

# Recyclable Metal-Free Catalytic System for the Cationic Ring-Opening Polymerization of Glycidol under Ambient Conditions

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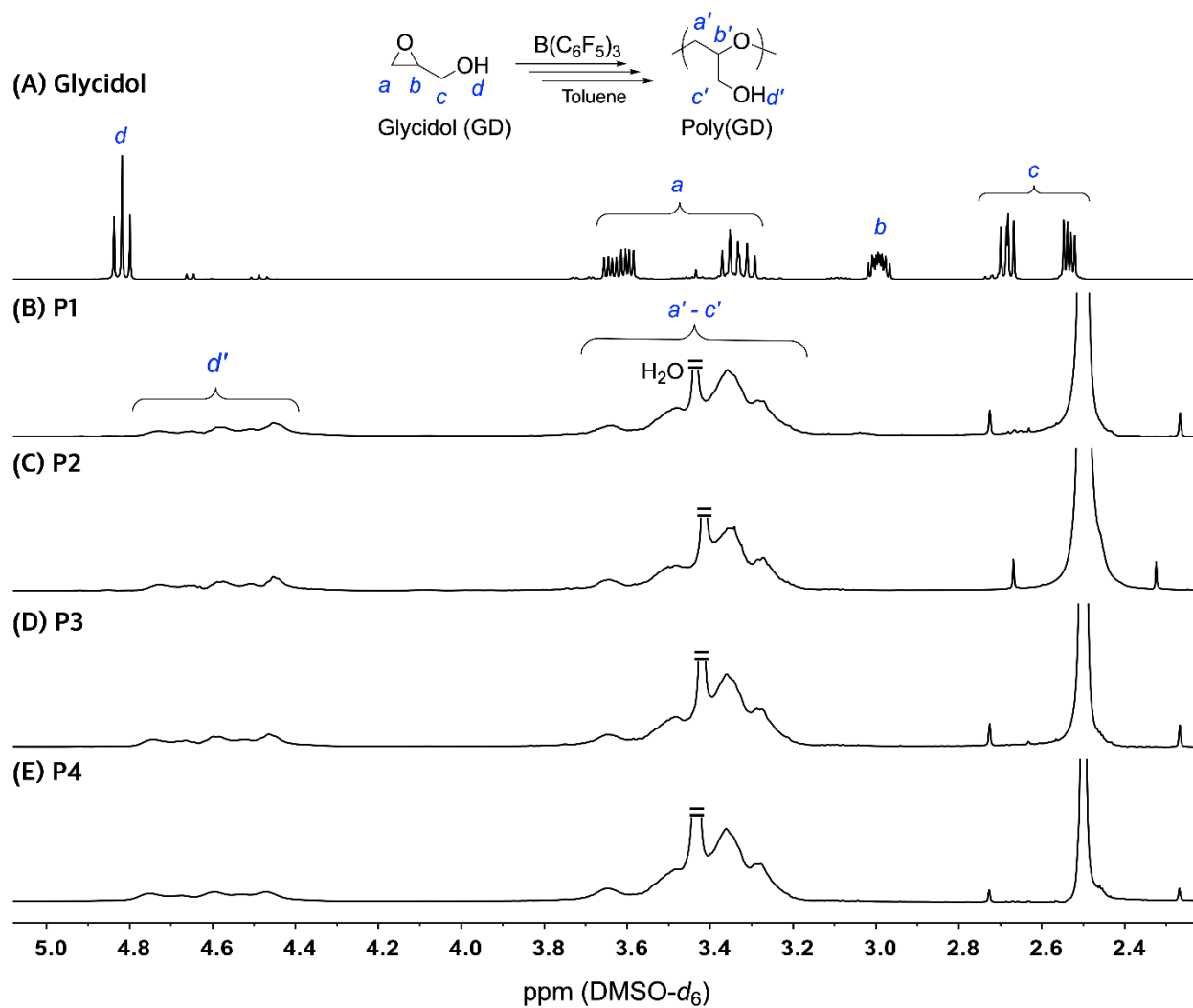
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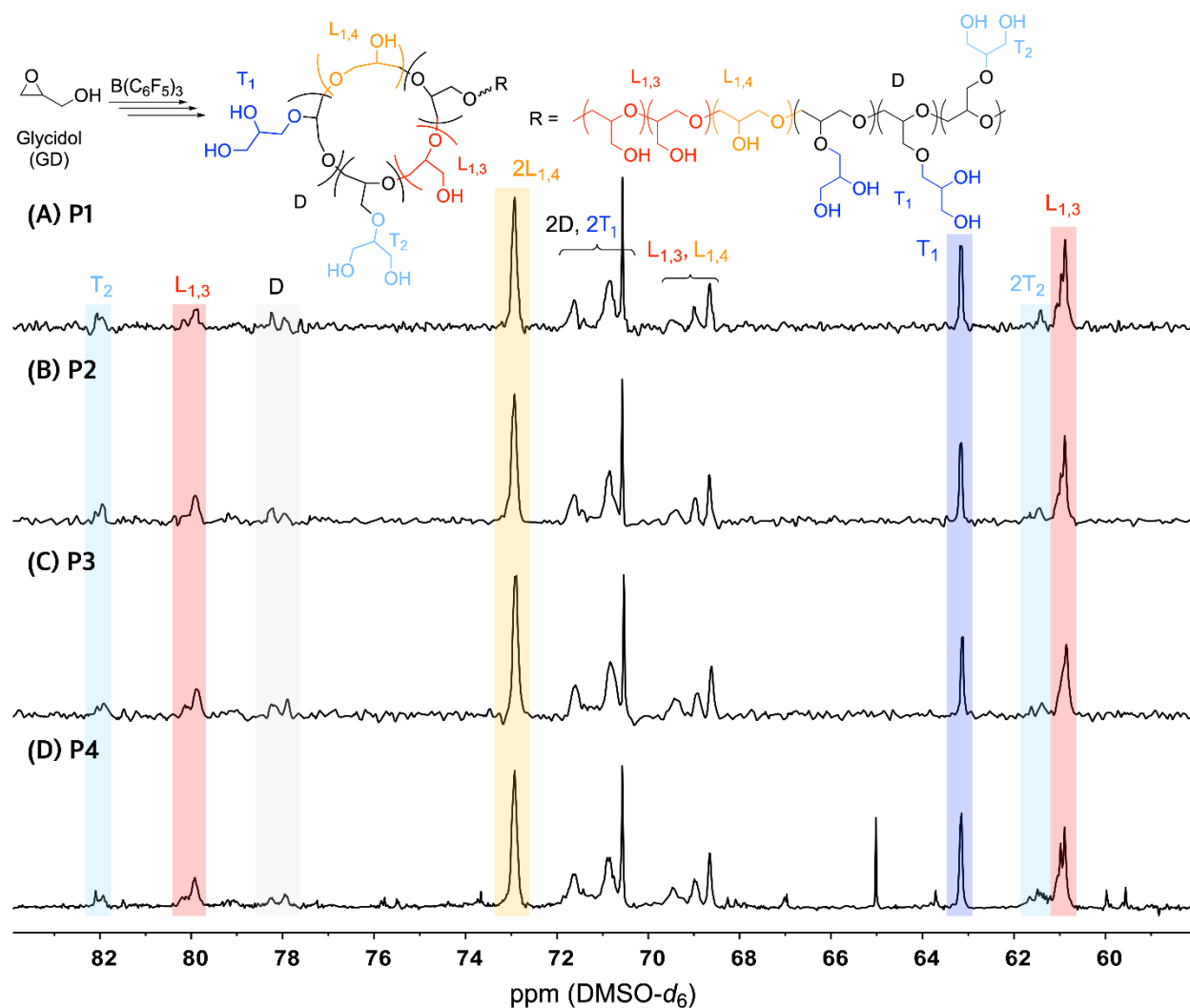
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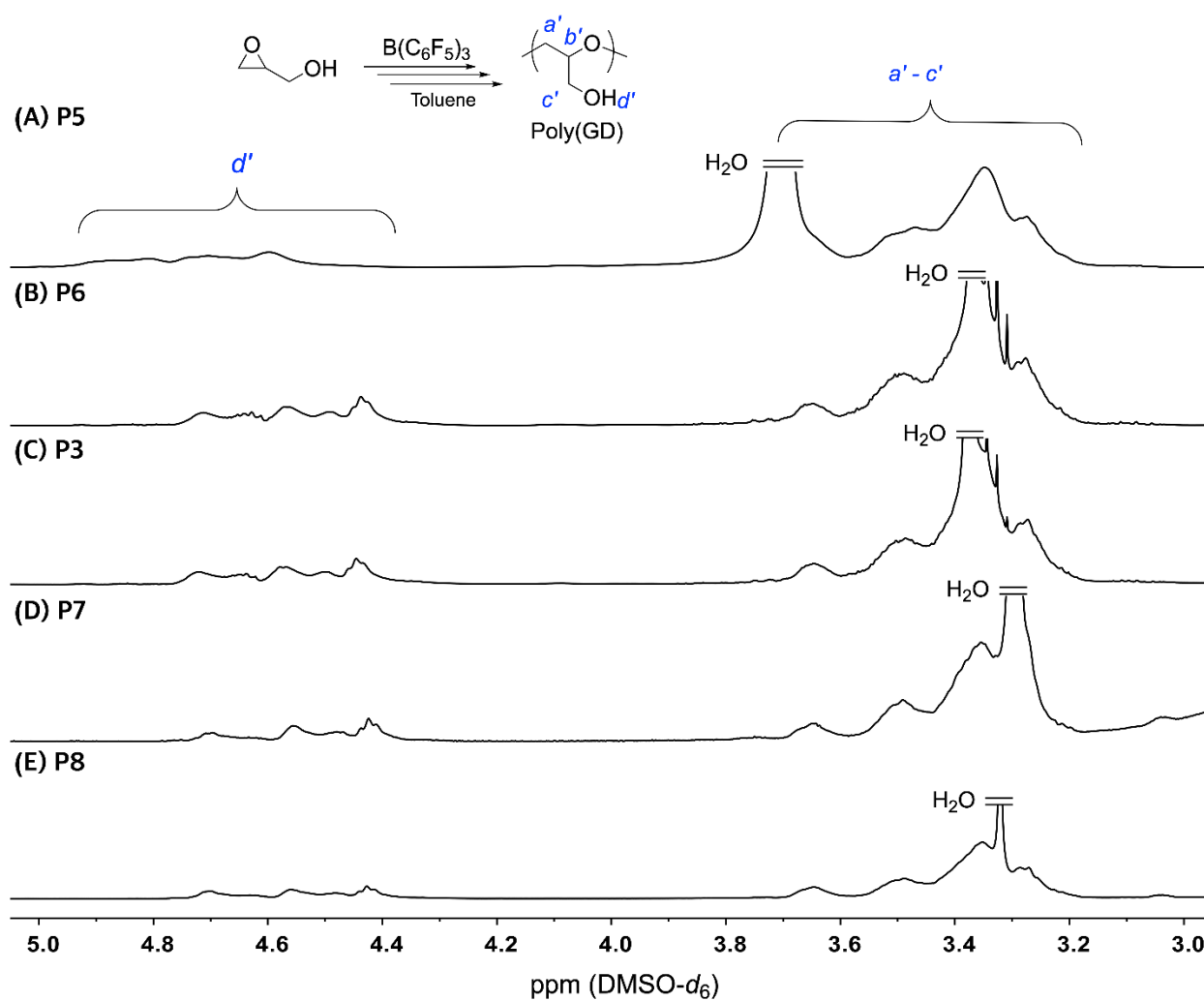
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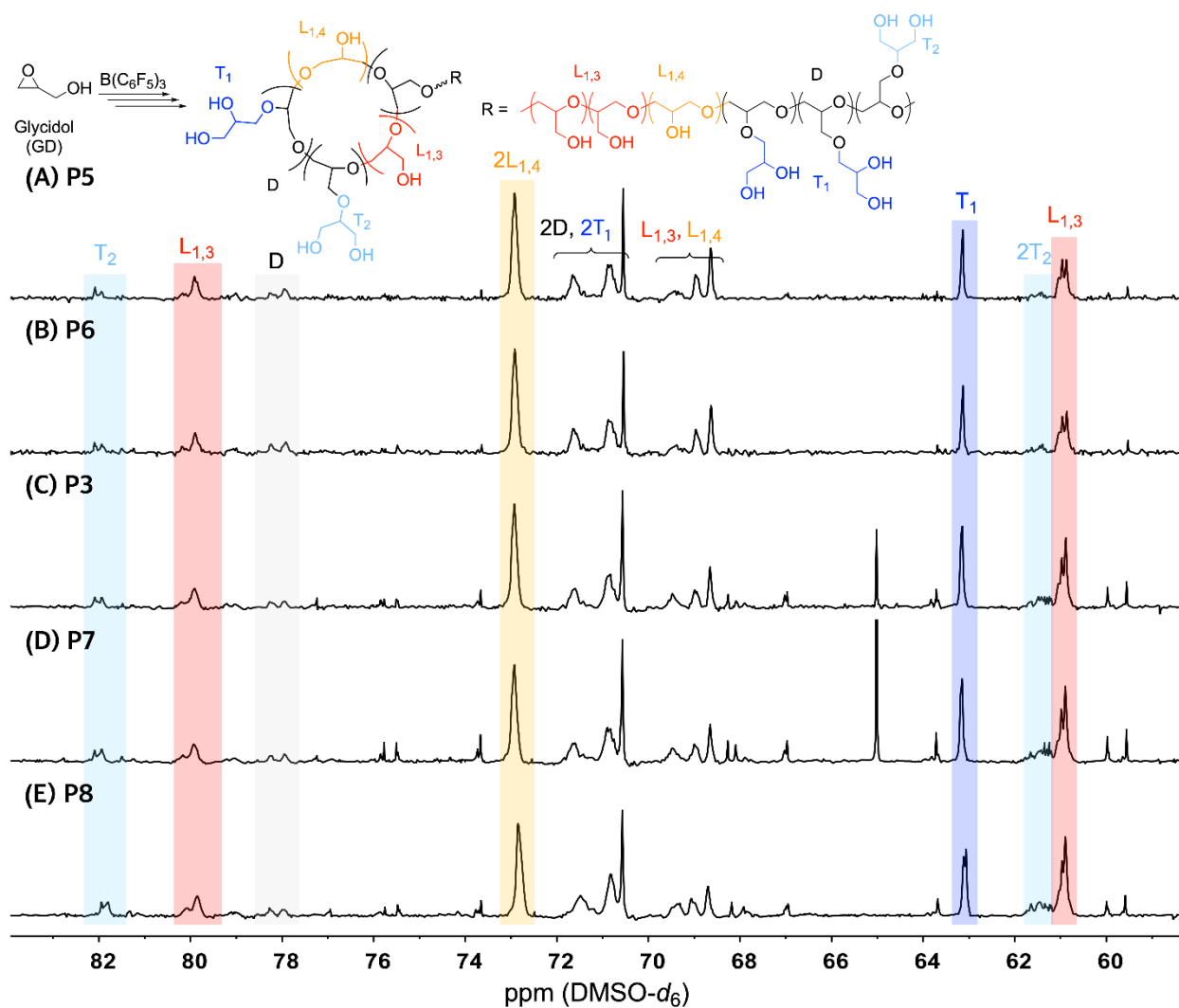
**Figure S1.**  $^1\text{H}$  NMR spectra (DMSO- $d_6$ , room temperature) of (A) GD, (B) P1 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 1$  mM in toluene), (C) P2 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 3$  mM in toluene), (D) P3 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), and (E) P4 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 10$  mM in toluene).



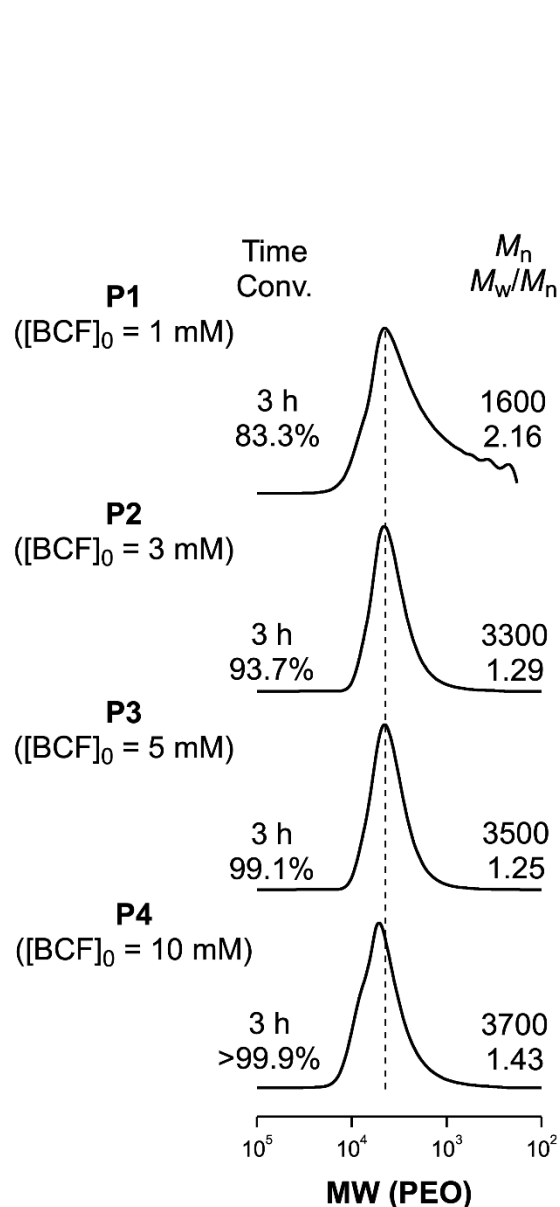
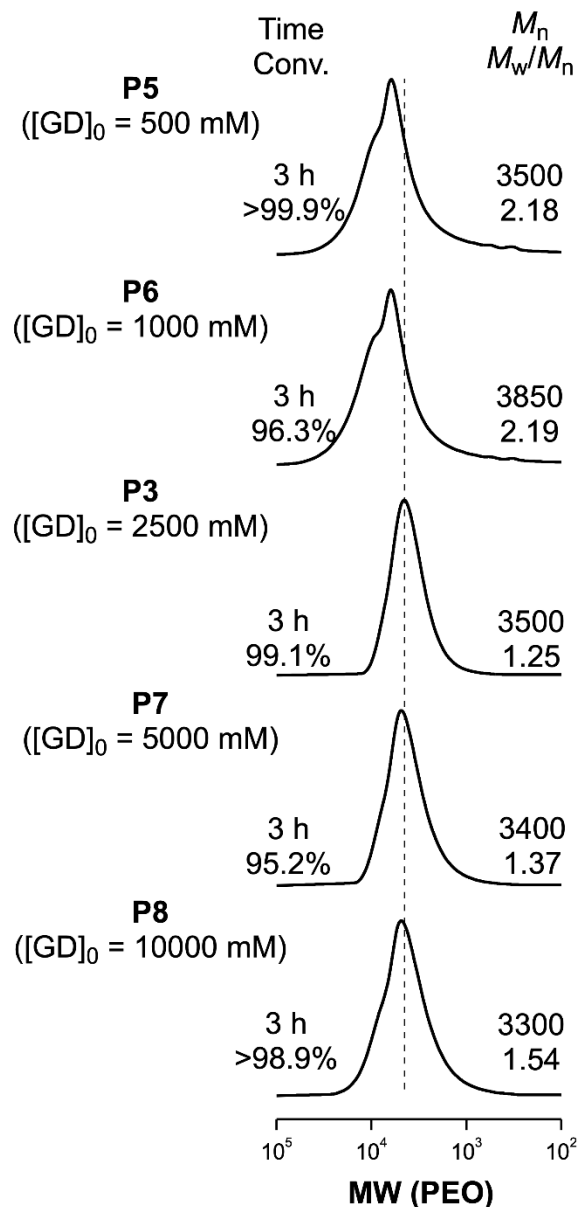
**Figure S2.** Inverse-gated  $^{13}C$  NMR spectra (DMSO-*d*<sub>6</sub>, room temperature) of (A) P1 ([GD]<sub>0</sub> = 2500 mM; [B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>]<sub>0</sub> = 1 mM in toluene), (B) P2 ([GD]<sub>0</sub> = 2500 mM; [B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>]<sub>0</sub> = 3 mM in toluene), (C) P3 ([GD]<sub>0</sub> = 2500 mM; [B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>]<sub>0</sub> = 5 mM in toluene), and (D) P4 ([GD]<sub>0</sub> = 2500 mM; [B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>]<sub>0</sub> = 10 mM in toluene).



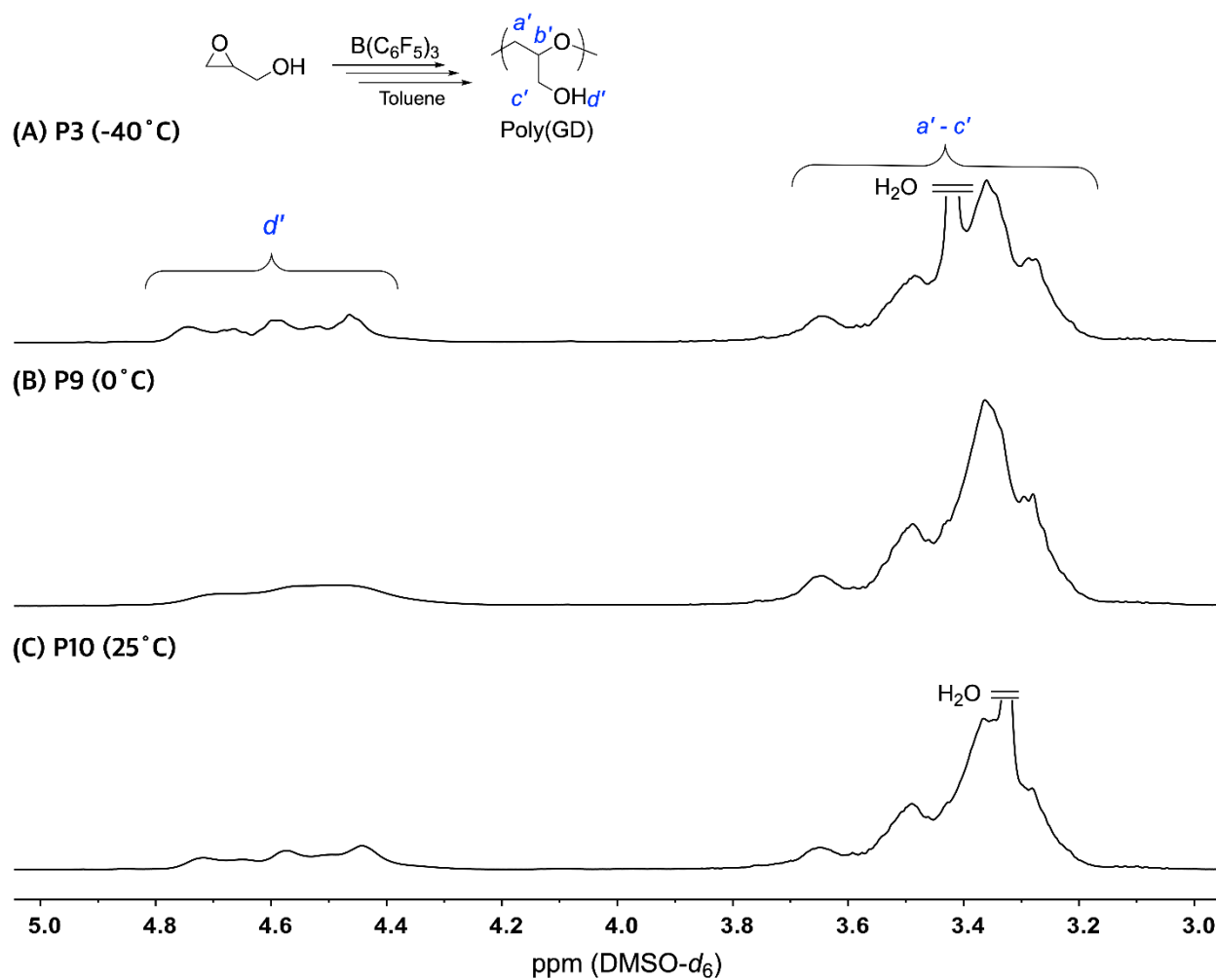
**Figure S3.**  $^1\text{H}$  NMR spectra (DMSO- $d_6$ , room temperature) of (A) P5 ( $[\text{GD}]_0 = 500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), (B) P6 ( $[\text{GD}]_0 = 1000$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), (C) P3 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), (D) P7 ( $[\text{GD}]_0 = 5000$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), and (E) P8 ( $[\text{GD}]_0 = 10000$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene).



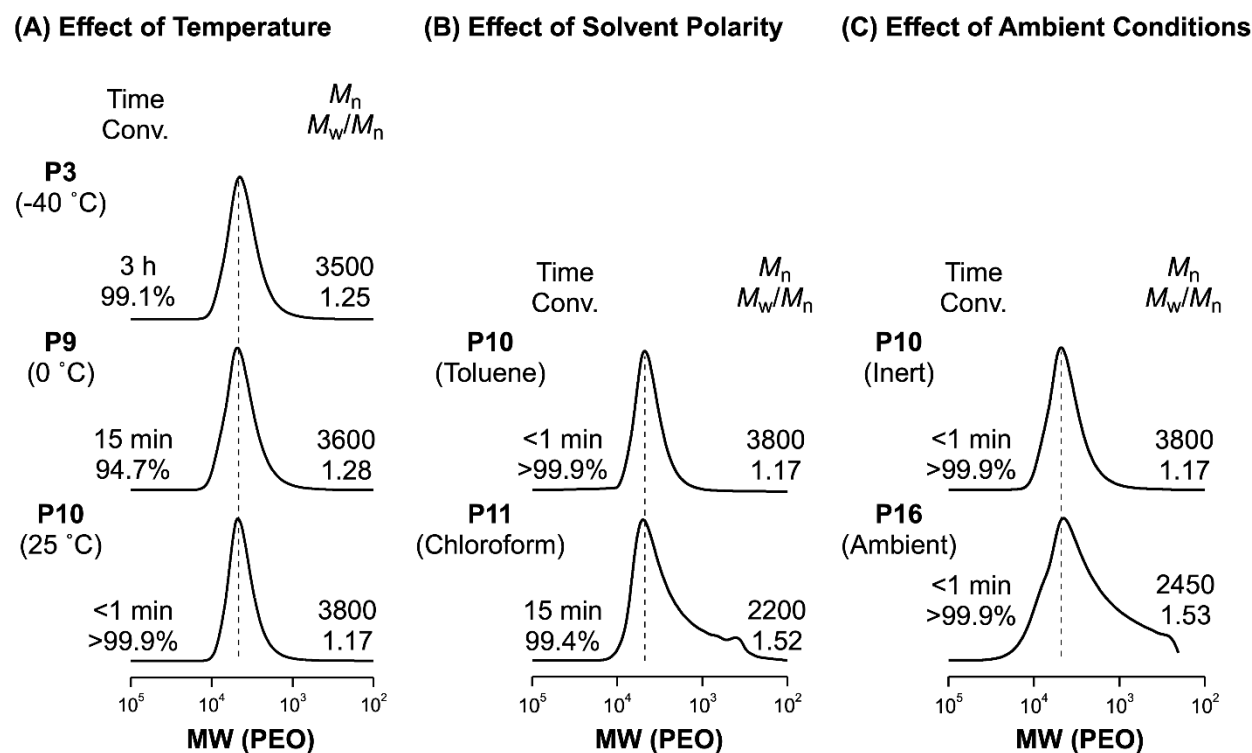
**Figure S4.** Inverse-gated  $^{13}\text{C}$  NMR spectra ( $\text{DMSO-}d_6$ , room temperature) of (A) P5 ( $[\text{GD}]_0 = 500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), (B) P6 ( $[\text{GD}]_0 = 1000$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), (C) P3 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), (D) P7 ( $[\text{GD}]_0 = 5000$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene), and (E) P8 ( $[\text{GD}]_0 = 10000$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene).

**(A) Effect of BCF Concentration****(B) Effect of GD Concentration**

**Figure S5.** SEC curves of BC-PGDs obtained via the metal-free CROP of GD for studying the effects of the polymerization parameters: (A) BCF concentration ( $[GD]_0 = 2500$  mM;  $[B(C_6F_5)_3]_0 = 1, 3, 5,$  or  $10$  mM in toluene at  $-40$  °C) and (B) GD concentration ( $[GD]_0 = 500, 1000, 2500, 5000,$  or  $10,000$  mM;  $[B(C_6F_5)_3]_0 = 5$  mM in toluene at  $-40$  °C).

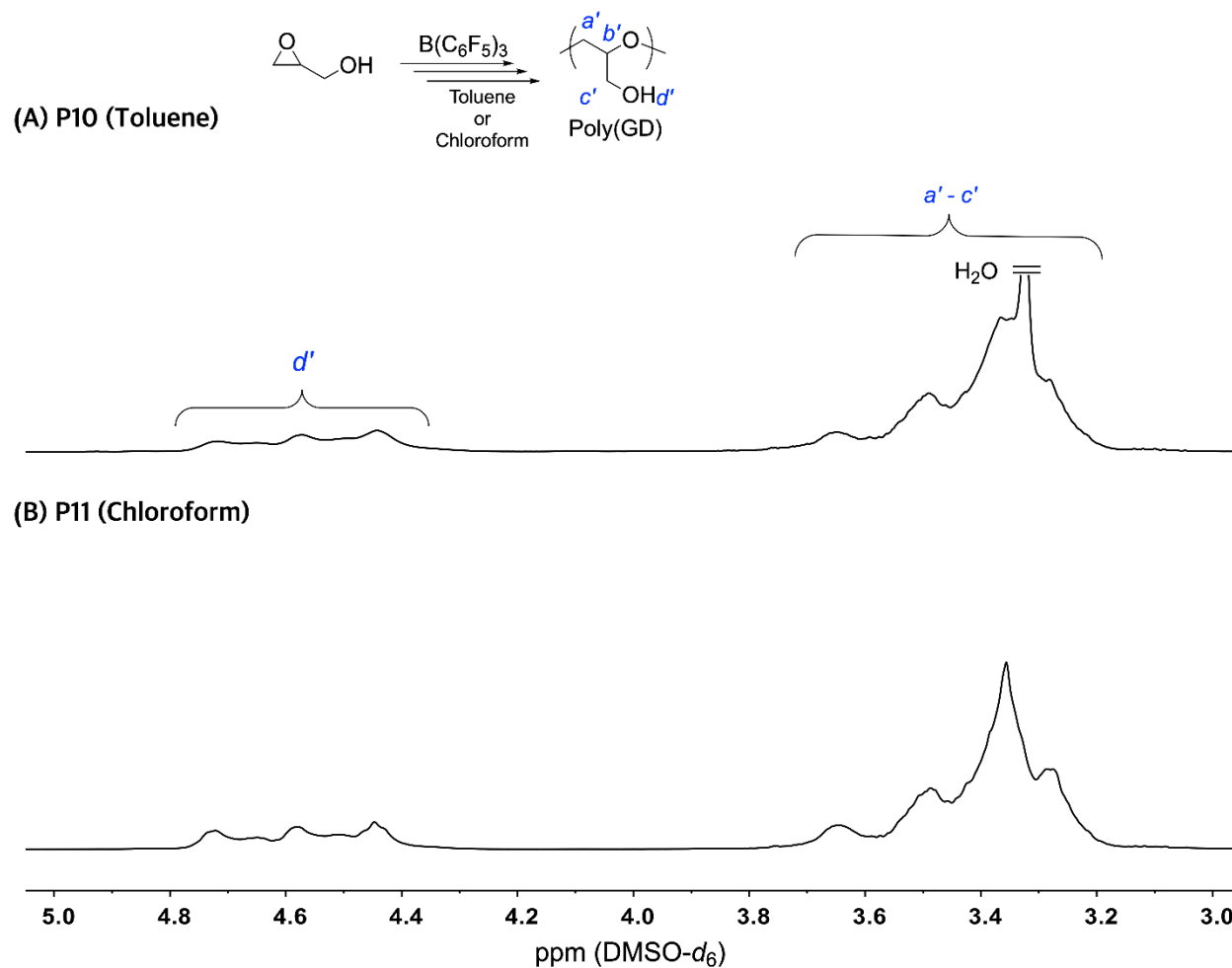


**Figure S6.**  $^1\text{H}$  NMR spectra (DMSO- $d_6$ , room temperature) of (A) P3 ( $[\text{GD}]_0 = 2500 \text{ mM}$ ;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5 \text{ mM}$  in toluene at  $-40 \text{ }^\circ\text{C}$ ), (B) P9 ( $[\text{GD}]_0 = 2500 \text{ mM}$ ;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5 \text{ mM}$  in toluene at  $0 \text{ }^\circ\text{C}$ ), and (C) P10 ( $[\text{GD}]_0 = 2500 \text{ mM}$ ;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5 \text{ mM}$  in toluene at  $25 \text{ }^\circ\text{C}$ ).

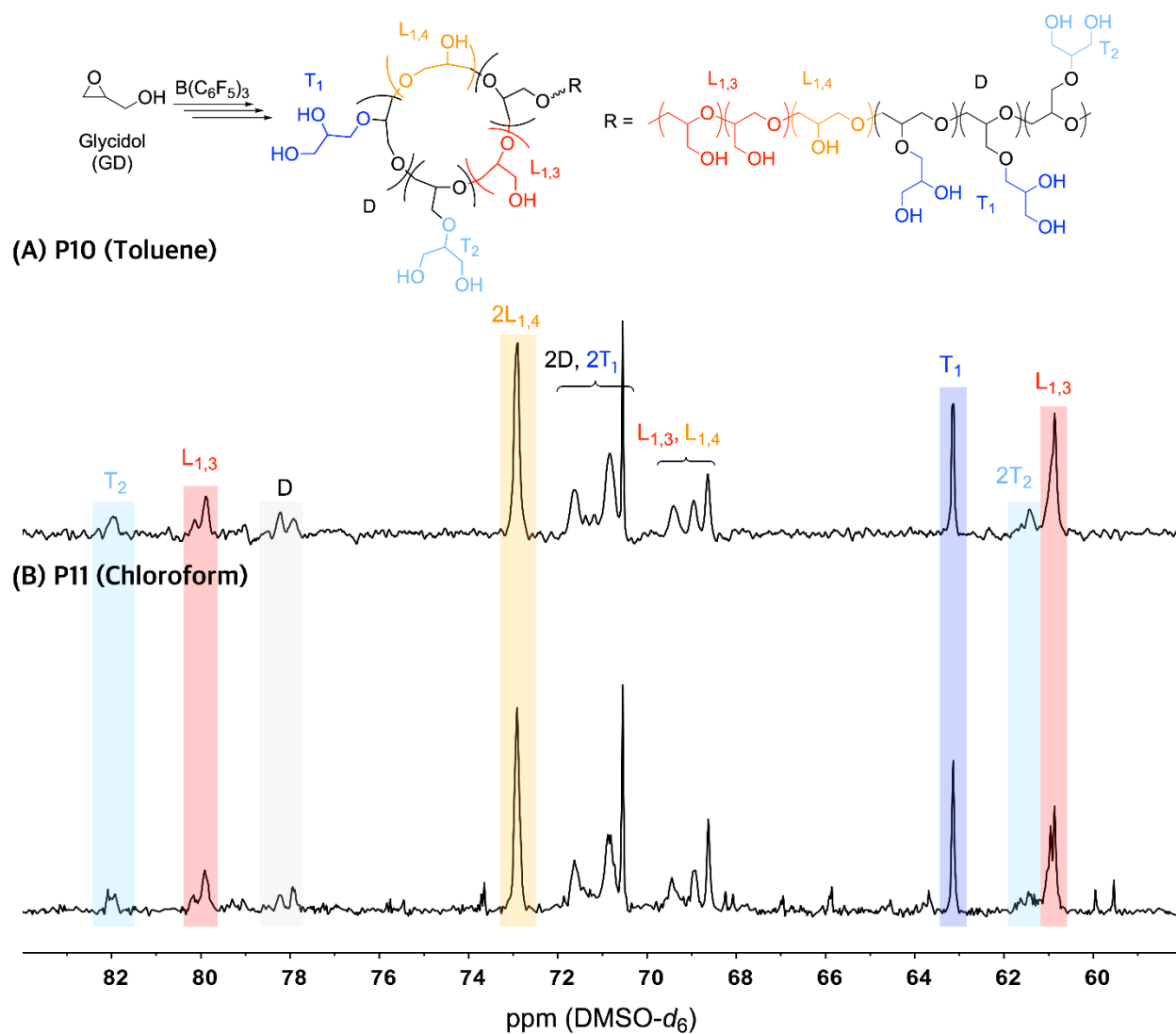


**Figure S7.** SEC curves of BC-PGDs obtained via the metal-free CROP of GD for studying the effects of the polymerization parameters: (A) reaction temperatures ( $[GD]_0 = 2500$  mM;  $[B(C_6F_5)_3]_0 = 5$  mM in toluene at  $-40, 0, 25$  °C), (B) solvent polarity ( $[GD]_0 = 2500$  mM;  $[B(C_6F_5)_3]_0 = 5$  mM in toluene or chloroform at  $25$  °C), and (C) ambient conditions ( $[GD]_0 = 2500$  mM;  $[B(C_6F_5)_3]_0 = 5$  mM in toluene at  $25$  °C under inert atmosphere using purified GD and toluene or under ambient conditions using unpurified GD and toluene).

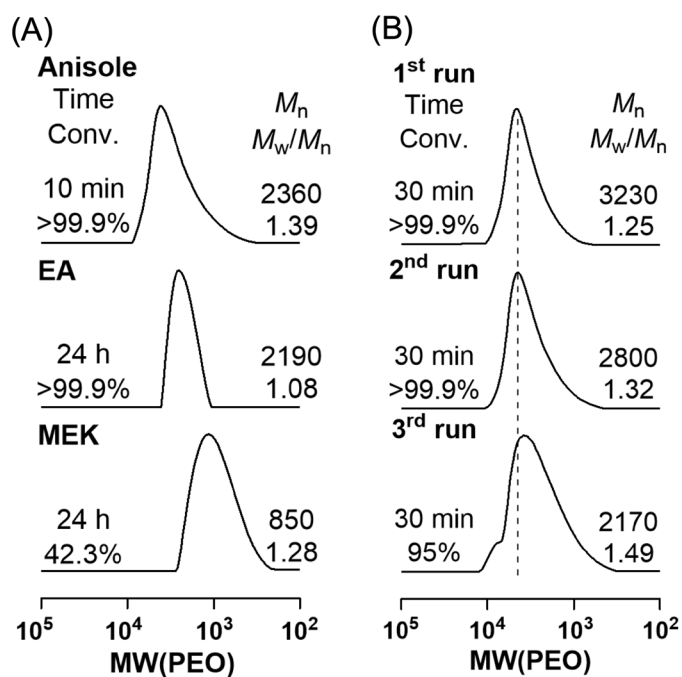




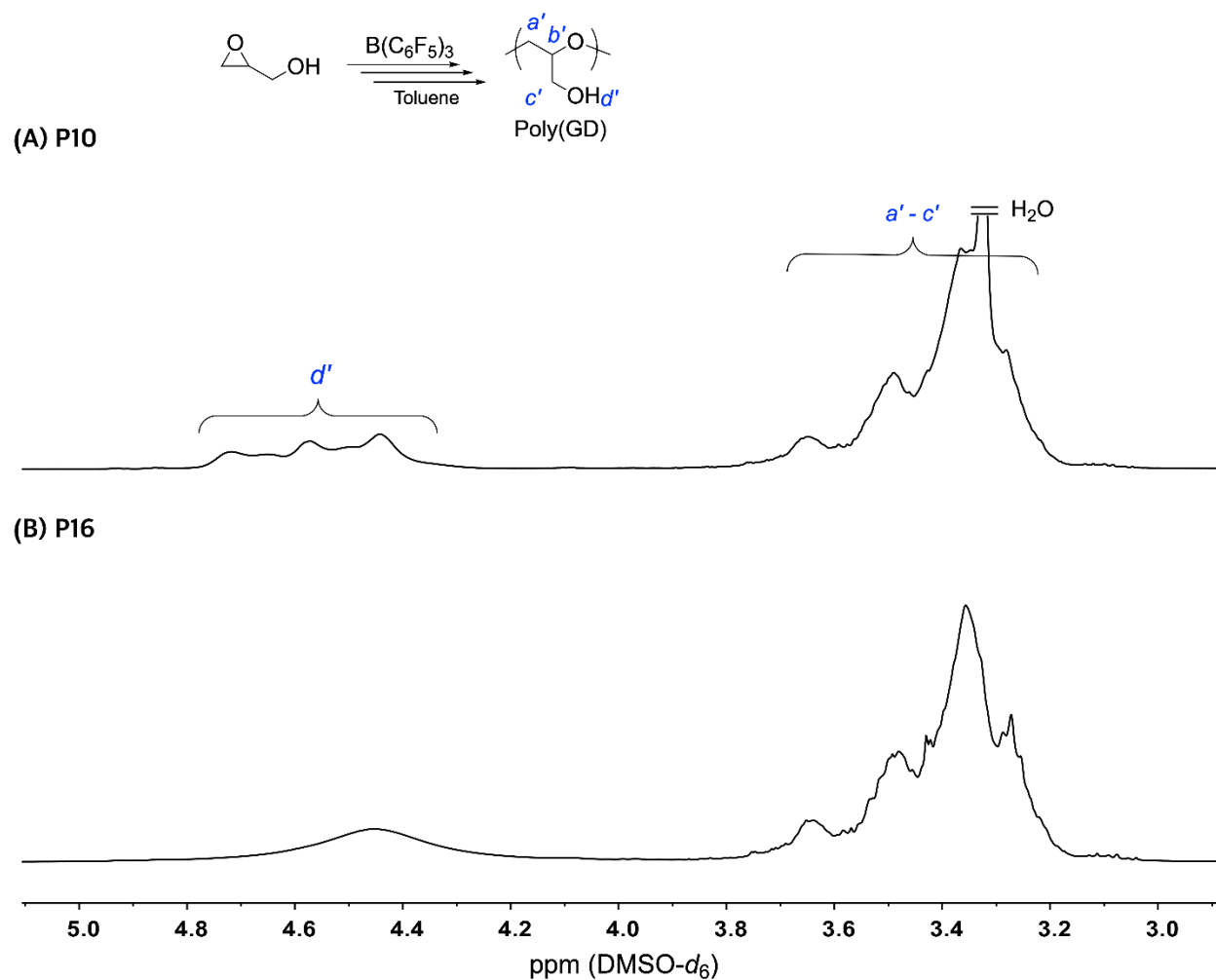
**Figure S8.**  $^1\text{H}$  NMR spectra (DMSO- $d_6$ , room temperature) of (A) P10 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene at 25 °C) and (B) P11 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in chloroform at 25 °C).



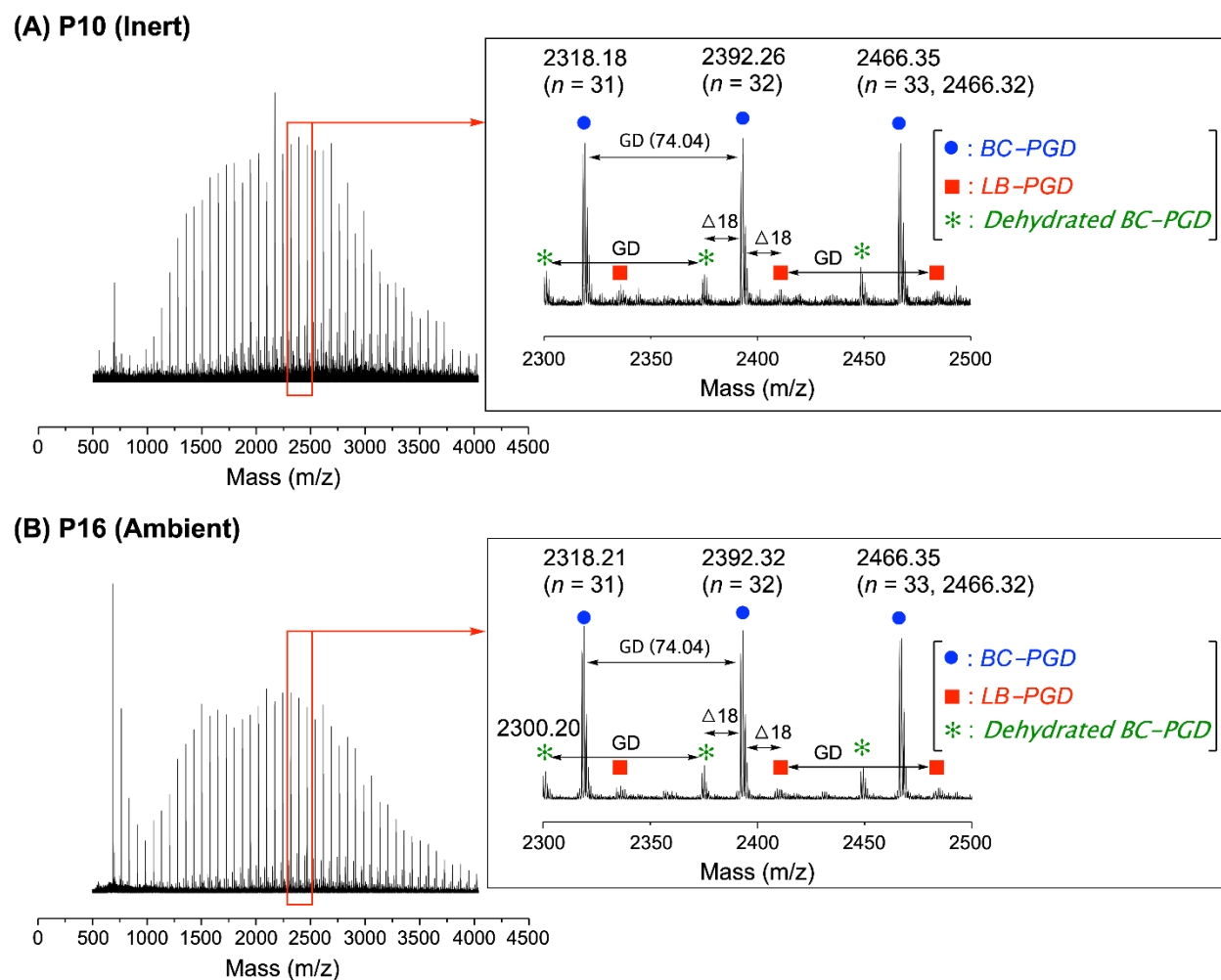
**Figure S9.** Inverse-gated  $^{13}\text{C}$  NMR spectra (DMSO- $d_6$ , room temperature) of (A) P10 ( $[\text{GD}]_0 = 2500 \text{ mM}$ ;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5 \text{ mM}$  in toluene at  $25 \text{ }^\circ\text{C}$ ) and (B) P11 ( $[\text{GD}]_0 = 2500 \text{ mM}$ ;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5 \text{ mM}$  in chloroform at  $25 \text{ }^\circ\text{C}$ ).



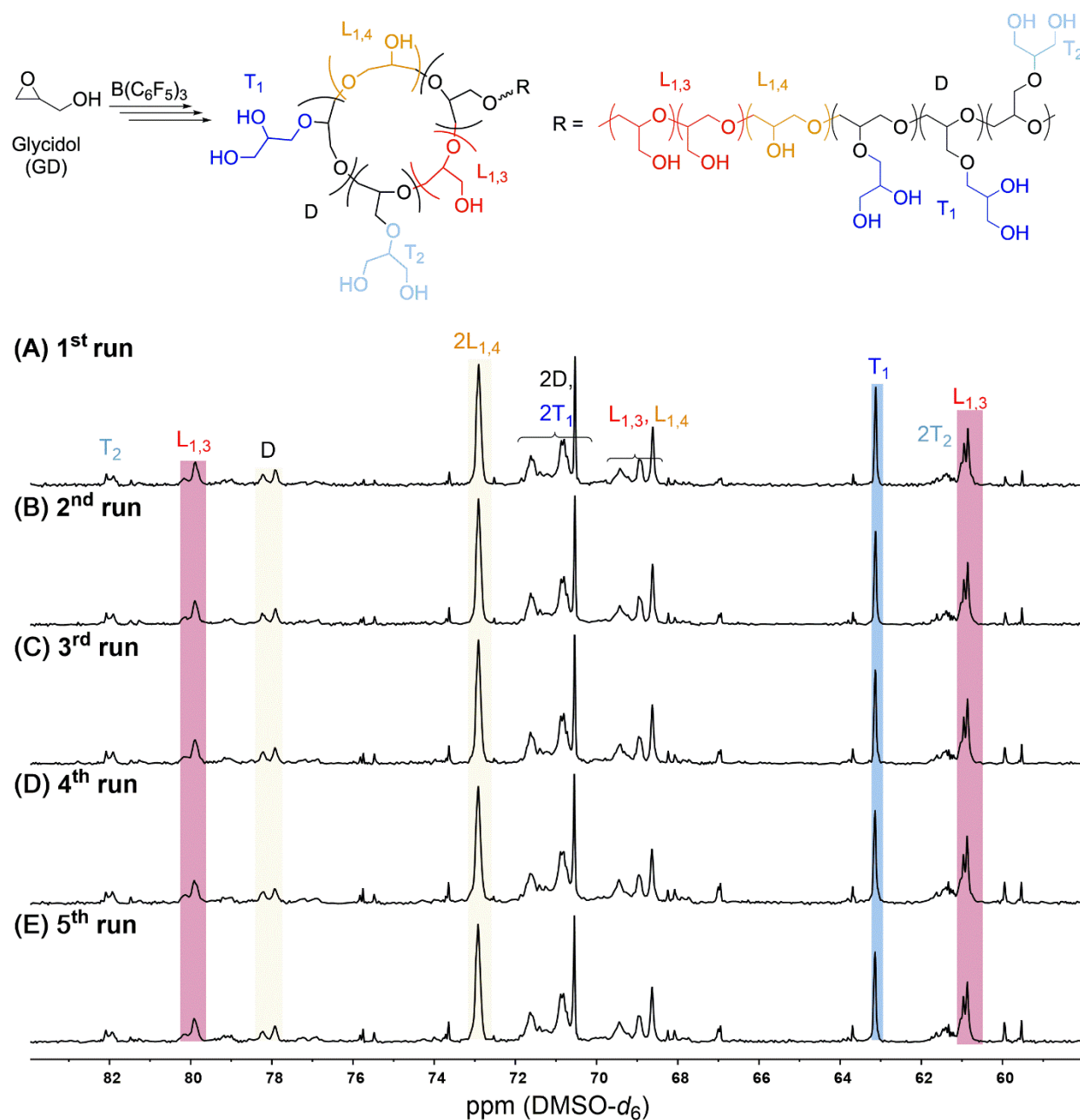
**Figure S10.** SEC curves of (A) BC-PGDs obtained via the metal-free CROP of GD in green solvents and (B) recyclable polymerization in anisole (1<sup>st</sup> polymerization:  $[GD]_0 = 2500$  mM;  $[B(C_6F_5)_3]_0 = 5$  mM at 25 °C; 2<sup>nd</sup>-3<sup>rd</sup> polymerization:  $[GD]_{add} = 2500$  mM).



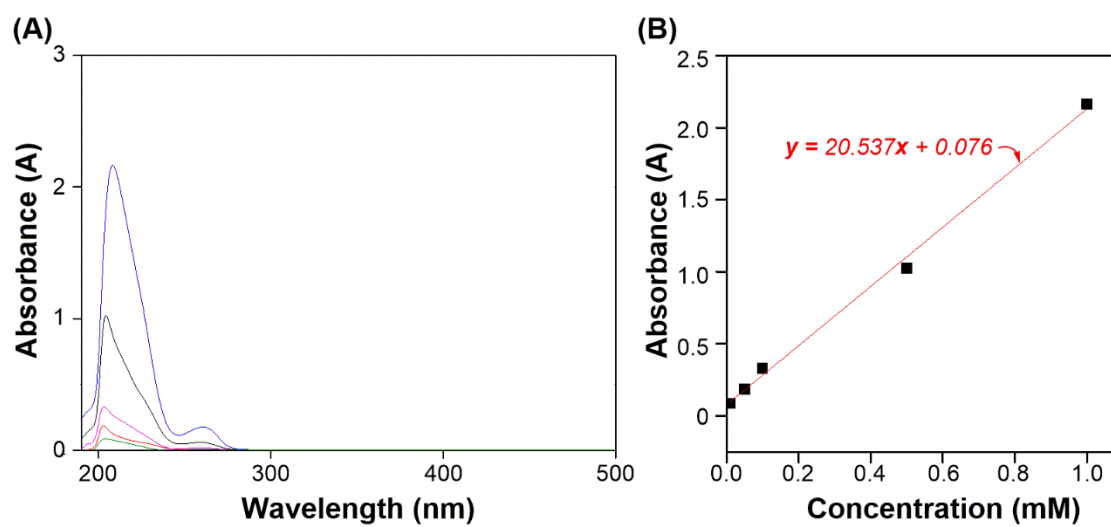
**Figure S11.**  $^1\text{H}$  NMR spectra (DMSO- $d_6$ , room temperature) of (A) P10 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene under inert conditions) and (B) P16 ( $[\text{GD}]_0 = 2500$  mM;  $[\text{B}(\text{C}_6\text{F}_5)_3]_0 = 5$  mM in toluene under ambient conditions using unpurified GD and toluene).



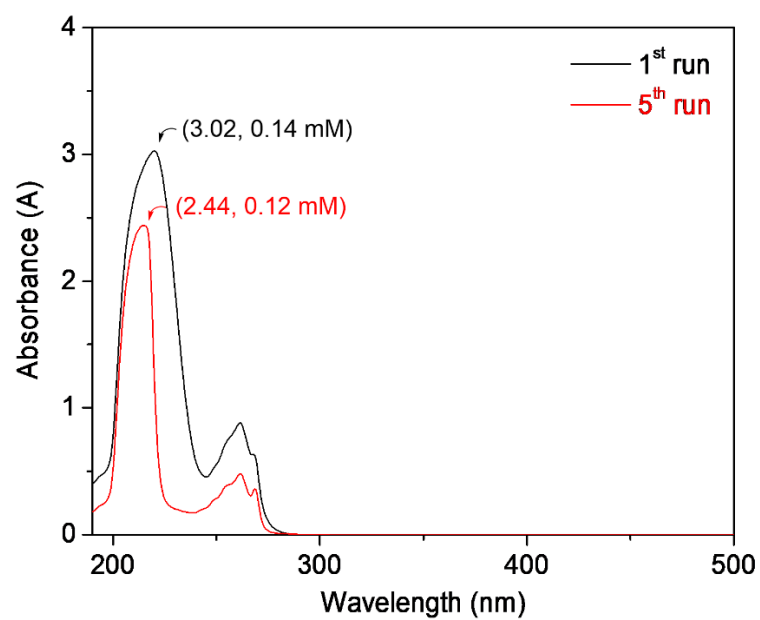
**Figure S12.** MALDI-TOF mass spectrum of (A) P10 (prepared under inert conditions with purified GD and solvent) and (B) P16 (prepared under ambient conditions using unpurified GD and solvent).



**Figure S13.** Inverse-gated  $^{13}\text{C}$  NMR spectra ( $\text{DMSO-}d_6$ , room temperature) of the obtained PGDs from the (A) first, (B) second, and (C) third polymerizations under ambient conditions using unpurified GD and solvent.

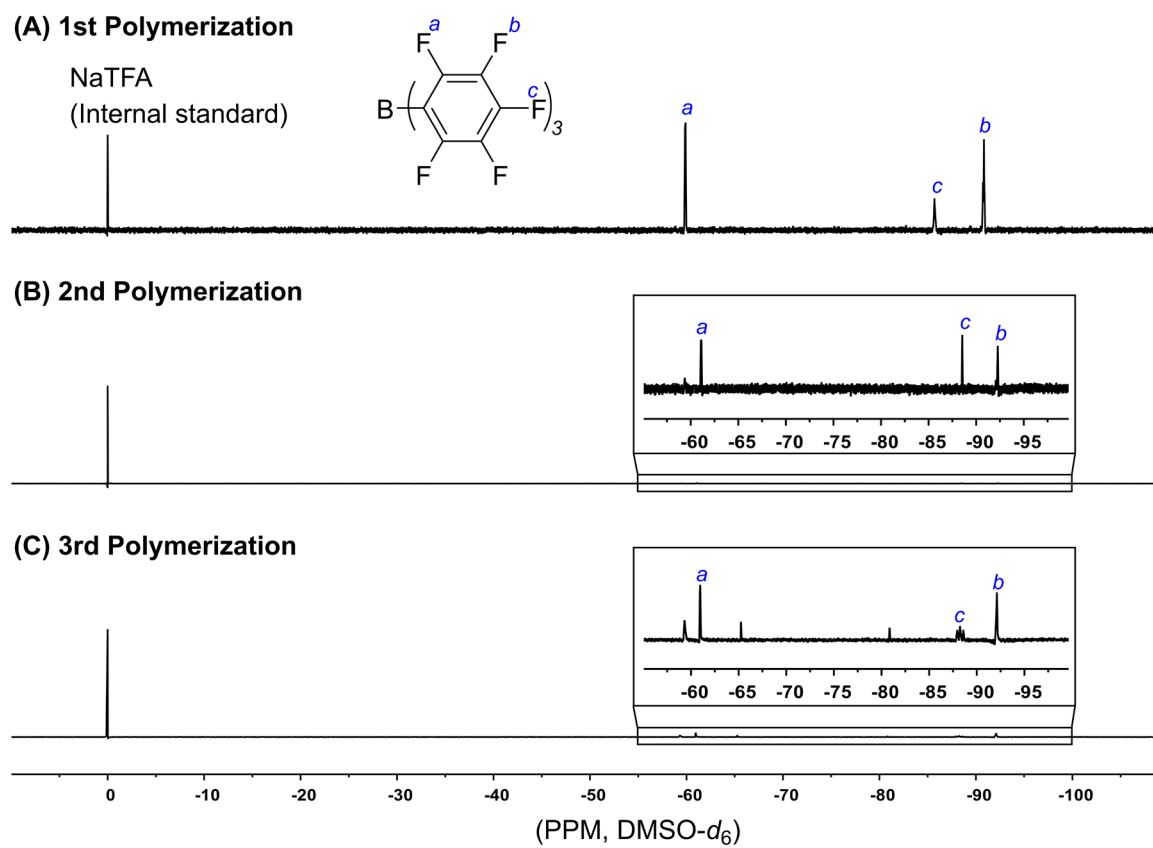


**Figure S14.** (A) Absorption spectra of BCF solution from 0.005 mM to 0.1 mM in methanol and (B) the calibration curve depending on the BCF concentration.



**Figure S15.** Absorption spectra of the obtained PGDs from the first and fifth polymerizations (10 mg/mL in methanol).





**Figure S16.**  $^{19}\text{F}$  NMR spectra of PGDs collected from recyclable polymerization (200 mg/mL PGD with 0.29 mM Na-TFA).

**Table S1.** Effects of reaction temperature and ambient conditions on the polymer structure.<sup>a, b</sup>

Region	Chemical shift (ppm)	P3 (-40 °C)	P9 (0 °C)	P10 (25 °C)	P16 (25 °C) <sup>c</sup>
L <sub>1,3</sub>	60.6–61.2	6.23	4.64	4.53	4.21
2T <sub>2</sub>	61.2–61.8	1.23	1.99	1.43	2.23
T <sub>1</sub>	63.0–63.3	3.33	2.51	2.35	2.32
L <sub>1,3</sub> , L <sub>1,4</sub>	68.5–69.7	6.02	5.56	5.84	5.15
2D, 2T <sub>1</sub>	70.4–72.0	13.82	12.21	11.49	11.02
2L <sub>1,4</sub>	72.7–73.2	10.28	6.39	5.70	5.28
D	77.7–78.9	1.64	1.64	1.88	1.41
L <sub>1,3</sub>	79.7–80.4	2.72	2.73	2.21	2.11
T <sub>2</sub>	81.5–82.2	1.00	1.00	1.00	1.00
<b>Structure units (%)<sup>d</sup></b>					
<b>D units</b>		<b>9</b>	<b>12</b>	<b>14</b>	<b>12</b>
<b>L units</b>		<b>66</b>	<b>61</b>	<b>59</b>	<b>59</b>
	(L <sub>1,3</sub> units)	(36)	(36)	(36)	(36)
	(L <sub>1,4</sub> units)	(30)	(25)	(23)	(23)
<b>T units</b>		<b>25</b>	<b>27</b>	<b>27</b>	<b>29</b>
	(T <sub>1</sub> units)	(18)	(19)	(19)	(20)
	(T <sub>2</sub> units)	(7)	(8)	(8)	(9)
<b>Degree of Branching<sup>e</sup></b>		<b>0.34</b>	<b>0.39</b>	<b>0.41</b>	<b>0.41</b>

<sup>a</sup>[GD]<sub>0</sub> = 2500 mM, [B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>]<sub>0</sub> = 5 mM in toluene. <sup>b</sup>Obtained by inverse-gated <sup>13</sup>C NMR. <sup>c</sup>The polymerization was performed under ambient conditions using unpurified monomer and solvent. <sup>d</sup>The structure units (%) were calculated using the following equation: integration ratio of each structure region/(D + T + L) × 100. <sup>e</sup>Degree of branching = (D + T)/(D + T + L).

**Table S2.** Influence of the recycled polymerization solution in ambient conditions on the polymer structure.<sup>a, b, c</sup>

	1 <sup>st</sup> run	2 <sup>nd</sup> run	3 <sup>rd</sup> run	4 <sup>th</sup> run	5 <sup>th</sup> run
<b>Structure units (%)<sup>d</sup></b>					
<b>D units</b>	<b>11</b>	<b>10</b>	<b>11</b>	<b>11</b>	<b>11</b>
<b>L units</b>	<b>61</b>	<b>62</b>	<b>61</b>	<b>62</b>	<b>61</b>
(L <sub>1,3</sub> units)	(32)	(34)	(32)	(32)	(31)
(L <sub>1,4</sub> units)	(29)	(28)	(29)	(30)	(30)
<b>T units</b>	<b>28</b>	<b>28</b>	<b>28</b>	<b>27</b>	<b>28</b>
(T <sub>1</sub> units)	(23)	(23)	(22)	(22)	(22)
(T <sub>2</sub> units)	(5)	(5)	(5)	(5)	(6)
<b>Degree of Branching<sup>e</sup></b>	<b>0.40</b>	<b>0.39</b>	<b>0.39</b>	<b>0.37</b>	<b>0.39</b>

<sup>a</sup>[GD]<sub>0</sub> = 500 mM, [B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>]<sub>0</sub> = 5 mM in toluene. <sup>b</sup>Obtained by inverse-gated <sup>13</sup>C NMR. <sup>c</sup>The polymerization was performed under ambient conditions using the unpurified monomer and solvent. <sup>d</sup>The structure units (%) were calculated using the following equation: integration ratio of each structure region/(D + T + L) × 100. <sup>e</sup>Degree of branching (DB) = (D + T)/(D + T + L).