

## 1 1 Supplementary information

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**Supplementary table 1 – Model parameters**

Parameter	Specification
Battery round trip efficiency	90%
Electrolyser efficiency	55 kWh kg <sup>-1</sup> H <sub>2</sub>
Electrolyser turndown	95%
Hydrogen production	36,500 tonnes H <sub>2</sub> yr <sup>-1</sup>
Electrolyser capacities tested	400 to 900 MW at 20 MW intervals

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**Supplementary table 2 - Production model decision rules**

Condition	Result		Notes
	Solar-battery scenario	Solar-grid scenario	
IF SOLAR > ELECTROLYSER CAPACITY	Send surplus to battery	Export surplus to grid	Surplus solar fed to battery or grid. Electrolyser runs at full capacity.
ELSE IF SOLAR > MIN. ELECTROLYSER CAPACITY	No battery flows	No grid flows	Electrolyser load follows solar.
ELSE IF SOLAR < MIN. ELECTROLYSER CAPACITY	Discharge battery if sufficiently charged	Import difference from grid	Electrolyser runs at min. load. Battery or grid supplies difference. If battery not charged, register as not-run.

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Supplementary table 3 – Solar farm specifications

Parameter	Specification
Solar modules	Tier 1, 340 watt
Capacity	Solar-battery baseline 1,010 MW-dc Solar-grid baseline 940 MW-dc
Tracking	single axis, north-south orientation of rotating axis
Solar cell type	multi-crystalline silicon
Panel efficiency	16.8% <sup>63</sup>
Component lifetime	solar modules 30 years inverters 10 years structure 60 years
Site area	1,890 hectares based on 20 m <sup>2</sup> kW-dc <sup>-1</sup> , based on Australian sites, e.g. Tailem Bend 16 m <sup>2</sup> kW <sup>-1</sup> , Limondale 26 m <sup>2</sup> kW <sup>-1</sup>
Solar module shipping	Volume-based estimate for 340 watt panel, 1956×992×40 mm, 572 panels per 40' HQ container <sup>104</sup>
Solar balance-of-plant shipping	Mass-based estimate assuming 20 tonne load per 40' HQ unit.

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Supplementary table 4 – Battery specifications

Parameter	Specification
Battery chemistry	Li-ion, nickel manganese cobalt (NMC)
Round trip efficiency	assume 90% based on reported values of 85-95% <sup>70</sup>
Lifetime	10 years
Maximum depth-of-discharge	80%
Design storage capacity	scaled by 1.2 to account for capacity fade of 20% <sup>70</sup>
Design power capacity	set to 4 hour charge or discharge (i.e. 400 MWh gives 100 MW)
Battery cooling system	100 kW cooling capacity per MW <sup>69</sup> , assume chiller COP of 3
Site area	45 m <sup>2</sup> MWh <sup>-1</sup> , estimated from Hornsdale South Australia battery 194 MWh using online mapping.
Battery mass	9.5 t MWh <sup>-1</sup> <sup>74</sup> of which 60% of the mass is due to battery cells.
Battery shipping	Mass-based estimate assuming 20 tonne load per 40' HQ ISO container, equal to 2.1 MWh per container.

Supplementary table 5 – Electrolyser specifications

Parameter	Specification
Type	Alkaline electrolyser (AE)
Electrical system power per stack	3.9 MW-e
Hydrogen output per stack	760 Nm <sup>3</sup> hr <sup>-1</sup> (68 kg hr <sup>-1</sup> )
Electrolyser efficiency	55 kWh kg <sup>-1</sup> H <sub>2</sub> with respect to AC power input, including pumps, chillers, and AC to DC rectifier losses to power the electrolyser stack
Electrolyte	25% potassium hydroxide (KOH) solution. 720 kg of 90% KOH is required per MW of capacity
Cells per stack	139
Cell diameter	1.6 metres
Operating pressure	30 bar
Hydrogen output temperature	40°C, dry hydrogen
Potassium hydroxide (90%) mass and lifetime	2,800 kg, replaced after 10 years
Site area – electrolyser building	27,500 m <sup>2</sup> based on 50 m <sup>2</sup> MW <sup>-1</sup> for 550 MW
Site area – transformer & rectifier	5,500 m <sup>2</sup> based on 10 m <sup>2</sup> MW <sup>-1</sup> for 550 MW
Electrolyser component shipping	Mass-based estimate assuming 20 tonne load per 40' HQ unit.

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**Supplementary table 6 – Pressure vessel specifications**

Parameter	Specification
Type	Steel, cylindrical, ellipsoidal heads
Steel grade	304 stainless <sup>81</sup>
Pressure vessel dimensions	2.4 diameter x 20 metres long, 100 mm wall thickness
Pressure vessel mass	126 tonnes
Pressure vessel capacity	Each vessel 82 m <sup>3</sup> , 527 kg H <sub>2</sub> @ 80 bar, 298 K
Number of vessels	380 vessels to store 200 tonnes H <sub>2</sub>
Site area	30,000 m <sup>2</sup> , based on 0.15 m <sup>2</sup> kg <sup>-1</sup> H <sub>2</sub> , estimated from Energiepark Mainz plant in Germany,

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**Supplementary table 7 – Electrical transmission specifications**

Parameter	Specification
Type	Overhead
Conductor material	Aluminium alloy, galvanised steel conductors
Voltage	275/330 kV AC, 3 phase
Distance	20 km baseline, 100/300 km sensitivity
Easement width	40 metres

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**Supplementary table 8 – Transmission distance sensitivity**

	units	Transmission distance		
		20 km	100 km	300 km
Voltage	kV AC	275	275	330
Phases		3	3	3
Real power at solar farm	MW	1,010	1,032	1,054
Power factor		0.9	0.9	0.9
Maximum current	amps	2,356	2,407	2,049
Transformer losses ( x 2)	%	2	2	2
Line losses	%	2	4	6
Real power at destination	MW	951	951	951
Mass of aluminium in conductors	tonnes	89	1,085	4,601
Mass of steel in conductors	tonnes	138	1,680	7,126

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**Supplementary table 9 – Water system specifications**

Parameter	Specification
Type	Reverse osmosis
Feedwater demand	329 ML yr <sup>-1</sup> based on 9 litres per kg H <sub>2</sub>
Plant efficiency	3.8 kWh kL <sup>-1</sup> <sup>105</sup>
Seawater extraction and brine discharge location	Hamersley Channel, off the coast of Karratha
Brine discharge	Hamersley Channel, off the coast of Karratha
Dried sludge	89 kg per day, 10wt% solids <sup>105</sup>
Site area	4,000 m <sup>2</sup> based on 0.01 m <sup>2</sup> kL <sup>-1</sup> yr <sup>-1</sup>

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**Supplementary table 10 – Electricity emission factors**

Region	Electricity GHG emission intensity (g CO <sub>2</sub> -e kWh <sup>-1</sup> )	References
China, national average	840	Li et al. <sup>52</sup>
World average	520	Ang & Su <sup>53</sup>
World average, projected in 2030 for IEA Sustainable Development Scenario	237	IEA <sup>54</sup>
Pilbara grid, North West Interconnected System (NWIS) average	620	Australian Government <sup>56</sup>

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Supplementary table 11 – Power density for solar farm and electrolyser system

System component	Solar panel plus frame and hardware	Electrolyser (AE)
Energy conversion device	Solar module, support frame and hardware	Electrolyser stack
Mass of device [M]	20 kg solar module plus 20 kg support frame and hardware	32,600 kg
Maximum power flow per device (i.e. rated capacity) [ $P_r$ ]	0.34 kW	3,900 kW
Average power flow over full year [ $P_a = P_r \times \text{capacity factor}$ ]	0.08 kW	1,170 kW
Average specific power [ $P_a \times 1000 / M$ ]	2.0 watts $\text{kg}^{-1}$	35.9 watts $\text{kg}^{-1}$
Average annual power flow across device per unit area	0.03 to 0.06 kW $\text{m}^{-2}$ module in a plane normal to solar cell	6 to 20 kW $\text{m}^{-2}$ in a plane normal to electrolyser cell
Site area for entire system	20.2 million $\text{m}^2$ for 1,010 MW solar farm	33,000 $\text{m}^2$ for electrolyser and rectifier building (550 MW)