

Electronic Supplementary Information

Enzymatic recycling of polymacrolactones

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Table S1 Populations of different GI isomeric MCOs (monomers and dimers) used for simulation studies.

MCO	11E ¹ (wt%)	11Z ¹ (wt%)	12E ¹ (wt%)	12Z ¹ (wt%)
GI	47	13	31	9

	11E	11E	11E	11E	11Z	11Z	11Z	12E	12E	12Z
	11E ²	11Z ²	12E ²	12Z ²	11Z ²	12E ²	12Z ²	12E ²	12Z ²	12Z ²
	(wt%)	(wt%)	(wt%)	(wt%)	(wt%)	(wt%)	(wt%)	(wt%)	(wt%)	(wt%)
c(GI) ₂	22	12	29	8	2	8	2	10	5	1

¹ Content of different isomers determined by NMR. ² Population estimated from statistical addition of two isomeric monomers.

Table S2 Thermal properties of synthesized PMLs

PML	TGA ^a			DSC ^b				
	$^{\circ}T_d^{10\%}$	$^{\max}T_d$	R_w	T_g	T_c	ΔH_c	T_m	ΔH_m
	(°C)	(°C)	(%)	(°C)	(°C)	(J/g)	(°C)	(J/g)
PPDL	399.1	425.1	3.0	n.d.	80.1	112.9	94.1	117.1
PGL	384.9	420.7	1.1	n.d.	32.2	54.8	47.1	56.2
P6HDL	388.3	426.3	1.4	n.d.	33.4	76.9	46.6	73.2

^a Onset for 10 % ($^{\circ}T_d^{10\%}$) and maximum rate ($^{\max}T_d$) thermal decomposition temperatures measured by TGA under inert atmosphere. R_w : remaining weight at 600 °C. ^b Melting (T_m), crystallization (T_c), and glass transition (T_g) temperatures and melting (ΔH_m) and crystallization (ΔH_c) enthalpies measured by DSC.

Table S3 Metanolytic activity of N435 before and after enzymatic polymerizations and cyclodepolymerizations

Sample	Metanolytic activity (a)	Relative activity
	($\mu\text{mol}\cdot\text{min}^{-1}\cdot\text{mg}^{-1}$)	(%)
Fresh N435	179	100
N435 cyclodepolymerization PPDL, 0.5% w/v, 300% w/w, 70 °C	175	97.8
N435 cyclodepolymerization PPDL, 2.0% w/v, 300% w/w, 70 °C	178	99.7
N435 cyclodepolymerization PPDL, 5.0% w/v, 300% w/w, 70 °C	178	99.7
N435 polymerization PGL, bulk, 5.0% w/w, 80 °C	166	92.7
N435 polymerization PPDL, bulk, 5.0% w/w, 100 °C	145	81.0

Table S4 Thermogravimetric properties of macrolactones, PMLs and MCOs recovered after enzymatic depolymerization

Sample	$^{\circ}T_{d,5\%}^1$ (°C)	$^{max}T_{d,1}^2$ (°C)	$^{max}T_{d,2}^2$ (°C)	$^{max}T_{d,3}^2$ (°C)	R_w^3 (%)
PDL	144.9	221.3	-	-	0.2
c(PDL) _n	215.7	219.0	350.4	418.6	1.7
PPDL	387.1	426.2	-	-	0.9
GI	177.1	252.4	-	-	0.2
c(PGI) _n	186.4	217.6	346.5	417.7	0.1
PGI	363.4	421.7	-	-	0.1
6HDL	182.4	269.6	-	-	0.2
c(P6HDL) _n	197.9	231.5	363.0	422.9	0.3
P6HDL	359.3	426.3	-	-	0.2

¹ Onset for 5% ($^{\circ}T_{d,5\%}$). ² Maximum rate ($^{max}T_d$) thermal decomposition temperatures measured by TGA under inert atmosphere. ³ R_w : Remaining weight at 600 °C.

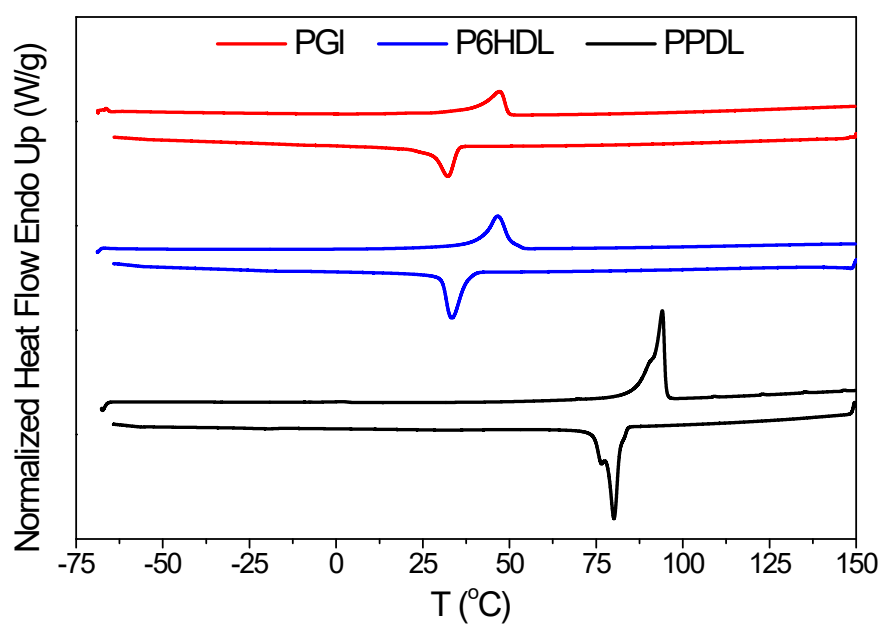


Fig. S1 DSC thermograms of the second heating (top) and first cooling (bottom) of the PMLs synthesised by e-ROP from their corresponding ML.

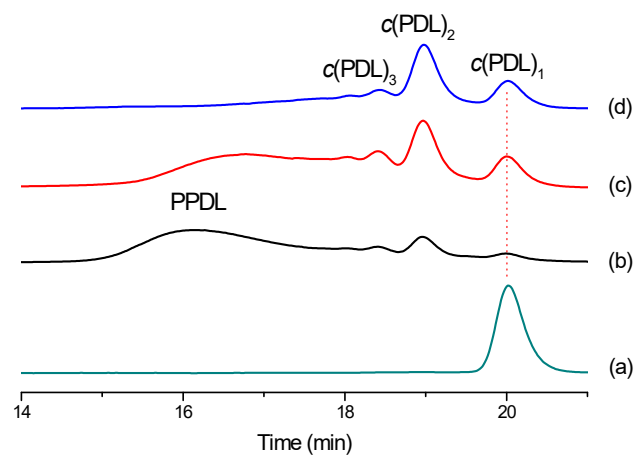


Fig. S2 GPC chromatograms of (a) PDL and samples collected after 24 hours of enzymatic recycling of PPDL carried out at 70 °C, 300% w/w CALB and at different polymer concentrations (b) 5% w/v, (c) 2% w/v and (d) 0.5% w/v.

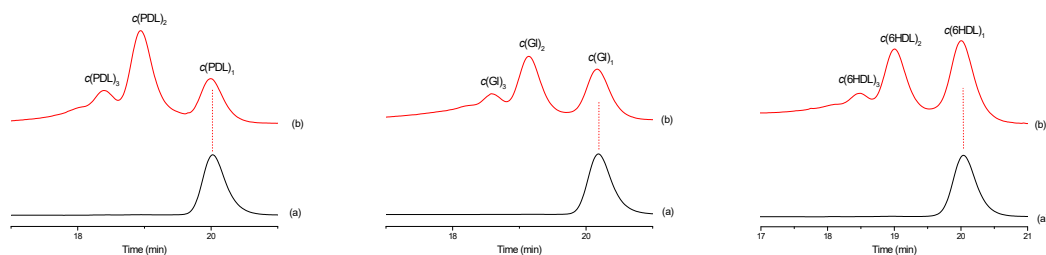


Fig. S3 Comparison of GPC chromatograms of (a) initial MLs (PDL, GI, 6HDL) and (b) MCOs recovered after enzymatic cyclodepolymerizations.

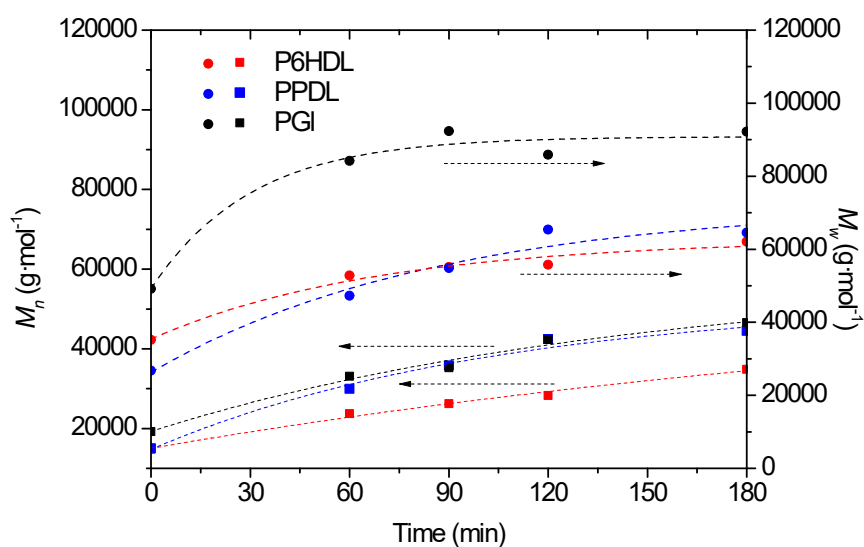


Fig. S4 Evolution of M_n and M_w of remaining PMLs along cyclodepolymerization reactions

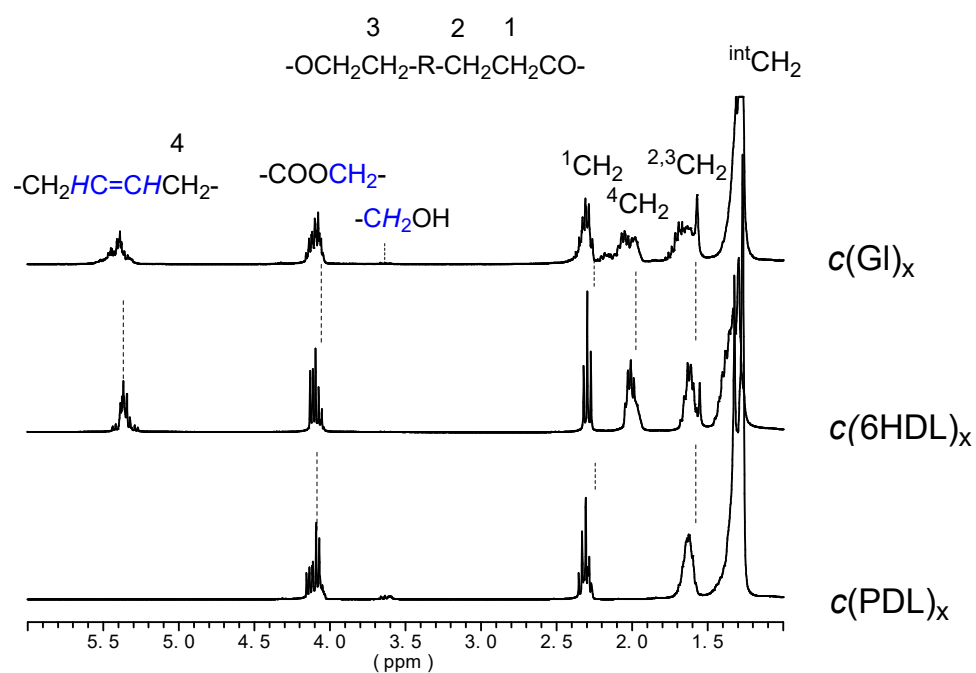


Fig. S5 ^1H NMR spectra of MCOs recovered after 48 h of enzymatic recycling of PPD, P6HDL and PGI.

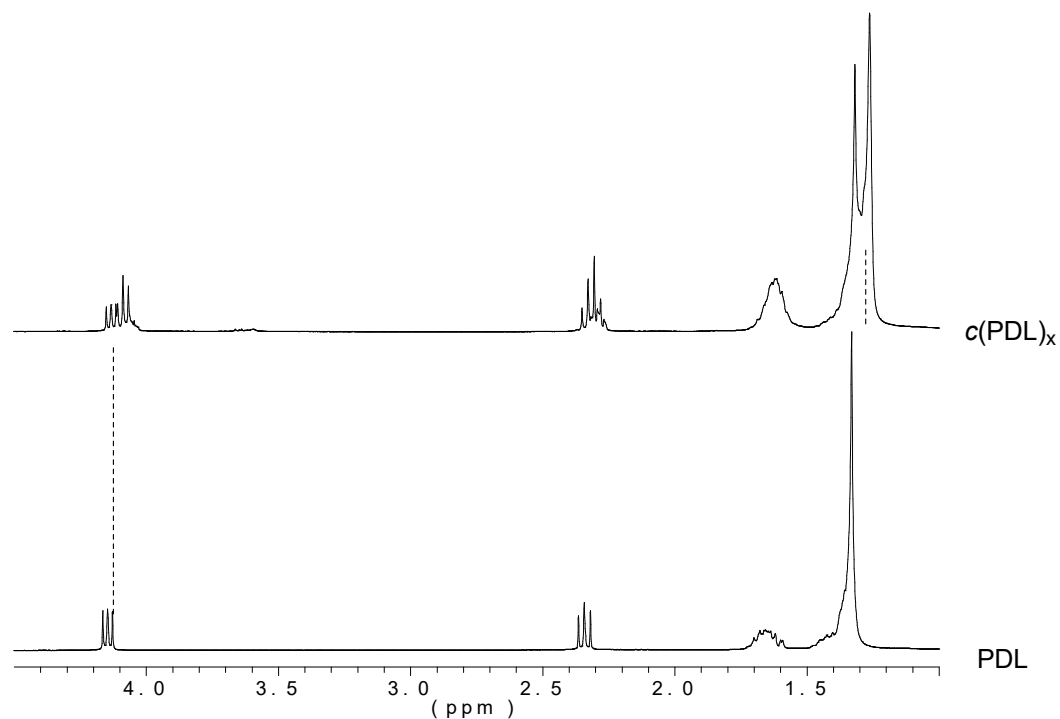


Fig. S6 ^1H NMR spectra of PDL and MCOs ($c(\text{PDL})_x$) recovered after 48 h of enzymatic recycling of PPD.

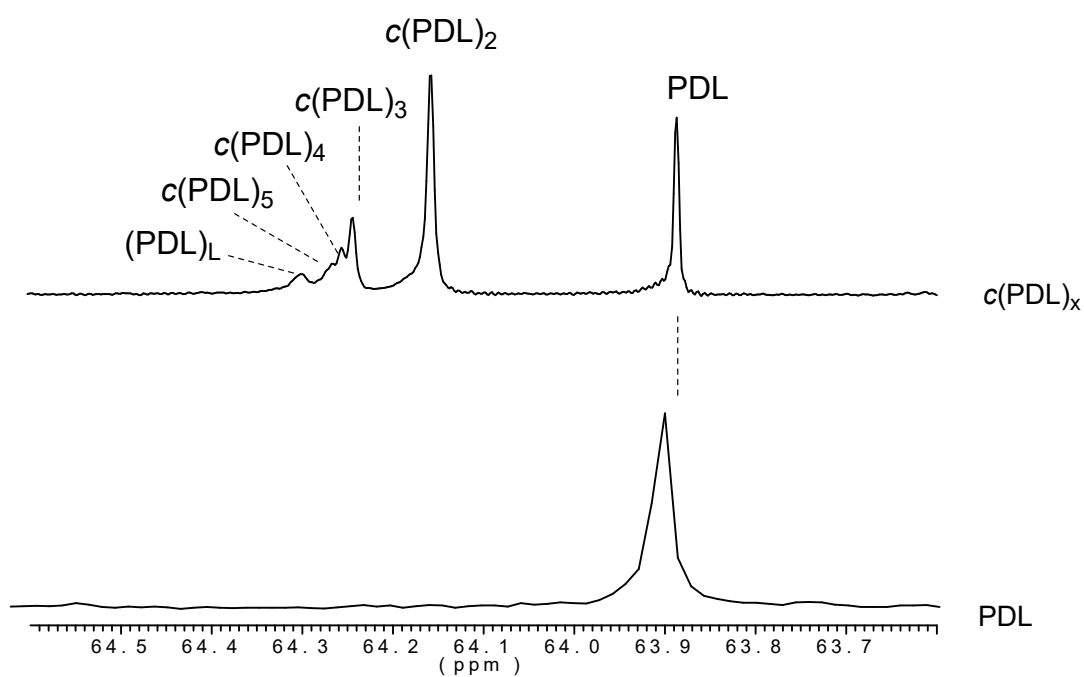


Fig. S7 ^{13}C NMR spectra of PDL and MCOs ($c(\text{PDL})_x$) recovered after 48 h of enzymatic recycling of PPDL in the region of OCH_2 .

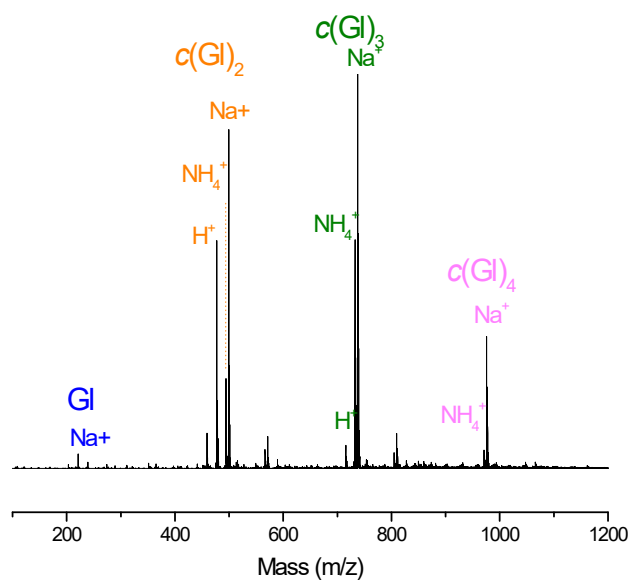


Fig. S8 ESI Mass spectrum of PGI after 48 h of enzymatic recycling.

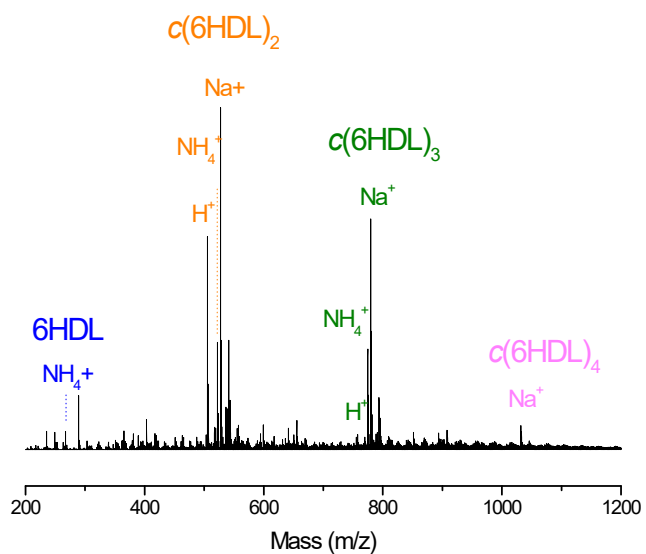


Fig. S9 ESI Mass spectrum of P6HDL after 48 h of enzymatic recycling.

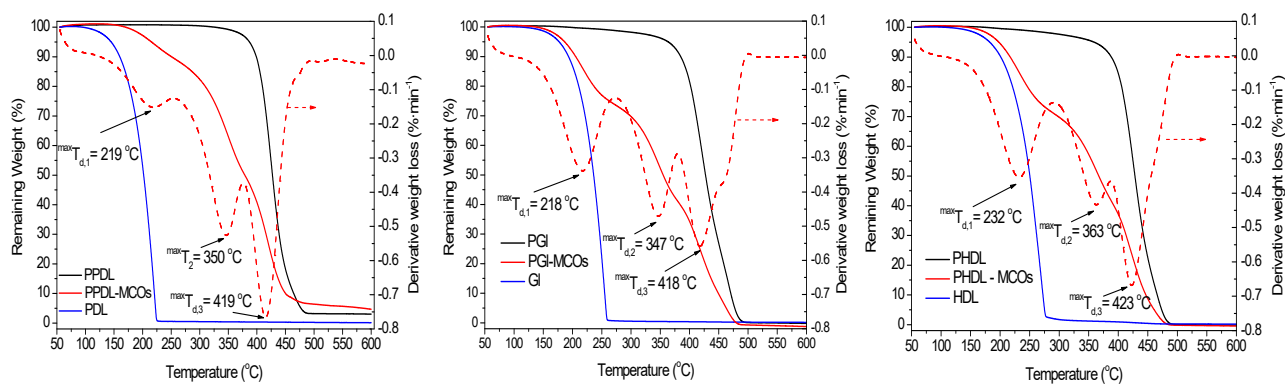


Fig. S10 Thermogravimetric analysis of MLs, PMLs and MCOs recovered after 48 h of PMLs enzymatic cyclodepolymerization

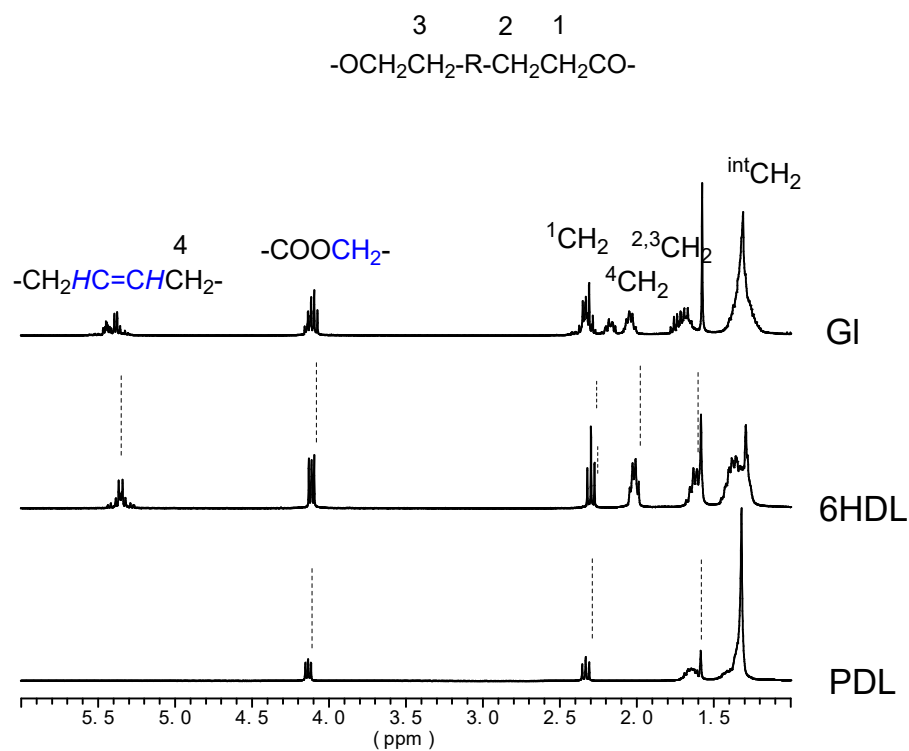


Fig. S11 ^1H NMR spectra of volatiles recovered after treating the different MCOs at high temperatures under nitrogen circulation (PDL, 6HDL and GI).

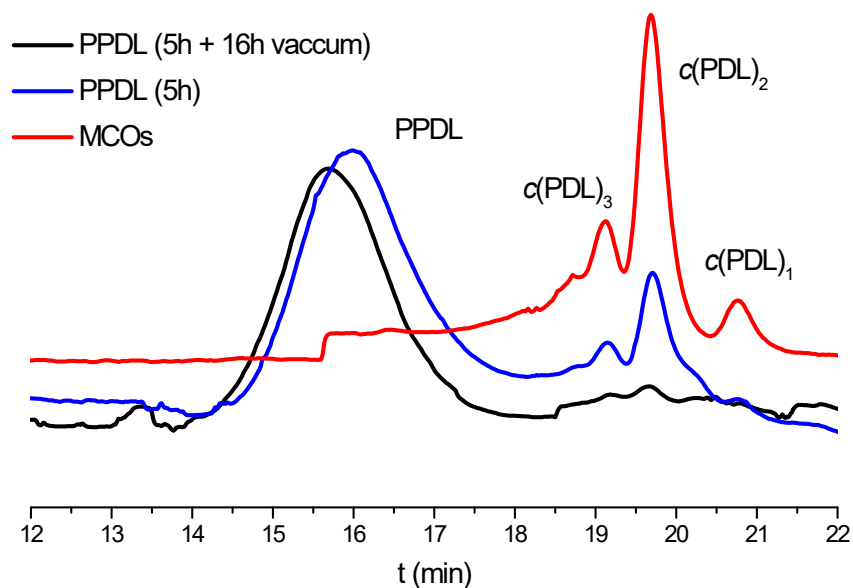


Fig. S12 GPC chromatograms of a) $c(\text{PDL})_x$ and b) PPDL obtained by enzymatic polymerization in bulk of these MCOs ($c(\text{PDL})_x$) without and with vacuum applied to the system.