

Supporting information for

2 Constructing the direct relations between various structure-directing agents and low- 3 temperature hydrothermal durability over Cu-SAPO-34 during NH₃-SCR reaction

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25 **Catalysts preparation details**

26 CuSO₄·5H₂O (99 wt%), tetraethylenepentamine (TEPA, 99 wt%), DEA (99.5 wt%,), TEA
27 (99.5 wt%), PA (99.5 wt%), and TEAOH (35 wt% in H₂O) were purchased from Sinopharm
28 Chemical Reagent Co. Ltd, China. The Al source, Si source, and P source were boehmite (75
29 wt% Al₂O₃, Zibo Baida Chem. Ind. Co. Ltd, China), silica sol (30 wt%, Qingdao Haiyang
30 Chem. Co. Ltd, China), H₃PO₄ (85 wt%, Sinopharm Chemical Reagent Co. Ltd, China),
31 respectively.

32 In a typical synthesis: (1) phosphoric acid and deionized water were first mixed and stirred
33 to obtain a homogeneous solution. (2) boehmite was then slowly added and stirred for 1h. (3)
34 silica sol was added within 10 min and the slurry was stirred for 1 h. (4) SDAs was added drop
35 by drop under stirring and the slurry was then stirred for 2 h. (5) The Cu-TEPA solution,
36 measured to contain the desired amount of Cu, was slowly added to the slurry under stirring
37 for 3 h. (6) The resulting gel was transferred to an autoclave with a Teflon liner, and heated at
38 200 °C for 48 h under static conditions. (7) The solid product was separated with
39 centrifugation, washed twice with deionized water, and dried at 110 °C for 12 h, and the
40 resulting samples were calcined at 600 °C for 5 h in air to properly remove the occluded
41 organic species.

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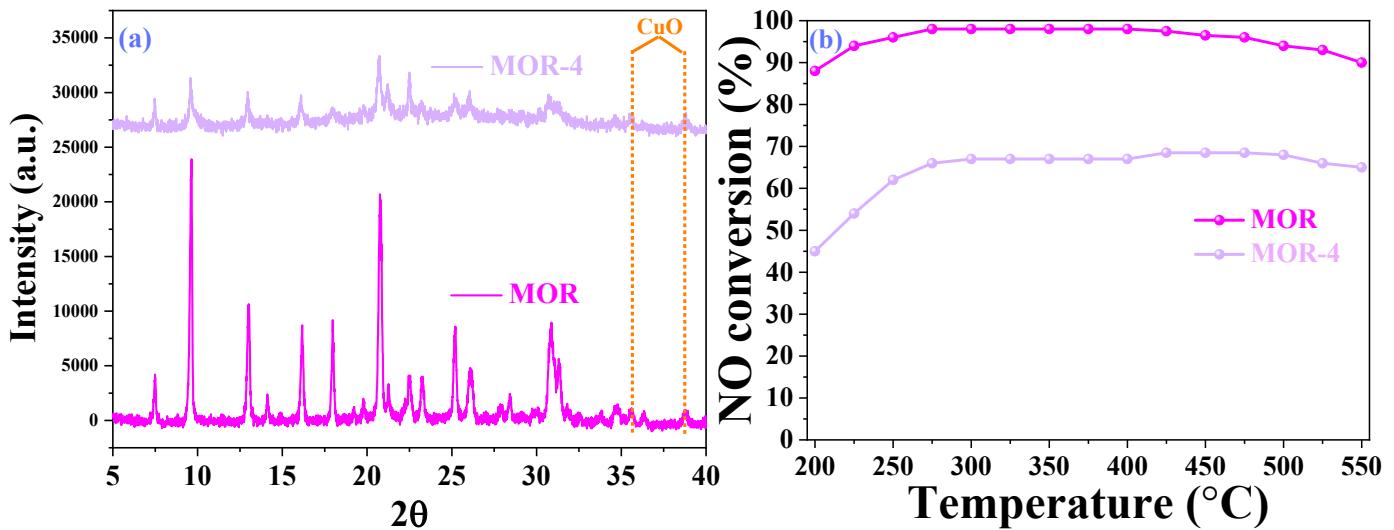
43 **Characterization protocols**

44 For NH₃-TPD, 0.05 g sample was pretreated under Ar gas (25 mL min⁻¹) at 550 °C for 1 h,
45 then, cooled to 100 °C and saturated with 10% NH₃/N₂ gas for 45 min. After being purged by
46 Ar gas for 1h to remove the physically adsorbed NH₃, desorption of NH₃ was carried out from
47 100 to 700 °C at 20 °C min⁻¹. For H₂-TPR, the sample (0.05 g) was pretreated under Ar gas

48 (25 mL min⁻¹) at 550 °C for 1 h, then cooled down to 40 °C. Finally, the reduction process was
49 carried out from 40 to 850 °C at 10 °C min⁻¹ in 10% H₂/Ar flow (10 mL min⁻¹).

50 For *in-situ* DRIFTS experiments, about 25 mg powder catalyst was packed into in situ
51 diffuse-reflectance cell (Harrick) covered with a ZnSe window. Before each test, the sample
52 was pretreated at 350 °C for 1 h in N₂ atmosphere (50 mL min⁻¹), then cooled to 200 °C to
53 obtain the background spectrum. First, the catalytic powder was exposed to a flow of 1000
54 ppm NH₃/N₂ (or 1000 ppm NO + 5% O₂/N₂) at 200 °C for 40 min, then purged with N₂ for 30
55 min, whereafter, exchanging to 1000 ppm NO + 5% O₂/N₂ (1000 ppm NH₃/N₂) for 1h.

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58 **Fig. S1.** XRD profiles (a) and NH_3 -SCR performance (b) of fresh and LHAT catalysts
59 synthesized with MOR.

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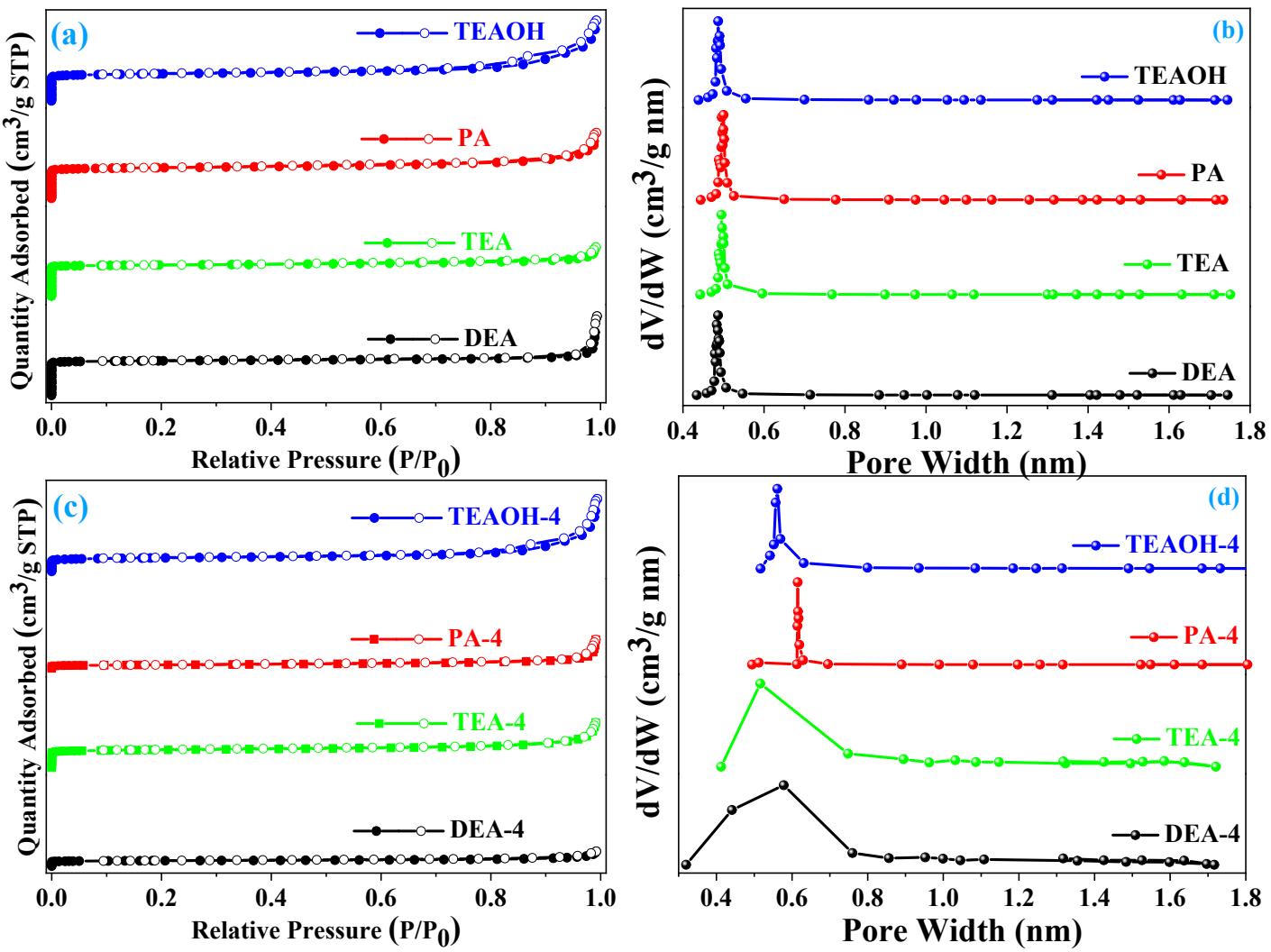
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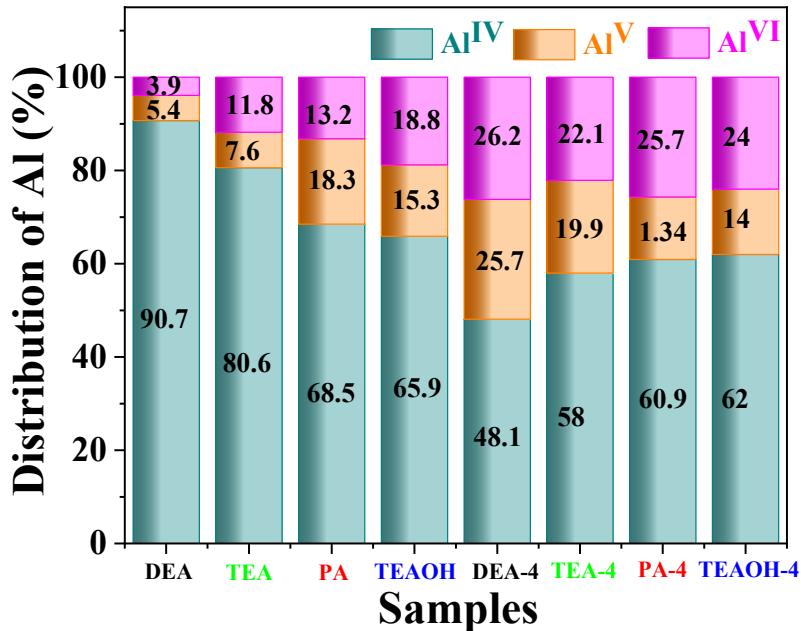
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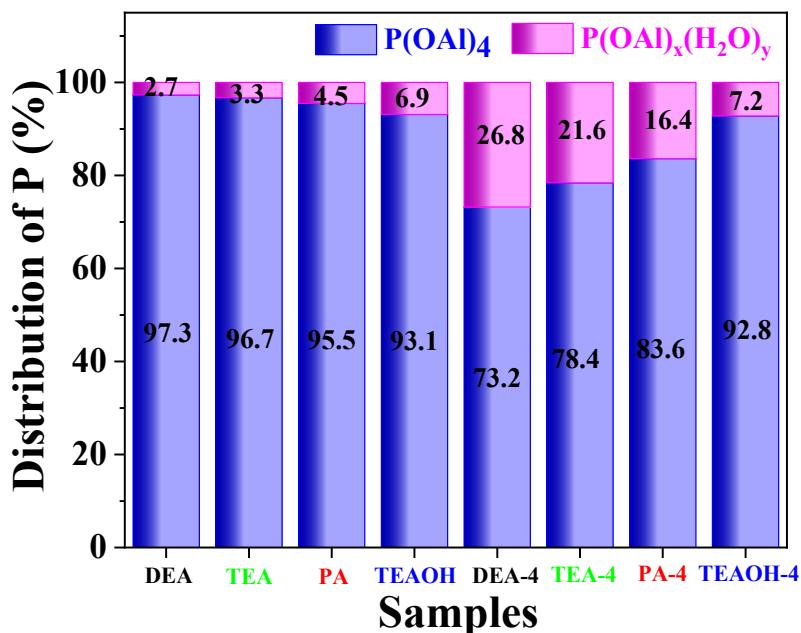
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67 **Fig. S2.** (a) N_2 adsorption desorption isotherms of fresh (a) and LHAT (c) samples, and the
68 corresponding pore size distributions of the fresh (b) and LHAT (d) samples.



69 **Fig. S3.** The proportion of various Al species calculated from ^{27}Al NMR



70 spectra of the samples.

71 **Fig. S4.** The proportion of various P species calculated from ^{31}P NMR

72 spectra of the samples.

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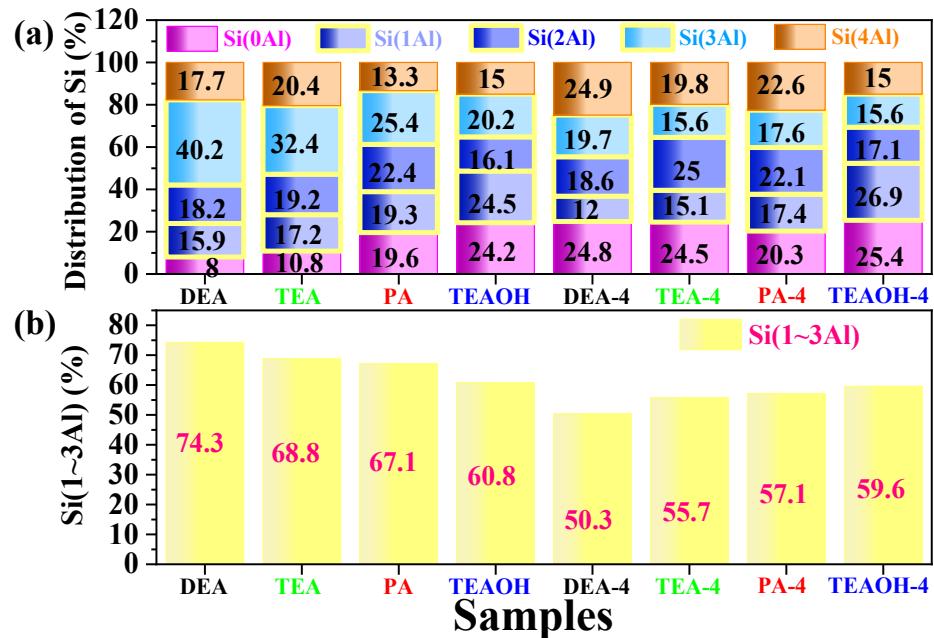
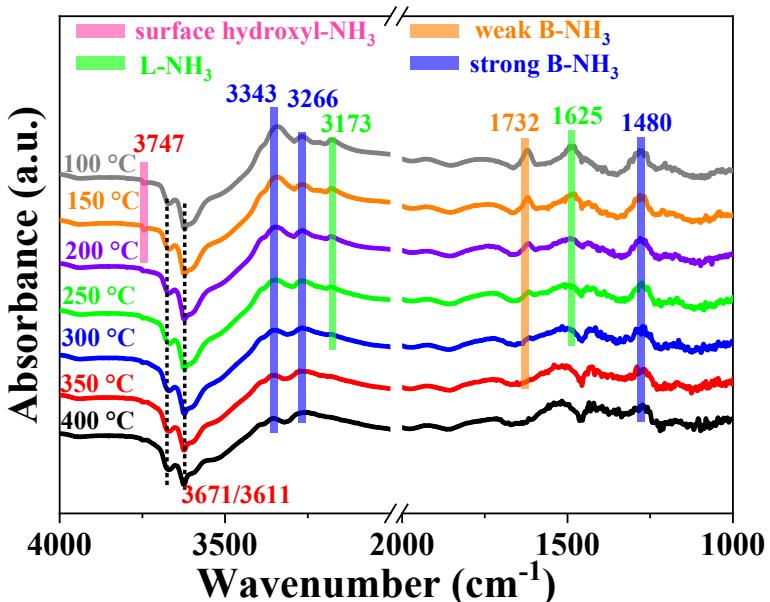


Fig. S5. The proportion of various Si species (a) and the Si(1-3Al) (b)

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calculated from ^{32}Si NMR spectra of the samples.

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Fig. S6. DRIFTS spectra of NH_3 desorption collected at different temperatures over fresh

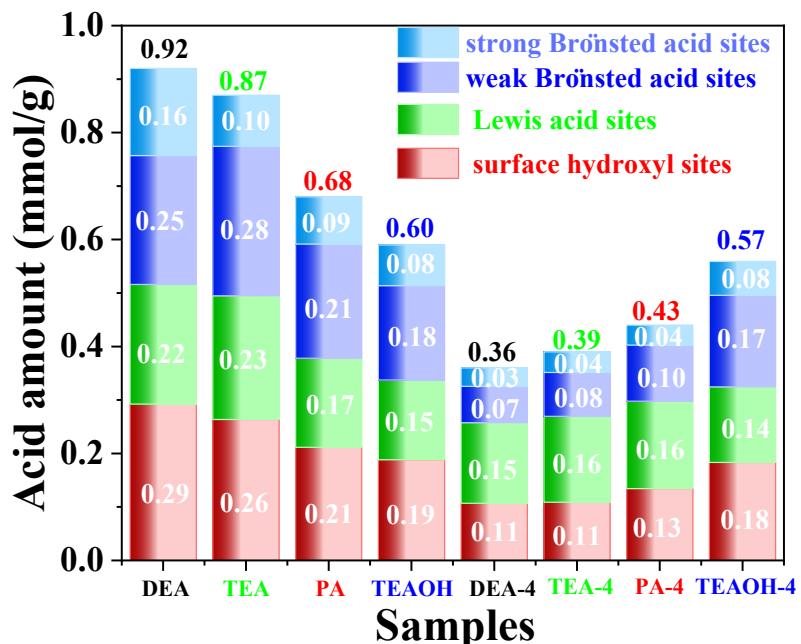
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DEA catalyst.

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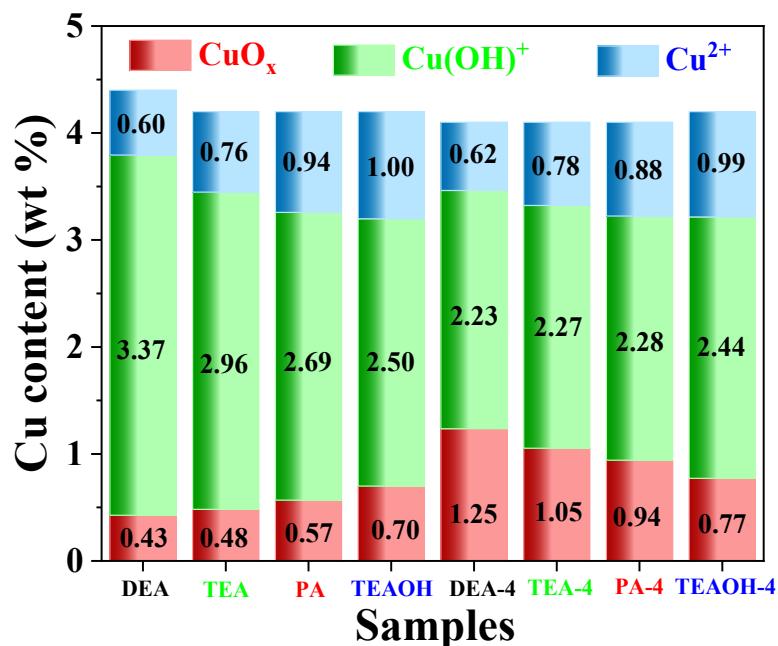
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Fig. S7. Integrated NH₃ desorption amounts calculated from NH₃-TPD results.



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Fig. S8. The CuO_x, Cu(OH)⁺, and isolated Cu²⁺ contents calculated from H₂-TPR results.

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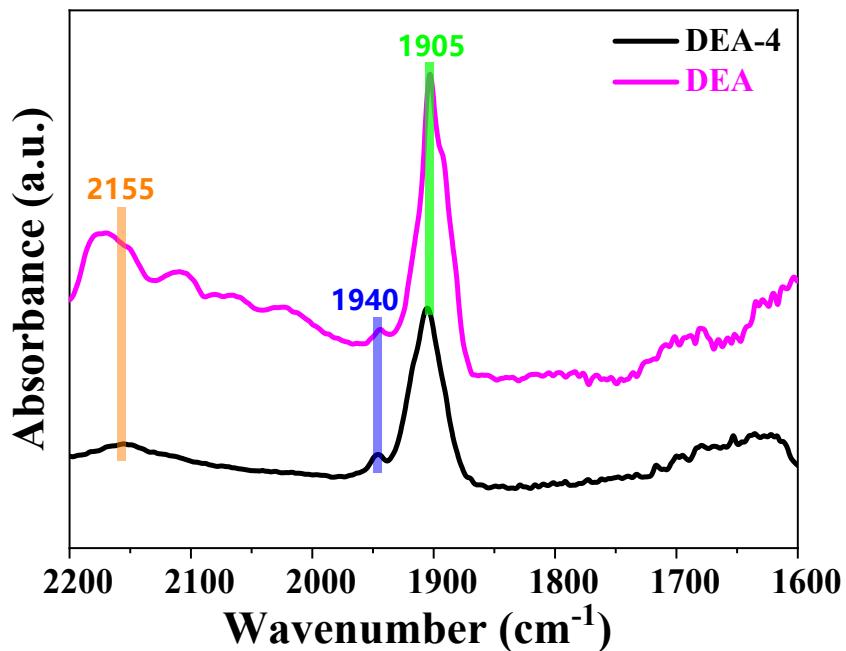
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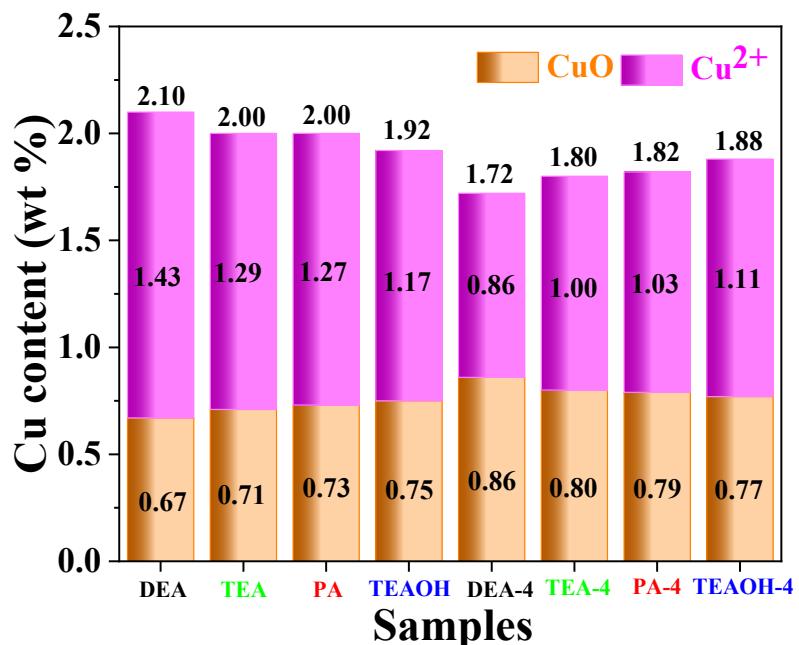
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Fig. S9. The NO-DRIFT spectra of DEA and DEA-4 at 200 °C for 30 min

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Fig. S10. The Cu²⁺ and CuO contents calculated from XPS results.

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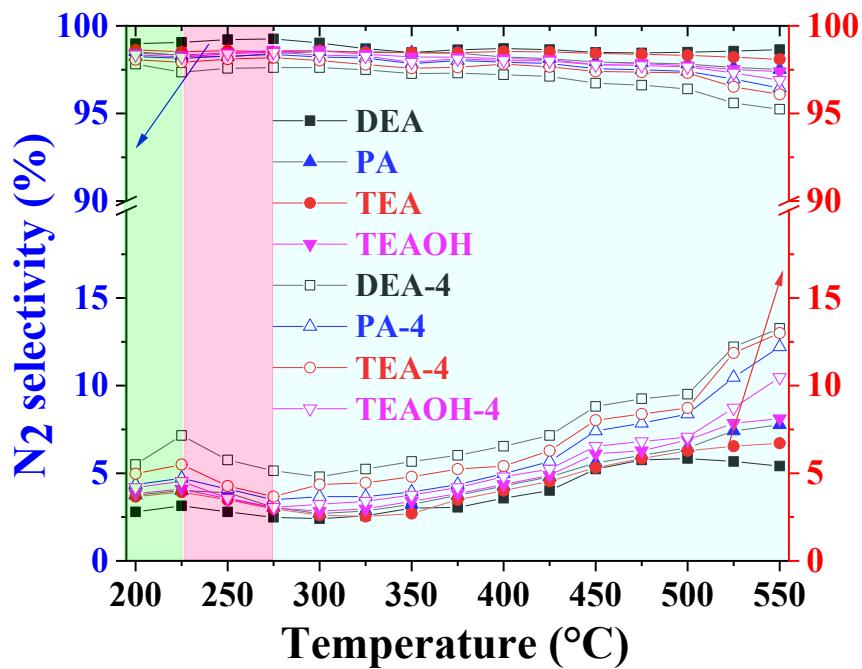


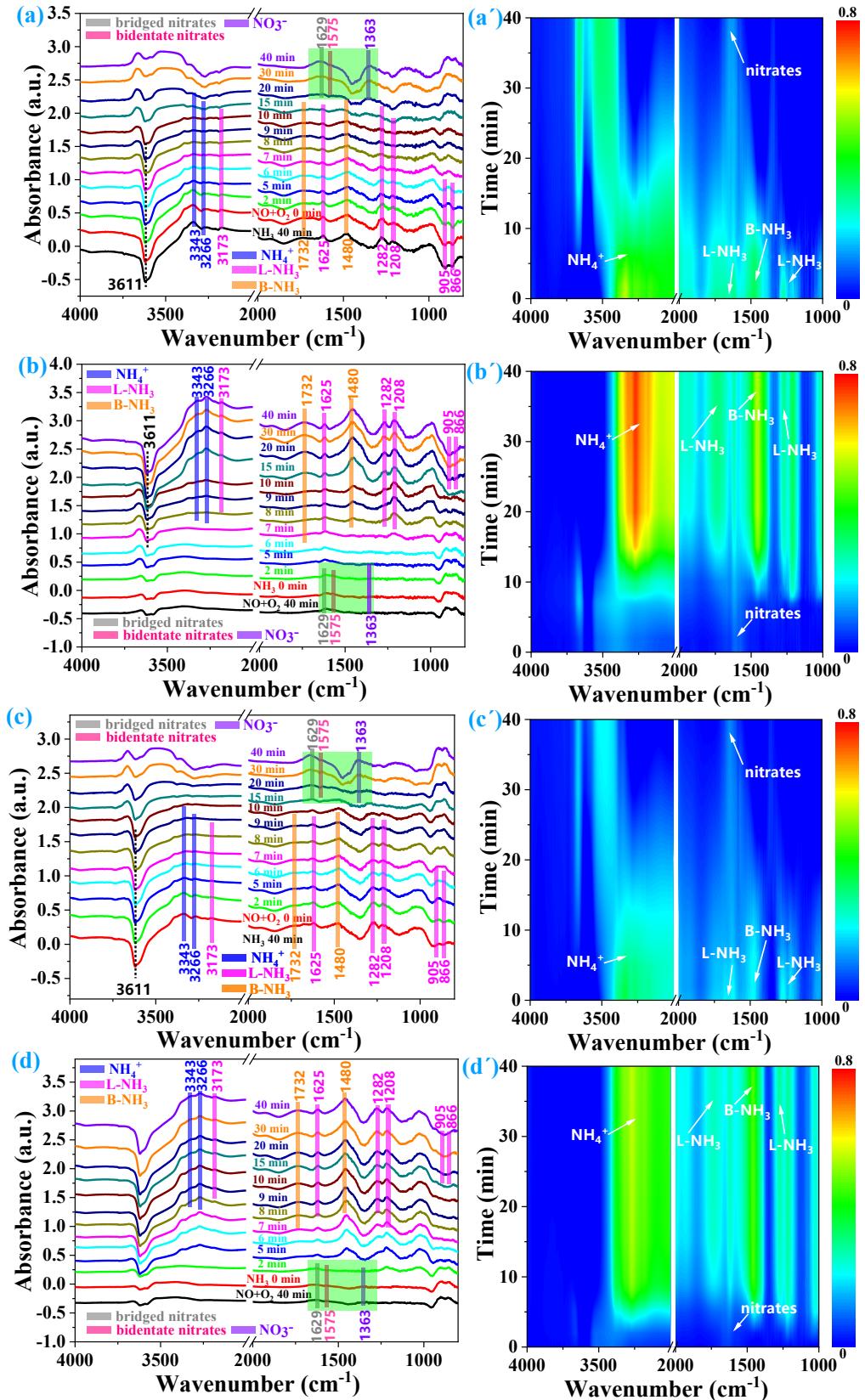
Fig. S11. The N₂ selectivity and N₂O formation of both fresh and LHAT samples

synthesized with different SDAs as a function of temperature during standard SCR. Reactant feed contains 1000 ppm NO, 1100 ppm NH₃, 10% O₂ balanced with N₂ at a GHSV of 80,000

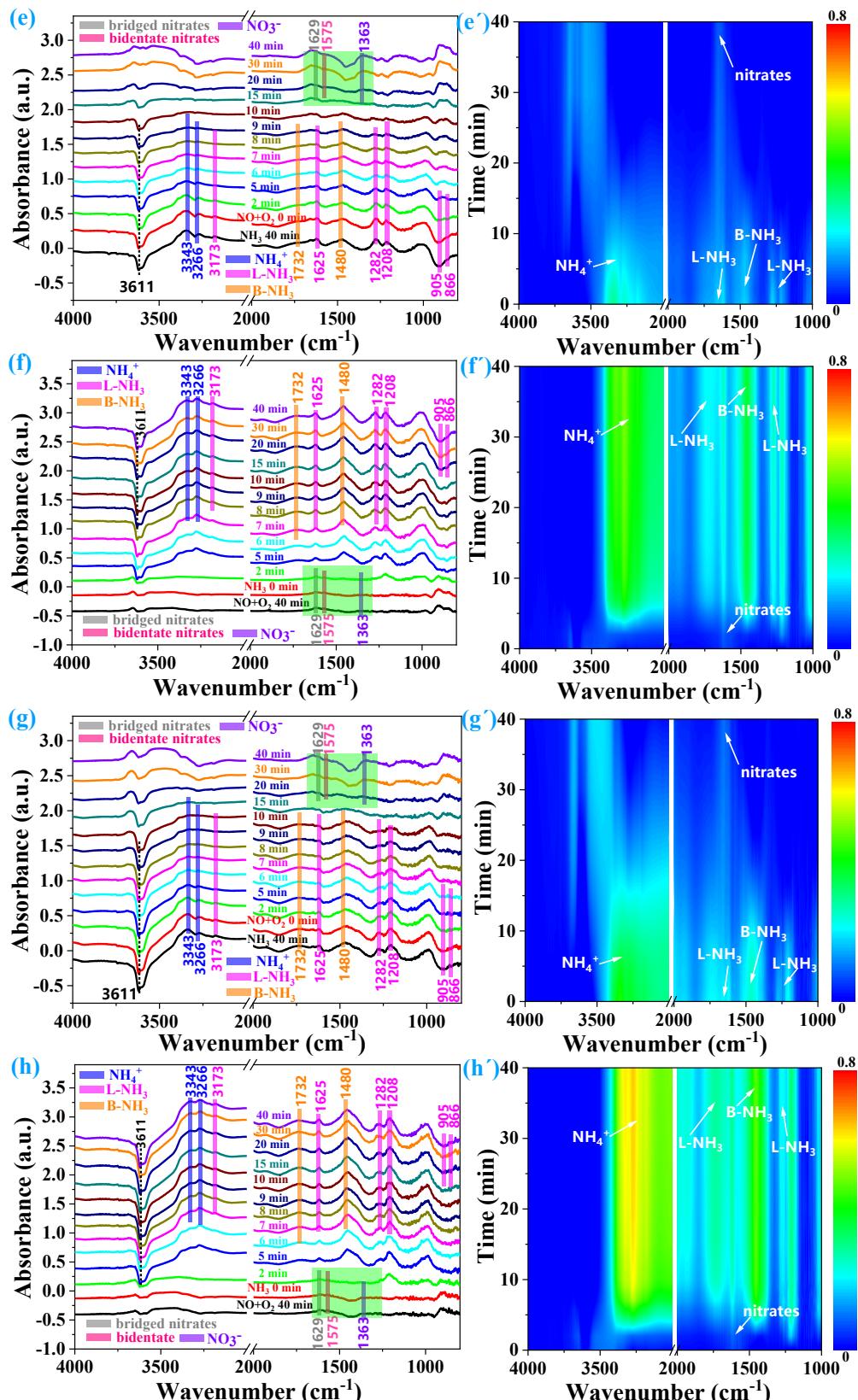
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105 **Fig. S12.** In situ DRIFTS spectra with corresponding mapping results of pre-adsorbed NH₃
106 with NO/O₂ over DEA (a,a') and TEA (c,c'); In situ DRIFTS spectra with corresponding
107 mapping results of pre-adsorbed NO/O₂ with NH₃ over DEA (b,b') and TEA (d,d')



108 **Fig. S13.** In situ DRIFTS spectra with corresponding mapping results of pre-adsorbed NH₃
109 with NO/O₂ over PA (e,e') and TEAOH (g,g'); In situ DRIFTS spectra with corresponding
110 mapping results of pre-adsorbed NO/O₂ with NH₃ over PA (f,f') and TEAOH (h,h')