Electronic Supplementary Material (ESI) for Polymer Chemistry. This journal is © The Royal Society of Chemistry 2021

Supporting information of

Highly 2,3-selective polymerization of phenylallene and the derivatives by vanadium complexes

Xiang Gao, Jinxin Nie, Xiaojian Chen, Li Zhou, Xiaohua Hou* and Hui Zou*
Department of Polymer Science and Engineering, School of Chemistry and Chemical Engineering, and Anhui Key Laboratory of Advanced Catalytic Materials and Reaction Engineering, Hefei University of Technology, 193 Tunxi Road, Hefei 230009, Anhui Province, People's Republic of China.

 Synthesis of vanadium tricloride complexes Synthesis of substituted allene The additional NMR spectra of vanadium complexes Characterization of polymers 	S1 S2 S5	
		\$13

1. Synthesis of vanadium tricloride complexes Synthesis of V(N-2,6-Me₂C₆H₃)Cl₃ (S1)

Into a sealed Schlenk glass tube, n-octane (40 mL) and VOCl₃ (4.55 g, 26.20 mmol) were added sequentially in the drybox, and 2,6-dimethylphenyl isocyanate (2.65 g, 17.40 mmol) was then added to the mixture. The mixture was placed in an oil bath preheated at 135 °C, and was stirred overnight (>12 h). CO_2 evolved was released at certain time. After the reaction, the solution was filtered through a Celite pad, and the filter cake was washed with hexane several times. The combined filtrate and the wash were placed into dryness under reduced pressure to remove volatiles. The resultant residue was dissolved in a minimum amount of hot n-hexane. Green microcrystals (4.01g, yield: 83 %) were collected from the chilled solution (placed in the freezer at -30 °C). 1 H NMR(CDCl₃, 600 MHz, 25 °C): δ 7.01(s, 3H, Ph-H), 2.88(s, 6H, CH₃) ppm.

Synthesis of $V(N-2,4-F_2C_6H_3)Cl_3$ (S3)

Synthesis of **L3** was carried out by the same procedure as that in **L1** except that 2,4-difluorophenyl isocyanate (2.14 g, 13.70 mmol) in place of 2,6-dimethylphenyl isocyanate was used. The product exhibited as brown solid (3.39 g, 87% yield). 1 H NMR(CDCl₃, 600 MHz, 25 $^\circ$ C): δ 7.65(q, 1H, Ph-H), 6.93(m, 2H, Ph-H) ppm. 19 F NMR (CDCl₃, 600 MHz, 25 $^\circ$ C): δ -95.33, -110.00 ppm. 13 C NMR (CDCl₃, 600 MHz, 25 $^\circ$ C): δ 164.7, 163.0, 161.4, 159.7, 130.7, 111.8, 105.1 ppm.

Synthesis of $V(N-2,6^{-i}Pr_2C_6H_3)(DME)Cl_3$ (S2)

Into a sealed Schlenk glass tube, n-octane (25 mL) and VOCl₃ (2.48 g, 14.31 mmol) were added sequentially in the drybox, and 2,6-diisopropylphenylisocyanate (2.00 g, 9.54 mmol) was then added to the mixture. The mixture was placed in an oil bath preheated at 135 °C, and was stirred overnight (>12 h). CO_2 evolved was released at certain time. After the reaction, the solution was filtered through a Celite pad, and the filter cake was washed with hexane several times. Then 1 mL DME was added to the solution. The formed yellow solid was collected and dried in vacuum to obtain a yellow-brown solid (4.02 g), yield: 99 %. ¹H NMR(CDCl₃, 600 MHz, 25 °C): δ 7.14(d, J = 7.8 Hz, 2H, m-Ph-H), 7.04 (t, 1H, p-Ph-H), 4.67 (m, 2H, CH), 3.89 (s, 4H, DME-CH₂), 3.67 (s, 6H, DME-CH₃), 1.40(d, J = 6.6 Hz, 12H, CH₃) ppm.

2. Synthesis of Substituted Allenes

R = Ph,
$$p$$
-MeOPh, o -MeOPh₃, p -BrPh, C_8H_{17} ,

М4

M2

Synthesis procedure of monomer M1: Monomer M1 was prepared according to the literature. Paraformaldehyde (10.28 g, 343 mmol, 2.5 eq.), cuprous iodide (13.05 g, 69 mmol, 0.5 eq.) was added into a 250 mL two-neck flask. The system was evacuated and replaced with nitrogen for three times. Then diisopropylamine (24.96 g, 247 mmol, 1.8 eq.), 1,4-dioxane (130 mL) and phenylacetylene (14 g, 137 mmol, 1eq.) were sequentially added. The solution was refluxed for 18 h at 110 $^{\circ}$ C. Then reaction flask was cooled to room temperature. 300 mL of water was added to the solution. The pH was adjusted to2 with diluted hydrochloric acid. The crude product was extracted by Et₂O (3×40 mL). The organic phases was washed with water and dried over anhydrous sodium sulfate for 1 h. The crude product was purified by silica gel chromatography. The afforded monomer M1 was pale yellow liquid (6.56 g, yield 41%). 1 H NMR (CDCl₃, 600 MHz, 25 °C): δ 7.32 (d, J = 4.2 Hz, 4H, om-Ph-H), 7.21 (m, 1H, p-Ph-H), 6.18 (s, 1H, =CH), 5.17 (d, J = 6.6 Hz, 2H, =CH2) ppm.

Monomer **M2**, **M4**, **M6** and **M7** were prepared followed the similar procedure described above, the corresponding characterization are showed below:

Monomer **M2**: 3.08 g of pale yellow liquid with 21% yield. ¹H NMR (600 MHz, CDCl₃, 25 °C): δ 7.23 (d, 2H, o-Ph-H), 6.85 (d, 2H, m-Ph-H), 6.12 (t, J = 7.2 Hz, 1H, =CH), 5.11 (d, J = 6.6 Hz, 2H, =CH₂,), 3.80 (s, 3H, OCH₃) ppm.

Monomer **M4**: 5.41 g of pale yellow liquid with 37% yield. ¹H NMR (600 MHz, CDCl₃, 25 °C): δ 7.39 (d, 1H, 3-Ph-H), 7.19 (t, 1H, 4-Ph-H), 6.91 (d, 1H, 5-Ph-H), 6.87 (t, 1H, 6-Ph-H), 6.57 (t, J = 7.2

Hz, 1H, =CH), 5.11 (d, J = 6.6 Hz, 2H, =CH₂), 3.85 (s, 3H, OCH₃) ppm.

Monomer **M6**: 4.49 g of pale yellow liquid with 36% yield. 1 H NMR (600 MHz, CDCl₃, 25 $^{\circ}$ C): δ 7.41 (m, 2H, o-Ph-H), 7.17 (m, 2H, m-Ph-H), 6.11 (t, J = 7.2 Hz, 1H, =CH), 5.14 (d, J = 6.6 Hz, 2H, =CH₂) ppm.

Monomer **M7**: 2.74 g of pale yellow liquid with 36% yield. 1 H NMR (600 MHz, CDCl₃, 25 °C): δ 5.13 (m, J = 10.2 Hz, 1H, =CH), 4.66 (m, J = 10.2 Hz, 2H, =CH₂), 2.00 (m, 2H, =CHCH₂), 1.44 (m, 12H, CH₂), 0.86 (t, J = 6.6 Hz, 3H, CH₃) ppm.

OH + RBr
$$\frac{\text{KOH}}{\text{DMSO, 0 °C to r.t.}}$$
 OR $\frac{\text{t-BuOK}}{\text{THF, r.t.}}$ OR $\frac{\text{t-BuOK}}{\text{THF, r.t.}}$ OR $\frac{\text{R} = \text{Bn (M5b)}}{\text{R} = \text{C}_8\text{H}_{17}(\text{M3b})}$

Synthesis procedure of M5a: Into a 250 mL two-neck flask, propargyl alcohol (3.74 g, 66.66 mmol) were added to DMSO solution (100 mL) containing KOH (8.42 g, 150 mmol, 3 eq.) at 0 °C. After stirring for 30 min, benzyl bromide (8.55 g, 50.0 mmol, 1 eq.) was added. The reaction mixture was then warmed slowly to room temperature and stirred for 10 h. The brown suspension was diluted with 200 mL water and extracted with diethyl ether (3 × 50 mL). The combined organic phase was washed with water (2 × 20 mL) and brine (2 × 20 mL), dried over Na₂SO₄, filtered and concentrated in vacuo. The crude product was purified by silica gel chromatography. The monomer **M5a** was afforded as a colorless liquid (5.70 g, 78% yield). 1 H NMR (600 MHz, CDCl₃, 25 °C): δ 7.39 (m, 5H, Ph-H), 4.62 (s, 2H, CH₂), 4.20 (d, J = 2.4 Hz, 2H, OCH₂), 2.49 (t, J = 2.4 Hz, 1H, CH) ppm.

Synthesis procedure of monomer M5b: In a 250 mL two-neck flask, **M5a** (5.70 g, 39.0 mmol, 1 eq.) was added into a THF solution (100 mL) containing tBuOK (5.25 g, 46.8 mmol, 1.2 eq.) at room temperature. The suspension was stirred at room temperature for 5 h and then filtered through celite pad. The filtrate was washed with Et_2O (3 × 50 mL). Combined solution was concentrated under reduced pressure, and the crude product was purified by silica gel chromatography. The monomer **M5b** was afforded as a pale yellow liquid (4.33 g, yield 76%). 1H NMR (600 MHz, CDCl₃, 25 °C): δ 7.38 (m, 5H, Ph-H), 6.88 (t, J = 6.0 Hz, 1H, =CH), 5.51 (d, J = 5.4 Hz, 2H, = CH_2), 4.66 (d, J = 5.4 Hz, 2H, OC H_2) ppm.

M3a and **M3b** were prepared followed the similar procedure as described above, the characterization data are showed below: **M3a**: 7.89 g of colorless liquid with 70% yield. ¹H NMR (600 MHz, CDCl₃, 25 $^{\circ}$ C): δ 4.13 (s, 2H, OCH₂), 3.50 (t, 2H, OCH₂), 2.41 (s, 1H, CH), 1.59 (t, 2H, OCH₂CH₂), 1.34 (m, 10H, CH₂), 0.88 (t, 3H, CH₃) ppm. **M3b**: 2.04 g of colorless liquid with 68% yield. ¹H NMR (600 MHz, CDCl₃, 25 $^{\circ}$ C): δ 6.72 (t, J = 6.0 Hz, =CH, 1H), 5.42 (d, J = 5.4 Hz, 2H, =CH₂), 3.54 (t, J = 6.6 Hz, 2H, OCH₂), 1.63 (m, 2H, OCH₂CH₂), 1.26 (m, 10H, CH₂), 0.88 (t, J = 7.2 Hz, 3H, CH₃) ppm.

Figure S1. ¹H NMR (600 MHz) spectrum of ligand S1 recorded in CDCl₃ at 25 °C.

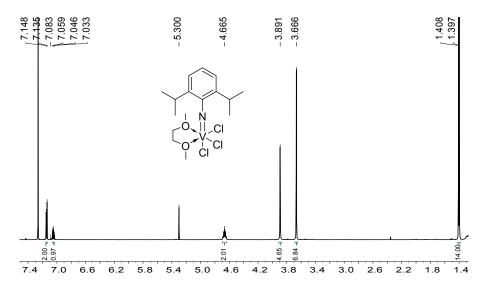


Figure S2. ¹H NMR (600 MHz) spectrum of ligand S2 recorded in CDCl₃ at 25 °C.

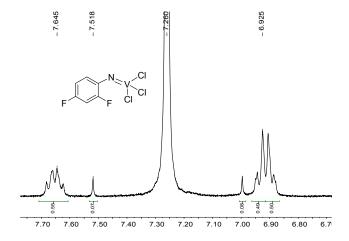


Figure S3. ¹H NMR (600 MHz) spectrum of ligand S3 recorded in CDCl₃ at 25 °C.

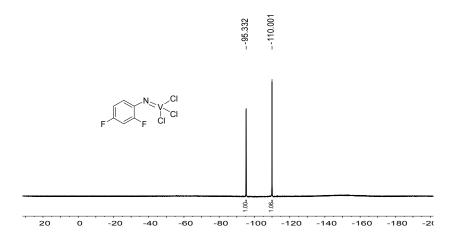


Figure S4. 19 F NMR (600 MHz) spectrum of ligand **S3** recorded in CDCl₃ at 25 °C.

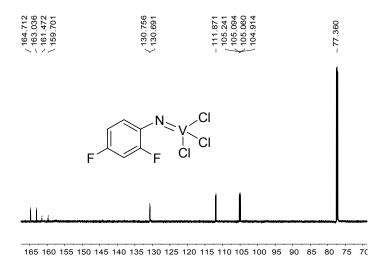


Figure S5. 13 C NMR (600 MHz) spectrum of ligand **S3** recorded in CDCl₃ at 25 °C.

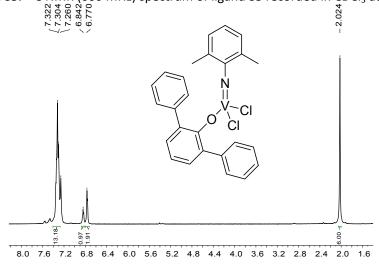


Figure S6. ¹H NMR (600 MHz) spectrum of catalyst C1 recorded in CDCl₃ at 25 °C.

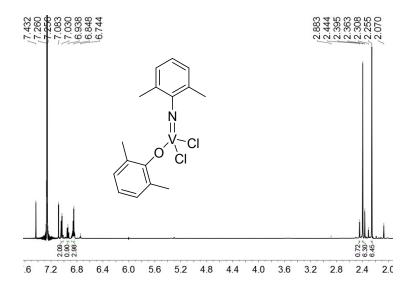
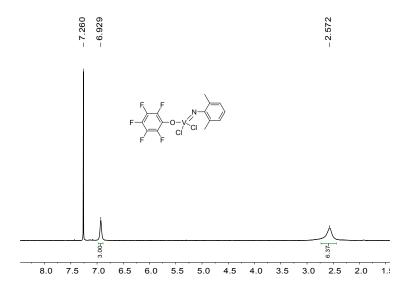


Figure S7. ¹H NMR (600 MHz) spectrum of catalyst **C6** recorded in CDCl₃ at 25 °C.



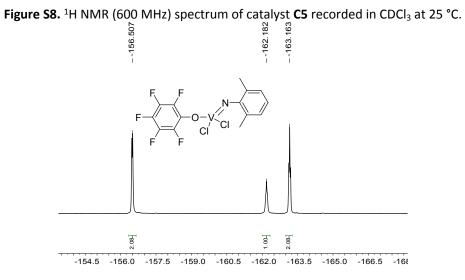


Figure S9. 19 F NMR (600 MHz) spectrum of catalyst **C5** recorded in CDCl₃ at 25 °C.

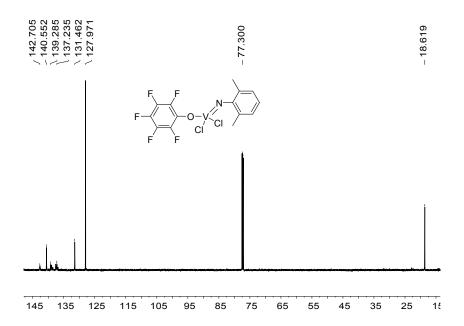


Figure S10. 13 C NMR (600 MHz) spectrum of catalyst C5 recorded in CDCl₃ at 25 $^{\circ}$ C

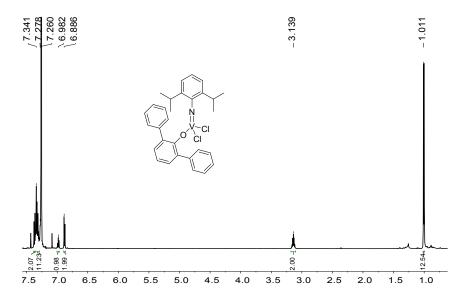


Figure S11 . ^1H NMR (600 MHz) spectrum of catalyst C3 recorded in CDCl $_3$ at 25 °C.

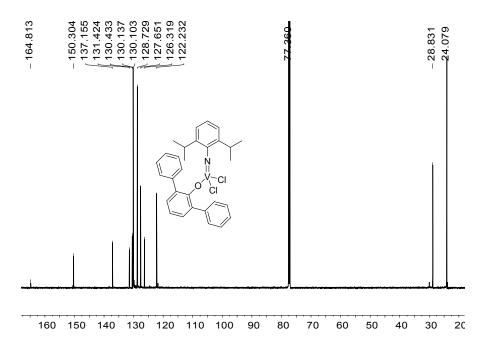


Figure S12. ¹³C NMR (600 MHz) spectrum of catalyst C3 recorded in CDCl₃ at 25 °C.

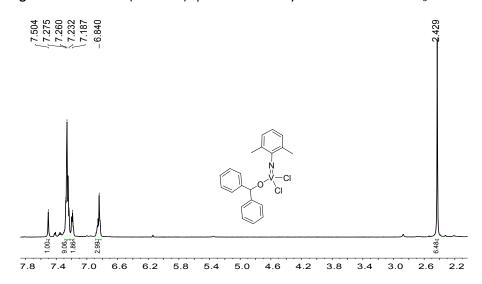


Figure S13. ¹H NMR (600 MHz) spectrum of catalyst **C4** recorded in CDCl₃ at 25 °C.

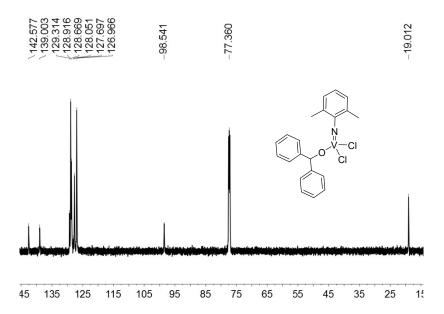


Figure S14. ¹³C NMR (600 MHz) spectrum of catalyst C4 recorded in CDCl₃ at 25 °C.

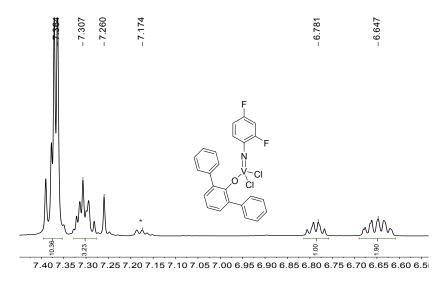


Figure S15. ¹H NMR (600 MHz) spectrum of catalyst C2 recorded in CDCl₃ at 25 °C.

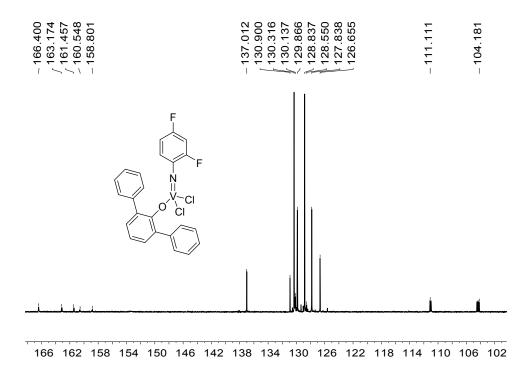


Figure S16. ¹³C NMR (600 MHz) spectrum of catalyst C2 recorded in CDCl₃ at 25 °C.

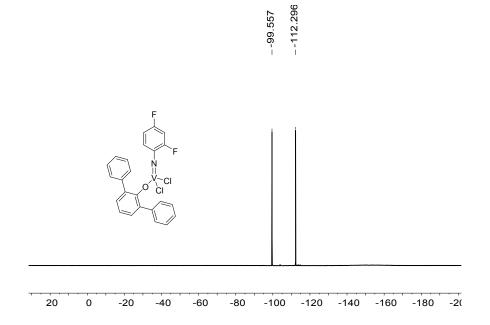


Figure S17. 19 F NMR (600 MHz) spectrum of catalyst **C1** recorded in CDCl $_3$ at 25 °C.

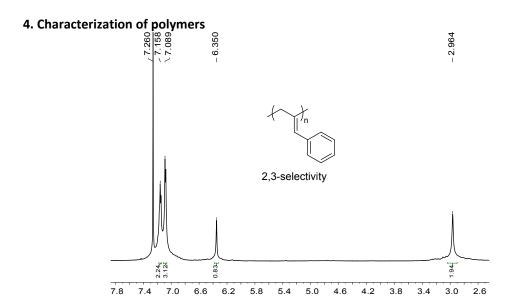


Figure S18. 1 H NMR (600 MHz) spectrum of polymer PPA_{C1} recorded in CDCl $_3$ at 25 $^{\circ}$ C.

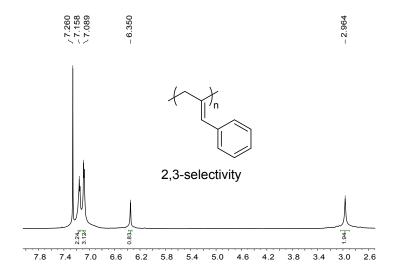


Figure S19. 1 H NMR (600 MHz) spectrum of polymer PPA_{C1} recorded in CDCl $_{3}$ at 25 $^{\circ}$ C.

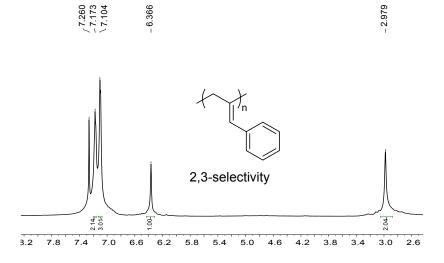


Figure S20. 1 H NMR (600 MHz) spectrum of polymer PPA_{C6} recorded in CDCl $_3$ at 25 $^{\circ}$ C.

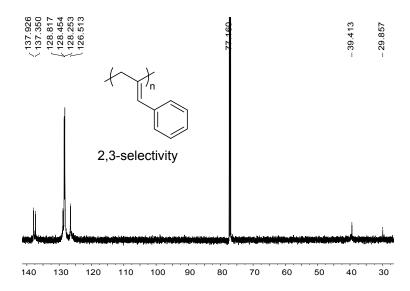


Figure S21. 13 C NMR (600 MHz) spectrum of polymer PPA_{C1} recorded in CDCl₃ at 25 °C.

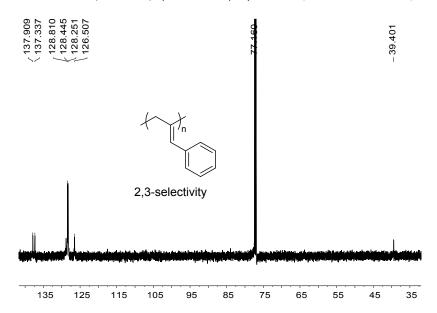


Figure S22 . 13 C NMR (600 MHz) spectrum of polymer PPA_{C1} recorded in CDCl₃ at 25 °C.

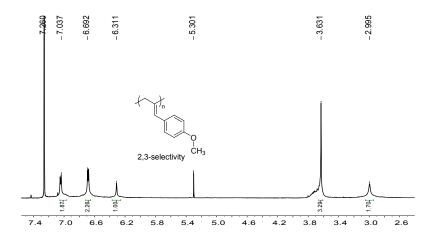


Figure S23 . 1 H NMR (600 MHz) spectrum of polymer PpMeOPA_{C1} recorded in CDCl₃ at 25 °C.

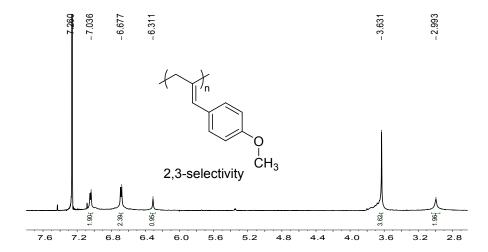


Figure S24. ¹H NMR (600 MHz) spectrum of polymer PpMeOPA_{C1} recorded in CDCl₃ at 25 °C.

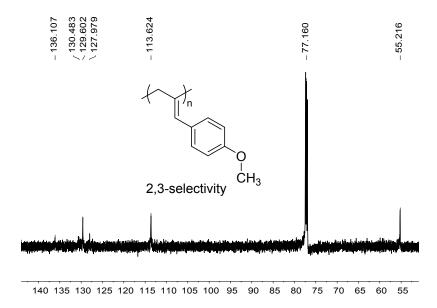


Figure S25. ¹³C NMR (600 MHz) spectrum of polymer PpMeOPA_{C1} recorded in CDCl₃ at 25 °C.

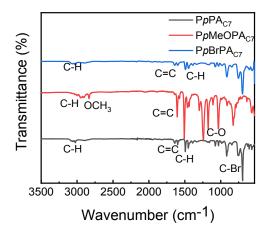


Figure S26. FT-IR spectra of PPA_{C1}, PpMeOPA_{C1} and PpBrPA_{C1} measured at 25 °C.

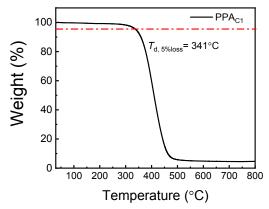


Fig S27. TGA curve at 10 $^{\circ}$ C/min heating rate for 2,3-PPA_{C1} (Table 1, run 6) under nitrogen atmosphere.

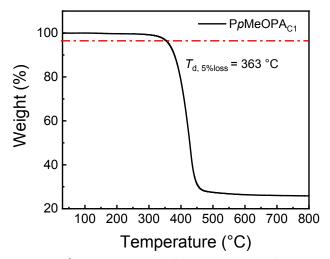


Fig S28. TGA curve at 10 °C/min heating rate for 2,3-PpMPA $_{C1}$ (Table 4, run 7) under nitrogen atmosphere.