

Supporting Information

Development of cost-effective and long-lasting integrated technology for H₂S control from sludge in wastewater treatment plants

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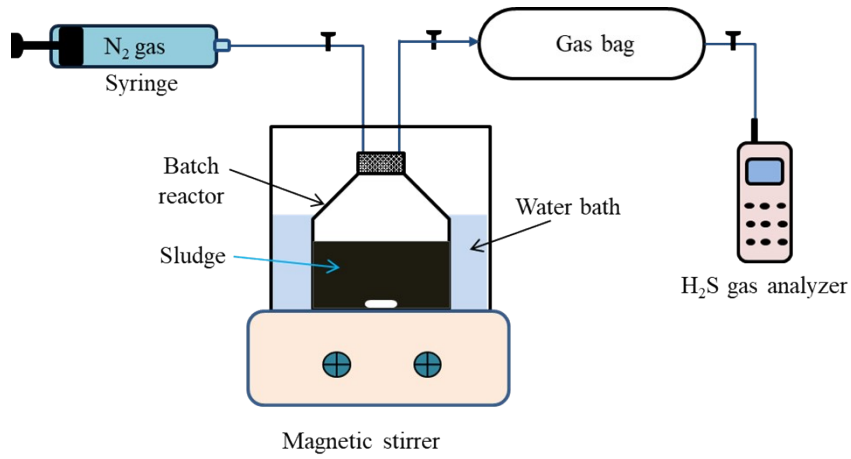


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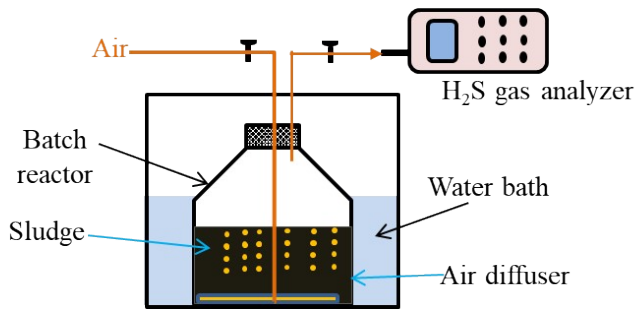


Fig. S2. The schematic representation of the batch reactor setup for studying the H₂S control in the liquid sludge by aeration.

Table S1. The properties of the liquid sludge samples collected from a conventional municipal WWTP in Hong Kong.

Parameter	Value
Total suspended solids (g L ⁻¹)	20.2–39.80
Volatile suspended solids (g L ⁻¹)	17.20–34.20
pH	5.30–6.30
Oxidation-reduction potential (mV)	-173.6–294.00
Dissolved hydrogen sulfide (mg S per L)	21.50–74.30
Sulfate (mg S per L)	112.97–293.40

Table S2. The prices and purities of the chemicals used in the cost estimations.

Chemical	Commercial products	Price (USD per tonne) ^a
NaClO ₂	85 wt% NaClO ₂ solid	2500
H ₂ O ₂	33% H ₂ O ₂ solution	350
Iron oxide	98 wt% Fe ₂ O ₃ solid	580
Glutaraldehyde	50 wt% glutaraldehyde solution	2000

^a Prices were based on Alibaba International Prices in 2022

(<https://www.alibaba.com>).

Table S3. The optimal parameters for the integrated approaches to achieve the desired H₂S control performance.

Approach	Optimal parameters
H ₂ O ₂ -glutaraldehyde	400 mg L ⁻¹ H ₂ O ₂ + 1 mM glutaraldehyde
NaClO ₂ -glutaraldehyde	400 mg L ⁻¹ NaClO ₂ + 1 mM glutaraldehyde
Aeration-H ₂ O ₂	30 min at a flowrate of 17.8 m ³ air per h m ⁻³ sludge + 250 mg L ⁻¹ H ₂ O ₂
Aeration-NaClO ₂	30 min at a flowrate of 17.8 m ³ air per h m ⁻³ sludge + 400 mg L ⁻¹ H ₂ O ₂
H ₂ O ₂ -Fe ₂ O ₃	400 mg L ⁻¹ H ₂ O ₂ + 20000 mg L ⁻¹ Fe ₂ O ₃
NaClO ₂ -Fe ₂ O ₃	400 mg L ⁻¹ NaClO ₂ + 20000 mg L ⁻¹ Fe ₂ O ₃
H ₂ O ₂	500 mg L ⁻¹ ^b
NaClO ₂	800 mg L ⁻¹ ^b

^b The optimal dosages of H₂O₂ and NaClO₂ were based on the results of Yin et al. [1].

References

- 1 R. Yin, J. Peng, J. Sun, C. Li, D. Xia, C. Shang, Simultaneous removal of hydrogen sulfide, phosphate and emerging organic contaminants, and improvement of sludge dewaterability by oxidant dosing in sulfide-iron-laden sludge, *Water Research*, 2021, **203**, 117557.