

Supporting Information

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“Engineering of Structural and Morphological Characteristics of MWCNTs Employing Nano-dimensional Binary Oxide Coating with Enhanced Thermal Oxidation Resistance Property vis-a-vis Tailoring of its Reinforcement Potentially”

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Table S1 Relative intensity position (2θ), FWHM and d-spacing (nm) analysis from XRD of pristine, functionalized CNTs and their respective coated counterparts.

| Code | Graphitic region | | | Disordered region | | |
|------------|------------------|------|----------------|-------------------|------|----------------|
| | 2θ | FWHM | d_{002} (nm) | 2θ | FWHM | d_{002} (nm) |
| P-CNT | 25.94 | 2.15 | 0.3431 | 23.71 | 3.67 | 0.3749 |
| C2.5-P-CNT | ---- | ---- | ---- | ---- | ---- | ---- |
| F-CNT | 25.92 | 1.88 | 0.3433 | 24.67 | 3.00 | 0.3604 |
| C2.5-F-CNT | 25.99 | 1.68 | 0.3424 | 24.54 | 1.94 | 0.3623 |

Table S2 Relative intensity ratio (ID /IG), peak position and FWHM from Raman spectra of uncoated and variable MgAl-binary oxide coated F-CNT structure.

| First Order Raman Spectra | Peak 1 | | Peak 2 | | Peak 3 | |
|---------------------------------|-------------------------------|---------------|-------------------------------|---------------|--------------------------------|-------|
| | D band (cm ⁻¹) | | G band (cm ⁻¹) | | D' band (cm ⁻¹) | ID/IG |
| Peak position | FWHM | Peak position | FWHM | Peak position | FWHM | |
| F-CNT | 1341.03 | 53.41 | 1574.42 | 42.83 | 1608.75 | 24.81 |
| C2.5-F-CNT | 1345.76 | 45.38 | 1578.77 | 40.60 | 1613.37 | 20.13 |
| C5-F-CNT | 1350.34 | 45.41 | 1584.83 | 39.10 | 1621.99 | 16.33 |
| C7.5-F-CNT | 1351.21 | 43.47 | 1586.55 | 38.45 | 1623.35 | 17.76 |
| C10-F-CNT | 1350.46 | 43.12 | 1586.14 | 38.64 | 1622.08 | 18.37 |

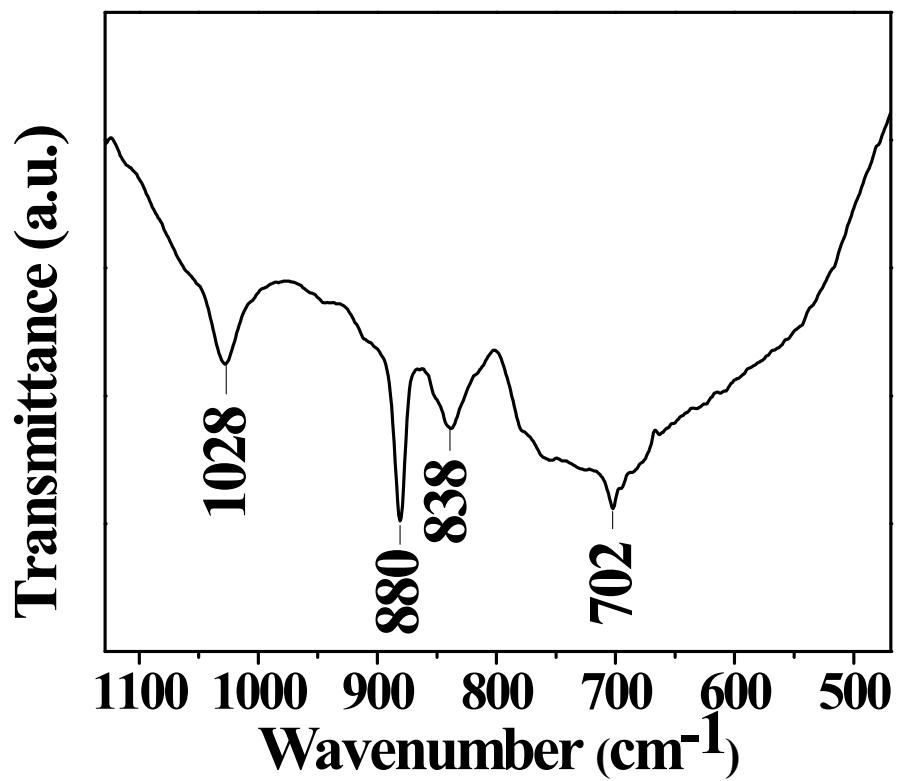


Fig S1: FTIR spectra of MgAl-binary oxide heat treated at 500°C for 2h.

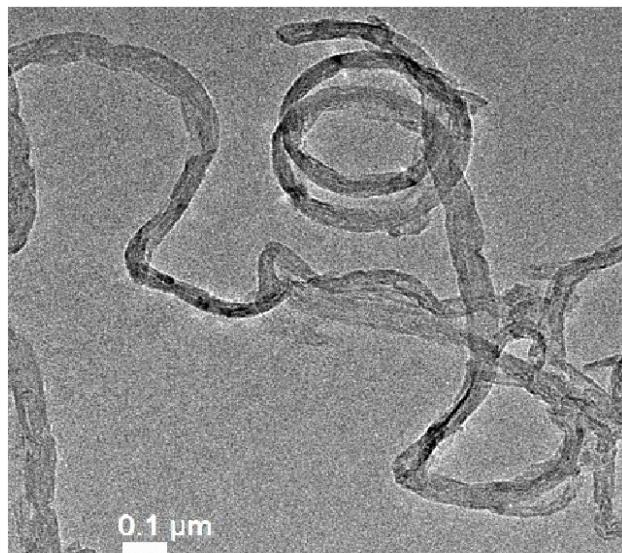


Fig S2: Low resolution TEM of MgAl-binary oxide coated MWCNTs nano-hybrid (C7.5-F-CNT) heat treated at 500°C for 2h.