

Biomass derived graphene modified $\gamma\text{-Fe}_2\text{O}_3/\text{N,Fe-TiO}_2@\text{GO}$ – A prolific photoactive material with extended visible to near IR harvesting

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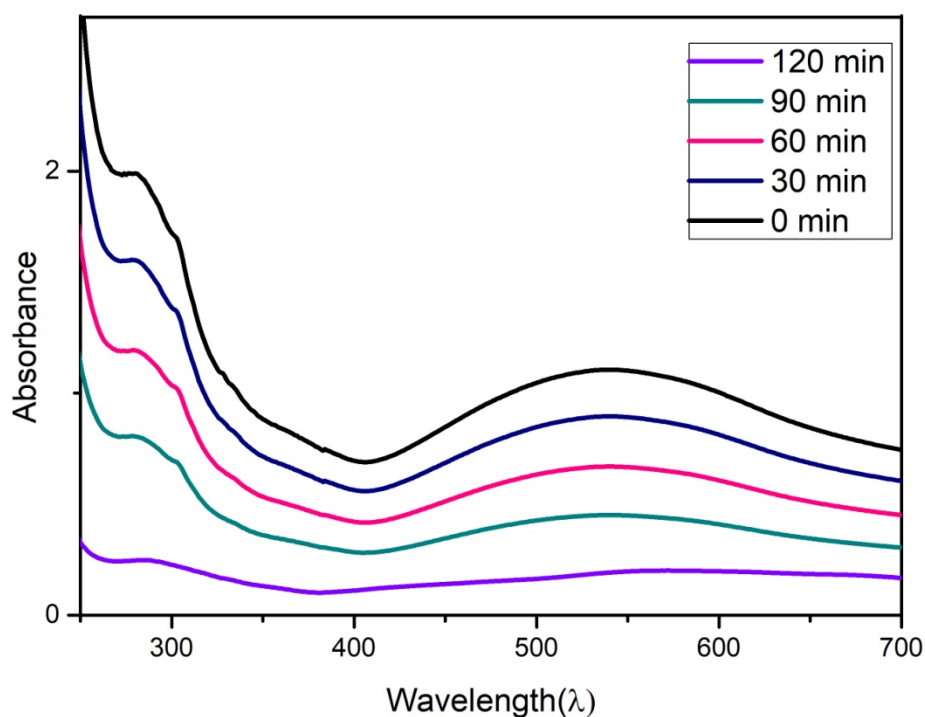


Fig S1- UV-Vis spectra of synthetic dye solution at different interval degradation time

Table S1. The 3-factor face centered composite design matrix and the value of response function.

| Std | Run | Factor 1 A:Initial Concentration mg/L | Factor 2 B:Catalyst Loading g/L | Factor 3 C:pH | Factor 4 D:H2O2 ml/L | Response 1 Degradation % | Response 2 COD Reduction % |
|-----|-----|--|--|------------------|----------------------------|--------------------------------|-------------------------------------|
| 1 | 14 | 20 | 0.6 | 2 | 0.5 | 80.3 | 61.5 |
| 2 | 5 | 60 | 0.6 | 2 | 0.5 | 73.2 | 46 |
| 3 | 24 | 20 | 1.2 | 2 | 0.5 | 84.5 | 63 |
| 4 | 3 | 60 | 1.2 | 2 | 0.5 | 79 | 54 |
| 5 | 10 | 20 | 0.6 | 8 | 0.5 | 62 | 46 |
| 6 | 22 | 60 | 0.6 | 8 | 0.5 | 75.6 | 56 |
| 7 | 4 | 20 | 1.2 | 8 | 0.5 | 74.5 | 53 |
| 8 | 1 | 60 | 1.2 | 8 | 0.5 | 87.9 | 69 |
| 9 | 15 | 20 | 0.6 | 2 | 1.5 | 85.6 | 66 |
| 10 | 29 | 60 | 0.6 | 2 | 1.5 | 85.6 | 63 |
| 11 | 26 | 20 | 1.2 | 2 | 1.5 | 80.3 | 57 |
| 12 | 2 | 60 | 1.2 | 2 | 1.5 | 78.3 | 61.5 |
| 13 | 6 | 20 | 0.6 | 8 | 1.5 | 56.3 | 32 |
| 14 | 16 | 60 | 0.6 | 8 | 1.5 | 78 | 54 |
| 15 | 25 | 20 | 1.2 | 8 | 1.5 | 58 | 27.5 |
| 16 | 11 | 60 | 1.2 | 8 | 1.5 | 79.3 | 57 |
| 17 | 13 | 60 | 0.9 | 5 | 1 | 89.4 | 77 |
| 18 | 20 | 80 | 0.9 | 5 | 1 | 63.5 | 52 |
| 19 | 18 | 40 | 0.3 | 5 | 1 | 84.3 | 65 |
| 20 | 21 | 40 | 1.5 | 5 | 1 | 89 | 69 |
| 21 | 17 | 40 | 0.9 | 8 | 1 | 88.5 | 71 |
| 22 | 7 | 40 | 0.9 | 11 | 1 | 72.5 | 41 |
| 23 | 28 | 40 | 0.9 | 5 | 0 | 78.6 | 57.5 |
| 24 | 30 | 40 | 0.9 | 5 | 2 | 72.3 | 49.5 |
| 25 | 27 | 40 | 0.9 | 5 | 1 | 100 | 85 |
| 26 | 9 | 40 | 0.9 | 8 | 1 | 86.4 | 71 |
| 27 | 8 | 40 | 0.9 | 5 | 1.5 | 91.1 | 74 |
| 28 | 23 | 40 | 0.9 | 5 | 1 | 100 | 84.5 |
| 29 | 19 | 40 | 0.9 | 5 | 1 | 100 | 85.5 |
| 30 | 12 | 40 | 0.9 | 2 | 1 | 97.3 | 80 |

Table S2- ANOVA for Quadratic model Response 1: Degradation

| Source | Sum of Squares | df | Mean Square | F-value | p-value | |
|-------------------------|----------------|----|-------------|---------|----------|-------------|
| Model | 3862.93 | 14 | 275.92 | 111.25 | < 0.0001 | significant |
| A-Initial Concentration | 181.40 | 1 | 181.40 | 73.14 | < 0.0001 | |
| B-Catalyst Loading | 49.88 | 1 | 49.88 | 20.11 | 0.0004 | |
| C-pH | 456.55 | 1 | 456.55 | 184.07 | < 0.0001 | |

| | | | | | | |
|------------------|---------|----|---------|--------|----------|-----------------|
| D-H2O2 | 35.11 | 1 | 35.11 | 14.16 | 0.0019 | |
| AB | 0.0625 | 1 | 0.0625 | 0.0252 | 0.8760 | |
| AC | 447.32 | 1 | 447.32 | 180.35 | < 0.0001 | |
| AD | 44.22 | 1 | 44.22 | 17.83 | 0.0007 | |
| BC | 57.76 | 1 | 57.76 | 23.29 | 0.0002 | |
| BD | 123.21 | 1 | 123.21 | 49.68 | < 0.0001 | |
| CD | 106.09 | 1 | 106.09 | 42.77 | < 0.0001 | |
| A ² | 1590.63 | 1 | 1590.63 | 641.30 | < 0.0001 | |
| B ² | 198.18 | 1 | 198.18 | 79.90 | < 0.0001 | |
| C ² | 233.42 | 1 | 233.42 | 94.11 | < 0.0001 | |
| D ² | 797.15 | 1 | 797.15 | 321.39 | < 0.0001 | |
| Residual | 37.20 | 15 | 2.48 | | | |
| Lack of Fit | 35.00 | 12 | 2.92 | 3.97 | 0.1416 | not significant |
| Pure Error | 2.20 | 3 | 0.7350 | | | |
| Cor Total | 3900.13 | 29 | | | | |

Final Equation of Degradation in Terms of Coded Factors

$$\text{Degradation} = 98.12 + 3.24A + 1.11B - 4.82C - 1.19D - 0.0625AB + 5.29AC + 1.66AD + 1.90BC - 2.77BD - 10.07A^2 - 2.71B^2 - 4C^2 - 5.51D^2 \text{ (S1)}$$

Table S3- ANOVA for Quadratic model Response 2: COD Reduction

| Source | Sum of Squares | Df | Mean Square | F-value | p-value | |
|-------------------------|----------------|----|-------------|---------|----------|-----------------|
| Model | 6145.25 | 14 | 438.95 | 1486.70 | < 0.0001 | significant |
| A-Initial Concentration | 194.08 | 1 | 194.08 | 657.33 | < 0.0001 | |
| B-Catalyst Loading | 27.09 | 1 | 27.09 | 91.77 | < 0.0001 | |
| C-pH | 453.45 | 1 | 453.45 | 1535.83 | < 0.0001 | |
| D-H2O2 | 96.13 | 1 | 96.13 | 325.60 | < 0.0001 | |
| AB | 47.27 | 1 | 47.27 | 160.09 | < 0.0001 | |
| AC | 631.27 | 1 | 631.27 | 2138.08 | < 0.0001 | |
| AD | 165.77 | 1 | 165.77 | 561.45 | < 0.0001 | |
| BC | 23.77 | 1 | 23.77 | 80.49 | < 0.0001 | |
| BD | 107.64 | 1 | 107.64 | 364.58 | < 0.0001 | |
| CD | 365.77 | 1 | 365.77 | 1238.84 | < 0.0001 | |
| A ² | 1499.57 | 1 | 1499.57 | 5079.02 | < 0.0001 | |
| B ² | 504.56 | 1 | 504.56 | 1708.95 | < 0.0001 | |
| C ² | 1040.00 | 1 | 1040.00 | 3522.45 | < 0.0001 | |
| D ² | 1559.04 | 1 | 1559.04 | 5280.44 | < 0.0001 | |
| Residual | 4.43 | 15 | 0.2952 | | | |
| Lack of Fit | 3.93 | 12 | 0.3274 | 1.96 | 0.3165 | not significant |
| Pure Error | 0.5000 | 3 | 0.1667 | | | |
| Cor Total | 6149.68 | 29 | | | | |

Final Equation of COD Reduction in Terms of Coded Factors

$$\text{COD Reduction} = 84.36 + 3.35A + 106B - 4.81C - 1.97D + 1.72AB + 6.28AC + 3.22AD + 1.22BC - 2.59BD - 4.78CD + 9.78A^2 - 4.32B^2 - 8.45C^2 - 7.71D^2 \quad (S_2)$$

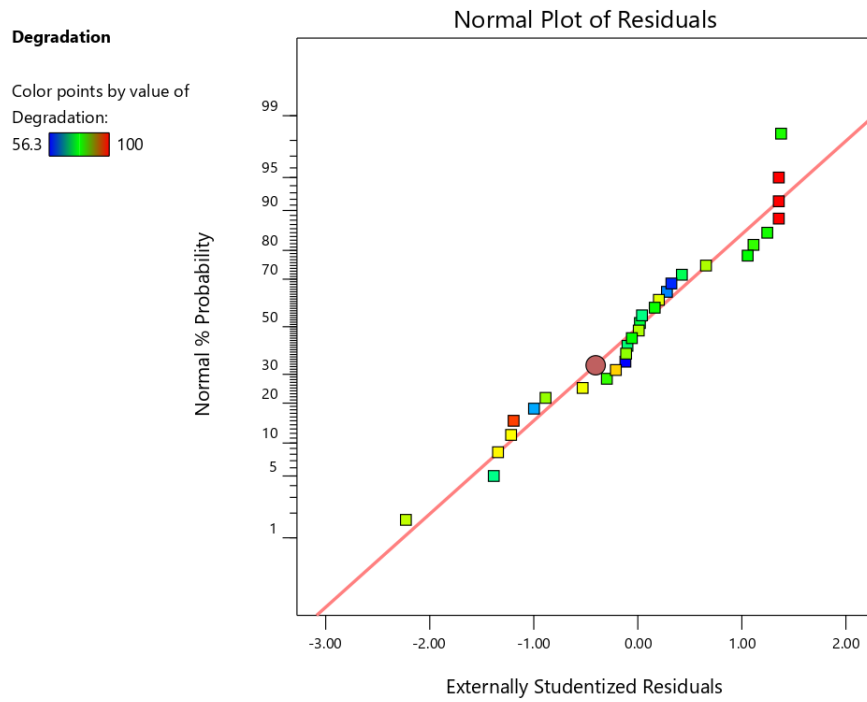


Fig S2- Normal vs predicted graph of Response 1 degradation

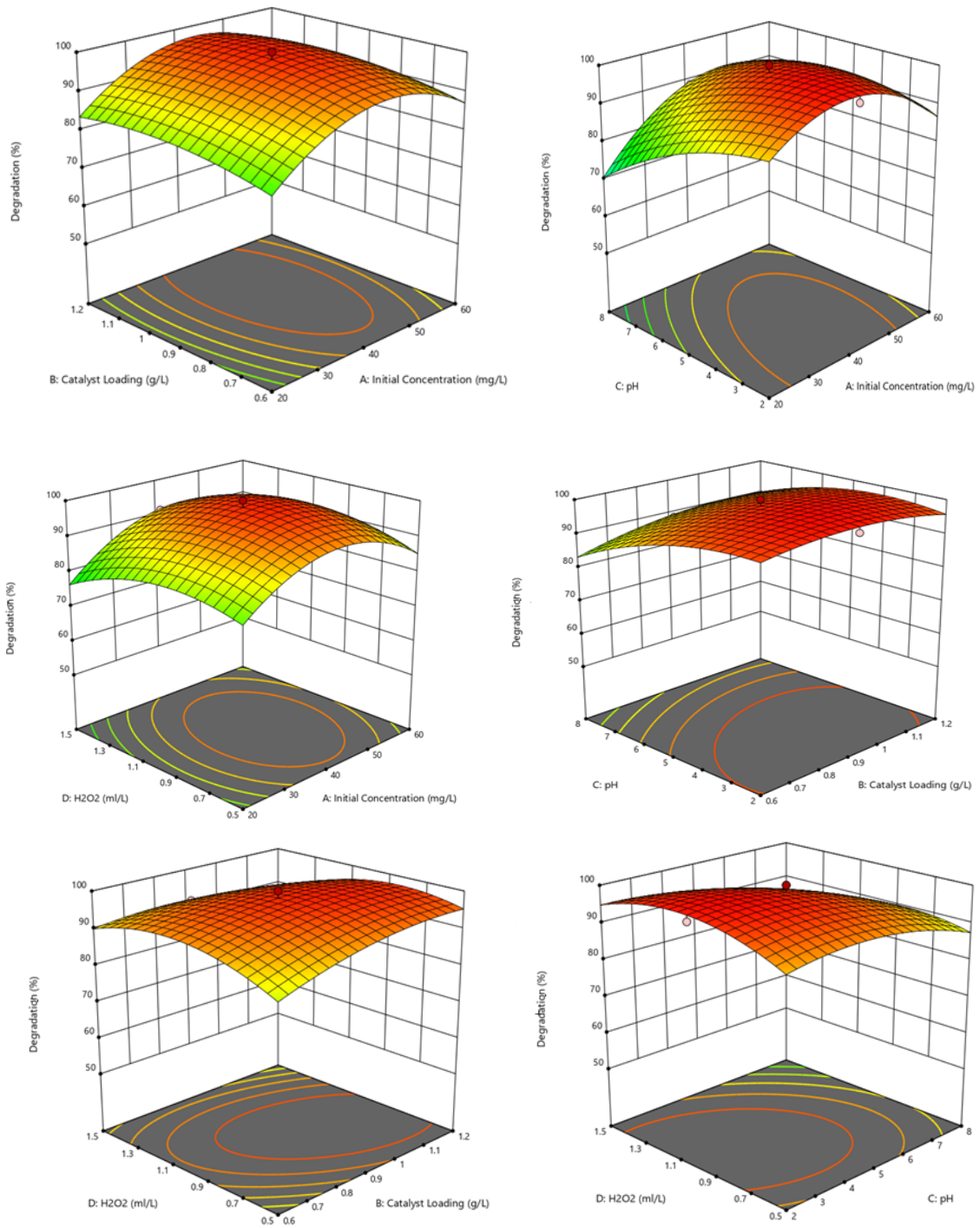



Fig S3- Response surface plot of response 1, degradation of mixed dyes

COD Reduction

Color points by value of
COD Reduction:
27.5  85.5

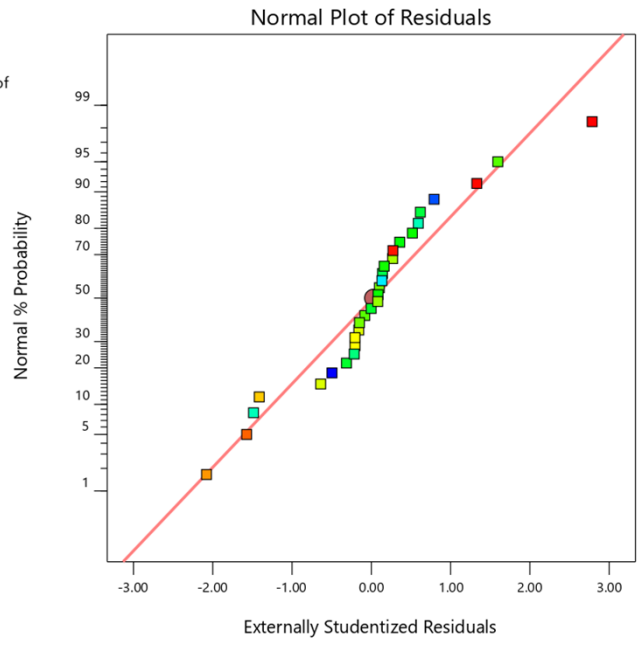


Fig S4- Normal vs predicted graph of Response 2 COD reduction

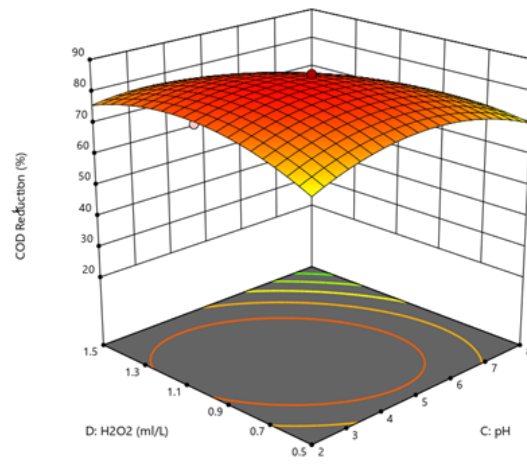
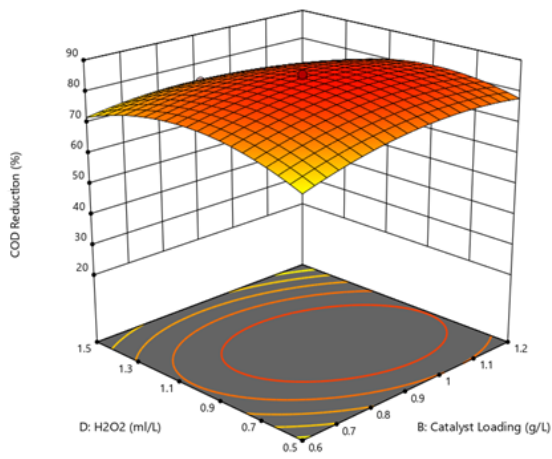
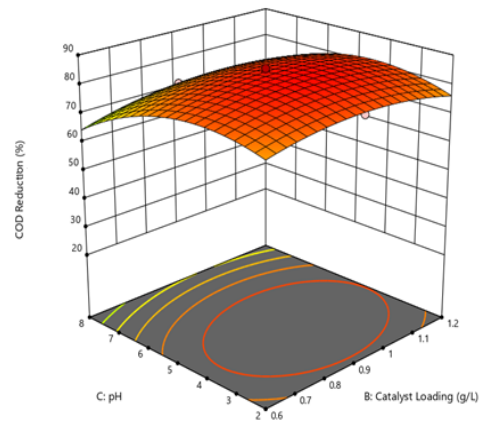
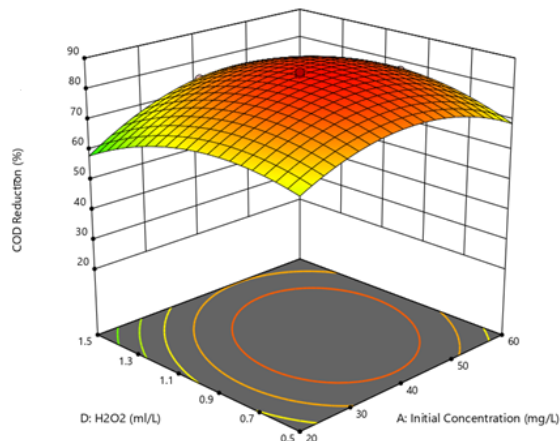
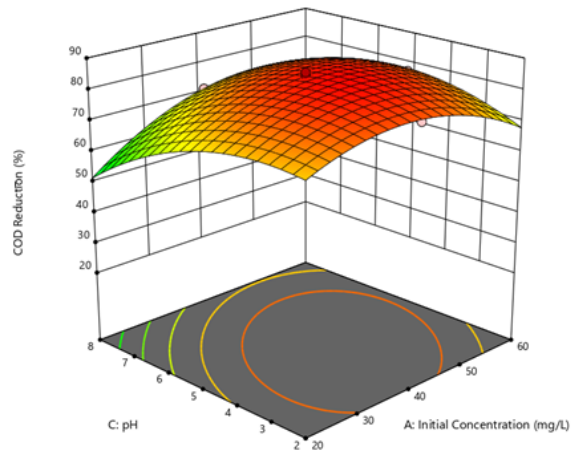
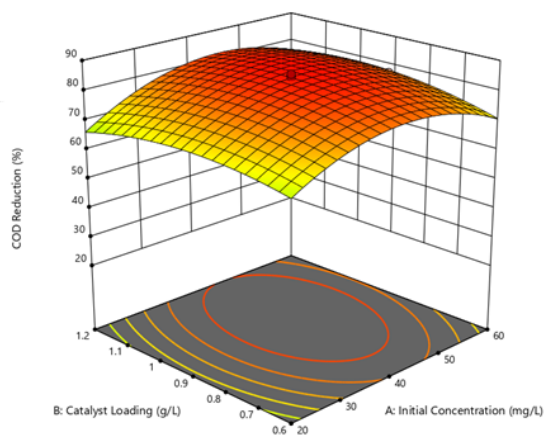


Fig. S5 Response surface plot of response 2, COD reduction

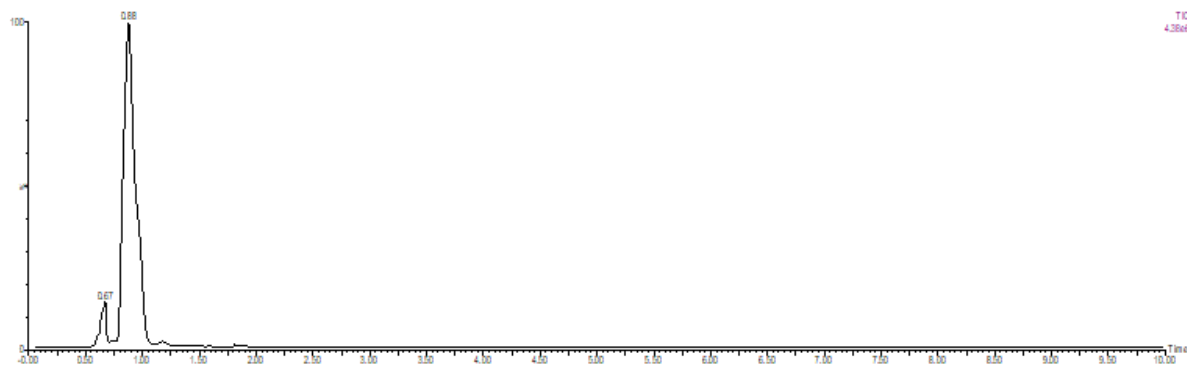


Fig S6- LC chromatogram of Mixed disperse dye after 120 min of degradation

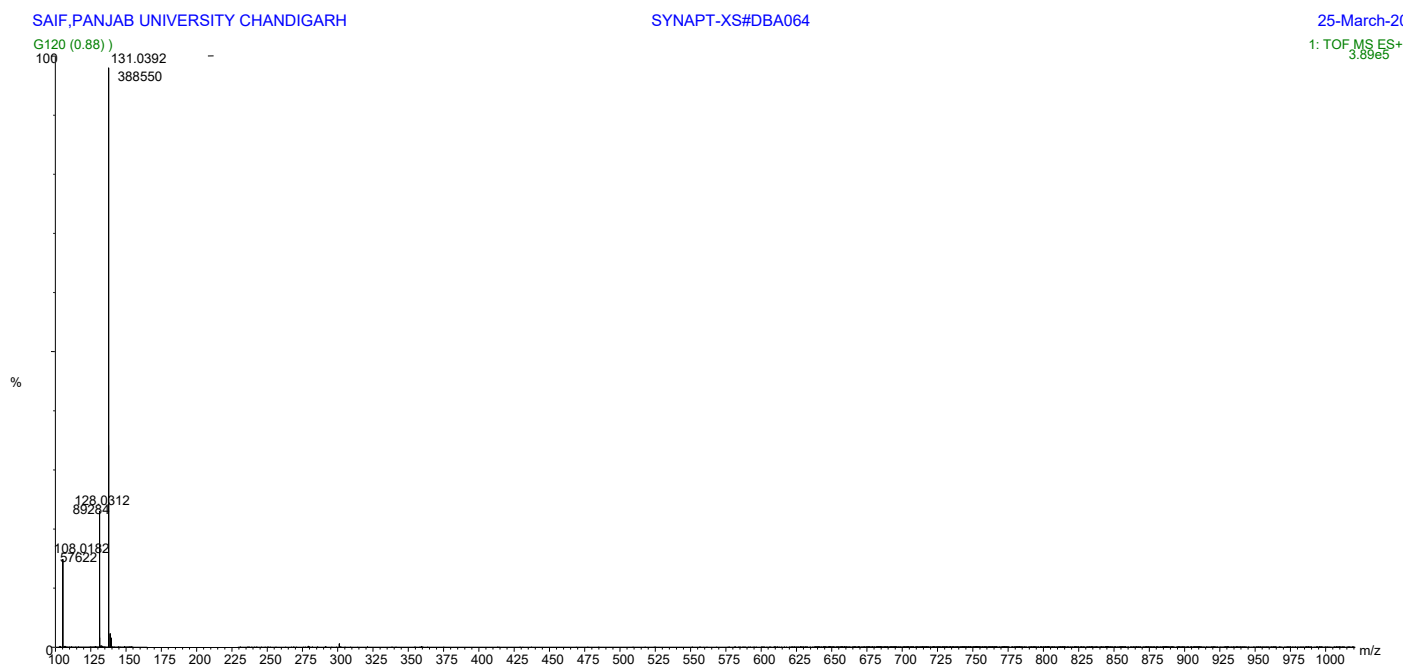


Fig S7. MS spectra of the mixture of disperse dye by \square Fe₂O₃/N, Fe-TiO₂@1.5%GO after 120 min of degradation at RT=0.67, m/z=131.03

G: 120.95 (0.67)

1: TOF MS ES
1.8965

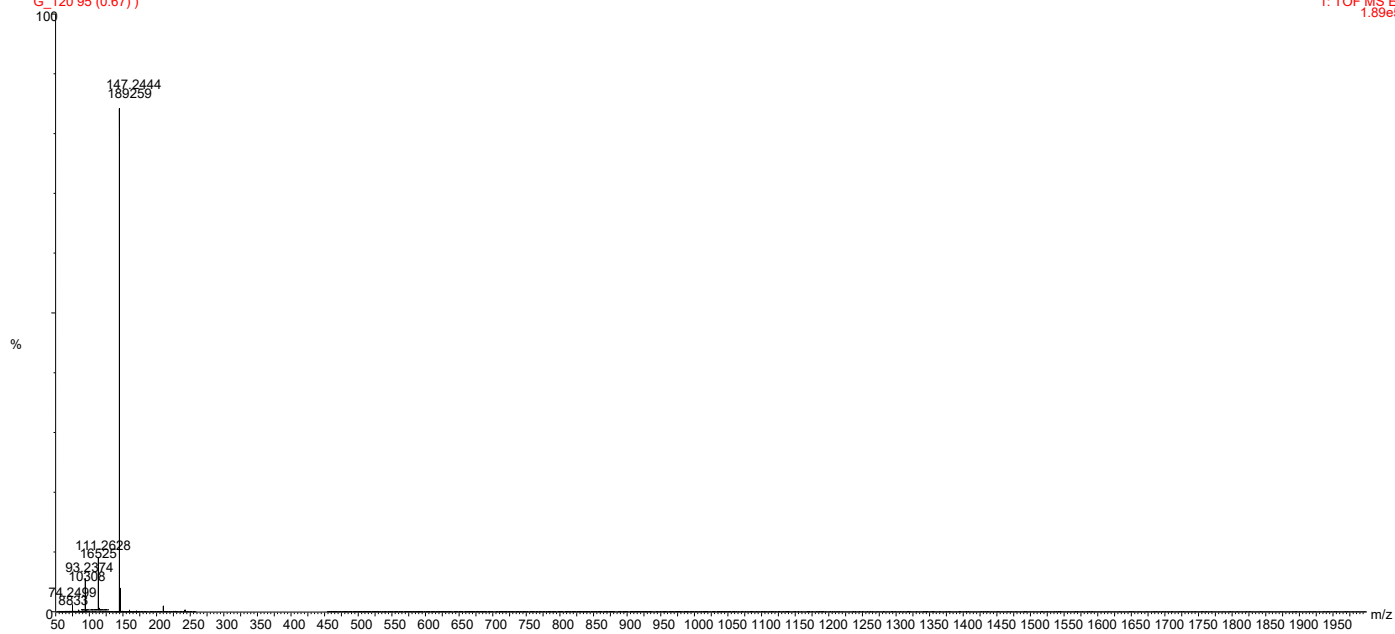


Fig S8. MS spectra of the mixture of disperse dye by \square Fe₂O₃/N, Fe-TiO₂@1.5%GO after 120 min of degradation at RT-0.88, m/z=147.24