

Supporting Information

Layered-perovskite oxides with *in-situ* exsolved Co-Fe alloy nanoparticles as highly efficient electrode for high-temperature carbon dioxide electrolysis

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Material Synthesis :

The solid-state reaction method was used to synthesis the double perovskite $\text{Sr}_2\text{Ti}_{0.8}\text{Co}_{0.2}\text{FeO}_{6-\delta}$ (STCF) as described elsewhere.^[1,2] The stoichiometric of STCF sample was prepared by mixed the stoichiometric ratio powders of SrCO_3 , TiO_2 , Co_3O_4 , Fe_2O_3 (Macklin, China) and appropriate amount of ethanol as solvent together in ball mill to grind for 24 h. Then, placing the dried powder sample in a high temperature muffle furnace and the mixture were calcined at 1200 °C for 8 h in air with a heating rate of 2 °C min⁻¹.

The same preparation method for STCF fuel electrode was used to synthesize the $\text{La}_{0.7}\text{Sr}_{0.3}\text{CoO}_{3-\delta}$ (LSC) oxygen electrode. The precursor, which was mixed the stoichiometric ratio powders of La_2O_3 , sintering in air at 1000 °C for 2 hours to remove absorbed water, SrCO_3 , Co_3O_4 (Macklin, China) and ethanol, was put into ball mill for 8 h. The dried mixture was then sintered at 1000 °C for 6 h in air to form perovskite LSC powders.

The electrochemical performance was acquired using an electrolyte-supported single cell. The electrolyte material is $\text{La}_{0.8}\text{Sr}_{0.2}\text{Ga}_{0.83}\text{Mg}_{0.17}\text{O}_{3-\delta}$ (LSGM) since its higher ionic conductivity and well stability. The LSGM powders were prepared by the solid-state reaction as described in literature.^[3] Before the synthesis, La_2O_3 and MgO were sintered in air at 1000 °C for 2 hours to remove absorbed water. The obtained La_2O_3 and MgO were mixed with SrCO_3 and Ga_2O_3 powders (Macklin, China) for further reaction. Powders were dissolved in ethanol and ball-milled for 24 hours, and LSGM electrolyte precursor was prepared after drying, then the precursor was sintering at 1450 °C for 10 hours to achieve perovskite phase powders (LSGM powders).

CO₂-TPD test methods

Temperature-programmed desorption of CO₂ (CO₂-TPD) was tested on tubular furnace with an on-line quadrupole mass spectrometer (HAS-301-1340, Hiden Analytical Ltd.). First, 200 mg samples were pretreated in a quartz tube at 600 °C for 1 h in N₂ atmosphere with a flow rate of 30 mL min⁻¹. The heating rate was 10 °C min⁻¹. For the CO₂-TPD measurement, the pretreated samples were firstly exposed to 100% CO₂ for 1 h with a gas flow rate of 30 mL min⁻¹ at room-temperature. The tube was then swept with pure N₂ (30 mL min⁻¹) for 1 h to remove any residual CO₂ gas. Thereafter, the sample was heated from 50 to 800 °C in pure N₂ and the desorption of CO₂ as a function of heating temperature was detected using the mass spectroscopy.

Electrolysis Cell Fabrication

The CO₂ electrolysis performance were evaluated using an electrolyte-supported single cell. To obtain a denser electrolyte pellet, we carried out a two-step sintering process. The LSGM electrolyte precursor was pressed into an condense pellet and pre-sintered at 1250 °C for 10 h. The obtained pellet was ground into powders and were then pressed into pellet again. After further sintering at 1450 °C for 10 h, the LSGM electrolyte was successfully prepared. The fuel electrode slurry was prepared by mixing STCF, SDC and graphite in a weight ratio of 5:5:1: with a binder composed of α -terpineol and Polyvinyl Butyral, followed by ground with mortar for 3 h. The mass ratio of powders to colloid was 1.2:1. The oxygen electrode slurry composed of LSC and SDC was prepared using similar approach as the fuel electrode. The PrOx impregnation solution was prepared by dissolved $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ in appropriate amount of mixture solution consist of ethanol, ethylene glycol, 2-butoxy ethanol and H₂O, and the concentration of impregnates is 1 mol L⁻¹.

The fuel electrode ink (STCF-SDC) was brushed on the one side of prepared electrolyte pellets, and co-fired at 1150 °C for 3 h. Then, the oxygen electrode slurry (LSC-SDC) was coated on the other side of LSGM, followed by sintering at 1100 °C for 2 h. Moreover, the PrOx impregnation solution was impregnated on the oxygen electrode side several times, with a total volume of 10 μL . Finally, the complete electrolyte-supported single cell was achieved after calcined at 500 °C for 1 h, denoted as STCF-SDC/LSGM/LSC-SDC-PrOx. Ag grid was painted onto the surfaces of both sides of electrode surface as current collector layer. The electrode effective area of every cell was 0.2 cm².

2.

Faraday efficiency calculation

$$FE_{CO} = \frac{nFVvp_0}{RT_0I} \times 100\%$$

Where the,

R and F are Molar gas constant and faraday constant, respectively.

n is the number of electrons transferred in the reaction.

v (Vol%) = volume concentration of CO in the exhaust gas from the cell (GC data).

V (mL/min) = gas flow rate value of gas flowmeter connected to the reaction chamber of electrolytic cell at room temperature and under ambient pressure.

I (A) = steady-state cell current.

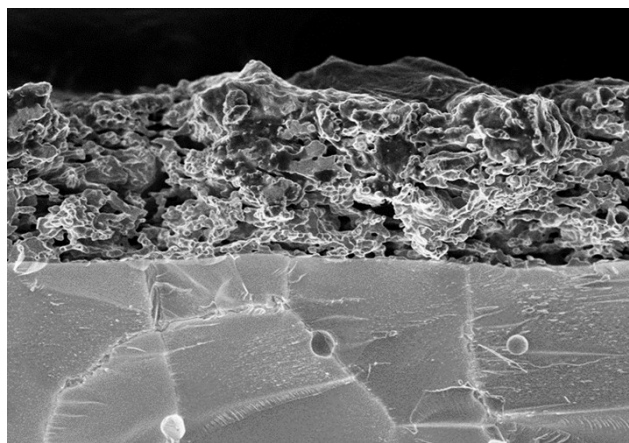


Fig. S1 SEM image of pure STCF electrode material without SDC.

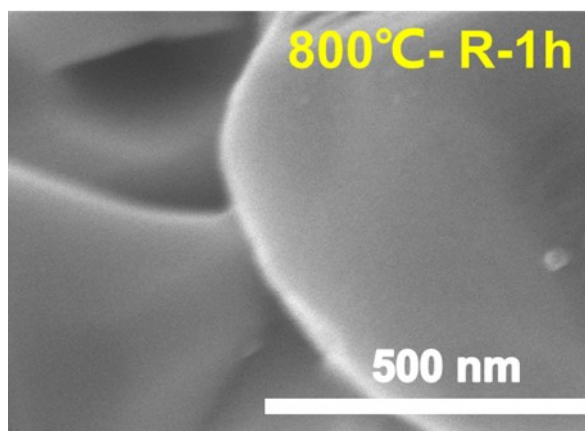


Fig. S2 SEM patterns of STCF after reduction treatment at 800 °C for 1 h.

From the point scan, five elements (Sr, Ti, Co, Fe and O) were observed in the Co-Fe-STCF material, and no other impurity elements presented (Fig. S3).

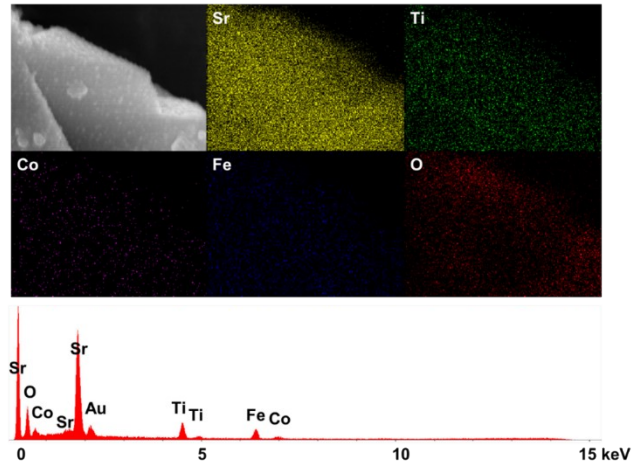


Fig. S3 SEM image and elemental maps and point scan of Co-Fe-STCF.

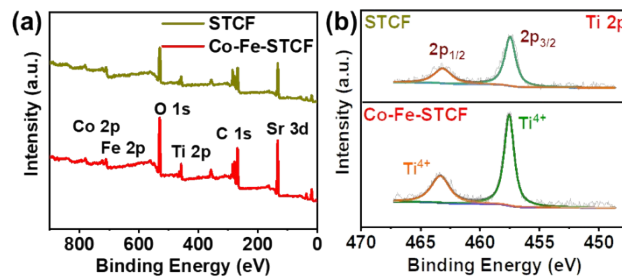


Fig. S4 XPS spectra of survey (a), and Ti 2p (b) for STCF and Co-Fe-STCF.

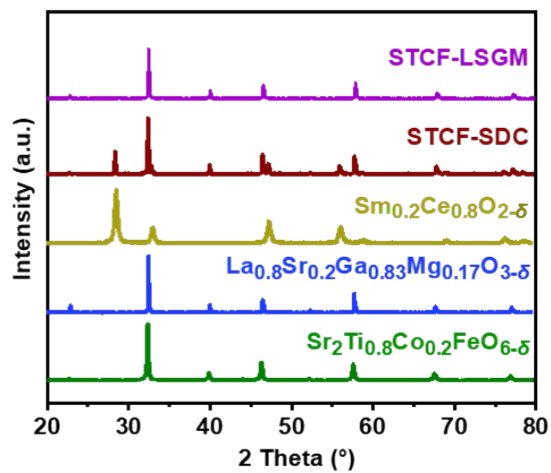


Fig. S5 A chemical compatibility results of STCF with LSGM and SDC, respectively, after calculating at 1150 °C for 10 h in air.

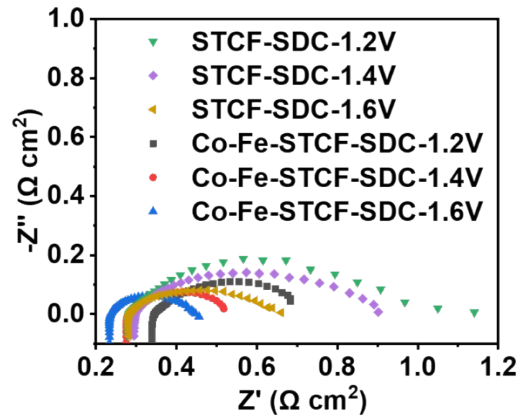


Fig. S6 EIS curves of SOEC with different fuel electrode at different potentiostatic voltages at 800 °C.

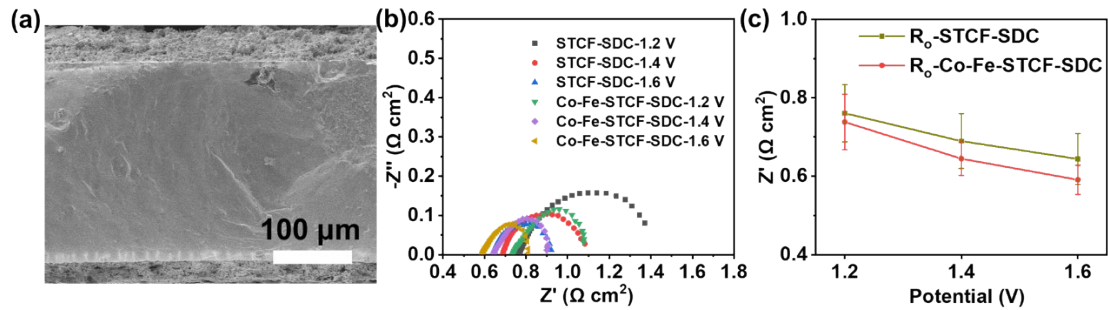


Fig. S7 (a) SEM of the cross section of another cell with STCF-SDC electrode (b) EIS curves of another sets of cells with STCF-SDC and Co-Fe-STCF-SDC electrode at different potentiostatic voltages at 800 °C and (c) The average ohmic resistance (R_o) of different cells under the same voltage with the error bar representing the deviation of difference cells. The R_o value decreased as the applied potential got more negative. Such phenomena are likely due to the reduction of electrode material under negative potential. The reason why the Co-Fe-STCF change more apparently with applied potential is still not clear and require further investigation.

After 100 h high temperature electrolysis stability test in carbon dioxide, the microstructure of electrolyte/electrode interface has changed and is no longer dense (Fig. S8).

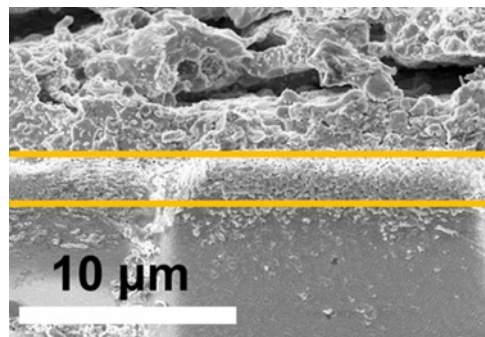


Fig. S8 SEM patterns of cell cross section after the stability test 800 °C for 100 h.

Table S1. XPS analysis of $2p_{3/2}$ for Co and Fe elements.

Elements	B.E. $2p_{3/2}$ (eV)			0 (at.%)	2+ (at.%)	3+ (at.%)
	0	2+	3+			
Co	777.8	780.15	781.8	8.33	50.00	41.67
Fe	706.6	710.1	711.9	4.56	41.50	53.94

Table S2. The performance of representative materials for electrolysis of pure carbon dioxide.^[4-22]

Exsolved Metal	Oxide Matrix Composition	T (°C)	Gas Composition	Potential (V)	Current Density (A cm ⁻²)	CO Production Rate (ml min ⁻¹ cm ⁻²)	Ref.
-	SrFeO _{3-δ} -Ni	800	CO ₂	1.6	0.75	4.8	[4]
-	La _{0.75} Sr _{0.25} Cr _{0.5} Mn _{0.5} O _{3-δ}	800	CO ₂	1.5	0.09	1	[5]
-	La _{0.75} Sr _{0.25} Cr _{0.5} Mn _{0.5} O _{3-δ} -V ₂ O ₅	800	CO ₂	1.5	0.21	1	[6]
-	La _{0.75} Sr _{0.25} Cr _{0.5} Mn _{0.5} O _{3-δ} -NiCu	800	CO ₂	1.6	0.782	5.32	[7]
-	La _{0.6} Sr _{0.4} Fe _{0.9} Mn _{0.1} O _{3-δ}	800	CO ₂	1.6	0.68	4.319	[8]
-	La _{0.6} Sr _{0.4} Fe _{0.8} Ni _{0.2} O _{3-δ}	800	CO ₂	1.6	0.629	4.08	[9]
-	La _{0.5} Sr _{0.5} Fe _{0.95} V _{0.05} O _{3-δ}	800	CO ₂	1.6	0.62	4.48	[10]
Ni	(La _{0.2} Sr _{0.8}) _{0.95} Ti _{0.85} Mn _{0.1} Ni _{0.05} O _{3-δ}	800	CO ₂	2.0	0.87	3.7@1.6V	[11]
Ni	(La _{0.75} Sr _{0.25}) _{0.9} (Cr _{0.5} Mn _{0.5}) _{0.9} Ni _{0.1} O _{3-δ}	800	CO ₂	2.0	0.38	1.0@1.5V	[12]
Ni	Sr ₂ Fe _{1.45} Ni _{0.05} Mo _{0.5} O _{6-δ}	800	CO ₂	1.5	0.73	3@1.4V	[13]
Ni	(La _{0.3} Sr _{0.7}) _{0.9} Ti _{0.95} Ni _{0.05} O _{3-δ}	800	CO ₂	2.0	0.3181	1.3@1.6V	[14]
Fe	(Sr _{0.95}) _{0.9} (Ti _{0.8} Nb _{0.1} Mn _{0.1}) _{0.9} Fe _{0.1} O _{3-δ}	800	CO ₂	2.0	0.3142	1.2@1.6V	[15]
Cu	(La _{0.75} Sr _{0.25}) _{0.9} (Cr _{0.5} Mn _{0.5}) _{0.9} Cu _{0.1} O _{3-δ}	800	CO ₂	2.0	0.477	1.55@1.6V	[16]
Co-Fe	Sr ₂ Fe _{1.35} Mo _{0.45} Co _{0.2} O _{6-δ}	800	CO ₂	1.6	1.2	8.5	[17]
Fe-Ni	Sr _{1.9} Fe _{1.5} Mo _{0.4} Ni _{0.1} O _{6-δ}	800	CO ₂	1.5	2.16	1.867@1.3V	[18]
FeNi ₃	La _{0.6} Sr _{0.4} Fe _{0.8} Ni _{0.2} O _{3-δ}	850	CO ₂	2.0	1.42	6@1.6V	[19]
Fe-Ni	Sr ₂ Fe _{1.35} Mo _{0.45} Ni _{0.2} O _{6-δ}	800	95% CO ₂ /N ₂	1.6	0.934	7.8	[20]
Co-Fe	La _{0.4} Sr _{0.6} Co _{0.2} Fe _{0.7} Mn _{0.1} O _{3-δ}	800	CO ₂	1.6	1.45	10.5	[21]
Ni-Cu	NbTi _{0.5} (Ni _{0.75} Cu _{0.25}) _{0.5} O ₄	800	CO ₂	1.6	0.113	0.1629@1.4V	[22]
Co-Fe	Sr₂Ti_{0.8}Co_{0.2}FeO_{6-δ}	800	CO₂	1.6	1.26	8.75	This work

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