

Supplementary Information

γ -Valerolactone-Introduced Controlled-Isomerization of Glucose for Lactic Acid Production over Sn-Beta Catalyst

Xinpeng Zhao,^{‡a,b} Zhimin Zhou,^{‡a,b} Hu Luo,^a Yanfei Zhang,^{a,b} Wang Liu,^{a,b} Gai Miao,^a Lijun Zhu,^{a,b} Lingzhao Kong,^{*a,b} Shenggang Li^{*a,b,c} and Yuhan Sun^{*a,b,c}

a. CAS Key Laboratory of Low-Carbon Conversion Science and Engineering, Shanghai Advanced Research Institute, Chinese Academy of Sciences, Shanghai 201210 (P.R. China). E-mail: konglz@sari.ac.cn, lisq@sari.ac.cn, sunyh@sari.ac.cn

b. University of Chinese Academy of Sciences, Beijing 100049 (P.R. China)

c. School of Physical Science and Technology, ShanghaiTech University, Shanghai 201203 (P.R. China) .

‡. These two authors contribute equally.

1. Experimental and Computational Methods

1.1 Catalyst synthesis and characterization

All chemicals were purchased from the major commercial suppliers: the zeolite beta with $\text{SiO}_2/\text{Al}_2\text{O}_3=25$ was purchased from Nankai University Catalyst Co., Ltd, tin (IV) chloride pentahydrate ($\text{SnCl}_4 \cdot 5\text{H}_2\text{O}$, Macklin, AR), HNO_3 (65.0 wt % in water, Macklin), L-Lactic acid (1.0 mol/L standard solution, Merck, HPLC), fructose (AR, 99.0 %), glucose (AR, 99.0 %), γ -valerolactone (GVL, Macklin, 98 %) and other reagents were from Sinopharm Chemical Reagent Co, Ltd (Shanghai, China).

For the Synthesis of deAl-Beta catalyst, commercial Beta zeolite with a $\text{SiO}_2/\text{Al}_2\text{O}_3=25$ was calcinated at 550 °C for 6 h before usage to remove the template and adsorbed impurities. deAl-Beta, short for dealuminated Beta zeolite, was prepared by stirring commercial Beta in a 13.0 mol/L aqueous nitric acid solution at 100 °C for 20 h. Afterwards the power was washed with water until the PH was neutral and dried at 100 °C.

For the Synthesis of Sn-Beta catalyst, deAl-Beta was pretreated at 373 K overnight to remove physisorbed water. Afterward, 3.0 g of the solid power was finely ground with appropriate amount of $\text{SnCl}_4 \cdot 5\text{H}_2\text{O}$ in the mortor for 1 h. After this, the solids were calcined under air (550 °C, 5 °C min⁻¹, 6 h). The synthesized catalysts were denoted as x wt% Sn-Beta, where x denotes the content of Sn in catalyst added theoretically.¹

The phase composition of the samples was determined by X-ray powder diffraction (XRD) by a Rigaku Ultima IVX-ray diffractometer (40 kV, 40 mA) using the CuKa radiation in the 2 Theta range from 5° to 70° at a scanning rate of 4°/min. The morphological information was examined by the scanning electron microscopy (SEM) using SUPRERATM 55 with a 2.0 kV accelerating voltage. UV-vis diffuse reflectance spectra were recorded on a Shimadzu UV-2700 spectrophotometer in the range of 200-800 nm, with BaSO_4 as the reference. N_2 -adsorption and desorption were carried out with a Micromeritics ASAP 2020 equipment to determinate the specific surface area, micropore area and pore size distribution of the samples. The sample to be tested was first degassed at 300 °C for 10 h, and then tested with N_2 as the medium at -196 °C. The concentration of Sn and Al was measured by the inductively coupled plasma-atomic emission spectrometry (ICP-AES) on Perkin Elmer Optima 3000. Raman spectra of dehydrated samples were recorded on a high- resolution, dispersive Raman spectrometer system (Horiba-JobinYvonLabRam-IR) with the He–Cd laser with a 325-nm line as the excitation source. FT-IR spectra of

pyridine adsorption were performed with a spectral resolution of 4 cm⁻¹ on a Nicolet Nexus 670 FT-IR spectrometer. In a home-made vacuum infrared cell with CaF₂ windows, a self-supporting wafer of the sample (about 10 mg) was initially dried under vacuum at 350 °C for 1 h, then cooled down to 50 °C and saturated with about 25 mbar of pyridine vapor at 50 °C for 10 min and then evacuated again for 30 min to fully remove the physisorbed pyridine. Finally, the evacuated sample containing chemisorbed pyridine was heated to 100, 200 and 350 °C for 30 min, with a heating rate of 10 °C /min, and the IR spectra were recorded in situ at these temperatures. The amounts of acid sites were determined from the integral intensity of characteristic bands (1450 cm⁻¹ for Lewis acid sites, and 1540 cm⁻¹ for Brønsted acid sites) using the molar extinction coefficients of Emeis. X-ray photoelectron spectrometry (XPS) was used to probe the Sn state on a K-Alpha spectrometer (Thermo Fisher Scientific). The Thermogravimetric analysis (TGA) was performed under He or air flow on a Netzsch STA449F5 instrument. For the experiment, 10 mg of samples was placed in the crucible and heated from 40 °C to 900 °C under He to inspect the weight loss of the samples. For the synthesized of Sn-Beta catalyst pre-adsorbed with 16.6 wt% GVL, 0.2g GVL was added to 1g catalyst and 1ml ethanol was added for the dispersion of GVL, then the catalyst was dried at 100°C, 5h to evacuate ethanol.

1.2 Catalytic evaluation and product analysis

The catalytic conversion of stock(glucose, fructose and 1,3-dihydroxyacetone) was carried out in a stainless steel autoclave (Parr, 30 ml) with an initial He pressure of 4 MPa at 200 °C for 30 min, and 30 min was needed to warm up from room temperature to 200 °C. Generally, a mixture of reactant, the solid acid catalyst, and γ-valerolactone/water mixture were loaded into the sealed autoclave with a stirring speed of 530 rpm. After the reaction, the autoclave was cooled with ice bath and the liquid solution was separated from the solid mixture by centrifugation. The collected liquid solution was filtered through 0.45 μm pore-size filters prior to analysis. The separated solid catalyst was washed with water and ethanol mixture for six times and dried at 100 °C overnight for the recycle of catalyst. Glucose isomerization reaction was conducted at 100 °C to avoid further subsequent reactions, and other reaction conditions were same with those of batch lactic acid synthesis reactions.

The liquid products were quantified by HPLC (Shimadzu LC-20AD, Aminex HPX-87H ion exclusion column: 300 mm × 7.8 mm, column temperature: 50 °C, mobile phase: 0.005 M aqueous H₂SO₄ with a flow rate of 0.65 mL/min) with a differential refraction detector (RID-10A) for LA and UV detector at 284 nm for 5-HMF and MF. The conversion of glucose was calculated based on the HPLC data using the equation:

Conversion = (moles of glucose - moles of glucose in the resultant liquid determined by HPLC) ÷ (moles of glucose) × 100%.

The yields of LA, 5-HMF and MF were calculated based on carbon via the equations:

Yield = (moles of carbon in the products determined by HPLC) ÷ (moles of carbon in glucose) × 100%.

1.3 Computational methods

The Vienna Ab initio Simulation Package (VASP) was used to perform all the DFT calculations with the projector augmented wave (PAW) potentials and the Perdew–Burke–Ernzerhof (PBE) exchange–correlation functional.^{2–5} Van der Waals interactions were accounted for by the Grimme’s DFT-D3 method.⁶ An energy cut-off of 400 eV and the Gaussian smearing width of 0.05 eV were employed. The electronic energy of the supercell was converged to 10^{-6} eV, and the force on all the unconstrained atoms were converged to 0.01 eV Å⁻¹. Brillouin zone sampling was restricted to the Γ point. The periodic model of Sn-Beta polymorph zeolite was used in this study.⁷ A complete zeolite Beta unit cell containing an open lattice Sn site (Figure S11) is generated by replacing a Si atom by a Sn atom at the T9 site of Beta.

2. Additional table and figures

Table S1 Physicochemical properties of the synthesized materials

Samples	Sn content mg/g ^a	S_{BET} (m ² g ⁻¹) ¹⁾	Micropore area (m ² g ⁻¹)	Micropore volume (mL g ⁻¹)	Brønsted site density(mmol g ⁻¹)	Lewis site density(mmol g ⁻¹) ^b
Al-Beta	-	592.5	454.1	0.181	0.155	0.072
deAl-beta	-	580.9	444.5	0.177	0.018	0.017
0.5 wt% Sn-beta	5.72	576.4	420.4	0.168	0.017	0.036
0.75 wt% Sn-beta	7.60	574.6	419.3	0.167	0.025	0.072
1.5 wt%	15.92	554.9	401.7	0.161	0.023	0.131

Sn-beta

3.0 wt% Sn-beta	31.91	535.7	393.3	0.157	0.021	0.131
5.0 wt% Sn-beta	47.74	525.0	390.2	0.156	0.029	0.136

a. Measured by ICP ; b. Acids calculated from peak areas of FT-IR spectra obtained by pyridine desorption 350 °C.

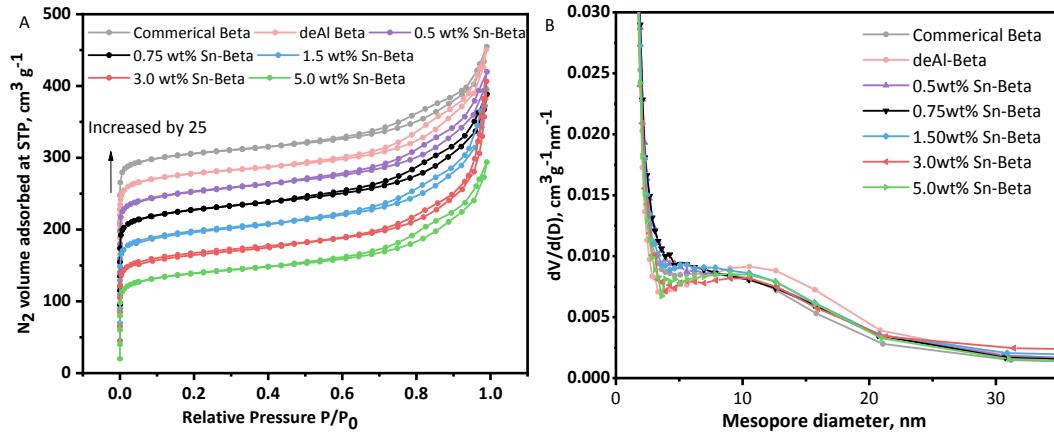


Figure S1. (a) N₂ adsorption-desorption isotherms and (b) the corresponding mesopore size distributions of the samples

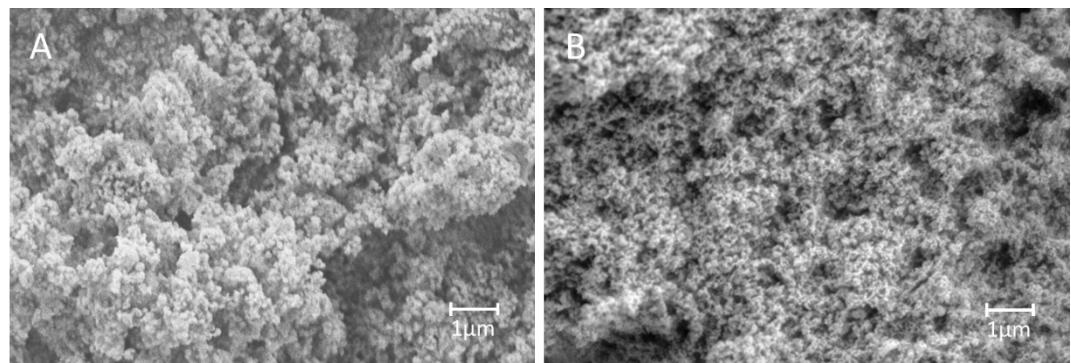


Figure S2. Typical SEM micrograph of (a) commercial Beta; (b) 0.75 wt% Sn-Beta

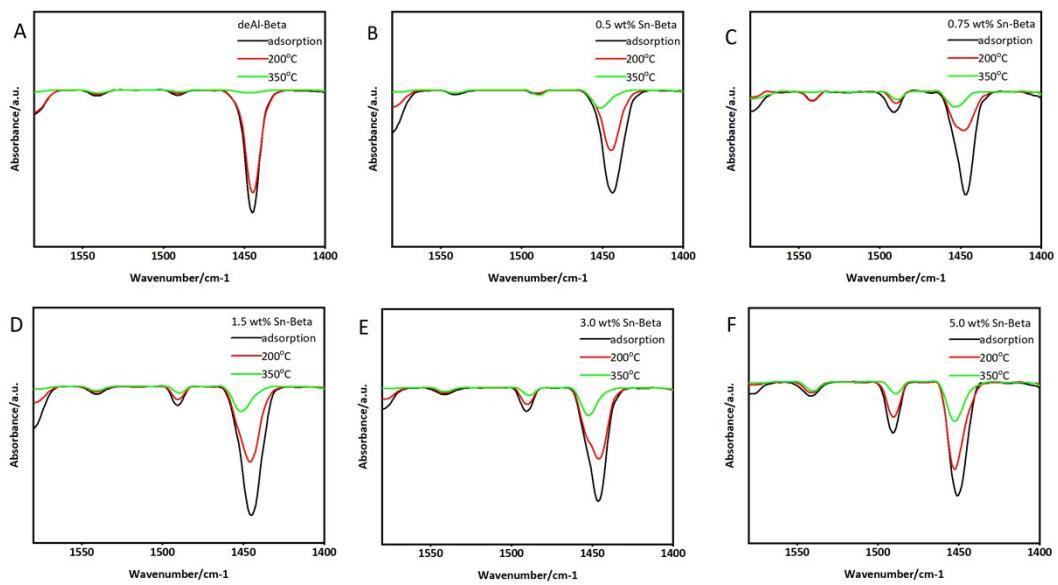


Figure S3. Py-IR of (a) deAl-Beta; (b) 0.5 wt% Sn-Beta; (c) 0.75 wt% Sn-Beta; (d) 1.5 wt% Sn-Beta; (e) 3.0 wt% Sn-Beta; (f) 5.0 wt% Sn-Beta

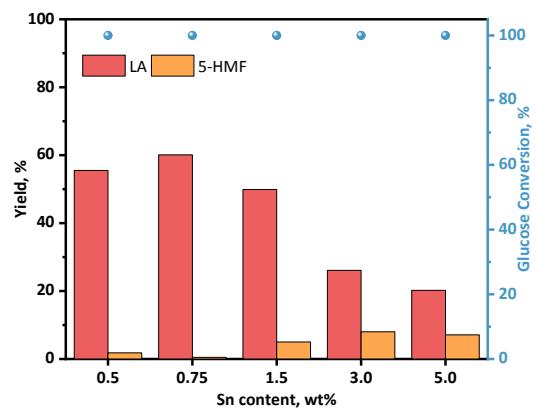


Figure S4. Product distributions from glucose with different Sn-Beta catalysts

Reaction conditions: 0.5 h, 50.0 mg glucose, 10.0 mL water, 4 MPa N₂, m(glucose):m(Sn)=50:1, 200 °C, 530 rpm.

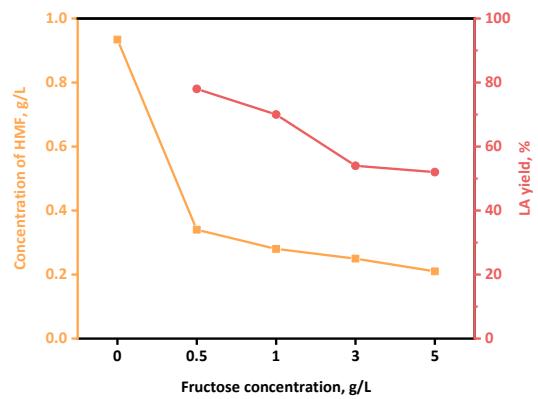


Figure S5. HMF stability and LA yield at 1g/L HMF and different fructose concentration.

Reaction conditions: 0.5 h, 10.0 mg HMF; 0, 5.0, 10.0, 30.0, and 50.0 mg fructose was added for different fructose concentration, 10.0 mL water, 4 MPa N₂, 200 °C, 100.0 mg 0.75 wt% Sn-Beta catalyst, 530 rpm.

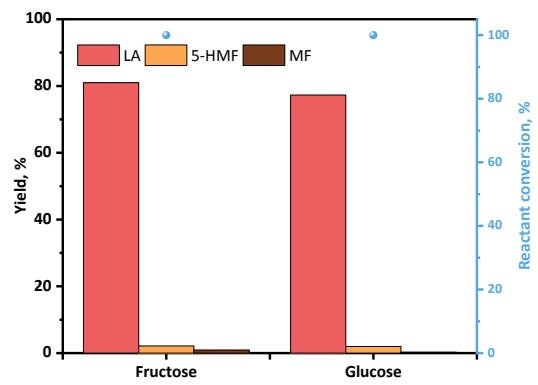


Figure S6. Lactic acid synthesized with fructose or glucose concentration of 1.0 g/L

Reaction conditions: 0.5 h, 10.0mg fructose or glucose, 10.0 mL water, 4 MPa N₂, 200 °C, 100.0 mg 0.75 wt% Sn-Beta catalyst, 530 rpm.

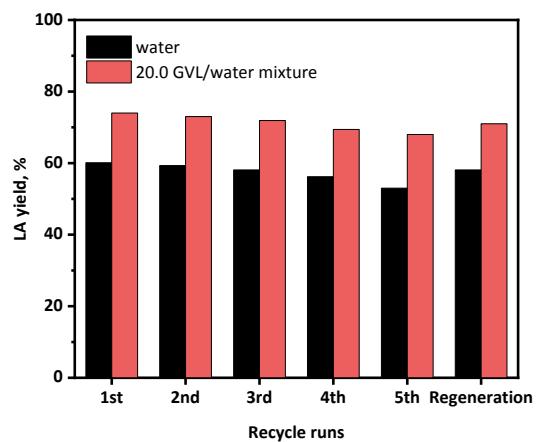


Figure S7. Catalytic recycling results for Sn-Beta catalyst in water and 20.0 wt% GVL/water.

Reaction conditions: 0.5 h, 50.0 mg glucose, 10.0 mL water, 4 MPa N₂, 200 °C, 100.0 mg 0.75 wt% Sn-Beta catalyst, 530 rpm.

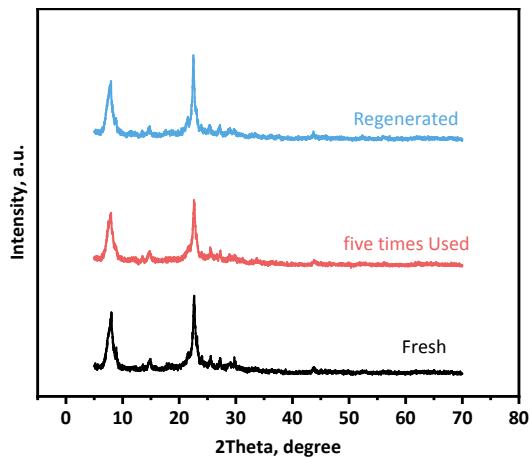


Figure S8. XRD patterns of the fresh, used and regenerated Sn-Beta catalyst by calcination at 550 °C for 3 h.

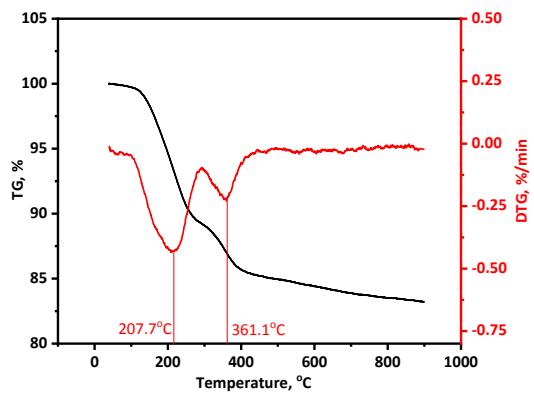


Figure S9. TG and DTG signals of deAl-Beta pre-adsorbed with 16.6 wt% GVL.

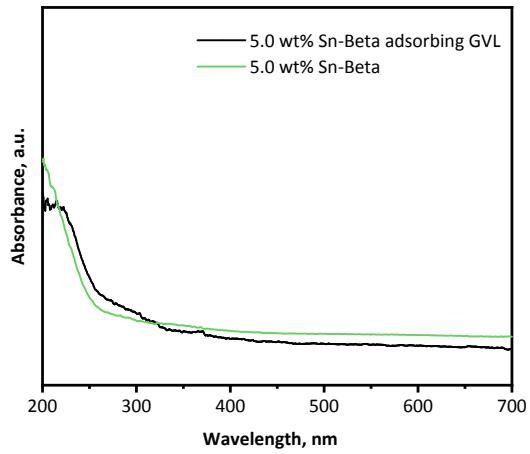


Figure S10. UV-vis spectroscopy of 5.0 wt% Sn-Beta and 5.0 wt% Sn-Beta catalyst pre-adsorbed with 16.6 wt% GVL.

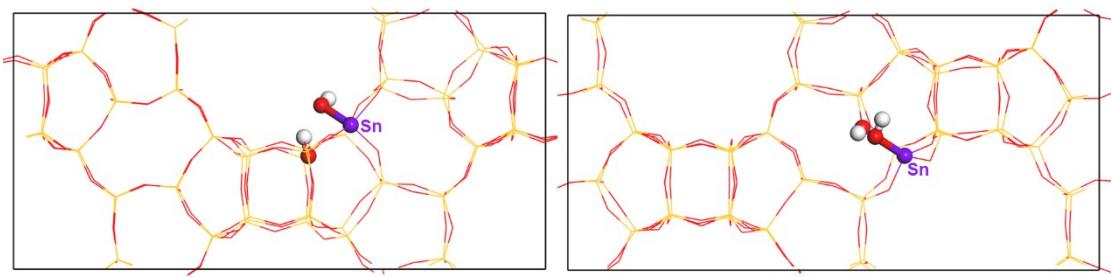


Figure S11. Optimized structure of the open Sn site in the Sn-Beta catalyst model.

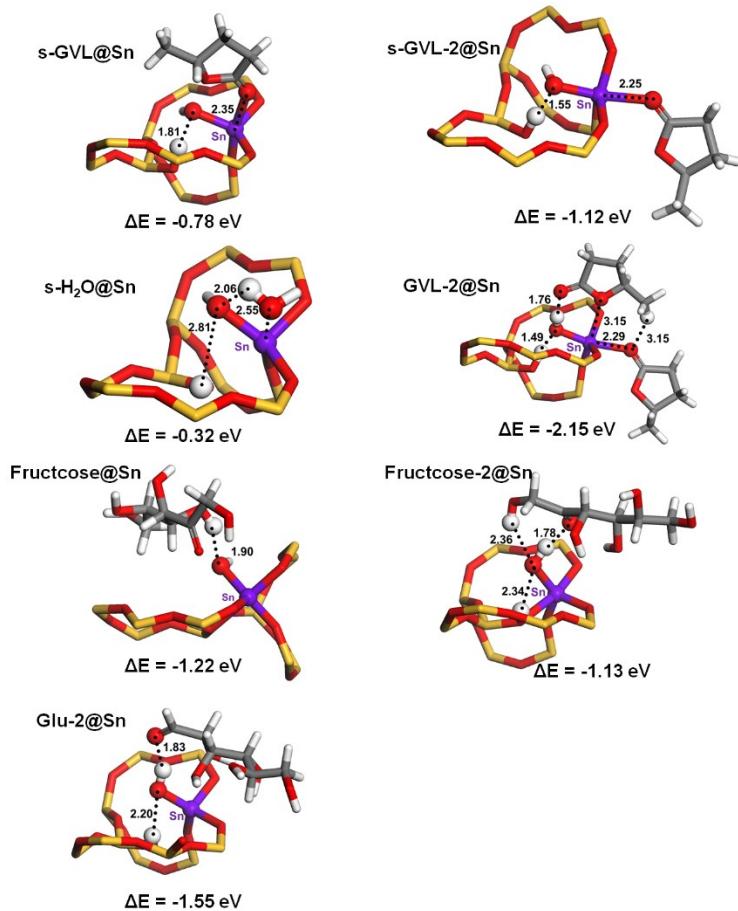


Figure S12. Other possible adsorption configuration of GVL, water, glucose, and fructose

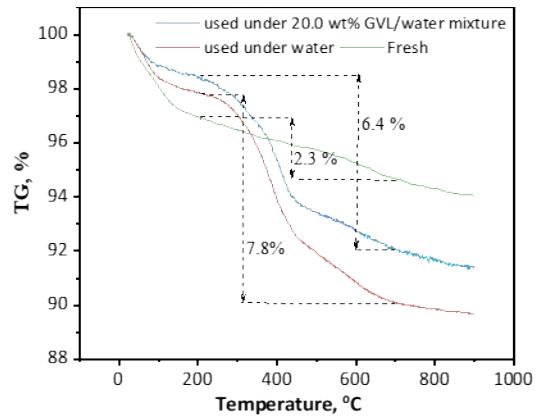


Figure S13. TG profile of fresh 0.75 wt% Sn-Beta and 0.75 wt% Sn-Beta after five runs under water and 20.0 wt% GVL/water mixture under a flowing air atmosphere.

3. List of DFT-optimized fractional coordinates of the isolated molecules and the catalyst models with and without adsorbates.

Coordinates of the optimized structures of the open Sn sites

open Sn site

CONTCAR

1.0

12.6569995880	0.0000000000	0.0000000000
0.0000000000	12.6569995880	0.0000000000
0.0000000000	0.0000000000	26.3959999084

O Si Sn H

129 63 1 2

Cartesian

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4.441467826	6.488863732	26.240791476
3.046919543	5.922083466	2.039090897
5.697801635	6.182564438	2.124350122
8.998367330	8.402476038	1.755070086
10.770726563	10.403927257	1.852207319
8.380705856	10.751235472	2.823052188
10.689848645	6.357863927	1.557627929

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7.189808956	2.183458975	15.201456828
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9.479333157	6.498610032	15.475975154
6.723398076	8.245149378	14.946735640
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4.330339337	8.894706804	8.481034769
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9.137974268	2.353062811	11.627965577
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6.005240097	8.337292235	5.148011962
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5.920817933	3.563071897	5.044011693
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1.914624355	5.882720304	3.211601316
1.980187628	10.843378329	3.382911344
6.816680101	5.918792704	3.274159832
11.072596303	1.630727820	16.595692679
1.926015658	1.581238981	9.876854958
6.749851672	6.541896911	9.918032786
11.008045456	10.841226734	23.105738480
6.102952053	6.051691374	22.956072869
6.061690404	7.036658744	16.375550011
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131 63 1 6

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8.425005162	10.725035360	2.880859463
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8.299320971	6.022453606	2.565691159
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9.406555404	6.510254443	15.492603618
6.249266880	7.934040305	15.448259475
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2.036764299	1.863616594	14.760907173
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12.291465438	1.695531585	15.718817744
12.107052982	6.431780848	15.689782046
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6.176615868	4.197946879	6.543304301
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6.626952030	0.184285915	9.114538478
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6.317614703	7.205503072	21.632578393
8.465886963	3.848107599	21.467602765
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8.501706633	6.436970476	26.370395630
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7.265750731	6.357990668	24.015871915
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5.664513408	1.810457239	10.979416169
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6.057893051	3.412200397	17.279877880
6.658973970	5.936639168	17.891473049
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6.613156026	9.770950385	4.608741720
6.619737551	7.118802571	4.307563415
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6.425578795	2.045750902	4.959544243
6.747446594	4.478173180	3.974973693
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12.315513956	9.984347503	1.469465331
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10.696050698	6.664290340	16.472159983
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Cartesian

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7.201832838	2.279525549	15.142856795
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3.602814907	2.602911988	14.610450180
3.485990954	5.765769610	14.685942995
0.592853872	2.622783493	14.753780014
0.449829760	5.839939638	14.643972998
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6.194968546	6.146365674	22.975342943
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6.752003266	6.408112556	14.941455564
1.727427349	6.856549476	20.623459266
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3.003126262	6.016378295	21.522769804
2.665184310	2.211431021	18.186579895
1.230766652	3.276264448	18.082051382
1.322783050	2.030309328	19.348531735
3.232977569	11.748986797	13.784255164
1.316454538	10.937419296	15.099304035
3.157288524	10.723769450	17.547004729
1.831847572	12.253241445	16.177315882
4.105550916	12.225016480	15.250552410

1.898296718	8.631567271	17.962741488
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0.743219017	9.980423785	17.777970295
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2.357998955	5.958155865	20.628473450
1.604781003	4.629677258	20.527377930
2.558739047	3.739257446	19.718604333
1.912852420	2.758086864	18.771250767
4.085173009	10.136611277	14.941719883
3.407517360	11.479771951	14.832968568
2.157132498	11.321432865	15.698229224
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135 63 1 14 6

Cartesian

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5.676537667	6.023339668	2.174766509
9.006467494	8.415132875	1.832938227
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8.419056592	10.767689284	2.896961059
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8.286284663	6.032452636	2.725651031
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8.631694012	6.035110443	13.009532235
9.361496402	6.503798905	15.507122253
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12.365002889	1.622121065	15.793254859
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1.839948113	2.748087835	8.709888147
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6.738206507	2.967180416	8.975695764
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6.729979601	8.070609210	9.357909705
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6.418111586	2.090556609	21.572922660
6.175096852	4.537660765	22.460356174
8.538664717	0.459069376	21.566324138
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6.247115286	12.312982136	22.594711767
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8.511959146	6.409377712	0.128548515
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7.226387569	6.260151971	24.209354605
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2.379009628	8.228821554	6.795121918
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12.543213291	10.452783235	26.383594247
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6.477599548	12.460942722	6.509517557
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6.458233690	12.656366633	19.974908285
6.843765898	5.688308819	14.899749887
5.209747693	10.767689284	10.964370470
5.463394033	10.851478493	14.617313020
3.270062394	11.966433619	12.877816680
2.815929257	8.912046301	14.744277136
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8.109213429	10.808445098	11.242584535
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4.347046633	6.708209420	1.551028916
9.286187582	10.015737242	1.748734900

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6.864650395	10.761740714	3.363114206
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3.496749303	5.761339679	14.849334286
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0.370090657	5.640212161	14.614672982
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5.844875782	4.073402234	8.191734276
2.779603751	8.892048243	8.228424983
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5.998405089	11.951118975	7.977927384
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7.020711144	8.553600644	21.678506873
10.122688530	3.640785794	21.395541370
6.913506373	3.623319178	21.349877208
10.152179405	0.555009444	21.400821446

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8.489302526	6.921860021	24.978798244
3.661290443	10.059783064	25.046899582
3.764824603	6.888698913	24.892748424
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0.681959120	6.748838491	25.020503922
6.109280471	10.985516332	23.511180979
4.340464731	2.588356475	11.757570518
4.382486077	5.801462161	11.900636821
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6.923884873	12.275897311	18.465849660
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3.158048032	10.014850803	12.319277150
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3.828236283	12.520810155	13.457472581
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5.861203229	10.887931118	12.241672934
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2.732139859	10.088640983	14.390834575
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Cartesian

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5.614391897	6.077764745	2.341853146
8.911793572	8.341468682	1.976796502
10.686178411	10.343426869	2.055192493
8.296156950	10.695038272	3.031052727
10.610235882	6.302932637	1.776978626
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3.796213966	8.452850655	24.744929895
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2.401159469	8.092252649	6.833132644
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Glu-2@open Sn site

CONTCAR

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