

Supporting Information

Non-covalent Assembly Super-tough, Highly Stretchable and Environmentally Adaptable Self-healing Material Inspired by Nacre

Xiaobo Zhu^{1,2,3}, Wenru Zheng¹, Haichao Zhao^{1,*} and Liping Wang^{1,**}

¹Key Laboratory of Marine Materials and Related Technologies, Zhejiang Key Laboratory of Marine Materials and Protective Technologies, Ningbo Institute of Materials Technology and Engineering, Chinese Academy of Sciences, Ningbo 315201, China

²University of Chinese Academy of Sciences, Beijing 100049, China

³Innovation Academy of South China Sea Ecology and Environmental Engineering, Chinese Academy of Sciences, Guangzhou 510301, China

Corresponding authors.

*E-mail: zhaohaichao@nimte.ac.cn (H. Zhao); wangliping@nimte.ac.cn (L. Wang).

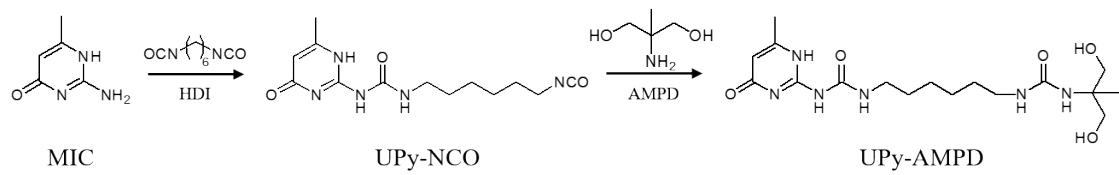


Fig. S1 Synthetic route of UPy-AMPD.

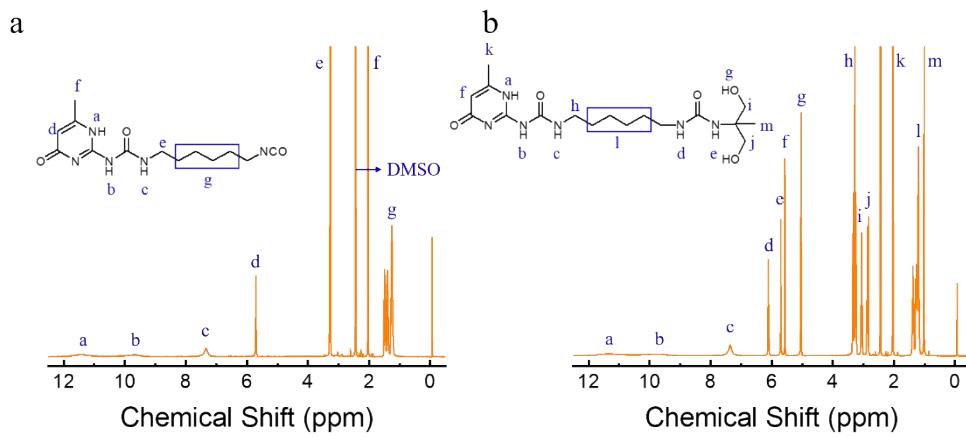


Fig. S2 ^1H NMR spectra (DMSO-d6) of (a) UPy-NCO and (b) UPy-AMPD.

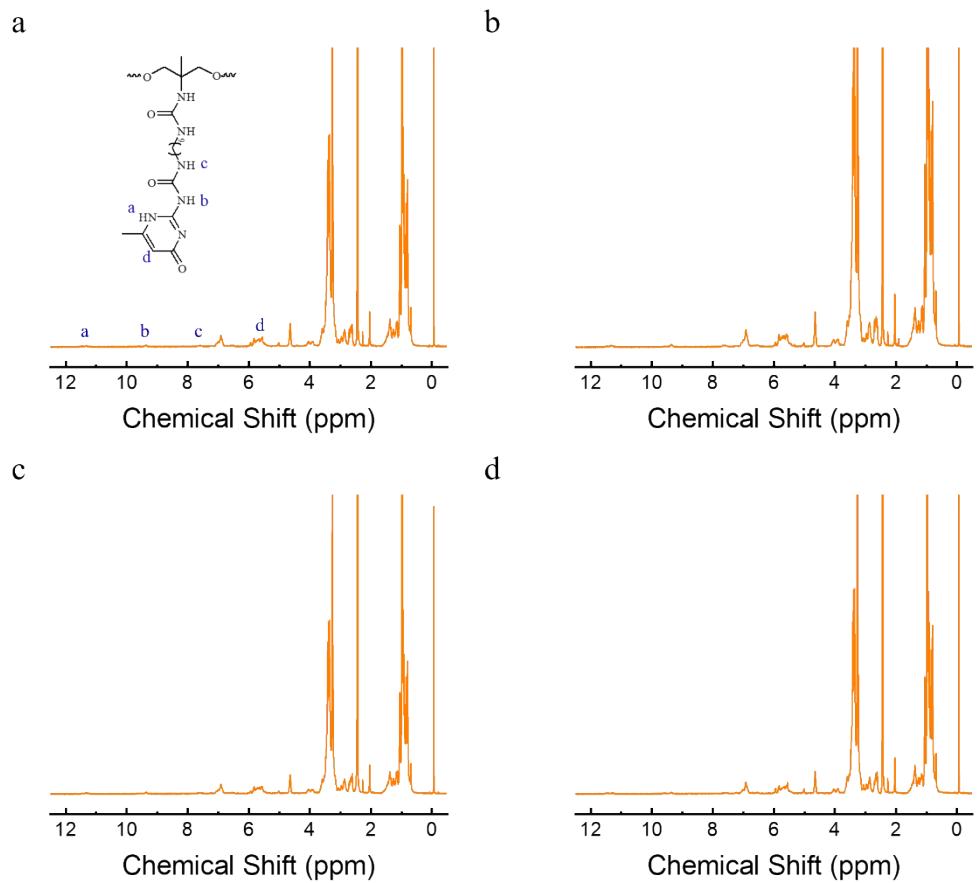


Fig. S3 ^1H NMR spectra (DMSO-d6) of (a) PU-UPy-AMPD, (b) PU-PDG-0.2%, (c) PU-PDG-0.5%, and (d) PU-PDG-1.0%.

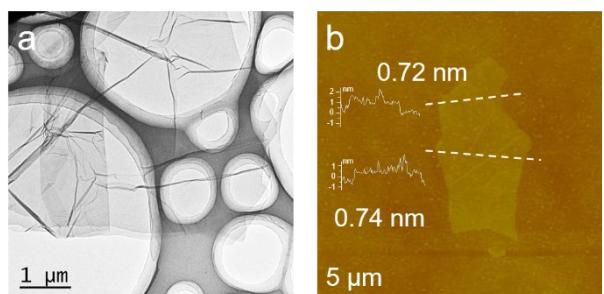


Fig. S4 (a) TEM and (b) SPM images of GO nanosheets.



Fig. S5 Optical picture of the dispersibility of PDG nanosheets in water.

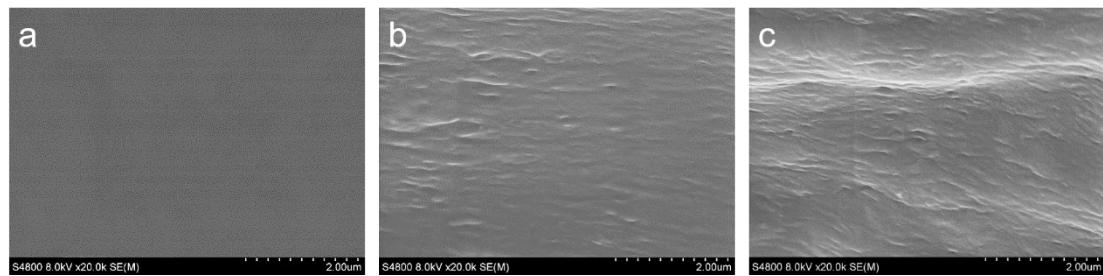


Fig. S6 Cross-sectional SEM images of (a) PU-UPy-AMPD, (b) PU-PDG-0.2%, and (c) PU-PDG-1.0%.

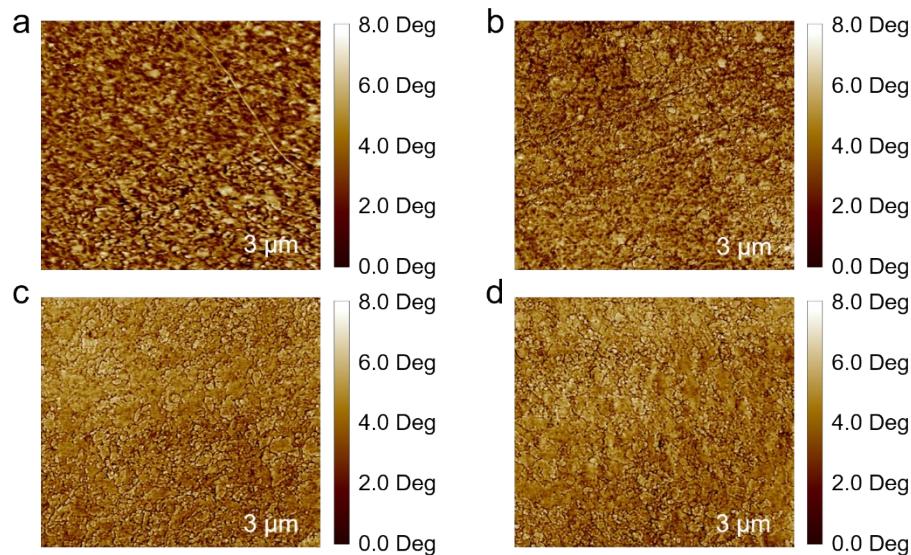


Fig. S7 SPM images of (a) PU-UPy-AMPD, (b) PU-PDG-0.2%, (c) PU-PDG-0.5%, and (d) PU-PDG-1.0%.

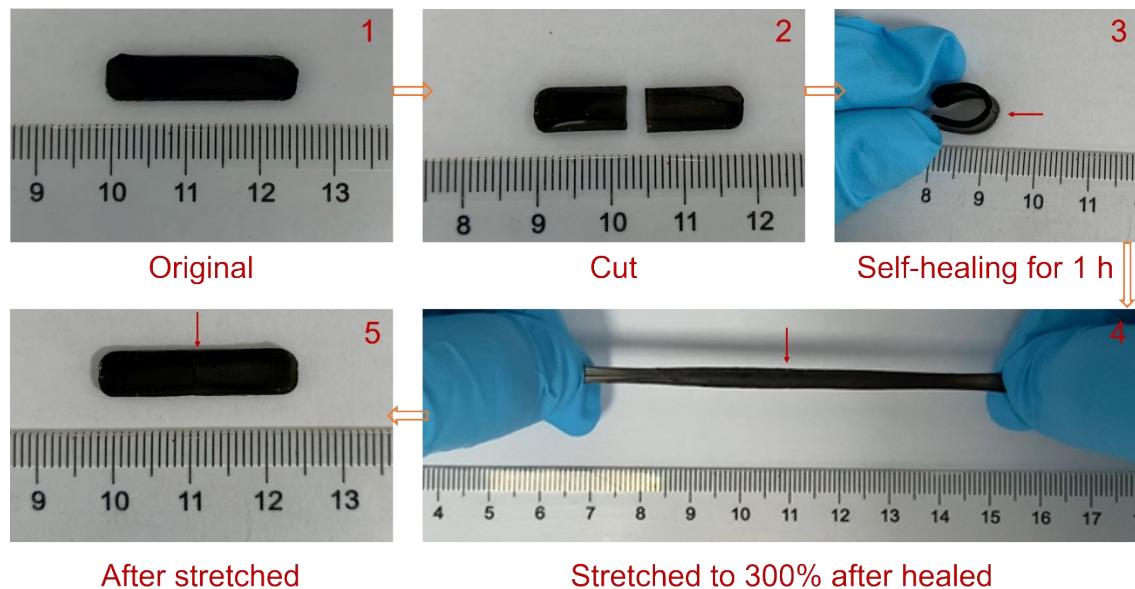


Fig. S8 Optical photo of PU-PDG-0.5% stretching process after healed at room temperature for 1 hour.

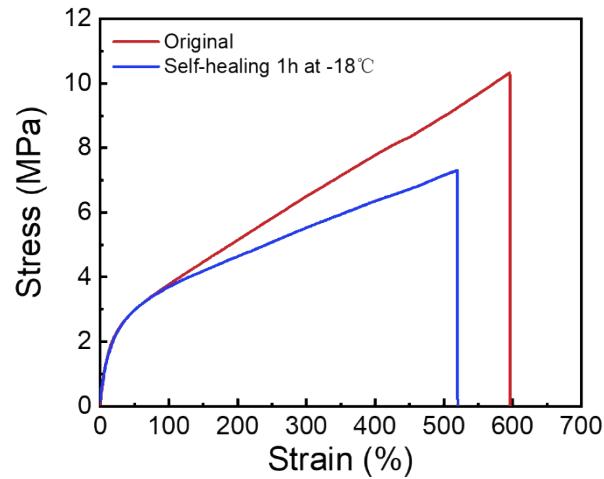


Fig. S9 Stress-strain curve of PU-PDG-0.5% after self-healing at -18 °C for 1 h.

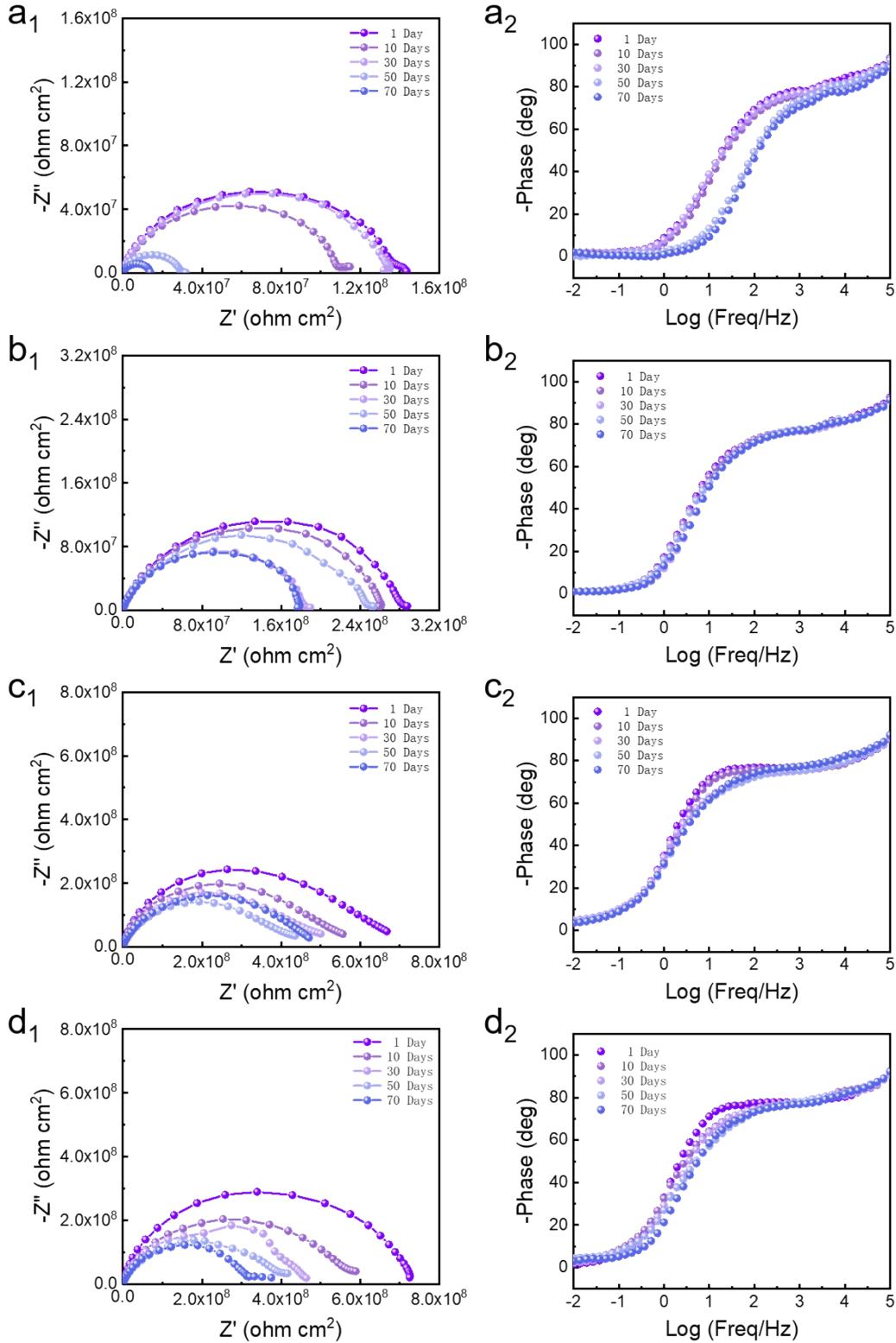


Fig. S10 Nyquist and Bode-Phase plots of (a) PU-UPy-AMPD, (b) PU-PDG-0.2%, (c) PU-PDG-0.5%, and (d) PU-PDG-1.0%.

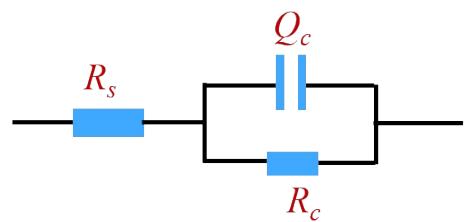


Fig. S11 Electrochemical simulation circuit diagram of the PU composite materials.

In the equivalent circuit model diagram, R_s represents solution resistance, R_c represent the resistance of coating, and Qc is the capacitance of the coating.

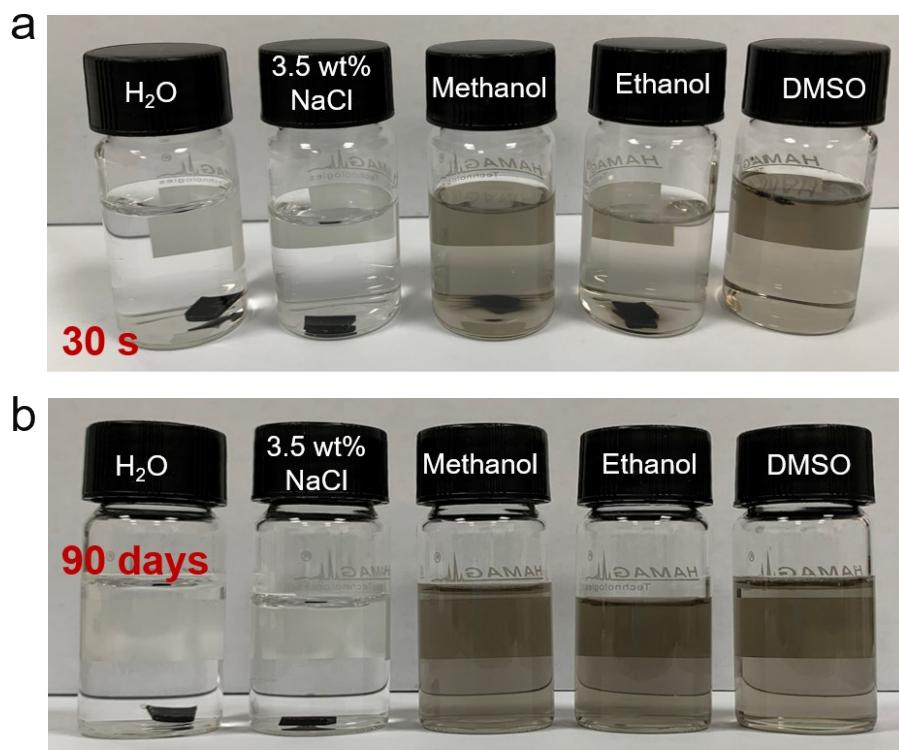


Fig. S12 Optical photos of PU-PDG-0.5% immersed in different solvents for different time.

Table S1 Comparison of elongation at break, ultimate tensile strength, Young's modulus, toughness, and self-healing efficiency of samples.

Samples	Elongation at break (%)	Ultimate tensile strength (MPa)	Young's modulus (MPa)	Toughness (MJ m ⁻³)	Self-healing efficiency (%)
PU-UPy-AMPD	612.3±11.4	6.6±0.1	22.7±0.3	25.3±0.4	90.7±2.4
PU-PDG-0.2%	600.7±14.8	8.0±0.2	20.24±0.5	29.5±0.6	90.3±2.2
PU-PDG-0.5%	596.2±8.2	10.3±0.5	31.5±0.6	37.8±0.8	89.3±1.8
PU-PDG-1.0%	574.0±8.4	8.8±0.2	46.5±0.8	31.1±0.7	80.1±1.6

Table S2 Comparison of elongation at break, ultimate tensile strength, toughness, and self-healing efficiency of various self-healing polymers.

Ref.	Elongation at break (%)	Ultimate tensile strength (MPa)	Toughness (MJ m ⁻³)	Self-healing efficiency (%)	Self-healing conditions
This work	596	10.4	37.8	89.1	RT. 1 h
1	923	6.8	26.9	76.6	RT. 2 h
2	1700	1.7	15.3	78.0	RT. 48 h
3	310	1.1	1.4	76.0	RT. 48 h
4	1200	0.6	3.6	93.0	NIR 1 min
5	560	4.4	12.0	91.6	RT. 120 h
6	780	1.9	10.0	80.0	RT. 24 h
7	600	3.4	8.0	75.0	RT. 3 h
8	310	3.5	6.8	77.9	RT. 24 h
9	700	2.1	6.6	76.2	RT. 24 h
10	58	4.4	1.4	85.7	RT. 72 h
11	780	1.9	11.4	87.6	RT. 6 h

RT. stands for room temperature, NIR stands for near-infrared, self-healing efficiency = $\sigma_{\text{healing}}/\sigma_{\text{original}}$.

Table S3 Comparison of elongation at break, ultimate tensile strength, Young's modulus, toughness, and self-healing efficiency of PU-PDG-0.5% under different healing time.

Healing times (min)	Elongation at break (%)	Ultimate tensile strength (MPa)	Young's modulus (MPa)	Toughness (MJ m ⁻³)	Self-healing efficiency (%)
5	429.8±8.1	3.3±0.6	17.5±0.7	8.5±0.7	32.0±1.7
15	492.0±6.2	6.0±0.4	24.0±0.2	18.3±0.4	58.3±2.1
30	513.7±6.8	6.7±0.5	24.2±0.5	22.8±0.6	65.0±1.6
45	531.0±5.6	8.1±0.3	26.8±0.4	28.1±0.9	78.6±1.9
60	564.7±7.4	9.2±0.5	28.8±0.6	33.5±0.8	89.3±1.8

Table S4 Comparison of Log ($Z_{f=0.01\text{Hz}}$) of different samples under different immersion time.

Log ($Z_{f=0.01\text{Hz}}$ /ohm)	Immersion times (day)				
	1	10	30	50	70
PU-UPy-AMPD	8.16±0.24	8.06±0.19	8.12±0.23	7.50±0.16	7.14±0.11
PU-PDG-0.2%	8.46±0.22	8.42±0.24	8.28±0.22	8.40±0.28	8.25±0.25
PU-PDG-0.5%	8.83±0.52	8.75±0.45	8.70±0.49	8.64±0.29	8.67±0.23
PU-PDG-1.0%	8.86±0.78	8.77±0.46	8.67±0.61	8.62±0.44	8.57±0.28

Table S5 Comparison of Log R_s of different samples under different immersion time.

R_s (ohm)	Immersion times (day)				
	1	10	30	50	70
PU-UPy-AMPD	$1.37 \pm 0.58 \times 10^8$	$1.09 \pm 0.46 \times 10^8$	$1.31 \pm 0.53 \times 10^8$	$3.00 \pm 1.64 \times 10^7$	$1.38 \pm 0.83 \times 10^7$
PU-PDG-0.2%	$2.82 \pm 0.49 \times 10^8$	$2.63 \pm 0.54 \times 10^8$	$1.86 \pm 0.48 \times 10^8$	$2.48 \pm 0.62 \times 10^8$	$1.77 \pm 0.59 \times 10^8$
PU-PDG-0.5%	$6.76 \pm 1.12 \times 10^8$	$5.62 \pm 0.86 \times 10^8$	$5.01 \pm 1.02 \times 10^8$	$4.36 \pm 0.66 \times 10^8$	$4.67 \pm 0.54 \times 10^8$
PU-PDG-1.0%	$7.24 \pm 1.54 \times 10^8$	$5.88 \pm 0.99 \times 10^8$	$4.67 \pm 1.25 \times 10^8$	$4.16 \pm 0.91 \times 10^8$	$3.27 \pm 0.68 \times 10^8$

Supporting References

- [1] S. M. Kim, H. Jeon, S. H. Shin, S. A. Park, J. Jegal, S. Y. Hwang, D. X. Oh, J. Park, *Adv. Mater.* **2017**, *30*, 1705145.
- [2] J. Kang, D. Son, G. Wang, Y. Liu, J. Lopez, Y. Kim, J. Y. Oh, T. Katsumata, J. Mun, Y. Lee, *Adv. Mater.* **2018**, *30*, 1706846.
- [3] Y. L. Rao, A. Chortos, R. Pfattner, F. Lissel, Y. C. Chiu, V. Feig, J. Xu, T. Kurosawa, X. Gu, W. Chao, *J. Am. Chem. Soc.* **2016**, *138*, 6020.
- [4] P. Song, H. Qin, H. L. Gao, H. P. Cong, S. H. Yu, *Nat. Commun.* **2018**, *9*, 2786.
- [5] A. Susa, R. K. Bose, A. M. Grande, V. Sybrand, S. J. Garcia, *ACS Appl. Mater. Inter.* **2016**, *8*, 34068.
- [6] Y. Chen, A. M. Kushner, G. A. Williams, Z. Guan, *Nat. Chem.* **2012**, *4*, 467.
- [7] C. Philippe, T. Franois, S.-Z. Corinne, L. Ludwik, *Nature* **2008**, *451*, 977.
- [8] J. Li, H. Ejima, N. Yoshie, *ACS Appl. Mater. Inter.* **2016**, *8*, 19047.
- [9] H. Sardon, J. Zhu, L. Irusta, D. Mecerreyes, X. An, R. Hernandez, N. Aramburu, F. Ruipérez, J. M. Matxain, X. Pan, *Polym. Chem.* **2017**, 10.1039.C7PY00448F.
- [10] J. J. Cash, T. Kubo, A. P. Bapat, B. S. Sumerlin, *Macromolecules* **2015**, *48*, 2098.
- [11] Y. Yao, Z. Xu, B. Liu, M. Xiao, J. Yang, W. Liu, *Adv. Funct. Mater.* **2020**, 2006944.