

Supporting Information

Iron Fluoride/Multiwalled Carbon Nanotubes Cathode for High Performance Aluminum-ion Batteries

Tongge Li,^a Haoyu Hu,^b Baoqiang Liang,^a Xiaoqi Liu,^a Yu Zhang,^a Tonghui Cai,^b Wei Xing,^b Zifeng Yan^{a*}

^a *State Key Laboratory of Heavy Oil Processing, College of Chemistry and Chemical Engineering, China University of Petroleum, Qingdao 266580, P. R. China.*

^b *School of Materials Science and Engineering, China University of Petroleum, Qingdao 266580, P. R. China.*

*Corresponding author.

E-mail address: zfyancat@upc.edu.cn (Z.F. Yan.)

Experimental Section

Material synthesis

0.5 g of multi-walled carbon nanotubes (MWCNTs) was added to 200 ml of HF solution (48-51%), and then sonicated for 2 hours to obtain solution A. 3 mg CTAB was added to 50 ml FeCl₃ solution (5M) and stirred for 30 min to obtain solution B. Solution B was added dropwise to solution A, and stirred at room temperature for 24 hours. After the reaction, the mixed solution was centrifuged and washed with deionized water several times, and the precipitate was freeze-dried to obtain the product FeF₃•3H₂O/MWCNTs. The product was heated to 220 °C under an inert atmosphere for annealing and kept for 4h to obtain the final product FeF₃/MWCNTs.

Electrochemical measurements

Anhydrous aluminum chloride (AlCl₃) and vacuum-dried 1-ethyl-3-methylimidazolium chloride ([EMIM]Cl) were mixed in an argon-filled glove box (O₂, H₂O<0.1ppm) at a molar ratio of 1.3:1 to prepare an ionic liquid electrolyte. The

prepared $\text{FeF}_3/\text{MWCNTs}$, acetylene black, and PVDF were mixed in a mass ratio of 6:3:1, NMP was used as a solvent, and the slurry was coated on a molybdenum foil (Mo) current collector, and vacuum dried at 70°C for 12 hours. The battery is assembled into a Swagelok battery, using high-purity aluminum foil as the anode and Whatman (GF/D) glass fiber filter paper as the separator. The cyclic voltammetry curve was tested using an electrochemical workstation (CHI660e, Shanghai Chenhua, China). The galvanostatic charge/discharge measurements uses Wuhan LANHE test system.

Materials Characterization

The crystal structures of the samples were analyzed by powder X-ray diffraction (XRD, X'Pert Pro MPD, PANalytical, Netherlands) with $\text{CuK}\alpha$ radiation at 40 kV and 40 mA. The microscopic morphology and microstructure of the samples were observed by field-emission scanning electron microscopy (SEM, JSM-7900F, JEOL) and Field emission scanning transmission electron microscopy (FE-STEM, Thermo Scientific Talos F200X). X-ray photo- electron spectroscopy (XPS, Thermo Scientific Escalab 250Xi, ULVAC-PHI, USA) with an Al $\text{K}\alpha$ X-ray source (1486.6 eV) was used to study the surface chemical composition and valent state of the elements of the samples. Raman spectroscopy (HORIBA HR Evolution with excitation at 532 nm) are used to characterize the structural changes of materials. The thermogravimetric analyzer (TG, METTLER TOLEDO) was used to determine the component content of the sample. Nitrogen adsorption and desorption (BET, ASAP2020 HD88) was used to characterize the specific surface area and pore size distribution of the material.

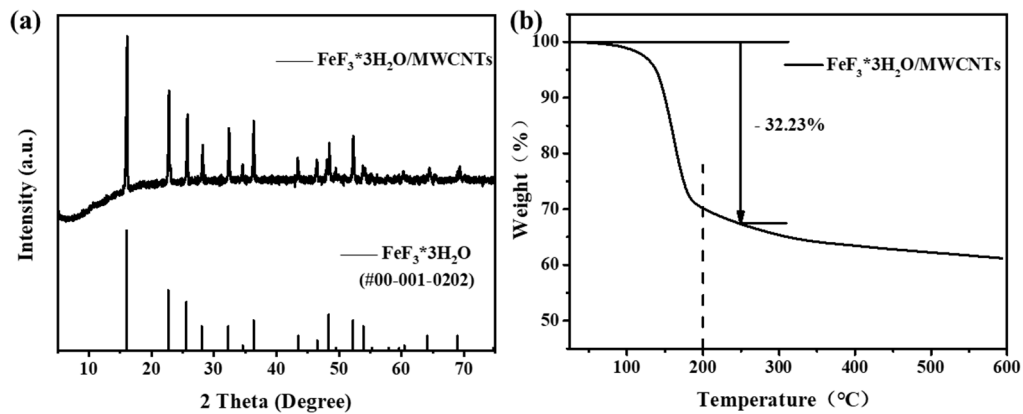


Figure S1 (a) XRD curves of FeF₃·3H₂O/MWCNTs; (b) Thermogravimetric curve of FeF₃·3H₂O/MWCNTs under nitrogen atmosphere.

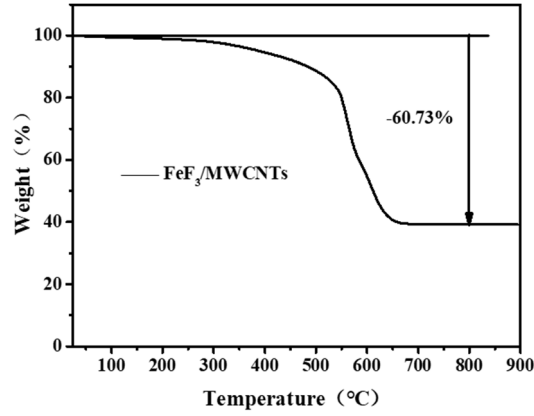
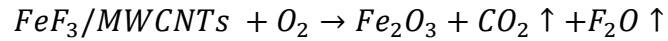


Figure S2 Thermogravimetric curve of FeF₃/MWCNTs under air atmosphere.

Calculation results of component content:



100% 39.27%

If 100 g 39.27 g

As known M(Fe₂O₃) = 159.7 g/mol M(FeF₃) = 112.85 g/mol

$$m(FeF_3) = 39.27 \div 159.7 \times 2 \times 112.85 = 55.50 \text{ g}$$

$$FeF_3\% = 55.50 \text{ g} \div 100 \text{ g} \times 100\% = 55.5\%$$

$$MWCNTs\% = 100\% - 55.5\% = 44.5\%$$

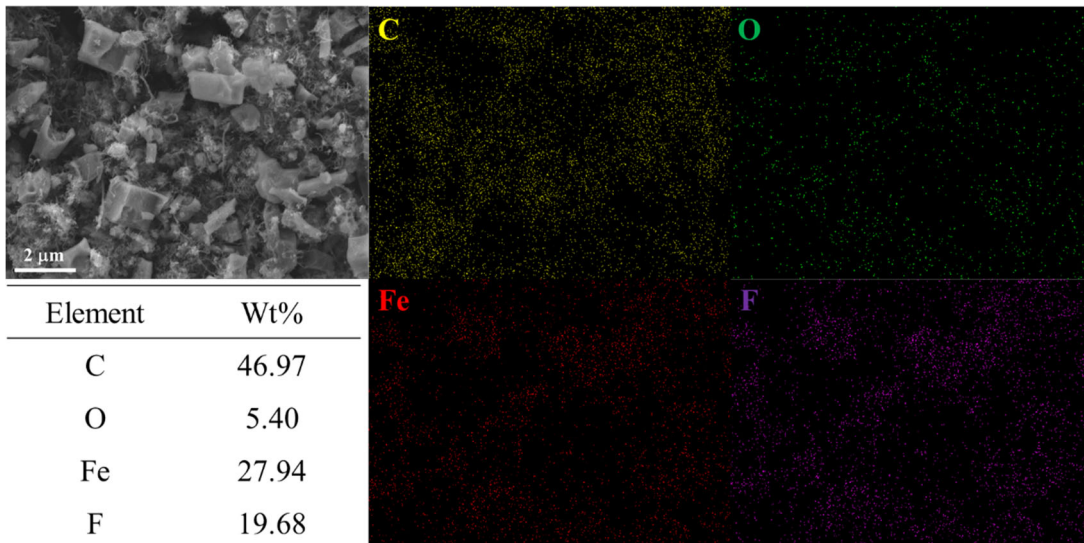


Figure S3 Content of the elements in FeF₃/MWCNTs composites determined by EDS mapping.

Table S1 Content of Fe element in FeF₃/MWCNTs measured by ICP-AES.

Sample	Sampling quality/g	Solution volume/ml	Dilution coefficient	Measured element	Instrument reading	Unit	Conversion content	Unit	Percentage
Pure FeF ₃	0.0223	50	100	Fe	2.207	mg/L	494856	mg/kg	49.4856
FeF ₃ /MWCNT _S	0.0219	50	100	Fe	2.461	mg/L	561979	mg/kg	27.8126

Notes: Conversion Content=Instrument reading*Soultion volume*Dilution coefficient/Sampling quality.
10000 mg/kg=1.0 %

Content of FeF₃: M(Fe) = 55.85 g/mol, M(FeF₃) = 112.85 g/mol

$$m(\text{FeF}_3) \% = m(\text{Fe})\% / M(\text{Fe}) * M(\text{FeF}_3) = 27.8126 / 55.85 * 112.85 = 56.1979\%$$

$$m(\text{MWCNTs}) \% = 100\% - m(\text{FeF}_3) \% = 43.8021\%$$

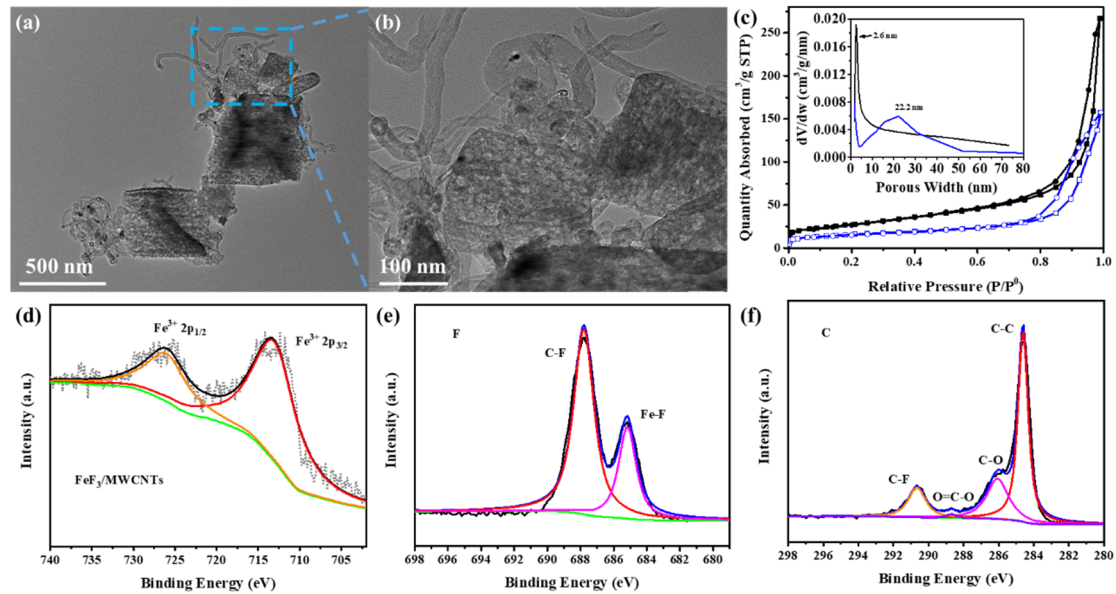


Figure S4 (a, b) TEM images of FeF₃/MWCNTs; (c) Nitrogen adsorption and desorption curves of MWCNTs (Black) and FeF₃/MWCNTs (Blue) and corresponding pore size distribution diagrams; (d, e, f) XPS spectrum of Fe 2p, F 1s and C 1s for FeF₃/MWCNTs.

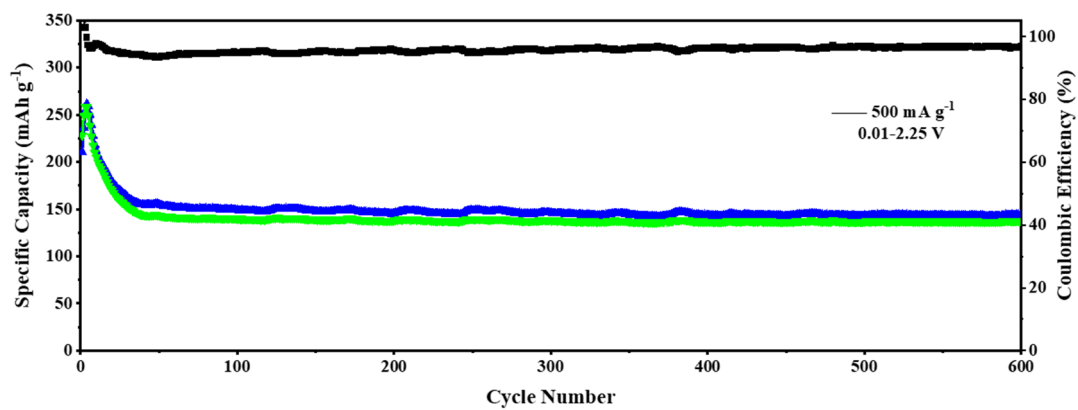


Figure S5 Long cycle curves of FeF₃/MWCNTs in the voltage range of 0.01-2.25 V at 500 mA g⁻¹.

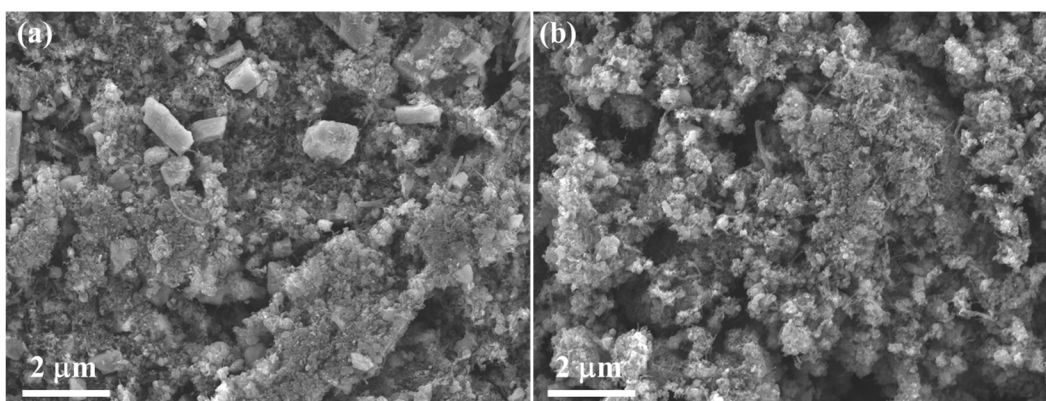


Figure S6 SEM images of FeF₃/MWCNTs cathodes (a) before and (b) after cycling.

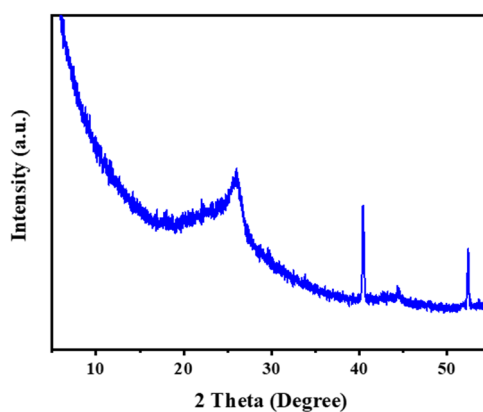


Figure S7 XRD pattern of FeF₃/MWCNTS electrode after 100 cycles at 100 mA g⁻¹.

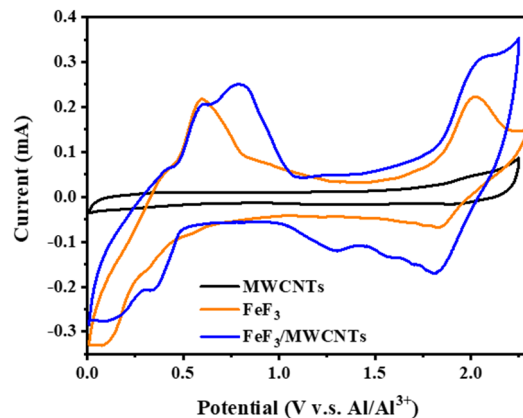


Figure S8 Comparison of CV curves of FeF₃, MWCNTs and FeF₃/MWCNTs at 1.0 mV s⁻¹.

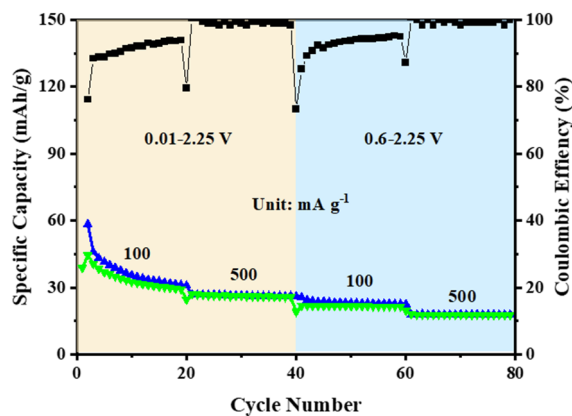


Figure S9 Discharge capacity of MWCNTs in different voltage range and different current density.

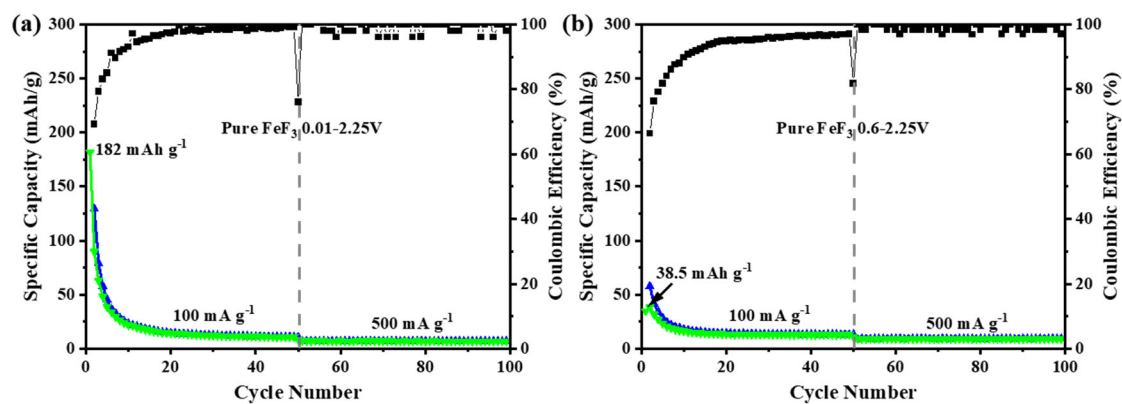


Figure S10 Discharge capacity of pure FeF₃ in different voltage range (a: 0.01-2.25 V, b: 0.6-2.25 V) and different current density.

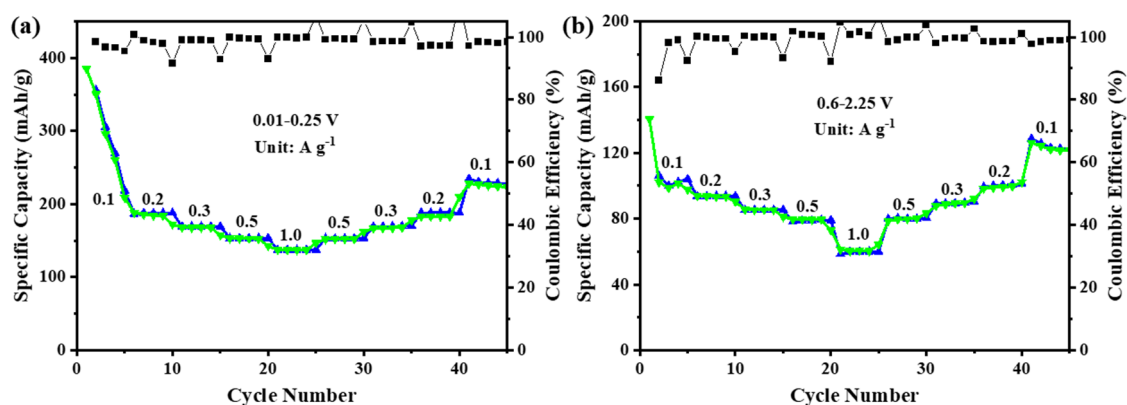


Figure S11 Rate performance of $\text{FeF}_3/\text{MWCNTs}$ cathode in different voltage range (a: 0.01-2.25 V, b: 0.6-2.25 V).

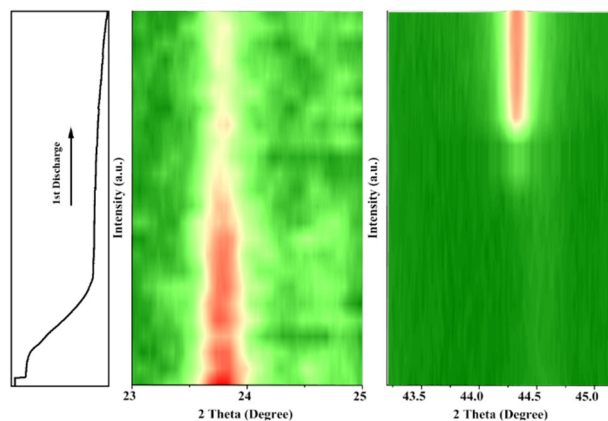


Figure S12 In-situ XRD patterns of $\text{FeF}_3/\text{MWCNTs}$ cathode during the first discharge at 100 mA g^{-1} .

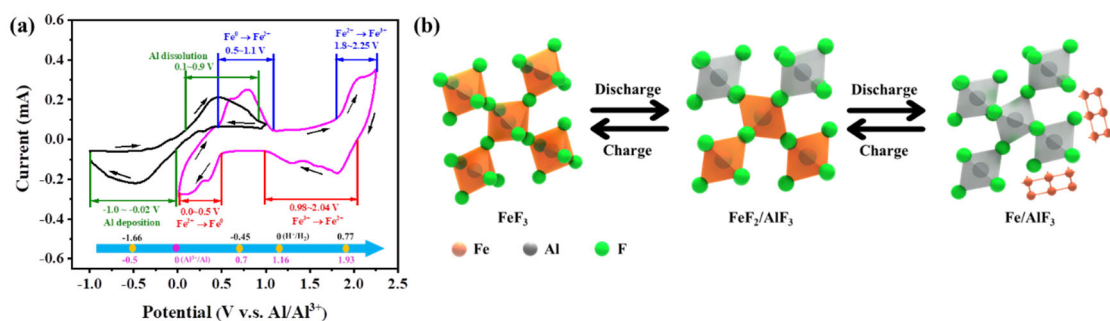


Figure S13 (a) CV curves of Al foil and $\text{FeF}_3/\text{MWCNTs}$ at 1.0 mV s^{-1} against an Al reference electrode; (b) Schematic diagram of the energy storage mechanism of FeF_3 cathode in aluminum ion battery.