

## **Reactive spark plasma assisted synthesis of metastable rare-earth ferrites with widely tunable charge ordering transfer properties**

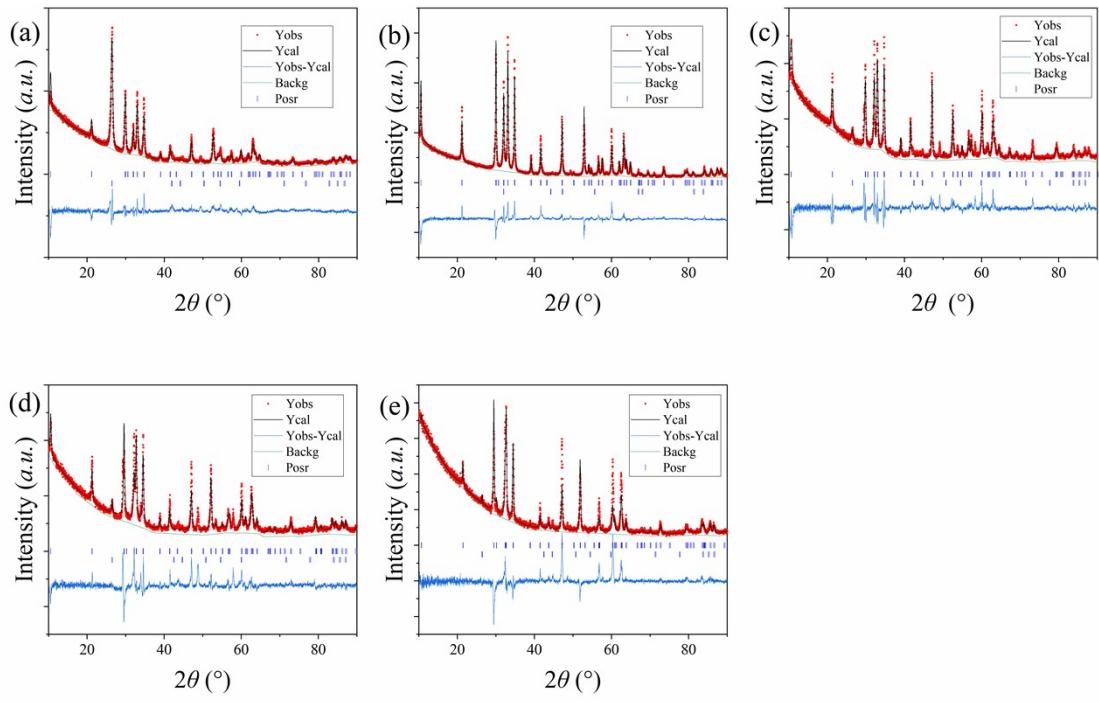
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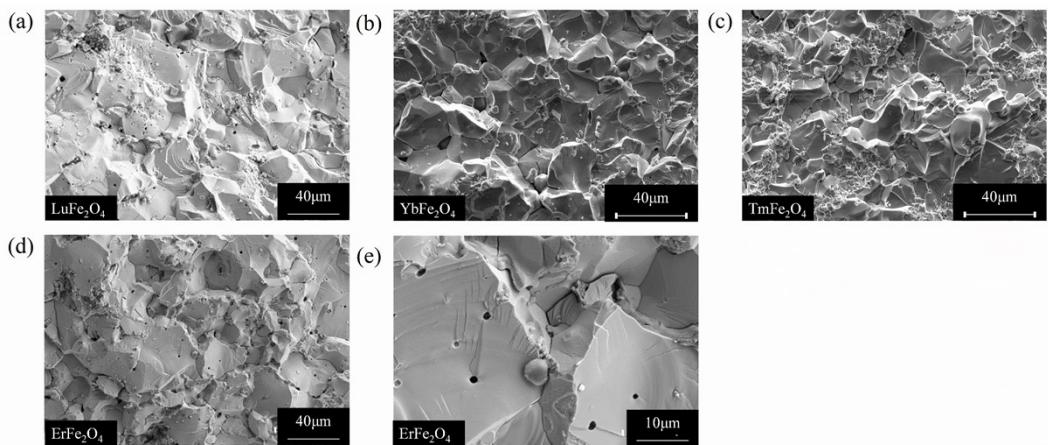
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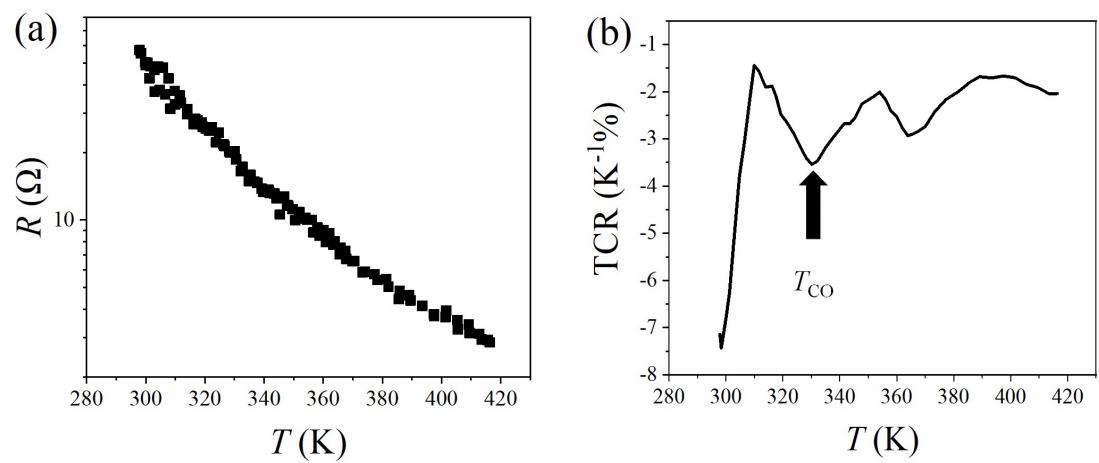
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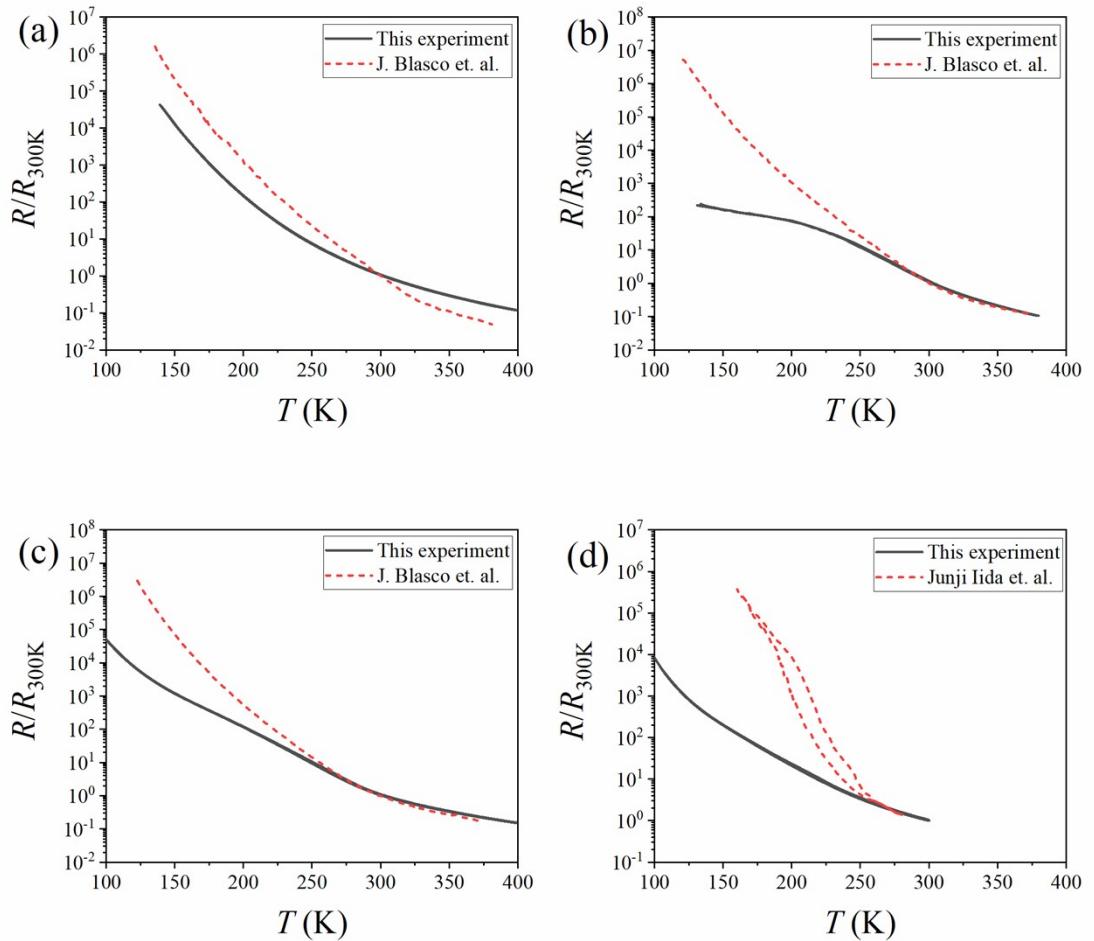
**Fig. S1.** (a-e) X-ray diffraction (XRD) and refinement of  $Re\text{Fe}_2\text{O}_4$  bulk; (a) Lu $\text{Fe}_2\text{O}_4$ ; (b) Yb $\text{Fe}_2\text{O}_4$ ; (c) Tm $\text{Fe}_2\text{O}_4$ ; (d) Er $\text{Fe}_2\text{O}_4$ ; (e) Y $\text{Fe}_2\text{O}_4$ .



**Fig. S2.** Scanning electron microscope (SEM) images on cross section of  $ReFe_2O_4$  bulk; (a)LuFe<sub>2</sub>O<sub>4</sub>; (b) YbFe<sub>2</sub>O<sub>4</sub>; (c) TmFe<sub>2</sub>O<sub>4</sub>; (d-e) ErFe<sub>2</sub>O<sub>4</sub>.



**Fig. S3.** Electric transport property of  $\text{LuFe}_2\text{O}_4$ . (a) Resistance as a function of temperature (R-T); (b) Temperature coefficient of resistance (TCR) of  $\text{LuFe}_2\text{O}_4$  calculated from figure S3(a).



**Fig. S4.** Comparison on electric transport properties of  $Re\text{Fe}_2\text{O}_4$  in this paper and reference <sup>1, 2</sup>. (a)  $\text{Lu}\text{Fe}_2\text{O}_4$ ; (b)  $\text{Yb}\text{Fe}_2\text{O}_4$ ; (c)  $\text{Tm}\text{Fe}_2\text{O}_4$ ; (d)  $\text{Er}\text{Fe}_2\text{O}_4$ .

**Tab. S1.** Multi-phase refinement of  $ReFe_2O_4$  powder, the phase content is in mass fraction percentage

	$ReFe_2O_4$	$ReFeO_3$	$Re_2O_3$
$LuFe_2O_4$	96	4	0
$YbFe_2O_4$	100	0	0
$TmFe_2O_4$	89	11	0
$ErFe_2O_4$	83	14	0
$YFe_2O_4$	54	0	46

**Tab. S2.** Crystallite sizes and strain of  $ReFe_2O_4$ 

	FWHM/ $^{\circ}$	$D_{006}/\text{nm}$	strain
$LuFe_2O_4$	0.15797	53	1.81E-03
$YbFe_2O_4$	0.15976	52	-9.00E-04
$TmFe_2O_4$	0.13671	61	-8.96E-04
$ErFe_2O_4$	0.12541	67	8.95E-04

## Supplementary Reference

1. J. Blasco, S. Lafuerza, J. García and G. Subías, *Phys. Rev. B*, 2014, **90**, 094119.
2. Junji Iida, Midori Tanaka, Hijiri Kito and J. Akimitsu, *J. Phys. Soc. Jpn.*, 1990, **9**, 4190-4191.