## **Supporting Information**

## Master Equation Modelling of Non-equilibrium Chemistry in Stellar Outflows

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**Figure S1**. Potential energy surface for the reaction between SiO<sub>2</sub> and H<sub>2</sub>O. Energies are calculated at the cbs-qb3 level of theory [*Montgomery et al.*, 1999].



Reaction coordinate

**Table S1.** Molecular properties and heats of formation (at 0 K) of the stationary points on the  $SiO_2 + H_2O$  potential energy surface.

Molecule	Geometry	Rotational	Vibrational	$\Delta_{\rm f} H^{\rm o}(0~{\rm K})$
(electronic state)	(Cartesian co-ordinates in Å) <sup>a</sup>	constants	frequencies	(kJ mol <sup>-1</sup> ) <sup>b</sup>
		(GHz) <sup>a</sup>	(cm <sup>-1</sup> ) "	
SiO <sub>2</sub>	Si, -0.310, 0.748, 0.	6.9129	297 (×2),	-277.8
	O, 1.192, 0.925, 0.		991, 1437	
	O, -1.811, 0.571, 0.			
H <sub>2</sub> O	O, 0.001, 0., 0.001	798.21	1672, 3802,	-238.9
	H 0, 0.0123, 0., 0.963	438.23	3906	
	Н, 0.933, 0., -0.237	282.91		
SiO <sub>2</sub> -H <sub>2</sub> O	Si, -0.249, 0.279, -0.005	7.8896	176, 304,	-606.1
	O, -1.475, -0.619, 0.067	6.9337	328, 376,	
	O, 0.559, 1.568, -0.006	3.7010	394, 441,	
	O, 1.151, -1.028, -0.133		1395 1569	
	Н, 2.031, -0.735, 0.149		3719, 3835	
	H, 0.933, -1.916, 0.189		-	
TS from SiO <sub>2</sub> -H <sub>2</sub> O to	Si, 0.285, -0.170, -0.011	10.746	1227 <i>i</i> , 293,	-575.6
asymm-OSi(OH) <sub>2</sub>	O, 1.737, 0.255, 0.0153	5.9435	314, 487,	
(TS1)	O, -0.865, -1.227, 0.043	3.8530	510, 747,	
	O, -1.063, 1.052, -0.110		800, 900, 1276, 1361	
	H, -1.556, 0.0415, 0.044		2123, 3791	
	Н, -1.185, 1.761, 0.537		,	
asymm-OSi(OH) <sub>2</sub>	Si, 0.028, 0.035, 0.123	8.4623	314, 324,	-796.0
	O, 0.032, 1.352, -0.836	7.2060	357, 411,	
	Н, -0.024, 2.202, -0.385	3.8919	476, 805,	
	O, 0.134, -1.240, -0.867		989 1295	
	H, 0.182, -1.062, -1.813		3849, 3853	
	O, -0.059, 0.006, 1.635			
TS from <i>asymm</i> -	Si, -0.092, -0.103, 0.077	8.2175	444 <i>i</i> , 322,	-780.4
$OSi(OH)_2$ to symm-	O, 0.556, 1.387, 0.013	7.3069	342, 348,	
$OS1(OH)_2$ (TS2)	Н, -0.084, 2.098, -0.112	3.9011	513, 679,	
	O, 1.129, -1.118, 0.370		1002 1279	
	Н, 1.674, -1.527, -0.305		3841, 3918	
	O, -1.570, -0.422, -0.042		-	
symm-OSi(OH) <sub>2</sub>	Si, 0., 0., 0.124	8.2547	313, 321,	-801.0
	O, 0., 1.275, -0.874	7.3870	361, 424,	
	Н, 0., 2.137, -0.444	5.8984	492, 821,	
	O, 0., -1.275, -0.874		1019, 1278	
	Н, 0., -2.137, -0.444		3859, 3861	
	O, 0., 0., 1.642			

<sup>a</sup> Calculated at the b3lyp/6-311+g(2d,p) level of theory [*Frisch et al.*, 2016].

<sup>b</sup> Calculated at the cbs-qb3 level of theory [*Montgomery et al.*, 1999], using reference values  $\Delta_t H^o(SiO_2) = -277.8 \text{ kJ mol}^{-1} \text{ and } \Delta_f H^o(H_2O) = -238.9 \text{ kJ mol}^{-1} \text{ from the Active Thermochemical Tables [Ruscic and Bross, 2021].}$ 

No.	Reaction	Rate coefficient <sup>a</sup>	$\Delta H_{0 \text{ K}}^{b}$ kJ mol <sup>-1</sup>
3	$SiO + OH \rightarrow SiO_2 + H$	$9.6 \times 10^{-13} \ 10^{(5.94e-4 T)} \ c$	-4.1
-3	$SiO_2 + H \rightarrow SiO + OH$	$1.2 \times 10^{-10} \ 10^{(4.57e-4 T)}$ c	+4.1
1	$SiO_2 + H_2O + M \rightarrow OSi(OH)_2 + M$	$log_{10}(k / cm^{6} molecule^{-2} s^{-1}) = -0.0153r^{4} + 0.2753r^{3} - 1.9485r^{2} + 7.2568r - 36.054^{-d}$	-277
		$\log_{10}(k \ / \ \mathrm{cm^6 \ molecule^{-2} \ s^{-1}}) = -0.0077 r^4 + 0.1359 r^3 - 0.9445 r^2 + 3.4265 r - 33.278 e^4$	
-1	$OSi(OH)_2 + M \rightarrow SiO_2 + H_2O + M$	$log_{10}(k / cm^{3} molecule^{-1} s^{-1}) = -0.1425r^{5} + 2.6562r^{4} - 19.356r^{3} + 68.941r^{2} - 121.28r + 61.044^{d}$	+277
		$\log_{10}(k \ / \ \mathrm{cm}^3 \ \mathrm{molecule^{-1} \ s^{-1}}) = -1.592r - 10.340^{\ \mathrm{e}}$	
2	$Ca + OSi(OH)_2 \rightarrow CaSiO_3 + H_2$	$2.8 \times 10^{-10} (1000/T)^{0.28}$ c	-234
-2	$CaSiO_3 + H_2 \rightarrow Ca + OSi(OH)_2$	$3.5 \times 10^{-10} \exp(-26590/T)$ <sup>c</sup>	+234
	$Fe + OSi(OH)_2 \rightarrow FeSiO_3 + H_2$	$7.0 \times 10^{-11} \exp(-5550/T)$ <sup>c</sup>	-81
	$FeSiO_3 + H_2 \rightarrow Fe + OSi(OH)_2$	$4.8 \times 10^{-11} \exp(-15870/T)$ °	+81
	$Mg + OSi(OH)_2 \rightarrow MgSiO_3 + H_2$	$5.4 \times 10^{-12} \exp(-7560/T)$ °	-45
	$MgSiO_3 + H_2 \rightarrow Mg + OSi(OH)_2$	$1.3 \times 10^{-11} \exp(-12040/T)$ °	+45

**Table S2.** Reaction scheme for forming gas-phase Ca, Fe and Mg silicate molecules in the stellar outflow

<sup>a</sup> Units: bimolecular, cm<sup>3</sup> molecule<sup>-1</sup> s<sup>-1</sup>; termolecular, cm<sup>6</sup> molecule<sup>-2</sup> s<sup>-1</sup>; <sup>b</sup> Calculated at the CBS-QB3 level of theory [*Montgomery et al.*, 1999; *Frisch et al.*, 2016]; <sup>c</sup> *Plane* [2013]. <sup>d</sup> Master Equation calculation including optical transitions, for a distance *r* from the star R Dor (see main text). <sup>e</sup> Master Equation calculation *not* including optical transitions, for a distance *r* from the star R Dor (see main text).

## References

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