Supporting information

Co₂(CO)₈ and unsaturated epoxides as unexpected partners for the preparation of functionalized siloxane oils and crosslinked materials

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Equipment and methods

All air-sensitive manipulations were conducted under an inert atmosphere using an argon-filled MBRAUN Labmaster 130 glovebox or standard Schlenk technique under argon. All glassware was heated in an oven at 110 °C and cooled in an argon atmosphere prior to use. Liquid NMR spectra were acquired on a Bruker AC 300 MHz at ambient temperature unless specified otherwise. Chemical shifts (δ) are reported in ppm. ¹H NMR spectra are reported relative to the corresponding signals of residual protons in CDCl₃ (δ 7.26 ppm). Liquid ¹³C NMR spectra were recorded on a Bruker AC 300 MHz operating at 75 MHz, with complete proton decoupling and are reported relative to the following signals: CDCl3 & 77.16 ppm. Liquid ²⁹Si NMR spectra were recorded on a Bruker AC 300 MHz operating at 60 MHz, with complete proton decoupling. The splitting patterns are designated as follows: s (singlet), br. s (broad singlet), d (doublet), dd (doublet of doublets), ddt (doublet of doublet of triplets), dddd (doublet of doublet of doublets), nfom (non-first order multiplet), br. m (broad multiplet), m (multiplet). Solid state NMR spectra were acquired on a Bruker AC 300 MHz at ambient temperature unless specified otherwise. All the silicone polymers were dried overnight at 60 °C under vacuum prior of solid-state NMR measurements. The spectra of all silicone polymers were obtained on a Bruker 300 MHz narrow-bore spectrometer using a double resonance 2.5-mm MAS probe. The samples were introduced under air into a zirconia rotor, which was then tightly closed. Dry nitrogen gas was used to spin the samples to avoid sample degradation. The ¹³C CPMAS spectra were obtained from cross polarization (CP) from protons using a linear ramped CP to optimize the magnetization transfer efficiency. A proton radio frequency (RF) field of 70 kHz in the center of the ramp was applied, while the RF field on ¹³C was adjusted for optimal sensitivity. The experimental conditions that we used for the ²⁹Si CPMAS techniques are as follows: single-pulse experiment with proton decoupling, 4-Is pulse, recycle delay of 30 s and spinning frequency 5 kHz. The absence of trace amount of Pt in Co₂(CO)₈ was verified by ICP-MS (inductively coupled plasma mass-spectrometry) analysis (below the 0.05 ppm detection limit of the apparatus and method used).

¹H MAS 10 kHz, p1= 4μs, p11= 9dB, d1=5s. ¹³C CPMAS 10 kHz, p1=4 μs, p11= 11dB, P30= 8, P31= 8, p112= 9dB, D1=2s. ²⁹Si CPMAS p1= 5.3 μs, p11= 9dB, P30= 7.2, p112= 9dB, D1= 5s, PCPD2= 7.8 μs, o2= 20, p15= 4000μs

The Diffuse Reflectance Infrared Fourier Transform Spectroscopy (DRIFTS) spectra of solid compounds were collected from a Thermo Scientific Nicolet 6700 FT-IR Spectrometer equipped with an MCT detector. Spectra (64 scans, unless stated otherwise) were measured at 298 K with spectral resolution of 2 cm⁻¹. The reported spectra are presented in a Kubelka-Munk format and the intensities are designated as following: v. s (very strong), s (strong), m (medium), w (weak).

Solvents and reagents

Toluene and mesitylene were distilled from sodium benzophenone ketyl and stored under argon in glovebox. CDCl₃ was purchased from Sigma-Aldrich, degassed by freeze-pump-thaw cycles and stored over 4Å molecular sieves under an argon atmosphere in Rotaflow flasks. Co₂(CO)₈ (Strem) was used as received and stored in glovebox freezer at -40 °C. Various alkenes were purchased from the following vendors, degassed by freeze-pump-thaw cycles, and used without further purification:

Aldrich: methylbis(trimethylsilyloxy)vinylsilane (MD^{Vi}M), allyl alcohol, allyl benzyl ether (ABE).

Sigma Aldrich: 1,1,1,3,5,5,5-heptamethyltrisiloxane (MD^HM), styrene.

TCI: allyl glycidyl ether (AGE), 4-vinylcyclohexene oxide (VCO), butyl glycidyl ether (BGE).

Strem: 1,1,3,3-tetramethyldisiloxane (TMDS).

Acros Organics: mesitylene.

Alfa Aesar: Mercury

The polymethylhydrosiloxane (PMHS) (internal [Si-H] content 45.5wt%, contains ca. 50 [Si-H] units), MD₉₀D'₇M (internal [Si-H] content ~3.02wt%) and M'D₁₈M' (terminal [Si-H] content ~3.3wt%) were generously provided by Elkem Silicones France SAS.

General procedure and reactant quantities for all the reactions

In an Ar filled glovebox, a 4 mL vial was charged with appropriate volumes of the corresponding alkene (1.0 eq for all entries in Table S1), silane (1.0 eq of Si-H), mesitylene (NMR standard-only for liquid products), the 11 mM stock solution of $Co_2(CO)_8$ in toluene and a stirring bar. The vial was placed to a preheated oil bath and left for 24 h to stir at 1000 rpm. At the end of the test, no further purification was performed when dense solids are obtained and the final solids were left to dry under vacuum at 60 °C. When liquids or dense oils were obtained, the crude mixtures were passed through silica column (1.5 cm in height in Pasteur pipette) and eluded with pentane. The collected solution was placed under vacuum to remove the solvent and left to dry under vacuum at 60 °C.

Alkene	Alkene, µL	silane	Silane quantity, µL	Mesitylene, µL	Volume of 11 mM solution of Co ₂ (CO)s in toluene, µL	ppm catalyst ^b	Product Label	Color of the product	Color of the silicone polymer after drying overnight at 60 °C under vacuum	Isolated yield, mg	Expected Co-atom w% in the product (ICPMS Results)
AGE	446	PMHS	168	-	336	2113	1a	Brown	White	294	0.15 (0.13)
VCO	490	PMHS	168	-	336	2194	1b	Greenish foam	White	303	0.14
Allyl alcohol	80	PMHS	105	-	210	2831	AAP	Colorless or slightly pale-grey	white	141	0.19
AGE	65	MD90D'M	538 ^d	46	202	-	2a	Colorless	n.a	445	-
AGE	65	M'D ₁₈ M'	484.5	46	202	-	3a	Colorless	n.a	468	-
AGE	112	TMDS	84	92	84	-	4a	Colorless	n.a	132	-
AGE	56	MD'M	128	46	42	-	5a	colorless	n.a	78	-
BGE	335	PMHS	105	46	210	-	n.a	n.a	n.a	n.r, n.a	-
allyl benzyl ether	362	PMHS	105	46	210	-	1c	Colorless	n.a	n.a	-
BGE/ allyl benzyl ether	335/362	PMHS	105	46	210	-	1c	Colorless	n.a	n.a	-
Styrene/ MD ^{Vi} M/AGE ^e	43/109/44	PMHS	42	46	84	1449	1d	Brown	Milky white-pale yellow	171	0.06 (0.08)
Styrene/ MD ^{Vi} M/AGE ^f	121/303/28	PMHS	105	-	210	1567	1d'	Brown	beige	353	0.08

Table S1. Quantities of reagents for entries in Scheme 2-5.^a

[a] n.a – not applicable, n.r – no reaction. [b] The ppm level of catalyst present is calculated in the same way as reported before.¹ ppm catalyst = (metal complex, mg)/ (reaction mixture, kg), where reaction mixture contains the masses of the alkene substrate and the [Si-H] substrate. [b] 1.1 mM solution was used instead. [c] 0.11 mM solution was used instead. [d] Quantity of MD₉₀D'M is in mg instead of μ L. [e] Styrene (0.4): MD^{Vi}M (0.4 eq): AGE (0.4 eq). [f] Styrene (0.45): MD^{Vi}M (0.45 eq): AGE (0.10 eq).

			on Co ₂ (CO) ₈ load	ling (min)			
Alkene	Temperature (°C)	0.1 mol%	0.05 mol%	0.033 mol%	0.025 mol%	0.02 mol%	0.01 mol%
ACE	r.t	7	8	13	45	n.r	n.r
AGE	60	3	3	4	7	23	n.r
VCO	r.t 10		n.r	n.r	n.r	n.r	n.r
vco	60	3	n.r	n.r	n.r	n.r	n.r

Table S2. Catalyst loading and temperature effects on gel formation.^a

 60
 3
 n.r
 n.r
 n.r
 n.r
 n.r

 [a] n.r – no reaction after 24 h of stirring, r.t – room temperature. The experimental conditions are the same used in table S1 for the synthesis of 1a and 1b.

Mercury tests

As Co nanoparticles may be *in situ* generated during the catalytic tests and active in the targeted reaction, mercury tests were carried out as follows: In an Ar filled glovebox, a 4 mL vial was charged with AGE or VCO (1.0 eq), PMHS (1.0 eq of Si-H), an appropriate volume of the $Co_2(CO)_8$ (0.1 mol%) solution and Hg (400 eq compared to Co). The mixture was then stirred at the corresponding temperature. In parallel, the exact same reactions were performed without Hg as depicted in table S1. Results are shown in Table S3 and Figure S1

Alkene	Temperature (°C)	Reaction time with Hg (min)	Reaction time without Hg (min)		
AGE	r.t	7	7		
	60	3	3		
VCO	r.t	10	10		
	60	3	3		

Table S3. Gelation time with and without Hg.

Procedure for the synthesis of functionalized PMHS with AGE catalyzed by Karstedt catalyst (APK)

Outside the glovebox, a 4 mL vial was charged with AGE (145 μ L, 1.22 mol, 1.3 eq), PMHS (42 μ L, 1.0 eq of [Si-H]), and Karstedt catalyst in toluene (50 μ L, 0.2 mol% of Karstedt catalyst in toluene) and a stirring bar. The vial was placed to a preheated oil bath at 60 °C and to stir at 1000 rpm for 24 h. At the end of the reaction, the crude mixture was passed through silica column (1.5 cm in height in Pasteur pipette) and eluded with pentane. The collected solution was placed under vacuum to remove the solvent and left to dry under vacuum at 60 °C. No efforts were made to optimize the reaction conditions.

Current examples of non-precious metal catalyzed PMHS cross-linking

Catalyst	Fe-	Fe-	Fe-	Co-	Mn-	Fe-	Fe-	Ni ⁵	Co ⁶	Co ⁶	Co ⁶	Co ⁶
	dimer ¹	dimer ¹	dimer ¹	dimer ²	dimer ³	dimer ⁴	dimer ⁴					
m(catalyst),	0.52	0.5	1	6.4	4	32.6 ^b	32.6 ^b	6.7°	2	2	2	2
mg												
Alkene	vPDMS	vPDMS	1-	1-	1-	1-						
substrate									octene	dodecene	octene	dodecene
m(alkane	1000	1000	1000	2870	1072 ^d	10000	10000	500	750	965	485	672
substrate),												
g												
[Si-H]					Di	fferent PM	HS analogu	ies				
substrate					-						-	
m([Si-H]	44	44	44	130	65 ^d	660	1330	220	500	285	825	580
substrate),												
mg												
ppm	498	479	958	2133	3516	3061	2880	1284	1600	1600	1527	1597
(catalyst)												
ppm	498-3516											
(catalyst)												
range												
ppm range	1449-2831											
reported in												
this work												

Table S4. Comparison of catalyst loadings in ppm under the same conditions^a

[a] The ppm level of catalyst present is calculated in the same way as reported before.¹ ppm catalyst = (metal complex, mg)/ (reaction mixture, kg), where reaction mixture contains the masses of the alkene substrate and the [Si-H] substrate. vPDMS – vinyl terminated poludimethylsiloxane. [b] Based on complex 1 with MW=326.27 g/mol. [c] Based on the Ni-precursor and added ligand. [d] Alkene substrate and [Si-H] substrate masses were calculated using densities of 0.98 g/mL and 1.006 g/mL, respectively.

Assigning ²⁹Si chemical shifts to the PMHS backbone units

Here in this section, we would like to draw the reader's attention to the use of ²⁹Si SSNMR chemical shifts as simple means to assign the newly formed Si-X bond in cross-linked polysiloxane materials. Additionally, we will highlight the situations where ²⁹Si SSNMR chemical shifts alone cannot distinguish between Si-OR, Si-OOCR and cyclic trisiloxane ring, in which case ¹³C SSNMR and DRIFT spectra have to be used as complementary data to justify the presence of these three groups.

²⁹Si chemical shifts in functionalized and cross-linked PMHS



Scheme S1. Typical ²⁹Si SSNMR chemical shifts of Si-H, Si-R, Si-OR, Si-OOCR, cyclic trisiloxane ring and Si-O-Si bridge present in cross-linked PMHS. All the chemical shifts have been rounded to the closest digit. References to the reported ²⁹Si chemical shifts: *Si*-H,⁷Si-R (R= Me in PMHS oils having varying length),⁸ *Si*-OR (R= linear C1-C10 alkyl, cyclic alkyl, functionalized alkyl and phenyl),^{9,10} *Si*-OOCR (only formic, acetic, benzoic and methacrylic acid derivatives have been taken into account),^{11,12} *Si*-O-*Si* bridge¹³⁻¹⁵ and cyclic trisiloxane ring.^{13,15-18}

Issues related with characterization of functionalized cross-linked PMHS

On Scheme S1, ²⁹Si SSNMR chemical shifts of three types of Si-X units (Si-H, Si-R and Si-O-Si bridge) in PMHS chain are well separated from each other and pose no issues to their assignment to respective units. However, when new Si-O bond is formed in the cross-linked material, the Si-O-R and cyclic trisiloxane ring unit ²⁹Si SSNMR chemical shifts cannot be unambiguously assigned to their respective units as they overlap in region -52 to 60 ppm. The latter situation occurs in this work when i) epoxide ring functionality is present and can undergo

isomerization to ketone or aldehyde, after which reduction of C=O group to CH-OSi bond can occur, ii) epoxide ring opening occurs to form Si-O-C bond. In these two cases the tether can additionally undergo O-C bond cleavage in Si-O-C bond to form Si-O-Si and reduced sidechain. Further information regarding the nature of cross-linking of PMHS via Si-O-Si and/or via standard C=C bond hydrosilylation followed by epoxide ring opening cannot therefore be analyzed only by ²⁹Si NMR chemical shifts, but has to complemented with the use of ¹³C SSNMR and DRIFT data.

Analysis of NMR spectra from "Cross-linking of PMHS with AGE"

Discussion of chemical shifts from Figure S1:

Products **1a**, **APK** and **4a** all contain hydrosilylated allyl group having distinct chemical shifts in range of 13-14 ppm and 23-24 ppm corresponding to carbon signals of Si-*C*H₂ and Si-CH₂-*C*H₂ moieties, respectively. Additional similarities are seen in the range of 43-51 ppm, where the epoxide carbon signals can be found. For **1a** the epoxide carbon signals have diminished considerably compared to Si-*C*H₂ and Si-CH₂-*C*H₂ peaks, which suggests epoxide ring opening. Further evidence to the presence of opened epoxide ring is provided in the region of 71-75 ppm. If the cross-linking reaction would have occurred by the cleavage of O-C bond in the –O-CH₂-epoxide fragment, then in the newly formed Si-O-*C* bond the ¹³C chemical shift of the carbon would be ca. 64 ppm (as will be further demonstrated on Figure S2). However, two distinguishable peaks at 72.0 and 73.8 ppm for **1a** are in good agreement with ¹³C spectra of other hydrosilylated AGE products on Scheme 1a, providing evidence that epoxide ring opening had occurred giving linear Si-(CH₂)₂-<u>C</u>H₂-O-<u>C</u>H₂-CH₂-O-Si or branched Si-(CH₂)₂-<u>C</u>H₂-O-<u>C</u>H₂-<u>C</u>H(O-Si)-CH₃ cross-linker with the underlined ¹³C signals having chemical shift >70 ppm.



Figure S1. Comparison of ¹³C chemical shifts of **1a** (top), AGE functionalized PMHS using Karstedt catalyst (**APK**) (middle) and MDM functionalized AGE (**5a**) (bottom).

Discussion of chemical shifts from Figure S2:

Further proof to the fact that epoxide ring was not cleaved during the cross-linking can be obtained from ¹³C signals in Figure S2. In theory, if the cleavage of epoxide group could have happened, then we would obtain allyloxy fragment capable of cross-linking PMHS chains via Si-CH₂-CH₂-CH₂-O-Si bridge. The same outcome can however be reached by using allyl alcohol as the tether to form cross-linked material **AAP**. In the latter case, similar Si-CH₂ and Si-CH₂-CH₂ chemical shifts can be seen between **1a** and **AAP**. However, the striking difference in reactivity between AGE and allyl alcohol becomes evident when we compare the respective *C*H₂-O-Si chemical shifts. In case of **AAP** the *C*H₂-O-Si carbon signal is at ca. 64 ppm (as *C*H₂-O-H carbon signal in its apparent tether, allyl alcohol), while for **1a** the respective signal lies between 72-74 ppm.



Figure S2. Comparison of ¹³C chemical shifts of **1a** (top), allyl alcohol (middle) and cross-linked material from allyl alcohol and PMHS (**AAP**) (bottom).

Discussion of chemical shifts from Figure S3:

Excerpt of ²⁹Si NMR chemical shifts in region 50 to -100 ppm shows that **1a** is cross-linked via hydrosilylation of C=C bond and epoxide ring opening to form new Si-C and Si-O-C bonds, respectively. In addition to that, cross-linked material **1a** contains Si-O-Si bridge at ca. -66 ppm formed from the reduction of Si-O-C bond by another Si-H bond. Comparing the relative peak heights of Si-O-C and Si-O-Si peaks between **1a** and **AAP**, we can say that in case of the latter further reduction of Si-O-C bond to Si-O-Si bridge was much slower than in the case of **1a**, where the peak intensities of Si-O-C bond and Si-O-Si bridge are practically equal.



Figure S3. Comparison of ²⁹Si chemical shifts of 1a (top), AAP (second from the top), APK (second from the bottom) and 5a (bottom).

Comparison of ¹³C and ²⁹Si CPMAS spectra of 1d and 1d' with 1a

Discussion of chemical shifts from Figure S4:

The ¹³C spectra of **1d** and **1d**' are practically identical, as the signals corresponding to incorporated styrene and MD^{Vi}M are present in both spectra. The only differences are based on the ¹³C chemical shifts of AGE, which in case of **1d**' are non-visible due to low concentration of AGE in the starting mixture.



Figure S4. Comparison of ¹³C chemical shifts of 1d (top), 1d' (middle) and 1a (bottom).

Discussion of chemical shifts from Figure S5:

Similarly to Figure S4, the ²⁹Si signals corresponding to formation of Si-C bonds (noted in blue, at ca. -20 to -22 ppm) via hydrosilylation of styrene and MD^{Vi}M, and incorporated MD^{Vi}M (noted in black, Me₃Si signal at 6-7 ppm) are present in both spectra. The only observable differences arise from the quantity of AGE used in both reaction mixtures, as with higher AGE amount in **1d** the Si-O-C bond and Si-O-Si bridge ²⁹Si signals are visible in the spectrum, while for **1d**' those signals are not observed due to low concentration.



Figure S5. Comparison of ²⁹Si chemical shifts of 1d (top), 1d' (middle) and 1a (bottom).

Isolation and characterization of PMHS oils and cross-linked materials

After the designated reaction time the crude mixtures from Table S1 and all entries without PMHS in Table S4 (color varied from pale orange-brown to almost colorless) were passed through silica column (1.5 cm in height in Pasteur pipette) and eluded with pentane. The collected solution was placed under vacuum to remove the solvent and left to dry under vacuum at 60 °C. Remaining non-cross-linked products were colorless viscous oils.

Synthesis of test-reaction products

Functionalization of PMHS with AGE using Karstedt catalyst (APK)



¹H NMR (300 MHz, CDCl₃): δ 3.69 (dd, J 11.5, 3.0 Hz, *H6*), 3.47-3.32 (m, *H5* and *H6*), 3.12 (ddt, J 5.8, 4.1, 2.9 Hz, *H7*), 2.77 (dd, *H8*), 2.58 (dd, J 5.0, 2.7 Hz, *H8*), 1.60 (m, *H4*), 0.55-0.44 (nfom, *H3*), 0.08, 0.07, 0.06 (s, all Si-CH₃).

¹³C NMR (75 MHz, CDCl₃): δ 74.19 (*C5/C6*), 71.62 (*C6/C5*), 50.99 (*C7*), 44.36 (*C8*), 23.37 (*C4*), 13.63 (*C3*), 2.02. 1.15, -0.26 (all Si-*C*H₃).

²⁹Si NMR (60 MHz, CDCl₃): δ -22.4 (*Sil*).

The product is isolated as colorless liquid (147 mg).

Functionalization of PMHS with allyl alcohol (AAP)



¹H MAS SSNMR (300 MHz): δ 7.12 (traces of toluene), 6.12 (traces of olefinic C-*H*), 4.57 (Si-H), 3.55 (O-C*H*₂), 1.41 (C*H*₂), 0.78 (C*H*₂, Si-C*H*₂), 0.03 (Si-C*H*₃).

¹³C CPMAS SSNMR (75 MHz): δ 139.1 and 137.6 (olefinic *C*=*C*), 106.4 (O-CH=*C*H-, from isomerization of allyl alcohol), 75.0 and 64.1 (both O-CH₂), 40.1 (*C*H₂), 25.9 (Si-*C*H₂-CH₂), 13.4 and 10.6 (both Si-*C*H₂-CH₂), 1.3, -0.6 and -4.0 (all Si-*C*H₃).

²⁹Si CPMAS SSNMR (60 MHz): δ 7.9 (end-group SiMe₃), -20.9 (-O-*Si*(CH₂-R)Me-O-), -36.9 (*Si*-H), -59.1 (-O-*Si*(Me)(OR)-O-), -66.6 (*Si*-O-*Si* bridge).

DRIFT (293 K, cm⁻¹): v = 2968 (m), 2942 (w), 2879 (w) (all alkane C-H), 2167 (w, Si-H), 1666 (w, alkane CH₂), 1464 (w, alkane CH₂), 1407 (w, Si-CH₃), 1391 (w), 1271 (s, Si-CH₃), 1157 (s, Si-O-(CH₂)₃, Si-O-Si, Si-CH₂(CH₂)_xR), C-O), 919 (m), 850 (m), 796 (m).

The product is isolated as white solid (141 mg).

<u>Functionalization of PMHS with alkenes – formation of functionalized siloxane oils and cross-linked</u> <u>silicone materials</u>

NB! The structures proposed here represent general structure of the formed polymers. They do not correspond to block-polymers as drawn but should be viewed as illustration of the linked network and how different ester, C=O and epoxide groups can lead to cross-linking of PMHS chains. a+b+c+d+e+f+g=50

Functionalization of PMHS with allyl glycidyl ether (1a)



¹H MAS SSNMR (300 MHz): δ 6.24 and 6.00 (olefinic C-*H*), 4.78 (Si-*H*), 4.33, 3.65 and 3.46 (O-C*H*₂, O-C*H*), 3.05, 2.69, 2.51, 1.58, 1.16, 0.95, 0.63 (C*H*₂, C*H*), 0.18 (Si-C*H*₃).

¹³C CPMAS SSNMR (75 MHz): δ 147.3 (olefinic *C*=*C*), 100.4 and 98.3 (acetal C or Si-O-CH=*C*H- from isomerization of AGE), 78.5, 73.8, 72.0, 63.3, 50.8 (O-CH₂), 43.8, 23.5, 18.3 and 16.8 (*C*H₂), 13.6 (*C*H₂-Si), 1.3, -0.4 and -2.9 (Si-*C*H₃).

²⁹Si CPMAS SSNMR (60 MHz): δ -20.1 (-O-*Si*(CH₂-R)Me-O-), -36.3 (*Si*-H), -58.3 (-O-*Si*(Me)(OR)-O-), -66.2 (*Si*-O-*Si* bridge).

DRIFT (293 K, cm⁻¹): v = 3488 (m, O-H), 3052 (m, C-H of epoxide ring), 2960 (s), 2932 (s) and 2874 (s) (all alkane C-H), 2803 (m, aldehyde C-H), 2746 (w, aldehyde C-H), 2161 (s, Si-H), 1735 (m, aldehyde C=O), 1664 (m), 1458 (m, alkane CH₂), 1409 (m, O-H, epoxide ring C-H) and 1378 (m, epoxide ring C-H), 1338 (m, ether CH₂), 1281 (s, Si-CH₃, epoxide ring C-O), 1190 (s, Si-CH₂(CH₂)_xR), 1155 (s, C-O), 918, 861, 813 (m).

The product is isolated as white-beige solid (294 mg). <u>NB! Aldehyde C-H IR frequencies and acetal peaks may</u> result from the epoxide group isomerization to aldehyde, which is described in the recent review.¹⁹

Functionalization of PMHS with 1,2-Epoxy-4-vinylcyclohexane (1b)



¹H MAS SSNMR (300 MHz): δ 7.00 (trace of toluene), 5.62 (olefinic C-*H*), 4.67 (Si-*H*), 2.88 (O-C*H*), 1.85 and 1.18 (C*H*₂), 0.08 (Si-C*H*₃)

¹³C CPMAS SSNMR (75 MHz): δ 143.9 and 112.5 (unreacted *C*=*C* bond), 75.6, 73.4 and 70.1 (all three *C*H-O from opened epoxide ring), 51.0 (epoxide *C*-O), 35.2, 32.0, 30.2, 27.2, 25.7 and 24.2 (all *C*H₂), 14.2 (Si-*C*H₂), 1.2, -0.5 and -3.1 (all three Si-*C*H₃).

²⁹Si CPMAS SSNMR (60 MHz): δ -19.1 (-O-*Si*(CH₂-R)Me-O-), -35.9 (*Si*-H), -58.9 (-O-*Si*(Me)(OR)-O), -65.8 (*Si*-O-*Si* bridge).

DRIFT (293 K, cm⁻¹): v = 3084 (w, C-H of epoxide ring), 2969 (m), 2949 (m) and 2858 (m) (all three alkane C-H), 2677 (w), 2185 (m, Si-H), 1824 (w), 1733 (w, aliphatic ketone C=O), 1670 (w, unreacted C=C), 1641 (w, unreacted C=C), 1455 (m) and 1435 (m) (both alkane C-H), 1415 (m) and 1381 (m) (both epoxide C-H), 1358

(m), 1341 (m), 1275 (s, Si-CH₃, epoxide ring C-O), 1249 (m, Si-CH₂(CH₂)_xR), 1160 (s, Si-O-(CH₂)_xR), 1143 (s, Si-O-Si), 926 (m), 820 (w).

The product is isolated as white solid (303 mg). <u>NB! Ketone C-H IR frequencies may result from the epoxide</u> group isomerization to ketone, which is described in the recent review.¹⁹

Functionalization of PMHS with styrene, MD^{Vi}M and allyl glycidyl ether (1d)



¹H MAS SSNMR (300 MHz): δ 6.92 (aromatic C-*H*), 6.15, 5.96, 5.76 (all traces of olefinic C-*H*), 4.48 (Si-*H*), 3.23 (O-CH_x), 2.54, 2.29, 2.21, 1.31 and 0.77 (all CH₂ and CH₃), 0.34 and -0.08 (Si-CH₃).

¹³C CPMAS SSNMR (75 MHz): δ 146.2 (*i*-*C*), 128.3 and 125.8 (*o*- and *m*-C), 73.9 and 71.6 (O-CH₂), 29.4 (-CH₂-Ph), 23.7 (Si-CH₂-CH₂-CH₂-O-), 19.9 (-CH₂-CH₂-Ph), 14.0 (Si-CH₂-CH₂-CH₂-O-), 9.1 (Si-CH₂-CH₂-Si), 2.1 and -0.8 (Si-CH₃).

²⁹Si CPMAS SSNMR (60 MHz): δ 6.7 (end-group SiMe₃), -21.7 (*Si*-CH₂-CH₂-), -34.9 and -37.4 (both *Si*-H), -58.5 (-O-*Si*(Me)(OR)-O-), -67.0 (*Si*-O-*Si* bridge).

DRIFT (293 K, cm⁻¹): v = 3794 (w), 3740 (w), 3706 (w), 3648 (w), 3574 (w) (all alcohol O-H), 3112 (m), 3092 (m), 3066 (m), 3032 (m) (all aromatic C-H and epoxide ring C-H), 2974 (m), 2917 (m), 2795 (m) (all alkane C-H), 2666 (w), 2486 (w), 2163 (w, Si-H), 2103 (w, Si-H), 2021 (w), 1938 (m), 1878 (w), 1787 (w), 1749 (w, aldehyde C=O), 1655 (m), 1609 (m), 1578 (m), 1492 (m), 1455 (m) (all aromatic C=C), 1418 (m, O-H, epoxide ring C-H), 1267 (s, Si-CH₃), 1235 (m, Si-CH₂CH₂-), 1144 (s) and 1127 (s) (both Si-O-Si), 878 (s), 861 (s), 804 (m).

The product is isolated as a milky white solid (171 mg). <u>NB! Aldehyde C-H IR frequencies may result from the</u> epoxide group isomerization to aldehyde, which is described in the recent review.¹⁹

Functionalization of PMHS with styrene, MD^{Vi}M and allyl glycidyl ether (1d')



¹H MAS SSNMR (300 MHz): δ 6.93 (aromatic C-*H*), 2.56 (-C*H*₂-Ph), 0.79 (-C*H*₂-CH₂-Ph), 0.37 and -0.1 (Si-C*H*₃).

¹³C CPMAS SSNMR (75 MHz): δ 128.2 and 125.7 (aromatic *C*=*C*), 29.3 (-*CH*₂-Ph), 19.7 (-*C*H₂-CH₂-Ph), 9.0 (Si-*C*H₂), 1.8 and -0.9 (Si-*C*H₃).

²⁹Si CPMAS SSNMR (60 MHz): δ 7.2 (end-group SiMe₃), -21.5 (Si-CH₂-CH₂-Ph), -35.0 and -36.9 (Si-H).

DRIFT (293 K, cm⁻¹): v = 3797 (w), 3734 (w), 3706 (w), 3654 (w) (all alcohol O-H), 3112 (m), 3086 (m), 3063 (m), 3032 (m) (all aromatic C-H and epoxide ring C-H), 2966 (m), 2926 (m), 2792 (m) (all alkane C-H), 2675 (w), 2498 (w), 2152 (w, Si-H), 2006 (w), 1944 (w), 1884 (w), 1801 (w), 1744 (w, aldehyde C=O), 1664 (m), 1607 (m), 1575 (m), 1504 (m), 1452 (m) (all aromatic C=C), 1412 (m, O-H, epoxide ring C-H), 1270 (s, Si-CH₃), 1235 (m, Si-CH₂CH₂-), 1187 (s, Si-(CH₂)_x), 1150 (s) and 1132 (s) (both Si-O-Si), 881 (s), 861 (s), 804 (m).

The product is isolated as beige solid (353 mg). <u>NB! Aldehyde C-H IR frequencies may result from the epoxide</u> group isomerization to aldehyde, which is described in the recent review.¹⁹

Functionalization of MD90D'7M, M'D18M', TMDS and MD'M with alkenes

NB! The structure proposed here for **2a** represents general structure of the functionalized polymer. It does not correspond to block-polymers as drawn, but should be viewed as illustration.

Functionalization of MD90D'7M with AGE (2a)



¹H NMR (300 MHz, CDCl₃): δ 4.68 (s, *H3*), 3.68 (d, J 9.2 Hz, *H11*), 3.51-3.32 (m, *H10* and *H11*), 3.14 (s, *H12*), 2.79 (m, *H13*), 2.60 (br. s, *H13*), 1.63 (m, *H9*), 0.50 (nfom, *H8*), 0.07 (s, *H2+H5+H7*).

¹³C NMR (75 MHz, CDCl₃): δ 74.3 and 71.5 (*C10* and *C11*), 51.0 (*C12*), 44.5 (*C13*), 25.4, 23.3, 13.5 (*C8*), 1.9, 1.2 and 1.0 (*C5*), 0.4 (*C7*).

²⁹Si NMR (60 MHz, CDCl₃): δ 7.3 (*Si*Me₃), -20.5, -21.6, -21.9 and -22.6 (*Si*4+*Si*6), -37.5 (*Si*1) The product is isolated as colorless liquid (445 mg).

Functionalization of M'D₁₈M' with AGE (3a)



¹H NMR (300 MHz, CDCl₃): δ 3.69 (d, J 11.1 Hz, 1H, *H8*), 3.53-3.32 (m, 3H, *H7*+*H8*), 3.14 (br. s, 1H, *H9*), 2.79 (m, 1H, *H10*), 2.65-2.57 (m, 1H, *H10*), 1.66-1.55 (m, 2H, *H6*), 0.56-0.48 (nfom, 2H, *H5*), 0.07 and 0.06 br. (s, Si-C*H*₃).

¹³C NMR (75 MHz, CDCl₃): δ 74.5 and 71.6 (*C*7 and *C*8), 51.0 (*C*9), 44.5 (*C*10), 23.6 (*C*6), 14.2 (*C*5), 1.3 (*C*2), 1.2 (*C*2), 0.2 (*C*4).

²⁹Si NMR (60 MHz, CDCl₃): δ 7.7 (*Si*Me₂R), -21.3 and -21.9 (*Si1*). The product is isolated as colorless liquid (468 mg).

1,1,3,3-tetramethyl-1,3-bis(3-(oxiran-2-ylmethoxy)propyl)disiloxane (4a)



¹H NMR (300 MHz, CDCl₃): δ 3.69 (dd, *J* = 11.5, 3.1 Hz, 1H, *H6*), 3.50-3.39 (m, 2H, *H5*), 3.37 (dd, J = 11.5, 5.8 Hz, 1H, *H6*), 3.14 (m, 1H, *H7*), 2.78 (dd, *J* = 5.0, 4.2 Hz, 1H, *H8*), 2.59 (dd, *J* = 5.0, 2.7 Hz, 1H, *H8*), 1.64-1.52 (m, 2H, *H4*), 0.49 (nfom, 2H, *H3*), 0.04 (s, 12H, Si*Me2*).

¹³C NMR (75 MHz, CDCl₃): δ74.44 (*C*5/C6, 71.54 (*C*6/C5), 50.98 (*C*7), 44.45 (*C*8), 23.59 (*C*4), 14.32 (*C*3), 0.37 (*C*2).

²⁹Si NMR (60 MHz, CDCl₃): δ 7.8 (*Si1*).

HRMS (ESI+) m/z: [M+Na]+ Calcd for C16H34Si2O5Na 385.1837, Found 385.1836.

The product is a colorless liquid (132 mg) obtained in 77% isolated yield.

1,1,1,3,5,5,5-heptamethyl-3-(3-(oxiran-2-ylmethoxy)propyl)trisiloxane (5a)



¹H NMR (300 MHz, CDCl₃): δ 3.70 (dd, *J* = 11.5, 3.2 Hz, 1H, *H6*), 3.51-3.35 (m, 3H, *H5*+*H6*), 3.15 (dddd, *J* = 5.8, 4.1, 3.2, 2.7 Hz, 1H, *H7*), 2.79 (dd, *J* = 5.1, 4.1 1H, *H8*), 2.61 (dd, *J* = 5.1, 2.7 Hz, 1H, *H8*), 1.61 (nfom, 2H, *H4*), 0.45 (nfom, 2H, *H3*), 0.08 (s, 18H, Si*Me*₃), 0.01 (s, 3H, *H2*). The spectroscopic data correspond to the reported data.²⁰

¹³C NMR (75 MHz, CDCl₃): δ 77.16 (*C5/C6*), 74.36 (*C6/C5*), 51.00 (*C7*), 44.48 (*C8*), 23.4 (*C4*), 13.62 (*C3*), 1.96 (Si(*C*H₃)₃), -0.27 (*C2*).

²⁹Si NMR (60 MHz, CDCl₃): δ 7.2 (*Si*Me₃), -21.7 (*Si*1).

The product is a colorless liquid (78 mg) obtained in 49% isolated yield.

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¹H NMR (300 MHz, CDCl₃) of APK



¹³C {¹H} NMR (75 MHz, CDCl₃) of APK



²⁹Si {1H} NMR (60 MHz, CDCl₃) spectrum of APK





¹³C CPMAS SS-NMR of AAP



²⁹Si CPMAS SS-NMR of AAP





¹³C CPMAS SS-NMR of 1a



²⁹Si CPMAS SS-NMR of 1a





¹³C CPMAS SS-NMR of epoxide 1b



²⁹Si CPMAS SS-NMR of 1b















¹H NMR (300 MHz, CDCl₃) of 2a



^{13}C {¹H} NMR (75 MHz, CDCl₃) of **2a**



²⁹Si {1H} NMR (60 MHz, CDCl₃) spectrum of **2a**



¹H NMR (300 MHz, CDCl₃) of **3a**





^{29}Si {¹H} NMR (60 MHz, CDCl₃) spectrum of 3a



¹H NMR (300 MHz, CDCl₃) of 4a



¹³C {¹H} NMR (75 MHz, CDCl₃) of 4a



²⁹Si {¹H} NMR (60 MHz, CDCl₃) of 4a



¹H NMR (300 MHz, CDCl₃) of 5a



¹³C {¹H} NMR (75 MHz, CDCl₃) of 5a



²⁹Si {¹H} NMR (60 MHz, CDCl₃) of 5a





Crude ¹H NMR (300 MHz, CDCl₃) of reaction between ABE and PMHS after 0 (red) and 5 (turquoise) minutes



Crude ¹H NMR (300 MHz, CDCl₃) of reaction between allyl benzyl ether, BGE and PMHS after 0 (red) and 5 (turquoise) minutes



Comparison of ¹H NMR (300 MHz, CDCl₃) crude reaction mixture (5 min) spectra of reaction on Scheme 4b (red) and 4c (turquoise)

DRIFT spectra

DRIFT spectrum of AAP



DRIFT spectrum of 1a



DRIFT spectrum of 1b





DRIFT spectra: Comparison of DRIFT spectra between 1a and 1b.

DRIFT spectrum of 1d



DRIFT spectrum of 1d'



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DRIFT spectra: Comparison of DRIFT spectra between 1a, 1d and 1d'.