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Chemical Switch Enabled Autonomous Two Stage Crosslinking Polymeric Binder for High Performance Silicon Anodes

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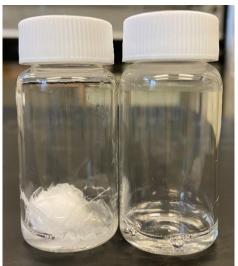


Figure S1. PAA and PEI form precipitates upon being mixed in water (left), clear solution is observed when PAA is neutralized by NH₄OH before PEI is added (PAA-NH₃-PEI). (right).

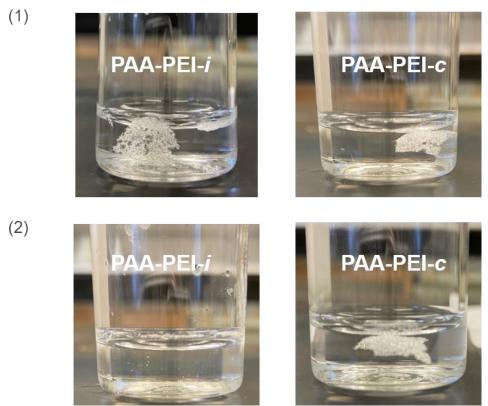


Figure S2. (1) PAA-PEI-*i* and PAA-PEI-*c* immersed in 1 M LiOH solution at the beginning of solubility test. (2) PAA-PEI-*i* after 10 min and PAA-PEI-*c* after one week.

Table S1. Loading, initial capacity, initial Coulombic efficiency, average Coulombic efficiency, and capacity retention of cells assembled with lithium metal/Si electrodes using PAA, PAA-PEI-*i*, or PAA-PEI-*c* binder.

Electrode	Loading [mg/cm²]	Initial capacity ^a [mAh/g]	Initial Coulombic efficiency [%]	Average Coulombic efficiency ^b [%]	Capacity retention [%]
РАА	0.73	2356	94.4	98.9	10
PAA-PEI-i	0.67	2224	95.1	98.0	25
PAA-PEI-c	PAA-PEI- <i>c</i> 0.67 23		95.4	99.3	77

^a Determined as the specific delithiation capacity at the first C/3 cycle

^b Averaged value for the 150 cycles at C/3 rate

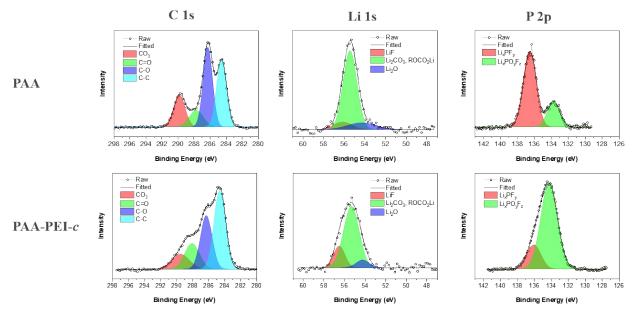


Figure S3. C 1s, Li 1s, and P 2p XPS spectra of PAA and PAA-PEI-c electrodes after 150 cycles.

Table S2. Loading of active materials, N/P ratio, initial capacity, initial Coulombic efficiency, and capacity retention results of cells assembled with NCM622/Si electrodes using PAA and PAA-PEI-c binder, respectively.

Cell	Loading (NCM622) [mg/cm ²]	Loading (Si) [mg/cm ²]	N/P ratio	Initial Capacity ^a [mAh/g]	Initial Coulombic Efficiency ^b [%]	Capacity Retention [%]
PAA	9.5	1.01	1.1	164	93.5	59
PAA-PEI-c	9.5	0.95	1.1	168	98.8	73

^a Determined as the specific delithiation capacity at the 3rd cycle of formation

^b Determined at the first C/3 cycle

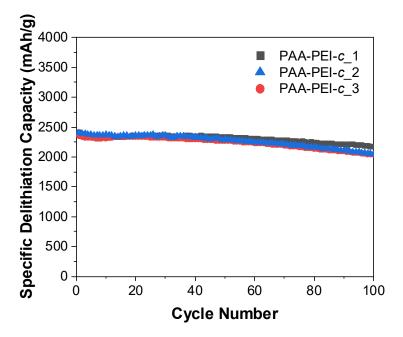


Figure S4. Cycling profiles of Li half-cells containing three batches of Si electrodes fabricated using PAA-PEI-*c* binder. The cells were subjected to three formation cycles between 0.01 V and 1.50 V at C/20 rate followed by 100 cycles at C/3 rate.