Supplementary information

Improvement of (*S*)-Selective Imine Reductase GF3546 for Synthesis of Chiral Cyclic Amines

Yuta Fukawa,^a Keita Yoshida,^b Sayaka Degura,^b Koichi Mitsukura,^{c,*} Toyokazu Yoshida^c

- ^a Department of Engineering Science, Graduate School of Engineering, Gifu University, 1-1 Yanagido, Gifu 501-1193, Japan
- ^b Department of Life Science and Chemistry, Graduate School of Natural Science and Technology, Gifu University, 1-1 Yanagido, Gifu 501-1193, Japan.
- ^c Department of Chemistry and Biomolecular Science, Faculty of Engineering, Gifu University, 1-1 Yanagido, Gifu 501-1193, Japan
- * Correspondence: mitukura@gifu-u.ac.jp

Table of contents

Materials and methods

- S.1 General information
- S.2 Synthesis of cyclic nitrogen-containing compounds
- S.3 Cloning and overexpression of imine reductase gene
- S.4 Variant construction
- S.5 Whole-cell reaction
- S.6 Enzyme assay
- S.7 Effect of temperature and pH on SIR46 activity
- S.8 Protein analysis
- S.9 DNA and amino acid sequences
- S.10 Preparative-scale biotransformation of 2-MPN

Figures and tables

Figure S1, S5, S13 SDS-PAGE Table S1, Figure S2, S3 Properties of *E. coli* BL21 (DE3) expressing SIR46 gene Table S2 NADPH-regenerating activity in cell-free extract of *R. erythropolis* L88 Figure S4, Table S3–S5 Data for variant construction Figure S6–S11, S13, S14, Table S6 Properties of SIR46 WT and M9 Table S7 Specific activities of SIR46 and BsGDH in recombinant cell. Table S8, Figure S15–S18 HPLC analysis conditions and HPLC chromatograms Figure S19–S24 ¹H- and ¹³C-NMR spectra of cyclic nitrogen-containing compounds.

References

Materials and methods

S.1 General information

Commercially available reagents were used without purification and purchased from Tokyo Chemical Industry Co. Ltd., FUJIFILM Wako Pure Chemical Corporation and Sigma-Aldrich unless stated otherwise. The following products from each supplier were used: polypeptone (Nippon Seiyaku, Tokyo, Japan), meat extract (Kyokuto Seiyaku, Tokyo, Japan), and yeast extract (Oriental Yeast, Tokyo, Japan). Thin-layer chromatography (TLC) was performed on TLC silica gel $60F_{254}$ (Merck KGaA, Darmstadt, Germany). Column chromatography was performed on Wakosil® 60 (FUJIFILM Wako Pure Chemical Corporation, spherical, $64-210 \mu$ m). HPLC analyses were performed using LC-20AD pump, SPD-10A detector (Shimadzu, Kyoto, Japan), Atlantis dC18 5 μ m 4.6 × 150 mm column (Waters, Massachusetts, USA), and CHIRALPAK AD-RH 5 μ m 4.6 × 250 mm column (Daicel, Osaka, Japan). Conversion rate and optical purity of amines were determined by HPLC after derivatization with 2,3,4,6-tetra-O-acetyl- β -D-glucopyranosyl isothiocyanate (GITC) or methyl isothiocyanate (MITC) at 40°C for 1 h. ¹H and ¹³C NMR spectra were recorded on a JEOL ECA600 spectrometer (600 MHz for ¹H and 150 MHz for ¹³C) in CDCl₃ or CD₃OD using tetramethylsilane as an internal standard (δ = 0 ppm). Polymerase chain reaction (PCR), restriction enzyme digestion, and DNA ligation were performed using TaKaRa PCR Thermal Cycler Dice[®] mini (Takara Bio, Shiga, Japan).

S.2 Synthesis of cyclic nitrogen-containing compounds

N-Boc-2-pyrrolidone

A solution of 2-pyrrolidone (5.43 g, 63.82 mmol) and *N*,*N*-(dimethylamino)pyridine (17.3 mg) in CPME (10 mL) was added to di-*tert*-butyl dicarbonate (13.91 g, 63.75 mmol) at room temperature, and the mixture was stirred at 25–30°C overnight. The reaction mixture was diluted with 200 mL ethyl acetate, washed with 5% (w/v) NaH₂PO₄, dried over anhydrous Na₂SO₄, and concentrated under reduced pressure. The crude product was purified by column chromatography (silica gel, *n*-hexane:ethyl acetate = 3:2 and 1:1) to yield *N*-Boc-2-pyrrolidone (11.07 g, 94% yield) as a colorless oil. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 1.53 (s, 9H), 2.00 (quin, *J* = 7.7 Hz, 2H), 2.52 (t, *J* = 8.1 Hz, 2H), 3.75 (t, *J* = 14.4 Hz, 2H); ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 17.35, 28.0, 32.91, 46.43, 82.72, 150.18, 174.30.

2-Phenyl-1-pyrroline

Phenyl magnesium bromide (1 M solution in THF, 43.6 mL) was added dropwise to a solution of *N*-Boc-2pyrrolidone (6.05 g, 32.69 mmol) in CPME at –78°C under nitrogen atmosphere, and the mixture was stirred overnight. The reaction was quenched by adding 2 M HCl (22 mL) and 10% (w/v) NaH₂PO₄ (20 mL). The mixture was extracted with ethyl acetate (3 x 100 mL). The combined organic phases were dried over anhydrous Na₂SO₄, and concentrated under reduced pressure to give white solid (8.47 g). This crude product was dissolved in THF (5 mL) and CPME (30 mL). 4 M HCl in CPME (40 mL) was added to the solution and stirred at room temperature overnight. The resulting precipitate was filtered and washed with ethyl acetate. The white solid was dissolved in H₂O (20 mL) and MTBE (20 mL), and 20% (w/v) NaOH (40 mL) was then added dropwise. The mixture was extracted with MTBE (3 x 70 mL). The combined organic phases were dried over anhydrous Na₂SO₄, and concentrated under reduced pressure to give 2-phenyl-1-pyrroline (4.55 g, 97% yield) as a red-brown oil. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 2.02 (quin, *J* = 7.8 Hz, 2H), 2.91 (tt, *J* = 1.8, 8.4 Hz, 2H), 3.84 (s, 3H), 4.03 (tt, *J* = 1.8, 7.2 Hz, 2H), 6.92 (dt, *J* = 3.0, 8.4 Hz, 2H), 7.79 (dt, *J* = 2.4, 9.0 Hz, 2H). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 22.69, 34.80, 55.27, 61.29, 113.66, 127.45, 129.12, 161.23, 172.55.

2-(4-Methoxyphenyl)-1-pyrroline

To a stirred suspension of Mg (0.51 g, 20.95 mmol) and small piece of iodine in dry THF (10 mL) under nitrogen atmosphere, 4-bromoanisole (3.74 g, 20.00 mmol) in dry THF (7 mL) was added dropwise at room temperature and stirred for 1 h. After the mixture was cooled to -78° C, *N*-Boc-2-pyrrolidone (3.50 g, 18.90 mmol) in CPME (15 mL) was added dropwise and stirred overnight. The reaction was quenched by adding 2 M HCl (10 mL) and 10% (w/v) NaH₂PO₄ (20 mL). The mixture was extracted with ethyl acetate (3 x 70 mL). The combined organic phases were dried over anhydrous Na₂SO₄, and concentrated under reduced pressure to give off-white solid (5.11 g). This crude product was dissolved in THF (5 mL) and CPME (5 mL). 4 M HCl in CPME (20 mL) was added to the solution and stirred at room temperature overnight. The resulting precipitate was filtered and washed with ethyl acetate. The white solid was dissolved in H₂O (20 mL) and MTBE (20 mL), and 20% (w/v) NaOH (40 mL) was then added dropwise. The mixture was extracted with MTBE (3 x 70 mL). The combined organic phases were dried over anhydrous Na₂SO₄, and concentrated under reduced pressure to give 2-(4-methoxyphenyl)-1-pyrroline (1.51 g, 46% yield) as a pale-orange solid. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 2.02 (quin, *J* = 7.8 Hz, 2H), 2.91 (tt, *J* = 1.8, 8.4 Hz, 2H), 3.84 (s, 3H), 4.03 (tt, *J* = 1.8, 7.2 Hz, 2H), 6.92 (dt, *J* = 3.0, 8.4 Hz, 2H), 7.79 (dt, *J* = 2.4, 9.0 Hz, 2H). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 2.69, 34.80, 55.27, 61.29, 113.66, 127.45, 129.12, 161.23, 172.55.

rac-2-(4-Methoxyphenyl)pyrrolidine

2-(4-methoxyphenyl)-1-pyrroline (179 mg, 1.02 mmol) and NaBH₄ (38.8 mg, 1.03 mmol) were dissolved in *i*PrOH (5 mL). Methanol (2 mL) was added and the mixture was stirred at room temperature overnight. The reaction was quenched by adding 2 M HCl (2 mL) and the mixture was stirred for 30 min. 2 M NaOH (5 mL) was then added and the mixture was extracted with MTBE (3 x 20 mL). The combined organic phases were dried over anhydrous Na₂SO₄, and concentrated under reduced pressure. The crude product was purified by column chromatography (methanol-washed silica gel, methanol) to yield *rac*-2-(4-methoxyphenyl)pyrrolidine (135 mg, 74% yield) as a pale-yellow oil. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 1.66 (dq, *J* = 8.6, 12.6 Hz, 1H), 1.80–1.95 (m, 2H), 2.14 (dddd, *J* = 4.2, 7.2, 7.8, 12.6 Hz, 1H), 2.73 (bs, 1H), 2.98 (ddd, *J* = 7.2, 8.4, 10.2 Hz, 1H), 3.18 (ddd, *J* = 5.4, 7.8, 10.2 Hz, 1H), 3.79 (s, 3H), 4.05 (t, *J* = 7.8, 1H), 6.85 (dt, *J* = 3.0, 8.4 Hz, 2H), 7.28 (d, *J* = 8.4 Hz, 2H). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 25.40, 34.03, 46.68, 55.22, 62.04, 113.70, 127.65, 136.13, 158.51.

1-Methyl-3,4-dihydroisoquinoline

Acetyl chloride (7.8 mL, 109 mmol) was added to a solution of 2-phenylethylamine (12.16 g, 99.55 mmol) and triethylamine (10.24 g, 101.2 mmol) in acetonitrile (100 mL) at 0°C with stirring. The reaction mixture was stirred at room temperature overnight. CPME (20 mL) was added and the mixture was filtered. The

supernatant was concentrated under reduced pressure. The residue was diluted with 200 mL ethyl acetate, washed with 0.2 M HCl and 5% (w/v) NaHCO₃, dried over anhydrous Na₂SO₄, and concentrated under reduced pressure. The resulting yellow solid (15.71 g, 97% yield) was used without further purification. The afforded *N*-acetyl-2-phenylethylamine (1.42 g, 8.716 mmol) was added to polyphosphoric acid (21.4 g) and P₂O₅ (2.2 g). The mixture was heated to 110°C for 15 min then 180°C for 4 h. 11% (w/v) NaOH (200 mL) was added to the reaction mixture cooled with ice water. The mixture was extracted with ethyl acetate (3 x 100 mL), dried over anhydrous Na₂SO₄, and concentrated under reduced pressure. The crude product was purified by column chromatography (silica gel, ethyl acetate) to yield 1-methyl-3,4-dihydroisoquinoline (0.837 g, 66% yield) as a yellow oil. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 2.39 (t, *J* = 1.5 Hz, 3H), 2.71 (t, *J* = 7.5 Hz, 2H), 3.66 (tq, *J* = 1.6, 7.4 Hz, 2H), 7.18 (dd, *J* = 0.9, 7.5 Hz, 1H), 7.30 (tt, *J* = 0.7, 7.6 Hz, 1H), 7.35 (td, *J* = 1.2, 14.4 Hz, 1H), 7.48 (dd, *J* = 0.9, 7.5 Hz, 1H); ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 23.23, 25.99, 46.86, 125.26, 126.83, 127.37, 129.52, 130.52, 137.36, 164.28.

S.3 Cloning and overexpression

Plasmid construction

pET-21a(+)/SIR46

The *SIR46* gene on pT7Blue vector was amplified by PCR with *TaKaRa Ex Taq*[®] (Takara Bio) using two primers containing *Nde* I or *EcoR* I restriction site. The amplified DNA fragment and pET-21a(+) vector (Merck KGaA) were digested with *Nde* I and *EcoR* I, and ligated using DNA Ligation Kit (Takara Bio). The resulting plasmid was transformed into *E. coli* JM109 and isolated from the recombinant cells.

pACYDuet-1/BsGDH and pACYCDUet-1/BsGDH-SIR46

The genome DNA of *Bacillus subtilis* NBRC3026 was prepared using ISOPLANT II (NIPPON GENE, Tokyo, Japan). The *BsGDH* gene on the genome DNA was amplified by PCR with *TaKaRa Ex Taq*[®] (Takara Bio) using two primers containing *Nde* I or *Xho* I restriction site. The amplified DNA fragment and pT7Blue T-vector (Merck KGaA) were ligated using DNA Ligation Kit (Takara Bio). The resulting plasmid was transformed into *E. coli* JM109. The obtained plasmid was digested with *Nde* I and *Xho* I, and subcloned into MCS2 of pACYCDuet-1 vector (Merck KGaA) using DNA Ligation Kit (Takara Bio). The resulting plasmid was transformed into *E. coli* JM109 and isolated from the recombinant cells. The *SIR46* gene was further subcloned into MCS1 of the obtained pACYCDuet-1/BsGDH(MCS2). pACYCDuet-1/BsGDH(MCS1)-SIR46(MCS2) were also prepared in the same way as shown above, using *Nco* I and *EcoR* I restriction site for subcloning into MCS1 of pACYCDuet-1 vector.

pTipRT2/SIR46 and pTipQC1/BsGDH

The *SIR46* or *BsGDH* gene on pT7Blue vector were amplified by PCR with PrimeSTAR[®] Max DNA Polymerase (Takara Bio) using two primers containing *Nde* I or *Xho* I restriction site. Additionally, a *BsGDH* gene was commercially synthesized with codon optimization for efficient expression in *Rhodococcus* (Eurofins Genomics, Tokyo, Japan) and used in the same way as shown here. The amplified DNA fragment and pTip vectors (Hokkaido System Science, Hokkaido, Japan) were digested with *Nde* I and *Xho* I, and ligated using

DNA Ligation Kit (Takara Bio). The resulting plasmid was transformed into *E. coli* JM109 and isolated from the recombinant cells.

Expression

Co-expression of SIR46 and BsGDH genes in E. coli BL21 (DE3)

E. coli BL21 (DE3) was transformed with pET-21a(+)/SIR46 according to SEM transformation [1]. The resulting transformant was further used for transformation with pACYDuet-1/BsGDH. The obtained recombinant cells were cultivated at 120 rpm and 28°C in LB medium supplemented with 50 μ g mL⁻¹ ampicillin and 20 μ g mL⁻¹ chloramphenicol. When the optical density at 610 nm (OD₆₁₀) reached to 0.6–1.0, 0.5 mM isopropyl- β -D-thiogalactopyranoside (IPTG) was added for induction of protein expression and the culture was incubated at 28°C and 120 rpm for 5 h. The cells were harvested by centrifugation, washed with 0.85 (w/v) NaCl, and resuspended in 50 mM potassium phosphate buffer (pH 7.0). To prepare cell-free extract, 0.1 mM dithiothreitol was added and disrupted by ultrasonication at 100 W for 5 min at 0°C using a cell disrupter (19 kHz, Insonator 201 M; Kubota, Japan). The cell debris was removed by centrifugation at 4°C and 12,000 rpm for 30 min and the supernatant solution was used as cell-free extract. The amount of the protein extracted from the cells was approximately 0.5 g per liter of culture medium.

Expression of SIR46 gene in *R. erythropolis* L88

R. erythropolis L88 (Hokkaido System Science) was transformed with pTipRT2/SIR46 by electroporation using Eporator[®] (Eppendorf, Hamburg, Germany). The transformant was cultivated with 10 μ g mL⁻¹ tetracycline at 120 rpm and 28°C in 5 mL of nutrient medium A containing 10 g L⁻¹ tryptone, 5 g L⁻¹ yeast extract, 4 g L⁻¹ Na₂HPO₄, 1 g L⁻¹ KH₂PO₄, 1 g L⁻¹ NaCl, 0.2 g L⁻¹ MgSO₄ · 7H₂O, and 10 mg L⁻¹ CaCl₂ · 7H₂O in tap water. The preculture was inoculated in 90 mL of the nutrient medium with 0.2 μ g mL⁻¹ thiostrepton and incubated at 20°C and 120 rpm for 24 h. The cells were harvested by centrifugation and washed twice with 50 mM potassium phosphate buffer (pH 7.0). To prepare cell-free extract, the cells were resuspended in 50 mM potassium phosphate buffer (pH 7.0) with 1.0 mg mL⁻¹ lysozyme and 0.1 mM dithiothreitol, and incubated at 4°C overnight. The treated cells were disrupted by ultrasonication at 100 W for 20 min at 0°C using a cell disrupter (19 kHz, Insonator 201 M; Kubota, Japan). The cell debris was removed by centrifugation at 4°C and 12,000 rpm for 30 min and the supernatant solution was used as cell-free extract. The amount of the protein extracted from the cells was 0.5–0.6 g per liter of culture medium.

Co-expression of SIR46 and BsGDH genes in R. erythropolis L88

The recombinant *R. erythropolis* L88_pTipRT2/SIR46 was cultivated at 120 rpm and 28°C in 5 mL of nutrient medium A supplemented with 10 μ g mL⁻¹ tetracycline until OD₆₁₀ reached to 1.0. The cells were harvested by centrifugation, washed with water, and resuspended in 10% (v/v) glycerol supplemented with 1% (v/v) trehalose. The cell suspension was used for transformation of *R. erythropolis* L88_pTipRT2/SIR46 with pTipQC1/BsGDH. The resulting transformant was cultivated with 10 μ g mL⁻¹ tetracycline at 120 rpm and 28°C in 5 mL of nutrient medium A supplemented with 10 μ g mL⁻¹ tetracycline at 30 μ g mL⁻¹ chloramphenicol. Induction of protein expression in the recombinant cells was performed in the same way

as single expression of *SIR46* in *R. erythropolis* L88. The amount of the protein extracted from the cells was approximately 0.5 g per liter of culture medium.

S.4 Variant construction

SIR46 variants were generated by amplifying full-length plasmid pTipRT2-SIR46 by PCR according to the instructions of PrimeSTAR[®] Mutagenesis Basal Kit (Takara-Bio). The PCR products were digested with Dpn I and purified by gel electrophoresis. The resulting DNAs were used to transform *E coli* JM109 for plasmid preparation. Introduced mutations were verified by dye-terminator sequencing.

S.5 Biotransformation

Biotransformations were performed at 30°C with shaking (120 rpm) in potassium phosphate buffer (pH 7.0) containing imine substrate, glucose and whole cells or cell-free extract. Samples were collected multiple times and analyzed by HPLC after amine derivatization with GITC.

S.6 Enzyme assay

Imine reductase activity was determined by monitoring the decrease of NADPH with UV1600PC (Shimadzu, Tokyo, Japan) at 340 nm (ε = 6.22 mM⁻¹ cm⁻¹) at 30°C. The reaction mixture (1 mL) generally contained 100 mM potassium phosphate buffer (pH 7.0), 10 mM 2-methyl-1-pyrroline, 0.15 mM NADPH and 20-100 µL cell-free extract. The reaction was started by adding cell-free extract to the mixture. One unit (U) of imine reductase activity was defined as the amount of protein that oxidized 1 µmol of NADPH at 30°C per minute. Glucose dehydrogenase activity was determined by monitoring the increase of NADPH. The reaction mixture (1 mL) generally contained 100 mM potassium phosphate buffer (pH 7.0), 10 mM glucose, 0.15 mM NADP⁺ and 0.4 µL cell-free extract. One unit (U) of glucose dehydrogenase activity was defined as the amount of protein that reduced 1 µmol of NADP⁺ at 30°C per minute. To examine the activity of NADPH regeneration in the cell-free extract of *Rhodococcus* expressing wild-type SIR46 gene, 0.5 mM ATP and 1 mM MgCl₂ were further added if necessary. The NADPH-regenerating activity with glucose 6-phosphate instead of glucose was also examined.

S.7 Effect of temperature, pH and organic solvent on SIR46 activity

To determine the thermal stability of SIR46, the cell-free extract containing SIR46 variant was pre-incubated at temperatures from 40 to 60°C for 30 min and cooled on ice before imine reductase activity was determined. Effect of temperature was examined in a 100 mM potassium phosphate buffer (pH 7.0) containing 10 mM 2-methyl-1-pyrroline, 0.15 mM NADPH and 20 or 50 μ L cell-free extract at temperatures from 35 to 60°C. Effect of pH was examined at 30°C using various 100 mM buffers with different pH values including potassium phosphate buffer (KPB) (pH 6.0–8.0), Tris-HCl (pH 7.5–9.5) and HEPES (pH 7.0–8.0), containing 10 mM 2-methyl-1-pyrroline, 0.15 mM NADPH and 50 μ L cell-free extract. Effect of organic solvent was examined at 30°C in 100 mM potassium phosphate buffer containing 10 mM 2-methyl-1-pyrroline, 0.15 mM NADPH and 50 μ L cell-free extract.

S.8 Protein analysis

Protein concentration was determined by the Bradford method [2], using a protein assay kit (Bio-Rad Laboratories, Inc., California, USA) and bovine serum albumin as a standard. In column chromatography, absorbance at 280 nm was measured to detect eluted protein. SDS-PAGE was performed on 12% (w/v) polyacrylamide gel with Tris-glycine buffer system according to Laemmli [3]. Proteins were stained with Coomassie Brilliant Blue R250 and gels destained in ethanol/acetate/H₂O (3:1:6, v/v/v).

S.9 DNA and amino acid sequences

(S)-Selective imine reductase from Streptomyces sp. GF3546 (SIR46)

Wild-type SIR46 DNA sequence

Wild-type SIR46 amino acid sequence

MSKQSVTVIGLGPMGQAMVNTFLDNGHEVTVWNRTASKAEALVARGAVLAPTVEDALSANELIVLSLTDYDAVYAILEPV TGSLSGKVIANLSSDTPDKAREAAKWAAKHGAKHLTGGVQVPPPLIGKPESSTYYSGPKDVFDAHEDTLKVLTNADYRGED AGLAAMYYQAQMTIFWTTMLSYYQTLALGQANGVSAKELLPYATMMTSMMPHFLELYAQHVDSADYPGDVDRLAMG AASVDHVLHTHQDAGVSTVLPAAVAEIFKAGMEKGFAENSFSSLIEVLKKPAV*

SIR46 M9 variant DNA sequence

ATGAGCAAGCAGTCGGTAACGGTCATCGGTCTGGGCCCGATGGGCCAGGCGATGGTGAACACCTTCCTGGACAACGG CCACGAAGTGACCGTGTGGAACCGGACCGCCAGCAAGGCCGAGCCGAGCCGTCGTGGCCCGGGGTGCCACGCTGGCTCCC ACCGTCGAGGACGCGCTCAGCGCCAATGAGCTGATCGTGCTCAGCCTGACGGACTACGACGCGGTGTACGCCATTCTT GAGCCGGTGACGGGTTCCCTGTCCGGCAAGACCATCGTCAACCTCAGCTCCGACACCCCGGACAAGGCCCGCGAGAT GGCCAAGTGGGCGGCCAAGCACGGTGCGAAGCACCTCACCGGTGGTGTGCAGGTGCCGCCGCCGCTGATCGGCAAG CCCGAGTCCTCCACCTACTACAGCGGTCCCAAGGATGTCTTCGACGCCCATGAGGACACCCTGAAGGTCCTCACCAAC GCGGACTACCTCGGCGAGGACCCCGGCCTCGCGGCCATGTACTACCAGGCCCAGATGACCATCTTCTGGACCACGATG CTGAGCTACTACCAGACCCTCGCGCTGGGCCAGGCCAACGGTGTCTCGGCGAAGGAACTGCTGCCCTACGCCACGAT GACCACGCGCATGATGCCGCACTTCCTGGAGCTGTACGCCCAGCACGTGGACTCCGCGGACTACCCGGGCGACGTGG ACCGGCTCGCGATGGGGGGGGCCAGTGTCGACCACGTCCTGCACACGCACCAGGACGCGGGGCGTCAGCACCGTGCT GCCGGCCGCCGTCGCCGAGATCTTCAAGGCGGGCATGGAGAAGGGCTTCGCCGAGAACAGCTTCTCCAGCCTCATCG AGGTGCTCAAGAAGCCGGCGGTCTGA

SIR46 M9 variant amino acid sequence

MSKQSVTVIGLGPMGQAMVNTFLDNGHEVTVWNRTASKAEPLVARGATLAPTVEDALSANELIVLSLTDYDAVYAILEPV TGSLSGKTIVNLSSDTPDKAREMAKWAAKHGAKHLTGGVQVPPPLIGKPESSTYYSGPKDVFDAHEDTLKVLTNADYLGED PGLAAMYYQAQMTIFWTTMLSYYQTLALGQANGVSAKELLPYATMTTRMMPHFLELYAQHVDSADYPGDVDRLAMGA ASVDHVLHTHQDAGVSTVLPAAVAEIFKAGMEKGFAENSFSSLIEVLKKPAV*

Glucose dehydrogenase from Bacillus subtilis NBRC3026 (BsGDH)

BsGDH DNA sequence

Codon-optimized BsGDH DNA sequence

BsGDH amino acid sequence

MGHHHHHHMYPDLKGKVVAITGAASGLGKAMAIRFGKEQAKVVINYYSNKQDPNEVKEEVIKAGGEAVVVQGDVTKEE DVKNIVQTAIKEFGTLDIMINNAGLENPVPSHEMPLKDWDKVIGTNLTGAFLGSREAIKYFVENDIKGNVINMSSVHEVIP WPLFVHYAASKGGIKLMTETLALEYAPKGIRVNNIGPGAINTPINAEKFADPKQKADVESMIPMGYIGEPEEIAAVAAWLAS KEASYVTGITLFADGGMTQYPSFQAGRG*

S.10 Preparative-scale biotransformation of 2-MPN



⁽S)-N-Boc-2-methylpyrrolidine

Cell suspension of *R. erythropolis* L88 expressing SIR46 M9 and BsGDH genes in 50 mM potassium phosphate buffer (5.0 mL, $OD_{610} = 50$, pH 7.0) was added to a solution of 2-MPN (0.25 g, 3.00 mmol) and glucose (0.54 g, 3.60 mmol) in potassium phosphate buffer (5.0 mL, 200 mM, pH 7.75). The mixture (10 mL) was incubated at 30°C and 70 rpm for 7 days in 50 mL falcon tube. The reaction mixture was centrifugated to remove the cells. NaOH (0.51 g, 12.6 mmol) in 10 mL H₂O and di-*tert*-butyl dicarbonate (1.07 g, 4.92 mmol) in 10 mL MTBE was added to the supernatant, and the mixture was stirred at room temperature overnight. After MTBE (40 mL) was added to the reaction mixture, organic phase was washed with H₂O (20 mL) and 5% (w/v) NaH₂PO₄ (2 x 25mL), dried over anhydrous Na₂SO₄, and concentrated under reduced pressure. The crude product was purified by column chromatography (silica gel, *n*-hexane:ethyl acetate = 20:1) to yield (*S*)-*N*-Boc-2-methylpyrrolidine (0.33 g, 1.79 mmol, 60% yield, 92.4% *ee*) as a colorless oil. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 1.15 (bs, 3H), 1.46 (s, 9H), 1.51–1.56 (m, 1H), 1.75–1.81 (m, 1H), 1.85–1.90 (m, 1H), 1.98 (bs, 1H), 3.36 (bs, 2H), 3.87 (bd, *J* = 50.4 Hz, 1H); ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 20.11, 20.75, 22.93, 23.60, 28.54, 32.52, 33.28, 46.09, 46.41, 52.74, 78.76, 154.58.

Figures and tables



Figure S1. SDS-PAGE analysis of wild-type SIR46 and BsGDH expressed in *E. coli* BL21. Lane 1: molecular weight markers 97 kDa, 66 kDa, 45 kDa, 30 kDa. Lanes 2: cell-free extract of *E. coli* BL21 (pET-21a(+)/SIR46) expressing wild-type SIR46 (CFE pET/SIR46). Lanes 3: CFE pACYCDuet/BsGDH(MCS2). Lanes 4: CFE pACYCDuet/BsGDH(MCS1). Lanes 5: CFE pACYCDuet/SIR46(MCS1)-BsGDH(MCS2). Lane 6: CFE pET-21a(+)/SIR46 and pACYCDuet/BsGDH(MCS2). Lane 7: CFE pACYCDuet/BsGDH(MCS1)-SIR46(MCS2).

Table S1. Bioconversion of 2-MPN by whole cells of *E. coli* BL21 (DE3) expressing wild-type SIR46 and BsGDH genes.¹

Plasmid vector	Whole cells ²	2-MPN (mM)	Glucose (mM)	Product (mM)
pACYCDuet/SIR46(MCS1)-	10-fold	10	50	2.8 (with NADPH)
BsGDH(MCS2)				1.9 (no coenzyme)
pACYCDuet/BsGDH(MCS1)-	10-fold	10	50	4.8 (with NADPH)
SIR46(MCS2)				1.7 (no coenzyme)
	5-fold	10	50	9.4 (with NADPH)
pET-21a(+)/SIR46 and				9.9 (with NADP ⁺)
pACYCDuet/BsGDH(MCS2)				3.3 (no coenzyme)
	10-fold	30	100	27.1 (with NADP ⁺)

¹ Reactions were performed at 30°C for 24 h in 100 mM potassium phosphate buffer (pH 7.0) containing 2-

MPN, glucose, 0 or 0.2 mM NADP(H), and whole cells expressing wild-type SIR46 and BsGDH genes.

² One-fold whole cell is the turbidity of culture broth when harvested.



Figure S2. Effect of 2-MPN concentration on conversion of 2-MPN by wild-type SIR46. Reactions were performed at 30°C for 24 h in 100 mM potassium phosphate buffer (pH 7.0) containing 10–50 mM 2-MPN, 100 mM glucose, 0.2 mM NADP⁺, and 10-fold whole cells of *E. coli* BL21 (pET-21a(+)/SIR46WT and pACYCDuet/BsGDH (MCS2)).



Figure S3. Effect of S-2-MP concentration on wild-type SIR46 and BsGDH activities.

Table S2. NADPH-generating activity in the cell-free extract of *Rhodococcus* expressing wild-type SIR46 gene

Coenzyme	Substrate	Specific activity (mU mg ⁻¹)
NAD ⁺	Glucose	3.3
NAD ⁺	Glucose 6-phosphate	1.3
NADP ⁺	Glucose	5.6
NADP ⁺	Glucose 6-phosphate	31.9
NADP⁺, ATP	Glucose	5.6

SIR46	TOSKQSVTVIGLGPMGQAMVNTFLDNGHEVTVWNRTASKAEAL	42
WP 093601729.1	FILDNGHGVTVWNRTAAKAEAL	42
WP_206300583.1	MSKOSVTVIGLGPMGOAMVNTFLENGHEVTVWNRTASKAEAL	42
WP 199220594 1		12
WF_105220554.1		42
WP_037679270.1	MSKQSVTVIGLGPMGQAMVGAFIDNGHEVTVWNRTASKAEAL	42
WP_086884371.1	BARDERMSKQPVTVIGLGPMGQAMVSTFLEQGHAVTVWNRTPAKAEAL	42
WP_229819828.1	ENSKQAVTVIGLGPMGQAMVTAFLENGHPVTVWNRTASKADEL	42
WP 229356653.1	MRGEPVSKOAVTVIGLGPMGOAMVAAFLENGHPVTVWNRTASKAAEL	47
WP 127489187.1	MNSSNLKEDSSVGNASAATNRKSVTVMGLGPMGOAMAGVFLECGYAVTVWNRTASKADEL	60
WP 144878318 1		59
WD_042615602_1		40
WP_043615602.1	OSGKQSVIVIGLGPMGQAMVQAFLDKGHPVIVWNKIPSRADAL	43
WP_030554141.1	MSSTKQSVTVIGLGPMGQAMAGAFLDRGYDVTVWNRTASRADAL	44
WP_129772310.1	MPGTSATPVTPTASAT P VTVIGLGPMGRAMVGAFLDGGHQVTVWNRTASRAD E L	54
WP 073792319.1	Turkey Contraction	42
WP_063484289.1	FIGKGYRVTVWNRTAGKADEL	42
RTR87	FILEACHTTYWNRSACKAEOL	44
WD 164256000 1		11
WP_104330000.1		44
WP_192//0552.1	MRNHDAGHTPVTVIGLGLMGQALAGAFLRAGHPTTVWNRTAAKAEDL	4 /
WP_189106074.1	RNATT P VTVLGLGLMGRALAEKFLREGHATTVWNRTAARAE P L	43
WP 132386371.1	SQCDGRVPVTVIGLGMMGRALARAFLSGEHPTTVWNRTAGRAEEL	44
-	***************************************	
STD46	VADCANT ADDREDAT CANEL THE CEDUDATIVATE EDVICES SCRUTANE SCOUDDENADE	100
51K40	VARGAVLAPIVEDALSANELIVLSLIDIDAVIAILEPVIGSLSGRVIANLSSDIPDRARE	102
WP_093601729.1	VARGAVLAPTVEAALGANELIVLSLTDYDAVYAVLEPVTDALSGKVIANLSSDTPDKARQ	102
WP_206300583.1	VAKGATLAPTVEDALGANELIVLSLTDYDAVNAILEPVAASLSGKVIANLSSDTPDKTRE	102
WP 189220594.1	VARGAVLAPTVEEALAANELIVLSLTDYDAVYAILEPVADHLSGKVIANLTSDTPEKARE	102
WP_037679270.1	VAKGAVLAPTLRDALAANELVVLSLTDYDAVYAVLKPVADSLSGKVIANLSSDTPERARE	102
WP_086884371 1	VAKGAVIASTUSEALAANELTUISITDYDAVYAVIEOAPDALSGKVIANISSDTPERARE	102
WD 220010020 1	VIACANT A DESEDANT PANEL VALES TO DATA AN A DESCRIPTION AND SECTORE AD A	102
WF_229019020.1	VARGAV LAPSIEDALKANELVVLSLIDIDAMIAILEPAIAALDGRVLINLSSDIPERARA	102
WP_229356653.1	VAKGAVLAPSVEDALRANELVVLSLTDYDAMYAILEPATAALDGRVLINLSSDTPEKARA	107
WP_127489187.1	VAKGATRASTVNEALAANELVILSLTDYDVMYAILEPASMNLSGKVLVNLSSDTPEKVRK	120
WP 144878318.1	AAKGAIKASSVDEAIAANDLIILSLTDYDAMYAILEKAARDLSGKVFVNLSSDTPEKARE	119
WP_043615602.1	VARGAVLAGSVEEALAANELVILSLTDYDAMYTVLEPAAHALSGRVLVNLSSDTPEKTRA	103
WP_030554141_1	VTRGAVIA PNVKEALAAHELVILSITDYDAMYAVIEPAEAAITGPTIVNISSDTPEKARD	104
WD 120772210 1	VINCAVEAL WALKAMEEVIESEISISISIAMAA LACEMAESISIA COMUNI SODEREAL	111
WF_129772310.1	VARGAVRAAT VDEALAANELVI LSLIDIDAATALGFAT GALAGRVLVNLSSDIFRRAATE	100
WP_0/3/92319.1	VARGAVLADSVEAALRANDLVVLSLTDYDATYGVLGPAQDALAGRVVVNLSSDTPDRARE	102
WP_063484289.1	VVAGAHRAATVRDAL T ASELVILSLTDHHAMYAVLESATDALSGR TLV NLGSDTPESARR	102
RIR87	VSQGAVQAATPADAVAASELVVVCLSTYDNMHDVIGSLGESLRGKVIVNLTSGSSDQGRE	104
WP 164356008.1	VSQGAVQAATPADAVAASELVVVCLSTYDNMHDVIGSLGESLRGKVIVNLTSGSSDQGRE	104
WP 192770552.1	VACGATLACSVGDAVAASPLVVVCVSNYEAMHELLDPLGGVLDGRVLVNLTSGTSRVARE	107
WP 189106074 1	VARCAPIACSVADAVAASDIVAVCVI DVDAVHATI DVVCDALDCDVI VALTSCTSECADE	103
WF_109100074.1		103
WP_132386371.1	VAAGATSTDNVAAAVSASPLVVVCVRDIQAAIEILGPVSDTLAGRVLVNLTSGTSAQARA	104
	· ** · · *: * *:::: · · · · · * *: ** *: ·	
SIR46	AAKWAAKHGAKHLTGGVQVPPPLIGKPESSTYYSGPKDVFDAHEDTLKVLTN-ADYRGED	161
WP 093601729.1	AATWAAEHGAKHLTGGVOVPPPLIGKPGSATYYSGPKDVFDAHEDTLKVLTD-ADYRGED	161
WP 206300583 1		161
WF_200300505.1		1.61
WP_189220594.1	AF KWAAKHGAQHITGGVQVPPPLIGKPESSTYYSGPKDAFDTHEEALKVLTN-ADYRGED	101
WP_03/6/92/0.1	AAKWAAEHGAQHIIGGVQVPPPMIGTSDASAYYSGPEDVFNAHRSTLAVLTN-TDFRGED	161
WP_086884371.1	AAKWAERHGAVHITGGVQVPPPMIGKPESSTYYSGPKDAFDKYESTLKVLTG-ADFRGED	161
WP 229819828.1	AFEWAAGHGAKHVTGGVQVPPPLIGKEGSSTYYSGPRDVFDTYKETLEVLTA-ADYRGED	161
WP 229356653.1	AFAWAAGHGARHLTGGVOVPPPMIGKEGSSTYYSGPRDVFDTYRETLAVLTG-TDYRGED	166
WP 127489187 1	AAKWI.AGRGARHUTGGVOUPPSGIGKSESSTYYSGPREVFEAHRETI.EVI.TG-TDYRGED	179
WD 144970210 1		170
WP_144070310.1	AARWLEARGARNEIGGVQVPPSGIGRAESSIIISGIREVPDARKTLEVLIG-ADIRGED	1/0
WP_043615602.1	GAKWVAGHGGVQLSGGVTVPPSGIGKPESSTFYSGPRGPFETHRPTLEALTG-TDYRGED	162
WP_030554141.1	A ARWAAEQGAVQ L TGGVTVPPSGIGQAESSTFYSGPRDVFD R HRPALEVITGRTDH R GED	164
WP 129772310.1	AAAWAAGHGARHLSGGVQVPPSGIGKPESATFYSGPKDVFEEHAATLGVLTG-TDYLGED	173
WP_073792319.1	AAAWIAERGATHLTGGVRVPPSGIGQPGTSTFYSGPREVFERHKETLETLTG-ADYLGED	161
WP 063484289 1	AARWASEHGARYLTGGVOASPPGTGOPGESTFYSGPOEVEDAHOEALEALTG-ADVRGED	161
PTP87	TAAWAEKOGUEVI.OGA IMITTODOGI CUETTOOL SALANDALIO ADIAODO	161
NTRU/		104
WF_104350UU8.1	TAAWAEKQGVEILDGAIMITPPGIGTETAVLFIAGTQSVFEKIEPALKLLGGGTTYLGTD	164
WP_192770552.1	TAQRAAPLGGTYLDGAIMAIPQAIGTADAVILYSGPQAAFDSYESTLRSLG-AGTYLGAD	166
WP_189106074.1	MAEWAAGHGATYLDGAILSDPDGVGTADAVILYSGPRAAFDAHEPVLKLLGGATTHLGED	163
WP 132386371.1	MAGWAAERGAGYLDGAIMMTPPGIGTAEALILYSGPSETFAAHRPALTALGGGTTHLGAD	164
-	* : *.: * :* *:*. * : .* : _ * *	

SIR46	AGLAAMYYQAQMTIFWTTMLSYYQTLALGQANGVSAKELLPYATMMTSMMPHFLELYAQH	221
WP 093601729 1	A GLAAMYYOA OMTTEWTTMI, SYYOTLAL GRANGVTAKELL PYATMMTSMMPHFLELYAOH	221
		001
WP_206300583.1	AGLAAMYYQAQMTIFWTTMLSYYQMLALGKANGVSAKELLPYATMMTSMMPHFLELYAQH	221
WP 189220594.1	AGLAAMYYOAOMTIFWTSMLSFYOALALAOANGVAAKDMVPYAEMOFAMMPHFLGLYAOH	221
WD 027670270 1		221
WE_037079270.1	FGLARATI QAQATTEWI IMISTI QI DALGRANG VSARELLE IASMAT IMPIRE LELIAQI	221
WP_086884371.1	PGLAAMYYQAQMTIFWTTMLSFYQMVALGQANGVSAKELLPYATMMTQMMPHFLELYAGH	221
WP 229819828.1	PGLAAMYYOAOMIIFWTSMLSFYOALALGKANGVSAKELLPYASNMMTMMPHFLELYTOH	221
WD 220256652 1		226
WP_229350055.1	PGLAAMII QAQMII FWI SMLSI IQALALAKANGVSAGELLPIASGMMTMMPRFLELLIARN	220
WP 127489187.1	PGLAMLYYQIQMDIFWTSMLSYLHALAVATANGITAEQFLPYASATLSSLPKFVEFYTPR	239
WP 144878318 1	PGLAALYYOTOMDMEWTSMLSYLHALSI AGANGLTAEOTR PYATETMKSI, PMFTEFYTPR	238
WI_144070510.1		200
WP_043615602.1	PGLAALFYQIGMVMFWTSMLSYWQAVALADANGLTAADILPHATETMATMPNFLSFYAAR	222
WP 030554141.1	PGLAALMYOIGMVMFWTSMLSYWOAIALADANGLTAADILPHAVETANSLPGFFSFYAER	224
WD 120772210 1		222
WP_129//2310.1	FALAPLIIQLQMDIEWIAMISSLAALAVARAAGISAGDELPIAVETLASLPDELAEIAPK	233
WP 073792319.1	PGRAALFYQLQMTVFWTTMLSWLQAVALAGAHGVTAEELVPYVKDTVD IG-QFLDFYSAR	220
WP_063484289.1	PGLAALYYOVGMDLFWTTVLGWLHALALADAHGVPAEETLPSASSVLSGMPEFMAFYTOR	221
DTD07		221
RIR6/	HGMPALIDVSLLGLMWGTLNSFLHGVAVVETAGVGAQQFLPWAHMWLEAIKMFTADIAAQ	224
WP 164356008.1	HGMPALYDVSLLGLMWGTLNSFLHGVAVVETAGVGAQQFLPWAHMWLEAIKMFTADYAAQ	224
WP 192770552 1	HGLSSLYDVALLGVMWSVLNGFLOGAALAGTAGVDATTFAPTANTVTPTVTDWVPGYAPO	226
WE_1021700002.1		220
WP_189106074.1	HGLASLHDVAVLGLMWGVLNSFLQGAAVLGAAGVTASAFAPLATTSIKMVADWVNGYAEQ	223
WP 132386371.1	VGLASVYDVALLGIMWSTFNGFMHAAALVGSENVPATAFLPLAROWLTGVASFLTPYAE0	224
_	· · · · · · · · · · · · · · · · · · ·	
SIR46	VDSADYPGDVDRLAMGAASVDHVLHTHODAGVSTVLPAAVAEIFKAGMEKGFAENSFS	279
WD 002601720 1		270
WP_093601729.1	VDSADIPGDVDRLAMGAASVDRVLRIRRDAGVSIVLPAAVAEIPRAGMERGEAENSPS	219
WP 206300583.1	VDSATYPGDVDRLAMGAASIDHVLHTHKDAGVSTVLPAAVAEIFHAGMDKGFAENSFS	279
WP 189220594 1	VDSASYPGDVDRLAMGAASIDHVTHTHADAGVNTTLMEAVSKIFHAGMDKGRAENSES	279
WE_105220554.1		275
WP_03/6/92/0.1	VDSGEYPGAVDRLAMGAASADHVLHTHKDAGVDTTLPAAVAEIFHKGMERGFAENSFS	279
WP 086884371.1	VDSGEYPGDVDRLAMGAASVDHILHTHKDAGISTALPAVVAEIFHKGMDAGFADNSFS	279
WD 220010020 1		270
wr_229019020.1	VDNALIFGDVDALAMGAASVDIIILIIISEDAGVDIIILIAAVQDIFQAGMGAGEEGNSFS	219
WP_229356653.1	VDDAEYPGDVDRLAMGAASVDHILHTSEDAGVDTTLLKAVQDVFRRGMDRGFEDNSFS	284
WP 127489187.1	I.DEGKHPGDVDRIAMGI.ASVEHVVHTTKDAGIDIAFPAAVI.EIFKRGMENGHSGDSFT	297
NP_144070210 1		200
WP_1448/8318.1	IDAGEHPGDVDRLGMGVASVDHIVHTSKDAGIDASLPAAVLEVFKKGVANGQAGNSFT	296
WP 043615602.1	IDAGEHGGDVDRLAMGMASVEHVLHTNADAGVDTALPAAVADLFRRGMEAGHATDSFS	280
WP_030554141 1	T DAGR H T G DVDR LAMGMA S T EHVI, HTNA DAGVDTTI, PAAVVELAR CMDAGHAAD SFS	282
WI_000000000000000000000000000000000000		202
WP_129//2310.1	IDRGEYPGDVDRLAMGAASVDHVVHTTGDAGVDTTLPAAVLGLFRRGVTAGHAADSFT	291
WP 073792319.1	VDRGEHPGDVERLTMGVASIEHVVHTARDSGVDSTLPSAVHDIFRRGVAAGRGADSFT	278
WD 062494299 1		270
WF_003404209.1	IDAGEIFGDIDALAHGVASVDIVLKIAKDAGVDISLFIAVREITKRGIAAGAADDSVI	219
RIR87	IDAGDGKFPANDA T LETHLAALKHLVHESEALGIDAELPKYSEALMERVISQG H AKNSYA	284
WP 164356008.1	I DAGDGKFPANDATLETHLAALKHLVHESEALGI DAELPKYSEALMERVI NOGHAKNSYA	284
WD 102770552 1		204
WF_192770332.1	IDEGAIFADDSTIDIRLGAMARLVRESEFLGVNADLFRRIKALIDQAVIDGRGGSGIA	204
WP 189106074.1	VDKGEYPAPDATLNTHLASMNHLVHESESLGVNAEFPRFVKALAERSVADGHGADGYA	281
WP 132386371.1	IDTGDYPASDATLETHLSPVEHLIEESRARGIDATAAEYTKRLVEEAVADGHALDSYA	282
	** ** ** ** * ** *	
STR46	ST.TEVI.KKPAV 290	
WD 002601720 1		
WP_093601729.1	SLIEVLKKPIA 290	
WP 206300583.1	SLIEVLKKPSA 290	
WP 189220594 1	SLIETLKKOAG 290	
WE_105220554.1		
WP_037679270.1	SLIEVLKKQG 289	
WP 086884371.1	SLIEVLKKPSA 290	
WD 220010020 1	ST TEVI VVDSA 200	
WF_229019020.1	SLIEVLKRESA 290	
WP_229356653.1	SLIEVLKKPSA 295	
WP 127489187.1	SLIEIFKNSIRP 309	
ND_144070210_1		
WP_1448/8318.1	SLIEVERRPAPSA 309	
WP 043615602.1	SLVELLKKPKN 291	
WP_030554141 1	ST.VET.MKKAGA 293	
ND 100770010 1		
wP_129//2310.1	2TTEATEDGRALLEA 300	
WP 073792319.1	SLLEVLRKPAA 289	
WP 063484289 1	ST.TEVI.KKPAARST.PL.SCCHADPCSA 205	
nr_000404209.1		
KTK8 /	AVLKAFKKPSE 295	
WP 164356008.1	AVLKAFRKPSE 295	
WP 102770552 1	AMTEOFDDDSEADC 200	
TTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTT		
wP_189106074.1	AMIEIFRKPSATRE 295	
WP 132386371.1	RIVEHFAPARRA 294	

Figure S4. Multiple sequence alignments with SIR46. Alignments performed with clustal W using protein sequences obtained by BLAST searches with protein sequences of SIR46 and RIR87. The mutation candidates for improvement of SIR46 were shown in blue.



Table S3. Target residues in SIR46 (pdb 4oqy) (browsed by RCSB PDB web site)



R233	F273	
V73 and A103		

Mariant	Specific activity	Residual activity ¹ (%)			
variant	(mU mg⁻¹)	40°C	45°C	50°C	55°C
Wild type (WT)	12.6	66	0	n.d.	n.d.
WT + His6	8.8	58	0	n.d.	n.d.
R158L	23.4	91	6	n.d.	n.d.
V48T	16.2	57	0	n.d.	n.d.
A90V	4.6	78	0	n.d.	n.d.
A103M	21.2	85	15	n.d.	n.d.
S209R	20.4	88	27	n.d.	n.d.
S5P	13.8	60	0	n.d.	n.d.
A41P	13.4	67	0	n.d.	n.d.
L164R	13.1	0	n.d.	n.d.	n.d.
M206E	2.4	0	n.d.	n.d.	n.d.
R233T	9.0	93	34	n.d.	n.d.
S58R/R158L	19.7	96	16	n.d.	n.d.
R158L/G190A	7.4	69	0	n.d.	n.d.
R158L/F273H	9.5	10	0	n.d.	n.d.
M7	35.7	n.d.	n.d.	100	48
M7 + His6	33.4	n.d.	n.d.	97	33
M7 + V88T	31.6	n.d.	n.d.	104	58
M7 + L115V	35.1	n.d.	n.d.	87	0
M7 + A144R	31.8	n.d.	n.d.	105	55
M7 + M207T (M8)	36.6	n.d.	n.d.	94	63
M8 + V88T (M9)	32.9	n.d.	n.d.	102	70
M9 + A144R (M10)	32.6	n.d.	n.d.	98	71
M10 + L115V	30.6	n.d.	n.d.	97	54

Table S4. Specific activity and thermostability of SIR46 variants

¹Residual activity after incubation at 40°C–55°C for 30 min.

Organic solvent	SIR46 M9	SIR46 M10
None	100% (35.0 mU mg⁻¹)	100% (35.0 mU mg⁻¹)
5% MeOH	89	85
10% MeOH	76	70
15% MeOH	65	59
20% MeOH	50	45
5% DMSO	77	75
10% DMSO	59	54
15% DMSO	43	41
20% DMSO	30	26
5% EtOH	60	51
10% EtOH	35	32
5% MeCN	41	40
5% AcOEt	4	6

 Table S5. Effect of various organic solvents on SIR46 M9 or M10 activity for selection of the best variant.



Figure S5. SDS-PAGE analysis of SIR46 variants expressed in *R. erythropolis* L88. Lanes 1–5, 7–11: cell-free extract of *R. erythropolis* L88 expressing SIR46 variants gene. Lane 6: molecular weight markers 97 kDa, 66 kDa, 45 kDa, 30 kDa, 20.1 kDa, 14.4 kDa.



Figure S6. Effect of temperature on SIR46 activity.



Figure S7. Effect of pH on SIR46 activity. 100% = 18.0 mU mg⁻¹ (WT), 33.7 mU mg⁻¹ (M9) in 100 mM KPB (pH 7.0).

Condition	Residual activity (%)			
	Wild type	M9		
None	100 (17.6 mU mg ⁻¹)	100 (32.7 mU mg⁻¹)		
Storage at 4°C for 15 days	65	107		
Storage at 4°C for 35 days	34	110		
Storage at 4°C for 53 days	15	106		
Incubation at 35°C for 24 h	4	102		

Table S6. Residual activity of wild-type SIR46 and the variant M9 in cell-free extract on several conditions.



Figure S8. Effect of various organic solvents on SIR46 activity. None = $100\% = 17.6 \text{ mU mg}^{-1}$ (WT), 33.6 mU mg⁻¹ (M9)



Figure S9. Evaluation of imine reductase activity of SIR46 WT or M9 in the presence of high concentration of 2-MPN. Reactions were performed at 30°C in potassium phosphate buffer (pH 7.5) containing 100 or 200 mM 2-MPN, glucose (1.25 eq.), 0.2 mM NADP⁺, and 3.0 mg mL⁻¹ cell-free extract of the recombinant cells overexpressing SIR46 and BsGDH genes.



Figure S10. Determination of kinetic constants for 2-MPN reduction by SIR46. Kinetic constants were calculated using the values of specific activity at 5–30 mM 2-MPN.



Figure S11. Bioconversion of high concentration of 2-MPN by SIR46 WT or M9. The reactions were performed at 30°C in potassium phosphate buffer (pH 7.5) containing 100–500 mM 2-MPN, glucose (1.2 eq.), and whole cells expressing SIR46 WT or M9 gene ($OD_{610} = 25$).



Figure S12. SDS-PAGE analysis of SIR46 M9 and BsGDH expressed in *R. erythropolis* L88. Lane 1, 6: molecular weight markers 97 kDa, 66 kDa, 45 kDa, 30 kDa, 20.1 kDa, 14.4 kDa. Lanes 2: cell-free extract of *R. erythropolis* L88 / wild-type SIR46 (CFE SIR46WT). Lanes 3: CFE SIR46WT. Lanes 4: CFE SIR46 WT and BsGDH. Lanes 5: CFE SIR46 M9 and BsGDH. Lane 7: CFE SIR46 WT and BsGDH (codon-optimized gene). Lane 8: CFE SIR46 M9 and BsGDH (codon-optimized gene).



Figure S13. Bioconversion of high concentration of 2-MPN by SIR46 WT at 35°C. Reactions were performed at 35°C in potassium phosphate buffer (pH 7.5) containing 200 or 500 mM 2-MPN, glucose (1.2 eq.), and whole cells expressing SIR46 WT and codon-optimized BsGDH gene ($OD_{610} = 25$).



Figure S14. Reductive amination activity of SIR46 WT or M9. Reactions were performed at 30°C in potassium phosphate buffer (pH 8.0) containing 200 or 400 mM methylamine hydrochloride, 100 mM glucose, 0.2 mM NADP⁺, 20 or 50 mM cyclohexanone, and 1.5 mg mL⁻¹ cell-free extract of the recombinant cells overexpressing SIR46 and BsGDH genes.

Coexpression system	Substrate	Coenzyme	Specific activity (mU mg ⁻¹)
E. coli BL21 (DE3)	2-MPN	NADPH	2.3
pACYCDuet/SIR46(MCS1)- BsGDH(MCS2)	Glucose	NADP ⁺	628.3
E. coli BL21 (DE3)	2-MPN	NADPH	10.0
pACYCDuet/BsGDH(MCS1)- SIR46(MCS2)	Glucose	NADP ⁺	1.4
E. coli BL21 (DE3)	2-MPN	NADPH	22.7
pET-21a(+)/SIR46 and pACYCDuet/BsGDH(MCS2)	Glucose	NADP ⁺	133.1
R. erythropolis L88	2-MPN	NADPH	14.4
pTipRT2/SIR46 WT and pTipQC1/BsGDH	Glucose	NADP ⁺	5.2
R. erythropolis L88	2-MPN	NADPH	33.2
pTipRT2/SIR46 M9 and pTipQC1/BsGDH	Glucose	NADP ⁺	4.5
R. erythropolis L88	2-MPN	NADPH	11.1
pTipRT2/SIR46 WT and	Glucose	NADP ⁺	6841
pTipQC1/opt. BsGDH ¹	Glucose	NAD ⁺	7314
R. erythropolis L88	2-MPN	NADPH	25.1
pTipRT2/SIR46 WT and	Glucose	NADP ⁺	6110
pTipQC1/opt. BsGDH ¹	Glucose	NAD ⁺	6083

 Table S7. Specific activities of SIR46 and BsGDH in the cell-free extract of the recombinant cell.

¹Codon-optimized BsGDH gene was expressed in the recombinant cell.

Cuelie amine ¹	Column	Salvant	Retention
	Column	Solvent	time ² (min)
	Atlantis dC18		
2 Mathulpurralidina	5µm 4.6×150 mm	Endium phosphata huffer (10 mM pH 2 0);	22.0 (C)
	and	Sodium prosphate buller (10 mM, pH 3.0):	32.8 (3)
(2-IVIP) ³	YMC-Triart C18	MeOH = 11 : 10	34.6 (<i>K</i>)
	5µm 4.6×150 mm		
2-Phenylpyrrolidine	Atlantis dC18	Sodium phosphate buffer (10 mM, pH 3.0) :	14.9 (S)
(2-PP)	5µm 4.6×150 mm	MeOH = 4 : 5	15.7 (<i>R</i>)
2-(4-Methoxyphenyl) pyrrolidine (2-MeOPP)	Atlantis dC18 5µm 4.6×150 mm	Sodium phosphate buffer (10 mM, pH 3.0) : MeOH = 4 : 5	16.4 (S) 16.9 (R)
1-Methyl-1,2,3,4- tetrahydroisoquinoline (1-MTIQ)	CHIRALPAK AD-RH 5µm 4.6×150 mm	sodium phosphate buffer (10 mM, pH 3.0) : MeCN = 3 : 2	12.8 (<i>R</i>) 13.7 (<i>S</i>)
N-Methyl-	Atlantis dC18	sodium phosphate buffer (10 mM, pH 3.0) :	18.0
cyclohexylamine	5µm 4.6×150 mm	MeOH = 4 : 5	10.0

 Table S8. HPLC analysis conditions for detection of cyclic amines.

¹ Cyclic amines except for 1-MTIQ were derivatized with GITC to determine the yield and optical purity. 1-MTIQ was derivatized with MITC.

² Absolute configurations of chiral cyclic amines were determined by using commercially available chiral reagents or the reference.

³ HPLC analysis of 2-MP was performed with two columns connected in series (Atlantis column in front, YMC column in back).



Figure S15. HPLC chromatograms of 2-MP-GITC.



Figure S16. HPLC chromatograms of 2-PP-GITC.



Figure S17. HPLC chromatograms of 2-MeOPP-GITC.



Figure S18. HPLC chromatograms of 1-MTIQ-MITC.



Figure S19. ¹H NMR and ¹³C NMR spectra of *N*-Boc-2-pyrrolidone



Figure S20. ¹H NMR and ¹³C NMR spectra of 2-phenyl-1-pyrroline



Figure S21. ¹H NMR and ¹³C NMR spectra of 2-(4-methoxyphenyl)-1-pyrroline



Figure S22. ¹H NMR and ¹³C NMR spectra of *rac*-2-(4-methoxyphenyl)pyrrolidine



Figure S23. ¹H NMR and ¹³C NMR spectra of 1-methyl-3,4-dihydroisoquinoline



Figure S24. ¹H NMR and ¹³C NMR spectra of (S)-N-Boc-2-methylpyrrolidine

References

1. Inoue, H., Nojima, H., and Okayama, H. High efficiency transformation of Escherichia coli with plasmids. *Gene* **1990**, 96, 23-28. https://doi.org/10.1016/0378-1119(90)90336-P

2. Bradford, M.M. A rapid and sensitive method for the quantitation of microgram quantities of protein utilizing the principle of protein-dye binding. *Anal. Biochem.* **1976**, 72, 248–254. https://doi.org/10.1016/0003-2697(76)90527-3

3. Laemmli, U.K. Cleavage of structural proteins during the assembly of the head of bacteriophage T4. *Nature* **1970**, 227, 680–685. https://doi.org/10.1038/227680a0