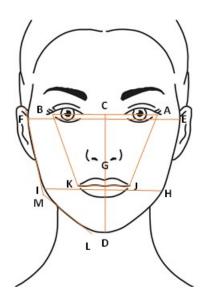
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Table S1. Pearson correlations between oral physiological, anatomical characteristics and chewing behavior and bolus properties. Only the correlations that are significant at p < 0.05 are presented here.

	Eye width	Face length	Bottom	Jaw angle	Bottom face	Left eye to	Max Bite	Oral cavity	Unstimulate	Stimulated	sAA (U/mL)
	(mm)	(mm)	width (mm)	(°)	length (mm)	mouth	Force (N)	volume	d saliva	saliva flow	
						(mm)		(mL)	flow rate	rate (g/min)	
									(g/min)		
Natural mouthful size (a mouthful of rice) (g/mouthful)		0.46 *			0.42 *						0.46 *
Chewing parameters											
Total chewing time (s/mouthful)									+	- 0.44 *	
Chew time per gram rice (s/g)	- 0.42 *				- 0.37 *				+		-
Number of chews					1 3.3.					- 0.45 *	
Cycle opening angle (°)										1	0.40 *
Cycle closing time (s)				0.49 **					0.44 *		
Cycle opening time (s)						0.38 *			-		
Distance of closing mouth (mm)					0.39 *		0.43 *	0.37 *	0.48 **		
Vertical closing speed (mm/s)							0.44 *	0.40 *			
Distance of opening mouth (mm)					0.38 *		0.41 *		0.48 **		
Chew cycle angle (°)					0.52 **						
Area of chew cycle (mm²)				0.38 *	0.37 *		0.47 *	0.44 *	0.57 ***		
Width of chew cycle (mm)									0.46 *		
Height of chew cycle (mm)							0.41 *	0.37 *	0.47 **		
Perimeter of chew cycle (mm)					0.38 *		0.42 *	0.40 *	0.50 **		
Bolus properties											
Saliva added to the bolus (g/g dry rice)										0.59 ***	
Proportion of particles bigger than 2mm (%)			- 0.37 *		0.38 *					0.00	
Proportion of particles smaller than 2 mm (%)			0.37 *		-0.38 *				1		
d (0.1) (μm)			0.07	- 0.45 *	0.00			- 0.38 *		0.38 *	
d (0.5) (μm)				5.10			-		1	0.40 *	
d (0.9) (µm)			0.51 **	- 0.47 **							
D [3, 2] - Surface weighted mean (μm)				- 0.38 *					+	0.41 *	
D [4, 3] - Volume weighted mean (µm)			0.45 *	- 0.42 *							
* n < 0.05 ** n < 0.01 *** n < 0.001			1	1			1				

^{*} p < 0.05, ** p < 0.01, *** p < 0.001



- Eye width (AB)
- Face length (CD)
- Top width (EF)
- Bottom width (HI)
- Jaw angle (FML)
- Top face length (CG)
- Bottom face length (GD)
- Right eye to mouth (BK)
- Left eye to mouth (AJ)
- Mouth width (JK)

Figure S1. The definitions of 10 facial dimension parameters measured.

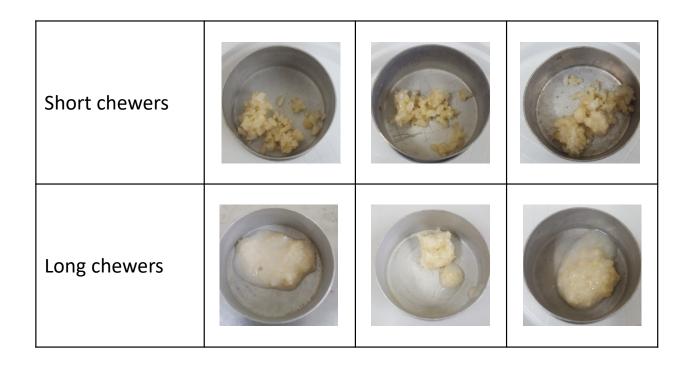


Figure S2. Visual inspection of expectorated ready-to-swallow boluses collected from three short chewers and three long chewers.