

Supporting Information for: Convolutional Neural Networks for High Throughput Screening of Catalyst Layer Inks for Polymer Electrolyte Fuel Cells

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1. Data preprocessing

Six catalyst ink imaging sets were considered in this work. Three ink powders were studied with Nafion ionomer, EA50 I33 ink, F50 I33 ink and V50 I33 ink (EA - graphitized, F - stabilized and V - Vulcan carbon support with Pt from 5 TKK, and 33 wt% Nafion ionomer), and three with Aquivion ionomer, EA50 I33 ink, F50E I33 ink and V50 I33 ink. Catalyst powders Tec10EA50E, Tec10F50E and Tec10V50E, containing ≈ 50 wt% platinum on carbon were received from Tanaka Kikinokogy (TKK) (further denoted as EA50, V50 and F50). The catalyst inks with 33 wt% ionomer were prepared by sonication of the catalyst in 10 50 vol% n-Propanol in water for 15 minutes before deposition of two drops onto a lacey carbon 300 mesh formvar coated TEM grid (TedPella). All samples were imaged using a FEI Tecnai G2 200 kV Transmission Electron Microscope. For the samples with Nafion, fifteen images were taken for each sample at 22,000x magnification. For the Aquivion class there were 3 images for V50, 2 images for

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15 F50E and 1 image for EA50 at 13,000 magnification. The images belonging to the Nafion ionomer have a resolution of 2048×2115 pixels with the scale bar indicating 500 nm, and those belonging to Aquivion have a resolution of 1024×1059 with the scale bar of 200 nm. As there is also a black bar with the scaling information at the bottom of each image, the images were cropped to remove it.
20 This resulted in a resolution of 1024×1024 for the Aquivion images and 2048×2048 for the Nafion images. The Nafion images were then resized to 1024×1024 in order to have a uniform image dataset for further processing. To decrease the required memory resources for running the region proposal algorithm (i.e. Selective Search) at a later step, each high-resolution image (1024×1024) was
25 split up into four lower resolution images with a resolution of 512×512 . At this point, the dataset were split into approximately 75%-25% for the training and the validation purposes. Hereby, it was ensured that there is no information leakage between the training set and the hold out set. For example, for the Nafion class 12 out of 15 images were used for training and 3 for the test purpose.
30 The only exception was the Aquivion-EA50 class as there was only one original image available. Therefore, one of the four 512×512 -pixel images that resulted from the same high-resolution image of the Aquivion-EA50 class was placed into the hold out set, while the other three were placed into the training set. Thereafter, selective search algorithm was applied as explained in the article.
35 Table 1 summarizes the distribution of the images in the classes after application of the selective search algorithm.

2. Model Training

The preprocessed images were loaded into memory through the keras `flow_from_directory` function and were preprocessed with the keras `ImageDataGenerator`. The im-
40 ages of the training and validation sets were rescaled by dividing each pixel's value by 255. The mean of each input image was also set to zero through the `samplewise center` option and each image was divided by its standard deviation through the option `samplewise std normalization`.

Table 1: Distribution of the images in the classes after application of the selective search algorithm.

Class	Training Set	Hold out Set
Aquivion-EA50	1979	1869
Aquivion-F50E	1885	1890
Aquivion-V50	1847	1921
Nafion-EA50	1837	1863
Nafion-F50	1874	1882
Nafion-V50	1885	1607

For the images of the training set, data augmentation was also performed by
 45 randomly flipping the images along the vertical and/or the horizontal for each
 epoch. For the custom CNN, the image size was set to 100×100 and the
 colormode was set to grayscale for all images. For the transfer learning with
 the first layers of VGG16, the image size was also set to 100×100 but the
 colormode was set to rgb. The colormode was chosen to be rgb to make the
 50 images compatible with the convolutional layers of VGG16.

For the approach using logistic regression, the image size was set to 224×224
 and the colormode was set to rgb. The image size was changed to be able to
 directly use the input layer of VGG16. The custom CNN was created as a
 sequential model in the keras API. For training, the categorical crossentropy
 55 loss function and the Adam optimizer was used.

To ensure the overlapping samples do not affect our conclusion about the impor-
 tance of applying zoom-in and zoom-out data augmentation, we created another
 smaller dataset with non-overlapping 100×100 patches using the SW approach.
 This gives us about 50 training examples in each class. As shown in Fig. 1,
 60 training the custom network on this small dataset and validating on the SS
 dataset also results in poor model performance; however, training on SS and
 validating on the non-overlapping images further confirms the hypothesis that
 zoom-in and zoom-out data augmentation must be accounted for in the training
 phase.

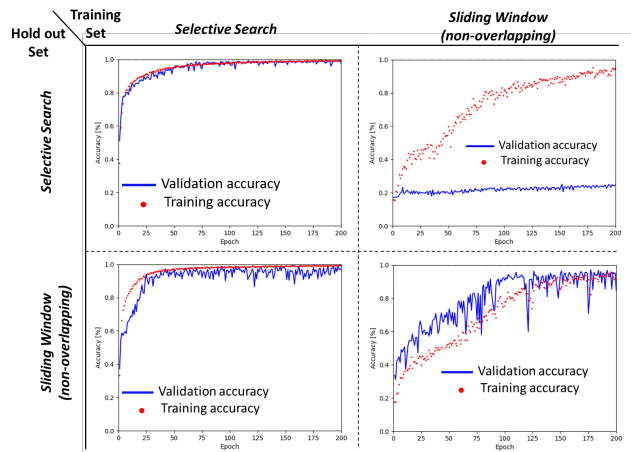


Figure 1: Comparison of the learning curves when the training and hold out sets are Selective Search and non-overlapping Sliding Window.

65 Models were trained on the computational resources at Jülich Supercomputing
 Centre.[S1] TensorFlow version 2.3.1 was used for the backend through version
 2.4.3 of Keras.[S2] The logistic regression model was constructed through version
 0.23.2 of scikit-learn.[S3]

3. References

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