Supplementary information

Photocurable and elastic polyurethane based on polyether glycol with adjustable hardness for 3D printing customized flatfoot orthosis

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Supporting Figures

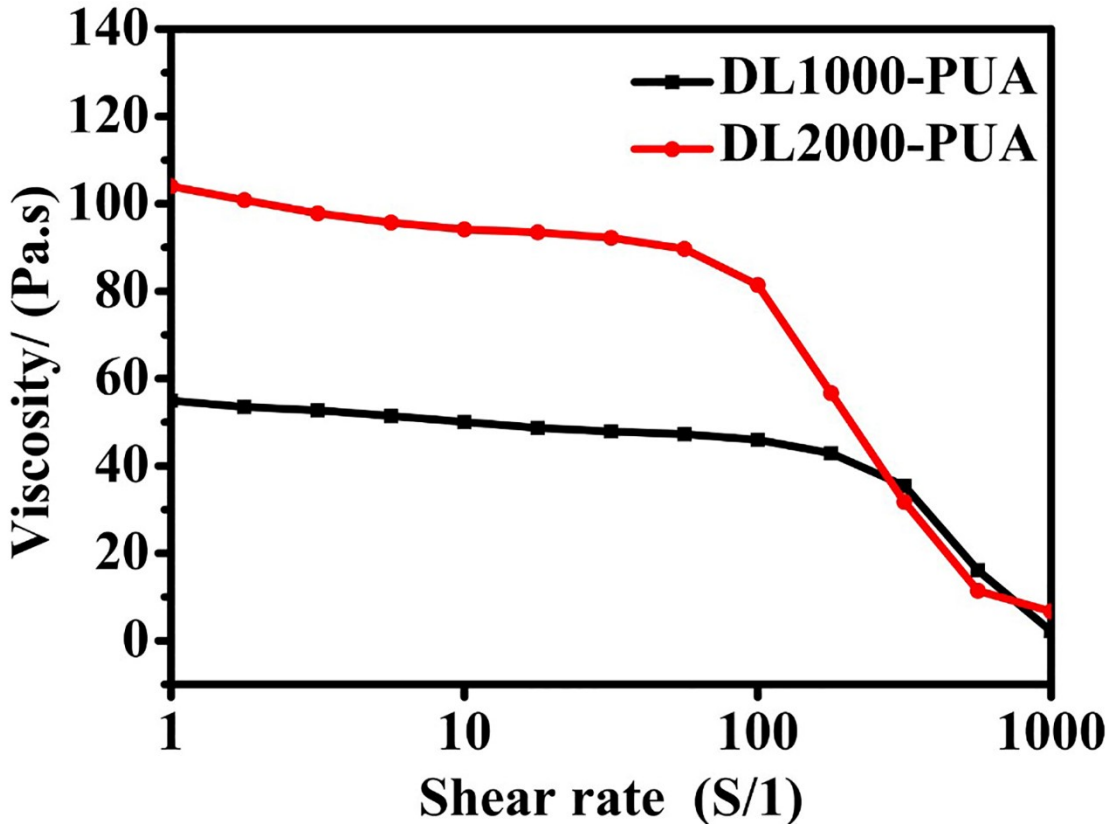

Fig. S1 Rheological test results of DL1000-PUA and DL2000-PUA.

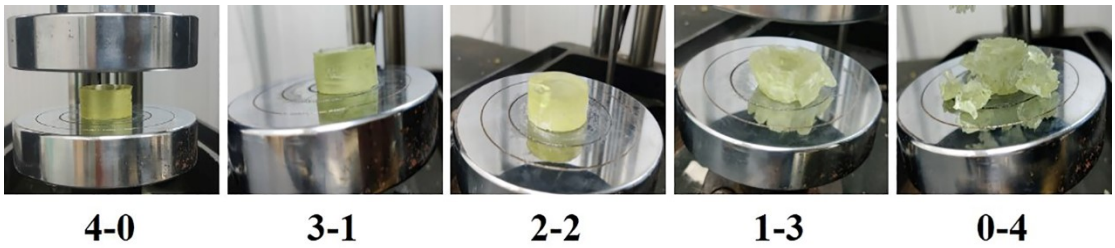

Fig. S2 The digital photographs of the compressive process.

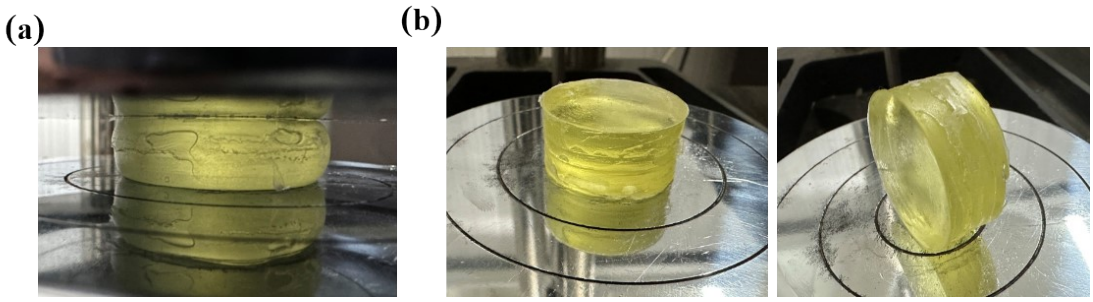

Fig. S3 The digital photographs of the specimen during (a) and after (b) 100 cycles of compressive testing.

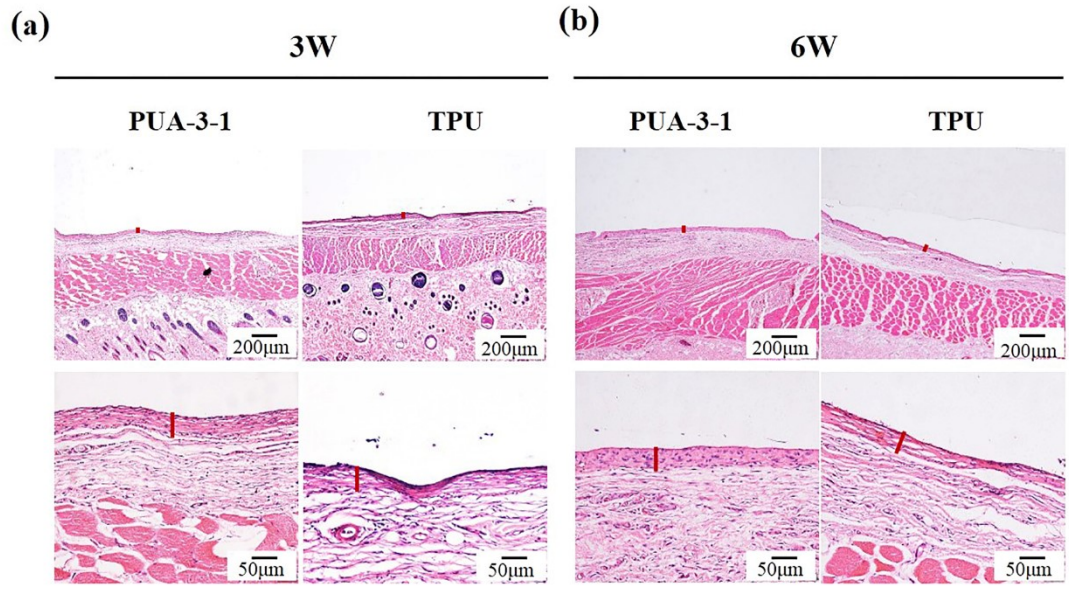

Fig. S4 In vivo biocompatibility. (a) The process of subcutaneous implantation test; (b) the HE stain results of surrounding tissue at the third week in 4× and 20×, (c) the HE stain results of surrounding tissue at the sixth week in 4× and 20×. (The red line represents fibrous capsules)

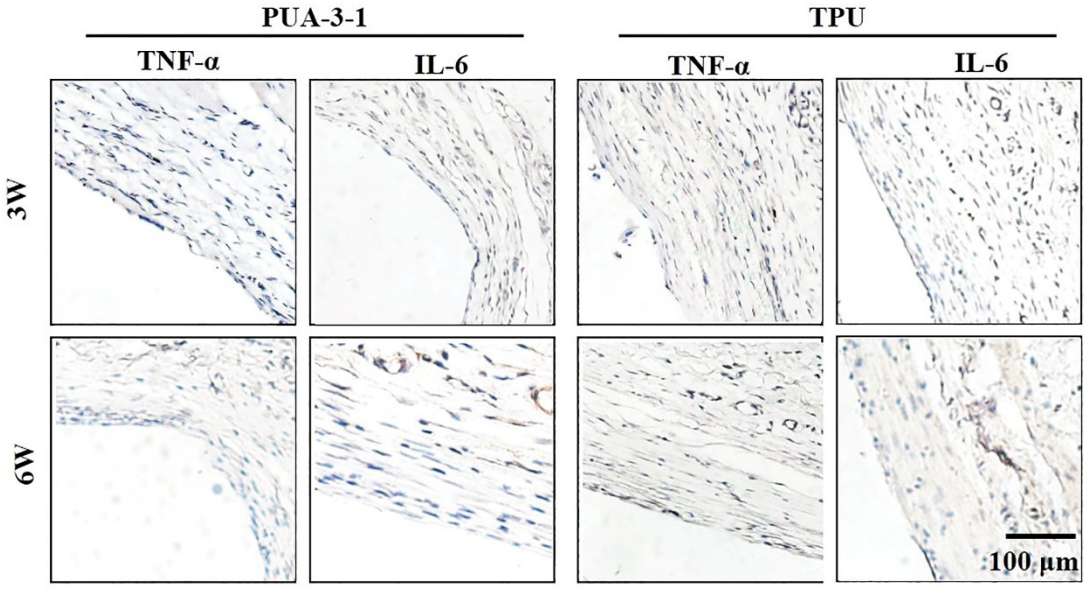

Fig. S5 Immunohistochemical staining of inflflammatory markers (TNF-α and IL-6) in tissues surrounding the materials.