

Supplemental Information

Anode co-valorization for scalable and sustainable electrolysis

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S1.0 Standard redox potentials and operating voltages

In some cases the standard redox potentials of oxidations (E_{Rxn}^0) needed to be calculated using Eq. 1 (below)

$$\text{Eq. 1) } E_{Rxn}^0 = \frac{1}{nF} \sum (v_p) \Delta G_{fp}^0 - \sum (v_r) \Delta G_{fr}^0$$

Where v is the stoichiometric coefficient, ΔG_f^0 is the Gibbs free energy of formation of the product or reactant, n is the moles of electrons transferred, and F is

Faraday's constant (96,485 C/mol). The standard Gibbs free energies are available via various resources^{1,2} or can be estimated using the Joback method³.

To effectively compare operating voltages, all anode potentials from literature were converted to the reversible hydrogen electrode (E_{RHE}) scale using Eq. 2 (below)

$$\text{Eq.2) } E_{RHE} = E_{SHE} + (0.059)(pH)$$

Where E_{SHE} is the potential of the standard hydrogen electrode under standard conditions (P =1 bar, T = 298.15K, pH = 0) and the pH of the anode electrolyte is used.

S2.0 Percent energy saving calculations

For the UOR we first compared the standard redox potential of 70mV for UOR vs. 1.23V for OER (94% greater). Later we compared the reported cell potential of 1.36V to the OER for HER assuming overpotentials of 0.37V and 0.05V (refs. in table S2), respectively, leading to an 18% decrease. In a similar manner, we compared the ethanol oxidation potential of 0.7V vs. OER at 1.23V and overpotentials of 0-0.37V (i.e. 56%).

S3.0 Energy inputs and costs calculations

We first calculate the charge required (Coulombs) to create 1kg of product by rearranging the Faradaic efficiency equation and assuming a modest efficiency value of 90%

$$Eq.3) \text{ Mass (kg)} \times \left(\frac{1000g}{kg} \right) \times \frac{1}{M} n x F \times \frac{1}{FE/100}$$

where M is the molar mass, n is mole electron equivalents transferred per mol product, F is Faraday's constant (96485 C/mol e-), and FE is the Faradaic efficiency

Next we convert the total charge (C= A*seconds) to kWh/kg by converting seconds to hours and multiplying by the operating potential. For each oxidation scenario we use a practical operating potential based on literature values [Table S2]. We then calculate the direct energy costs of electrolysis by multiplying the kWh/kg by cost of electricity (\$/kWh). A range of electricity costs from different sources were taken directly from the recent EIA Report for Levelized Cost and Levelized avoided costs of New Generation Resources in the Annual Energy Outlook 2020 ⁴. Market value of the products were obtained from various sources listed in Table S2.

S4 Brief comparison to bioethanol energy costs

As described in section S3 (above), the estimated energy costs were calculated assuming a moderate FE of 90% and conservative estimates for overpotential

(Table S2). This led to the lowest energy cost estimates of around \$522 per tonne (\$1.56 per gallon) using AC_{OX} via solar PV. Current bioethanol prices currently range from about \$0.88 to \$2.17 per gallon⁵⁻⁷. In addition, they can typically consume about 4.6-7.94 kWh/kg depending on processing conditions [converted from BTU/gallon, ref. ⁸]. Interestingly, if overpotentials can be minimized and efficiencies can reach near unity, AC_{OX} could theoretically produce ethanol at around 0.489 kWh/kg (about a tenth of bioethanol energy use) at much lower prices than bioethanol of around \$0.04-0.065 per gallon via solar PV. Similarly, an optimized DI-OER process could generate ethanol at around 7.97 kWh/kg leading to a spot price of around \$0.65-1.06 per gallon ethanol on solar PV.

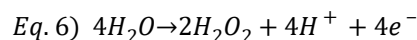
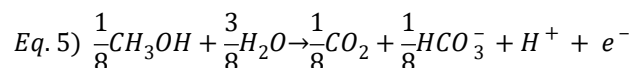
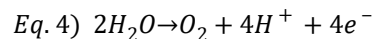
S5 Los Angeles, California case study calculations

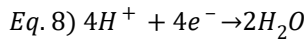
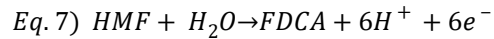
In this case study we assess the feasibility of satisfying 20% of LA's yearly energy demand with electrolysis. Based on the LA Department of Water and Power's reported annual energy demand⁹, this amounts to a total of about 26 million MWh. For this scenario, we consider transforming this energy demand into H_2 and calculate the mass of H_2 (kg) required using an energy density of 33.6 kWh/kg¹⁰. We again assume a modest, FE of 90% and use Eq. 3 to calculate the amount of charge required for electrosynthesis. Next we convert the total charge ($C = A \cdot \text{seconds}$) to kWh/kg by converting seconds to hours and multiplying by the operating potentials listed in Table S2. We then calculate the direct energy costs of electrolysis by multiplying the kWh/kg by cost of electricity

(\$/kWh). Energy costs projected from current CA rate in EIA, Electric Power Monthly¹¹.

Next we calculate the amount of direct water used for electrolysis per kg of H₂ production using 2.38 gallons/ kg H₂ (from mass balance). We assume a current cost of water of 6 ¢/gallon (based on LA's current non-residential water price, comparable to national average)¹². We then include energy costs for in-plant water conveying and distillation of 0.0925 kWh/kg H₂O and 0.014 kWh/kg H₂O, respectively¹³. The total costs are then calculated by adding the direct energy costs, indirect energy costs, and direct water costs. For seawater and wastewater electrolysis, we assume no distillation energy is needed for anode reaction and in both cases electrolytes can be used as is. To calculate total profits, we calculate the total revenue assuming a H₂ selling price of \$12.85 per kg¹⁴.

Across the oxidation scenarios, we also calculate total yearly profits, assuming anode end-products can be sold. For the desired amount of H₂, we calculate the amount of anode products generated using a mass balance from the equations below:





We then use various selling prices to calculate additional revenue. The total profits are then calculated by subtracting the total costs from the total revenues. For the 2040 estimates, we use the projected 2040 energy costs for solar photovoltaic (with credits) in EIA levelized energy report 2020¹⁵. In addition, we assume a sensible water increase per year is 7.3%, based on Covina, CA from the Department of energy water and wastewater annual price escalation rates for selected cities across the United States (2017)¹⁶.

Supplemental Tables:

Table S1. Definition of acronyms used for oxidation reactions

Reaction shorthand	Reduced (electron donor)	Oxidized product
1,2P/LA	1,2-propanediol	Lactic acid
AC/CO2	Acetate	Carbon dioxide
BA or BZ /BZAL	Benzyl Alcohol	Benzaldehyde
Et or EtOH /Ac	Ethanol	Acetate
Gly/GCA	Glycerol	glyceraldehyde
Glu/GRA	Glucose	glucaric acid
HMF/FDCA	5-hydroxymethyl furfural	5-furandicarboxylic acid
Gly/GRA	Glycerol	glucaric acid
Cl/Cl2	chloride	chlorine
Cl/ClO	chloride	hypochlorite
SO3/SO4	Sulfur trioxide	Sulfate
Urea/CO2	Urea	Carbon dioxide

EG/GCA	Ethylene glycol	Glycolic acid
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Table S2. Metrics used to assess oxidation reactions

Anodic rxn	Applied cell voltage Et (V)	Applied cell voltage H ₂ (V)	Market value (\$/kg)	Comments and voltage ref.
High-grade water OER	2.46	1.65	.024 ¹⁷	Table 1, ¹⁸
Seawater OER	2.34	1.73	.024 ¹⁷	Fig. 4c, ¹⁹
Microbial organic oxidation (for MEC)	2.4	0.83	.042 ²⁰	²¹
Hydrogen peroxide generation	3.36	2.25	0.59 ²²	^{19,23,24}
HMF/FDCA oxidation	2.46	1.47	32 ²⁵	²⁶

Table S3: Metrics used to assess reduction reactions

Cathodic rxn	Overpotential (V)	Market value (\$/kg)	Comments and voltage ref.
H ₂ evolution	0.05	12.85 ¹⁴	²⁷
CO ₂ reduction to ethanol	0.95	(Not used)	²⁸

Table S4: Products generated and water demands

Anode/Cathode reaction	Product amount (MT)	Process water demands (MGal)
Hydrogen	0.154	NA
High-grade water OER	2.4	370
Seawater OER	2.4	NA
Microbial organic oxidation (for MEC)	1.7	NA
Hydrogen peroxide generation	2.6	370

HMF/FDCA oxidation	8.05	370
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Table S5: Comparison of select anode catalysts towards water electrolysis

Anode Reaction	Catalyst	Electrolyte	J_{obs} (mA/cm ²)	Scale (cm ²) ^A	Approx. material cost (\$/kg) ^B	Stability (hours) ^C	Ref.
Glucose	NiFeOx	100mM glucose + 1M KOH	200	NA	0.2-19	24	29
Benzyl alcohol	hp-Ni	1M KOH + 10mM BA	100	0.25	17-19	18	30
1,2-propanediol	Rh/C	2M KOH + 2M PD	367	0.2	8500-23300	48	32
Ethanol	Rh/C	2M KOH + Ethanol	492	0.2	8500-23300	48	32
HMF	Ni ₃ S ₂	1M KOH + 10mM HMF	100	0.25	17-19	18	33
Ammonia	NiZnCu	1M KOH + 0.3M NH ₄ Cl	100	0.5	2-19	40	34
NaCl/Cl ₂	RTO-DSA	5M NaCl or 200 g/m ³ , pH 2-4	425	NA	970-11660	4380-8760	35
NaCl/ClO ⁻	RTO-DSA	5M NaCl; 1-5 g/m ³ NaClO	275	NA	970-11660	4380-8760	36
Urea	Ni ₃ N	1M KOH+ 0.5M urea	100	.08 ^D	17-19	36	37

^A Based on reported working electrode; ^B Calculated per kg of active catalyst, range based on high and low values for each material used, calcs. detailed below ^C Longest reported stable operation ^D mass active catalyst per cm²

Table S6: Comparison of select anode catalyst towards CO₂ electrolysis

Anode Reaction	Catalyst	Electrolyte	J _{obs} (mA/cm ²)	Scale (cm ²) ^A	Estimated material cost (\$/kg) ^B	Stability (hours) ^C	Ref.
Glycerol	Pt/C	2M KOH+ 2M Glycerol	96	1	2300- 29100	2	39
Ethanol	Pd	4M KOH + 10% EtOH	12.5	6	25810- 78000	6	40
HMF	NiO	0.5M KHCO ₃ + 10mM HMF	2	0.5	17-19	3	41
1,2- propanediol	ACT- TEMPO/ C	20mM 1,2 PD+ 0.5 M KHCO ₃ / K ₂ CO ₃	15	10	6480- 22500	2	42
Glucose	Pt/C	2M KOH+ 2M Glucose	13	1	2300- 29100	NA	39
NaCl/Cl ₂	RuO ₂ - IrO ₂ - TiO ₂ DSA	Sat. KCl solution (pH 2)	100	4	970-11660	8	43
NaCl/ClO ⁻	RuO ₂	0.5M NaCl, pH 7.2	4.5	2	8520- 23300	24	44
Urea	Ni foam	5 M KOH + 0.33 M urea	100	NA	590-660 per m ²	4	45
SO ₃ ⁻ /SO ₄ ⁻	IrO ₂ - Ta ₂ O ₅	0.3M Na ₂ SO ₃	10	25	120-150	5	46
Ammonia	Pt/C	5 M KOH + 1 M ammonia	10	0.5	2300- 29100	4	45

^A Based on reported working electrode; ^B Calculated per kg of active catalyst, range based on high and low values for each material used, calcs. detailed below ^C Longest reported stable operation

Table S7: Approximate electrode material costs

Material	Price (USD/kg)	Ref.
Copper	9.33	47
Nickel	19.07	47
Aluminum	2.65	47
Zinc	2.95	47
Lead	2.45	47
Cobalt	51.17	47
Aluminum alloy	2.27	47
Tin	32.91	47
Iron	0.21	47
Titanium	4.80	47
Molybdenum	26.00	47
Tantalum	151.80	47
Tantalum (2017)	128.00	47
Nickel (2014)	16.89	47
TEMPO	6480-22500	48
RTO-DSA ¹	966.00	49
Carbon cloth ¹	100-380 per m ²	50
Nickel foam ¹	590-660 per m ²	51
Gold	57564.54	52
Silver	766.47	52
Platinum	32111.80	52
Iridium	167183.64	52
Rhodium	549776.97	52
Palladium	78094.05	52
Ruthenium	23309.26	53
Ru (2019)	8519.94	52
Pd (2014)	25817.01	52

¹ Calculate based on surface area price from vendor ² Past years used to provide range with pure metals

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