

Supporting information

Preparation of Hyper-cross-linked Hydroxylated Polystyrene for Adsorptive

Removal of Methylene Blue

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1 Adsorption isotherms, kinetics and thermodynamics

1.1 Adsorption isotherms

The adsorption data were fitted by the Langmuir (Eq.(S1)), Freundlich (Eq.(S2)), and Redlich-Peterson isotherm equations (Eq.(S3)), respectively.

$$q_e = K_L c_e q_m / (1 + K_L c_e) \quad (S1)$$

$$q_e = K_F c_e^{1/n} \quad (S2)$$

$$q_e = q_{mon} b_{RP} c_e / (1 + b_{RP} c_e^\alpha) \quad (S3)$$

where q_e and q_m (mg/g) is the equilibrium capacity and maximum monolayer adsorption capacity, K_L (L/mg) is the Langmuir binding constant, K_F [(mg/g)·(L/mg)^{1/n}] and n are the Freundlich constants, q_{mon} and b_{RP} are the Redlich-Peterson constants, α is the empirical constant. The Redlich-Peterson isotherm equation combines the characteristics of the Langmuir and Freundlich isotherm equation, suiting with uniform and non-uniform adsorption on binding sites.

1.2 Adsorption kinetics

The kinetics data were fitted using pseudo-first-order rate equation (Eq.(S4)), pseudo-second-order rate equation (Eq.(S5)), and the intra-particle diffusion model (Eq.(S6)), respectively.

$$q_t = q_e (1 - e^{-k_1 t}) \quad (S4)$$

$$q_t = q_e^2 k_2 t / (1 + q_e k_2 t) \quad (S5)$$

$$q_t = k_{ip} t^{1/2} + C \quad (S6)$$

where q_t (mg/g) is the adsorption capacity at the given time t (min), k_1 (min⁻¹) and k_2 (g/(mg·min)) are rate constant, respectively, and k_{ip} [(mg/g)/(min)^{1/2}] is the diffusion rate constant, C is related to thickness and boundary layer of resin.

1.3 Adsorption thermodynamics

Adsorption thermodynamic function parameters, including Gibbs free energy change (ΔG , kJ/mol), enthalpy change (ΔH , kJ/mol), and entropy change (ΔS , J/(mol·K)) were obtained by Eq. (S7), (S8) and (S9).

$$\Delta G = -RT \ln K_c \quad (S7)$$

$$\Delta G = \Delta H - T\Delta S \quad (S8)$$

$$\ln K_c = -\Delta H/RT + \Delta S/R \quad (S9)$$

where T (K) is the temperature of adsorption system, K_c (L/mol) is the thermodynamic equilibrium constant, $K_c = K_L \cdot M$ (M is molar mass of methylene blue 319.85 g/mol).

Table section**Table S1** The preparation of PS-NO₂

<i>Code</i>	<i>Temperature</i> (°C)	<i>Time</i> (h)	<i>V</i> _{nitric acid} (mL)	<i>V</i> _{acetic anhydride} (mL)	<i>Moisture content</i> (%)
PS-NO ₂ -1	5	1	20	66	44.1
PS-NO ₂ -2	5	2	20	66	46.3
PS-NO ₂ -3	25	10	60	200	50.6
PS-NO ₂ -4	40	10	60	200	51.8

Table S2 The preparation of PS-NH₂

<i>Code</i>	<i>Time</i>	m_{SnCl_2}	V_{ethanol}	V_{HCl}	Q_{NH_2}	<i>Moisture</i>	X_{Cl}
	(h)	(g)	(mL)	(mL)	(mmol/g) ^a	<i>content (%)</i>	(%) ^b
PS-NH ₂ -1	24	120	130	130	1.5	47.4	-
PS-NH ₂ -2	24	160	170	170	2.5	50.2	-
PS-NH ₂ -3	24	200	210	210	4.4	53.3	0.11
PS-NH ₂ -4	24	240	250	250	6.3	58.9	0.12

^a Quantity of amino groups determined by weak base exchange capacity analysis,

^b by Volhard method.

Table S3 The preparation of PS-OH

<i>Code</i>	<i>Time</i>	V_{NaNO_2}	$V_{\text{H}_2\text{SO}_4}$	Q_{OH}	<i>Moisture content</i>
	(h)	(mL)	(mL)	(mmol/g) ^a	(%)
PS-OH-1	2	33	33	1.2	46.4
PS-OH-2	2	55	55	2.3	49.9
PS-OH-3	2	96	96	3.9	52.7
PS-OH-4	2	138	138	5.4	57.4

^a Quantity of hydroxyl groups determined by weak acid exchange capacity analysis

Table S4 The preparation of HCPS-OH

<i>Code</i>	<i>Time</i> (h)	<i>Catalyst</i>	X_{Cl} (%) ^a	Q_{OH} (mmol/g) ^b	<i>Moisture</i> <i>content</i> (%)
HCPS-OH-1	36	FeCl ₃	0.38	1.4	52.6
HCPS-OH-2	36	FeCl ₃	0.35	2.2	53.9
HCPS-OH-3	36	FeCl ₃	0.32	3.7	54.2
HCPS-OH-4	36	FeCl ₃	0.27	5.0	57.8

^a by Volhard method, ^b Quantity of hydroxyl groups determined by weak acid exchange capacity analysis

Table S5 The adsorption of thermodynamic parameters evaluated for MB on resins

<i>Code</i>	$K_c/10^3$ (L/mol)			ΔH (kJ/mol)	ΔS (J/(mol·K))	ΔG (kJ/mol)		
	298 K	308 K	318 K			298 K	308 K	318 K
HCPS-OH-1	5.49	5.94	7.64	12.92	114.70	-21.33	-22.25	-23.64
HCPS-OH-2	37.67	50.48	67.07	22.45	162.95	-26.11	-27.73	-29.37
HCPS-OH-3	43.08	52.92	70.41	19.26	153.23	-26.44	-27.85	-29.51
HCPS-OH-4	78.61	102.03	152.64	26.16	181.28	-27.92	-29.53	-31.55

Table S6 Adsorption isotherm model parameters for the adsorption of AN and PNA into HCPS-OH

<i>Code</i>		Langmuir model			Freundlich model		
		q_m (mg/g)	$K_L / 10^{-3}$ (L/mg)	R^2	K_F [(mg/g)·(L/mg) ^{1/n}]	$1/n$	R^2
HCPS-OH-1	AN	110.7	12.38	0.991	5.88	0.497	0.993
	PNA	222.8	15.58	0.980	14.42	0.477	0.998
HCPS-OH-2	AN	144.6	12.77	0.989	6.13	0.556	0.997
	PNA	231.4	24.95	0.977	20.75	0.446	0.994
HCPS-OH-3	AN	62.0	23.90	0.883	8.29	0.343	0.995
	PNA	212.0	13.44	0.986	12.83	0.476	0.995
HCPS-OH-4	AN	71.6	8.75	0.994	3.70	0.467	0.981
	PNA	217.3	11.30	0.978	11.60	0.486	0.996

Figure section

Fig. S1 The FT-IR spectrum of the PS-NO₂, PS-NH₂ and PS-OH resins

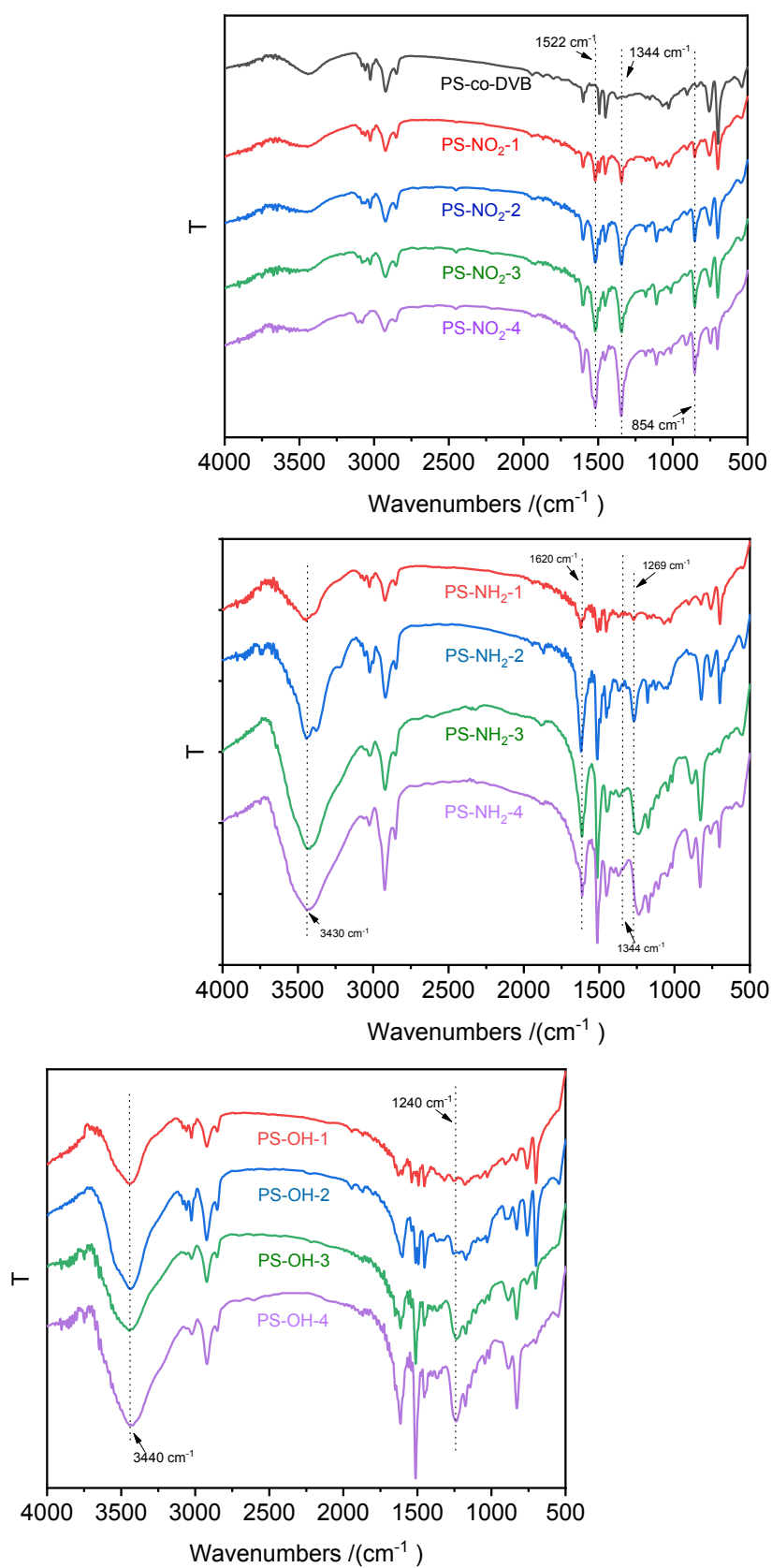


Fig. S2 The contact angles (CA) of the HCPS-OH resins with H₂O

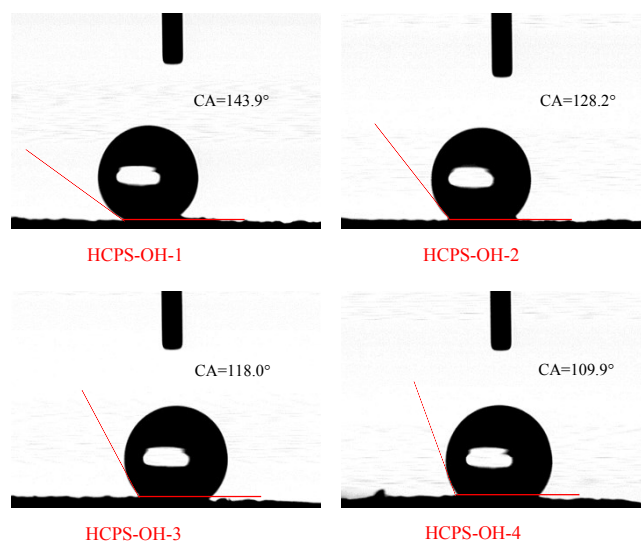


Fig. S3 XPS spectra of HCPS-OH resins

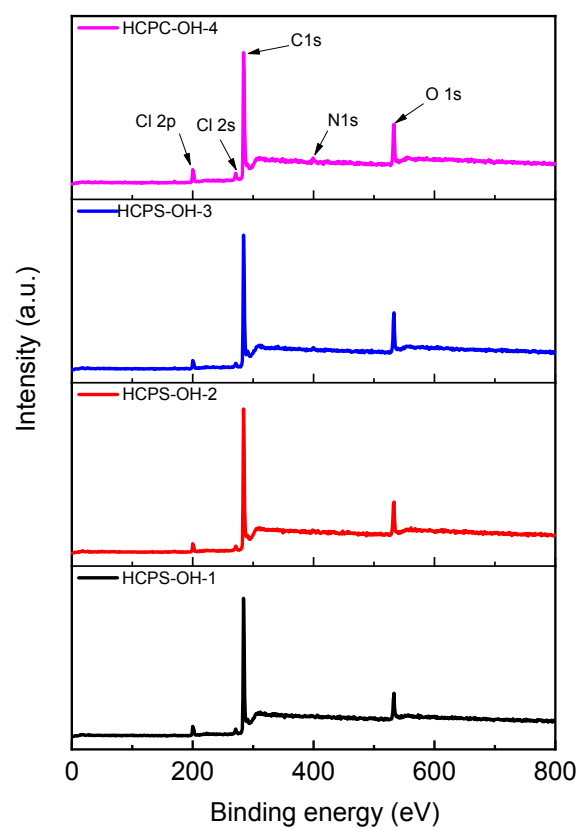


Fig. S4 Swelling ratio of the PS-OH resins in water and DCM

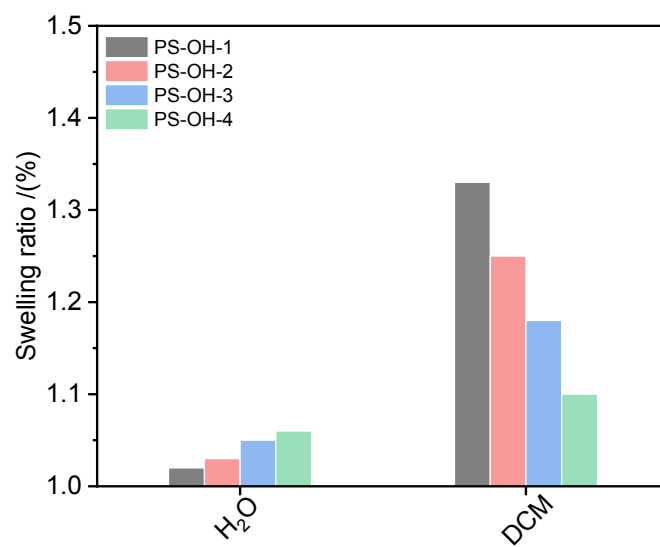


Fig. S5 Swelling ratio of the HCPS-OH resins in water (1), ethanol (2), acetone (3) and DCM (4)

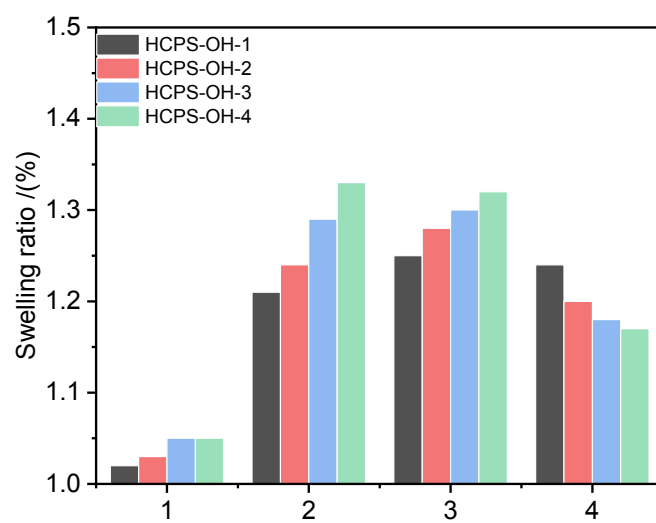


Fig. S6 The equilibrium isotherms of MB on (a) HCPS-OH-1, (b) HCPS-OH-2, (c) HCPS-OH-3, (d) HCPS-OH-4 at 298 K, 308 K and 318 K

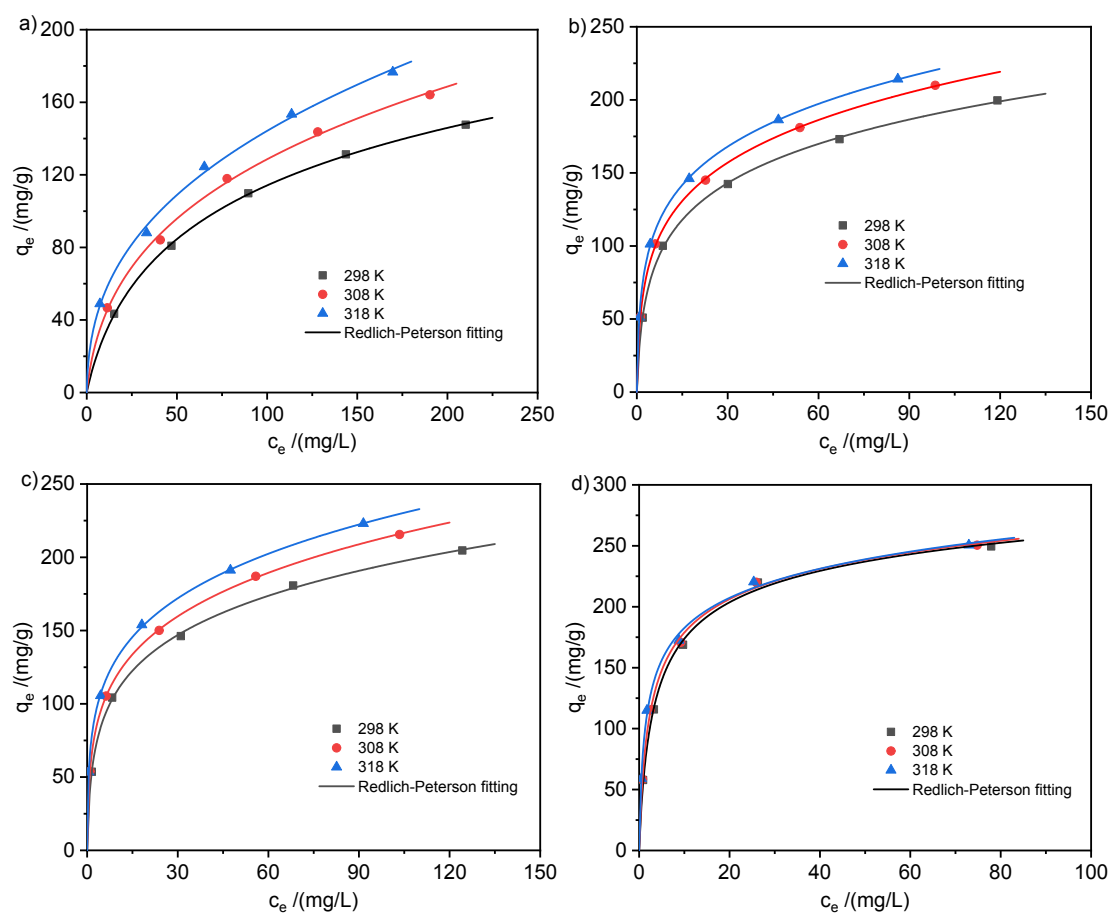


Fig. S7 Plot of $\ln K_c$ vs. $1/T$ for adsorption of MB on (a) HCPS-OH-1, (b) HCPS-OH-2, (c) HCPS-OH-3 and (d) HCPS-OH-4 at 298 K

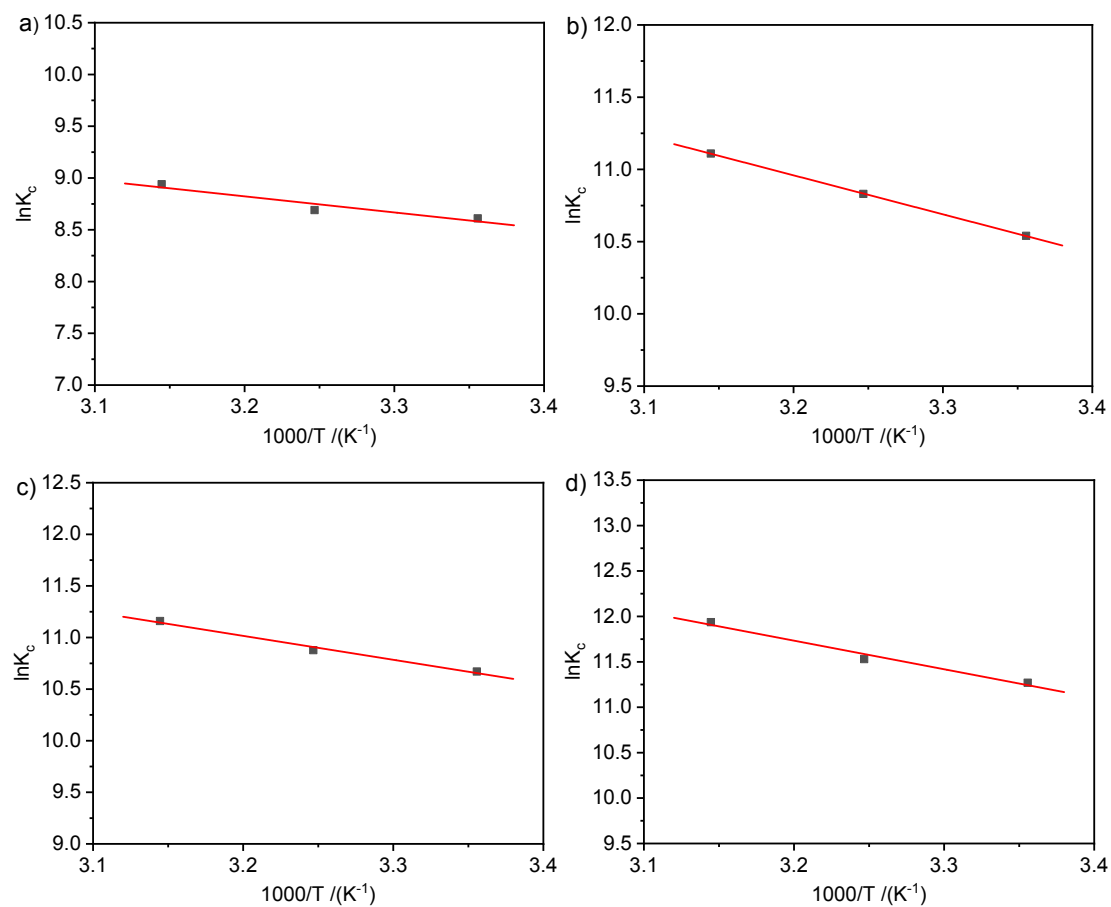


Fig. S8 The adsorption kinetic curves of MB on HCPS-OH-4 at 298 K, 308 K and 318 K

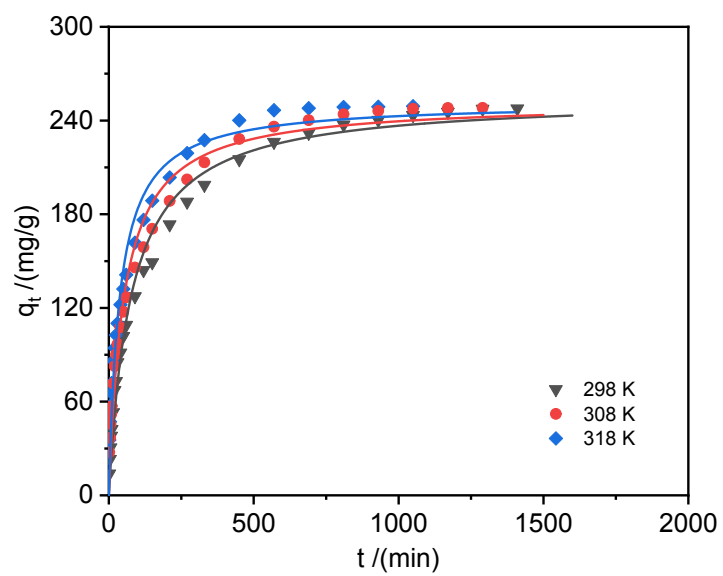


Fig. S9 Plotting of q_t versus $t^{1/2}$ on HCPS-OH-4 according to the intra-particle diffusion model

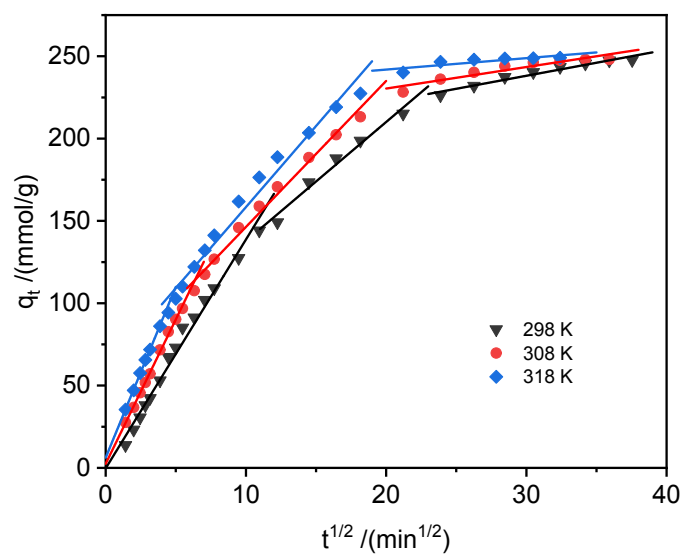


Fig. S10 Effect of KCl on MB removal (MB concentration: 500.5 mg/L, adsorbent dose: 0.100 g/25 ml, temperature: 298 K, contact time: 24 h)

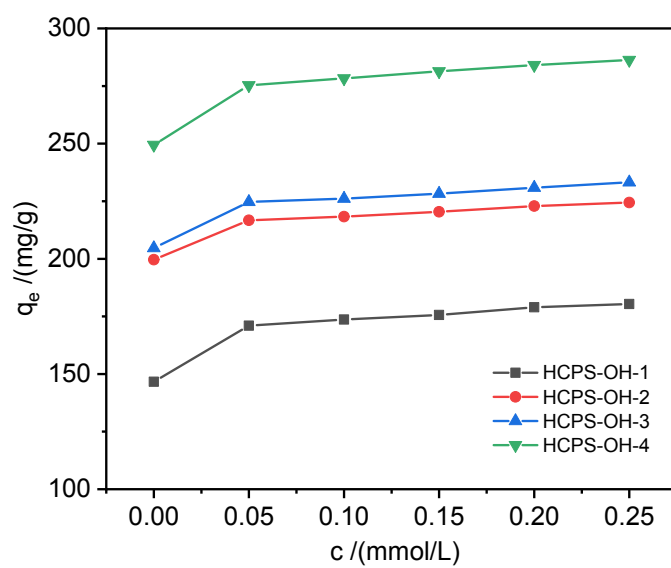


Fig. S11 The swelling capacity of HCPS-OH-1 (1), HCPS-OH-2 (2), HCPS-OH-3 (3) and HCPS-OH-4 (4) in 0.1 M NaOH solution

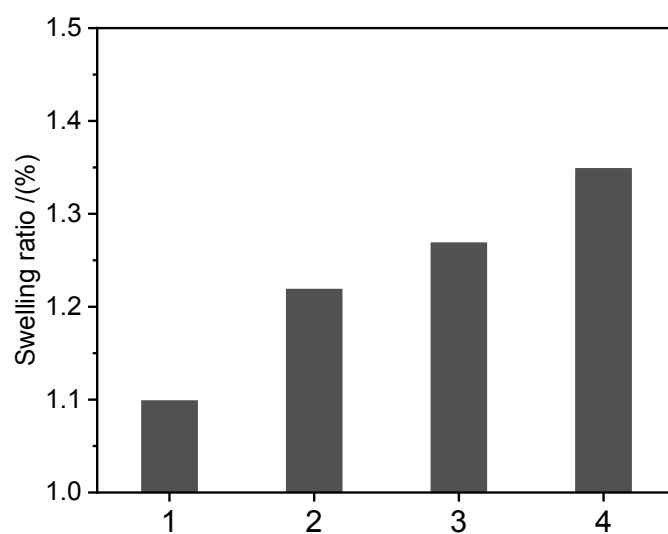


Fig. S12 Adsorption isotherms of (a) AN and (b) PNA on the HCPS-OH resins

