

Supplementary Material

Promoting effect of Zn in high-loaded Ni-SiO₂ catalysts for selective hydrogen evolution from methylcyclohexane

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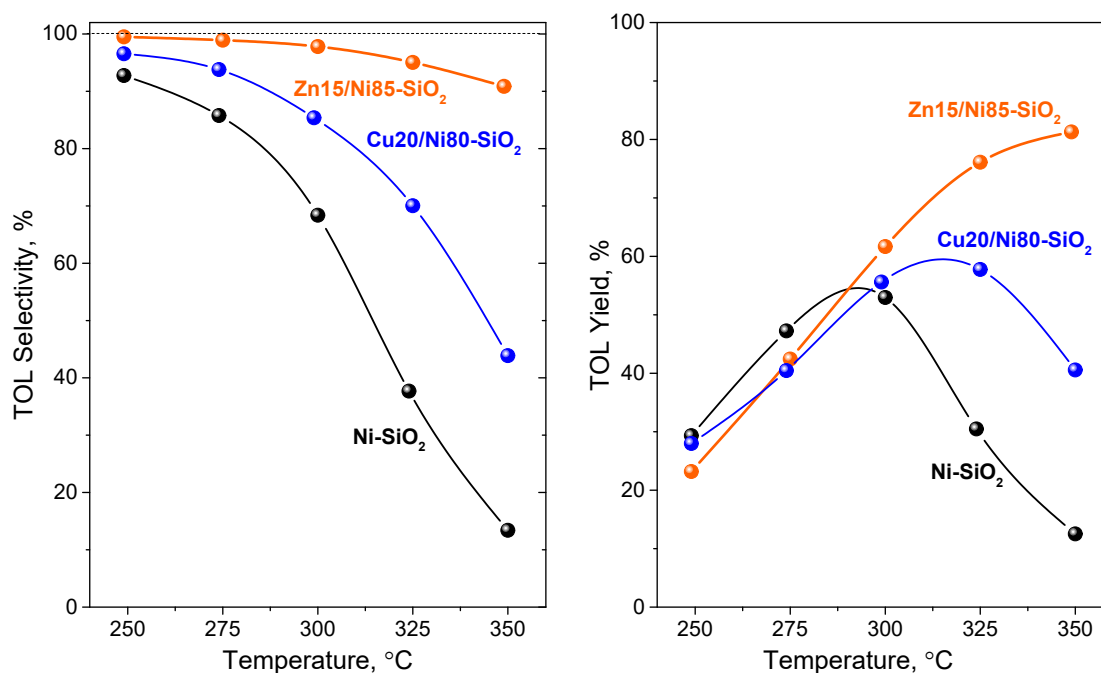


Fig. S1 Comparative catalytic performance of Zn15/Ni85-SiO₂ catalyst, Cu20/Ni80-SiO₂ catalyst (pCu_Ni80Cu20-SiO₂ in ref. [Y.K. Gulyaeva et al. *Catalysts* 10 (2020) 1198]), and Ni-SiO₂ catalyst in methylcyclohexane (MCH) dehydrogenation into toluene (TOL). Reaction conditions: T = 250-350 °C, P = 0.1 MPa, m_{cat} = 0.50 g, equimolar ratio H₂/Ar, gas feed rate of 24 nL h⁻¹, MCH feed rate of 12 mL h⁻¹, WHSV = 18.5 h⁻¹.

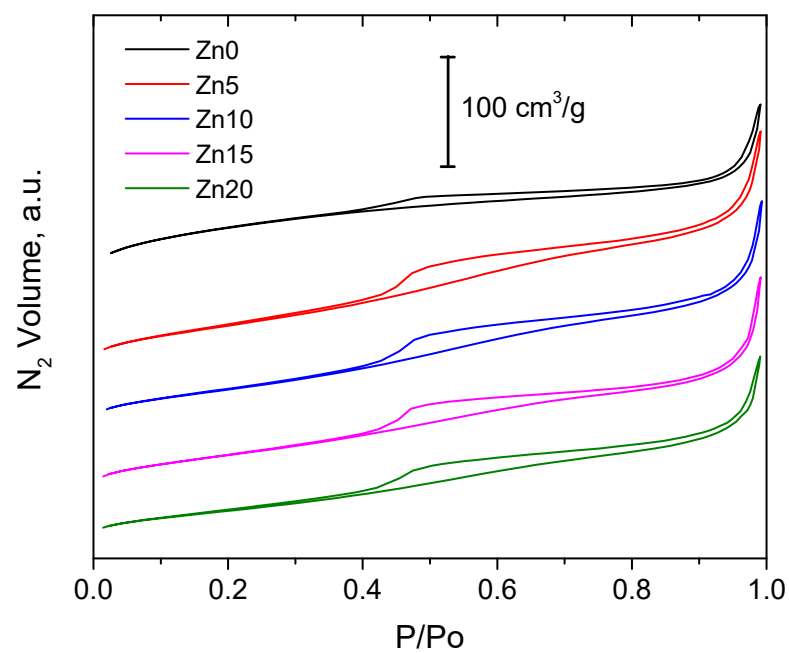


Fig. S2 Physisorption isotherms of N_2 at 77 K for $ZnX/Ni(100-X)-SiO_2$ catalysts ($X = 0, 5, 10, 15, 20$ wt%).

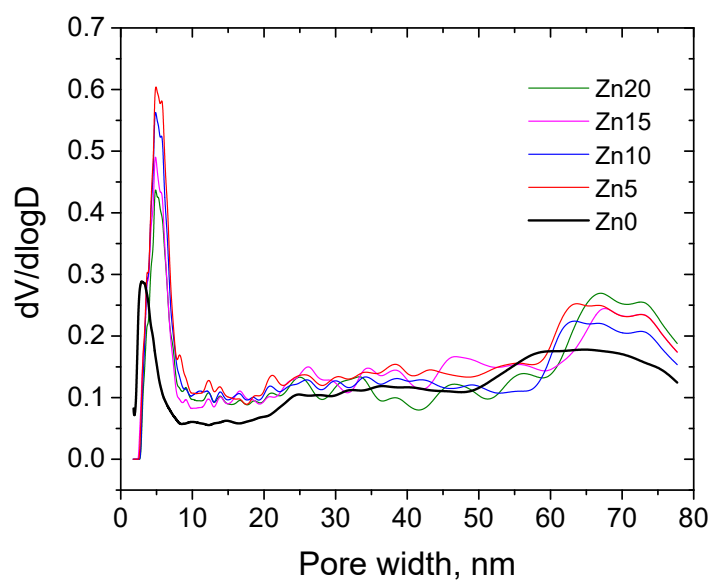


Fig. S3 Pore size distributions of $ZnX/Ni(100-X)-SiO_2$ catalysts ($X = 0, 5, 10, 15, 20$ wt%).

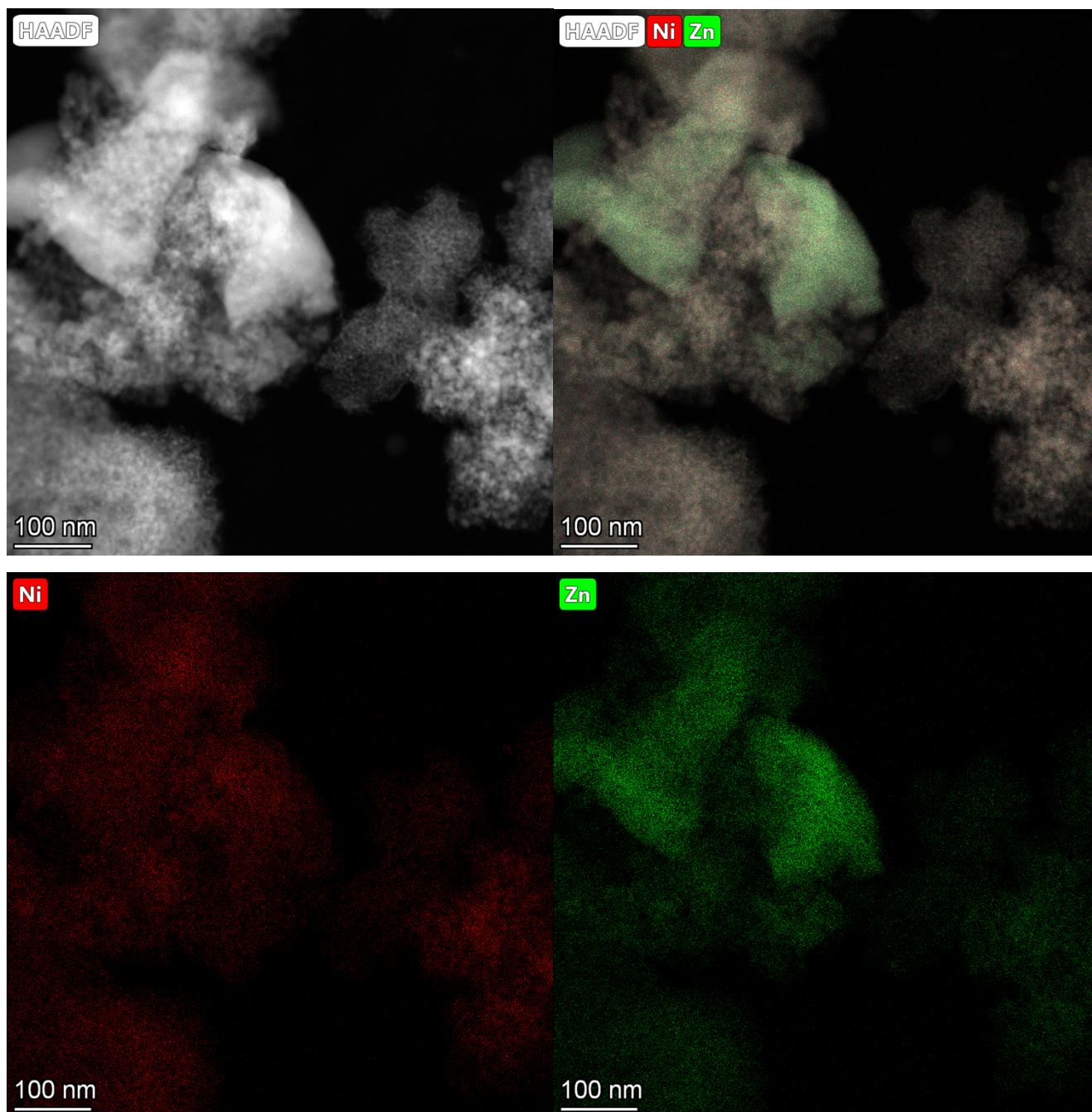


Fig. S4 HRTEM images and EDX mapping (in HAADF STEM mode) of the passivated Zn₁₅/Ni₈₅-SiO₂ catalyst.

Table S1 Liquid phase composition (based on GC analysis) after MCH dehydrogenation over Zn/Ni-SiO₂ catalysts

Chromatographic area, %				
Reaction temperature, °C	MCH	Benzene	Toluene	Others*
<i>Ni-SiO₂</i>				
250	68.79	0.93	29.51	0.77
275	46.00	4.47	48.39	1.14
300	24.73	15.91	58.11	1.25
325	23.40	33.45	41.96	1.19
350	15.92	52.76	30.11	1.21
<i>Zn5/Ni95-SiO₂</i>				
250	74.28	0.33	25.22	0.17
275	52.27	1.85	45.60	0.28
300	32.34	6.21	60.74	0.71
325	18.64	15.92	64.48	0.96
350	11.77	30.76	56.23	1.24
<i>Zn10/Ni90-SiO₂</i>				
250	76.65	-	23.30	0.05
275	55.19	0.53	44.21	0.07
300	35.37	1.66	62.49	0.48
325	19.45	4.55	75.46	0.54
350	10.02	10.42	78.66	0.90
<i>Zn15/Ni85-SiO₂</i>				
250	76.71	0.07	23.20	0.02
275	57.16	0.33	42.47	0.04
300	37.04	1.07	61.83	0.06
325	20.08	2.89	76.64	0.39
350	10.70	6.10	82.52	0.68
<i>Zn20/Ni80-SiO₂</i>				
250	87.86	-	12.14	-
275	72.24	-	27.76	-
300	53.14	-	46.60	0.26
325	36.54	-	62.74	0.72
350	22.69	-	75.63	1.68

* o-/m-/p-xylenes, 3-methylcyclohexene (based on GC-MS: Agilent 7000B, column ZB-WAX, 30 m × 0.25 mm × 0.25 µm, oven program 50 °C for 3 min then 10 °C/min to 260 °C, electronic ionization energy of 70 eV, the scanning range (m/z) from 40 to 500).

Table S2 Hydrogen evolution rates for MCH dehydrogenation over Zn/Ni-SiO₂ catalysts (T = 250-350 °C, P = 0.1 MPa, m_{cat} = 0.50 g, equimolar ratio H₂/Ar, gas feed rate of 24 nL h⁻¹, MCH feed rate of 12 mL h⁻¹, WHSV = 18.5 h⁻¹)

Reaction temperature, °C	H ₂ evolution rate, mmol g _{Ni} ⁻¹ min ⁻¹	H ₂ evolution rate, mmol g _{cat} ⁻¹ min ⁻¹
<i>Ni-SiO₂</i>		
250	3.63	2.26
275	4.06	2.53
300	-5.04 ^a	-3.14 ^a
325	-34.21 ^a	-21.31 ^a
350	-122.5 ^a	-76.32 ^a
<i>Zn5/Ni95-SiO₂</i>		
250	3.62	2.17
275	6.37	3.81
300	6.56	3.93
325	1.91	1.14
350	-10.13 ^a	-6.07 ^a
<i>Zn10/Ni90-SiO₂</i>		
250	3.70	2.12
275	7.15	4.10
300	10.07	5.78
325	11.66	6.69
350	10.85	6.23
<i>Zn15/Ni85-SiO₂</i>		
250	3.97	2.18
275	7.27	3.98
300	10.55	5.78
325	12.92	7.08
350	13.42	7.36
<i>Zn20/Ni80-SiO₂</i>		
250	2.11	1.10
275	4.89	2.55
300	8.20	4.27
325	10.85	5.65
350	12.62	6.57

^a negative hydrogen evolution rates are associated with the partial consumption of H₂ initially supplied to the system.

Table S3 Textural properties of catalysts (after reduction at 400 °C) based on N₂ adsorption-desorption (77 K)

Catalyst coding	SSA (m ² g ⁻¹)	V _z (ml g ⁻¹)	V _{μpore} (ml g ⁻¹)	V _{meso-macro} (ml g ⁻¹)	<d> (nm)
Ni-SiO₂	304	0.306	0.041	0.265	4.0
Zn5/Ni95-SiO₂	232	0.376	0.024	0.352	6.5
Zn10/Ni90-SiO₂	201	0.354	0.020	0.334	7.1
Zn15/Ni85-SiO₂	199	0.339	0.020	0.319	6.8
Zn20/Ni80-SiO₂	159	0.288	0.015	0.273	7.2

Table S4 Phase composition and CSD sizes of different phases in Ni-Zn catalysts reduced in situ in the diffractometer chamber

Temperature (°C)	Phase composition	CSD size (nm)
Zn5/Ni95-SiO₂		
30	NiO	2.6
300	NiO	2.7
400	NiO Ni	2.3 4.2
450	Ni NiO (trace)	4.0 nd
500	Ni	4.7
Zn10/Ni90-SiO₂		
30	NiO	3.3
300	NiO	3.4
400	NiO Ni	2.6 4.6
450	Ni	4.6
Zn15/Ni85-SiO₂		
30	NiO ZnO	3.5 nd
300	NiO ZnO	3.6 nd
400	NiO Ni ZnO	2.2 4.7 nd
450	Ni NiO (trace) ZnO	4.7 nd nd
500	Ni ZnO	5.3 nd
Zn20/Ni80-SiO₂		
30	NiO (bimodal) ZnO	28.0 / 4.5 nd
300	NiO ZnO	22.0 / 4.5 nd
400	NiO Ni ZnO	5.8 5.3 nd
450	NiO Ni ZnO	7.1 5.6 nd
500	Ni ZnO	6.6 nd