

Single step synthesis of W-modified LiNiO₂ using an ammonium tungstate flux

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Supporting Information

Table S1. Elemental composition determined using TEM-EDX, measured from grains at the interior of secondary particles.

Annealing Temp. / °C	W / mol %	at. %		
		O	Ni	W
700	0	56.10	43.90	0.00
700	1	53.64	46.32	0.04
800	1	50.12	49.59	0.29
900	1	61.22	38.66	0.12
700	5	61.76	36.89	1.35

Table S2. Elemental composition of W-doped LNO materials as determined by ICP-OES and CGHE (for O).

Annealing Temp. / °C	W / mol %	Molar equivalents (mol)							
		Li	±	O	±	Ni	±	W	±
700	0	1.03	0.04	2.05	0.19	1.00	0.01		
700	1	1.03	0.04	2.03	0.18	0.98	0.01	0.0095	0.0003
750	1	1.03	0.04	2.04	0.19	0.97	0.01	0.0106	0.0004
800	1	1.00	0.04	2.03	0.18	0.99	0.01	0.0103	0.0004
850	1	0.99	0.04	2.03	0.18	0.99	0.01	0.0100	0.0004
900	1	0.99	0.04	2.03	0.18	0.99	0.01	0.0101	0.0004
700	0.5	1.04	0.04	2.08	0.19	0.99	0.01	0.0050	0.0002
700	1.5	1.04	0.04	2.06	0.19	0.95	0.01	0.0146	0.0005
700	5	0.98	0.04	1.90	0.17	0.88	0.01	0.0475	0.0017

Table S3. Models tested for placement of cations on 3a and 3b sites of the LNO structure and their resulting refined atomic parameters. The sample is 1 mol % W LiNiO₂ synthesised at 700 °C. In model III, the total amount of W is fixed to the amount found by ICP.

	Cations in Li (3b) site	Cations in Ni (3a) site	R_w / %	W on Li site	Ni on Li site	W on Ni site	U_{iso} (3b) / Å ²	U_{iso} (3a) / Å ²
I	Li, Ni	Ni, W	6.772	0 (fixed)	0.045(1)	0.022(12)	0.00937(69)	0.00309(28)
II	Li, W	Ni	6.825	0.0156(3)	0 (fixed)	0 (fixed)	0.01383(72)	0.00252(6)
III	Li, W, Ni	Ni, W	6.774	- 0.0035(11)	0.055(4)	0.0135(11)	0.0084(8)	0.00291(7)

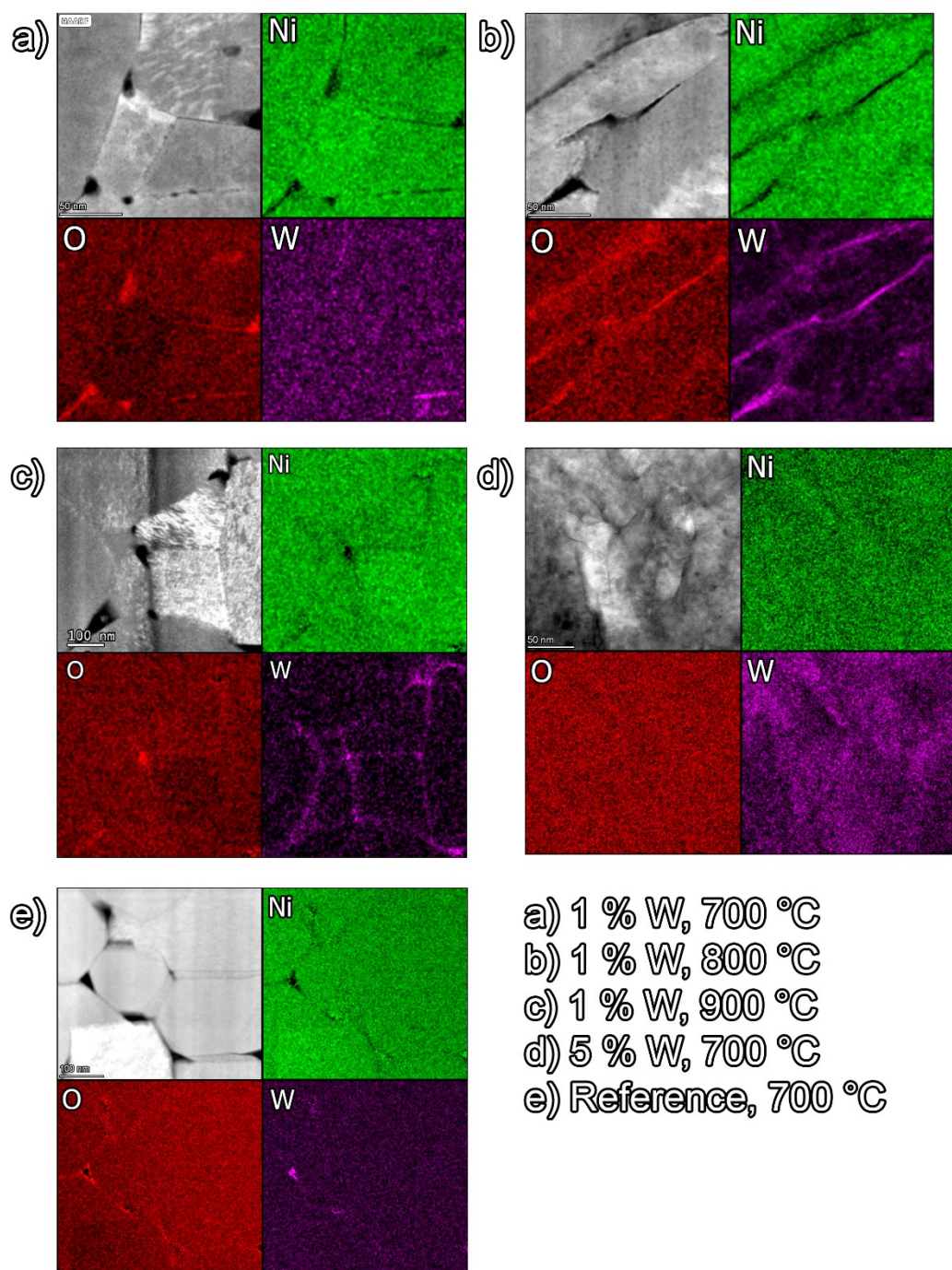


Figure S1. TEM-EDS maps and corresponding HAADF-TEM images collected from the reference and W-doped LNO samples.

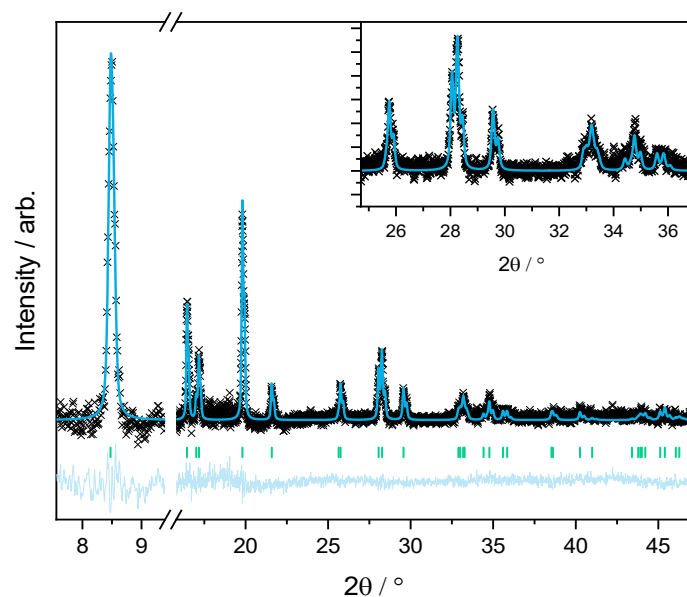


Figure S2. Rietveld refinement profile showing quality of fit achieved during the variable temperature XRD experiment. Pattern collected from the reference LNO material at 700 °C ($t \approx 190$ min).

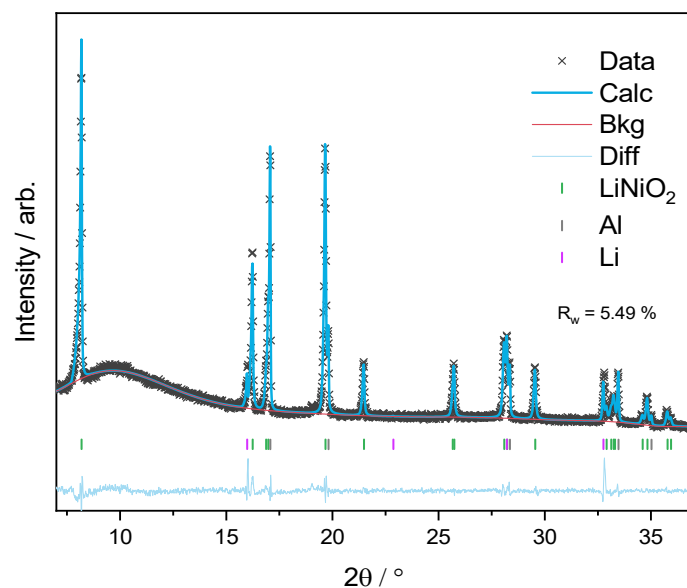


Figure S3. Rietveld refinement profile showing quality of fit achieved during the *operando* electrochemical-XRD experiment. First pattern collected from the LNO reference material.

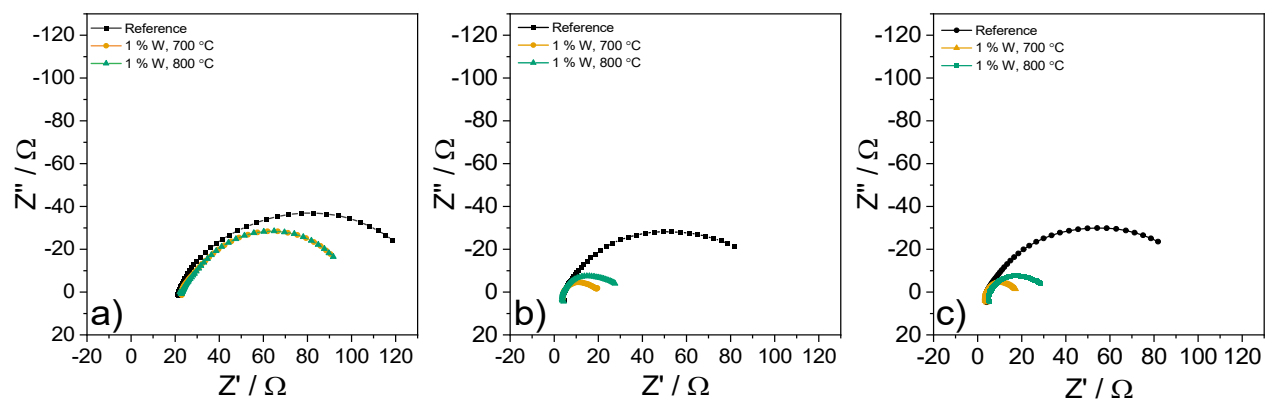


Figure S4. Electrochemical impedance spectroscopy recorded from coin cells before and after cycling. a) 1st cycle b) 55th cycle c) 106th cycle

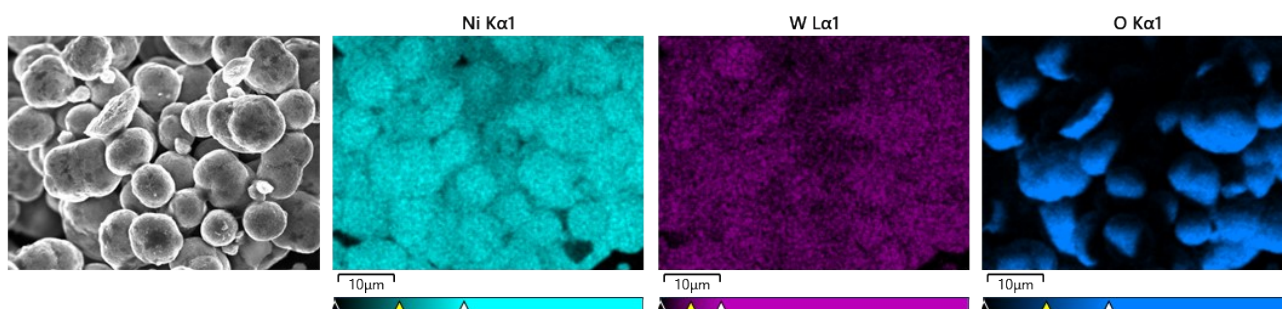


Figure S5. Electron microscopy data collected from the 1 mol % W sample prepared at 700 °C, and corresponding EDX spectra.