Direct enantioseparation of axially chiral 1,1'-biaryl-2,2'-diols using amidine-based resolving agents

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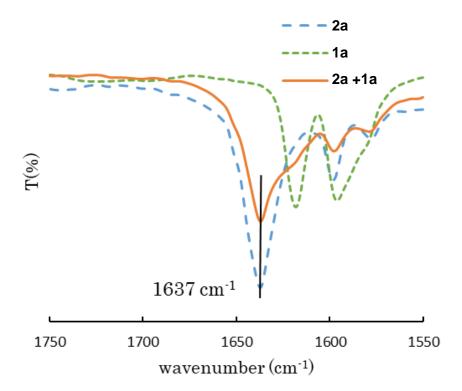


Figure S1. IR spectra of the chiral amidine (2a), phenol (1a) and their equimolar mixture.

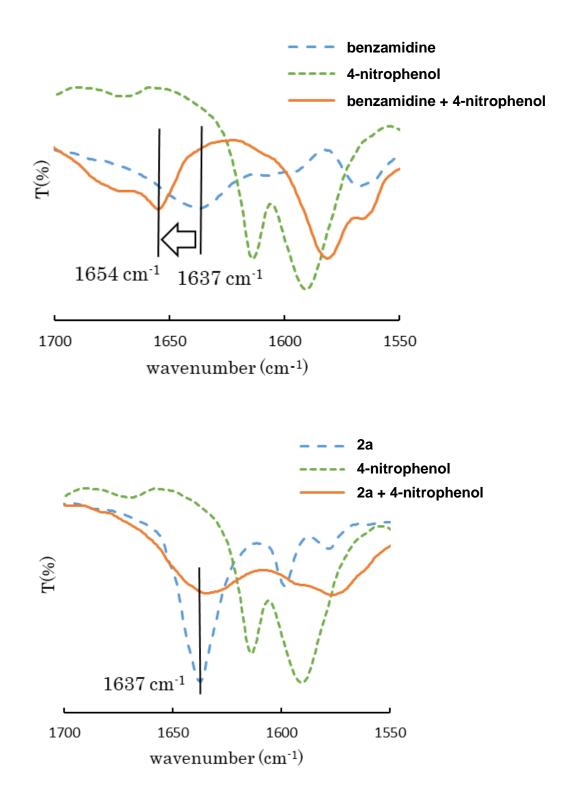


Figure S2. IR spectra of a) benzamidine, 4-nitrophenol and their equimolar mixture and b) chiral amidine (2a), 4-nitrophenol and their equimolar mixture.

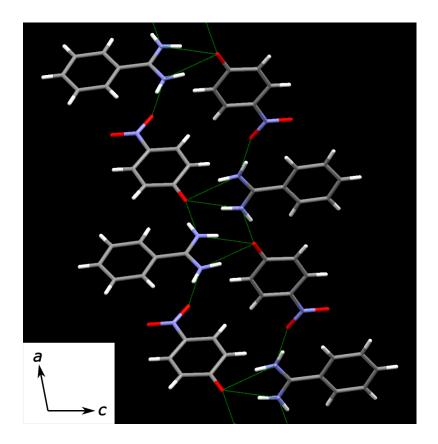


Figure S3. Crystal structure of the salt of benzamidine and 4-nitrophenol viewed from the b axis. Oxygen and nitrogen atoms are represented by red and blue. The dotted lines show hydrogen bonds.

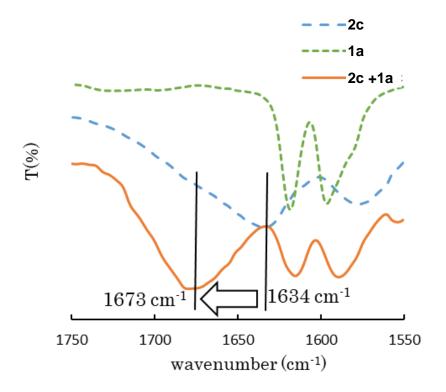


Figure S4. IR spectra of the chiral amidine (2c), 1,1'-binaphthyl-2,2'-diol (1a) and their equimolar mixture.

		benzamidine	
	2a ▪ 2(S)-1a	 4-nitrophenol 	2c ▪ (<i>R</i>)-1a
empirical formula	$C_{63}H_{52}N_2O_4$	C ₁₃ H ₁₃ N ₃ O ₃	$C_{40}H_{44}N_2O_2$
formula weight	901.06	259.26	584.77
temperature (K)	150	150	150
crystal size (mm)	$0.13 \times 0.12 \textbf{ x } 0.04$	$0.23\times0.07~\textbf{x}~0.03$	$0.21\times0.16 \textbf{ x } 0.08$
crystal system	orthorhombic	monoclinic	orthorhombic
space group	$P2_{1}2_{1}2_{1}$	P2 ₁	$P2_{1}2_{1}2_{1}$
a (Å)	10.0606(15)	9.4244(13)	10.6751(15)
b (Å)	20.736(3)	5.0509(7)	12.6375(17)
c (Å)	22.810(3)	13.2982(18)	23.647(3)
α (°)	90	90	90
β (°)	90	100.928(2)	90
γ (°)	90	90	90
V (Å ³)	4758.6(12)	621.54(15)	3190.1(8)
Ζ	4	2	4
<i>Dc</i> (g/cm ³)	1.258	1.385	1.218
μ (Mo_{Ka}) (mm⁻¹)	0.078	0.101	0.074
$ heta_{\min/\max}$ (°)	1.327/24.997	1.560/24.987	1.722/27.478
$R1 [F_0 > 2\sigma(F_0)]$	0.0419	0.0518	0.0416
$wR2$ (all F_0^2)	0.0754	0.1366	0.0901
GOF	0.794	1.037	0.950
measured refins	22966	2944	18184
independent reflns	8364	1955	7201
observed refins	5316	1891	5929
reflns used	8364	1955	7201
parameters	644	188	421
CCDC number	2057487	2057488	2057489

Table S1. Summary of crystallographic data reported in this study.

Experimental details

General and Materials

All the ¹H and ¹³C NMR spectra were measured using 300, 400, or 500 MHz spectrometers. IR spectra were reported in reciprocal centimeters. Melting points are uncorrected. Optical rotation values were measured with a polarimeter. All commercially available reagents and solvents were purchased and used as received unless noted. Dry THF was freshly distilled from sodium under a nitrogen atmosphere. Dry CH₂Cl₂ and dry CCl₄ were distilled after drying over CaCl₂ and stored with Molecular Sieves 4A under a nitrogen atmosphere. Dry triethylamine was distilled from sodium under a nitrogen atmosphere and stored with sodium under a nitrogen atmosphere. Dry EtOH was distilled from sodium under a nitrogen atmosphere. The enantiomeric excess of the compounds was determined by chiral HPLC analysis (Daicel Chiralcel OD-3 column 4.6 × 250 mm or Chiralpak AS-3 column 2.1 × 250 mm) with UV detection at 254 nm.

Synthesis and characterization

(*S*)-*N*-(1-phenylethyl)benzamide (4).¹ To a vigorously stirred mixture of (*S*)-1-phenylethylamine (3) (2.81 g, 23.2 mmol) and NaOH (1.29 g, 32.2 mmol) in H₂O (25 mL) was added dropwise benzoylchloride (3.62 g, 25.8 mmol) over 10 min at 0 °C. After the suspension was stirred for 2 h at room temperature, the white precipitate was filtered, washed several times with H₂O and then dried in vacuo. The desired product **4** (4.24 g, 18.8 mmol, 81%) was obtained as a white solid. Mp: 118.5-120.3 °C. $[\alpha]_D^{17} = +7.2$ ° (c 0.251, MeOH). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.84-7.70 (m, 2H), 7.58-7.22 (m, 8H), 6.42-6.18 (br, 1H), 5.44-5.26 (m, 1H), 1.62 (d, *J* = 6.9 Hz, 3H). IR (KBr): v (cm⁻¹) 3451, 3331, 1634, 1523, 1490, 1319, 758, 700.

(*S*,*S*)-*N*,*N*'-bis(1-phenylethyl)benzamidine (2a).¹ A solution of 4 (0.903 g, 4.01 mmol) and 2,6-lutidine (0.647 g, 6.04 mmol) in dry CH₂Cl₂ (10 mL) was cooled to 0 °C. Oxalyl chloride (0.543 g, 4.28 mmol) diluted with dry CH₂Cl₂ (5 mL) was slowly added to the solution over 30 min. Stirring was continued at 0 °C for 30 min, and the solution was allowed to warm to room temperature and stirred for 30 min. **3** (0.490 g, 4.04 mmol) diluted with dry CH₂Cl₂ (5 mL) was slowly added to the solution over 30 min at room temperature. The reaction mixture was refluxed for 24 h, and then concentrated under reduced pressure. The residue was dissolved in AcOEt (20 mL) and extracted with 1 N HCl aq. (10 mL × 15). The aqueous phase was basified with 6 N NaOH aq. and extracted with CHCl₃ (5 mL × 5). The organic phase was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The residue was suspended in hexane, and the resulting solid

was collected by filtration. The crude product (0.530 g) was recrystallized from EtOH (0.8 mL) and the desired product **2a** (0.441 g, 1.34 mmol, 33%) was obtained as colorless crystals. Mp: 124.3-125.0 °C. $[\alpha]_{D}^{24} = -48.5$ ° (c 1.00, CHCl₃). ¹H NMR (300 MHz, DMSO-*d*₆): δ (ppm) 7.52-6.72 (m, 15H), 6.70-6.56 (m, 1H), 5.26-5.02 (m, 1H), 4.12-3.96 (m, 1H), 1.49 (d, *J* = 7.2 Hz, 3H), 1.17 (d, *J* = 6.3 Hz, 3H). IR (KBr): v (cm⁻¹) 3060, 2955, 2877, 1637, 1599, 1494, 1484, 1451, 1361, 1349, 1309, 1268, 1142, 1090, 766, 699.

(*S*)-2-(6-methoxy-2-naphthyl)propionamide (6).² Oxalyl chloride (3.0 mL) and DMF (3 drops) were added to (*S*)-2-(6-methoxy-2-naphthyl)propanoic acid (**5**) (2.32 g, 10.1 mmol) under a nitrogen atmosphere at 0 °C, and the resulting solution was refluxed for 2 h. After the excess of oxalyl chloride was distilled off, dry toluene (20 mL) and 28% NH₃ aq. (4 mL) were added at 0 °C. After the resulting suspension was stirred at room temperature for 1 h, the white precipitate formed was filtered, washed several times with H₂O and then dried in vacuo. The desired product **6** (2.21 g, 9.63 mmol, 96%, >99% ee) was obtained as a white solid, which was used for next step without further purification. Mp: 177.0-179.0 °C. $[\alpha]_{D}^{22} = +33.3 \circ$ (c 0.195, MeOH). ¹H NMR (400 MHz, CDCl₃): δ (ppm) 7.80-7.66 (m, 3H), 7.44-7.34 (m, 1H), 7.20-7.08 (m, 2H), 3.92 (s, 3H), 3.74 (q, *J* = 7.2 Hz, 1H), 1.61 (d, *J* = 7.2 Hz, 3H). IR (KBr): v (cm⁻¹) 3348, 3195, 2983, 2898, 1660, 1606, 1505, 1486, 1461, 1403, 1309, 1267, 1228, 1217, 1173, 1114, 1027, 927, 894, 854, 814. HPLC analysis (Daicel Chiralcel OD-3, hexane/2-propanol=80:20, 1.0 mL/min, 254 nm UV detector; *t*_r(*S*) = 10.3 min, *t*_r(*R*) = 16.4 min).

(*S*)-2-(6-methoxy-2-naphthyl)propionitrile (7).³ To a stirred solution of **6** (0.300 g, 1.31 mmol) in dry CH₂Cl₂ (15 mL) were added PPh₃ (0.420 g, 1.60 mmol), dry triethylamine (0.161 g, 1.59 mmol) and dry CCl₄ (0.246 g, 1.60 mmol) under a nitrogen atmosphere. The solution was refluxed for 20 h. After the reaction was quenched with H₂O, the organic layer was separated, washed with 1 N HCl aq., dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The crude product (0.875 g) was purified by silica gel column chromatography (eluent: CHCl₃). The desired product 7 (0.244 g, 1.15 mmol, 88%, >99% ee) was obtained as a pale yellow solid. Mp: 98.7-100.0 °C. $[\alpha]_{1D}^{1D} = -28.9 \circ$ (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.84-7.68 (m, 3H), 7.46-7.34 (m, 1H), 7.22-7.08 (m, 2H), 4.04 (q, *J* = 7.2 Hz, 1H), 3.93 (s, 3H), 1.72 (d, *J* = 7.2 Hz, 3H). IR (KBr): v (cm⁻¹) 3065, 3020, 2992, 2963, 2942, 2905, 2840, 2240, 1916, 1777, 1712, 1632, 1604, 1506, 1483, 1448, 1419, 1393, 1376, 1356, 1260, 1214, 1188, 1165, 1085, 1024, 960, 927, 891, 856. HPLC analysis (Daicel Chiralpak AS-3, hexane/2-propanol=99.5:0.5, 0.3 mL/min, 254 nm UV detector; $t_r(S) = 34.6 \min, t_r(R) = 41.2 \min$).

(S)-N-hydroxy-2-(6-methoxy-2-naphthyl)propionamidine (8). To a stirred solution of 7 (1.14 g, 5.40 mmol) in dry EtOH (3 mL) and dry DMF (3 mL) were added H₂NOH•HCl (1.13 g, 16.3 mmol) and dry triethylamine (1.65 g, 16.3 mmol), and then the solution was refluxed under a nitrogen

atmosphere for 10 h. After cooling to room temperature, the solution was concentrated under reduced pressure. The residue was dissolved in AcOEt (40 mL) and washed with H₂O / *sat*. NaCl aq. = 1/1. The organic phase was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The crude product (0.893 g) was purified by silica gel column chromatography (eluent: CHCl₃/MeOH = 30/1, v/v). The desired product **8** (0.272 g, 1.11 mmol, 21%, 51% ee) was obtained as a white solid. Mp: 142.0-143.5 °C (21% ee). $[\alpha]_D^{18} = -10.5 \circ$ (c 0.506, MeOH) (21% ee). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.80-7.64 (m, 3H), 7.46-7.36 (m, 1H), 7.20-7.04 (m, 2H), 4.50-4.26 (br, 2H), 3.92 (s, 3H), 3.76 (q, *J* = 7.2 Hz, 1H), 1.58 (d, *J* = 7.2 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ (ppm) 157.7, 156.6, 136.9, 133.8, 129.2, 128.9, 127.5, 126.2, 125.6, 119.1, 105.7, 55.3, 41.8, 18.0. IR (KBr): v (cm⁻¹) 3479, 3372, 3268, 3055, 2976, 2936,1663, 1637, 1607, 1586, 1505, 1486, 1460, 1449, 1418, 1390, 1266, 1231, 1216, 1192, 1174, 1160, 1124, 1078, 1026, 921, 889, 849. HPLC analysis (Daicel Chiralcel OD-3, hexane/2-propanol=80:20, 1.0 mL/min, 254 nm UV detector; *t*_r(*S*) = 10.5 min, *t*_r(*R*) = 13.1 min).

(*S*)-*N*-acetoxy-2-(6-methoxy-2-naphthyl)propionamidine (9). To a stirred solution of **8** (0.267 g, 1.10 mmol) in THF (5 mL) were added pyridine (0.111 g, 1.40 mmol) and acetic anhydride (0.135 g, 1.32 mmol) at 0 °C, and then the solution was stirred at room temperature for 1 h. After the solvent was distilled off, the residue was dissolved in CHCl₃ (50 mL), and washed with 1 N HCl aq., *sat*. NaHCO₃ aq. and *sat*. NaCl aq. The organic phase was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The desired product **9** (0.301 g, 1.05 mmol, 96%, 51% ee) was obtained as a white solid, which was used for next step without further purification. Mp: 105.0-108.0 °C. ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.80-7.68 (m, 3H), 7.50-7.38 (m, 1H), 7.22-7.08 (m, 2H), 4.66-4.42 (br, 2H), 4.04-3.84 (m, 4H), 2.19 (s, 3H), 1.67 (d, *J* = 7.2 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ (ppm) 168.8, 160.3, 157.9, 135.4, 133.9, 129.2, 128.9, 127.6, 126.2, 125.5, 119.3, 105.7, 55.4, 41.3, 19.9, 17.7. IR (KBr): v (cm⁻¹) 3449, 3332, 3196, 3060, 2962, 2936, 2841, 1744, 1627, 1505, 1486, 1464, 1439, 1418, 1392, 1371, 1266, 1227, 1173, 1119, 1027, 1010, 957, 927, 885, 855, 814. HPLC analysis (Daicel Chiralcel OD-3, hexane/2-propanol=80:20, 1.0 mL/min, 254 nm UV detector; *t_r*(*S*) = 13.8 min, *t_r*(*R*) = 30.7 min).

2-(6-methoxy-2-naphthyl)propionamidine (2b). A suspension of **9** (0.720 g, 2.51 mmol) and 10% Pd-C (0.173 g) in EtOH (30 mL) was stirred under a hydrogen atmosphere at room temperature for 2 h. The solid was filtered off and the filtrate was concentrated under reduced pressure. The residue (0.752 g) was recrystallized from MeOH (8.5 mL) to give the acetate salt of the product as a solid. The separated filtrate was concentrated under reduced pressure and the residue was recrystallized from EtOH / H₂O (4 mL / 0.5 mL). The combined solid was dissolved in CHCl₃ (30 mL) and 1 N NaOH aq. (20 mL) was added. The aqueous layer was separated and extracted with CHCl₃ (15 mL × 5). The combined organic layer was washed with *sat*. NaCl aq., dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The desired product **2b** (0.597 g, 2.07 mmol, 83%,

racemic) was obtained as a white solid. Mp: 125.0-129.0 °C. $[\alpha]_D^{26} = 0$ ° (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.80-7.62 (m, 3H), 7.40-7.30 (m, 1H), 7.22-7.04 (m, 2H), 3.92 (s, 3H), 3.73 (q, J = 7.2 Hz, 1H), 1.58 (d, J = 7.2 Hz, 3H). IR (KBr): v (cm⁻¹) 3321, 3163, 2966, 1684, 1635, 1606, 1505, 1485, 1455, 1436, 1392, 1264, 1216, 1163, 1030, 927, 891, 853.

dehydroabietyl amide (11).⁴ To a stirred solution of dehydroabietic acid (**10**) (2.01 g, 6.09 mmol) in dry CH₂Cl₂ (3 mL) were added DMF (3 drops) and oxalyl chloride (1.5 mL) under a nitrogen atmosphere at 0 °C, and the solution was refluxed for 2 h. After the volatile components were distilled off, dry toluene (10 mL) and 28% NH₃ aq. (3 mL) were added at 0 °C. The resulting suspension was stirred at room temperature for 2 h, and then was added to AcOEt (100 mL) and H₂O (50 mL). The organic layer was separated and washed with *sat*. NaHCO₃ aq. and *sat*. NaCl aq. The organic phase was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The desired product **11** (1.95 g, 6.50 mmol, 97%) was obtained as a pale yellow solid, which was used for next step without further purification. Mp: 153.0-156.0 °C. [α]_D²⁵ = +41.1 ° (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.22-7.12 (m, 1H), 7.04-6.96 (m, 1H), 6.90-6.82 (m, 1H), 5.90-5.60 (br, 1H), 5.50-5.20 (br, 1H), 2.96-2.85 (m, 2H), 2.85-2.73 (m, 1H), 2.39-2.25 (m, 1H), 2.16-2.04 (m, 1H), 1.90-1.40 (m, 7H), 1.29 (s, 3H), 1.26-1.14 (m, 9H). IR (KBr): v (cm⁻¹) 3428, 3328, 2927, 2867, 1629, 1575, 1498, 1456, 1383, 1362, 1085, 1036, 905, 883, 822.

dehydroabietyl cyanide (12).⁵ To a stirred solution of **11** (5.49 g, 18.3 mmol) in dry CH₂Cl₂ (100 mL) were added PPh₃ (7.20 g, 27.4 mmol), dry triethylamine (2.78 g, 27.4 mmol) and dry CCl₄ (4.23 g, 27.5 mmol) under a nitrogen atmosphere. The solution was refluxed for 17 h. After the reaction was quenched with H₂O, the organic layer was separated, washed with 1 N HCl aq., dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The crude product (14.8 g) was purified by silica gel column chromatography (eluent: hexane/CHCl₃ = 1/1, v/v). The desired product **12** (4.77 g, 16.9 mmol, 93%) was obtained as a white solid. Mp: 77.0-80.0 °C. $[α]_D^{26} = +37.0 °$ (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.20-7.10 (m, 1H), 7.06-6.92 (m, 1H), 6.92-6.86 (m, 1H), 3.10-2.92 (m, 2H), 2.92-2.70 (m, 1H), 2.40-2.24 (m, 1H), 2.14-1.66 (m, 8H), 1.42 (s, 3H), 1.22 (d, *J* = 6.9 Hz, 6H), 1.18 (s, 3H). ¹³C NMR (100 MHz, CDCl₃): δ (ppm) 146.2, 145.4, 134.2, 127.0, 126.6, 124.2, 124.0, 46.8, 37.5, 37.4, 37.3, 37.2, 33.5, 29.8, 25.2, 23.9, 21.7, 18.9, 17.7. IR (KBr): v (cm⁻¹) 3010, 2930, 2930, 2863, 2225, 1612, 1496, 1458, 1419, 1383, 889, 819. MS (MALDI-TOF) *m*/z calcd for C₂₀H₂₇N+Na⁺: 304.204 [M+Na]⁺; found: 304.245.

N-hydroxy-dehydroabietyl amidine (13). To a stirred solution of 12 (4.76 g, 16.9 mmol) in dry EtOH (35 mL) were added H₂NOH•HCl (5.89 g, 84.8 mmol) and dry triethylamine (8.58 g, 84.8 mmol), and then the solution was refluxed under a nitrogen atmosphere for 28 h. After cooling to room temperature, the solution was concentrated under reduced pressure. The residue was dissolved in AcOEt (100 mL) and washed with H₂O and *sat*. NaCl aq. The organic layer was dried over

anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The crude product (5.76 g) was purified by silica gel column chromatography (eluent: hexane/AcOEt = 2/1, v/v). The desired product **13** (1.66 g, 5.29 mmol, 31%) was obtained as a white solid. Mp: 89.7-91.7 °C. $[\alpha]_D^{24}$ = +86.2 ° (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.22-7.12 (m, 1H), 7.04-6.94 (m, 1H), 6.94-6.84 (m, 1H), 4.80-4.48 (br, 2H), 2.98-2.74 (m, 3H), 2.45-2.28 (m, 1H), 2.00-1.56 (m, 8H), 1.34-1.18 (m, 12H). ¹³C NMR (100 MHz, CDCl₃): δ (ppm) 160.0, 147.2, 145.9, 134.8, 127.0, 124.0, 123.9, 46.3, 42.8, 38.3, 37.5, 37.4, 33.5, 30.0, 25.5, 24.0, 20.1, 18.7, 16.0. IR (KBr): v (cm⁻¹) 3500, 3399, 3255, 2930, 1651, 1575, 1497, 1457, 1382, 1362, 1230, 1197, 1173, 1140, 1074, 923, 822. MS (MALDI-TOF) *m/z* calcd for C₂₀H₃₀N₂O+H⁺: 315.244 [M+H]⁺; found: 315.242.

N-acetoxy-dehydroabietyl amidine (14). To a stirred solution of 13 (1.64 g, 5.21 mmol) in THF (44 mL) were added pyridine (0.503 g, 6.36 mmol) and acetic anhydride (0.638 g, 6.25 mmol) at 0 °C, and then the solution was stirred at room temperature for 1 h. After the solvent was distilled off, the residue was dissolved in CHCl₃ (50 mL), and washed with 1 N HCl aq., *sat*. NaHCO₃ aq. and *sat*. NaCl aq. The organic layer was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The desired product 14 (1.69 g, 4.73 mmol, 91%) was obtained as a white solid, which was used for next step without further purification. Mp: 125.8-127.8 °C. $[\alpha]_{D}^{24}$ = +66.6 ° (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.24-7.12 (m, 1H), 7.06-6.98 (m, 1H), 6.92-6.86 (m, 1H), 4.86-4.64 (br, 2H), 2.98-2.74 (m, 3H), 2.44-2.28 (m, 1H), 2.20 (s, 3H), 1.98-1.62 (m, 8H), 1.31 (s, 3H), 1.26 (s, 3H), 1.22 (d, *J* = 6.9 Hz, 6H). ¹³C NMR (100 MHz, CDCl₃): δ (ppm) 169.7, 163.5, 147.0, 145.9, 134.6, 127.0, 124.0, 124.0, 46.4, 43.5, 38.1, 37.9, 37.4, 33.5, 30.0, 25.5, 24.0, 20.4, 20.2, 18.6, 16.0. IR (KBr): v (cm⁻¹) 3501, 3378, 2957, 2869, 1743, 1626, 1582, 1497, 1459, 1384, 1364, 1231, 1008, 939, 882, 822. MS (MALDI-TOF) *m/z* calcd for C₂₂H₃₂N₂O₂+Na⁺: 379.236 [M+Na]⁺; found: 379.217.

dehydroabietyl amidine (2c). A suspension of **14** (1.68 g, 4.72 mmol) and 10% Pd-C (0.614 g) in EtOH (60 mL) was stirred under a hydrogen atmosphere at room temperature for 1 day. Pd-C was filtered off and the filtrate was concentrated under reduced pressure. The residue was suspended in hexane, and the resulting solid was collected by filtration. The residue (1.44 g) was dissolved in CHCl₃ (30 mL) and *sat*. NaHCO₃ aq. (70 mL) was added. The aqueous layer was extracted with CHCl₃ (15 mL × 3). The combined organic layer was washed with *sat*. NaCl aq., dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The desired product **2c** (1.22 g, 4.09 mmol, 87%) was obtained as a white solid. Mp: 76.7-79.7 °C. $[\alpha]_D^{25} = +54.7 \circ$ (c 1.00, CHCl₃). ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.24-7.12 (m, 1H), 7.08-6.96 (m, 1H), 6.94-6.84 (m, 1H), 3.00-2.76 (m, 3H), 2.44-2.30 (m, 1H), 1.92-1.38 (m, 8H), 1.27, (s, 3H), 1.25 (s, 3H), 1.22 (d, *J* = 7.2, 6H). ¹³C NMR (100 MHz, CDCl₃): δ (ppm) 174.8, 147.0, 146.0, 134.5, 127.0, 124.1, 124.0, 46.8, 45.6, 38.2, 38.1, 37.3, 33.5, 29.9, 25.3, 24.0, 20.5, 19.0, 16.8. IR (KBr): v (cm⁻¹) 3345, 2958, 2869, 1634, 1577, 1497, 1459, 1382, 1363, 1201, 1171, 822. MS (MALDI-TOF) *m/z* calcd for

(*rac*)-6,6'-dibromo-1,1'-bi-2-naphthol (1b).⁶ *Rac*-1,1'-bi-2-naphthol (1a) (1.00 g, 3.49 mmol) was dissolved in dry CH₂Cl₂ (40 mL) under a nitrogen atmosphere. After the mixture was cooled to -10 °C, bromine (1.51 g, 9.45 mmol) diluted with CH₂Cl₂ (4 mL) was added dropwise over 30 min and the solution was stirred for an additional 2.5 h. After the solution was gradually warmed to room temperature and stirred for another 1 h, the reaction was quenched with *sat*. Na₂SO₃ aq. (25 mL). The aqueous phase was extracted with CHCl₃ (15 mL × 3) and the combined organic phase was washed with *sat*. NaCl aq. dried over anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product (1.59 g) was recrystallized from toluene/heptane (7 mL/5 mL) and the desired product **1b** (1.11 g, 2.51 mmol, 72%) was obtained as colorless needles. Mp: 206.0-207.0 °C. ¹H NMR (300 MHz, CDCl₃): δ (ppm) 8.06 (d, *J* = 1.8 Hz, 2H), 7.90 (d, *J* = 9.0 Hz, 2H), 7.46-7.32 (m, 4H), 6.97 (d, *J* = 9.0 Hz, 2H), 5.00 (s, 2H). IR (KBr): v (cm⁻¹) 3451, 2952, 1612, 1586, 1502, 1466, 1407, 1382, 1350, 1319, 1268, 1216, 1162, 1145, 1125, 1066, 951, 930, 876, 811.

(*rac*)-6,6'-dimethyl-2,2'-bisphenol (1c).⁷ To a solution of 4,6-di-*tert*-butyl-4-methylphenol (1.01 g, 4.60 mmol) in CH₂Cl₂ (9 mL) were added CuCl (45.5 mg, 0.460 mmol) and *N*,*N*,*N*',*N*'-tetramethylethylenediamine (80.1 mg, 0.689 mmol). The suspension was stirred under air at room temperature for 8 h. After addition of H₂O (20 mL) to the reaction mixture, the whole was extracted with CHCl₃ (10 mL × 3). The organic phase was washed with *sat*. NaCl aq. and dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The crude product (1.19 g) was purified by silica gel column chromatography (eluent: hexane/CHCl₃ = 1/1, v/v) to afford *rac*-3,3',5,5'-tetra-*tert*-butyl-6,6'-dimethyl-2,2'-bisphenol (0.594 g, 1.35 mmol, 59%) as a white solid. Mp: 244.0-245.3 °C. ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.39 (s, 2H), 4.80 (s, 2H), 2.00 (s, 6H), 1.42 (s, 18H), 1.40 (s, 18H). IR (KBr): v (cm⁻¹) 3504, 2991, 2959, 2909, 2871, 1560, 1470, 1414, 1395, 1362, 1332, 1280, 1254, 1233, 1196, 1167, 1116, 1033, 927.

To a solution of (*rac*)-3,3',5,5'-tetra-*tert*-butyl-6,6'-dimethyl-2,2'-bisphenol (0.303 g, 0.691 mmol) in dry toluene (5 mL) was added AlCl₃ (39.2 mg, 0.294 mmol) in small portions at 0 °C under a nitrogen atmosphere. The suspension was stirred at 50 °C for 18 h, and AlCl₃ (99.3 mg, 0.745 mmol) was added to the suspension at 0 °C. The suspension was stirred at 50 °C for 3 h, and AlCl₃ (58.8 mg, 0.441 mmol) was added to the suspension at 0 °C. The suspension was stirred at 50 °C for 3 h, and AlCl₃ (58.4 mg, 0.438 mmol) was added to the suspension at 0 °C. The suspension at 0 °C. After the suspension was stirred at 50 °C for 13 h, the suspension was cooled to 0 °C and carefully quenched by addition of H₂O (14 mL) and 3 N HCl aq. (56 mL). The organic phase was separated and the aqueous phase was extracted with Et₂O (10 mL × 3). The combined organic phase was extracted with Et₂O (10 mL × 3). The organic phase was acidified with 6 N HCl aq. and extracted with Et₂O (10 mL × 3). The organic phase was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced

pressure. The desired product **1c** (0.145 g, 0.677 mmol, 98%) was obtained as a white solid. Mp: 159.7-162.7 °C. ¹H NMR (300 MHz, CDCl₃): δ (ppm) 7.32-7.18 (m, 2H), 7.00-6.86 (m, 4H), 4.66 (s, 2H), 2.01 (s, 6H). IR (KBr): v (cm⁻¹) 3464, 3413, 3034, 2973, 2915, 1605, 1575, 1465, 1378, 1335, 1281, 1261, 1180, 1090, 1025, 1006, 947, 883.

(*rac*)-1-[hydroxy(phenyl)methyl]-2-naphthol (1d).⁸ To a stirred suspension of Mg turnings (0.304 g, 12.5 mmol) in dry THF (4 mL) under a nitrogen atmosphere was added dropwise a solution of bromobenzene (1.96 g, 12.5 mmol) in dry THF (9 mL) over 1.5 h at room temperature. After formation of the Grignard reagent has started, the suspension was stirred at room temperature for 30 min, and then refluxed for 1 h. After cooling with an ice bath, 2-hydroxy-1-naphthaldehyde (0.861 g, 5.00 mmol), which was dissolved in dry THF (5.5 mL), was added dropwise to the mixture over 30 min and the suspension was stirred for 2 h at room temperature. The reaction was quenched with *sat*. NH₄Cl aq. (5 mL) and H₂O (15 mL) and the whole was extracted with CHCl₃ (10 mL × 3). The organic phase was washed with *sat*. NaCl aq., dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The crude product was purified by silica gel column chromatography (eluent: hexane/AcOEt = 4/1, v/v). The desired product 1d (1.23 g, 4.91 mmol, 98%) was obtained as a white solid. Mp: 118.5-120.3 °C. ¹H NMR (300 MHz, CDCl₃): δ (ppm) 9.21 (s, 1H), 7.82-7.62 (m, 3H), 7.50-7.12 (m, 8H), 6.82 (d, *J* = 2.6 Hz, 1H), 2.92 (d, *J* = 2.6 Hz, 1H). IR (KBr): v (cm⁻¹) 3363, 3029, 1625, 1602, 1521, 1469, 1455, 1411, 1326, 1265, 1226, 1154, 1065, 1011, 939, 830.

Enantiomer separation of phenols (1) with chiral amidines (2)

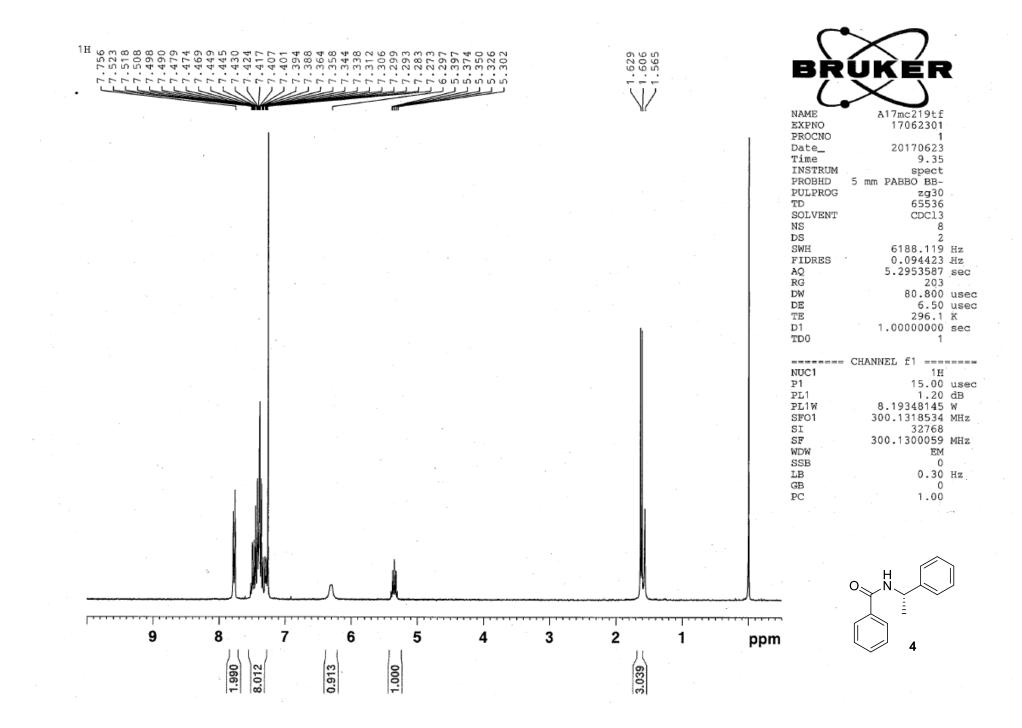
Equimolar amounts of **2** and *rac*-**1** (0.250 mmol) were dissolved in MeOH or CHCl₃, and the solution was concentrated under reduced pressure to give a salt. An appropriate solvent was added to the salt with heating until a homogeneous solution was formed. The solution was gradually cooled to room temperature and left at the temperature for several days to induce crystallization. The salt **1**·**2** was collected by filtration and dried in vacuo at room temperature. The yield was calculated based on a half amount of *rac*-**1** initially used. A part of the salt was dissolved in ethyl acetate, and the organic phase was washed with 1 N HCl aq. to remove **2**. The organic phase was dried over anhydrous Na₂SO₄, filtered and concentrated under reduced pressure. The residue was purified by silica gel preparative TLC to give **2**. The enantiomeric excess of **2** was determined by chiral HPLC analysis. **1a** (Column: Chiralcel OD-3, Eluent: 2-propanol/ hexane = 1/9, Flow rate: 0.5 mL / min, Detection: 254 nm, Retention time: $t_r(S) = 29.0 \text{ min}$, $t_r(R) = 30.7 \text{ min}$). **1b** (Column: Chiralcel OD-3, Eluent: 2-propanol/ hexane = 1/9, Flow rate: $t_r(1^{st}) = 15.6 \text{ min}$, $t_r(2^{nd}) = 35.0 \text{ min}$). **1c** (Column: Chiralcel OD-3, Eluent: 2-propanol/ hexane = 1/9, Flow rate: 1/9, Flow rate: 0.5 mL / min, Detection: 254 nm, Retention time: $t_r(3^{st}) = 17.6 \text{ min}$, $t_r(R) = 32.1 \text{ min}$).

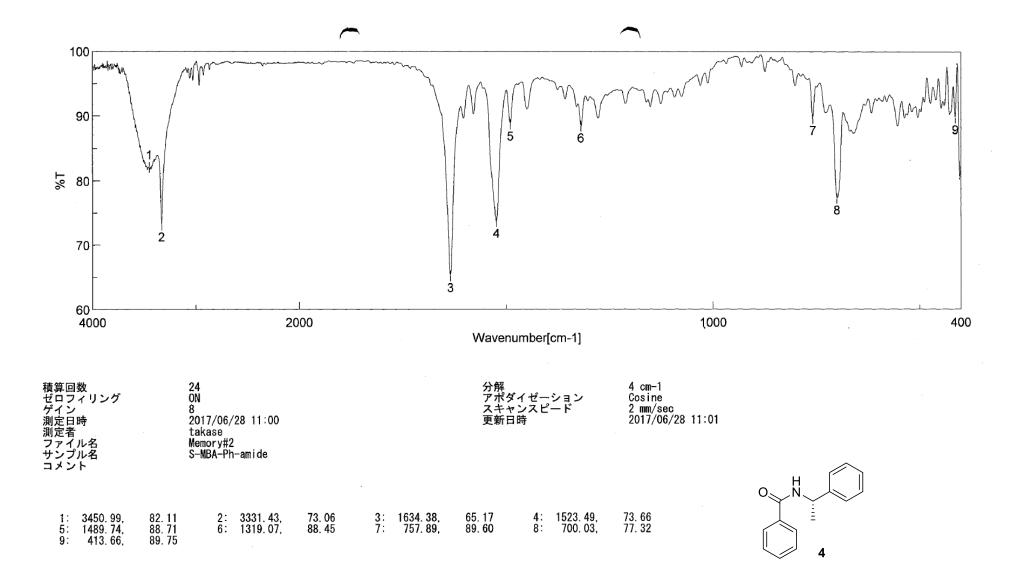
X-ray crystallographic analysis

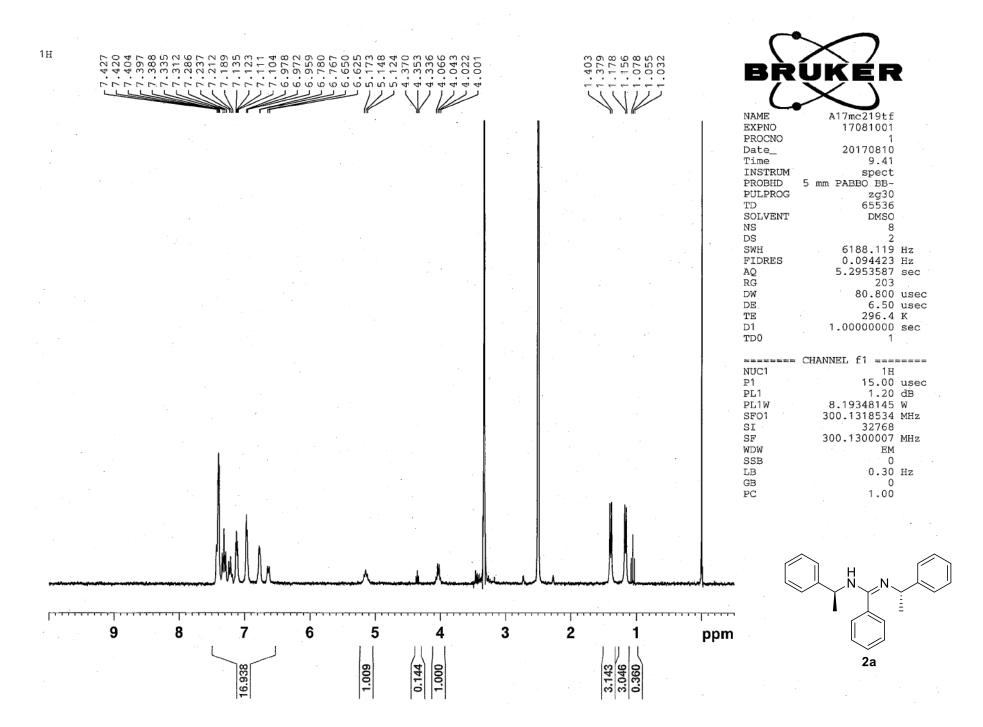
Single crystals suitable for X-ray diffraction analysis were prepared by slow evaporation of the saturated solutions of the salt. X-ray crystallographic data were collected on a Bruker Smart APEX II diffractometer with graphite monochromated Mo K α radiation. Data collections were carried out at 150 K. The structures were solved by a direct method (SIR 2014) and refined by SHELXL-2013 or SHELXL-2018 programs.⁹ Crystallographic information files have been deposited with the Cambridge Structural Database.

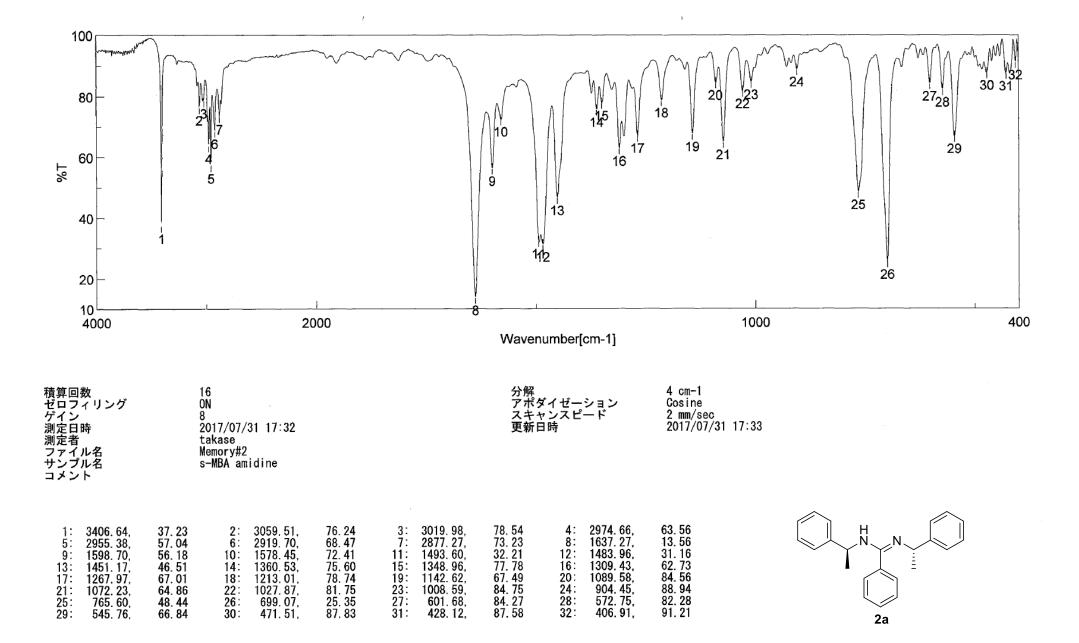
<u>References</u>

- 1) ref 12b in the manuscript.
- 2) refs 23 in the manuscript.
- 3) refs 24 in the manuscript.
- 4) ref 25 in the manuscript.
- 5) ref 26 in the manuscript.
- 6) ref 27 in the manuscript.
- 7) refs 28 in the manuscript.
- 8) ref 29 in the manuscript.
- 9) ref 30 in the manuscript.

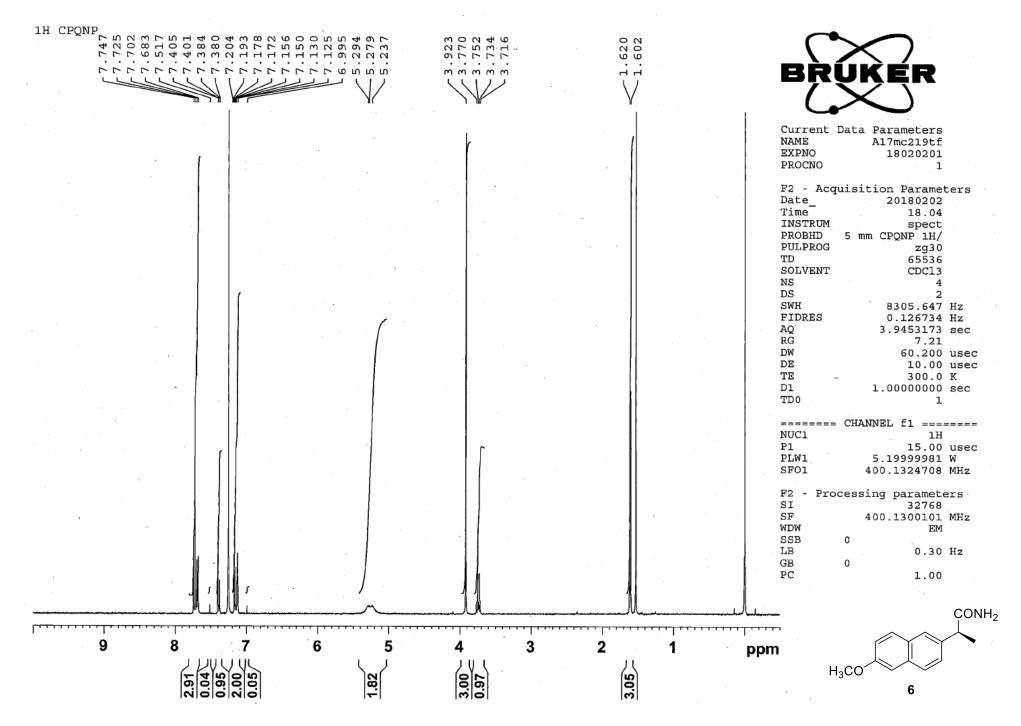


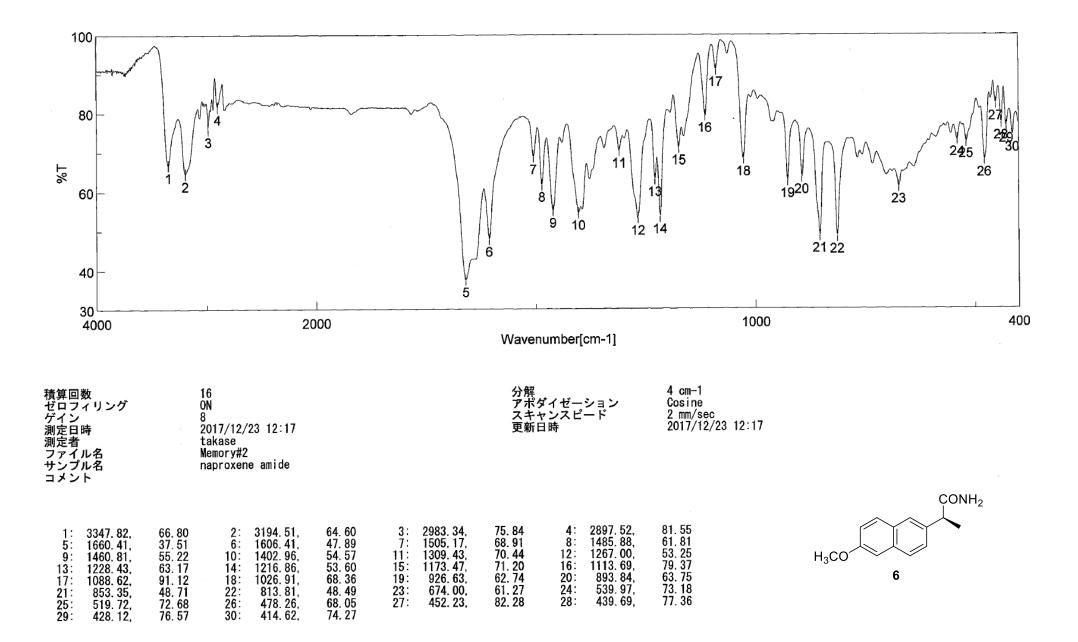


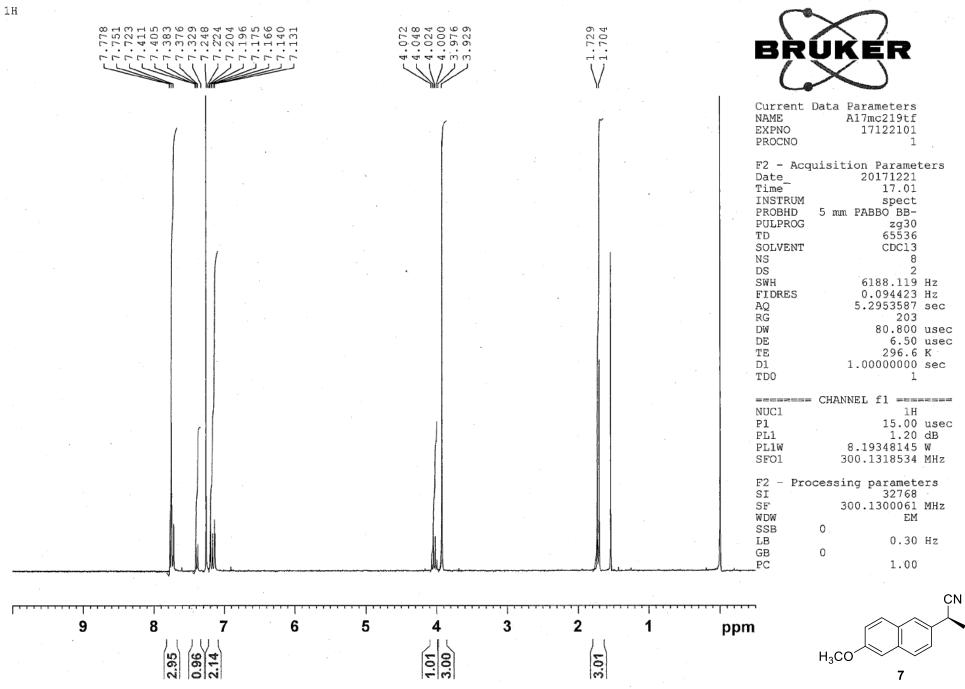


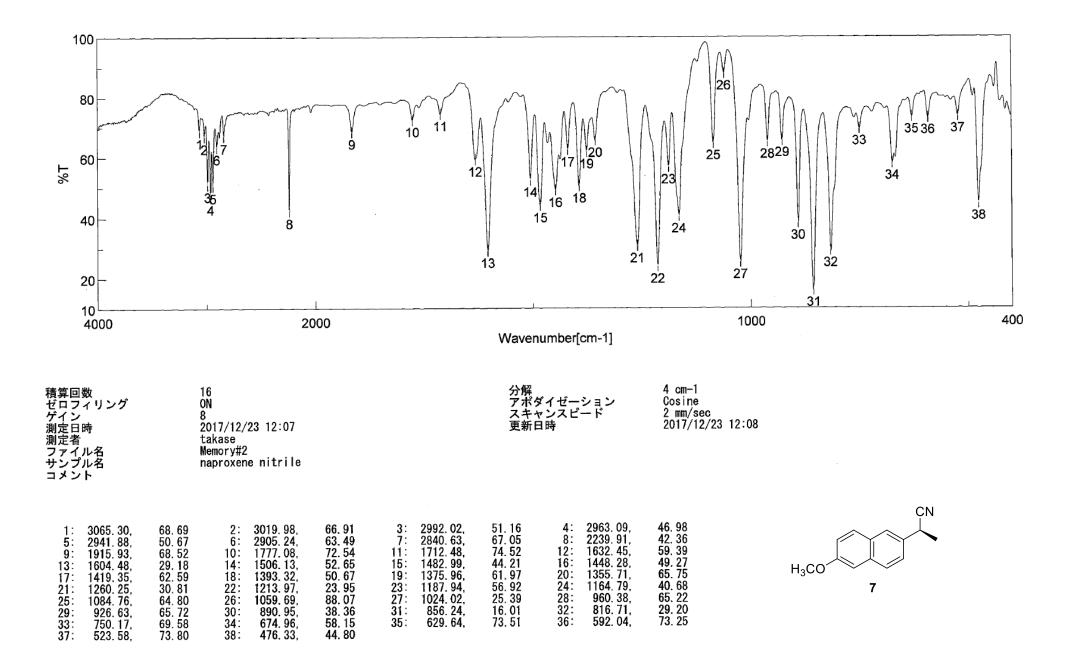


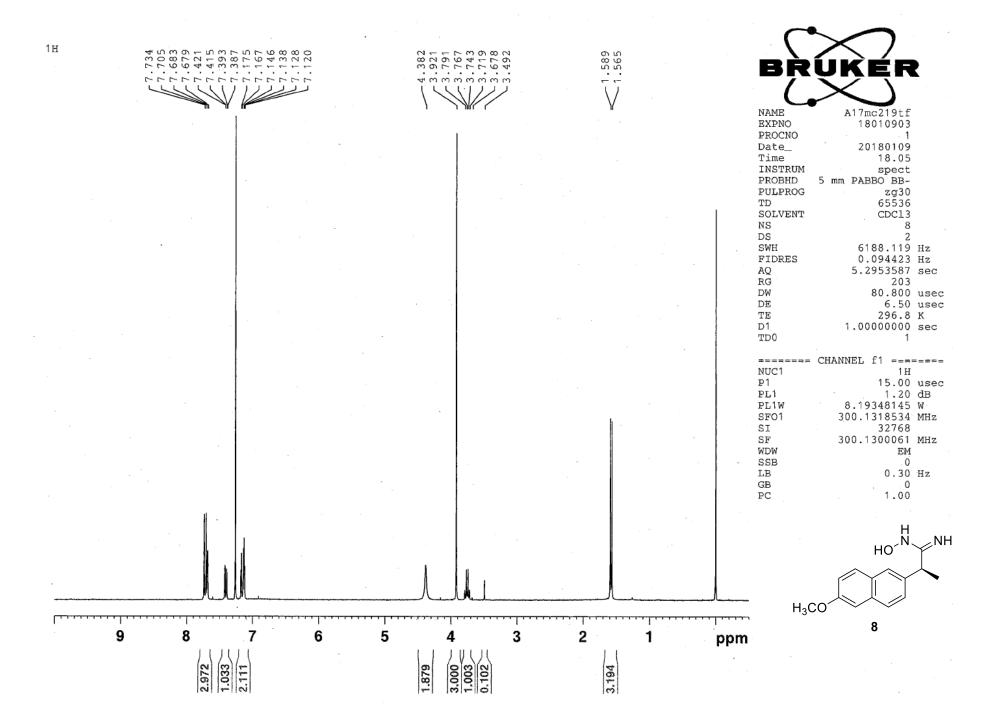




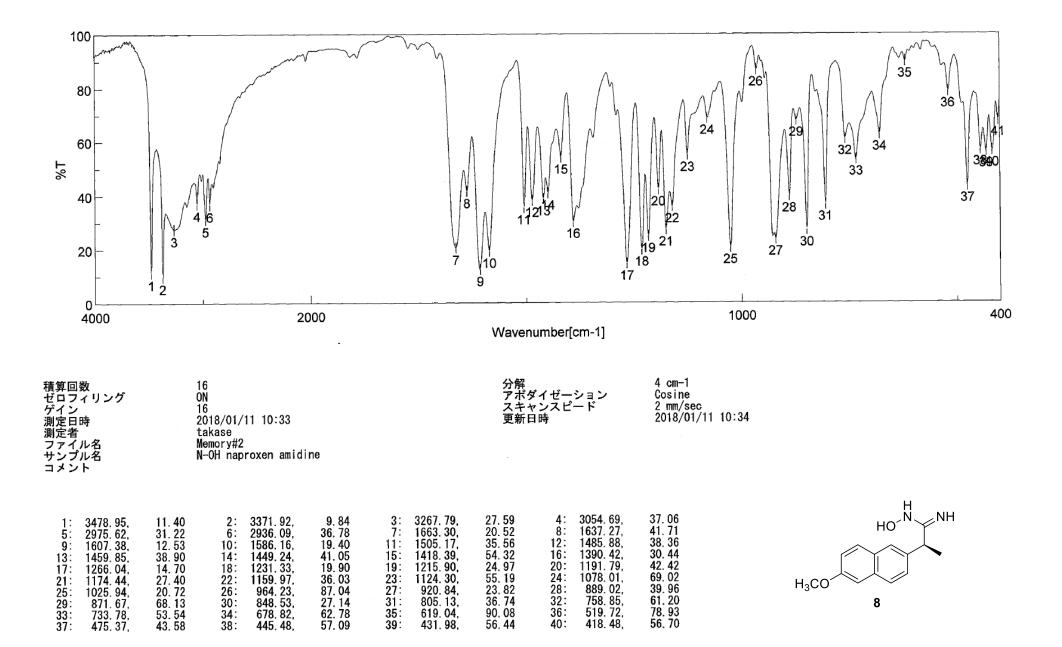


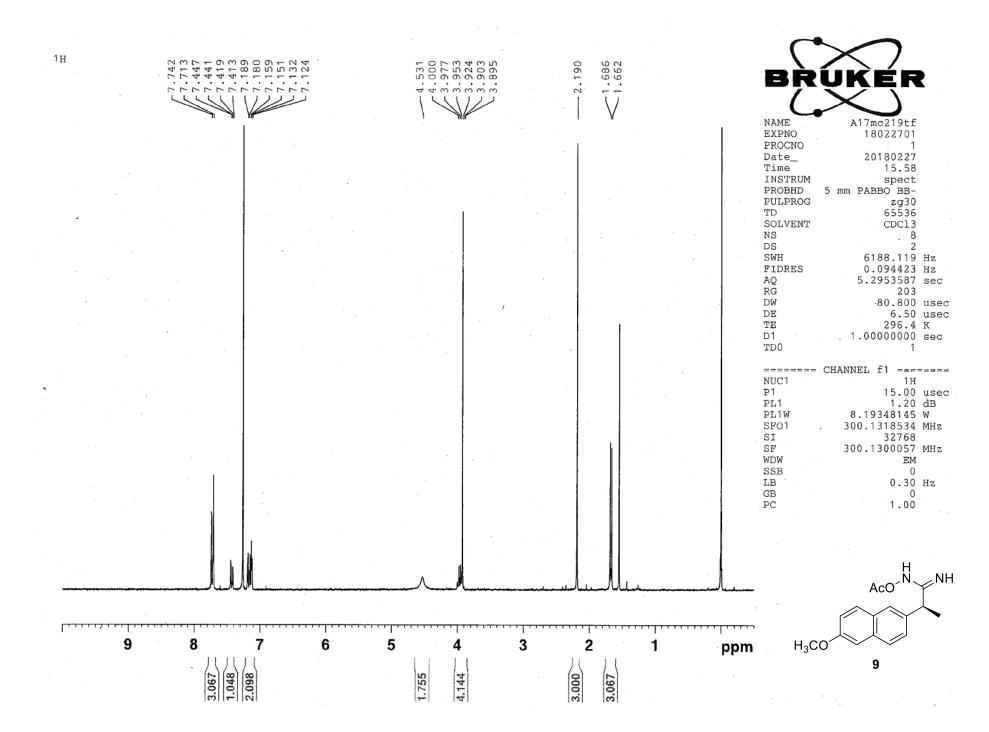




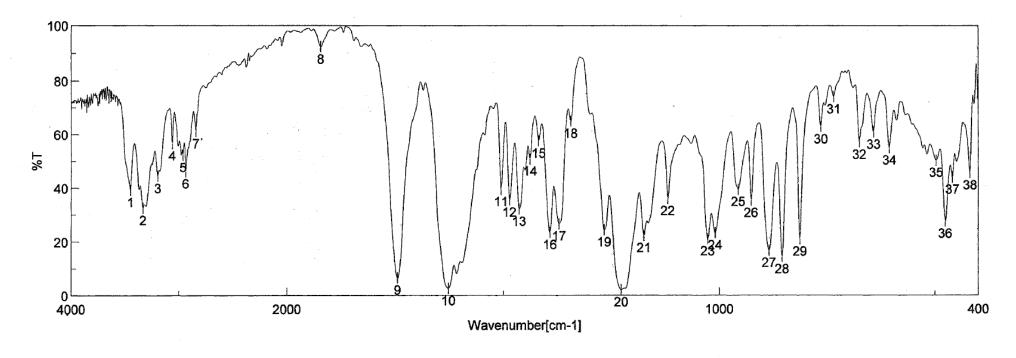


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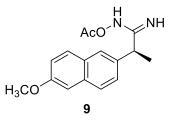
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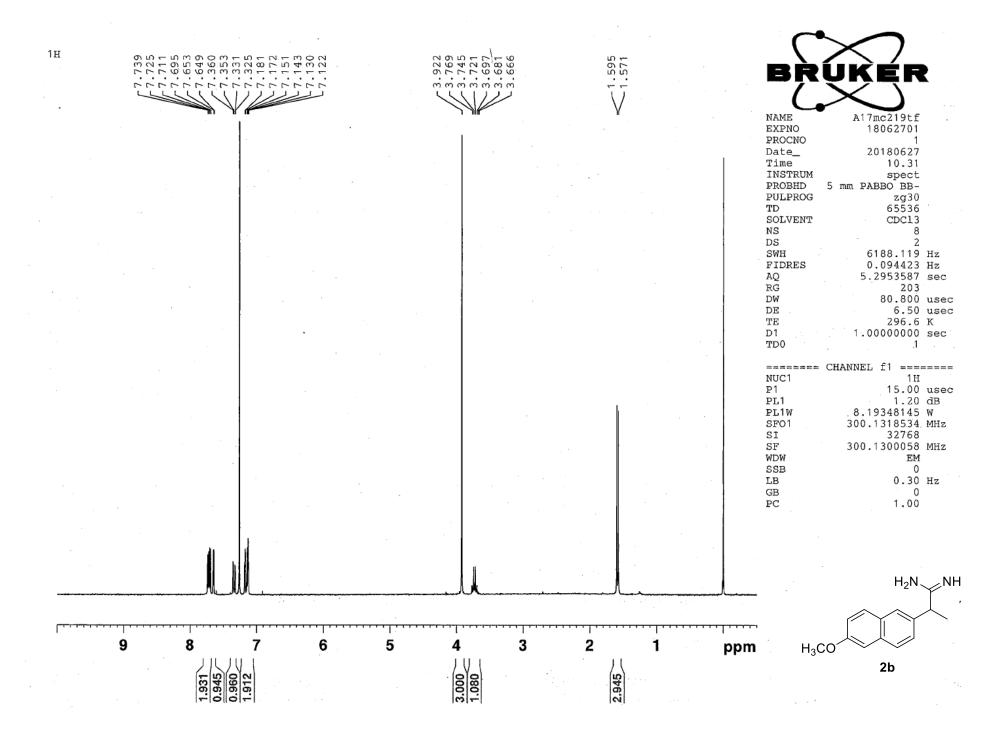
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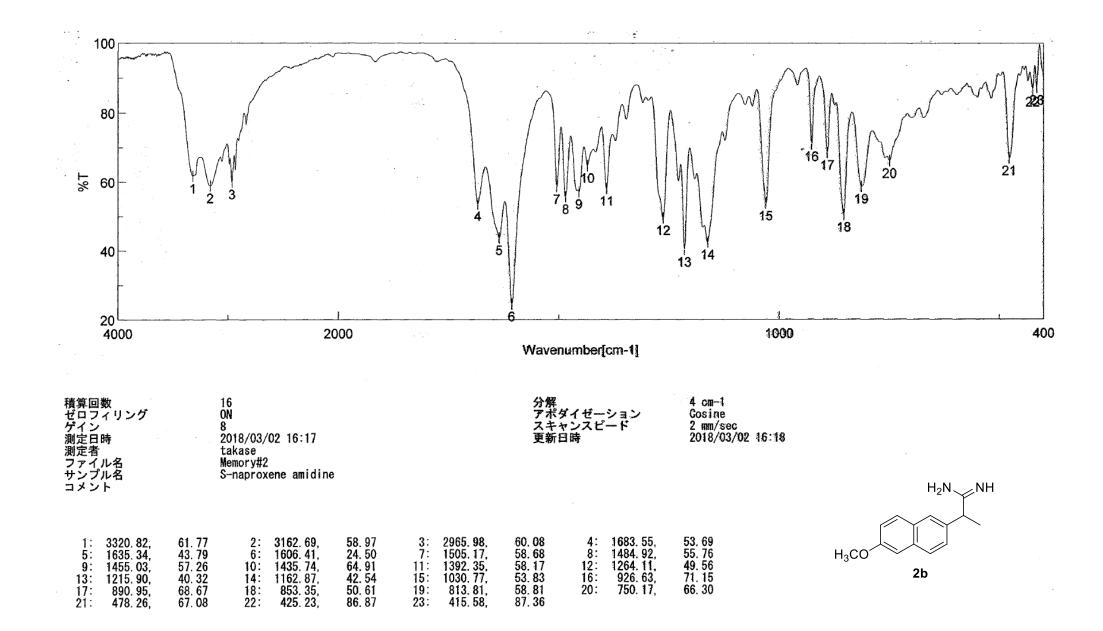
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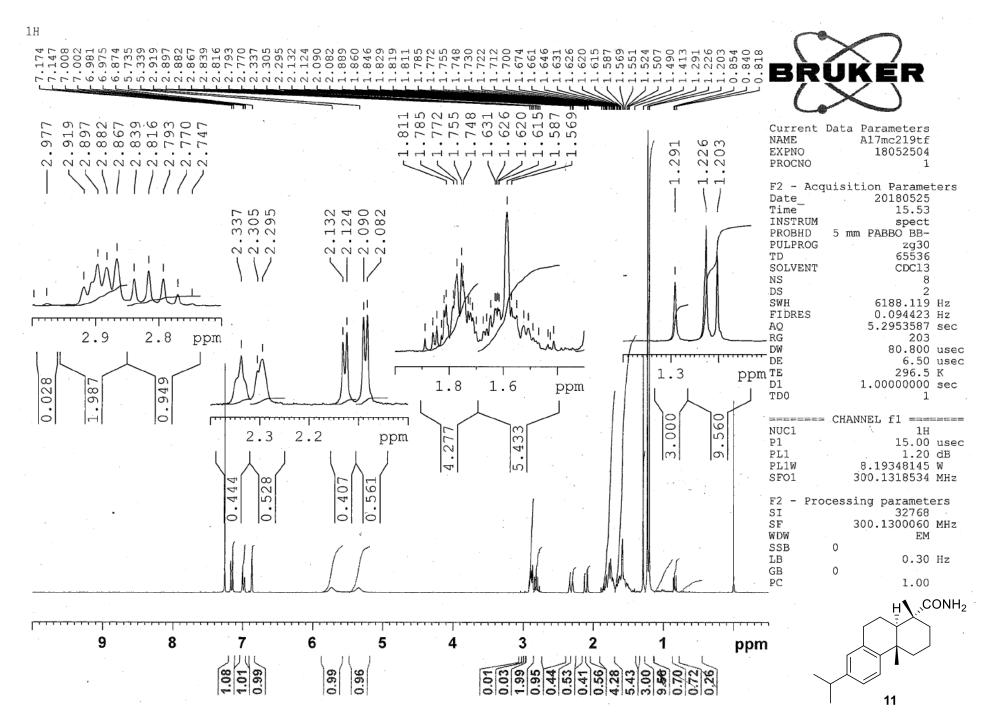
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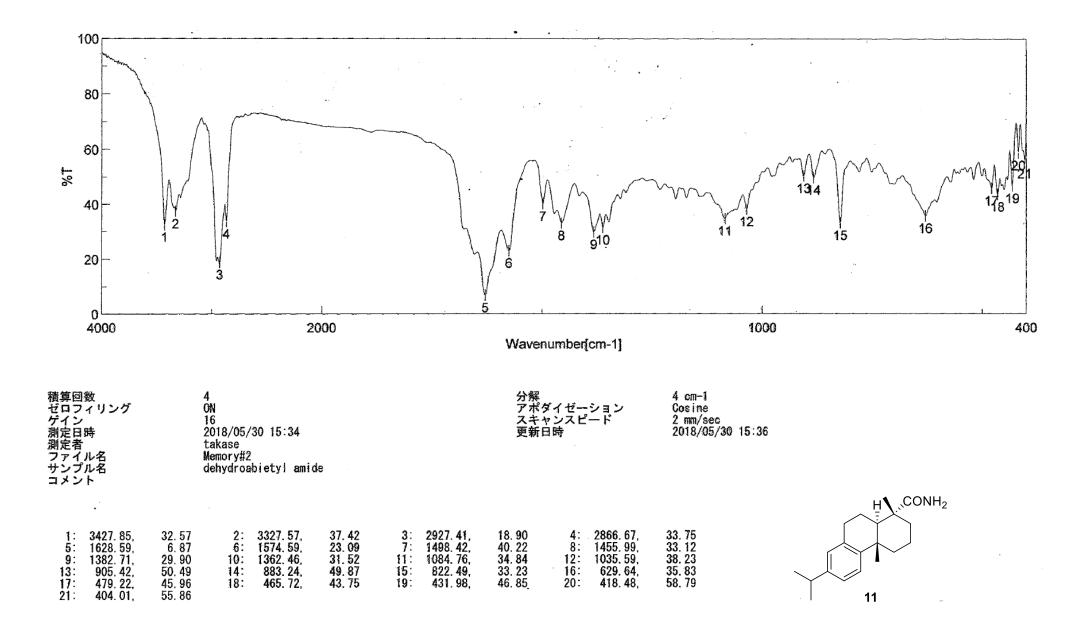
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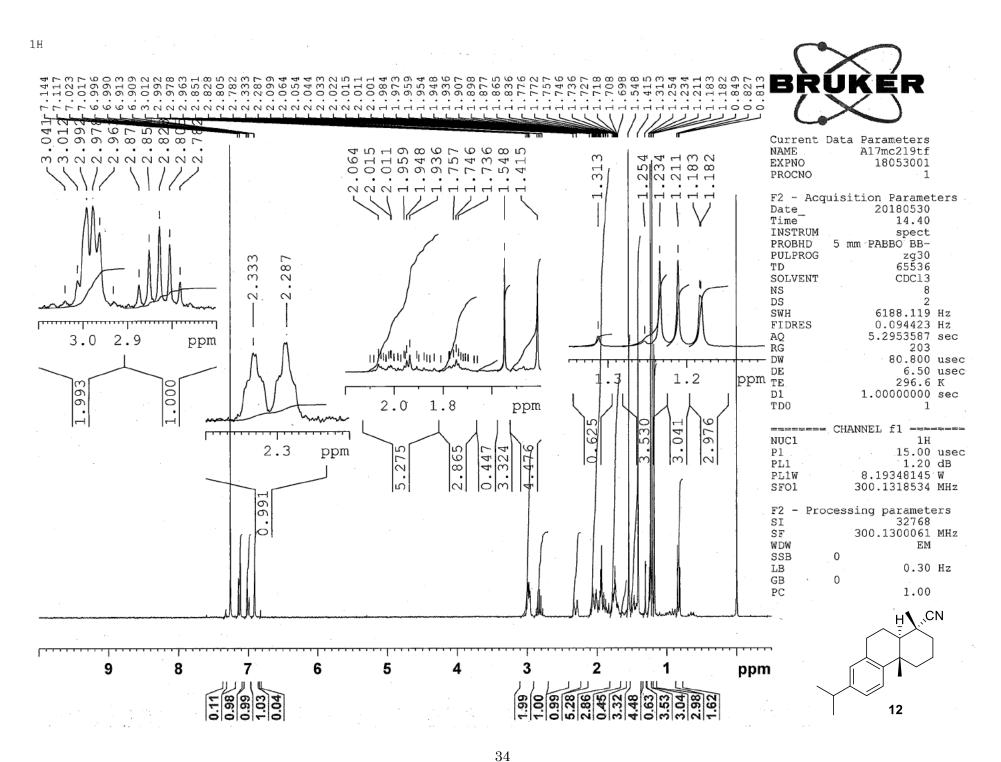












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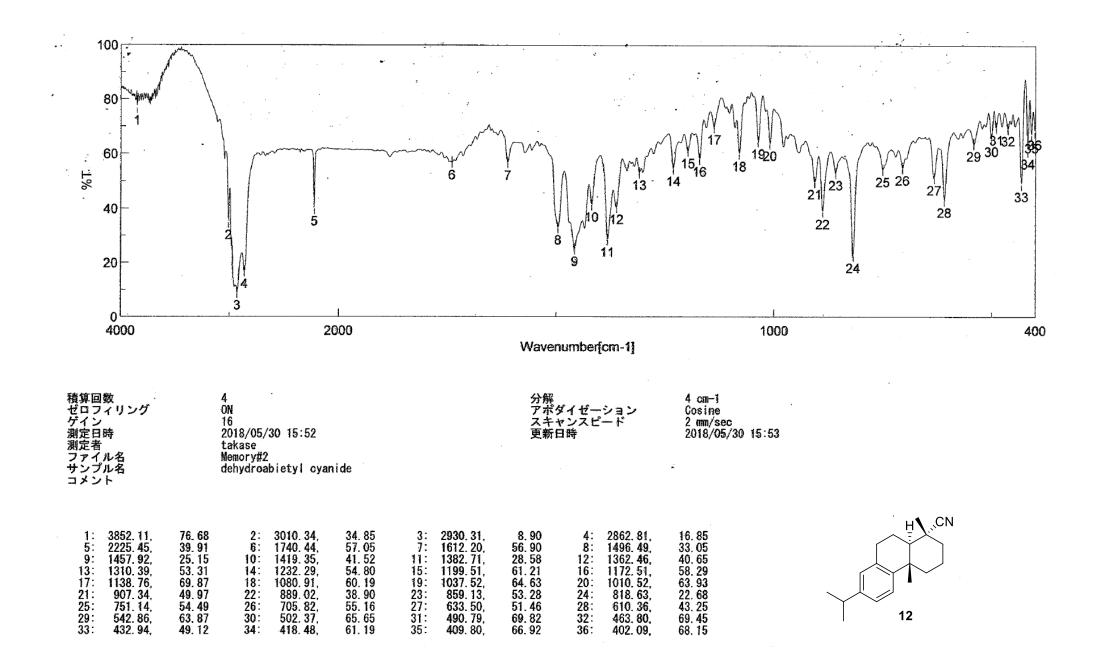
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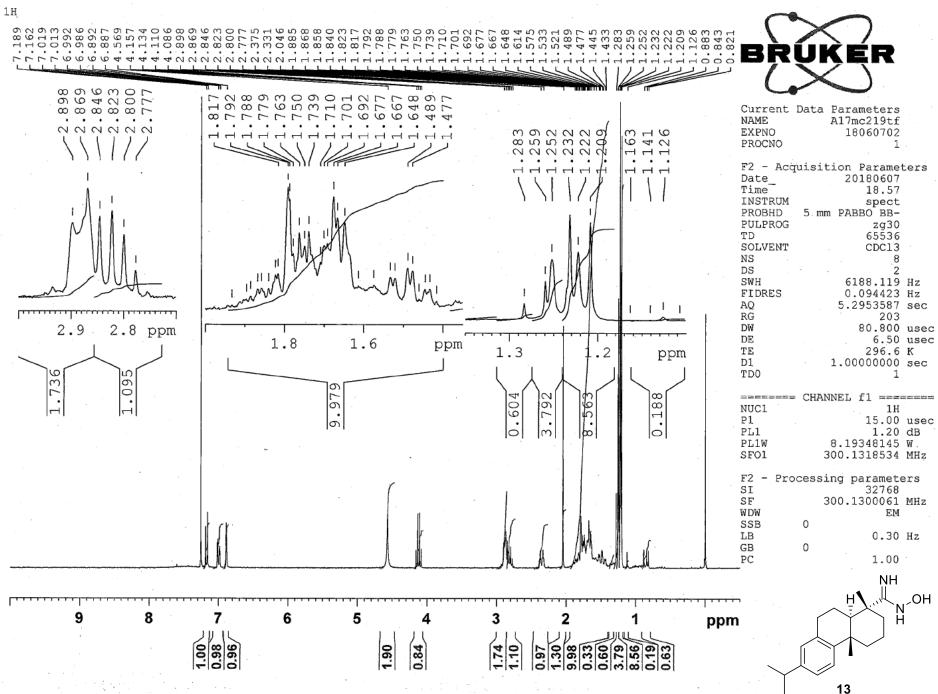


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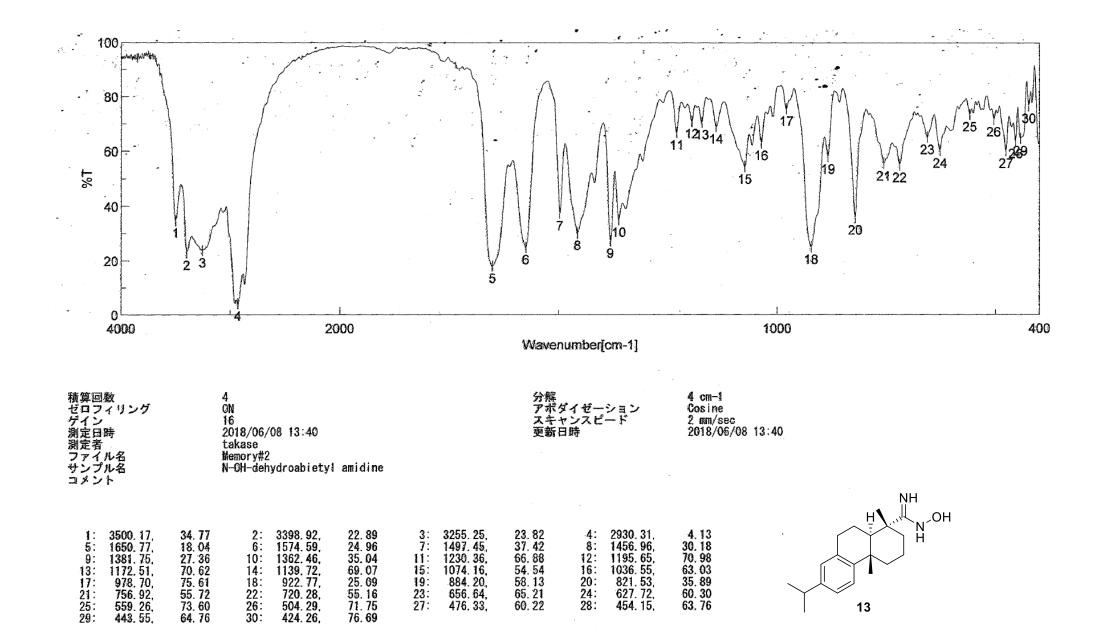


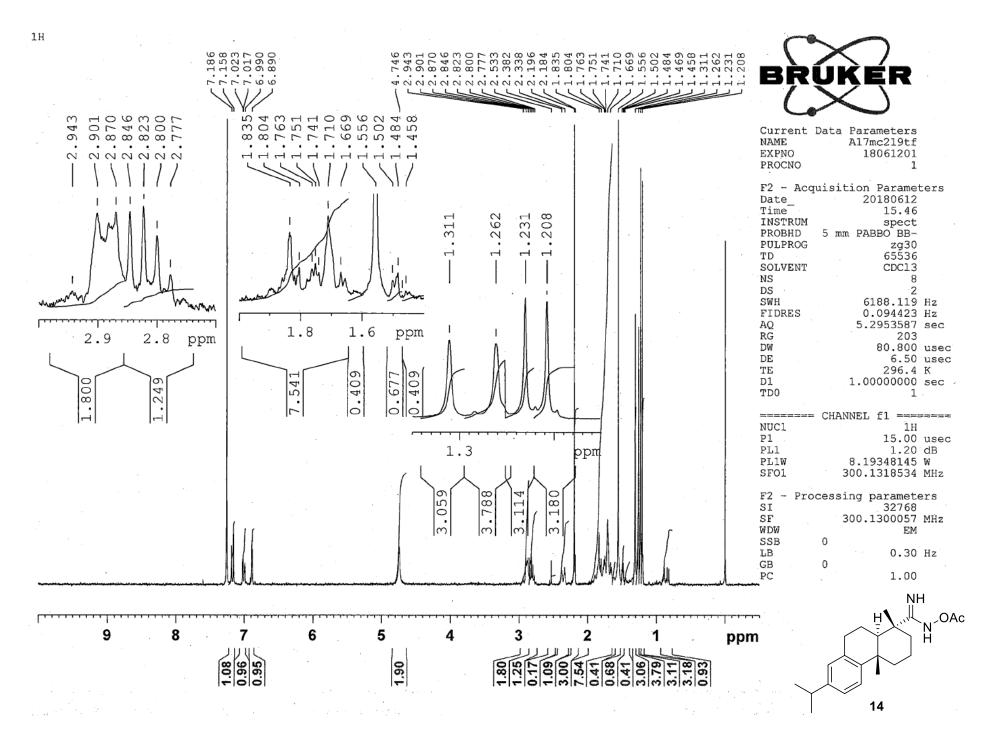




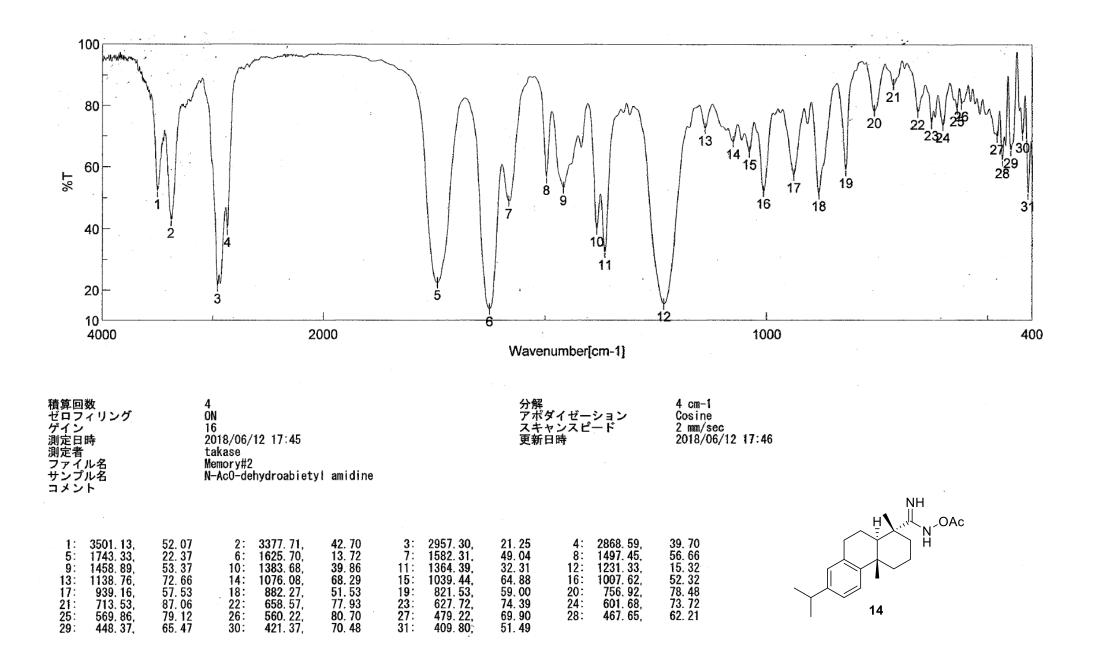


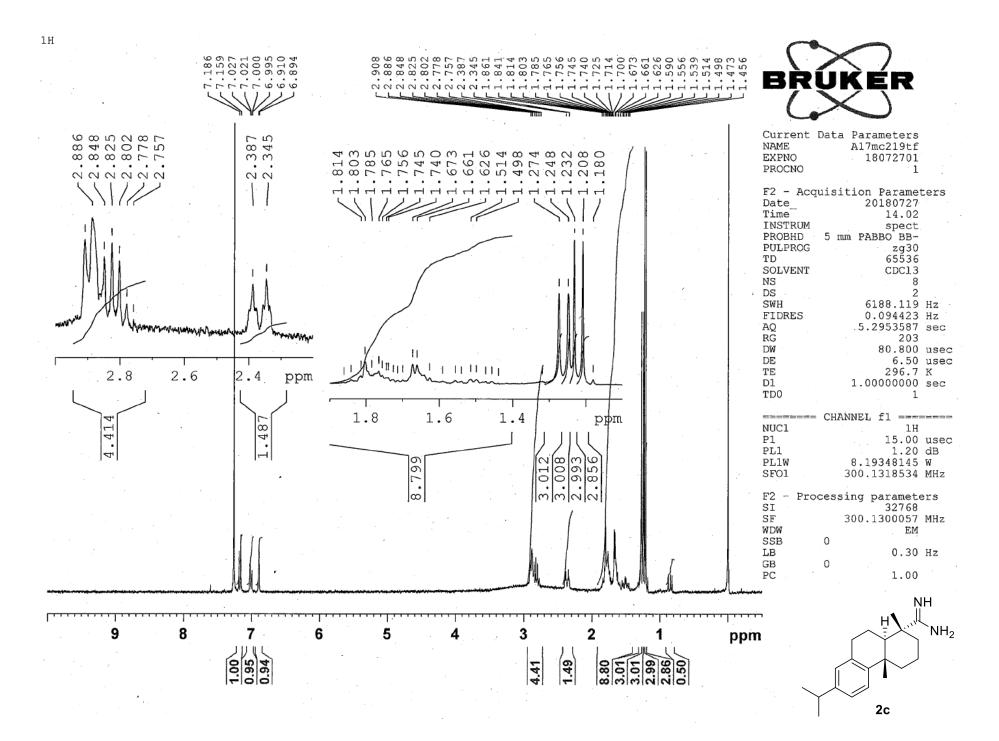
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		CPDPRG2 waltz16 NUC2 1H PCPD2 90.00 us PLW2 5.19999981 W PLW12 0.14444000 W PLW13 0.11700000 W SFO2 400.1316005 MH
		F2 - Processing parameters SI 32768 SF 100.6127690 MH WDW EM SSB 0 LB 2.00 Hz GB 0 FC 1.40 H H H





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13C with dec	. CPQNP		
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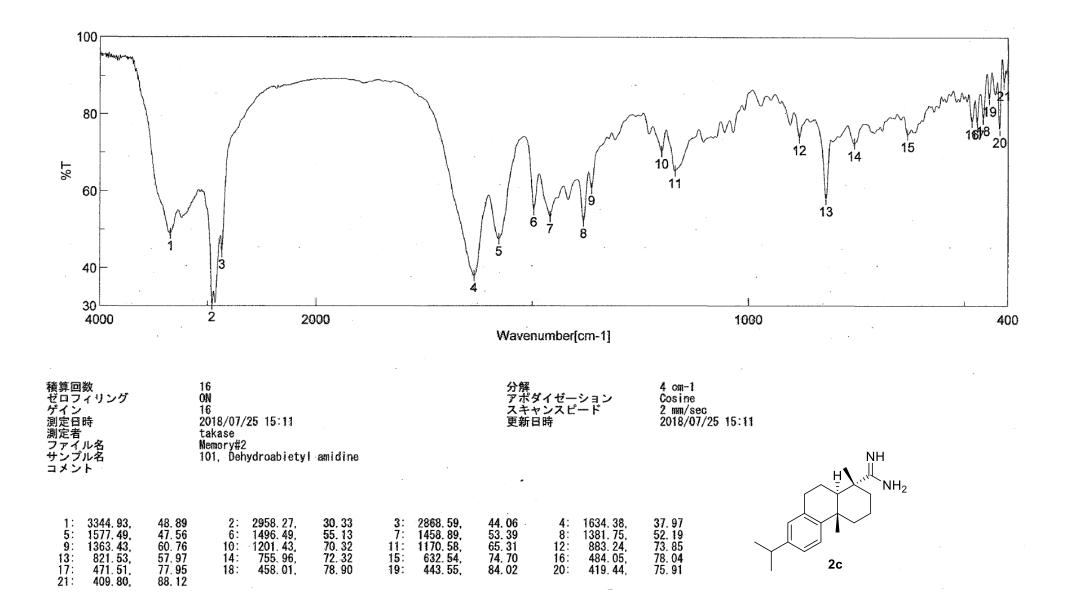
46.80 $M^{-}M^{+}$

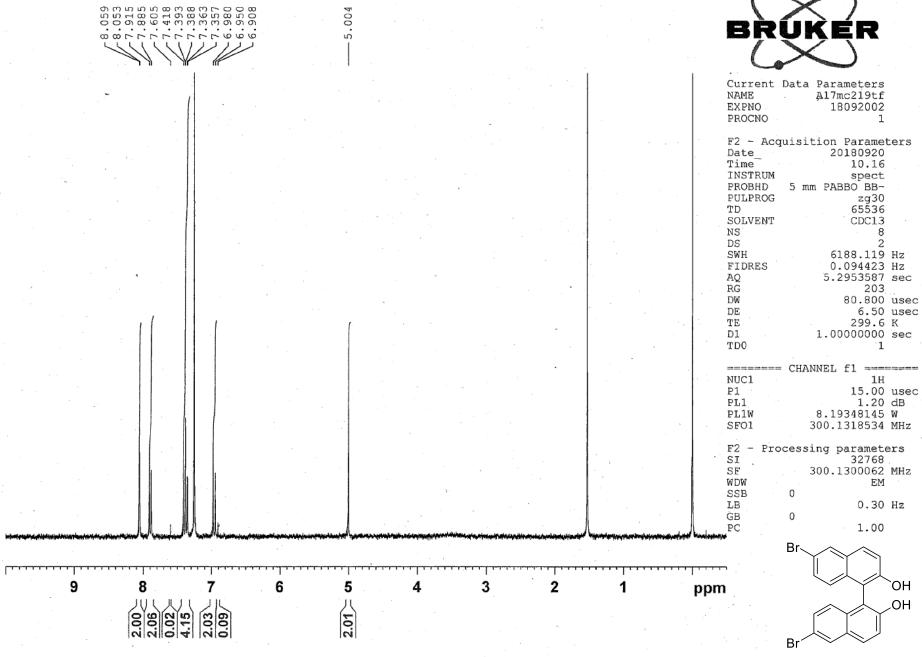


Current NAME EXPNO PROCNO	Data	A17r	amete nc219 90110	9tf	
F2 - Acc Date_ Time INSTRUM PROBHD PULPROG TD SOLVENT NS DS	quisi 5 m	20	1901 12 spe 20NP 1 zgpg 655 CDC	110 52 20t 1H/ 330	ers
SWH		297	61.9	904	Hz
FIDRES			4541		Hz .
AQ RG		1.1	.0105		sec
DW			126.8		usec
DE					usec
TE				0.0	K
DI		2.00	00000		sec
D11		0.03	0000	000	sec
TD0				1	
NUC1	CHAI	NEL	3	.3C	
PLW1		15.50			usec W
SF01		100.6			MHz
					11112
CPDPRG2 NUC2	= CHAI		f2 = altz		
PCPD2					usec
PLW2			9999		W
PLW12 PLW13			4440		W
SFO2		100.11	.7000		W MHz
SF02		100.1	3100	05	Pinz
	cess	ing p			ers .
SI	÷ .		327		
SF WDW		100.6	1276	EM	MHz
SSB	0			EN	
LB			2.	00	Hz
GB .	0			· .	
PC			1.	40	
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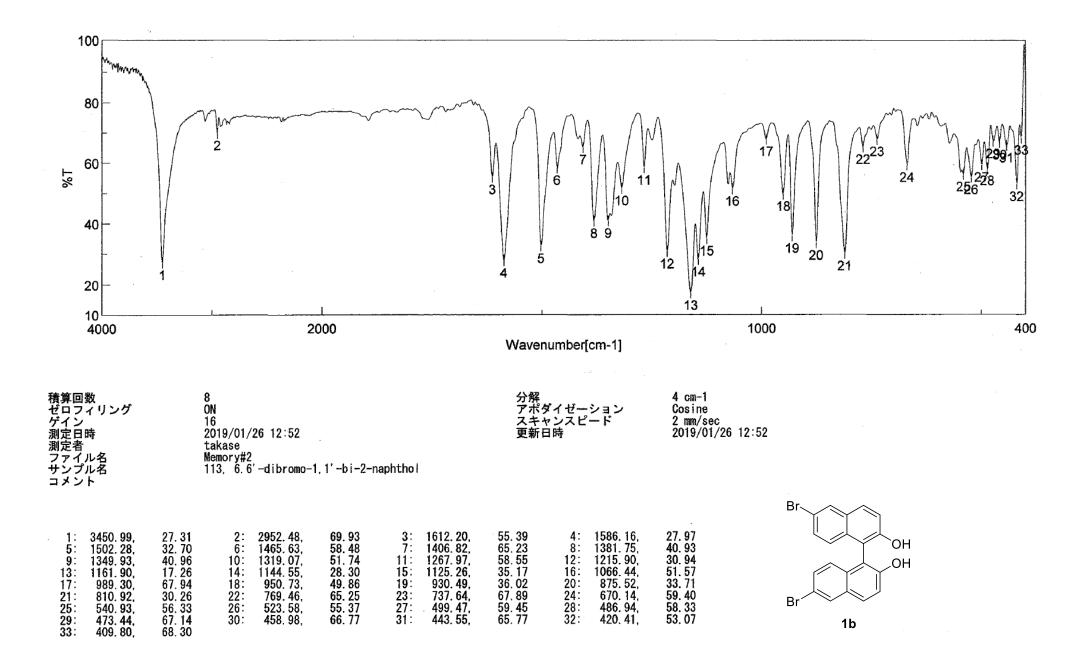
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1H

1b



LH ,	7.386	4.799	1.403	Current Data Parameters NAME A17mc219tf EXPNO 18100301 PROCNO 1
				$\begin{array}{ccccc} F2 & - \ Acquisition \ Parameters \\ Date 20181003 \\ Time 11.21 \\ INSTRUM spect \\ PROBHD 5 \ mm \ PABBO \ BB - \\ PULPROG 2g30 \\ TD 65536 \\ SOLVENT CDC13 \\ NS 8 \\ DS 2 \\ SWH 6188.119 \ Hz \\ FIDRES 0.094423 \ Hz \\ AQ 5.2953587 \ sec \\ RG 203 \\ DW 80.800 \ usec \\ DE 6.50 \ usec \\ TE 299.5 \ K \\ D1 1.0000000 \ sec \\ TD0 1 \\ \end{array}$
				NUC1 1H P1 15.00 usec PL1 1.20 dB PL1W 8.19348145 W SF01 300.1318534 MHz F2 - Processing parameters 32768 SF 300.1300064 MHz WDW EM SSB 0 LB 0.30 Hz GB 0 PC 1.00
98	7 6	5 4 3	2 1 18.54 18.54	ppm tBu OH tBu tBu tBu

