

Supporting Information

FeVO₄-supported Mn-Ce oxides for the low-temperature selective catalytic reduction of NO_x by NH₃

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1. Figures

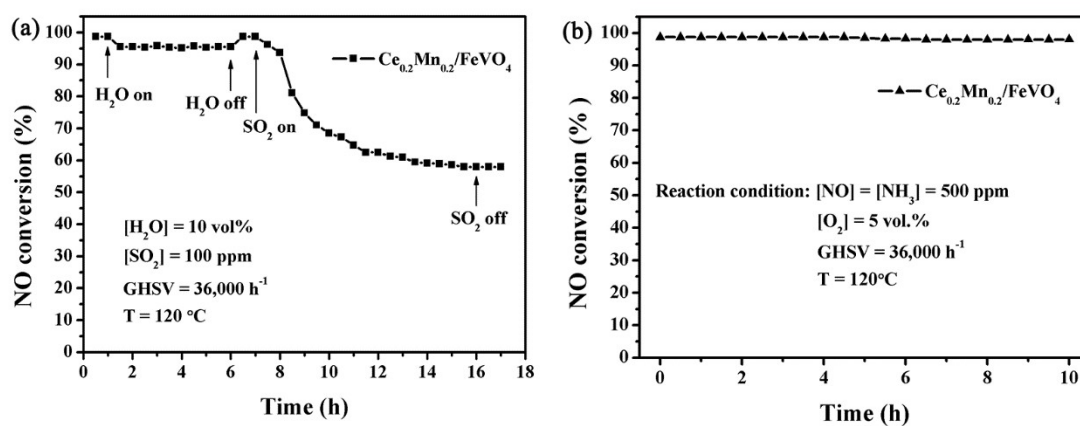


Fig. S1. The water resistance and sulfur resistance test (a), stability test (b) of the $\text{Ce}_{0.2}\text{Mn}_{0.2}/\text{FeVO}_4$

catalyst under the condition of 36000 h^{-1} and $120 \text{ }^\circ\text{C}$.

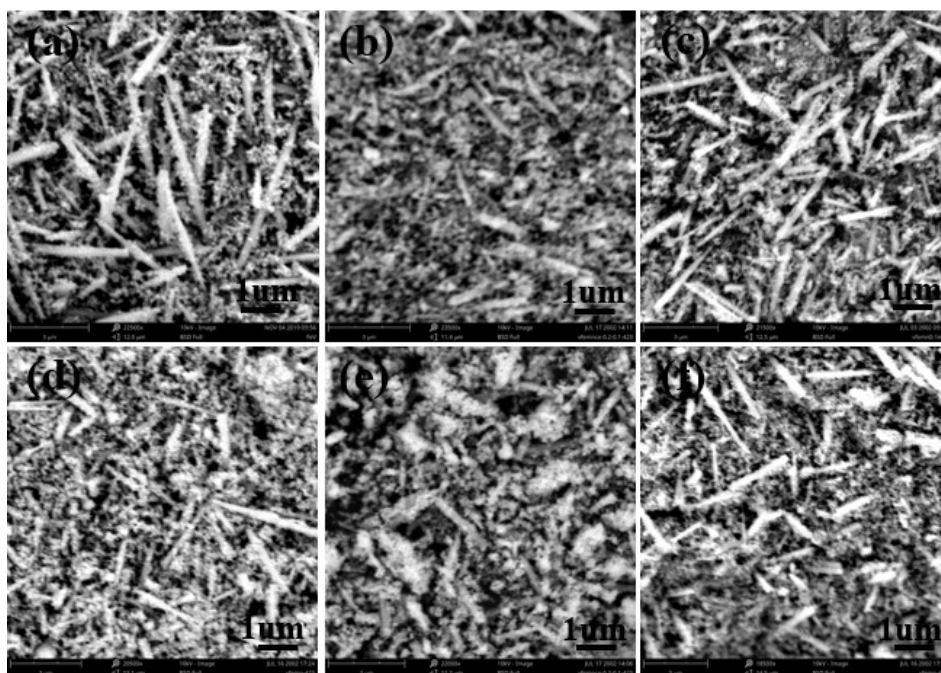


Fig. S2. The SEM tests of FeVO₄ (a), Mn_{0.2}/FeVO₄ (b), Ce_{0.1}Mn_{0.2}/FeVO₄ (c), Ce_{0.2}Mn_{0.2}/FeVO₄ (d), Ce_{0.3}Mn_{0.2}/FeVO₄ (e), Ce_{0.2}/FeVO₄ (f) catalysts.

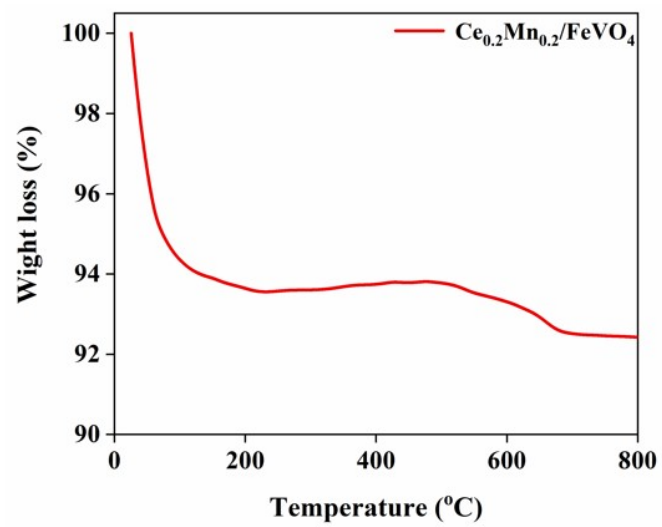


Fig. S3. TG profile of the $\text{Ce}_{0.2}\text{Mn}_{0.2}/\text{FeVO}_4$

2. Tables

Table S1

Summary of de-NO_x performance over the similar catalysts to Mn-Ce/FeVO₄ reported in literatures.

Catalyst	Preparation method	Calcination	Reaction conditions	NO _x conversion	Refs.
Ce-Mn/FeVO ₄	A two-step approach	420°C /3h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 36,000 h ⁻¹	above 90% (90– 420°C)	This work
Mn-Ce mixed oxide	Surfactant- template (ST) method	500°C /4h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 64,000 h ⁻¹	Nearly 100% (100- 200°C)	[24]
MnCoCeO _x microflowers	Co-precipitation	350°C /2h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 24,000 h ⁻¹	100% (100- 270°C)	[25]
Mn/CeO ₂ (microsp heres)	A two-step approach	500°C /4h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 36,000 h ⁻¹	almost 100% (150- 240°C)	[26]
Mn ₃ CeW _a O _x	Homogeneous precipitation method.	500°C /5h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 100,000 h ⁻¹	above 70% (100– 275°C)	[27]
Fe _{1-x} V _x O ₈	Homogeneous precipitation method	400°C /5h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 50,000 h ⁻¹	above 90% (175– 400°C)	[42]
FeV _x O _y 1-D nanostructures	A modified hydrothermal method	450°C /2h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 3%, GHSV = 20,000 h ⁻¹	above 80% (200– 400°C)	[43]
FeVO ₄ /TiO ₂	Co-impregnation	400°C /6h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 50,000 h ⁻¹	Nearly 100% (250– 400°C)	[44]
Fe _x Al _{1-x} VO ₄ /TiO ₂ – WO ₃ –SiO ₂	Wet impregnation	650°C /10h	NO = 500 ppm, NH ₃ = 500 ppm, O ₂ = 5%, GHSV = 50,000 h ⁻¹	above 90% (350– 500°C)	[45]
FeVO ₄ / TiO ₂ – WO ₃ –SiO ₂	Co-precipitation	550°C /3h	NO = 1000 ppm, NH ₃ = 1000 ppm, O ₂ = 5%, H ₂ O = 10%, GHSV = 30,000 h ⁻¹	above 90% (246– 476°C)	[46]

Table S2. BET and BJH results based on N₂ adsorption/desorption isotherms of the catalysts

Sample	S_{BET} (m²g⁻¹)	Pore Volume (cm³g⁻¹)	Average Pore Diameter (nm)
Mn _{0.2} /FeVO ₄	48.93	0.13	10.51
Ce _{0.1} Mn _{0.2} /FeVO ₄	73.17	0.18	9.58
Ce _{0.2} Mn _{0.2} /FeVO ₄	60.72	0.12	5.97
Ce _{0.3} Mn _{0.2} /FeVO ₄	73.08	0.10	5.28
Ce _{0.2} /FeVO ₄	51.15	0.11	13.22
FeVO ₄	28.22	0.13	29.98

Table S3. The relative ratio of Mn⁴⁺, Ce³⁺ and O_S on the catalysts.

Sample	Mn ⁴⁺ /Mn ⁿ⁺ (%)	Ce ³⁺ /(Ce ³⁺ +Ce ⁴⁺) (%)	O _S /(O _S +O _L) (%)
Mn _{0.2} /FeVO ₄	8.49	...	20.01
Ce _{0.1} Mn _{0.2} /FeVO ₄	11.04	40.56	24.17
Ce _{0.2} Mn _{0.2} /FeVO ₄	21.61	43.60	26.08
Ce _{0.3} Mn _{0.2} /FeVO ₄	14.96	44.18	29.91

Table S4. The area of the H₂-TPR and NH₃-TPD peaks of the catalysts.

Sample	Area of H ₂ -TPR spectra	Area of desorbed NH ₃
Mn _{0.2} /FeVO ₄	1236	156
Ce _{0.1} Mn _{0.2} /FeVO ₄	1385	264
Ce _{0.2} Mn _{0.2} /FeVO ₄	2034	323
Ce _{0.3} Mn _{0.2} /FeVO ₄	1692	216
Ce _{0.2} /FeVO ₄	1300	173
FeVO ₄	1192	139