

Supplementary Material

Self-supporting 3D hierarchically porous CuNi-S cathodes with dual-phase structure for rechargeable Al battery

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Table S1. Electrolyte compositions for metal electrodeposition based on different Cu/Ni ratio.

| Cu/Ni ratio | Electrolyte compositions | | | | |
|-------------|--------------------------|-----------------------|---|------------------------------------|----------|
| | CuSO ₄ (M) | NiSO ₄ (M) | (NH ₄) ₂ SO ₄ (M) | H ₂ SO ₄ (M) | SDS (mM) |
| 1:0 | 0.1 | -- | 1.0 | 0.7 | 1.0 |
| 1:1 | 0.1 | 0.1 | 1.0 | 0.7 | 1.0 |
| 1:2 | 0.1 | 0.2 | 1.0 | 0.7 | 1.0 |
| 0:1 | -- | 0.1 | 1.0 | 0.7 | 1.0 |

Table S2. Cathodes names for the self-supporting cathodes based on different Cu/Ni ratio.

| Cu/Ni ratio | Cathodes name | | |
|-------------|--------------------------|--------------------------|----------------------------|
| | Electrodeposited Samples | Oxidation Samples | Sulfur Replacement Samples |
| 1:0 | Cu/CC | Cu-O/CC | Cu-S/CC |
| 1:1 | CuNi/CC _{1.0} | CuNi-O/CC _{1.0} | CuNi-S/CC _{1.0} |
| 1:2 | CuNi/CC _{2.0} | CuNi-O/CC _{2.0} | CuNi-S/CC _{2.0} |
| 0:1 | Ni/CC | Ni-O/CC | Ni-S/CC |

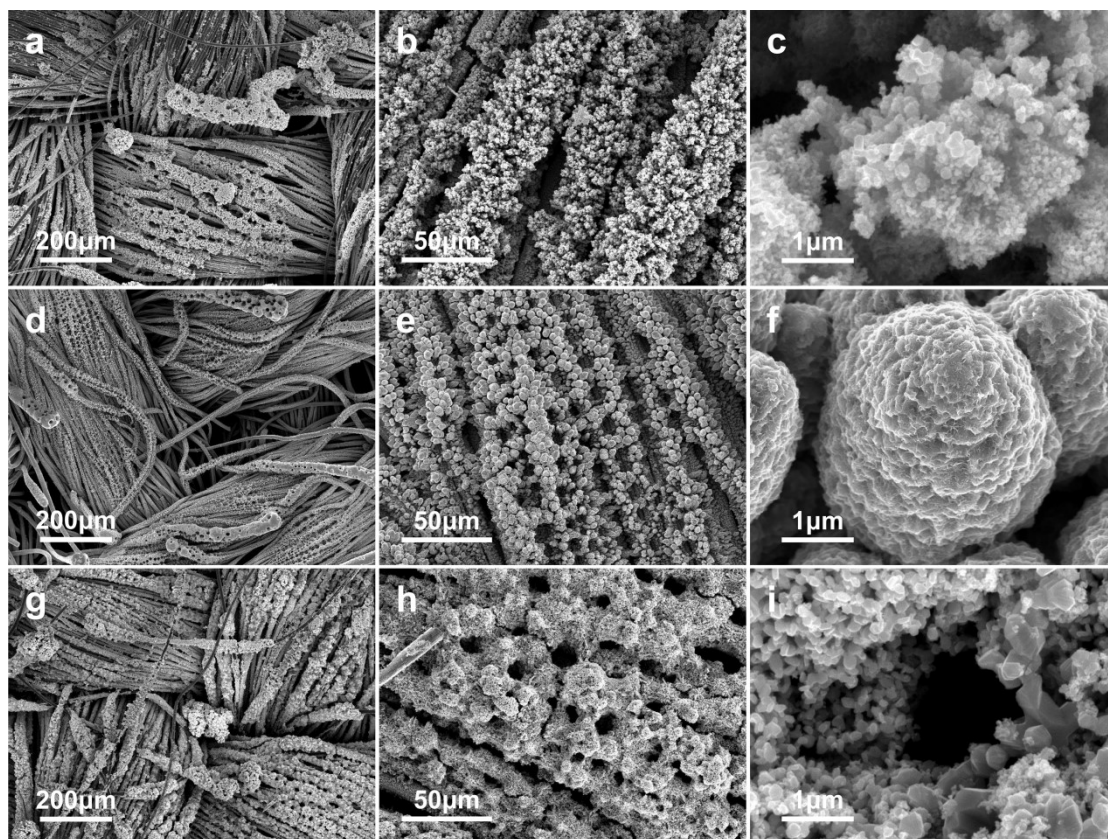


Fig. S1 SEM images of (a-c) Cu-S/CC, (d-f) Ni-S/CC and (g-i) CuNi-S/CC_{2.0}.

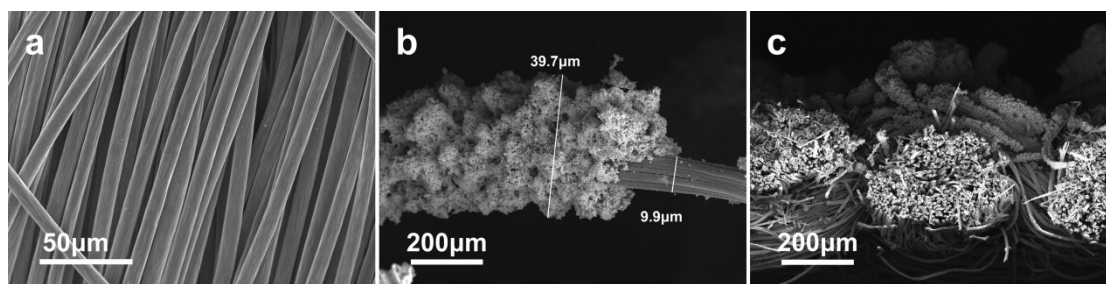


Fig. S2 SEM images of (a) carbon cloth (CC) fibers and (b) carbon fibers covered by CuNi-S_{1.0}. (c) Top-view SEM image of CuNi-S/CC_{1.0}.

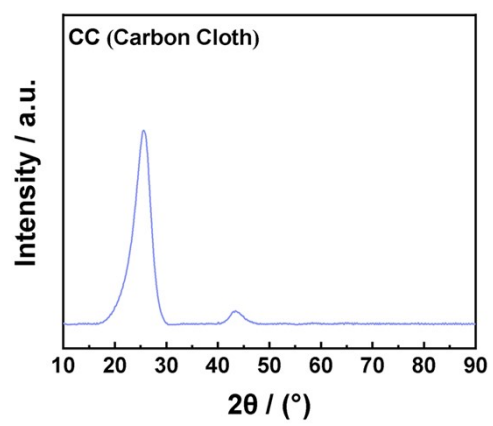


Fig. S3 XRD pattern of carbon cloth (CC) fibers.

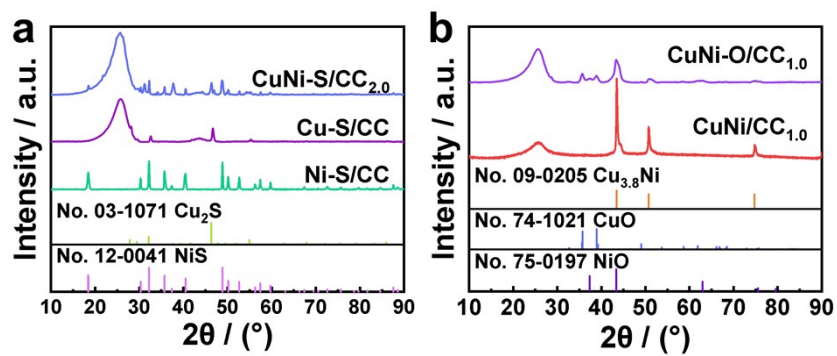


Fig. S4 (a) XRD patterns of Ni-S/CC, Cu-S/CC and CuNi-S/CC_{2.0}. (b) XRD patterns of CuNi/CC_{1.0} and CuNi-O/CC_{1.0}.

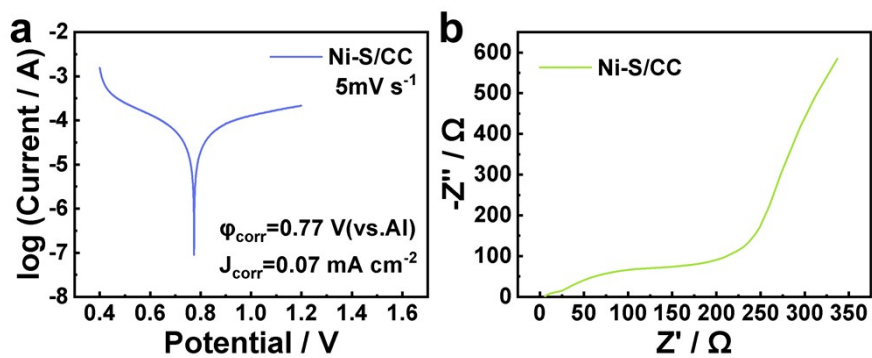


Fig. S5 Corrosion resistance and electrical conductivity of self-supporting Ni-S/CC cathode based on $\text{AlCl}_3/[\text{EMIm}]\text{Cl}$ ionic liquids. (a) Tafel curves and electrochemical corrosion parameters of Ni-S/CC. (b) Nyquist plots of Ni-S/CC cathode before cycling.

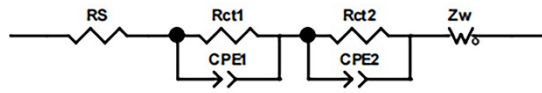


Fig. S6 Equivalent circuit for EIS of Cu-S/CC, Ni-S/CC, CuNi-S/CC_{1.0}, CuNi-S/CC_{2.0}, CuNi-O/CC_{1.0} and CuNi/CC_{1.0} cathodes.

Where R_s is the solution resistance; R_{ct1} and CPE_1 are the micro-pore resistance and constant phase element of various self-supporting cathodes; R_{ct2} and CPE_2 are the charge-transfer resistance and constant phase element of various self-supporting cathodes; Z_w is associated with the Warburg impedance.

Table S3. EIS parameters and diffusion coefficients obtained by fitting the impedance spectra of CuNi/CC_{1.0}, CuNi-O/CC_{1.0}, CuNi-S/CC_{1.0}, CuNi-S/CC_{2.0}, Cu-S/CC and Ni-S/CC cathodes

| Parameter | CuNi/CC _{1.0} | CuNi-O/CC _{1.0} | CuNi-S/CC _{1.0} | CuNi-S/CC _{2.0} | Cu-S/CC | Ni-S/CC |
|--|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| R _s / Ω cm ² | 4.33 | 5.50 | 4.25 | 5.09 | 5.05 | 4.96 |
| R _{ct1} / Ω cm ² | 6.84 | 6.52 | 4.24 | 2.64 | 5.90 | 11.30 |
| CPE _{1-T} / Ω ⁻¹ s ⁿ cm ⁻² | 9.95 × 10 ⁻⁵ | 2.80 × 10 ⁻⁵ | 1.96 × 10 ⁻⁵ | 7.96 × 10 ⁻⁵ | 3.79 × 10 ⁻⁴ | 1.90 × 10 ⁻⁵ |
| CPE _{1-P} | 0.66 | 0.77 | 0.77 | 0.73 | 0.59 | 0.92 |
| R _{ct2} / Ω cm ² | 73.98 | 409.90 | 126.50 | 108.90 | 225.50 | 88.06 |
| CPE _{2-T} / Ω ⁻¹ s ⁿ cm ⁻² | 2.89 × 10 ⁻⁴ | 1.16 × 10 ⁻³ | 1.35 × 10 ⁻³ | 1.21 × 10 ⁻³ | 4.89 × 10 ⁻⁴ | 2.18 × 10 ⁻⁴ |
| CPE _{2-P} | 0.79 | 0.64 | 0.69 | 0.74 | 0.71 | 0.86 |
| Z _{w-R} / Ω cm ² | 919.80 | 60.97 | 36.46 | 29.97 | 39.64 | 411.40 |
| Z _{w-T} | 7.86 | 0.37 | 0.43 | 0.47 | 0.15 | 1.09 |
| Z _{w-P} | 0.56 | 0.39 | 0.43 | 0.37 | 0.34 | 0.47 |
| σ | 92.57 | 61.67 | 20.86 | 16.90 | 46.51 | 118.00 |
| DC ^{a)} / cm ² s ⁻¹ | 9.49 × 10 ⁻¹⁶ | 2.14 × 10 ⁻¹⁵ | 1.87 × 10 ⁻¹⁴ | 2.85 × 10 ⁻¹⁴ | 3.76 × 10 ⁻¹⁵ | 5.84 × 10 ⁻¹⁶ |

^{a)} The diffusion coefficient (DC) is calculated as follow:

$$DC = \frac{1}{2} \left[\frac{RT}{F^2 n^2 AC \sigma} \right]^2 \quad (S1)$$

$$Z_{re} = K + \sigma \omega^{-1/2} \quad (S2)$$

Where R is the gas constant(8.314 J K⁻¹ mol⁻¹); T is the absolute temperature (298 K); F is the Faraday constant (96485 C mol⁻¹); n is the electron transfer number; A is the active surface area of the cathode (1 cm²); C is the concentration of Al ions in the cathode electrode (~1.65 × 10⁻² mol cm⁻³); σ is the Warburg coefficient, determined by the slope of the real resistance Z_{re} vs. ω^{-1/2} in low frequency region (ω=2πf).

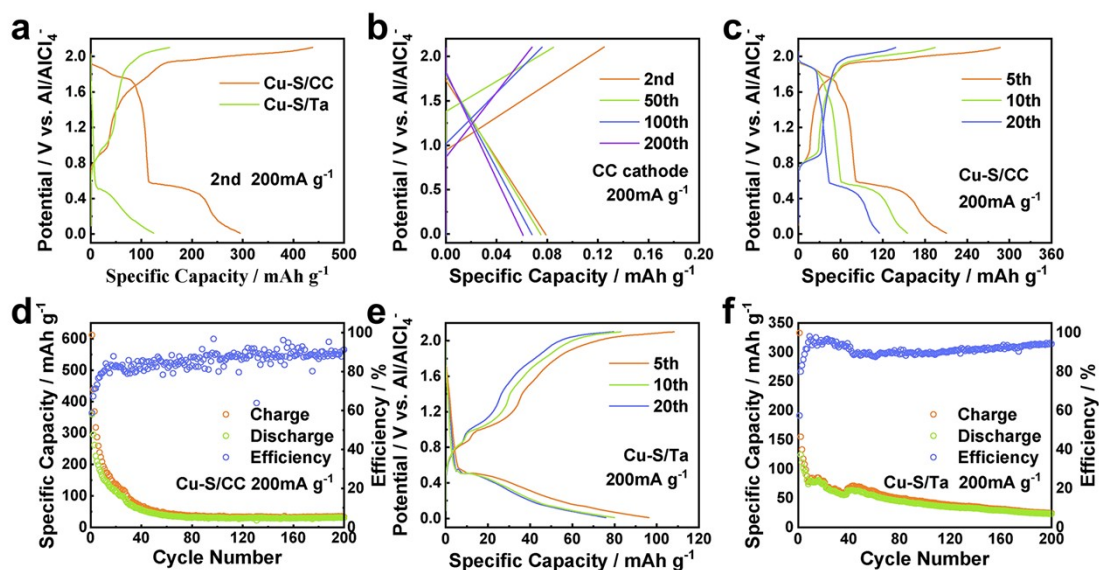


Fig. S7 (a) Charge/discharge curves of Cu-S/CC and powdery Cu-S/Ta cathode of 2nd cycle at the current densities of 200 mA g^{-1} . (b) Charge/discharge curves of 2nd, 5th, 10th, 20th cycles of CC cathode at a current density of 200 mA g^{-1} . Charge/discharge curves of 5th, 10th, 20th cycles of (c) Cu-S/CC, (e) powdery Cu-S/Ta cathode at a current density of 200 mA g^{-1} . Cycling performance and coulombic efficiency of (d) Cu-S/CC and (f) powdery Cu-S/Ta at a current density of 200 mA g^{-1} .

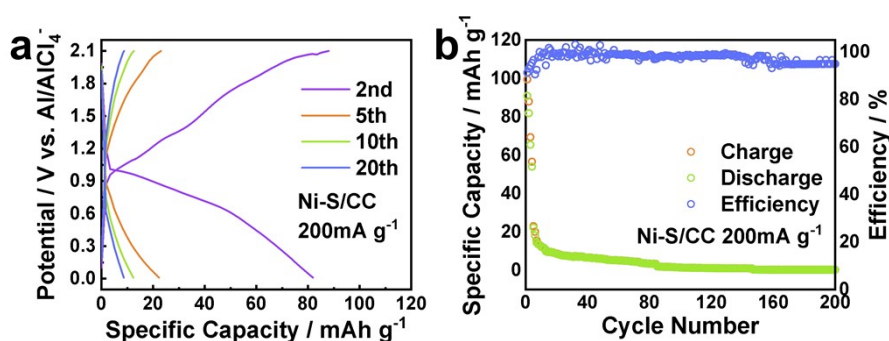


Fig. S8 (a) Charge/discharge curves of Ni-S/CC cathode for 2nd, 5th, 10th, 20th cycles at a current density of 200 mA g^{-1} . (b) Cycling performance and coulombic efficiency of Ni-S/CC at a current density of 200 mA g^{-1} .

Table S4. Comparison of loading mass and electrochemical performance of various self-supporting cathodes prepared in this paper for Al battery cathodes

| Material | Loading mass / mg cm⁻² | Cycle number | Initial capacity / mA h g⁻¹ | Last capacity / mA h g⁻¹ | Current Density / mA g⁻¹ | Coulombic Efficiency / % |
|--------------------------|--|---------------------|---|--|--|-------------------------------------|
| CuNi/CC _{1.0} | 5.3 | -- | -- | -- | -- | -- |
| CuNi-O/CC _{1.0} | 5.2 | 200 | 26.00 | 8.2 | 200 | 98.4 |
| CuNi-S/CC _{1.0} | 4.2 | 200 | 333.5 | 70.5 | 200 | 99.4 |
| CuNi-S/CC _{2.0} | 4.8 | 200 | 398.1 | 54.3 | 200 | 100.9 |
| Cu-S/CC | 2.2 | 200 | 294.8 | 30.0 | 200 | 91.3 |
| Ni-S/CC | 5.3 | 200 | 81.88 | 0.32 | 200 | 95.0 |
| Cu-S/Ta | 0.6 | 200 | 124.2 | 23.0 | 200 | 94.3 |

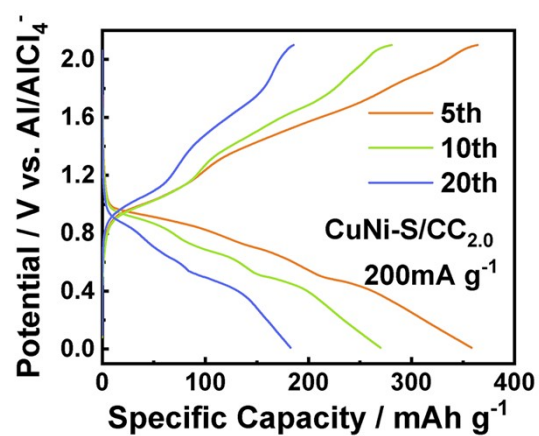


Fig. S9 Charge/discharge curves of CuNi-S/CC_{2.0} cathode for 5th, 10th, 20th cycles at a current density of 200 mA g⁻¹.

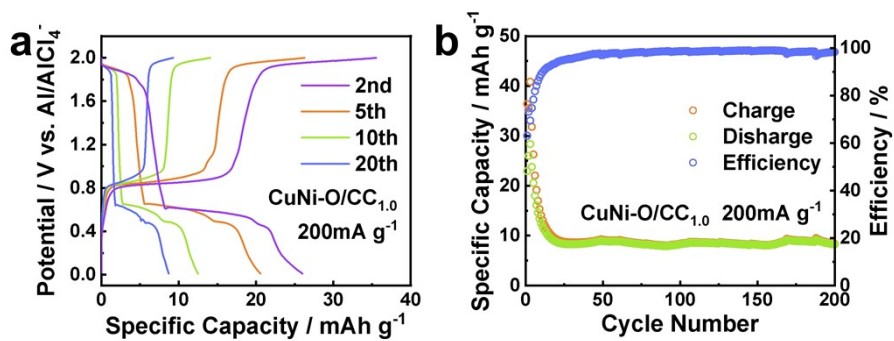


Fig. S10 (a) Charge/discharge curves of CuNi-O/CC_{1.0} cathode for 2nd, 5th, 100th, 200th cycles at a current density of 200 mA g⁻¹. (b) Cycling performance and coulombic efficiency of CuNi-O/CC_{1.0} at a current density of 200 mA g⁻¹.

Table S5. Comparison of metal sulfides as cathode materials for Al batteries.

| Active Material | Cathode | Current | Cycle | Initial Capacity | Last Capacity | Discharge | Loading Mass |
|--|-------------------|------------------------------|--------|------------------------|------------------------|------------------|-----------------------|
| | Preparation | Density / mA g ⁻¹ | Number | / mA h g ⁻¹ | / mA h g ⁻¹ | Voltage / V | / mg cm ⁻² |
| Ni ₃ S ₂ /graphene [9] | AM:PTFE=9:1 | 200 | 300 | 235 | 50 | 1.0 | 0.9-1.35 |
| FeS ₂ [10] | AM:CF:PTFE=14:5:1 | 8.94 | 1 | ~600 | -- | 0.65 | -- |
| SnS ₂ /graphene [14] | AM:KB:CMC=8:1:1 | 200 | 100 | 392 | 70 | 0.68 | 1.6 |
| NiS [17] | not mentioned | 200 | 100 | 104.7 | 104.4 | 0.9 | -- |
| CuS/C [19] | AM:AB:PVDF=6:3:1 | 20 | 100 | 240 | 90 | ~1.0 | -- |
| VS ₂ /graphene [20] | AM:AB:PTFE=6:3:1 | 200 | 50 | 165 | 116 | 0.7 | -- |
| CoS ₂ [21] | AM+PVDF | 100 | 100 | ~130 | 60 | -- | -- |
| CoS ₂ @CNFs [22] | AM:CB:PTFE=7:2:1 | 200 | 500 | -- | ~80 | -- | -- |
| Co ₃ S ₄ [23] | AM:KB:PTEE=8:1:1 | 50 | 150 | 287.9 | 90 | ~0.68 | 1.5 |
| Co ₉ S ₈ /CNT-CNF [24] | AM+PS | 100 | 200 | 315 | 297 | 0.95 | 1.5 |
| WS ₂ @NCNFs [25] | AM:CB:PVDF=7:2:1 | 100 | 100 | 314.1 | 195.8 | 0.6 | -- |
| MoS ₂ [26] | AM:AB:PVDF=6:3:1 | 50 | 100 | 153.6 | 112.2 | -- | -- |
| MoS ₂ /CNFs [27] | AM+PAN | 100 | 200 | 293.2 | 126.6 | 0.55 | ~2.2 |
| S-NiCo@rGO [29] | AM:AB:PVDF=6:3:1 | 1000 | 100 | 248.2 | 83 | 1.6, 0.9 | |
| This work-powdery Cu-S/Ta | AM:AB:PVDF=6:3:1 | 200 | 200 | 124.2 | 23.0 | 1.60, 0.50 | 0.6 |
| This work-Cu-S/CC | AM+CF | 200 | 200 | 294.8 | 30.0 | 1.75, 0.55 | 2.2 |
| This work-CuNi-S/CC _{1.0} | AM+CF | 200 | 200 | 333.5 | 70.5 | 1.75, 0.85, 0.55 | 4.2 |

AM: active material; PVDF: polyvinylidene fluoride; PTFE: polytetrafluoroethylene; KB: ketjen black; CMC: carboxymethyl cellulose; CB: carbon black; PS: polystyrene;
AB: acetylene black; CF: carbon fiber