

Supplementary information

Microcrystal Electron Diffraction (MicroED) Structure Determination of a Mechanochemically Synthesized Co-crystal not Affordable from Solution Crystallization

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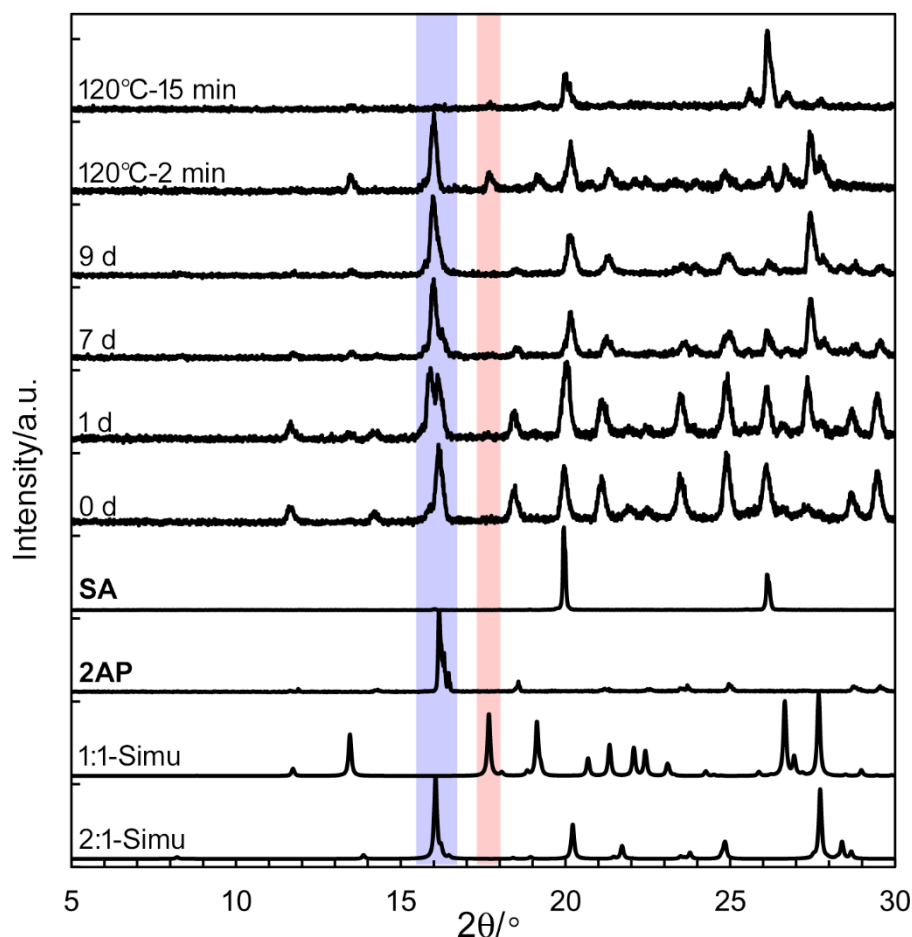


Figure S1. Powder XRD patterns: simulated from the crystal structures of the 2:1 co-crystal (2:1-Simu) and 1:1 co-crystal (1:1-Simu), and experimental patterns of as-purchased **2AP** (**2AP**), as-purchased **SA** (**SA**), the 2:1 co-crystal prepared by SSG after room temperature aging for 0 day (0 d), 1 day (1 d), 7 days (7 d), and 9 days (9 d). Powder XRD patterns of the 2:1 co-crystal heated by a hot stage (120°C) are shown for 120°C-2min and 120°C-15 min. Representative diffraction peaks of the 2:1 and 1:1 co-crystals are highlighted by blue and red, respectively.

The powder XRD measurements at 0 d in Figure S1 indicate that the ground sample was initially a mixture of **2AP** and **SA**. The mixture partially became a 2:1 co-crystal upon aging at room temperature for 1 d, as indicated by a bifurcated peak at $2\theta=16^\circ$. After 9 d, the 2:1 co-crystal became the primary component of the ground sample.

Table S1. Merging statistics of the 2:1 co-crystal solved by MicroED

| d_max | d_min | #obs | #uniq | mult. | %com | <I> | <I/sI> | r_mrg | r_means | r_pim | cc1/2 |
|-------|-------|-------|-------|-------|------|-----|--------|-------|---------|-------|--------|
| 5.2 | 1.87 | 1561 | 137 | 11.39 | 100 | 4.2 | 34.2 | 0.117 | 0.123 | 0.036 | 0.994* |
| 1.87 | 1.50 | 1993 | 130 | 15.33 | 100 | 2.4 | 20.5 | 0.175 | 0.182 | 0.046 | 0.992* |
| 1.50 | 1.31 | 1800 | 121 | 14.88 | 100 | 1.2 | 10.4 | 0.261 | 0.271 | 0.069 | 0.955* |
| 1.31 | 1.19 | 2173 | 124 | 17.52 | 100 | 1.3 | 10.4 | 0.229 | 0.236 | 0.056 | 0.989* |
| 1.19 | 1.11 | 1936 | 120 | 16.13 | 100 | 1.2 | 8.1 | 0.250 | 0.258 | 0.063 | 0.990* |
| 1.11 | 1.04 | 1777 | 116 | 15.32 | 100 | 1.2 | 7.3 | 0.265 | 0.274 | 0.068 | 0.990* |
| 1.04 | 0.99 | 2085 | 115 | 18.13 | 100 | 0.8 | 5.8 | 0.336 | 0.347 | 0.081 | 0.968* |
| 0.99 | 0.95 | 2259 | 134 | 16.86 | 100 | 0.6 | 3.9 | 0.350 | 0.361 | 0.085 | 0.989* |
| 0.95 | 0.91 | 1909 | 107 | 17.84 | 100 | 0.4 | 2.7 | 0.508 | 0.525 | 0.125 | 0.768* |
| 0.91 | 0.88 | 1730 | 112 | 15.45 | 100 | 0.4 | 2.2 | 0.552 | 0.572 | 0.143 | 0.925* |
| 0.88 | 0.85 | 2156 | 121 | 17.82 | 100 | 0.3 | 2.0 | 0.595 | 0.612 | 0.141 | 0.911* |
| 0.85 | 0.83 | 2136 | 119 | 17.95 | 100 | 0.2 | 1.7 | 0.680 | 0.700 | 0.160 | 0.885* |
| 0.83 | 0.81 | 2285 | 129 | 17.71 | 100 | 0.2 | 1.2 | 0.792 | 0.816 | 0.189 | 0.890* |
| 0.81 | 0.79 | 1835 | 106 | 17.31 | 100 | 0.2 | 1.2 | 0.871 | 0.900 | 0.216 | 0.607* |
| 0.79 | 0.77 | 2193 | 125 | 17.54 | 100 | 0.2 | 0.9 | 1.071 | 1.103 | 0.258 | 0.568* |
| 0.77 | 0.75 | 1644 | 100 | 16.44 | 100 | 0.1 | 0.5 | 1.564 | 1.615 | 0.388 | 0.532* |
| 0.75 | 0.74 | 1992 | 120 | 16.60 | 100 | 0.1 | 0.7 | 1.283 | 1.324 | 0.318 | 0.740* |
| 0.74 | 0.73 | 2272 | 119 | 19.09 | 100 | 0.1 | 0.5 | 1.684 | 1.731 | 0.387 | 0.607* |
| 0.73 | 0.71 | 2184 | 120 | 18.20 | 100 | 0.1 | 0.6 | 1.492 | 1.536 | 0.352 | 0.575* |
| 0.71 | 0.70 | 2101 | 119 | 17.66 | 100 | 0.1 | 0.5 | 1.844 | 1.898 | 0.436 | 0.583* |
| 5.20 | 0.70 | 40021 | 2394 | 16.72 | 100 | 0.8 | 6.1 | 0.336 | 0.347 | 0.084 | 0.991* |

Table S2. Crystallographic parameters of the 2:1 co-crystal solved by MicroED ($\lambda = 0.02508 \text{ \AA}$).

| | |
|--|-------------------------|
| Co-crystal | 2:1 |
| Formula | C6 H8 N3 O2 |
| <i>M</i> | 154.15 |
| Crystal system | Monoclinic |
| Space group | <i>P2₁/c</i> |
| T /K | 77 |
| <i>a</i> /\AA | 10.759 |
| <i>b</i> /\AA | 5.200 |
| <i>c</i> /\AA | 12.760 |
| α /deg | 90 |
| β /deg | 90.67 |
| γ /deg | 90 |
| <i>V</i> /\AA^3 | 713.8 |
| <i>Z</i> | 4 |
| <i>D</i> / g cm⁻³ | 1.434 |
| No. of measured, independent, and observed reflections [<i>F_o</i> > 4σ(<i>F_o</i>)] | 21698, 1253, 864 |
| <i>R</i>_{int} | 0.2442 |
| Resolution for refinement /\AA | 0.84 |
| Completeness /% | 100 |
| Goodness of fit | 1.161 |
| <i>RI</i> (for all reflections) | 0.1079 |
| <i>wR2</i> | 0.3038 |
| <i>S</i> | 1.107 |
| No. of parameters | 133 |
| No. of restraints | 129 |
| Largest diff. peak (hole) /e\AA^3 | 0.135 (-0.183) |
| CCDC | 2211429 |

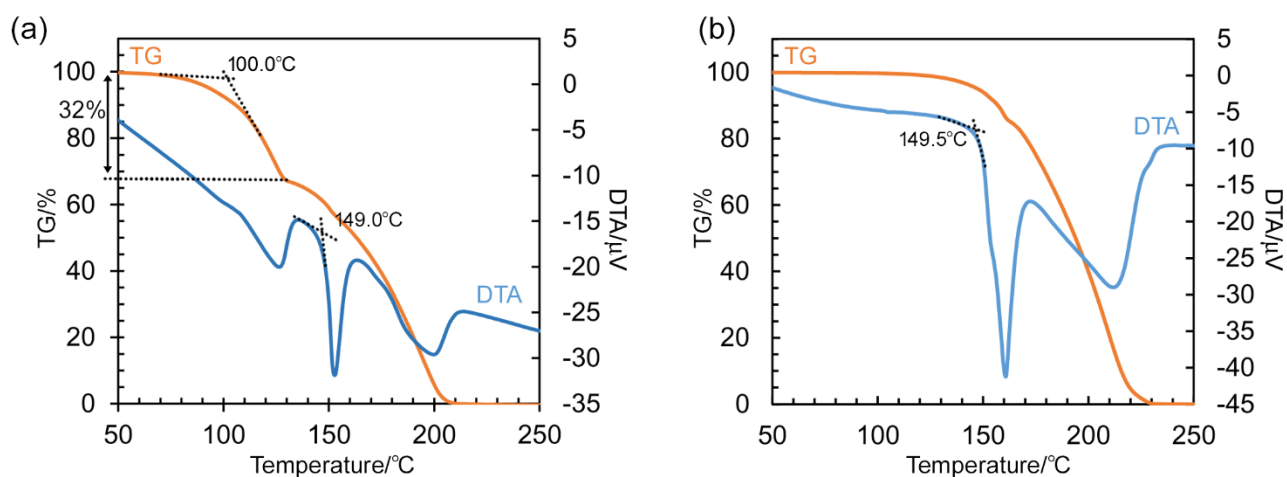


Figure S2. TG/DTA diagrams of (a) the 2:1 and (b) 1:1 co-crystals. The measurements were conducted on a STA7300 instrument (Hitachi High-Technologies Co.) with a ramping rate of $10^{\circ}\text{C min}^{-1}$ under N_2 flow (200 mL min^{-1}).

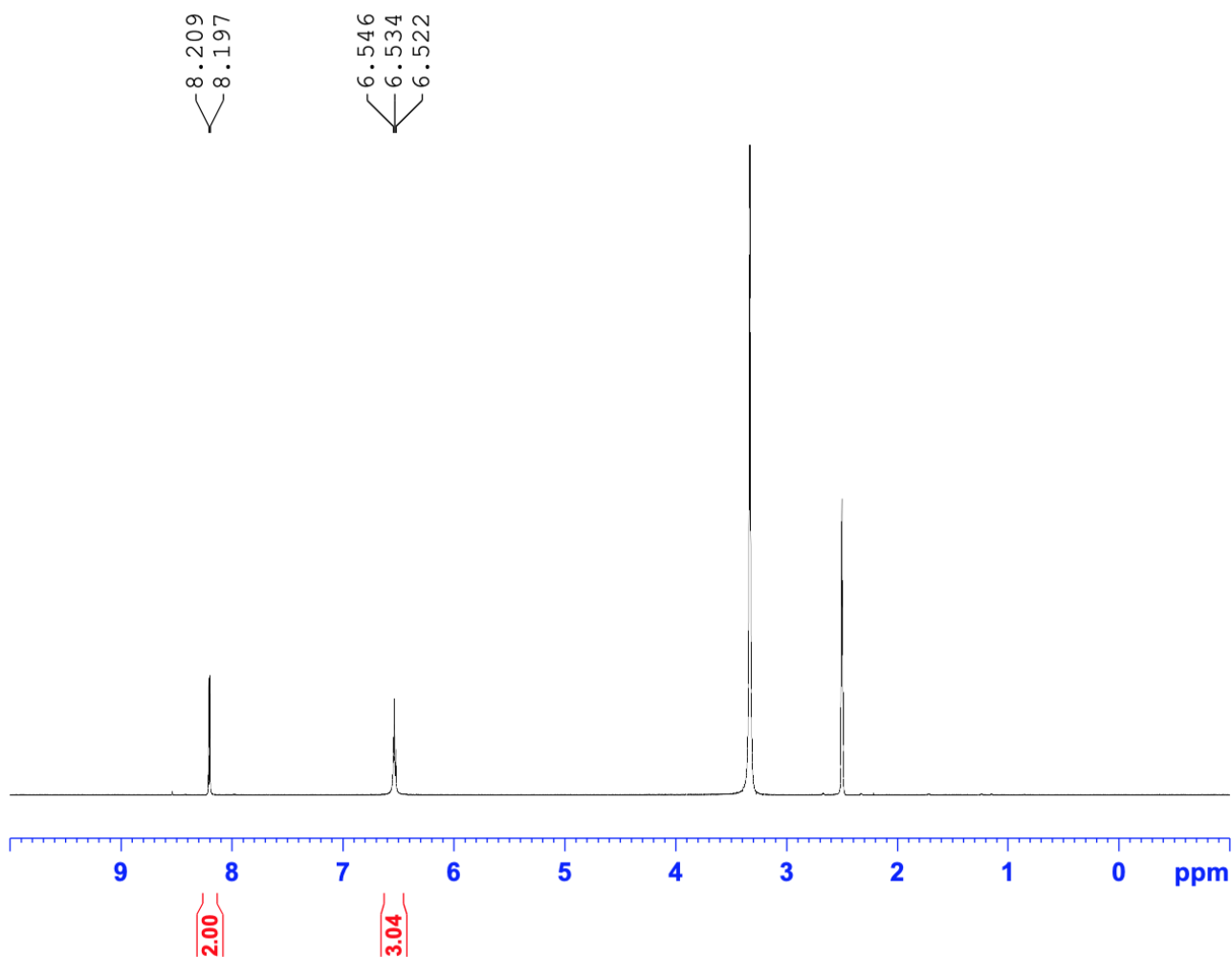


Figure S3. ^1H NMR spectrum of the sublimated solid (400 MHz, $\text{DMSO-}d_6$).

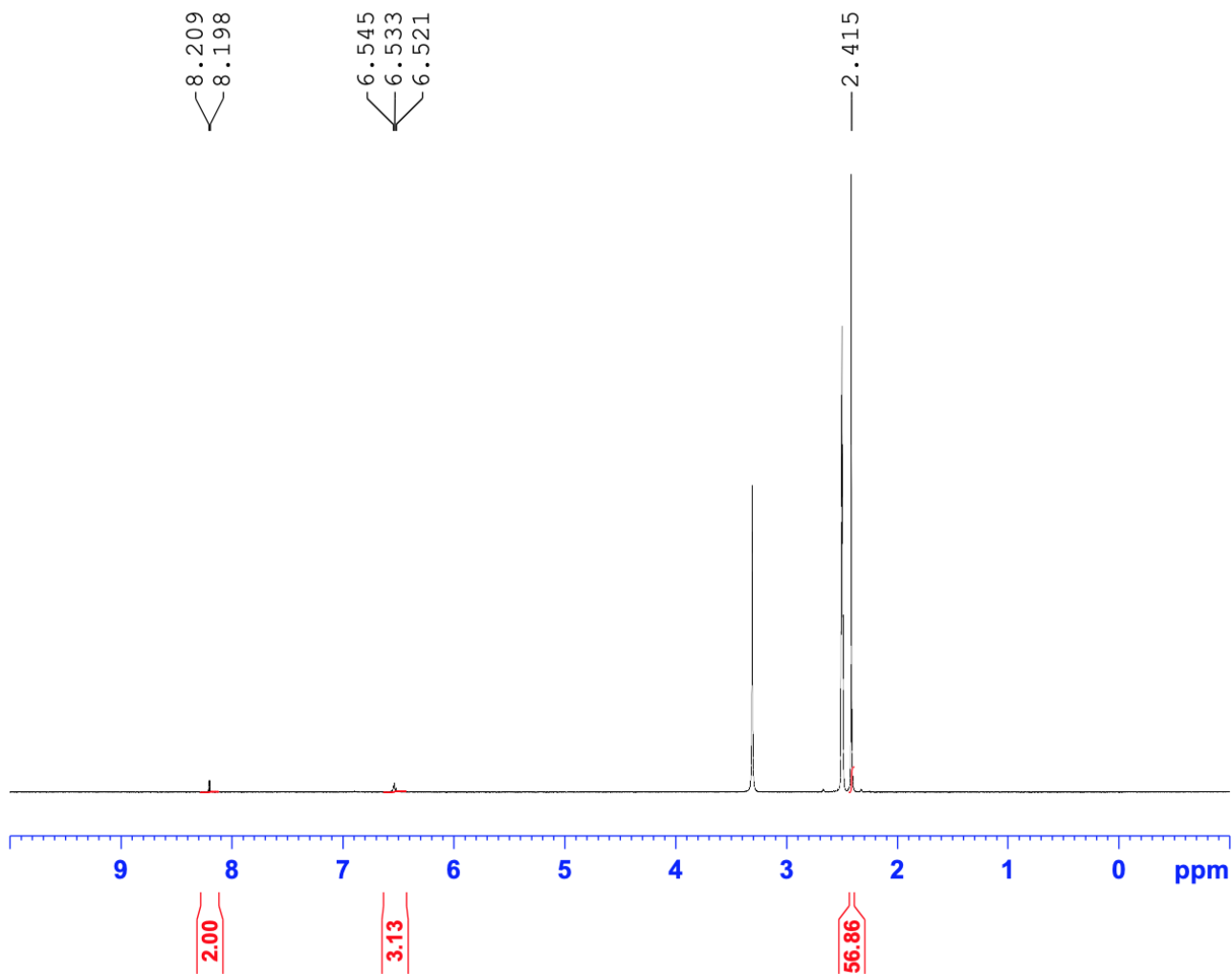


Figure S4. ¹H NMR spectrum of the 2:1 co-crystal after heating at 120 °C for 15 minutes (400 MHz, DMSO-*d*₆).

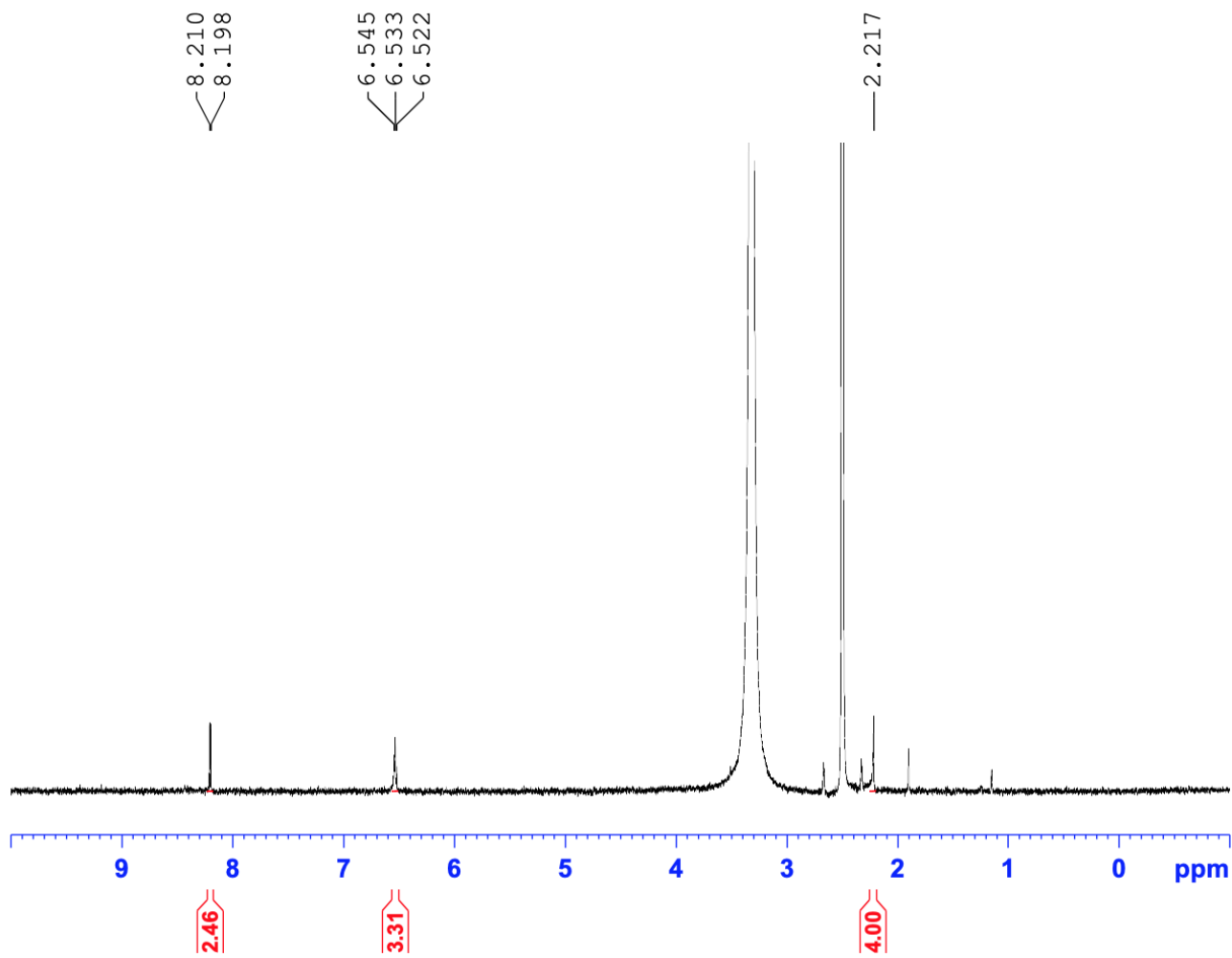


Figure S5. ¹H NMR spectrum of the 2:1 co-crystal after room temperature aging for 3 months (400 MHz, DMSO-*d*₆).

Table S3. Crystallographic parameters of the 2:1 and 1:1 co-crystals optimized as a triclinic *P1* space group by CONFLEX (MMFF94s).^{S1-S12}

| Co-crystal | 2:1 | 1:1 |
|-------------------------------|----------------|-----------------|
| Formula | C24 H32 N12 O8 | C32 H44 N12 O16 |
| Crystal system | Triclinic | Triclinic |
| Space group | <i>P1</i> | <i>P1</i> |
| <i>a</i> /Å | 10.19030 | 5.16547 |
| <i>b</i> /Å | 5.33927 | 13.12736 |
| <i>c</i> /Å | 14.20800 | 15.48699 |
| α /deg | 90.00025 | 89.99911 |
| β /deg | 87.46076 | 89.14460 |
| γ /deg | 89.99973 | 89.99940 |
| <i>Z</i> | 1 | 1 |
| <i>V</i> /Å ³ | 772.28064 | 1050.03961 |
| <i>D</i> / g cm ⁻³ | 1.32504 | 1.34783 |

References

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