

## Hydromagnesite Sheets Impregnated with Cobalt-Ferrite Magnetic Nanoparticles as Heterogeneous Catalytic System Leading to the Synthesis of Imidazo[1,2-*a*]pyridine Scaffolds

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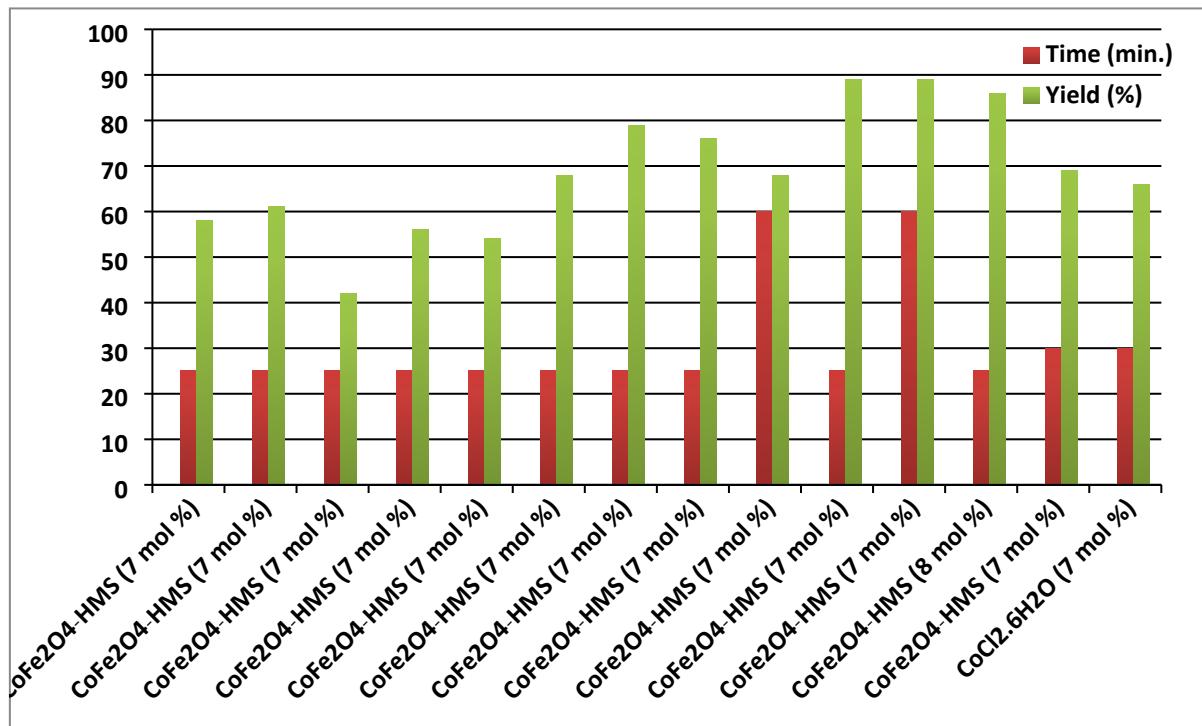
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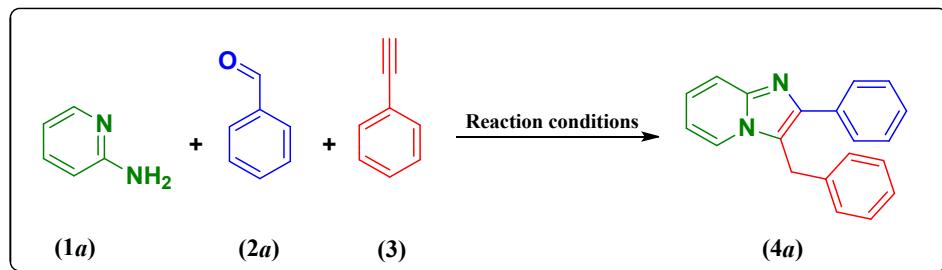
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❖ Correlation between catalytic activity and reaction efficiency for the synthesis of 3-benzyl-2-phenyl imidazo[1,2-a]pyridine (*4a*)



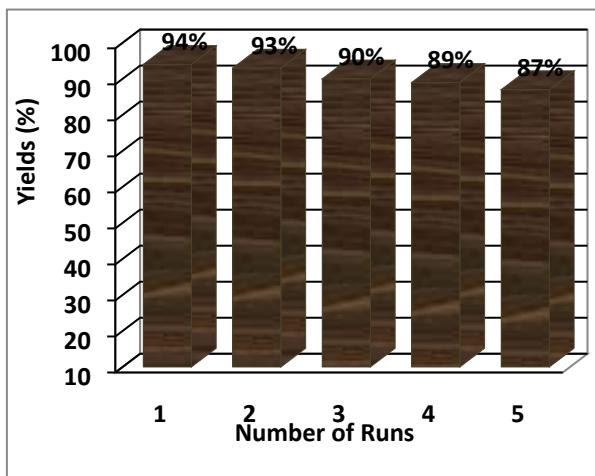
**Figure 1.** Correlation between catalytic activity and reaction efficiency for the synthesis of 3-benzyl-2-phenyl imidazo[1,2-a]pyridine (*4a*)

**Table 1.** Comparison of catalytic activity of different catalysts on the model reaction for the synthesis of 3-benzyl-2-phenylimidazo[1,2-a]pyridine (*4a*)

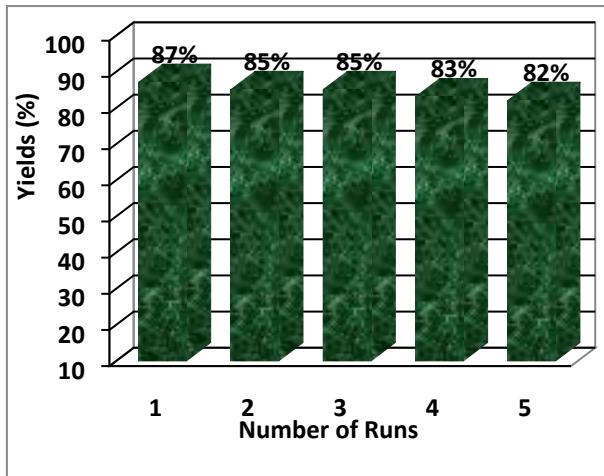


Entry	Reaction conditions	Solvent	Temperature/ Time	Yield (%)	Recyclability	Ref.
1	CuSO <sub>4</sub> .5H <sub>2</sub> O (10 mol %) / Sodium ascorbate (20 mol %) / SDS (10 mol %)	H <sub>2</sub> O	50 °C / 6 h	88	No	[1]
2	Fe <sub>3</sub> O <sub>4</sub> @SiO <sub>2</sub> NPs (5 mol %) / K <sub>2</sub> CO <sub>3</sub>	EtOH	Reflux / 3 h	86	Yes	[2]
3	PW-CIS500 (0.9 mol %)	-	100 °C / 2.5 h	95	Yes	[3]
4	Cu (1):Mn (0.25) (10 mol %)	H <sub>2</sub> O	100 °C / 4 h	85	Yes	[4]
5	InBr <sub>3</sub> (10 mol %)	Dry toluene	120 °C / 12 h	82	No	[5]
6	CuCl (5 mol %), Cu(OTf) <sub>2</sub> (5 mol %)	toluene	120 °C / 16 h	93	No	[6]
7	CoFe <sub>2</sub> O <sub>4</sub> -HMS (7 mol %)	PEG 400	r.t. / 0.42 h (25 min.)	89	Yes	Our work

❖ **Recycling and reusability of magnetic nanocomposite and solvent**



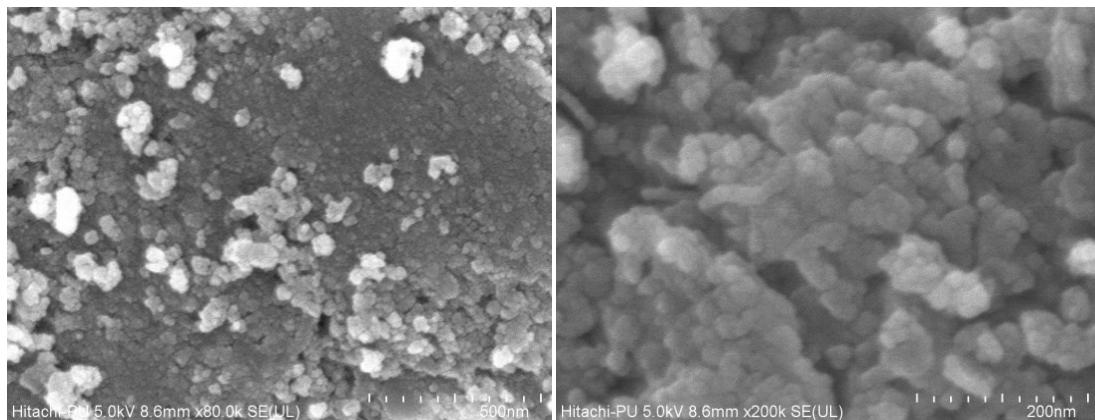
(i).  $\text{CoFe}_2\text{O}_4$ -HMS



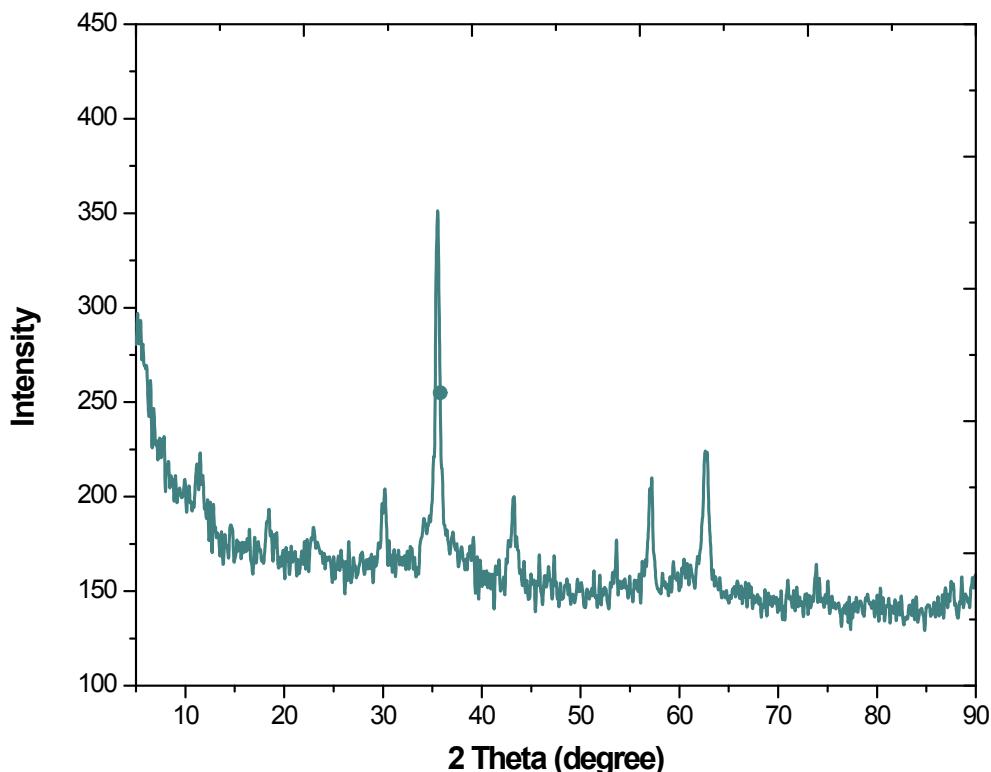
(ii). PEG 400

**Figure 2.** The reusability of  $\text{CoFe}_2\text{O}_4$ -HMS (i) and PEG 400 (ii) in the synthesis of 3-benzyl-2-(4-chlorophenyl)-7-methylimidazo[1,2-*a*]pyridine (4g)

❖ **Characterization of recovered  $\text{CoFe}_2\text{O}_4$ -HMS magnetic nanocatalyst**

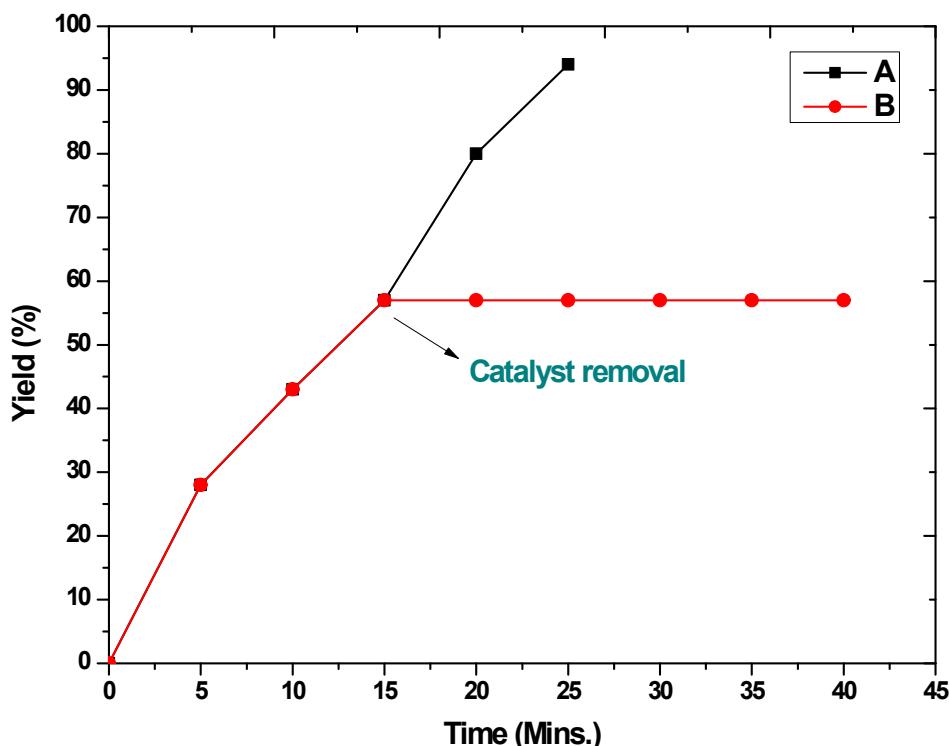


**Figure 3.** The field-emission scanning electron microscopy (FE-SEM) images of recovered  $\text{CoFe}_2\text{O}_4$ -HMS after fifth cycle



**Figure 4.** The PXRD diffraction pattern of  $\text{CoFe}_2\text{O}_4$ -HMS after fifth cycle of recovery of the catalyst

❖ **Heterogeneous nature of  $\text{CoFe}_2\text{O}_4$ -HMS magnetic nanocatalyst**



**Figure 5.** Hot filtration test and leaching effect of  $\text{CoFe}_2\text{O}_4$ -HMS for the ultrasonic-assisted synthesis of 2-benzyl-3-(4-chlorophenyl)-7-methylimidazo[1,2-a]pyridine (4g).

**Reaction conditions:** 2-amino-4methyl pyridine (1 mmol), 4-chlorobenzaldehyde (1 mmol), phenyl acetylene (1 mmol) in the presence of PEG 400 with catalyst **(A)** and catalyst removal **(B)** after 15 minutes.

## ❖ FTIR Analyses

**Table 2.** Functional groups with their wave number values

S.No.	Wave numbers ( $\text{cm}^{-1}$ )	Functional groups
1.	3649, 3648, 3386, 3235	Stretching vibration of O-H group
2.	2981, 2891	Stretching vibration of C-H group
3.	1644, 1634	Stretching vibration of C=O group
4.	1353, 1251	Bending vibration of -CH group
5.	1476, 1470, 1462, 1417, 1381, 955, 954, 880	Bending vibration of O-H group
6.	1155, 1116, 1095, 1070	Stretching vibration of C-O group
7.	723, 717, 588, 538, 534	Deformation vibration of Fe-OH group
8.	493	Deformation vibration of Co-O group

## ❖ Raman Analyses

**Table 3.** Measured Raman shift, Peak position, and vibrational modes of the samples

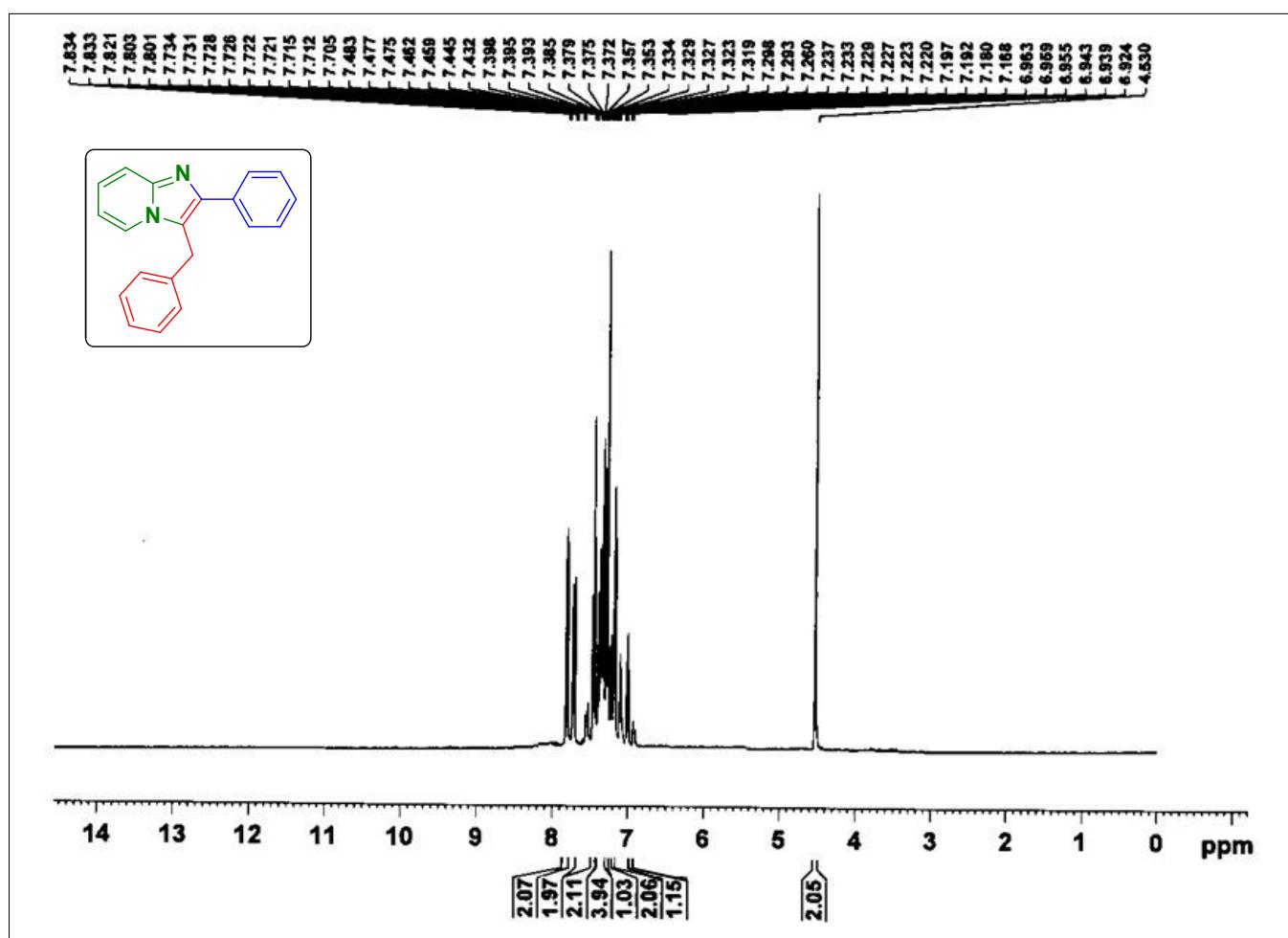
S.No .	Peak Position ( $\text{cm}^{-1}$ )	Raman Shift	Peak Position ( $\text{cm}^{-1}$ )	Rama n Shift	Peak Position ( $\text{cm}^{-1}$ )	Rama n Shift	Vibrational Mode	Assignment
<b>CoFe<sub>2</sub>O<sub>4</sub>-HMS</b>			<b>CoFe<sub>2</sub>O<sub>4</sub> MNPs</b>			<b>HMS</b>		
1.	213.238	165	200.995	147	-	-	A <sub>1g</sub> (1)	Symmetric stretching Fe-O
2.	243.767	210	243.767	210	-	-	A <sub>1g</sub> (2)	Symmetric stretching Fe(Co)-O
3.	472.060	552	477.323	560	-	-	T <sub>2g</sub> (2)	Asymmetric stretching Fe-O
4.	564.942	693	571.442	705	-	-	T <sub>2g</sub> (3)	Asymmetric bending Fe(Co)-O
5.	613.556	769	618.078	776	-	-	E <sub>g</sub>	Symmetric bending Fe(Co)-O
6.	686.863	883	702.847	908	-	-	T <sub>2g</sub> (1)	Translation motion of the whole tetrahedron
7.	1125.05	1583	-	-	1125.05	1583	v <sub>1</sub>	Hydromagnesite band

## ❖ Surface Basic Property (Temperature Programmed Desorption of CO<sub>2</sub> (CO<sub>2</sub>-TPD))

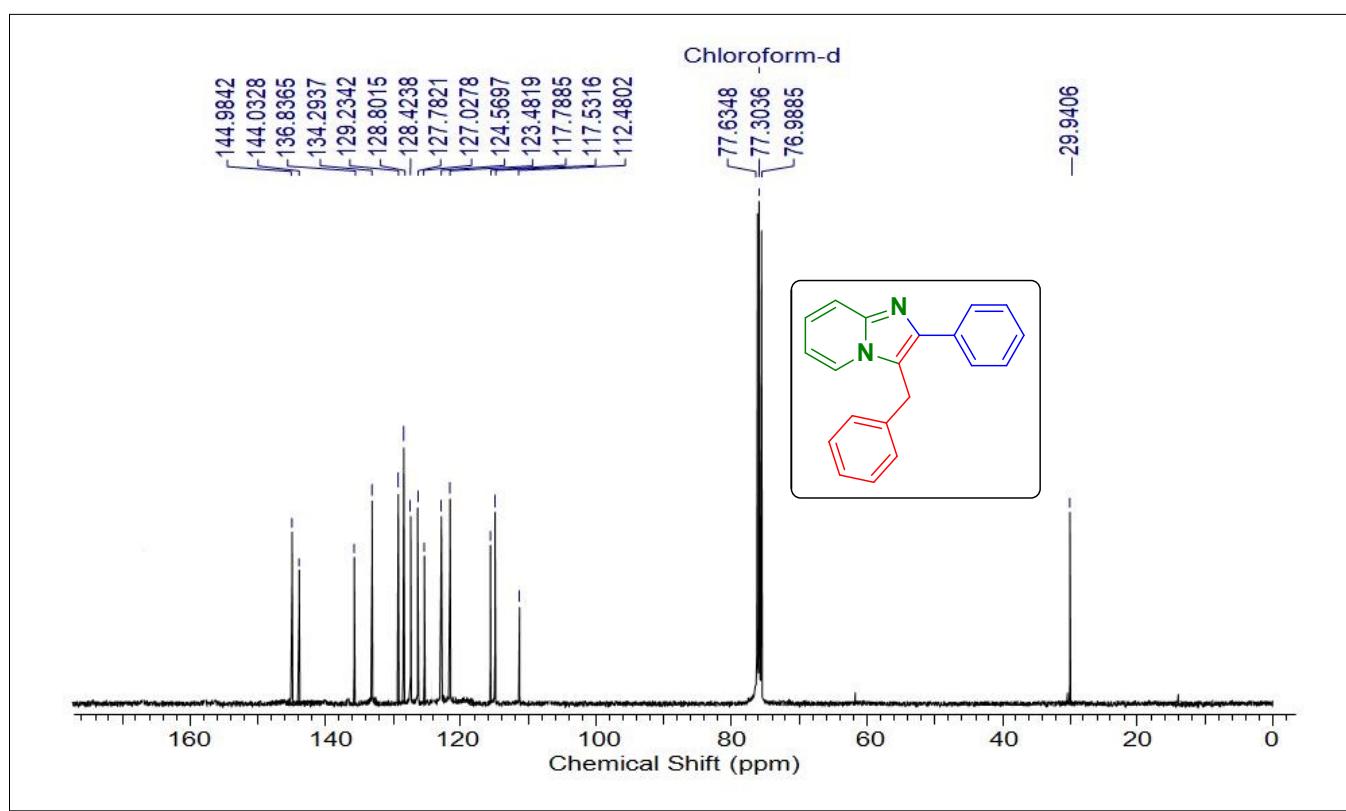
**Table 4.** The numbers of the weak and medium basic sites on the surface of HMS and CoFe<sub>2</sub>O<sub>4</sub>-HMS

Sample	Weak Basic sites (a.u./m <sup>2</sup> )	Medium Basic sites (a.u./m <sup>2</sup> )	Weak Basic sites/Medium Basic sites	Weak Basic sites/(Weak + Medium) Basic sites
HMS	4.8	22.5	0.21	0.18
CoFe <sub>2</sub> O <sub>4</sub> -HMS	5.5	12.9	0.43	0.30

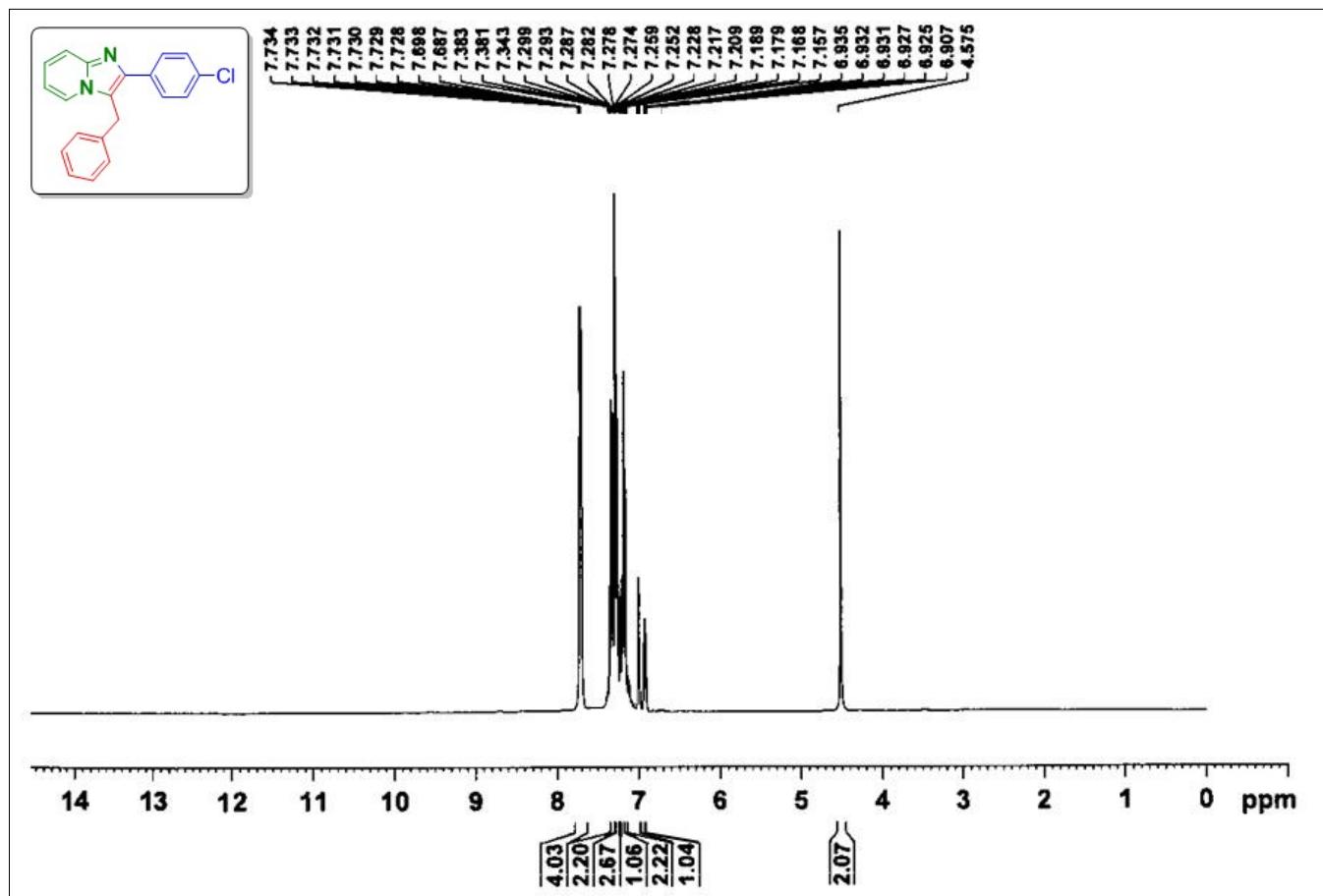
**Figure S1.** The  $^1\text{H}$  NMR Spectrum of 3-benzyl-2-phenylimidazo[1,2-*a*]pyridine (**4a**):



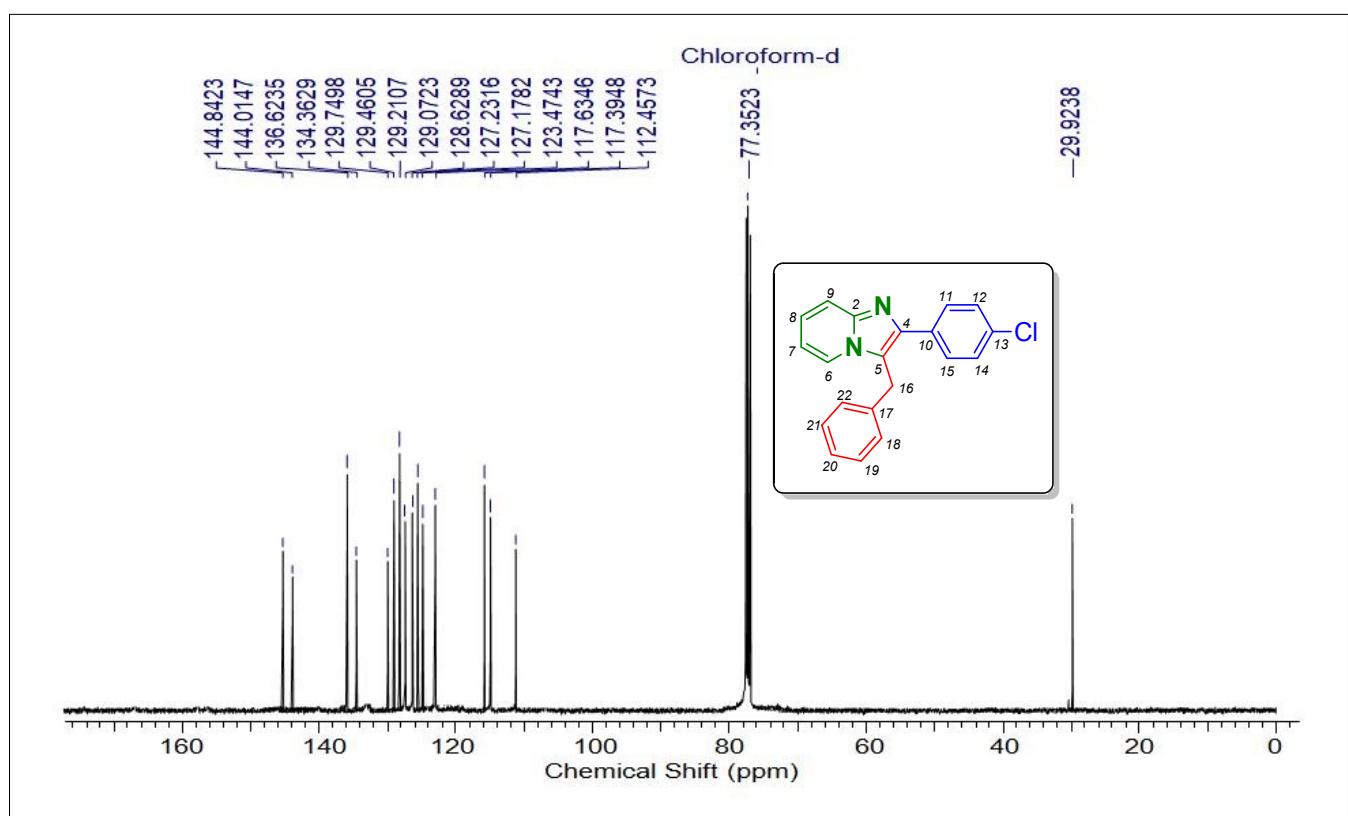
**Figure S2.** The  $^{13}\text{C}$  NMR Spectrum of 3-benzyl-2-phenylimidazo[1,2-*a*]pyridine (**4a**):



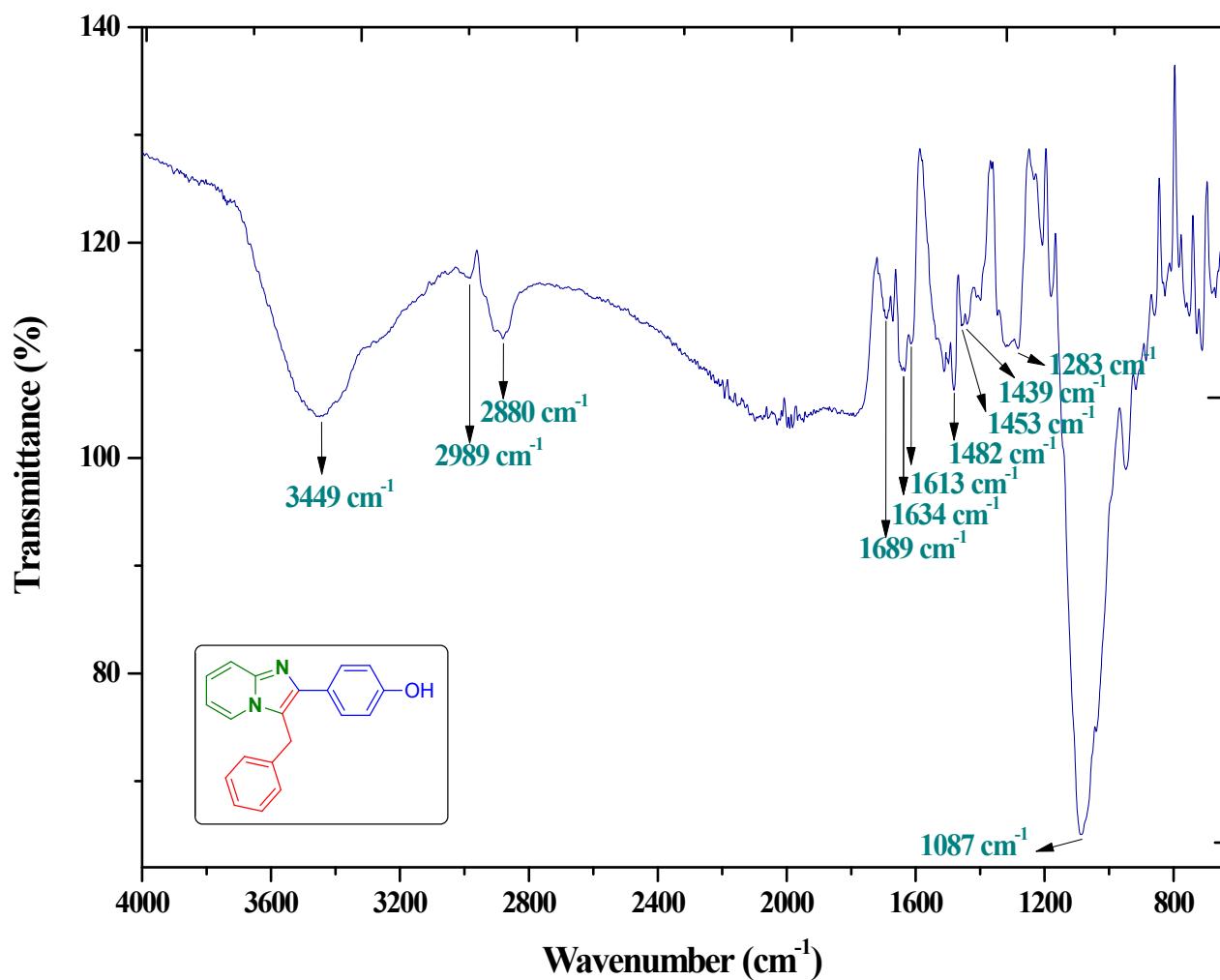
**Figure S3.** The  $^1\text{H}$  NMR Spectrum of 3-benzyl-2-(4-chlorophenyl)imidazo[1,2-*a*]pyridine (**4b**):



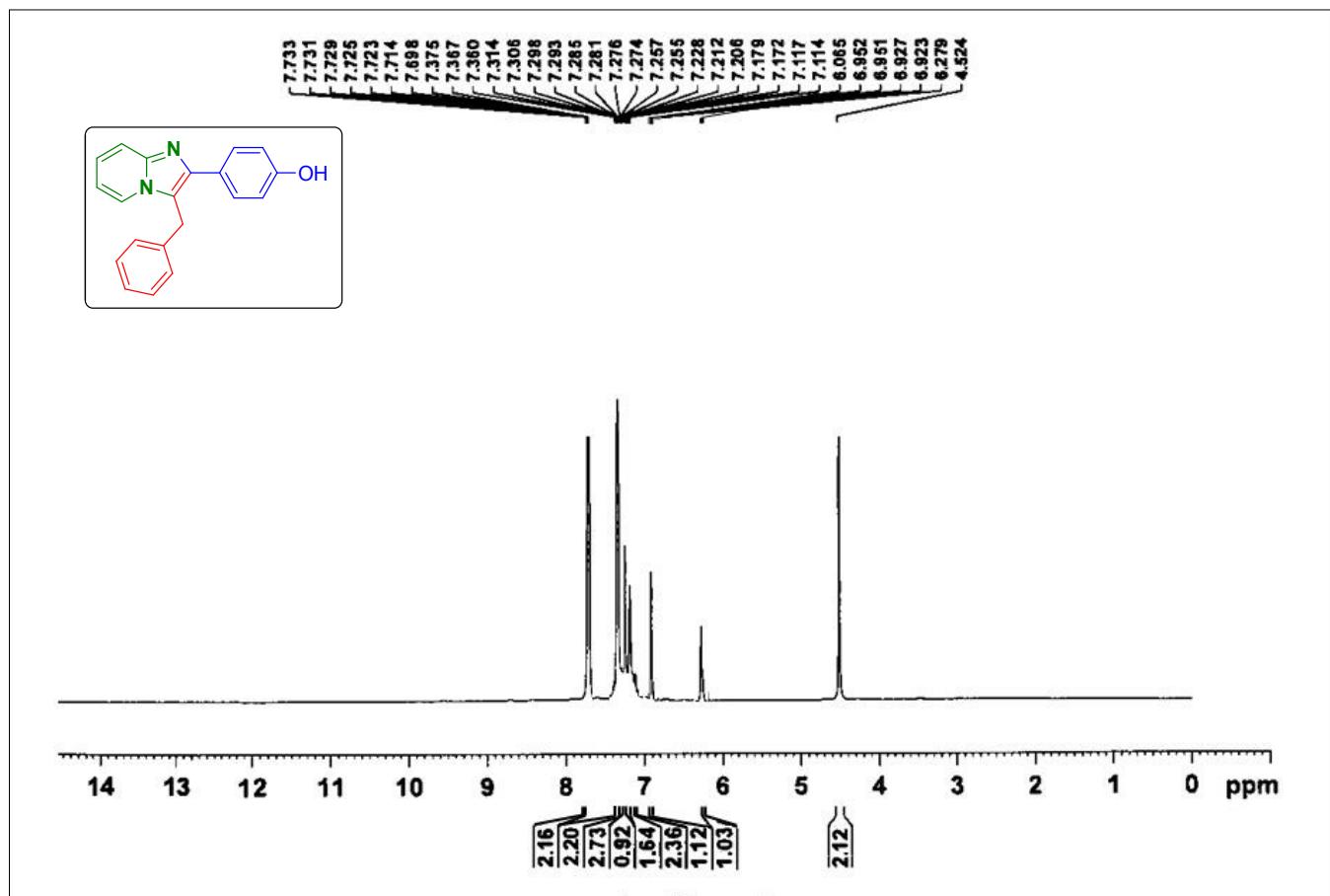
**Figure S4.** The  $^{13}\text{C}$  NMR Spectrum of 3-benzyl-2-(4-chlorophenyl)imidazo[1,2-*a*]pyridine (**4b**):



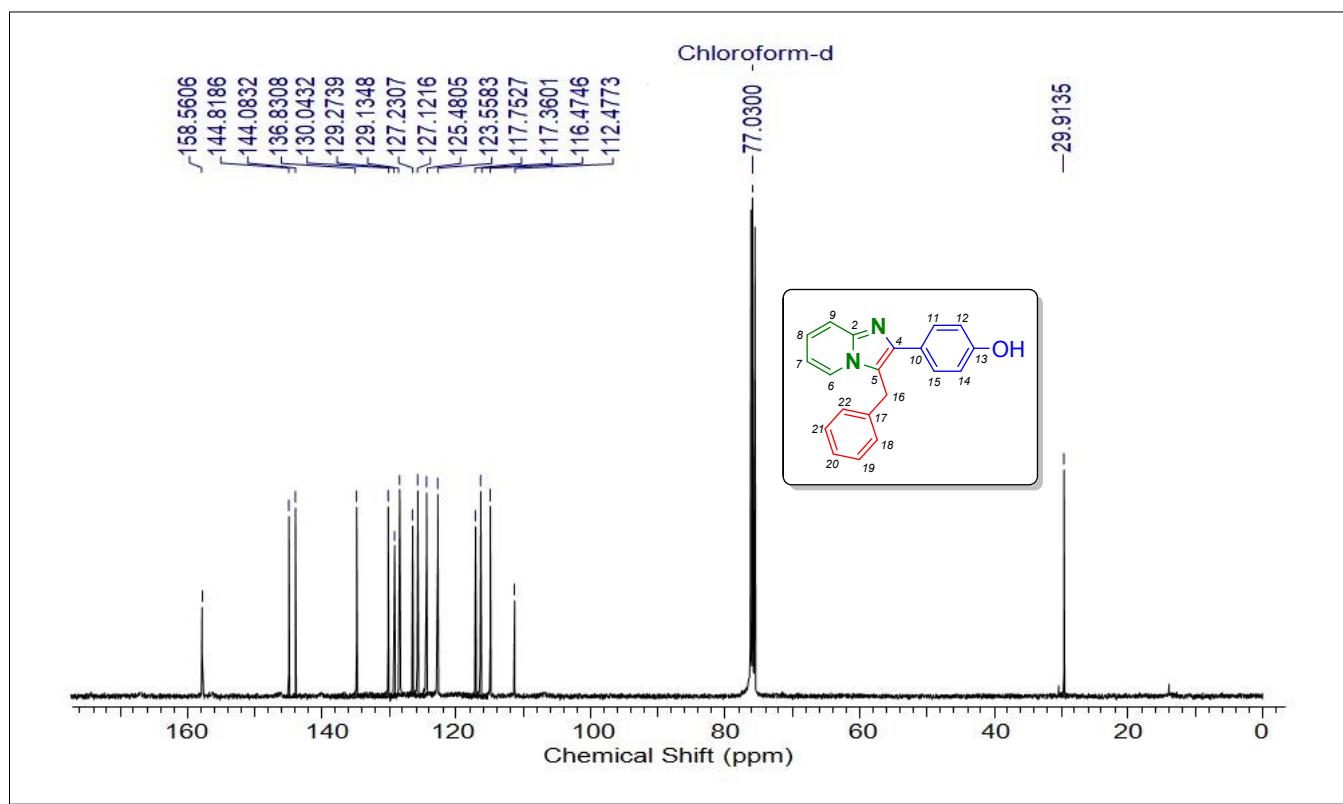
**Figure S5.** The IR Spectrum of *4-(3-benzylimidazo[1,2-a]pyridin-2-yl)phenol* (**4c**):



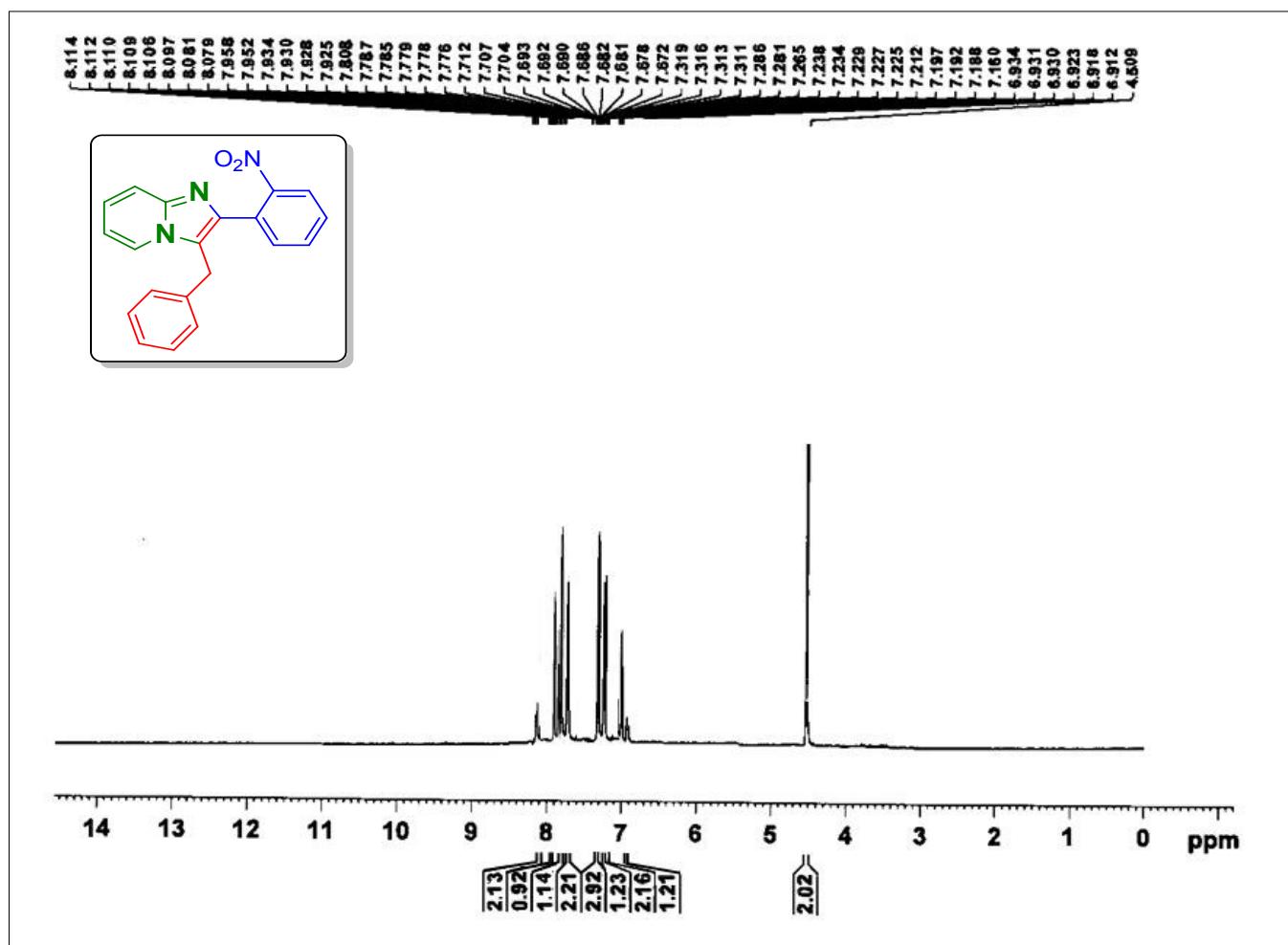
**Figure S6.** The  $^1\text{H}$  NMR Spectrum of 4-(3-benzylimidazo[1,2-*a*]pyridin-2-yl)phenol (**4c**):



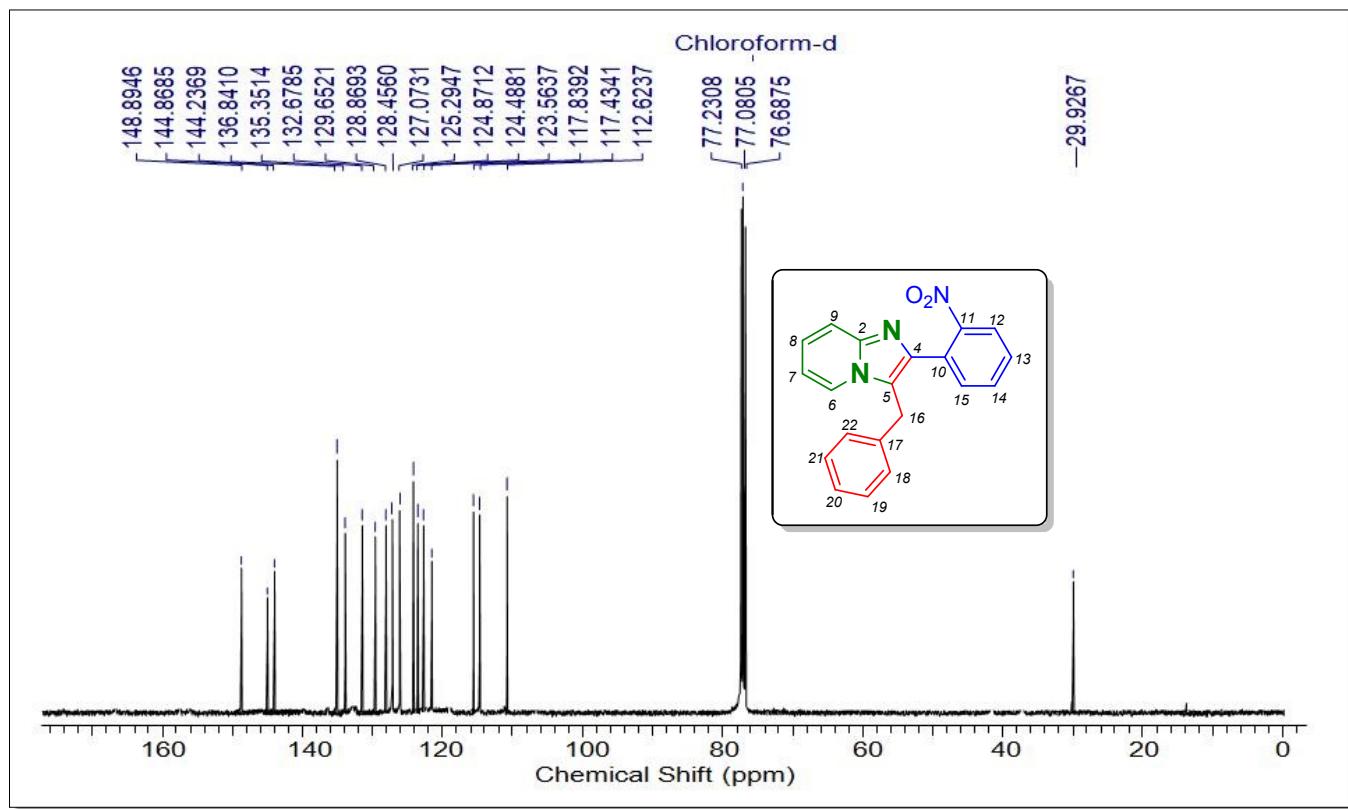
**Figure S7.** The  $^{13}\text{C}$  NMR Spectrum of *4-(3-benzylimidazo[1,2-*a*]pyridin-2-yl)phenol (4c)*:



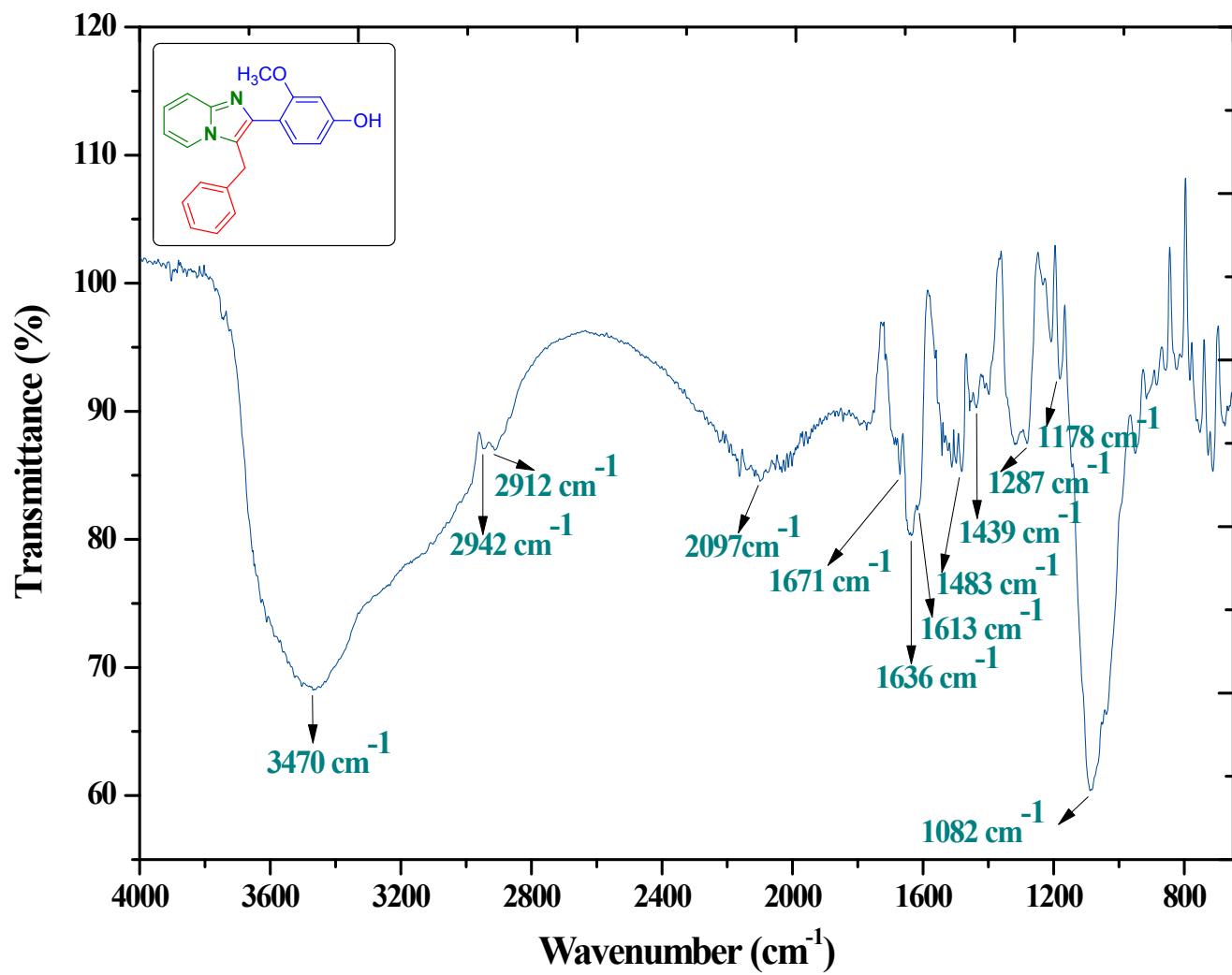
**Figure S8.** The  $^1\text{H}$  NMR Spectrum of 3-benzyl-2-(2-nitrophenyl)imidazo[1,2-*a*]pyridine (**4d**):



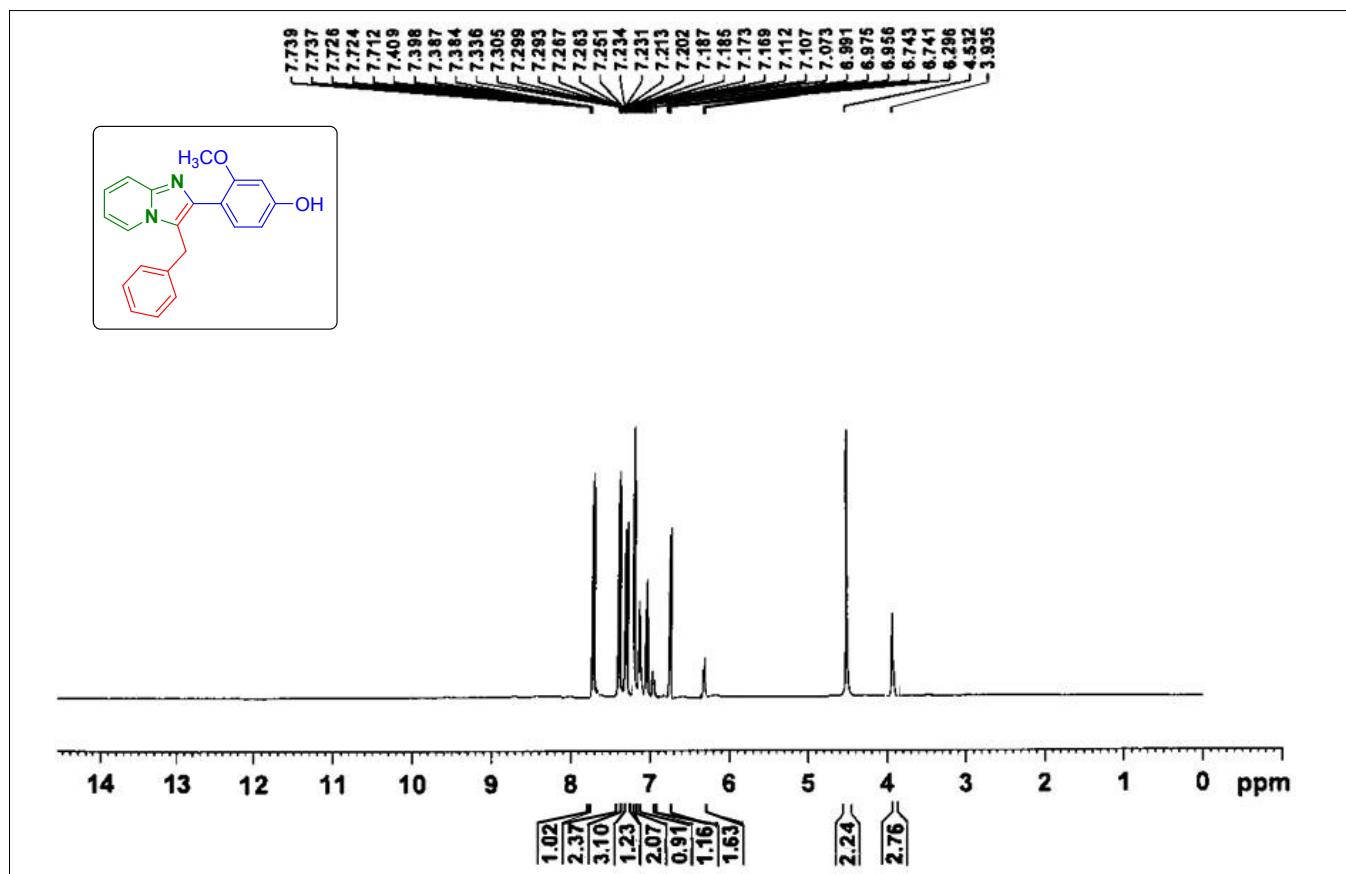
**Figure S9.** The  $^{13}\text{C}$  NMR Spectrum of *3-benzyl-2-(2-nitrophenyl)imidazo[1,2-*a*]pyridine (4d)*:



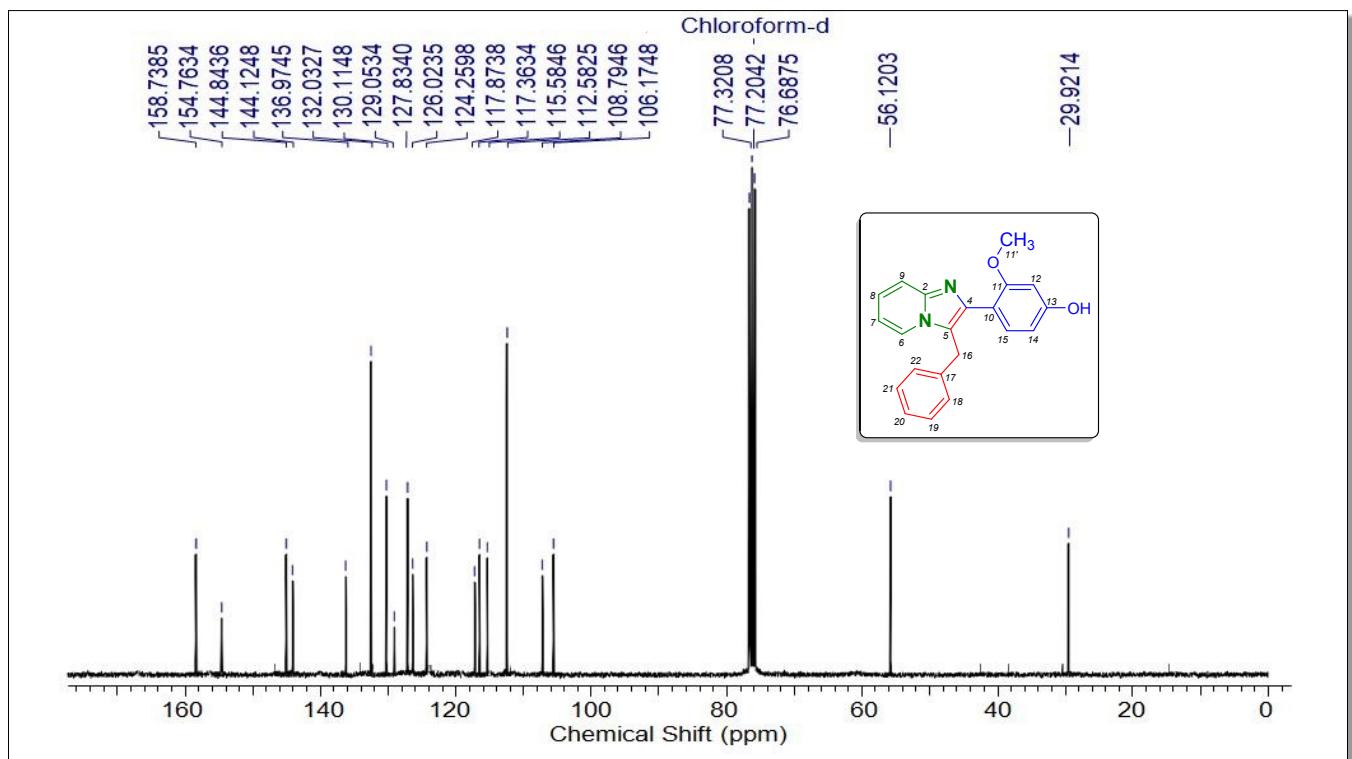
**Figure S10.** The IR Spectrum of *4-(3-benzylimidazo[1,2-*a*]pyridin-2-yl)-3-methoxyphenol (4e)*:



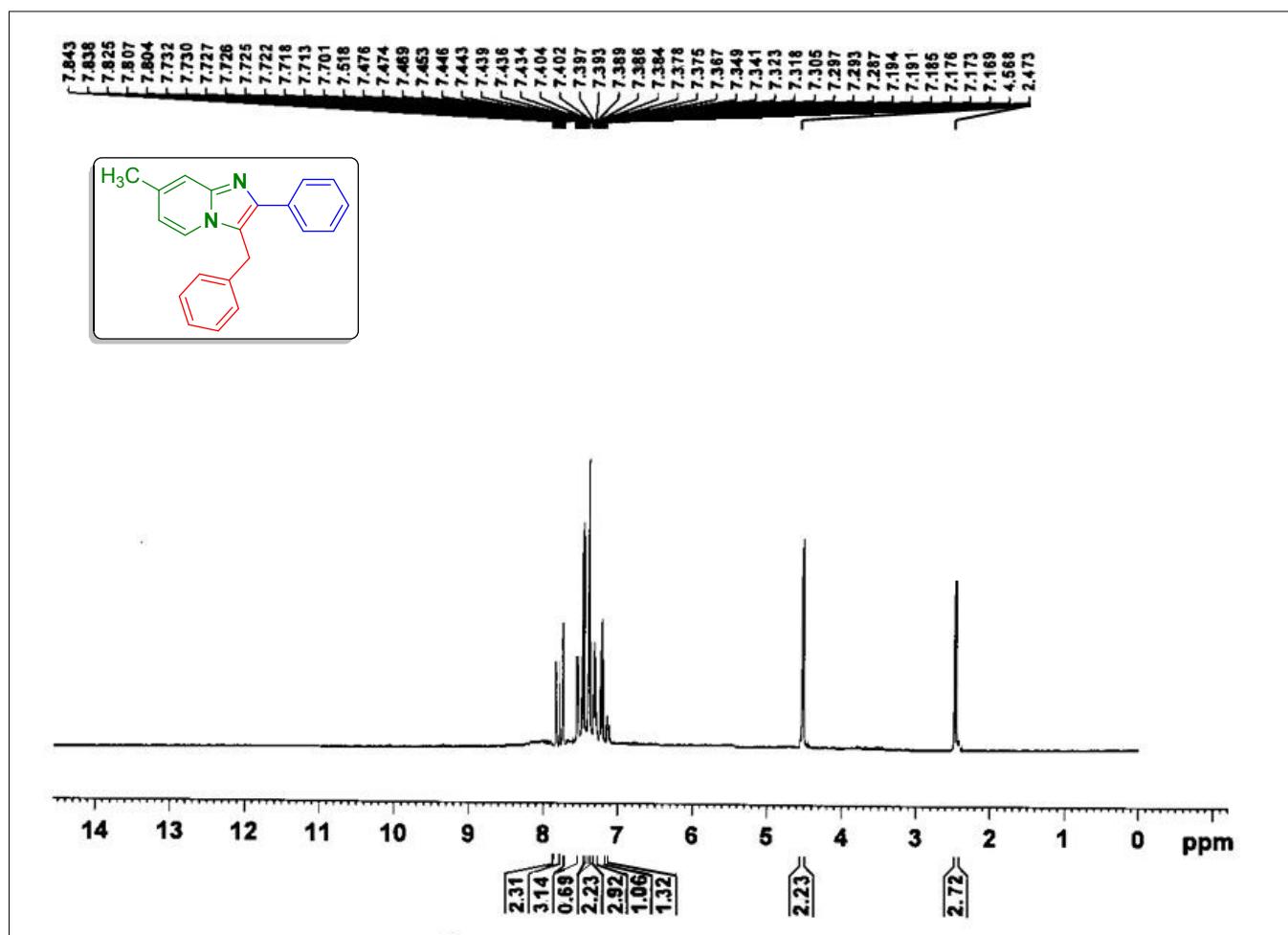
**Figure S11.** The  $^1\text{H}$  NMR Spectrum of *4-(3-benzylimidazo[1,2-*a*]pyridin-2-yl)-3-methoxyphenol (4e)*:



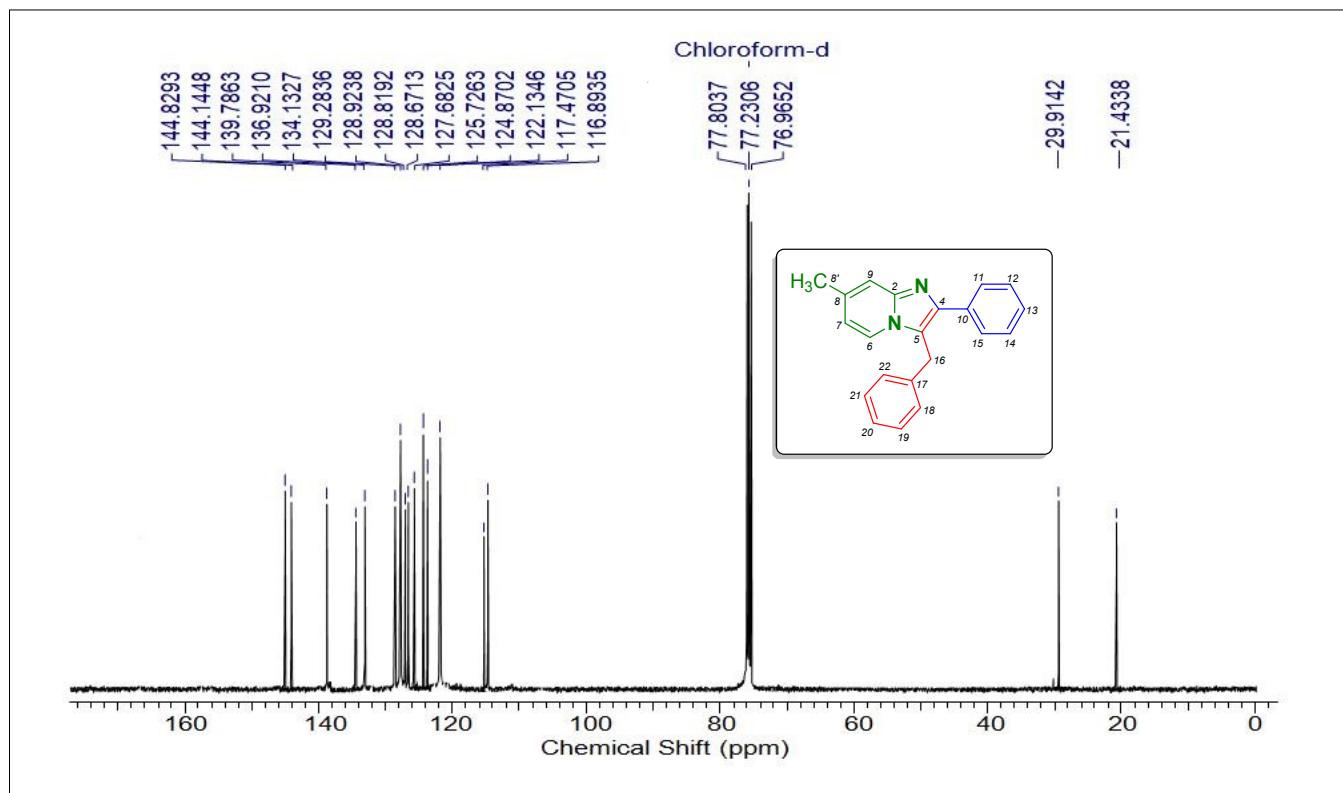
**Figure S12.** The  $^{13}\text{C}$  NMR Spectrum of *4-(3-benzylimidazo[1,2-*a*]pyridin-2-yl)-3-methoxyphenol (4e)*:



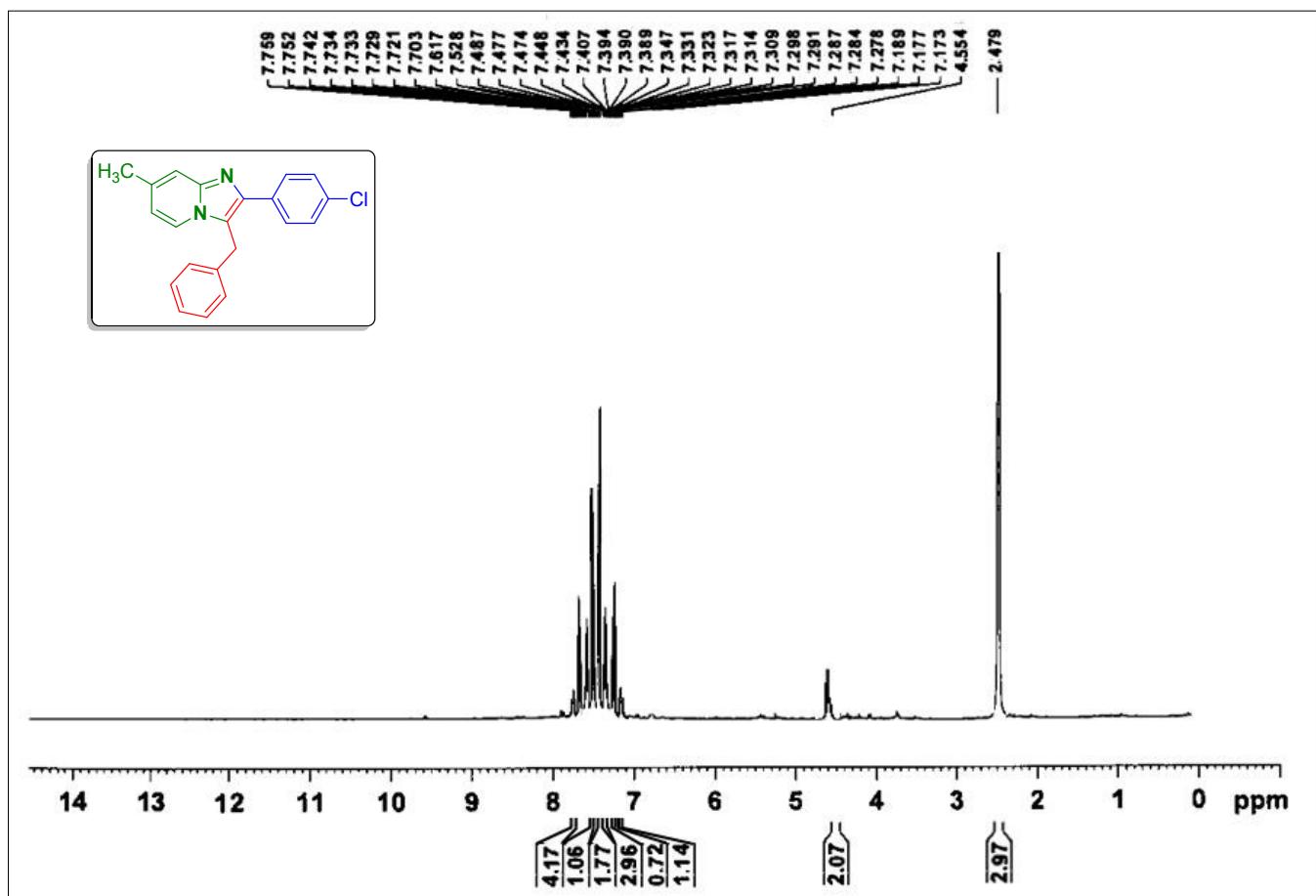
**Figure S13.** The  $^1\text{H}$  NMR Spectrum of 3-benzyl-7-methyl-2-phenylimidazo[1,2-*a*]pyridine (**4f**):



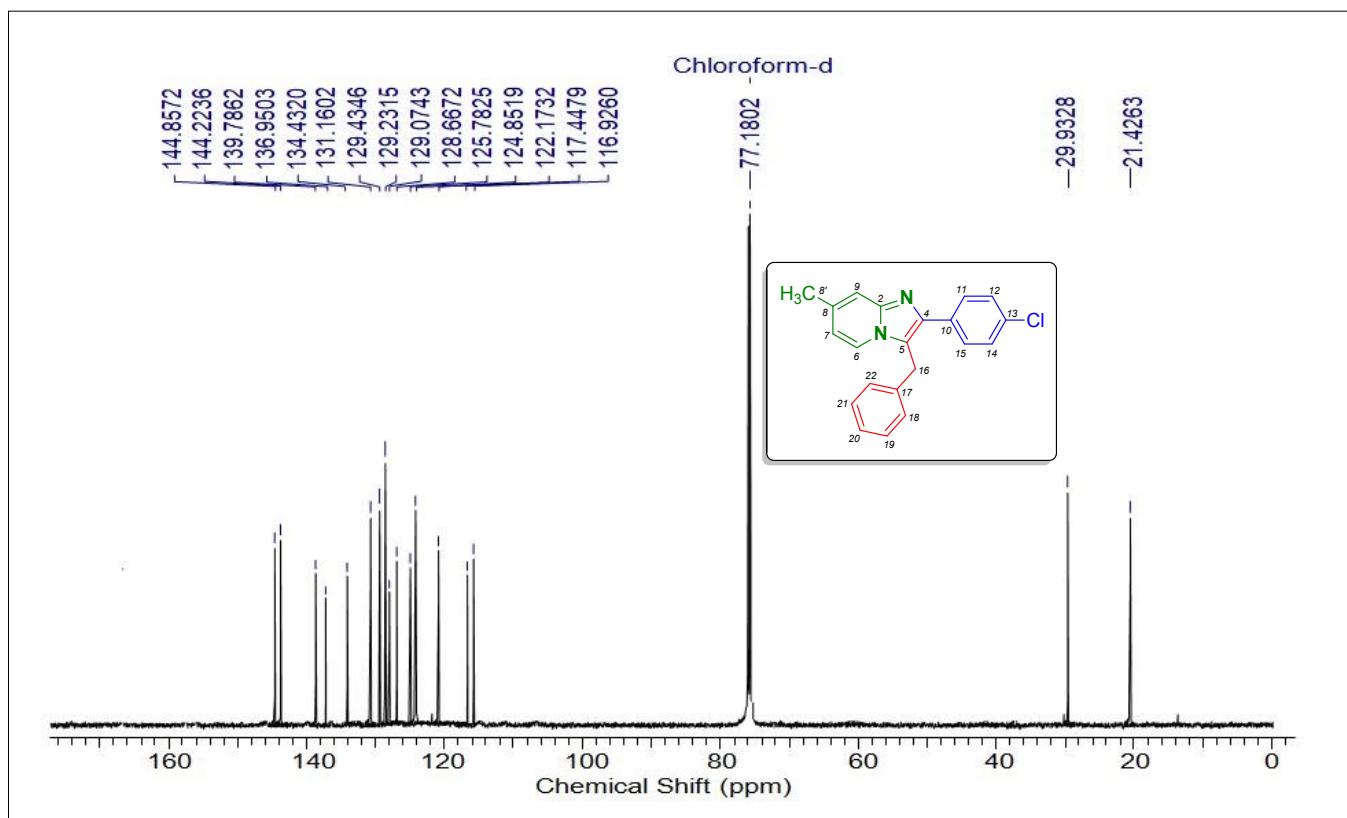
**Figure S14.** The  $^{13}\text{C}$  NMR Spectrum of 3-benzyl-7-methyl-2-phenylimidazo[1,2-*a*]pyridine (**4f**):



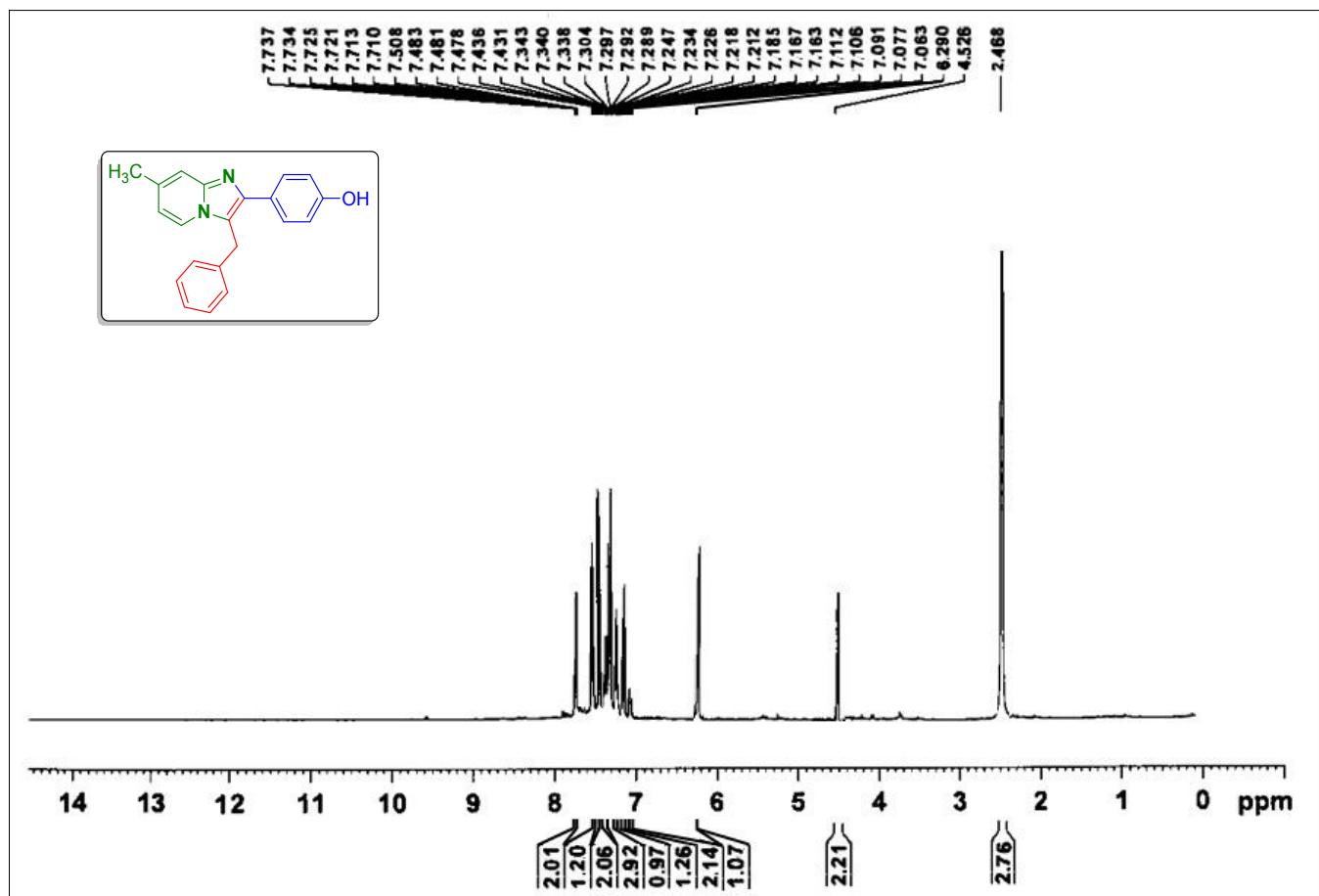
**Figure S15.** The  $^{13}\text{C}$  NMR Spectrum of 3-benzyl-2-(4-chlorophenyl)-7-methylimidazo[1,2-a]pyridine (**4g**):



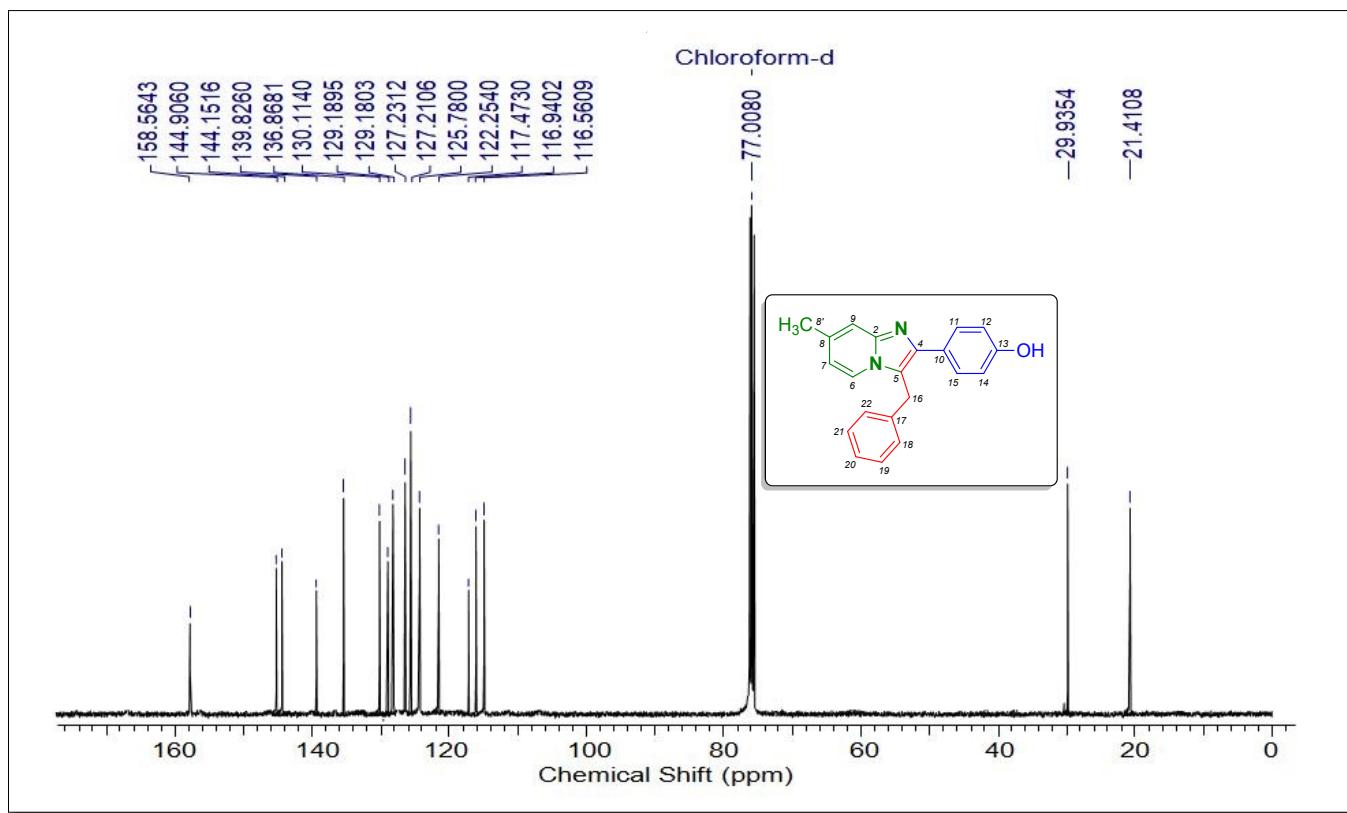
**Figure S16.** The  $^{13}\text{C}$  NMR Spectrum of 3-benzyl-2-(4-chlorophenyl)-7-methylimidazo[1,2-*a*]pyridine (**4g**):



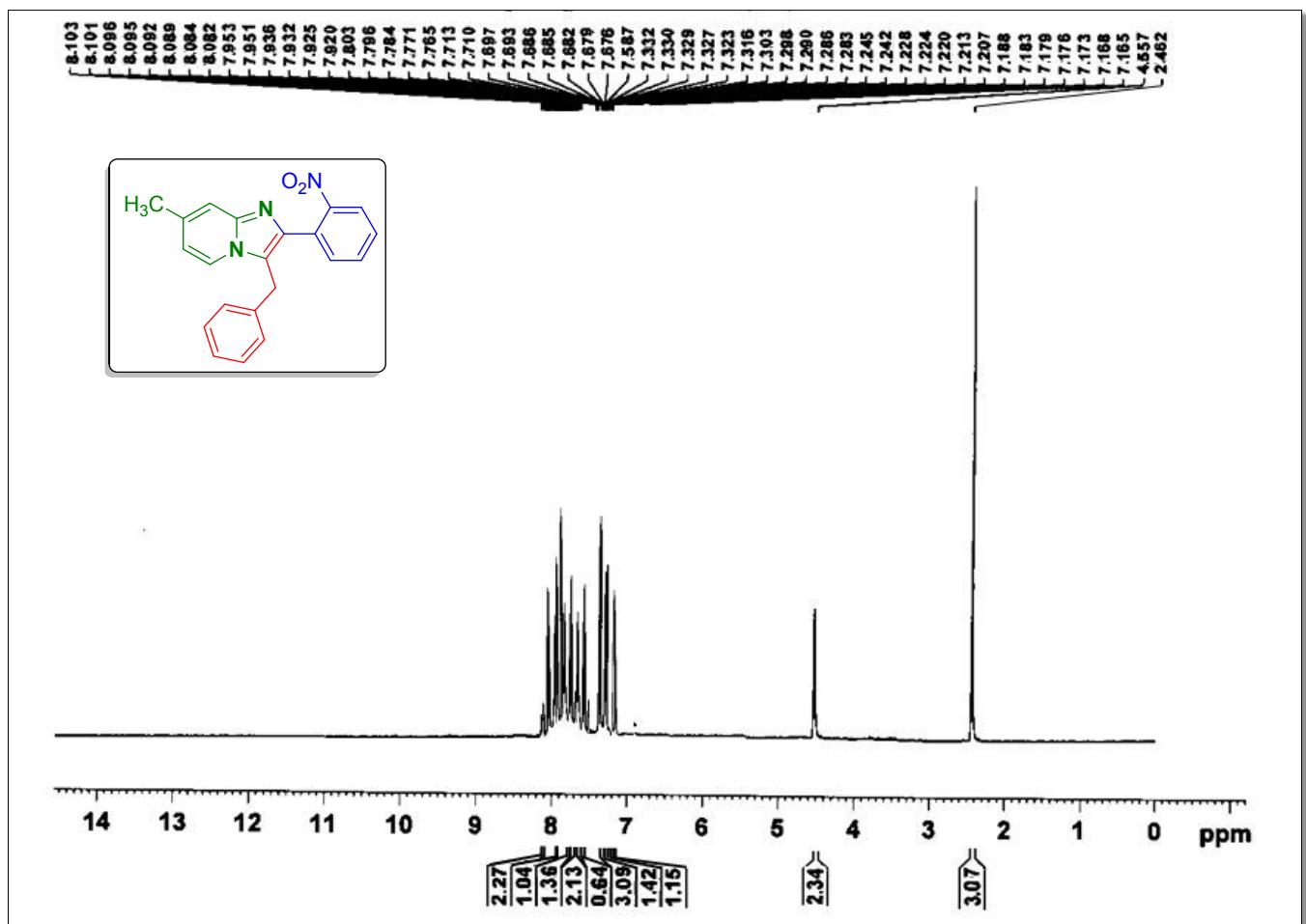
**Figure S17.** The  $^1\text{H}$  NMR Spectrum of *4-(3-benzyl-7-methylimidazo[1,2-*a*]pyridin-2-yl)phenol* (**4h**):



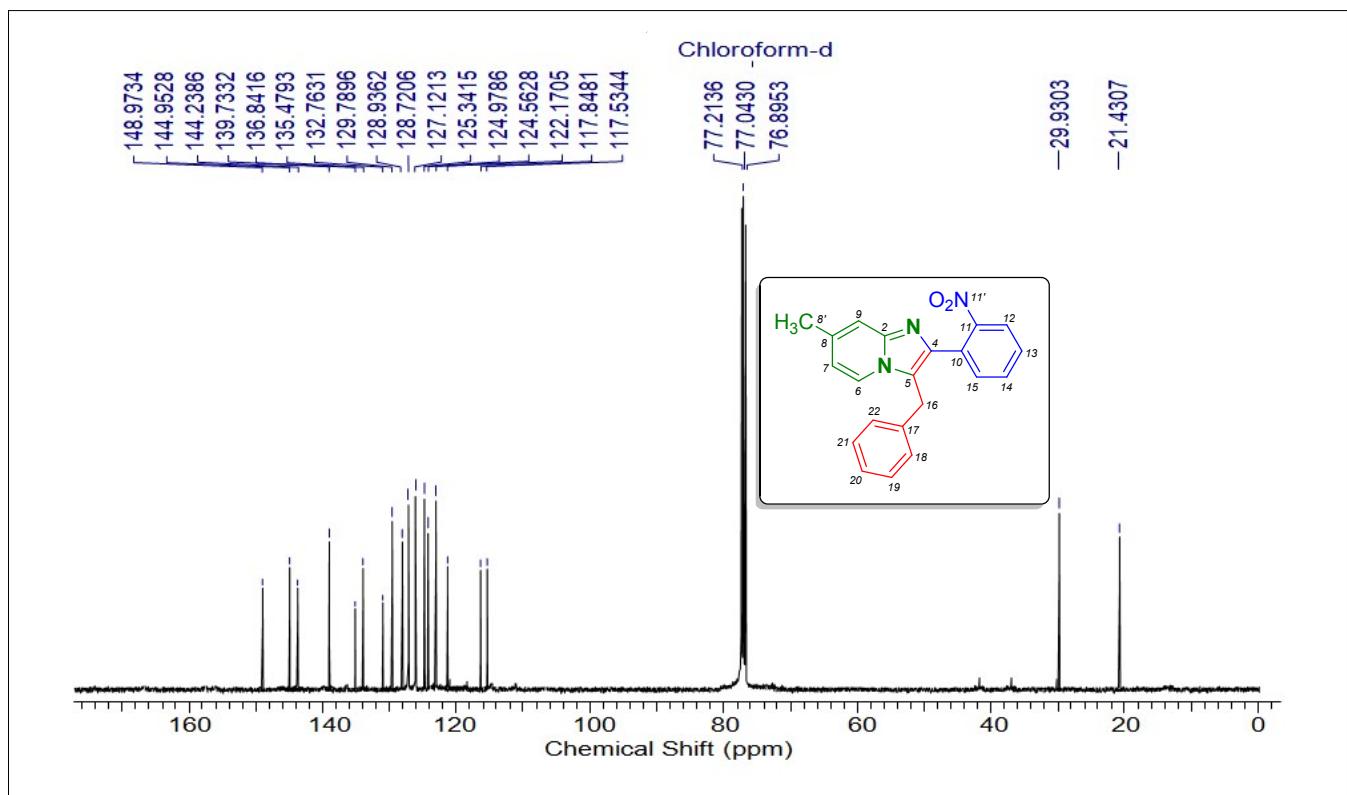
**Figure S18.** The  $^{13}\text{C}$  NMR Spectrum of *4-(3-benzyl-7-methylimidazo[1,2-*a*]pyridin-2-yl)phenol* (**4h**):



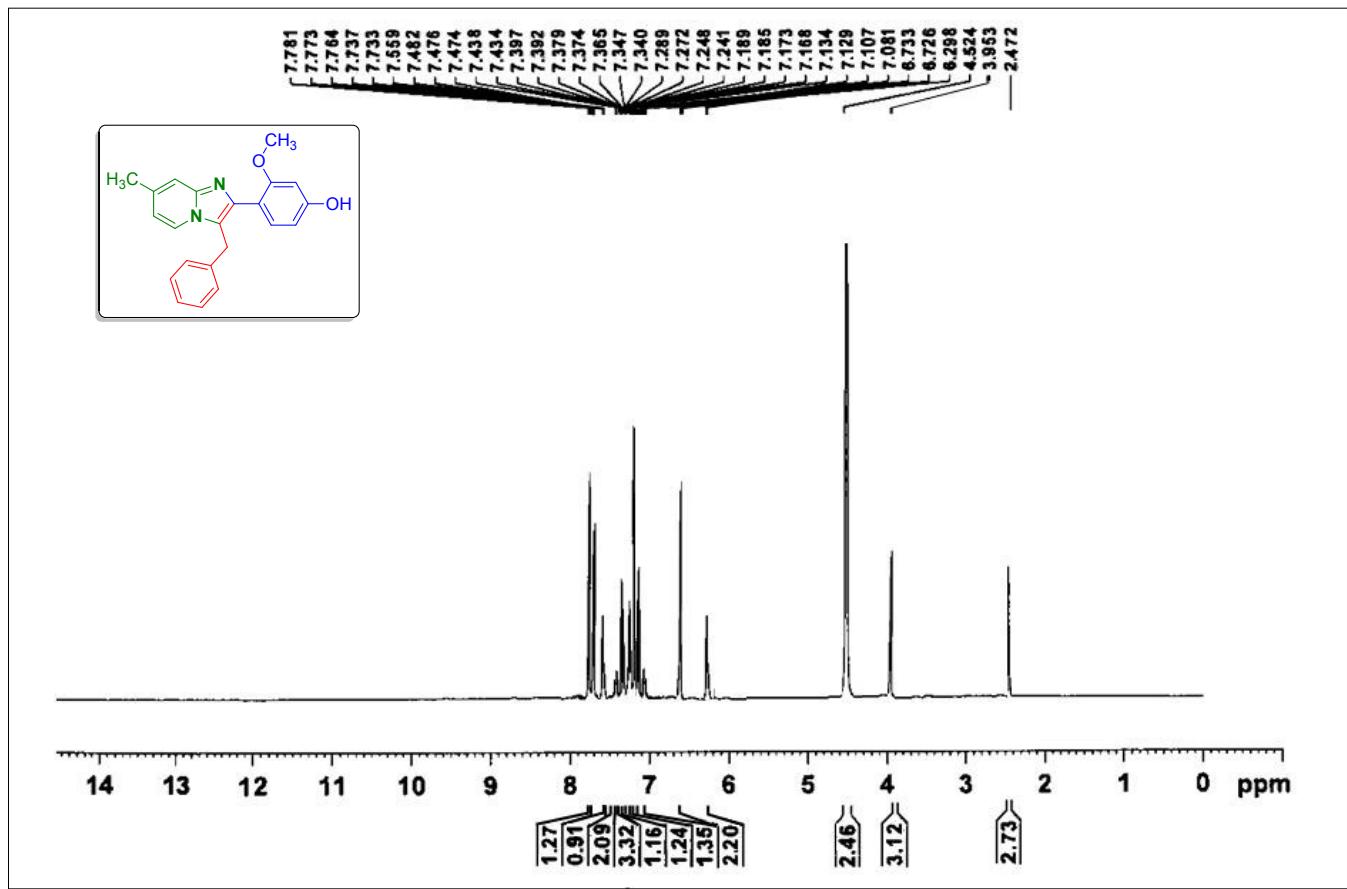
**Figure S19.** The  $^1\text{H}$  NMR Spectrum of *3-benzyl-7-methyl-2-(2-nitrophenyl)imidazo[1,2-*a*]pyridine (4i)*:



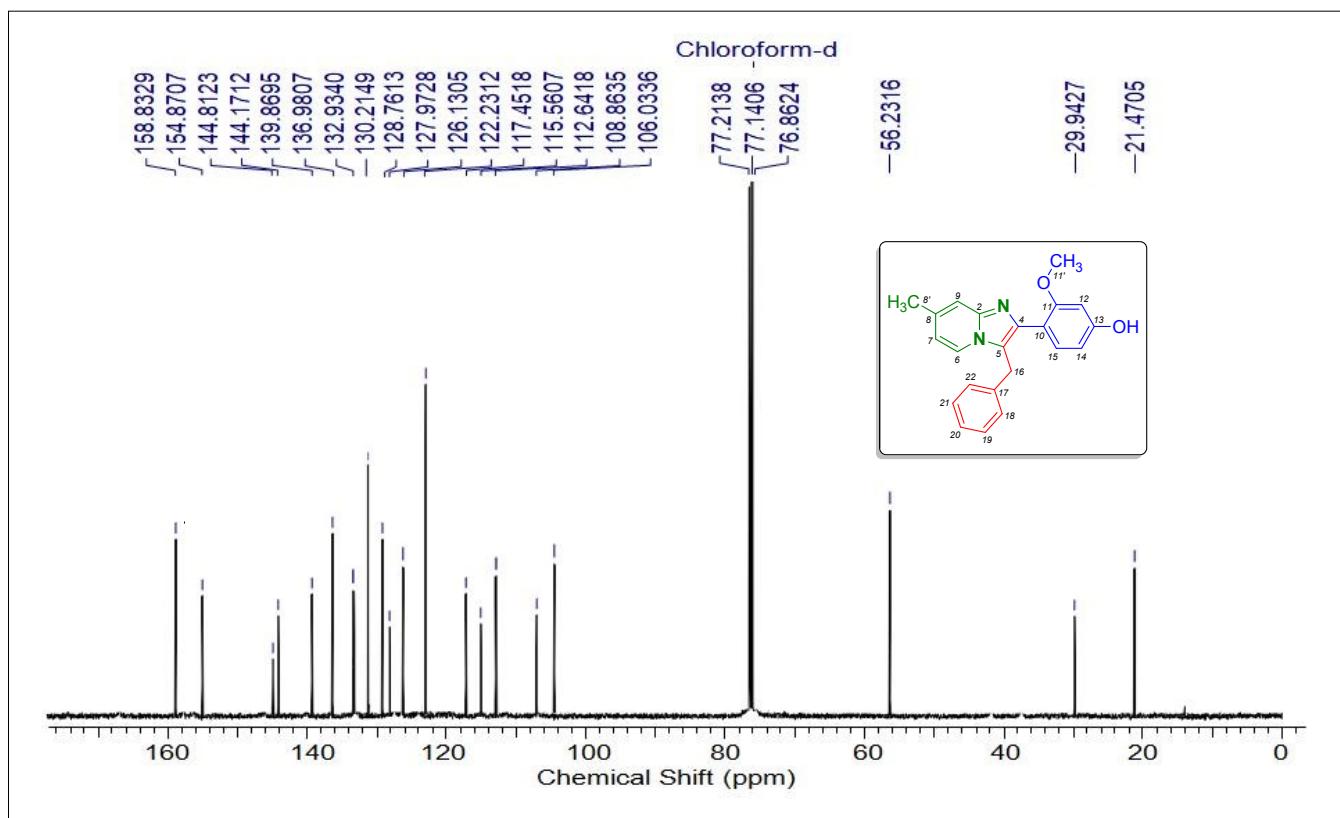
**Figure S20.** The  $^{13}\text{C}$  NMR Spectrum of 3-benzyl-7-methyl-2-(2-nitrophenyl)imidazo[1,2-a]pyridine (4i):



**Figure S21.** The  $^1\text{H}$  NMR Spectrum of 4-(3-benzyl-7-methylimidazo[1,2-*a*]pyridin-2-yl)-3-methoxyphenol (**4j**):



**Figure S22.** The  $^{13}\text{C}$  NMR Spectrum of 4-(3-benzyl-7-methylimidazo[1,2-*a*]pyridin-2-yl)-3-methoxyphenol (**4j**):



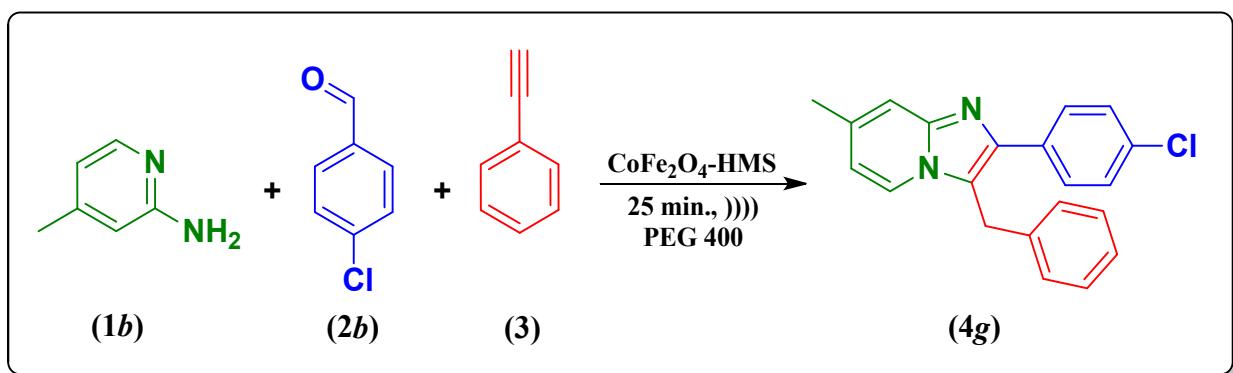
**Table S1. Ecoscale calculation for the reaction of 2-amino-4-methyl pyridine, 4-chlorobenzaldehyde and phenylacetylene, in the presence of PEG 400.**

EcoScale Penalty points	Details of Parameter	Penalty Points <sup>b</sup>
1. Yield		3
2. Cost of reactants	2-amino-4-methyl pyridine	0
	4-chlorobenzaldehyde	0
	Phenyl acetylene	0
	PEG 400	0
	CoFe <sub>2</sub> O <sub>4</sub> -HMS	0
3. Safety <sup>a</sup>	2-amino-4-methyl pyridine (T)	5
	4-chlorobenzaldehyde (T)	5
	Phenyl acetylene (F, T)	10
	PEG 400	0
	CoFe <sub>2</sub> O <sub>4</sub> -HMS	0
4. Technical setup	Unconventional activation technique (Ultrasound)	2
5. Temperature/time	Room temperature, < 1h	0
6. Workup and purification	Adding solvent	0
<b>Total Penalty points</b>		<b>25</b>

<sup>a</sup>Based on the hazard warning symbols.

<sup>b</sup>The total of all penalties was 25, which gave a score of 75 (100 - 25), which is indicative of an excellent green synthesis.

**Table S2. Calculation of E-factor, mass intensity, atom economy, reaction mass efficiency and carbon efficiency for the reaction of 2-amino-4methyl pyridine, 4-chlorobenzaldehyde and phenyl acetylene, in the presence of PEG 400.**



- **Total amount of reactants:** Reactant (1b) + Reactant (2b) + Reactant (3)  
 $= 0.1081\text{ g} + 0.1405\text{ g} + 0.1097\text{ g} = \mathbf{0.3583\text{ g}}$
- **Amount of final product (4g):** **0.3354 g**
- **Amount of waste:**  $(0.3583\text{ g} - 0.3354\text{ g}) = \mathbf{0.0229\text{ g}}$

$$E\text{-Factor} = \frac{\text{Amount of Waste}}{\text{Amount of Product}}$$

$$E\text{-Factor} = \frac{0.0229\text{ g}}{0.3583\text{ g}}$$

$$E\text{-Factor} = 0.0639$$

#### ❖ Process Mass Intensity (PMI)

$$\text{Process Mass Intensity} = \frac{\text{Amount of Waste} + \text{Amount of Product}}{\text{Amount of Product}}$$

$$\text{Process Mass Intensity} = E\text{-Factor} + 1$$

$$\text{Process Mass Intensity} = 1.0639$$

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### ❖ Atom Economy (AE)

$$Atom\ Economy = \frac{MW\ of\ desired\ Product}{\Sigma\ of\ MW\ of\ stoichiometric\ reactants} \times 100$$

$$Atom\ Economy = \frac{0.3354}{0.3583} \times 100$$

$$Atom\ Economy = 93.60\ \%$$

### ❖ Reaction Mass Efficiency

$$Reaction\ Mass\ Efficiency = \frac{Mass\ of\ desired\ Product}{\Sigma\ of\ Mass\ of\ reactants} \times 100$$

$$Reaction\ Mass\ Efficiency = \frac{332.8}{368.7} \times 100$$

$$Reaction\ Mass\ Efficiency = 90.26\ \%$$

### ❖ Carbon Efficiency (CE)

$$Carbon\ Efficiency = \frac{Amount\ of\ carbon\ in\ product}{Total\ carbon\ present\ in\ reactants} \times 100$$

$$Carbon\ Efficiency = \frac{1.974}{2.665} \times 100$$

$$Carbon\ Efficiency = 74.07\ \%$$

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## References

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