

Supporting Information for:

Blue Light Driven Free-Radical Polymerization using Arylazo sulfones as Initiators

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1. Experimental Section

General Experimental. *t*-Butyl acrylate was purified by distillation before use, and all other monomers were purified by a short pad using alumina to remove stabilizers. All other commercially available reagents were used as received. All experiments were conducted in a photoreactor equipped with a 40 W Kessil lamp, shown in Figure S1. ¹H and ¹³C NMR spectra were recorded from solutions in CDCl₃ on 200, 300 or 400 MHz instruments and calibrated with the solvent residual proton signal. GC-MS was carried out using a ThermoScientific spectrometer. The UV-Vis spectra were recorded by means of a JASCO V-550 spectrophotometer. The molecular weights of all polymers were determined by a Waters GPC chromatography system equipped with a Refractive Index detector, a set of two universal columns (Styragel 4E and 5E) in series. The mobile phase (1 mL/min, 40°C) was THF, stabilized with 250 ppm BHT (2,6-di-*tert*-butyl-4-methylphenol). Samples were prefiltered using 0.4 μm PTFE filters and then directly injected. Molecular weight distribution data (M_w , M_n and \mathcal{D}) have been obtained through elaboration with the software Breeze, using 12 low polydispersity polystyrene standards for the calibration curve (Fluka kit). The quantum yield of decomposition of the photoinitiators were performed on a solution of 2.5 mL of the corresponding AZS in MeCN (see Table S5). The solution was deaerated for 5 minutes with argon before the irradiation. A LED@456 nm with a 40 W Kessil lamp for 25 min was used as the light source.

General Procedure for the Synthesis of Arylazo Sulfones 1-6. Arylazo sulfones **1-5**^{S1} and **6**^{S2} have been previously prepared and fully characterized^{S1-S4} by our research groups by the following procedure. Diazonium salts were prepared from the corresponding aniline^{S5} and purified by dissolving in acetone and precipitation by adding cold diethyl ether before use.

To a cooled (0 °C) suspension of the chosen diazonium salt (1 equiv., 0.3 M) in CH₂Cl₂ was added sodium methanesulfinate (1.2 equiv.) in one portion. The temperature was allowed to rise to room temperature, and the mixture stirred overnight. The solvent was then removed by filtration and the obtained solution was evaporated. The crude residue was finally dissolved in CH₂Cl₂ and precipitated by adding cold *n*-hexane, to afford the pure arylazo sulfone.

General procedure for the bulk polymerization process. *Polymerization of tBA.* *tBA* (1 mL, 6.9 mmol) and the chosen AZS (1.7 mg, $7.2\text{-}8.6\times 10^{-3}$ mmol, 1/500 w/w %) were added in sequence in a 4 mL vial. The reaction vessel was closed with a stopper and the solution was deaerated for 10 min with argon to remove oxygen, and then irradiated with blue LED@456 nm with a 40 W Kessil lamp for 4 h. The reaction mixture was dissolved in THF (10 mL) and precipitated in MeOH/H₂O (3/1 v/v) mixture (300 mL). After filtration, residual solvent was removed under vacuum for 1 h to give pure product as a white solid (78-87% yield, see Table 1).

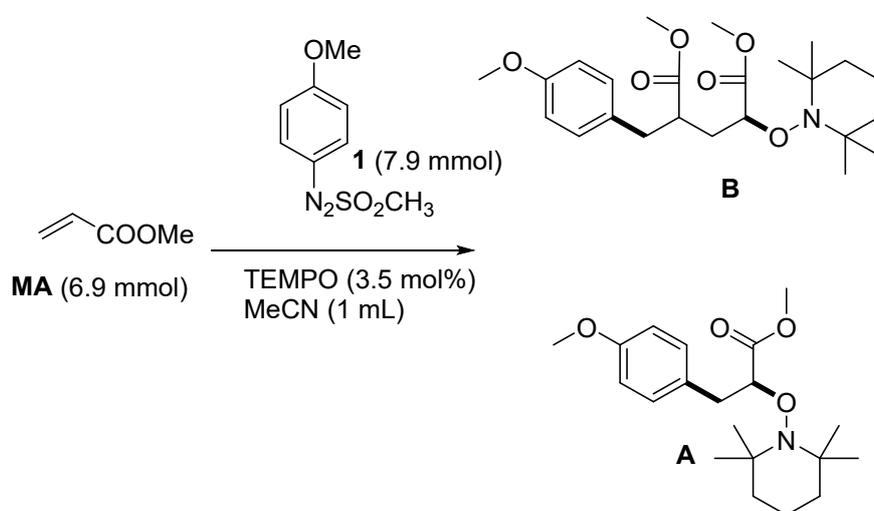
General procedure for the polymerization in solution. *tBA* (1 mL, 6.9 mmol), AZS (1.7 mg, $7.2\text{-}8.6\times 10^{-3}$ mmol, 1/500 w/w %) and the chosen solvent (1-10 mL) were added in sequence in a reaction vessel. Reaction vessel was closed with a stopper and the solution was deaerated for 10 min with argon to remove oxygen, and then irradiated with blue LED@456 nm with a 40 W Kessil lamp for 4 h. The obtained polymeric material was dissolved in THF (10 mL) and precipitated in MeOH/H₂O (3/1 v/v) mixture (300 mL). After filtration, residual solvent was removed under vacuum for 1 h to give pure product as white solid (22-100% yield, see Table S1).

General procedure for the kinetic experiments. *tBA* (1 mL, 6.9 mmol) and AZS **5** (1.7 mg, 7.2×10^{-3} mmol, 1/500 w/w %) were added in sequence in several 4 mL vials (otherwise identical in composition). The reaction vessels were closed with a stopper and the solution was

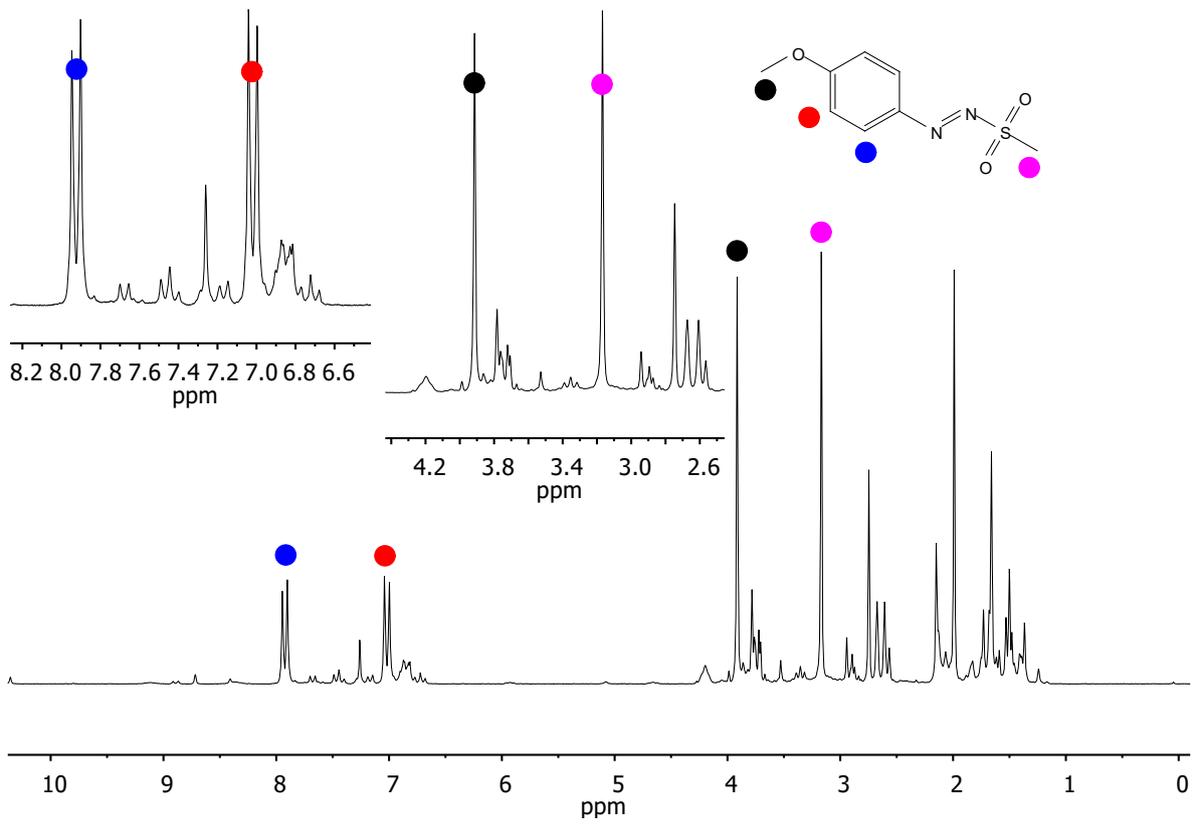
deaired for 10 min with argon to remove oxygen, and then irradiated with blue LED@456 nm with a 40 W Kessil lamp for different amount of times (5, 10, 15, 20, 25 and 30 min). The obtained polymeric material was dissolved in THF (10 mL) and precipitated in MeOH/H₂O (3/1 v/v) mixture (300 mL). After filtration, residual solvent was removed under vacuum for 1 h to give pure product as a white solid.

2. Trapping Experiment with TEMPO

The trapping experiment with TEMPO was performed following a literature procedure.^{S6} The protocol was adapted using methyl acrylate (MA) as monomer and AZS **1** as initiator. The experiment consisted in the slow and continuous addition of a solution of TEMPO (0.24 mmol) to a solution of MMA (6.9 mmol) and **1** (7.9 mmol) in acetonitrile (1 mL) irradiated with LED@456 nm.

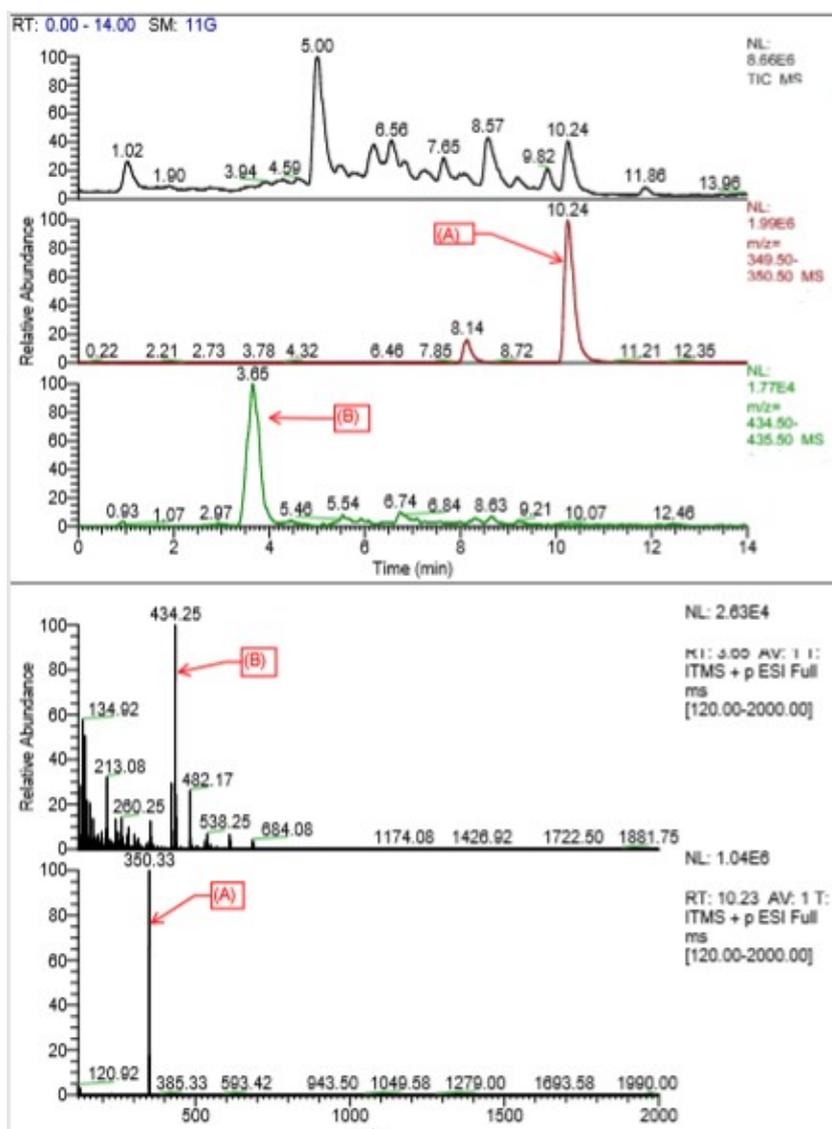


The reaction mixture was then analyzed by ¹H NMR and GC-MS. The ¹H NMR spectrum of the crude reaction mixture after the addition of TEMPO is shown below. The unreacted arylazo sulfone **1** (indicated by colored markers) is easily detectable in the spectrum as well as several doublets with marked roof effects (see enlargement of the 8-6.5 ppm range) typical of *para*-substituted anisole derivatives, while in the aliphatic region a group of singlets attributed to methoxy groups are detectable (enlargement of the 4.2-2.5 ppm range, by comparison the -OCH₃ signal of anisole is at 3.74 ppm). The spectrum is therefore consistent with species containing a substituted anisole fragment in position 4 formed by the reaction of anisyl radical with one or more MA units.



^1H NMR (CDCl_3 , 293 K) of the crude reaction mixture

The GC-MS chromatogram of the crude reaction mixture is shown below. The reported mass spectra are related to the retention times of 3.65 and 10.24 min, respectively. With the isolation of ionic current of selected ions, we identified species attributed to the entrapment of specific radicals with TEMPO (compounds **A** and **B**).



Top: TIC chromatogram of the crude reaction mixture (black, see reaction above), and chromatogram of selected ions with m/z 349 (red) and m/z 434 (green). Below: Mass spectra of isolated ions.

3. Additional Figures

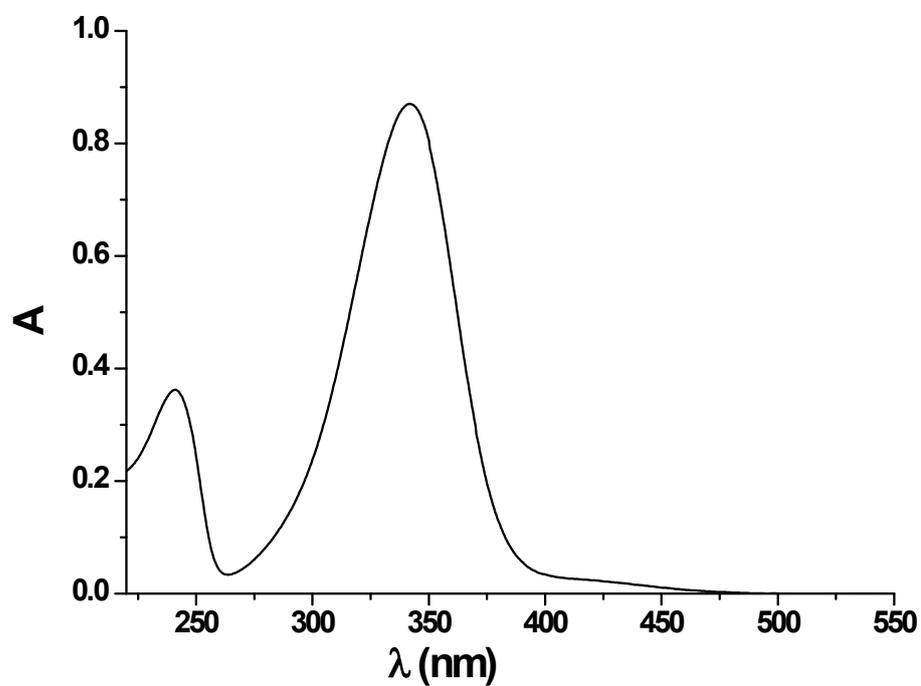


Figure S1. UV-Vis absorption spectrum of compound **1** in MeCN (5×10^{-5} M)

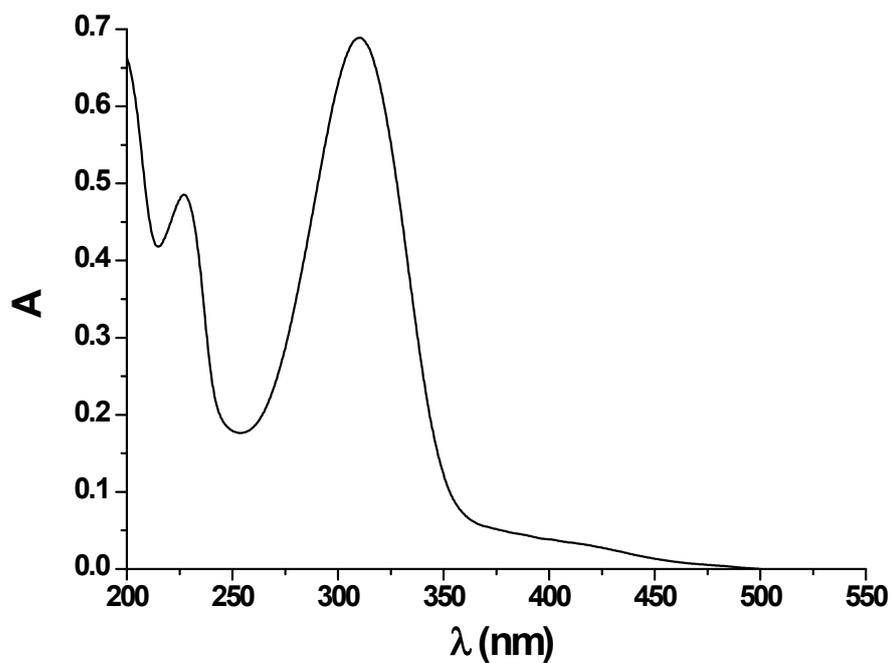


Figure S2. UV-Vis absorption spectrum of compound **2** in MeCN (5×10^{-5} M)

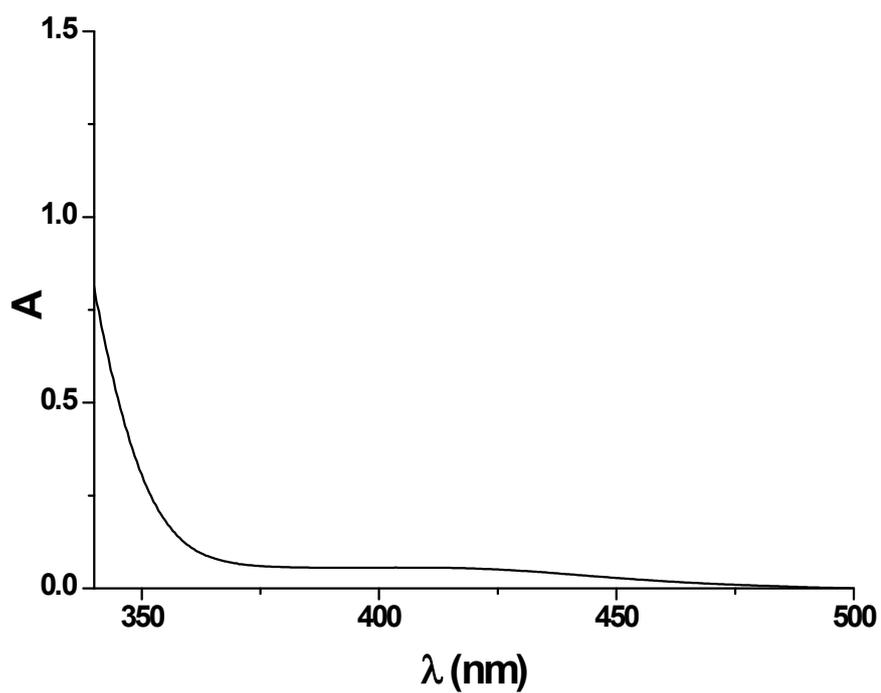


Figure S3. UV-Vis absorption spectrum of compound **2** in MeCN (2×10^{-4} M)

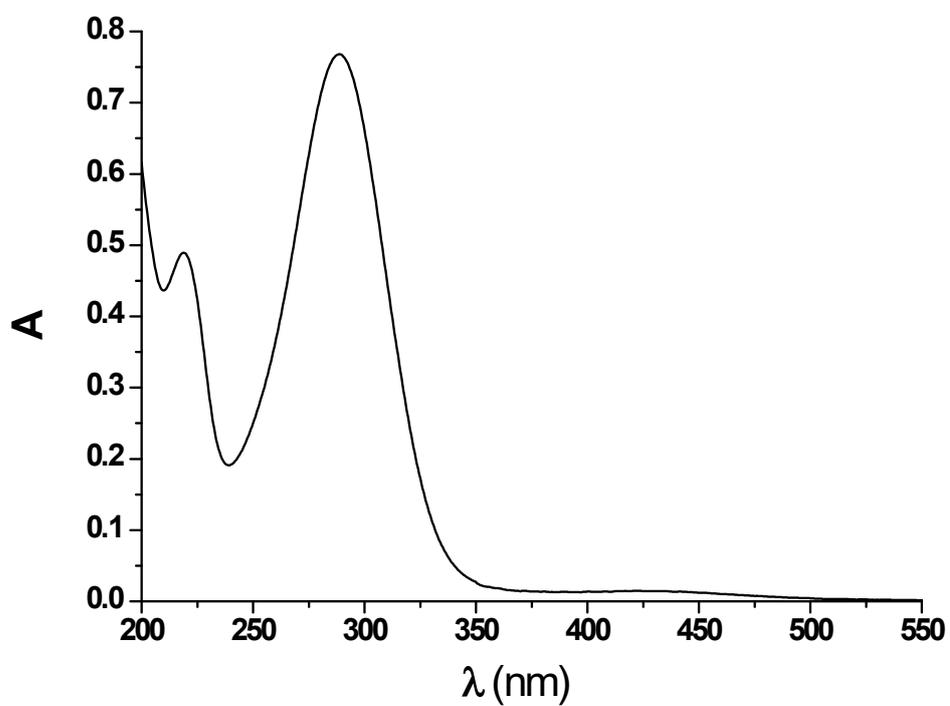


Figure S4. UV-Vis absorption spectrum of compound **3** in MeCN (5×10^{-5} M)

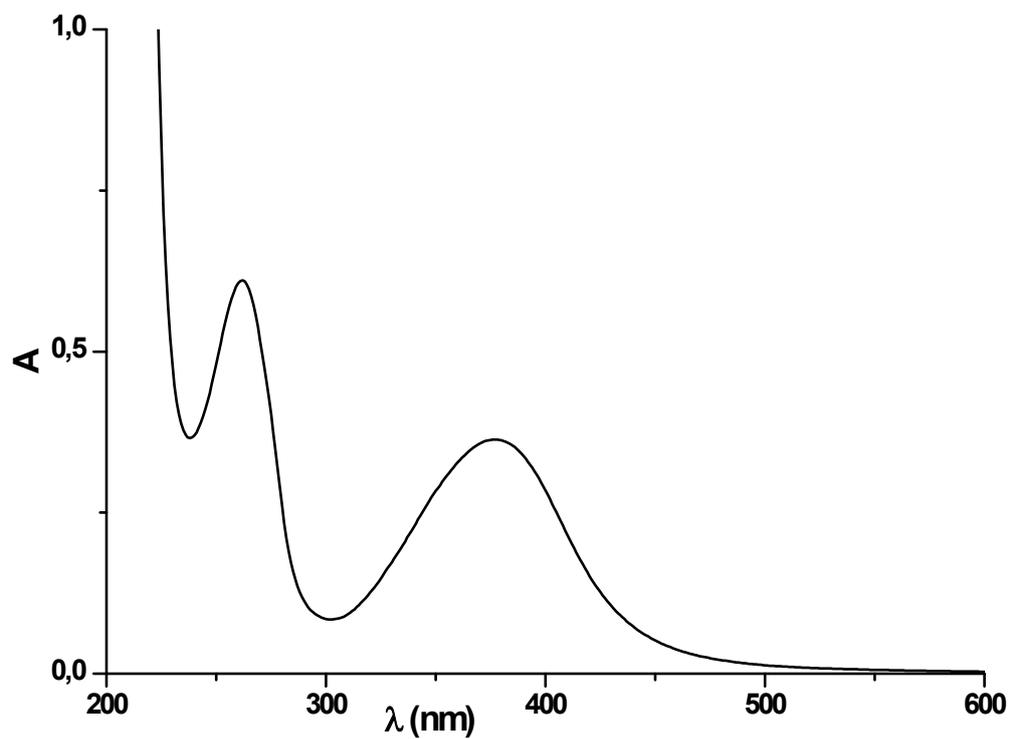


Figure S5. UV-Vis absorption spectrum of compound **4** in MeCN (5×10^{-5} M)

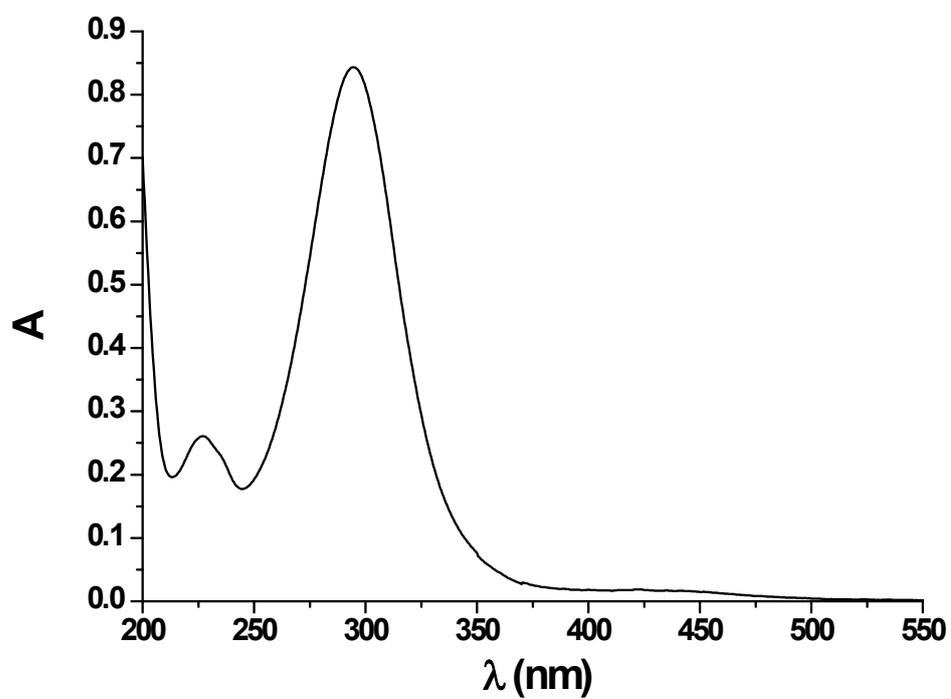


Figure S6. UV-Vis absorption spectrum of compound **5** in MeCN (5×10^{-5} M)

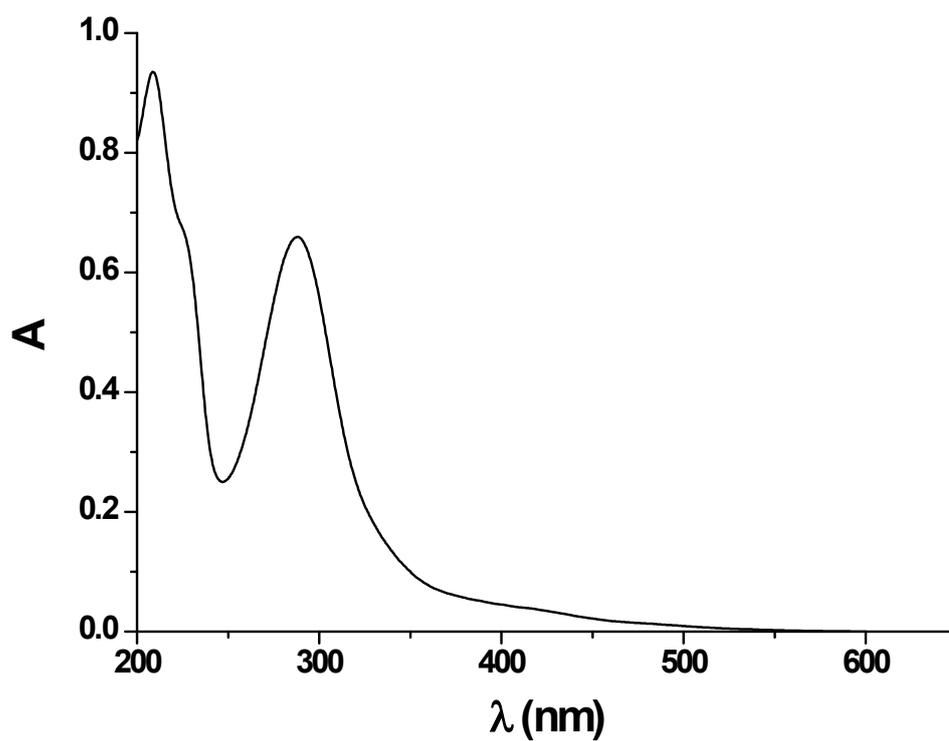


Figure S7. UV-Vis absorption spectrum of compound **6** in MeCN (5×10^{-5} M)

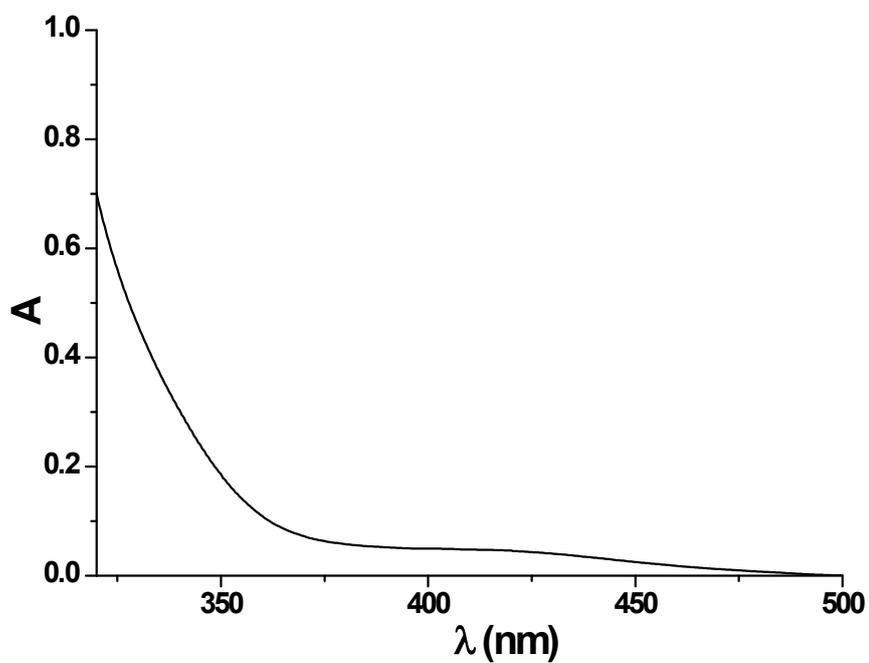


Figure S8. UV-Vis absorption spectrum of compound **6** in MeCN (2×10^{-4} M)

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Figure S9. Picture of photoreactor equipped with a 40 W Kessil lamp.

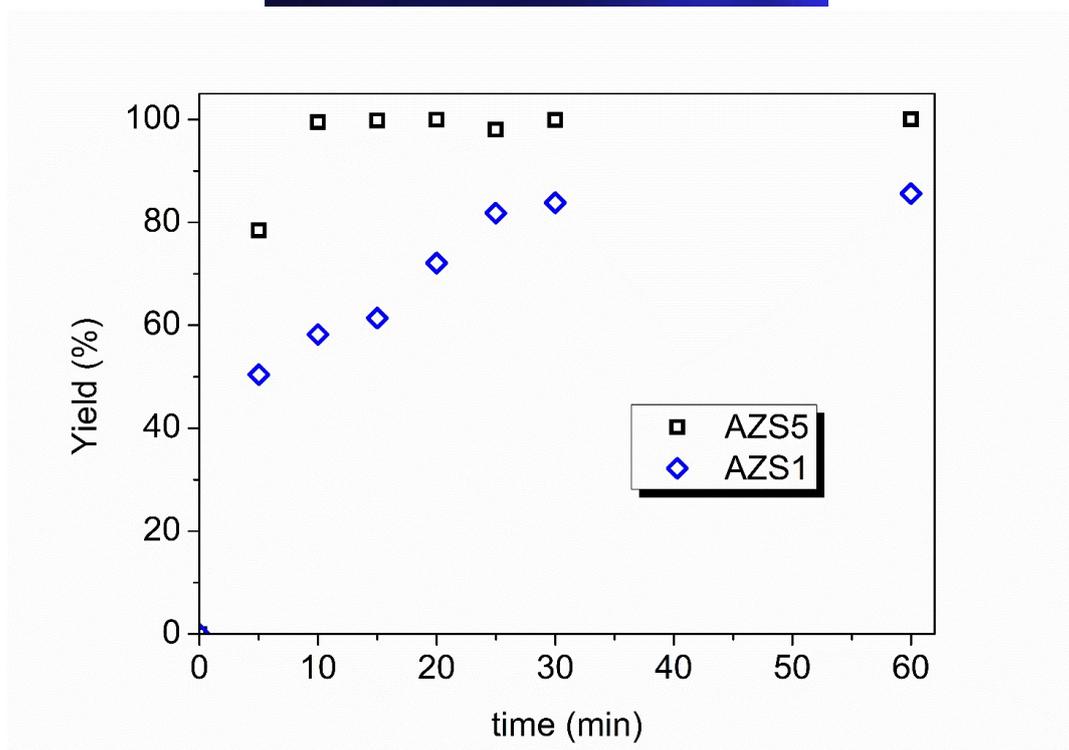


Figure S10. Yield of PTBA obtained with variable irradiation times on a 1/500 initiator (1 or 5)/monomer ratio (w/w %). Purification by precipitation in MeOH/H₂O (3/1 v/v).

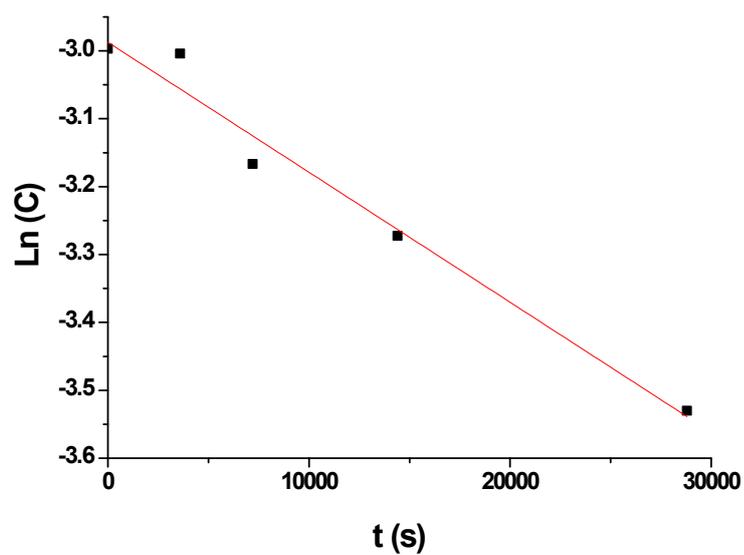


Figure S11. Kinetic data for the degradation of **1** in MeCN ($k_{app} = 1.9 \times 10^{-5} \text{ s}^{-1}$)

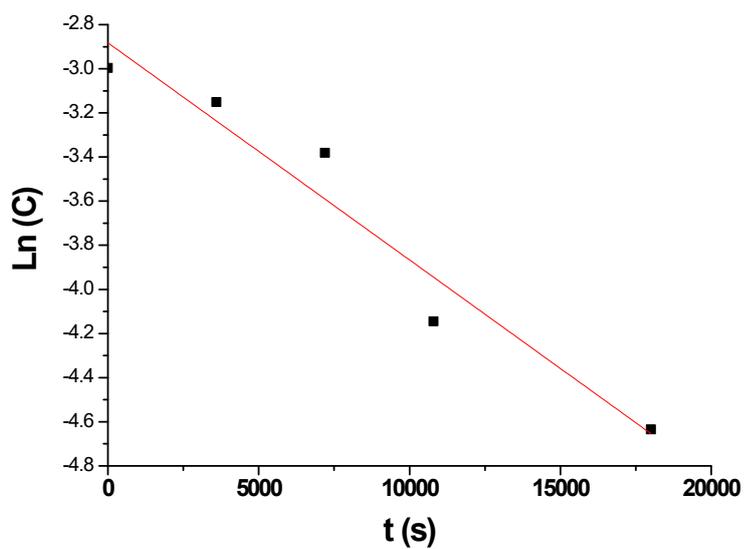


Figure S12. Kinetic data for the degradation of **5** in MeCN ($k_{app} = 9.8 \times 10^{-5} \text{ s}^{-1}$)

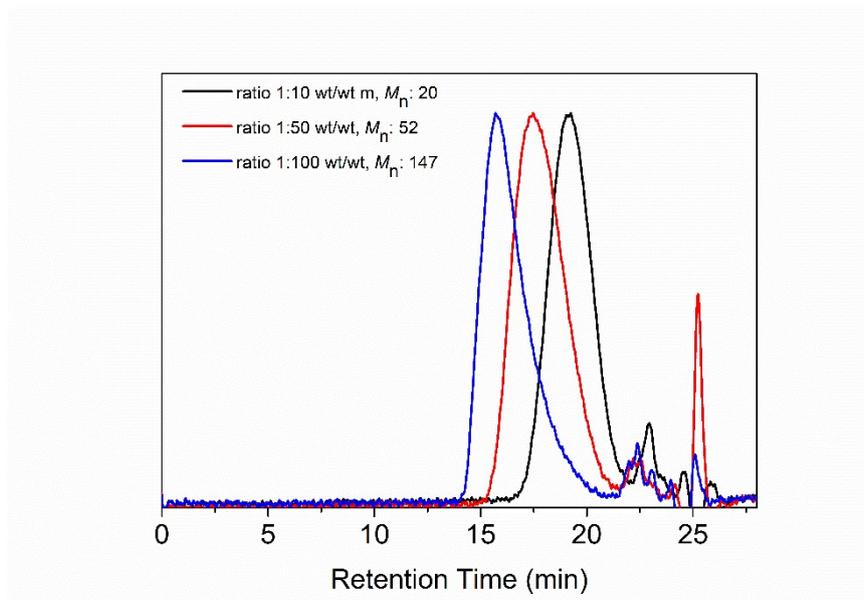


Figure S13. GPC traces of experiments at different 5/*t*BA ratio (entries 1, 3 and 4 in Table S4). M_n values were reported in kDa.

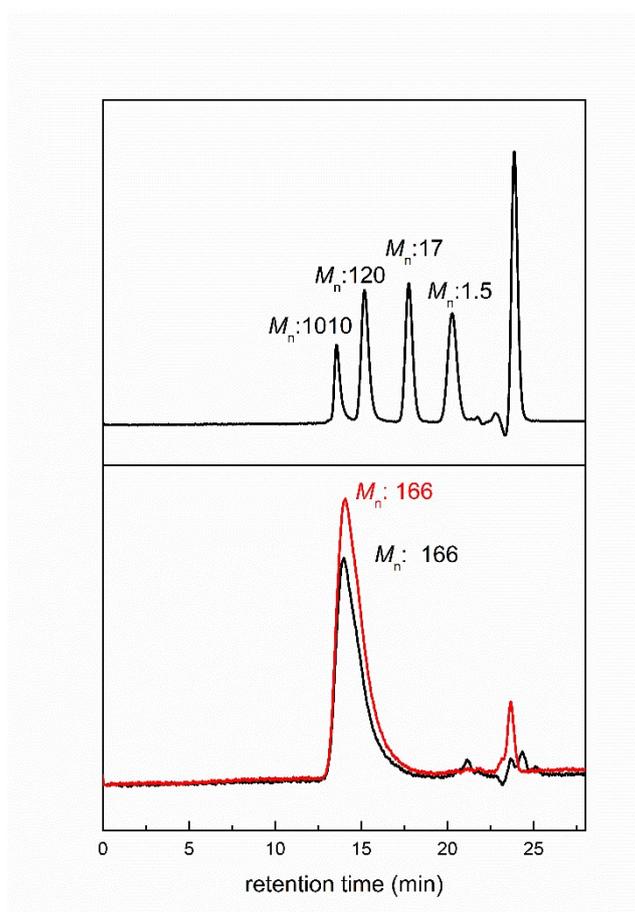


Figure S14. Top: GPC traces of calibration standards (red standards in Fluka kit®). Bottom: GPC traces of PTBA polymers obtained by photopolymerization in DCM

(black line, entry 16 of Table S1) and MeOH (red line, entry 19 of Table S1). M_n values were reported in kDa.

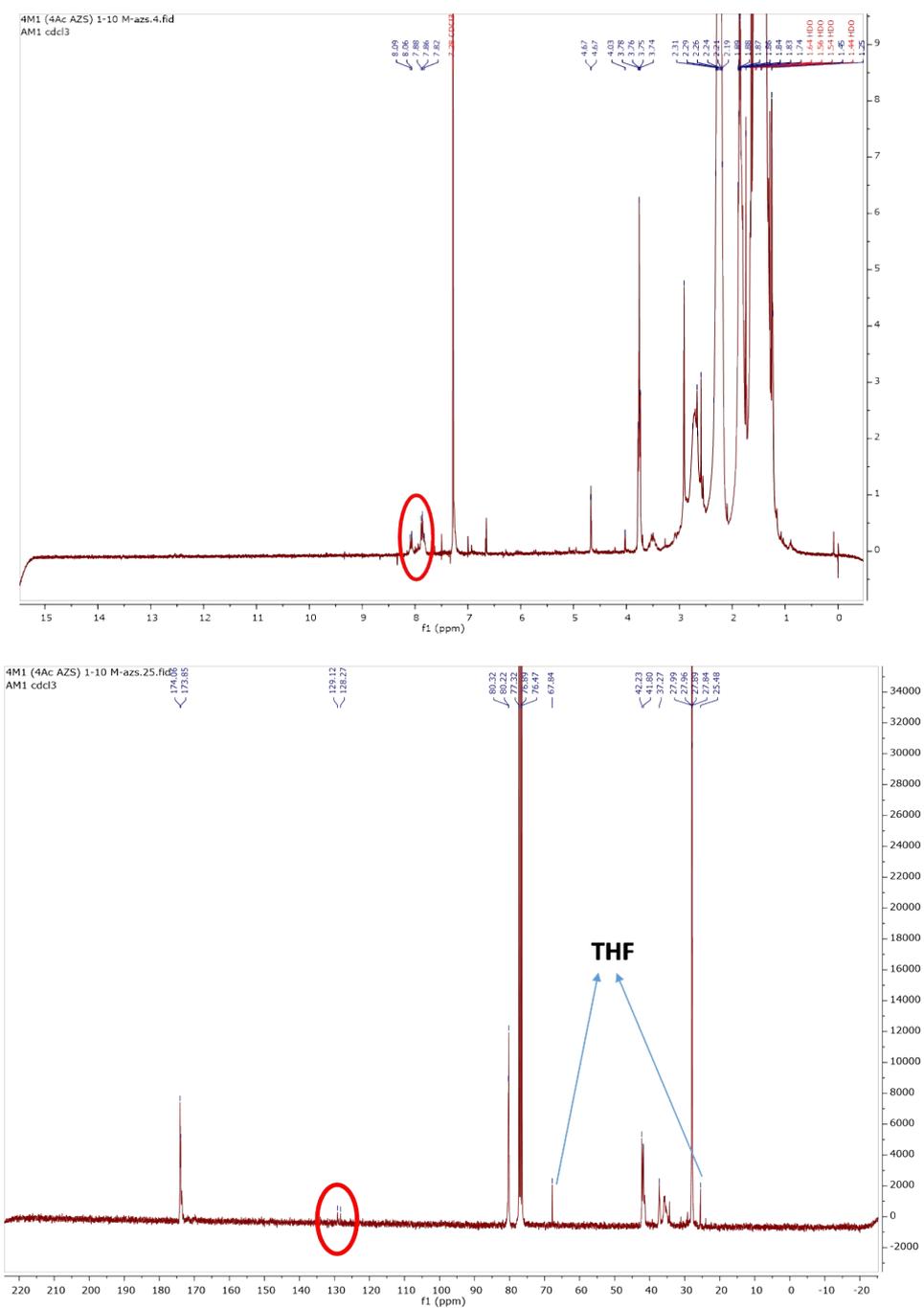


Figure S15. ^1H NMR (top) and ^{13}C NMR (bottom) spectra of PTBA obtained with a $5/t\text{BA}$ ratio of 1/10 after precipitation and removal of residual monomer. The aromatic signals in the 7.5-8.5 ppm range are attributed to the acetophenone fragment attached to the polymer chains as a result of AZS 5 fragmentation and initiation.

4. Additional Tables

Table S1. UV/Vis absorption data (in MeCN) for AZSs 1-6.

Compound	λ_{abs}, nm (ϵ, mol L⁻¹ cm⁻¹)^a
1 ^{S3}	425 (230); 342 (17405)
2	415, (280); 310 (13400)
3 ^{S3}	377 (7200); 262 (12200)
4 ^{S3}	435 (155); 288.5 (15360)
5 ^{S3}	424 (215); 294 (16870)
6	416 (230); 287 (13200)

Table S2. Detailed data for the experiments summarized in Figure 4 in the main text (reaction time = 240 min).

Entry	5/<i>t</i>BA Ratio (w/w %)	Solv.	V (mL)	Yield (%)	M_w (kDa)	M_n (kDa)	\bar{D}
1	1/800	ACN	1	86	366	159	2.31
2	1/600	ACN	1	86	295	126	2.33
3	1/500	ACN	1	80	334	150	2.23
4	1/400	ACN	1	99	305	153	1.99
5	1/200	ACN	1	98	246	115	2.14
6	1/50	ACN	1	87	112	57	1.97
7	1/30	ACN	1	65	64	35	1.79
8	1/10	ACN	1	29	30	18	1.61
9	1/500	ACN	1	99	315	131	2.41
10	1/500	ACN	2	100	283	128	2.21
11	1/500	ACN	3	88	199	94	2.10
12	1/500	ACN	10	54	79	57	1.40
13	1/500	THF	1	71	59	34	1.55
14	1/500	ACN	1	80	315	131	2.41
15	1/500	CHCl ₃	1	83	429	167	2.57
16	1/500	DCM	1	82	398	166	2.39
17	1/500	acetone	1	84	593	217	2.44
18	1/500	DMF	1	84	458	170	2.59
19	1/500	MeOH	1	79	379	165	2.28
20	1/500	Toluene	1	85	362	154	2.34

Table S3. Further experiments at varying AZS 1/*t*BA ratios.

Entry	AZS	AZS/ <i>t</i> BA Ratio (w/w %)	[AZS]/[<i>t</i> BA] ratio (molar)	Solv.	V (mL)	Yield ^a (%)	<i>M</i> _w (KDa)	<i>M</i> _n (KDa)	<i>D</i>
1	1	1:400	0.01/6.9	-	-	81	513	224	2.29
2	1	1:200	0.02/6.9	-	-	77	452	119	3.79
3	1	1:100	0.04/6.9	-	-	91	335	150	2.23
4	1	1:50	0.1/6.9	-	-	90	214	81	2.63
5 ^b	1	1:50	0.05/3.45	ACN	2	69	132	63	2.10
6 ^c	1	1:11.32	0.1/1	ACN	3.44	25	44	24	1.81
7 ^c	1	1:5.66	0.2/1	ACN	3.44	20	28	17	1.69
8	1	1:500	0.008/6.9	ACN	1	70	583	201	2.89
9	1	1:500	0.008/6.9	ACN	1	74	609	211	2.88
10	1	1:500	0.008/6.9	ACN	1	78	551	185	3.00
11	1	1:200	0.02/6.9	ACN	1	71	366	146	2.49
12	1	1:200	0.02/6.9	ACN	1	70	331	134	2.46

^a All solutions were irradiated for 240 min. Yield determined after precipitation in MeOH/H₂O (3/1 v/v). ^b [M]= 3.45 mol·L⁻¹. ^c [M]= 1 mol·L⁻¹.

Table S4. Further experiments at varying AZS 5/*t*BA ratios in ACN.

Entry	AZS	AZS/ <i>t</i> BA Ratio (w/w %)	[AZS]/[<i>t</i> BA] ratio (molar)	Solv.	V (mL)	time (min)	m _{PTBA} (g)	Yield ^a (%)	<i>M</i> _w (KDa)	<i>M</i> _n (KDa)	<i>D</i>
1 ^b	5	1:10	0.2/3.45	ACN	2	240	0.44	50	31	20	1.54
2 ^b	5	1:20	0.1/3.45	ACN	2	240	0.77	87	198	68	2.92
3 ^b	5	1:50	0.04/3.45	ACN	2	240	0.67	76	122	52	2.34
4 ^b	5	1:100	0.02/3.45	ACN	2	240	0.39	44	396	147	2.69
5 ^c	5	1:11.32	0.1/1	ACN	3.44	240	0.18	20	46	28	1.67
6 ^c	5	1:5.66	0.2/1	ACN	3.44	240	0.06	7	30	21	1.41

^a All solutions were irradiated for 240 min. Yield determined after precipitation in MeOH/H₂O (3/1 v/v). ^b [M]= 3.45 mol·L⁻¹. ^c [M]= 1 mol·L⁻¹.

Table S5. Quantum Yield data (in MeCN) for AZSs **1** and **5**.

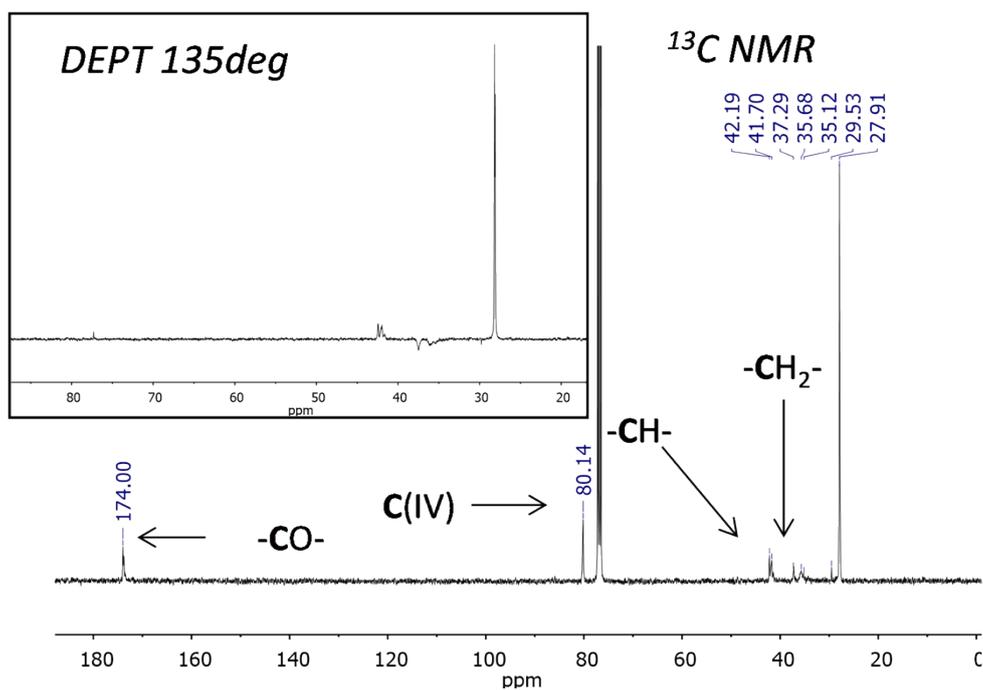
Compound	Concentration (mol/L)	Φ (%)
1	4.9×10^{-3}	1
5	5.1×10^{-3}	1.7

Table S6. Further experiments at varying photoinitiators/*t*BA ratios

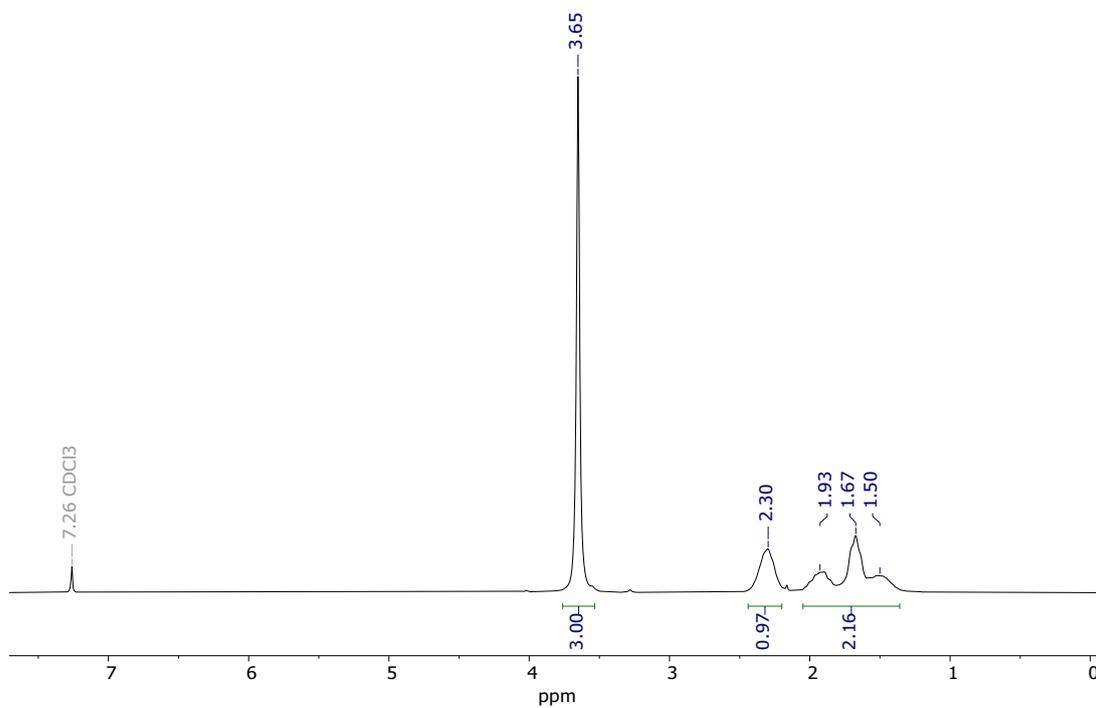
Entry	Photoinitiators	AZS/ <i>t</i> B		V (mL)	Yield ^a (%)	M_w (KDa)	M_n (KDa)	\bar{D}
		A Ratio (w/w %)	Solv.					
1	AZS 1	1:500	ACN	1	78	554	183	3.00
2	AZS 5	1:500	ACN	1	77	335	150	2.23
3	IRGACURE 184^b	1:500	ACN	1	73	268	85	3.13
4	IRGACURE 184^b	1:500	DCM	1	74	245	83	2.98

^a All solutions were irradiated for 240 min. Yield determined after precipitation in MeOH/H₂O (3/1 v/v). ^b Experiments performed at 390 nm.

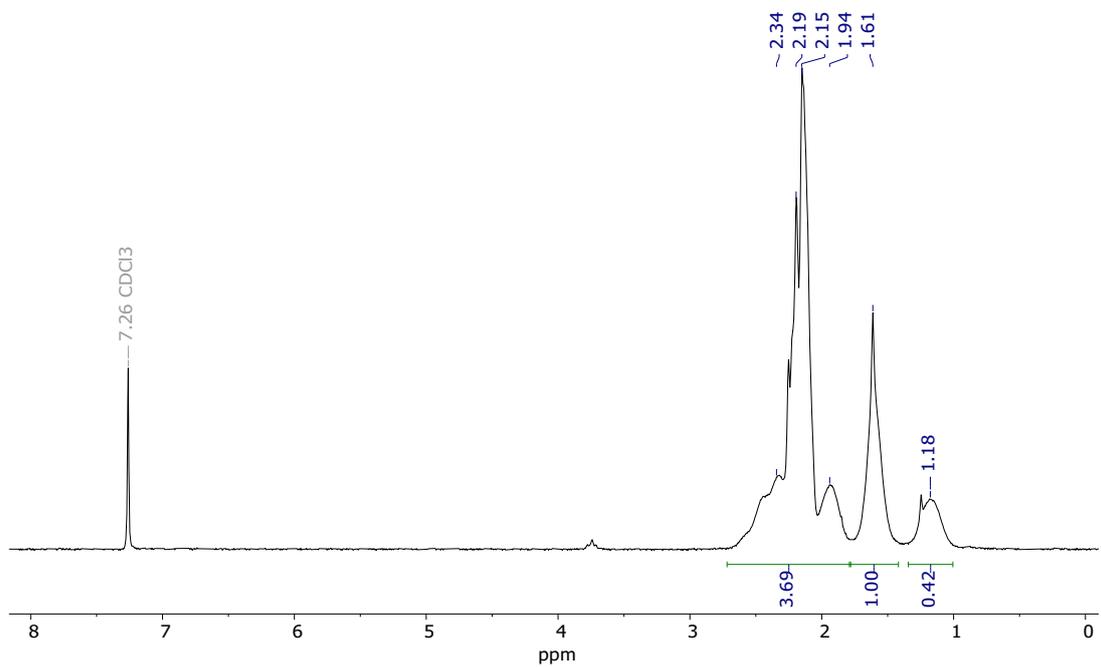
5. Copies of NMR Spectra of Polymers



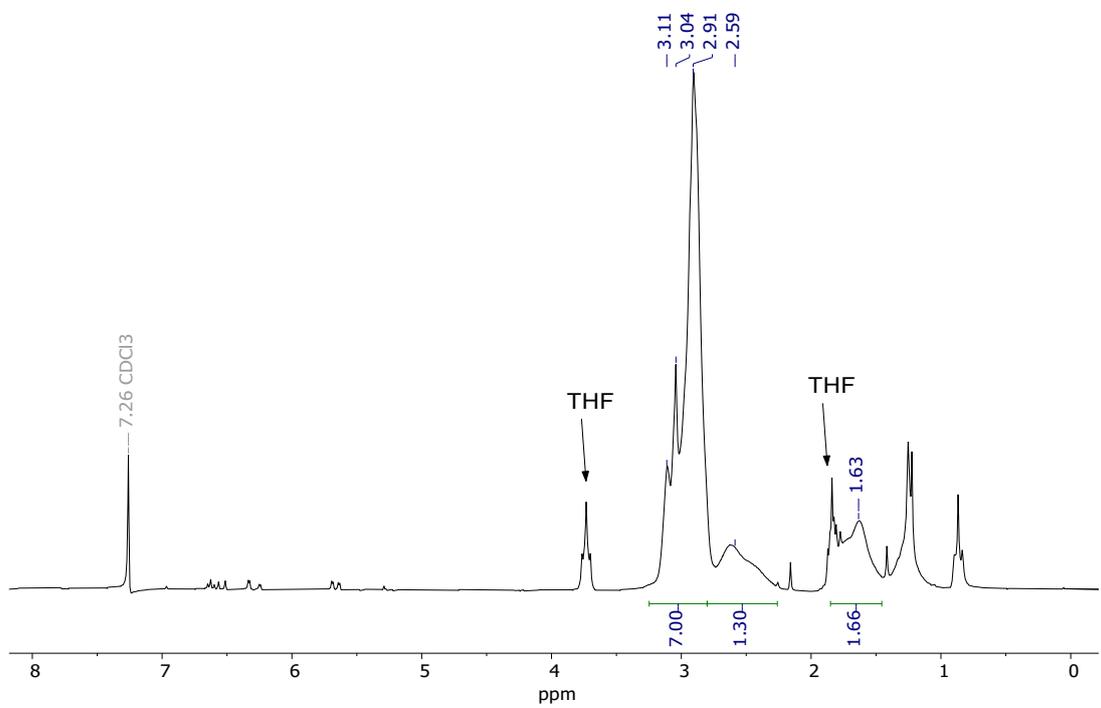
^{13}C NMR spectrum (CDCl_3 , 75 MHz, 293 K) of poly(*t*-butyl acrylate).



^1H NMR spectrum (CDCl_3 , 200 MHz, 293 K) of poly(methyl acrylate).

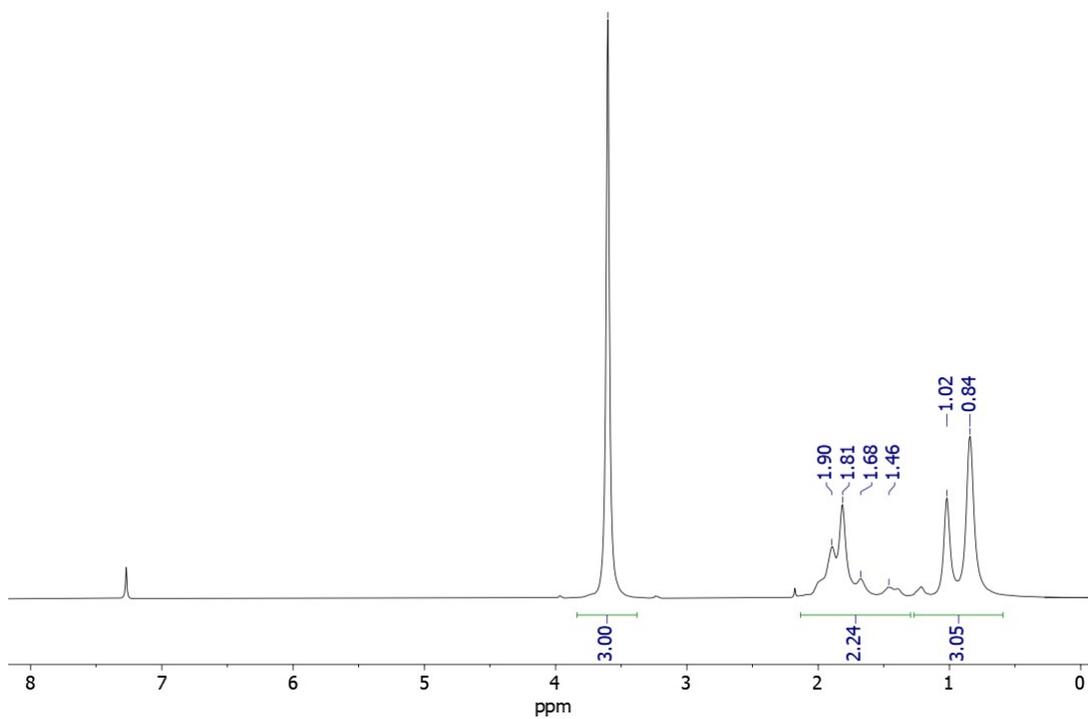


¹H NMR spectrum (CDCl₃, 200 MHz, 293 K) of poly(vinyl ketone).

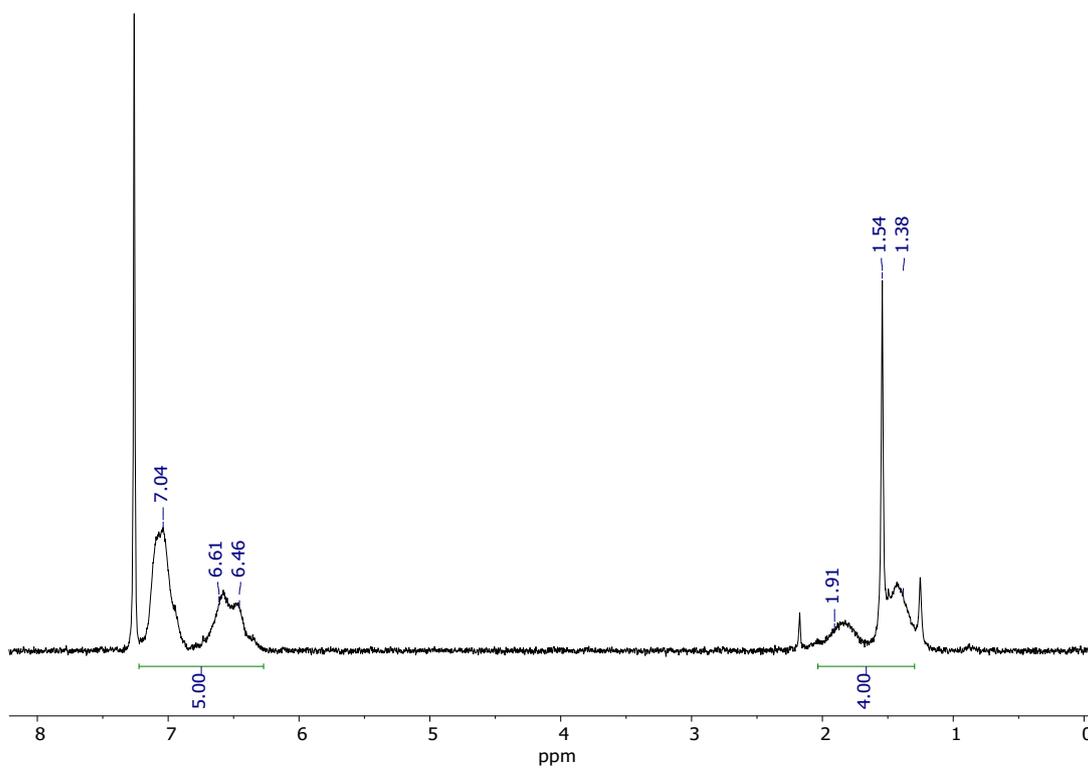


¹H NMR spectrum (CDCl₃, 200 MHz, 293 K) of poly(dimethylacrylamide).

F:.984.fid
F56 polym with MMA in CDCl₃



¹H NMR spectrum (CDCl₃, 200 MHz, 293 K) of poly(methyl methacrylate).



¹H NMR spectrum (CDCl₃, 200 MHz, 293 K) of polystyrene.

6. Additional References

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- (S6) W. K. Busfield, I. D. Jenkins and P. Van Le, *Polym. Bull.* 1997, **38**, 149–155.