

Supporting Information

Efficient hydrodeoxygenation of guaiacol to phenol over Ru/Ti-SiO₂ catalysts: the significance of defect-rich TiO_x species

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Table S1. Physicochemical properties of Ru/SiO₂, Ru/Ti-SiO₂ and Ru/TiO₂ catalysts.

Catalyst	Volume of TiCl ₃ solution introduced to 1.0 g of SiO ₂ (mL)	BET surface area (m ² .g ⁻¹) ^a	Average pore width (nm)	Ru particle size (nm) ^b	TiO ₂ crystallite size (nm) ^c	Ti amount (wt %, Ti to SiO ₂ mass ratio in 1 g support) ^d	Ti/Ru (theoretical molar ratio)	Surface Ti/surface Si (atomic compositions) ^e
Ru/SiO ₂	0	175	26.6	8.5	--	--	0	--
Ru/3.3Ti-SiO ₂	0.5	154	32.2	7.7	--	3.3	2.3	--
Ru/6.3Ti-SiO ₂	1	179	26.3	7.3	--	6.3	4.4	0.039
Ru/15.6Ti-SiO ₂	3	157	16.4	5.4	--	15.6	11.0	--
Ru/22.2Ti-SiO ₂	5	128	24.4	2.7	11.6	22.2	15.6	--
Ru/27.1Ti-SiO ₂	7	114	20.4	2.5	11.1	27.1	19.1	0.089
Ru/30.8Ti-SiO ₂	9	131	18.2	1.8	12.0	30.8	21.7	--
Ru/33.8Ti-SiO ₂	11	143	16.6	1.8	11.7	33.8	23.8	--
Ru/36.2Ti-SiO ₂	13	168	16.0	1.6	12.2	36.2	25.5	0.056
Ru/42.0Ti-SiO ₂	20	72.7	20.2	1.0	13.2	42.0	29.6	0.075
Ru/TiO ₂ (P25)	0	57.5	35.0	2.6	21.5	--	42.2	--
Ru/TiO ₂ (rutile)	0	17.8	12.6	4.5	59.9	--	42.2	--

^a Determined by nitrogen adsorption.^b Measured using CO pulse adsorption.^c Calculated using the Scherrer equation from XRD results, see Table S2.^d Obtained via: mass of Ti divided by mass of SiO₂. To obtain the mass of Ti derived from 1 mL of Ti-containing precursor, 1 mL of TiCl₃ aqueous solution (15-20 wt% in HCl) was dried at 80 °C and then calcined at 400 °C to form TiO₂ and finally weighed to calculate the mass of Ti.^e Estimated via XPS results.

Table S2. Results of TiO_2 crystallite sizes on reduced Ti-containing catalysts calculated using Scherrer equation.

Entry	Catalyst	2-Theta ($^{\circ}$)	FWHM ($^{\circ}$)	TiO_2 crystallite size (nm)
1	Ru/22.2 TiSiO_2	27.36	0.70	11.6
2	Ru/27.1 TiSiO_2	27.41	0.73	11.1
3	Ru/30.8 TiSiO_2	27.36	0.67	12.0
4	Ru/33.8 TiSiO_2	27.46	0.69	11.7
5	Ru/36.2 TiSiO_2	27.41	0.66	12.2
6	Ru/42.0 TiSiO_2	27.41	0.61	13.2
7	Ru/ TiO_2 (P25)	25.30	0.37	21.5
8	Ru/ TiO_2 (Rutile)	27.42	0.14	59.9

The crystallite sizes of TiO_2 in reduced Ru/ Ti-SiO_2 , Ru/ TiO_2 (P25) and Ru/ TiO_2 (Rutile) catalysts were estimated from the (110) diffraction signal of rutile (for Ti-modified catalysts and rutile-supported catalyst) and (101) diffraction signal of anatase (for P25 supported catalyst) using the Scherrer equation, $d = K\lambda/\text{FWHM} \cdot \cos \theta$, where λ is the wavelength of X-ray sources (for Cu $\text{K}\alpha$, $\lambda = 1.54 \text{ \AA}$), $K = 0.89$, θ is half of the diffraction angle and FWHM is the peak width at half of the maximum value of the diffraction peak. The structural parameters and the TiO_2 crystallite sizes calculated are shown in [Table S1](#) above.

Table S3. Results for the hydrodeoxygenation of guaiacol at comparable conversion levels.

Entry	Catalyst	t (h)	Conv. (%)	Carbon balance (%)	Selectivity (%)		
					Phenol	Cyclohexanone	Cyclohexanol
1	Ru/SiO ₂	24	17.7	88.9	78.3	10.4	11.3
2	Ru/3.3TiSiO ₂	6	23.5	90.6	85.7	6.5	7.8
3	Ru/6.3TiSiO ₂	3	14.6	94.5	81.8	8.2	10.0
4	Ru/15.6TiSiO ₂	3	21.8	96.0	89.5	5.4	5.1
5	Ru/27.1TiSiO ₂	1	15.1	95.8	82.5	7.3	10.2
6	Ru/33.8TiSiO ₂	1	16.2	95.9	85.1	6.9	8.0
7	Ru/36.2TiSiO ₂	1	18.9	96.2	85.3	8.1	6.6

Reaction conditions: 2 mmol guaiacol, 10 mL H₂O, 50 mg catalysts, 240 °C, 0.4 MPa H₂.

Table S4. Influence of reduction temperature on the catalytic performance of Ru/Ti-SiO₂ and Ru/TiO₂ catalysts.

Entry	Catalyst	Reduction temperature (°C)	Conv. (%)	Carbon balance (%)	Selectivity (%)			
					Phenol	Cyclohexanone	Cyclohexanol	Benzene
1	Ru/Ti-SiO ₂	250	40.1	88.0	81.3	4.8	4.8	9.1
2		350	38.0	90.4	82.9	3.7	4.3	9.1
3		450	35.9	94.0	83.7	3.0	4.6	8.7
4		550	40.3	91.2	85.2	3.0	3.5	8.3
5	Ru/TiO ₂	250	35.5	93.0	82.4	3.8	4.9	8.9
6		350	35.9	93.8	80.3	2.8	8.6	8.3
7		450	29.8	88.6	75.6	5.7	5.3	13.4
8		550	23.1	98.3	79.4	4.5	5.3	10.8

Reaction conditions: 2 mmol guaiacol, 10 mL H₂O, 50 mg catalyst, 240 °C, 0.4 MPa H₂, 3 h.

Table S5. Influence of calcination temperature of Ti-SiO₂ support on the catalytic performance of Ru/Ti-SiO₂ catalyst.

Entry	Calcination temperature (°C)	Conv. (%)	Carbon balance (%)	Selectivity (%)			
				Phenol	Cyclohexanone	Cyclohexanol	Benzene
1	400	39.2	88.5	83.6	4.2	4.1	8.1
2	600	37.1	94.8	82.3	4.7	4.2	8.8
3	800	22.5	90.7	86.9	6.6	6.5	--

Reaction conditions: 2 mmol guaiacol, 10 mL H₂O, 50 mg catalyst, 240 °C, 0.4 MPa H₂, 3 h.

Table S6. Results of TiO₂ crystallite sizes on Ru/Ti-SiO₂ catalysts with support treated at different temperatures, as estimated according to Scherrer equation.

Entry	Catalyst	2-Theta (°)	FWHM (°)	TiO ₂ crystallite size (nm)
1	Ru/Ti-SiO ₂ -400	27.41	0.730	11.1
2	Ru/Ti-SiO ₂ -600	27.45	0.560	14.4
3	Ru/Ti-SiO ₂ -800	27.41	0.337	24.0

Table S7. HDO of guaiacol with various heterogeneous catalysts.

Entry	Catalyst	Reactor	T(°C)	P(bar)	Solvent	Conv. (%)	Product/Sele. (%)	Ref.
1	Unsupported Mo ₂ N-A	batch	300	50	decalin	95	phenol/~90	1
2	(Mo ₂ C@C)	batch	340	28	methanol	76	phenol/69	2
3	W ₂ C/CNF	batch	375	55	dodecane	>99	phenol/~70	3
4	Mo ₂ C/CNF	batch	375	55	dodecane	>99	phenol/~50	3
5	Mo/C	fixed-bed	400	40	--	98	phenol/76.5	4
6	Au/TiO ₂	batch	300	65	toluene	~43	phenol/~59	5
7	Ag/TiO ₂	batch	300	30	heptane	~75	phenol/ ~59	6
8	Ni/TiO ₂	batch	300	40	decane	~99	phenol/ ~83	7
9	NiFe/CNF	fixed-bed	300	30	--	47	phenol/83	8
10	Au/TiO ₂	fixed-bed	280	40	--	~57	phenol/~82	9
11	Fe/CeO ₂	fixed-bed	400	1	--		phenol yield: 56%	10
12	PtFe/CeO ₂	fixed-bed	400	1	--		phenol yield: 57%	11
13	Pt/WC	fixed-bed	300	30	--	78.6	phenol/89.0	12
14	α-MoSn	batch	300	40	n-hexane	100	phenol/92.5	13
15	Ru/Cl/TiO ₂	batch	240	4	1,4-dioxane	~64	phenol/~40	14
16	Ru/Ti-SiO ₂	batch	240	4	H ₂ O	83.6	phenol/70.4 benzene/10.6	This work

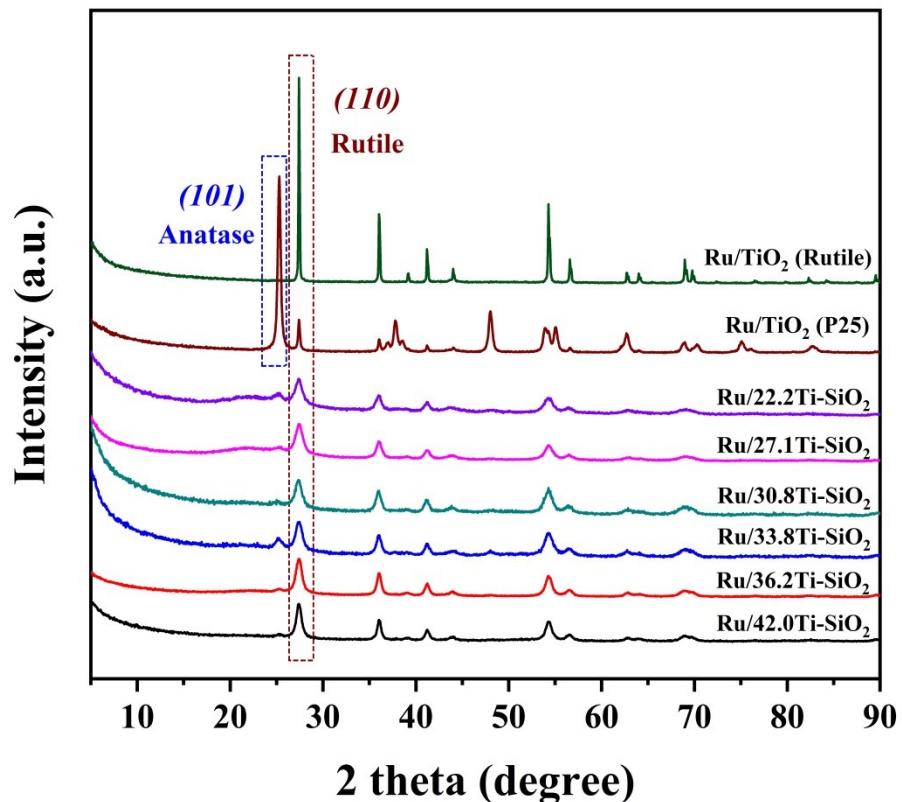


Fig. S1. XRD patterns of Ru/Ti-SiO₂, Ru/TiO₂ (P25) and Ru/TiO₂ (Rutile) catalysts.

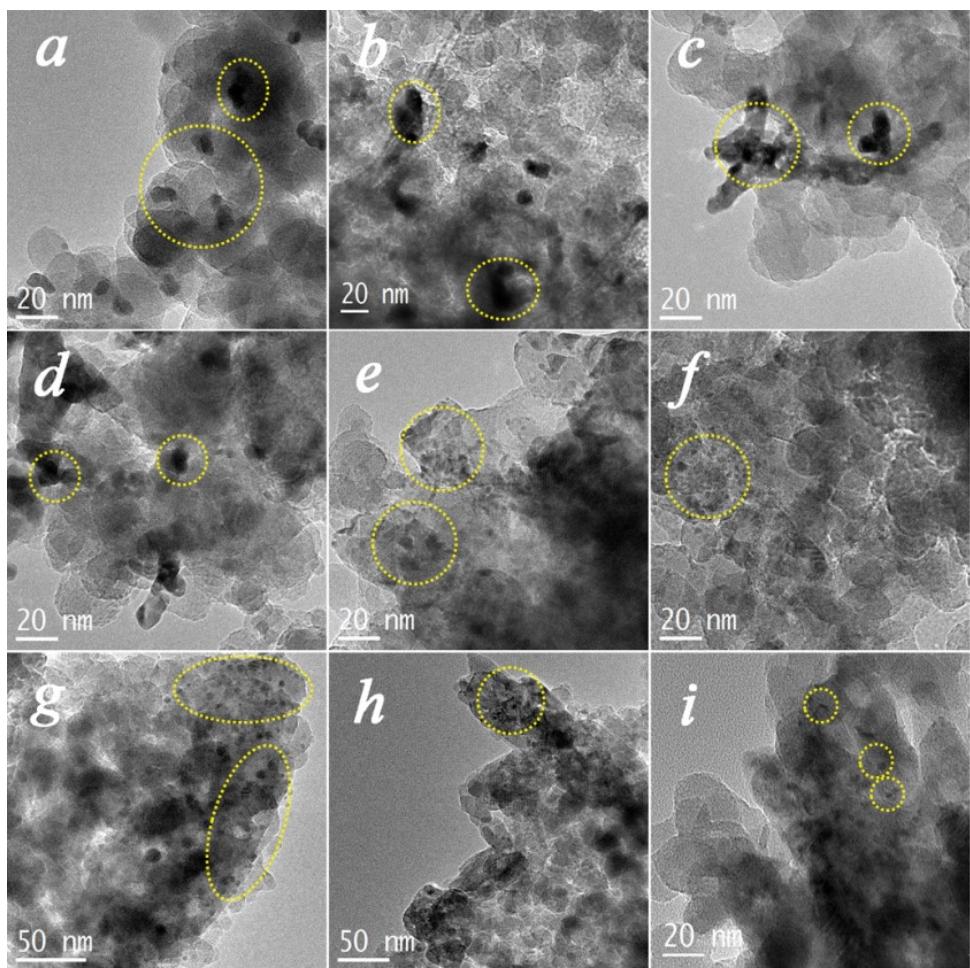


Fig. S2. TEM images of Ru/SiO₂ and Ru/Ti-SiO₂ catalysts. (a) Ru/SiO₂, (b) Ru/3.3Ti-SiO₂, (c) Ru/6.3Ti-SiO₂, (d) Ru/15.6Ti-SiO₂, (e) Ru/22.2Ti-SiO₂, (f) Ru/27.1Ti-SiO₂, (g) Ru/30.8Ti-SiO₂, (h) Ru/33.8Ti-SiO₂, (i) Ru/42.0Ti-SiO₂. The yellow dotted line highlights Ru particles.

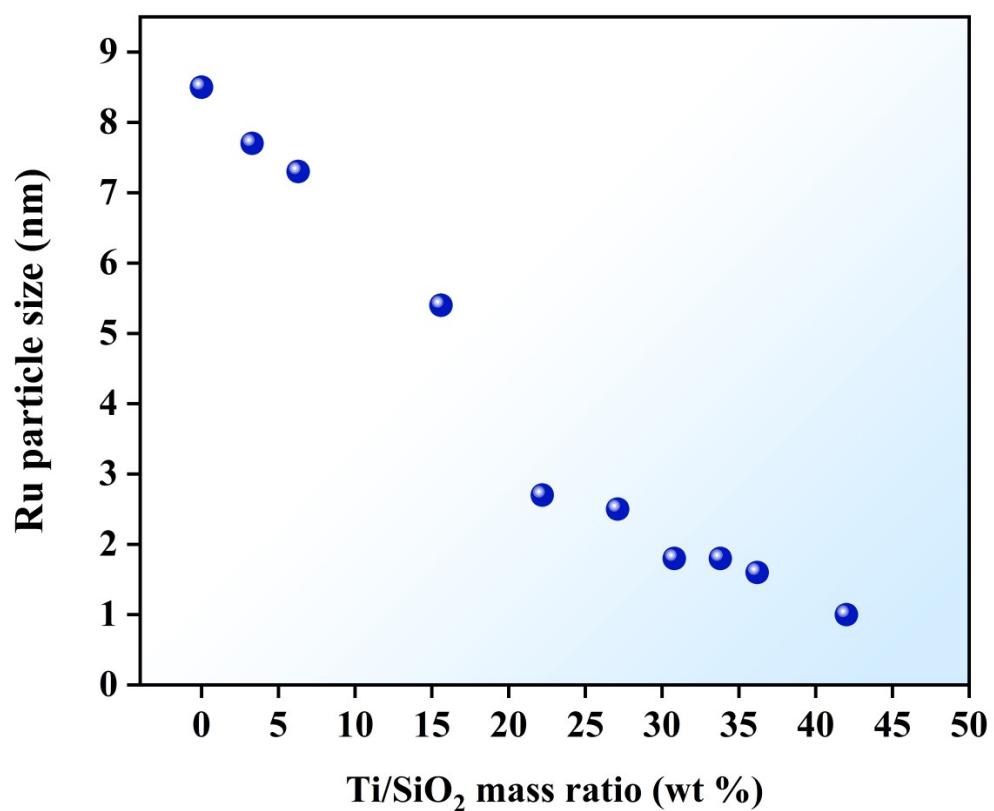


Fig. S3. The relationship between Ru particle size and Ti amount in Ru/Ti-SiO₂ catalysts.

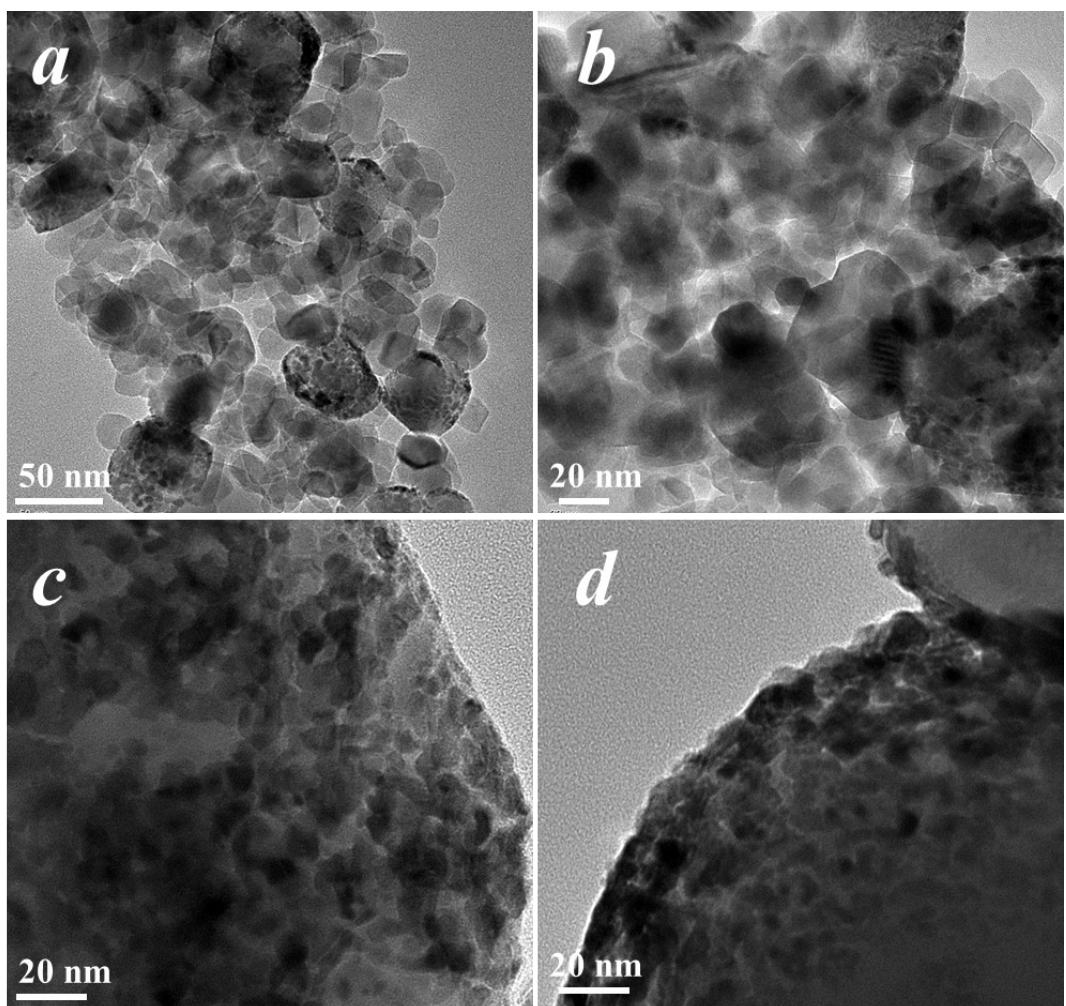


Fig. S4. TEM images of Ru/TiO₂ catalysts. (a-b) Ru/TiO₂-P25; (c-d) Ru/TiO₂-rutile.

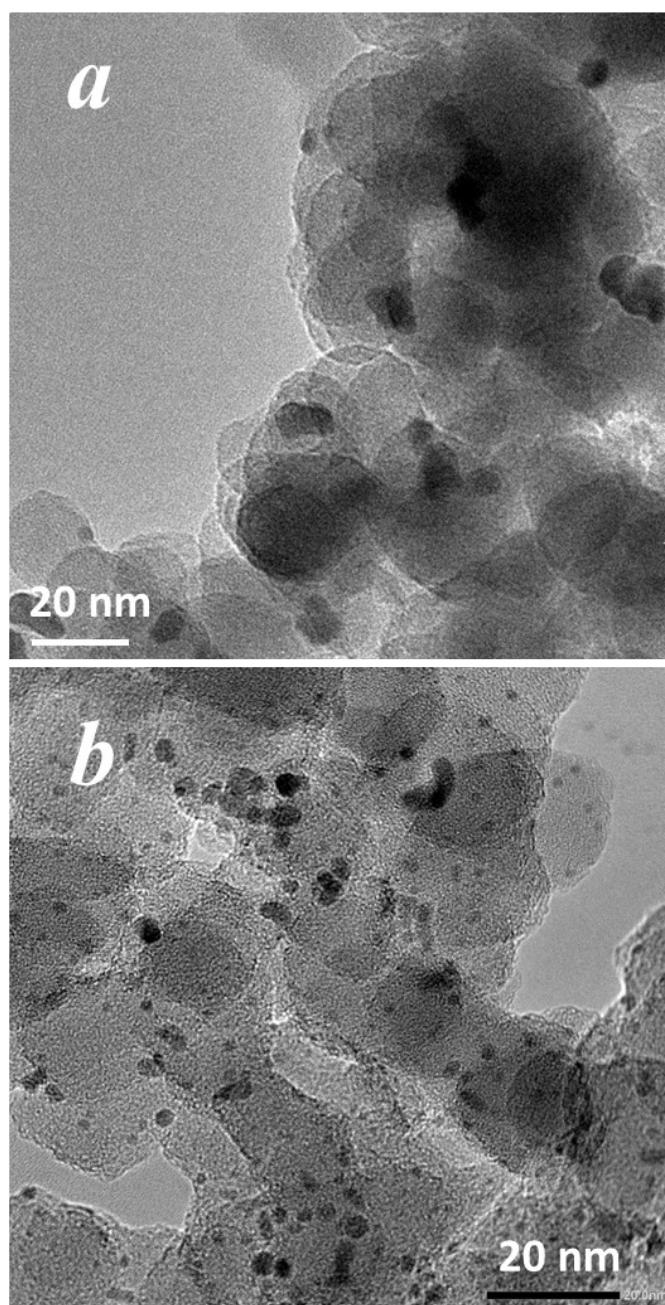


Fig. S5. TEM images of (a) Ru/SiO₂-A and (b) Ru/SiO₂-B.

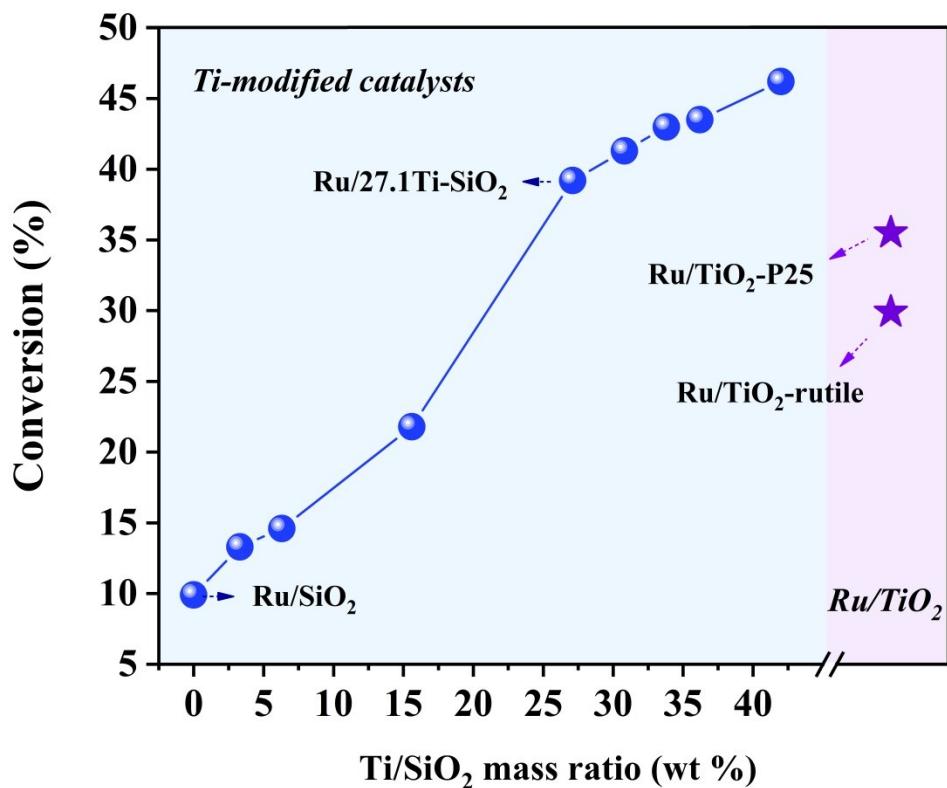


Fig. S6. Catalytic performance of Ru/SiO₂, Ru/TiO₂ and Ru/Ti-SiO₂ catalysts. Light blue area stands for Ru/Ti-SiO₂ catalysts and light pink area for Ru/TiO₂ catalysts.

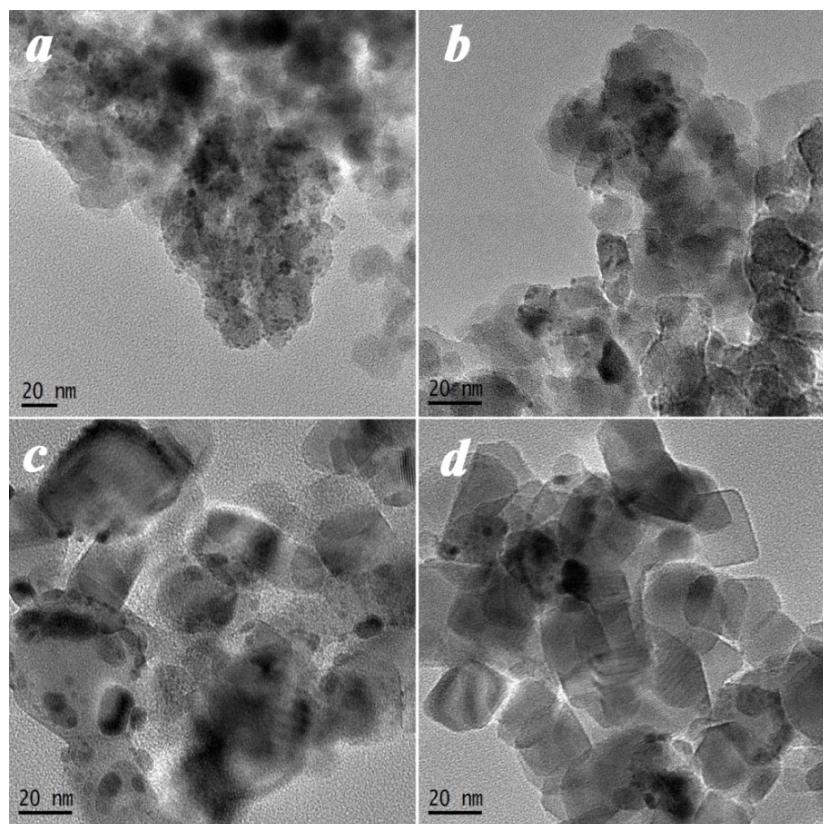


Fig. S7. TEM images of (a-b) Ru/Ti-SiO₂ and (c-d) Ru/TiO₂ (P25) catalysts reduced at 550 °C.

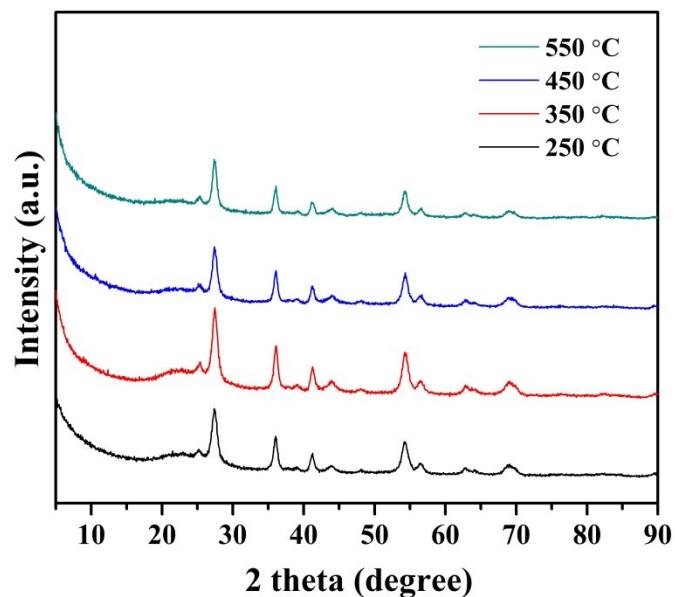


Fig. S8. XRD patterns of Ru/Ti-SiO₂ catalyst reduced at different temperatures.

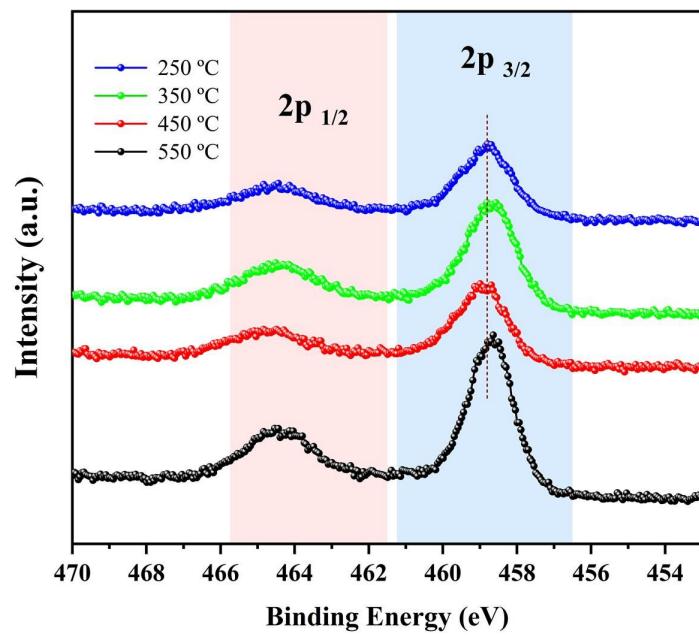


Fig. S9. Ti 2p XPS spectra of Ru/Ti-SiO₂ catalysts reduced at different temperatures.

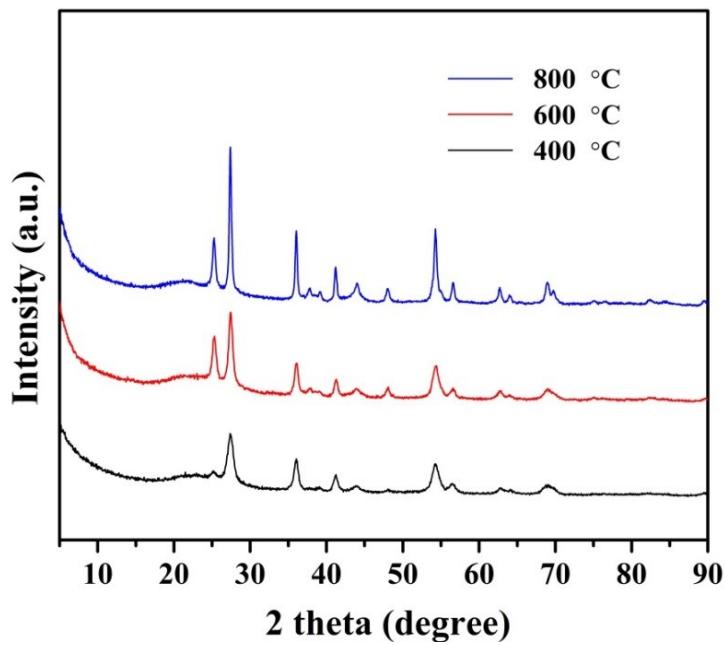


Fig. S10. XRD patterns of Ru/Ti-SiO₂ catalysts in which Ti-SiO₂ support was calcined at different temperatures in static air for 3 h.

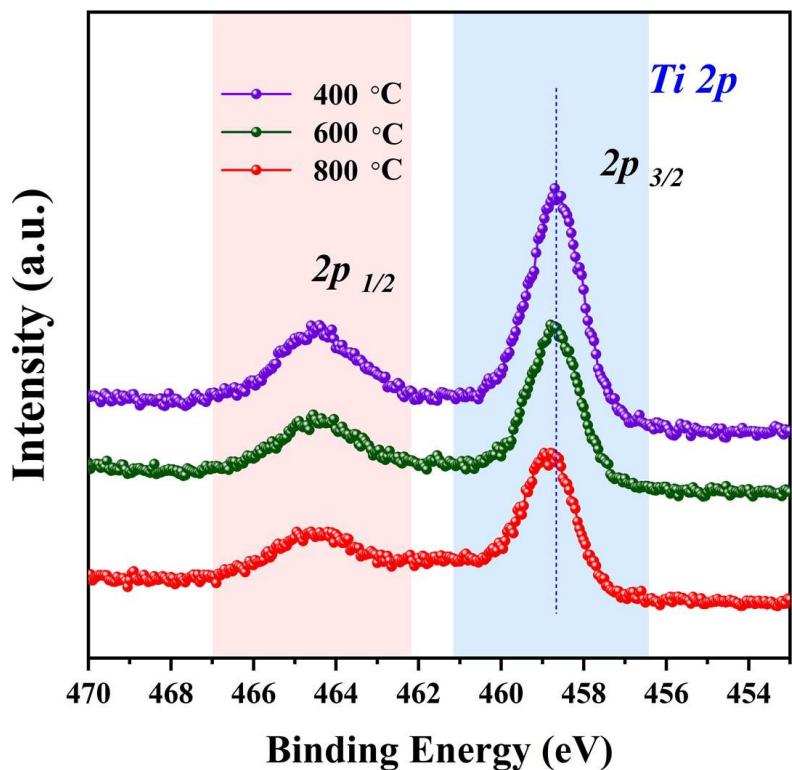


Fig. S11. Ti 2p XPS spectra of Ru/Ti-SiO₂ catalysts in which Ti-SiO₂ support was calcined at different temperatures in static air for 3 h.

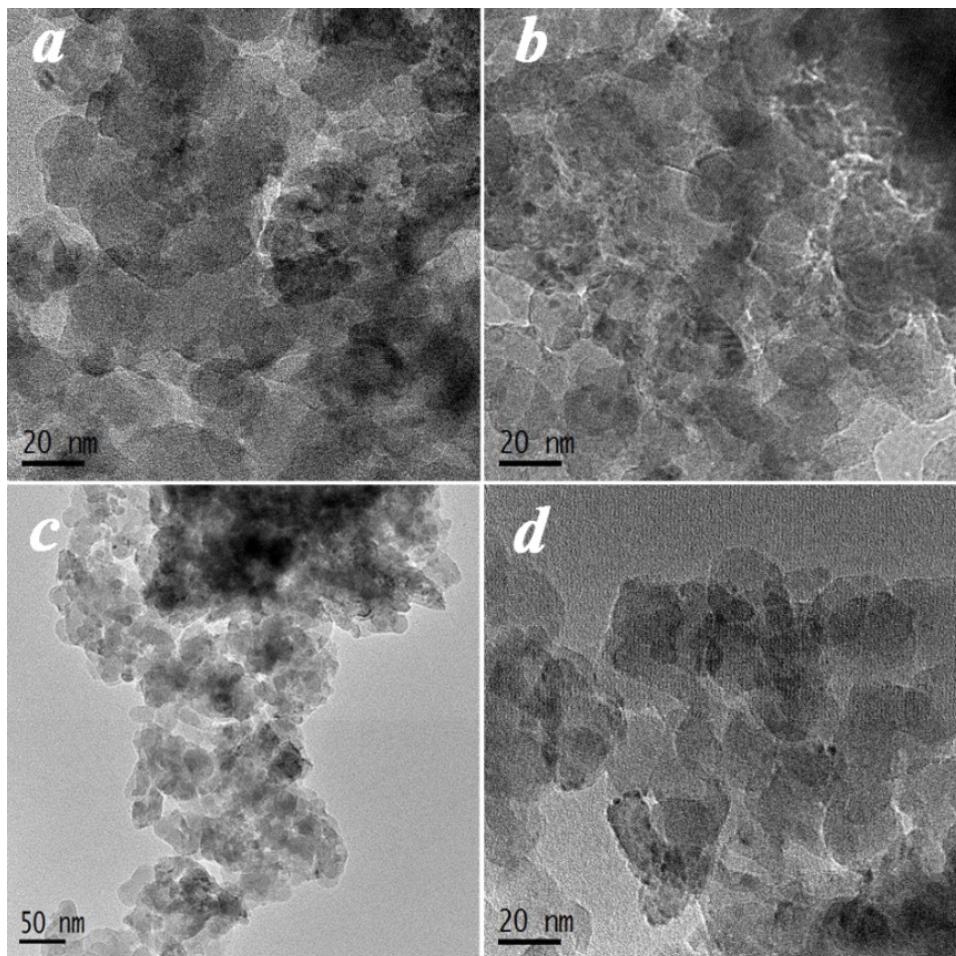


Fig. S12. TEM images of Ru/Ti-SiO₂ catalysts with different Ru loadings. (a) 1 wt % Ru, (b) 3 wt % Ru, (c) 6 wt % Ru and (d) 9 wt % Ru.

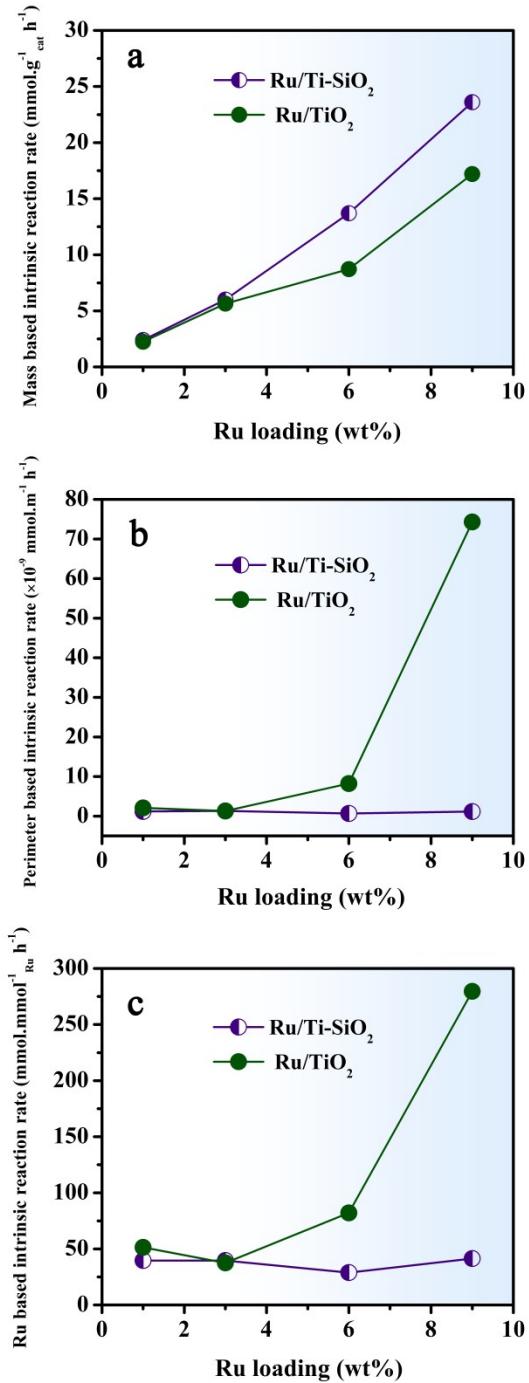


Fig. S13. Effect of Ru loading on intrinsic reaction rates of guaiacol conversion on Ru/Ti-SiO₂ and Ru/TiO₂ (P25) catalysts based on (a) mass of catalyst, (b) perimeter of Ru and (c) amount of surface Ru. Reaction conditions: 2 mmol guaiacol, 10 mL H₂O, 240 °C, 0.4 MPa H₂, 1 h, guaiacol:Ru = 135:1 (mol/mol).

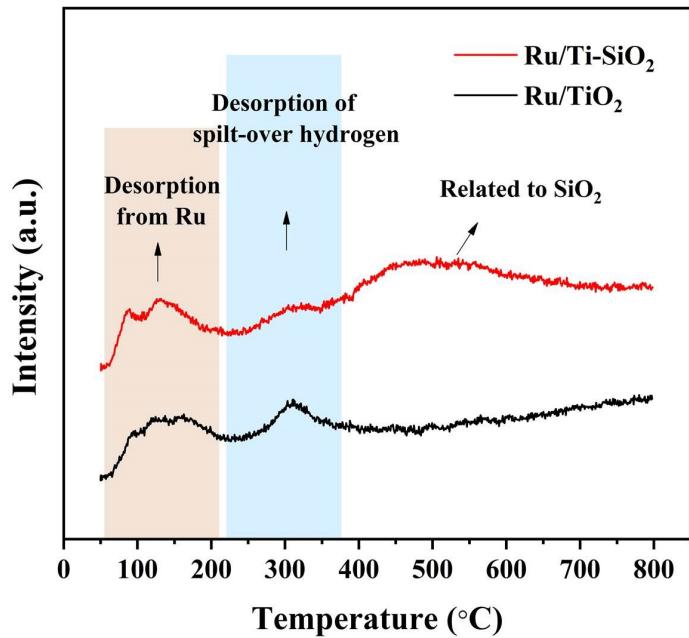


Fig. S14. H₂-TPD profiles of Ru/Ti-SiO₂ and Ru/TiO₂ catalysts.

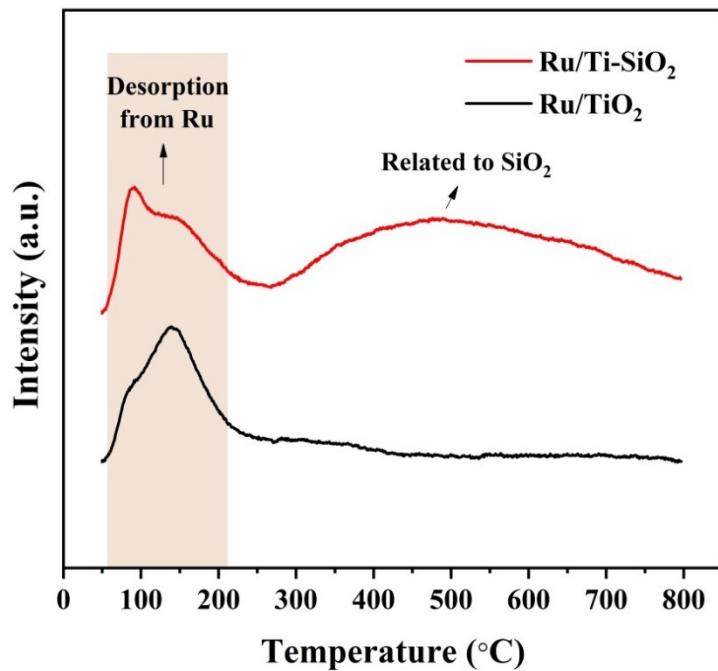


Fig. S15. CO-TPD profiles of Ru/Ti-SiO₂ and Ru/TiO₂ catalysts.

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