

Supporting Information

Three-dimensional porous structured germanium anode materials for High-Performance Lithium-Ion Full-cell

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Experimental section

Material synthesis

Synthesis of 3D Ge/C: Poly(ethylene oxide)-poly(propylene oxide)-poly(ethylene oxide), PEO-PPO-PEO (F127) was introduced as a structure direct agent, resol (phenol formaldehyde resin) as a carbon precursor which was synthesized according to a literature,^[1] and germanium dioxide (GeO₂) as a germanium source. 3.0 g resol was dissolved in 15.0 g anhydrous ethanol, then add 1.0 g Pluronic F127 into this solution and stirred until it completely dissolved. 1.0 g GeO₂ dissolved in ethylenediamine (EDA) aqueous (5.2 g H₂O+5.0 g EDA), after that add this Ge precursor solution into above solution and stirring at

50 °C for 48 h to evaporate the solution and form a homogeneous gel. After that, the sticky gel was transferred to an oven to further thermal polymerization phenolic resin at 100 °C for 24 h. The final products were obtained by carbonization the precursor at 750 °C for 5 h with a heating rate of 2 °C min⁻¹ in an inert atmosphere. As a comparison, the Ge/C composite was synthesised under the same condition without adding F127.

Material characterization

The crystal structure of the Ge/C and 3D Ge/C nanocomposite was characterized by X-ray diffraction (XRD) (Bruker D8 advance) with Cu K α radiation. Raman spectrum was performed with 514.5 nm wavelength to check the compositions and the carbon of the product by EA (Vario EL-III). The morphology of the samples was studied by SEM (HITACHI S-4800) and TEM (JEOL JEM-2010). Thermogravimetric analysis was conducted on a TGA instrument (NETZSCH STA 409 PC) under ambient flow, the heating rate is 10 °C min⁻¹. The X-ray photoelectron spectroscopy (XPS) measured by a Perkin–Elmer PHI 550 spectrometer with the X-ray source of Al K α (1486.6 eV). The surface area of the materials was characterised by an ASAP-2010 surface area analyser.

Electrochemical Test

Electrochemical characterizations were studied by galvanostatic discharge/charge in a 2016 coin-type cell for half-cell. The active materials, carboxymethyl cellulose, polyacrylic acid binder and carbon black were mixed with a mass ratio of 70: 7.5:7.5:15, deionized water was used as a solvent to form homogeneous slurry, and then uniformly coated it on a copper foil. According to the TGA result, the content of Ge in the 3D Ge/C composite is 69%. The active material percentage is 70% during slurry making. Thus, the actual weight percentage of Ge in

electrode is 48.3%. The area mass loading of active material was $\sim 0.7 \text{ mg cm}^{-2}$, $\sim 1.5 \text{ mg cm}^{-2}$, $\sim 2.5 \text{ mg cm}^{-2}$ and $\sim 3 \text{ mg cm}^{-2}$. The cells were assembled with 3D Ge/C or Ge/C as working electrode, lithium metal was used as a counter and reference electrode in an Ar-filled glove box. The electrolyte was consist of 1 M LiPF_6 solution in a mixture of 1:1 v/v ethylene carbonate (EC) and dimethyl carbonate (DMC) and contained 2% (V) fluoroethylene carbonate (FEC). The electrolyte used in both half-cell is 60 μL . Galvanostatically discharge/charge cycles were measured between 0.01 and 1.5 V by a cell test device of CT2001A (LAND Electronic Co.). The volume capacity of the half-cell is calculated based on the thickness and surface area of the electrode. EIS measurements were performed at a frequency range of 0.01-100 kHz. As NCM cathode electrode, the slurry was consisting of NCM (811), carbon black and PVDF with a mass ration of 92:4:4, NMP was used as solvent. The active material mass loading is $\sim 4 \text{ mg cm}^{-2}$. The prelithiation of the 3D Ge/C anode for the full-cell tests was performed by dis-/charging the half-cell at 0.1A g^{-1} for 10 cycles. Subsequently, the cell was disassembled under argon atmosphere to recover the electrode for the full-cell assembly, combining the prelithiated anode with the NMC811 cathode. The 3D Ge/C||NCM88 full cells were cycled between 2.0 - 4.1 V, after the first two cycle at 0.1 C (1 C = 200 mA g^{-1}), then cycled at 1 C. Galvanostatically discharge/charge cycles of the full cell were measured in a swagelok T-cell between 2.0 and 4.1 V, Li metal was used as reference electrode.

Reference

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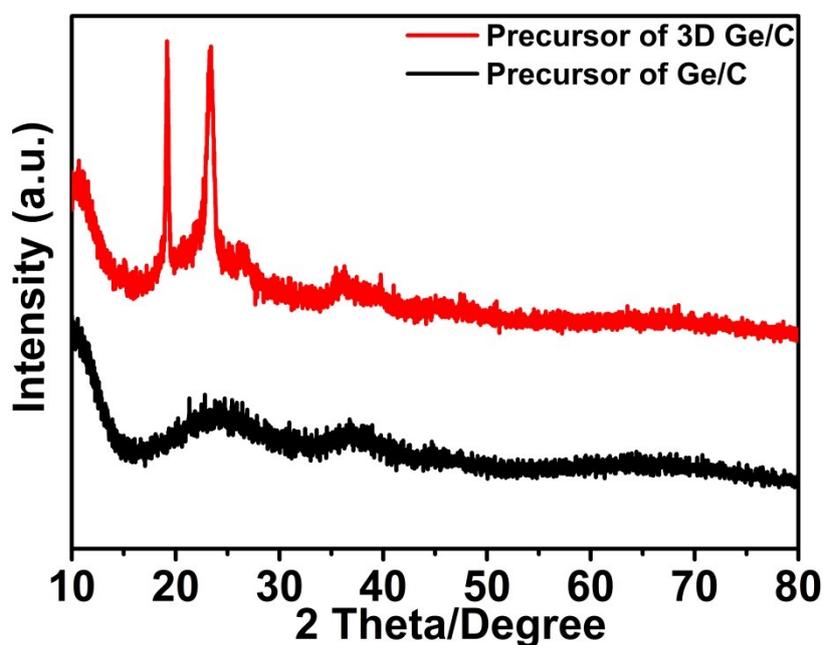


Figure S1. The XRD patterns of the precursor of 3D Ge/C and Ge/C.

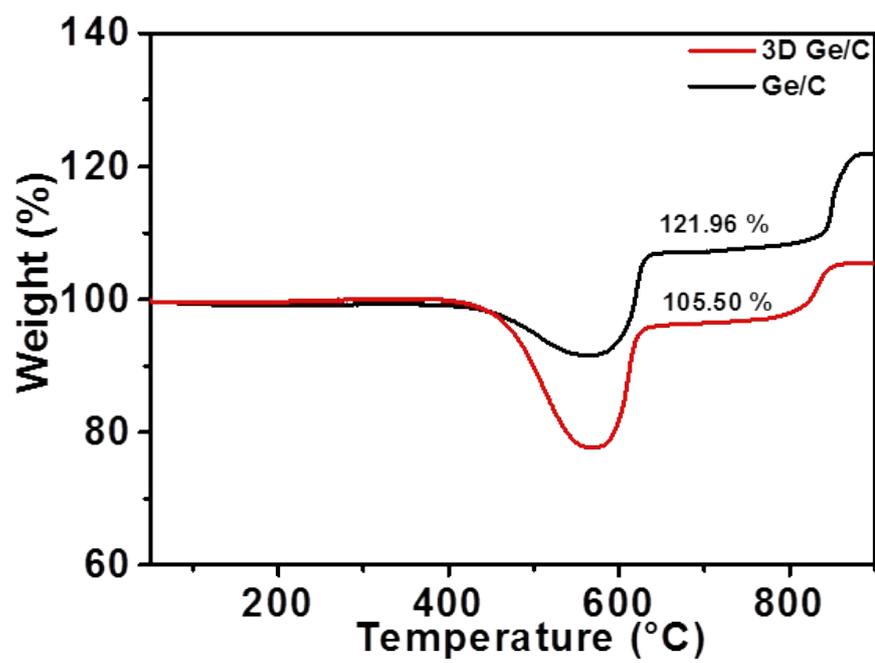


Figure S2. TGA curves of 3D Ge/C and Ge/C.

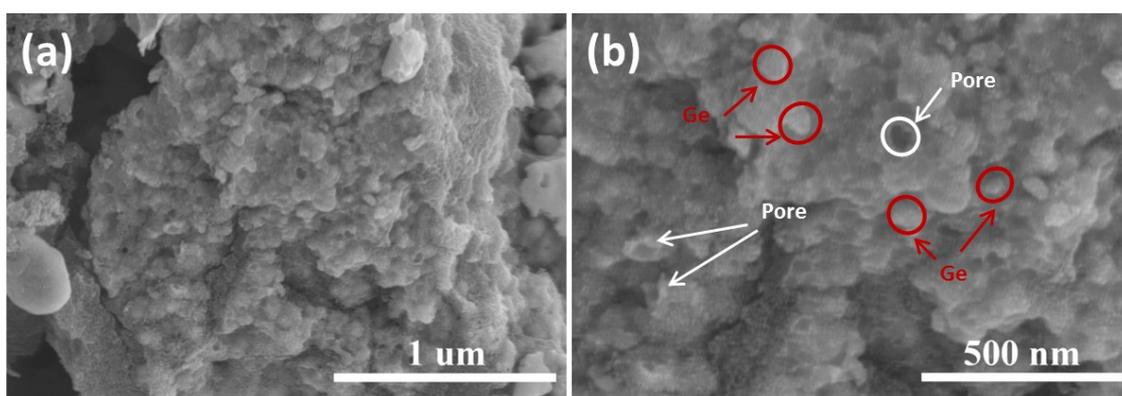


Figure S3 SEM images of Ge/C composite materials.

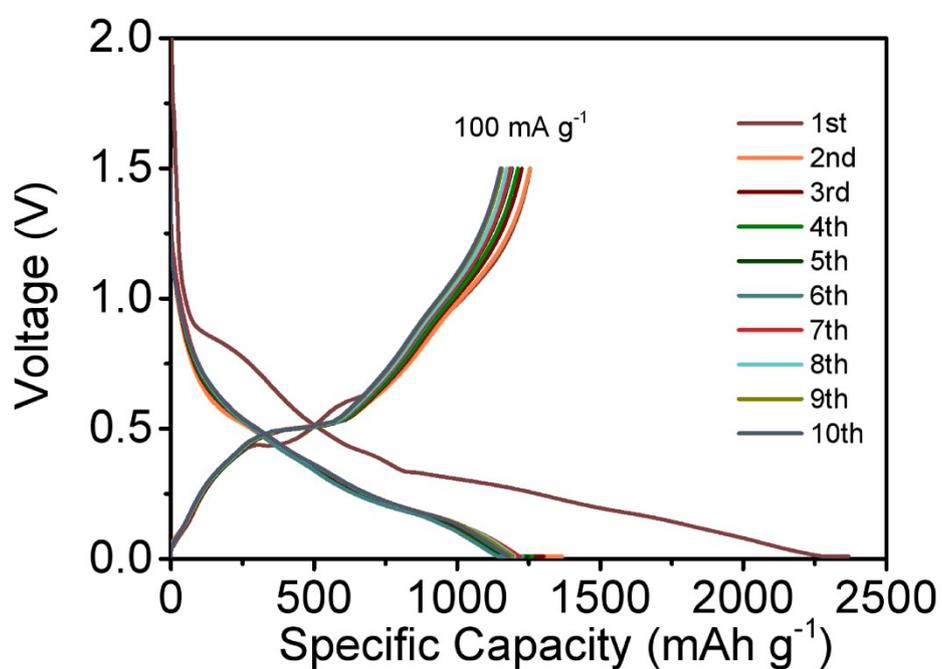


Figure S4. The first ten discharge/charge profiles of 3D Ge/C under the current density of 100 mA g^{-1} .

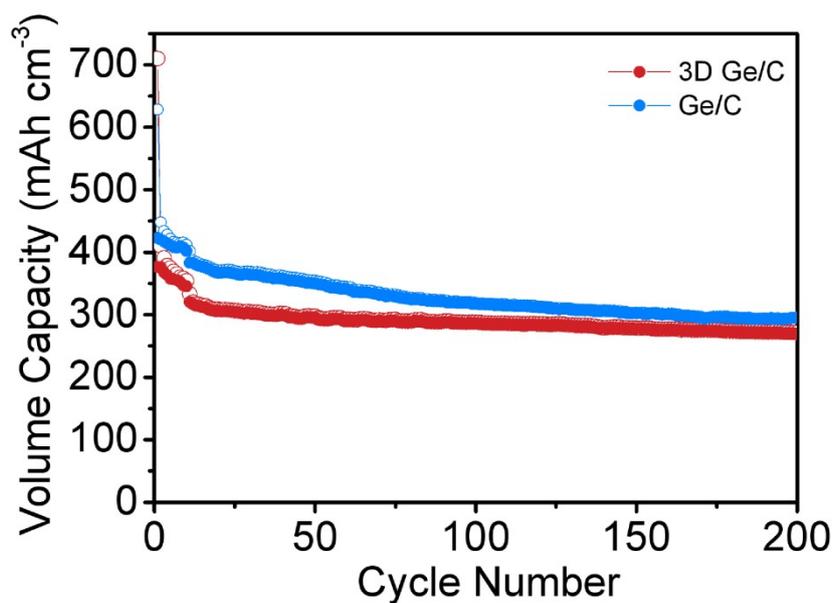


Figure S5. The volume capacity of 3D Ge/C and Ge/C half-cell calculated based on the thickness and surface area of the electrode.

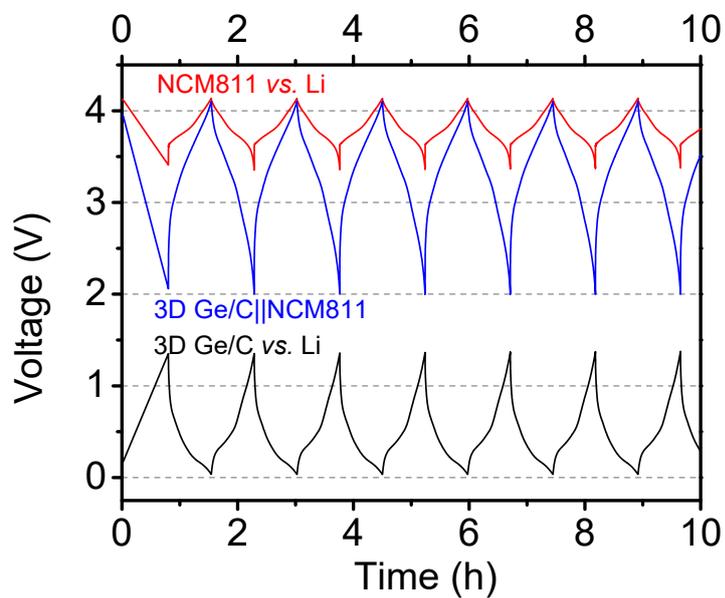


Figure S6. The voltage-time curves of the 3D Ge/C||NCM811 full cell (blue), NCM811 vs. Li (red) and 3D Ge/C vs. Li (black) for first few cycles.

Table S1. Full-cell electrochemical performance comparison with literature.

Anode material	Synthetic method	Initial CE of half-cell	Cathode material	Full-cell capacity retention	Energy density (Wh kg ⁻¹)	Ref.
Mesoporous Ge particles	Redox-Transmetalation reaction	89	LiCoO ₂	80% retention after 100 cycles	N/A	2
3D porous Ge-C	Carbothermal reduction	70.16	LiCoO ₂	94.7% retention after 50 cycles	N/A	3
GeNPs/graphene	Solution-based	43	LiCoO ₂	90% retention after 50 cycles	N/A	4
GeO ₂ /N-C	Sol-gel and calcination	49.6	LiCoO ₂	70% retention after 100 cycles	N/A	5
Micronized Ge ₃ N ₄ @C	Wet oxidation and nitridation	78	LiCoO ₂	77% retention after 100 cycles	N/A	6
Ge@NC	spray pyrolysis technique	73	LiNi _{0.5} Co _{0.2} Mn _{0.3} O ₂	64% retention after 200 cycles	340	7
3D Ge/C	Solution-based	53	LiNi _{0.8} Co _{0.1} Mn _{0.1} O ₂	84% retention after 100, 70% retention after 200 cycles	396	This work