

## Supporting Information

# Biobased and Degradable Thiol-Ene Networks from Levoglucosan for Sustainable 3D Printing

Mayuri K. Porwal<sup>a</sup>, Matthew M. Hausladen<sup>a</sup>, Christopher J. Ellison<sup>a\*</sup>, Theresa M. Reineke<sup>b\*</sup>

<sup>a</sup> Department of Chemical Engineering and Materials Science, University of Minnesota,  
Minneapolis, Minnesota 55455, United States

<sup>b</sup> Department of Chemistry, University of Minnesota, Minneapolis, Minnesota 55455, United  
States

**Email:** [porwa001@umn.edu](mailto:porwa001@umn.edu)

\*Corresponding authors

**Email:** [cellison@umn.edu](mailto:cellison@umn.edu), [treineke@umn.edu](mailto:treineke@umn.edu)

## List of Figures

**Figure S1.** FTIR spectra of TALG-3SH-0.5 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.

**Figure S2.** FTIR spectra of TALG-4SH-0.5 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.

**Figure S3.** FTIR spectra of TALG-2SH-1 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.

**Figure S4.** FTIR spectra of TALG-3SH-1 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.

**Figure S5.** FTIR spectra of TALG-poly3SH-1 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.

**Figure S6.** Conversion of alkene and thiol for TALG-3SH-0.5.

**Figure S7.** Conversion of alkene and thiol for TALG-3SH-1.

**Figure S8.** Conversion of alkene and thiol for TALG-2SH-1.

**Figure S9.** Conversion of alkene and thiol for TALG-poly3SH-1.

**Figure S10.**  $^1\text{H}$  NMR spectrum of the UV-irradiated TALG-photoinitiator mixture in  $\text{CDCl}_3$ .

**Figure S11.** DMA curves depicting A) storage modulus B)  $\tan \delta$  for 0.5:1 thiol:ene networks.

**Figure S12.**  $^1\text{H}$  NMR spectrum of the degradation products from TALG-2SH-1 in  $\text{D}_2\text{O}$ .

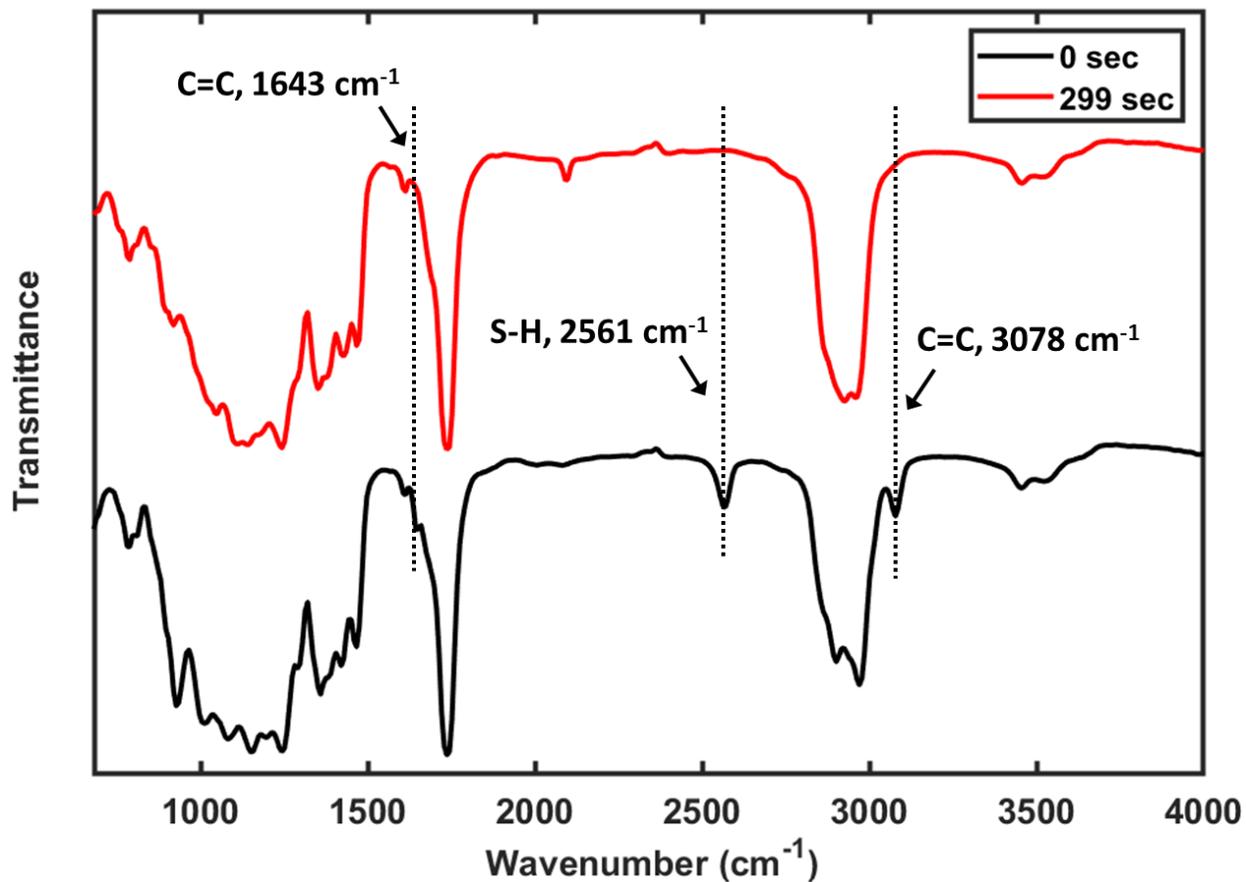
**Figure S13.**  $^1\text{H}$  NMR spectrum of the degradation products from TALG-3SH-1 in  $\text{D}_2\text{O}$ .

**Figure S14.**  $^1\text{H}$  NMR spectrum of the degradation products from TALG-4SH-1 in  $\text{D}_2\text{O}$ .

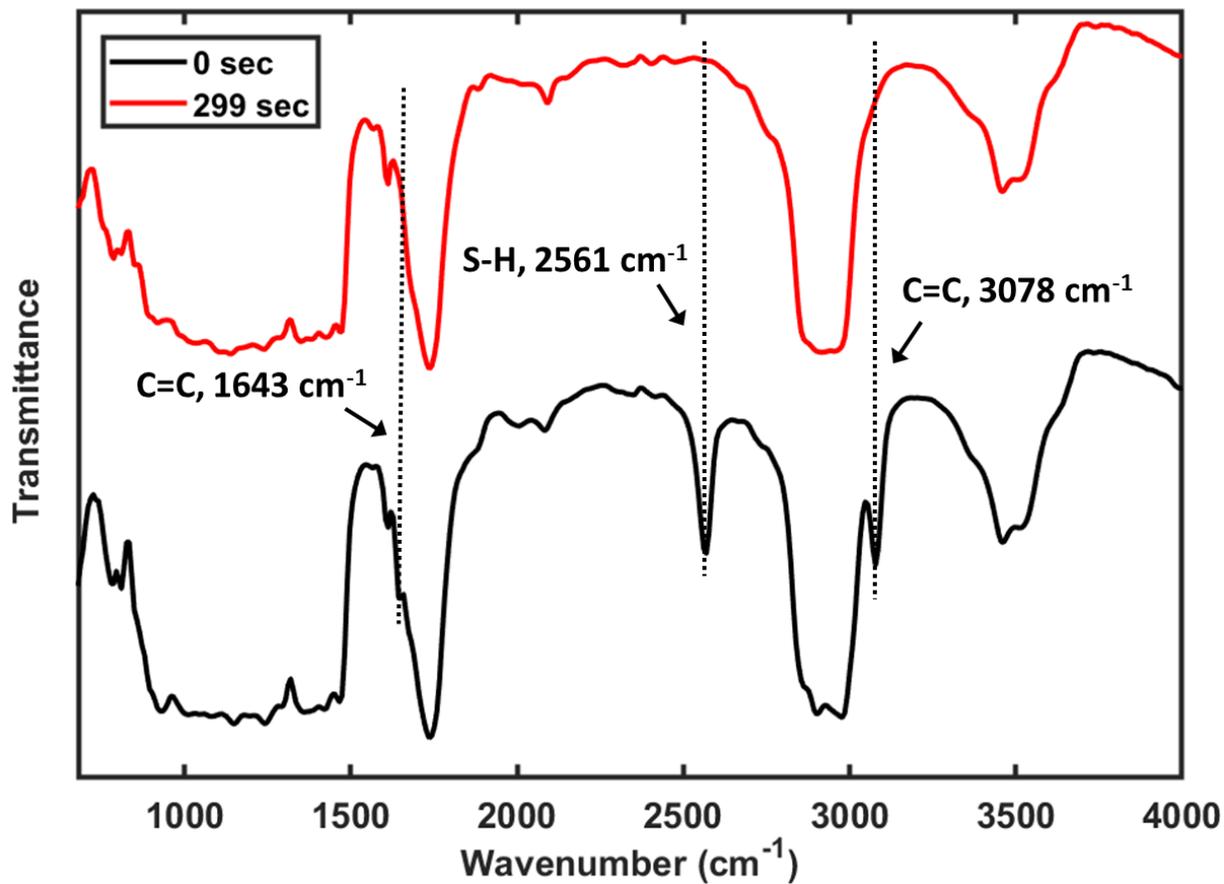
**Figure S15.**  $^1\text{H}$  NMR spectrum of the degradation products from TALG-poly3SH-1 in  $\text{D}_2\text{O}$ .

**Figure S16.** Viscosity curves for TALG, TALG-poly3SH-1 (without Silica), and TALG-poly3SH-1 (with Silica).

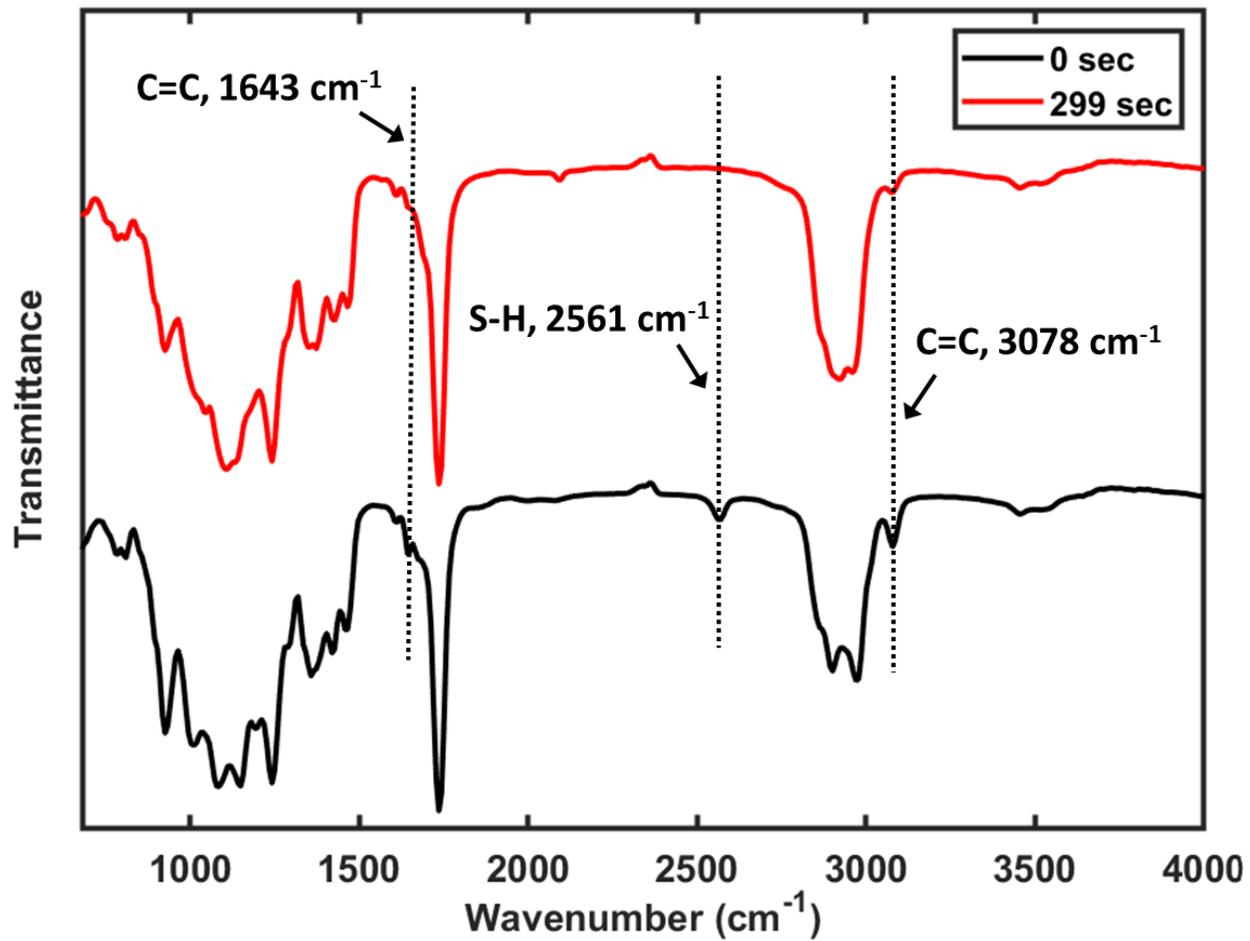
**Figure S17.** Oscillatory amplitude sweeps of TALG-poly3SH-1 and TALG-poly3SH-1 with 14 wt.% fumed silica, showing transformation from low viscosity Newtonian fluid to yield stress fluid, with solid-like structure at low shear stresses, with the addition of fumed silica



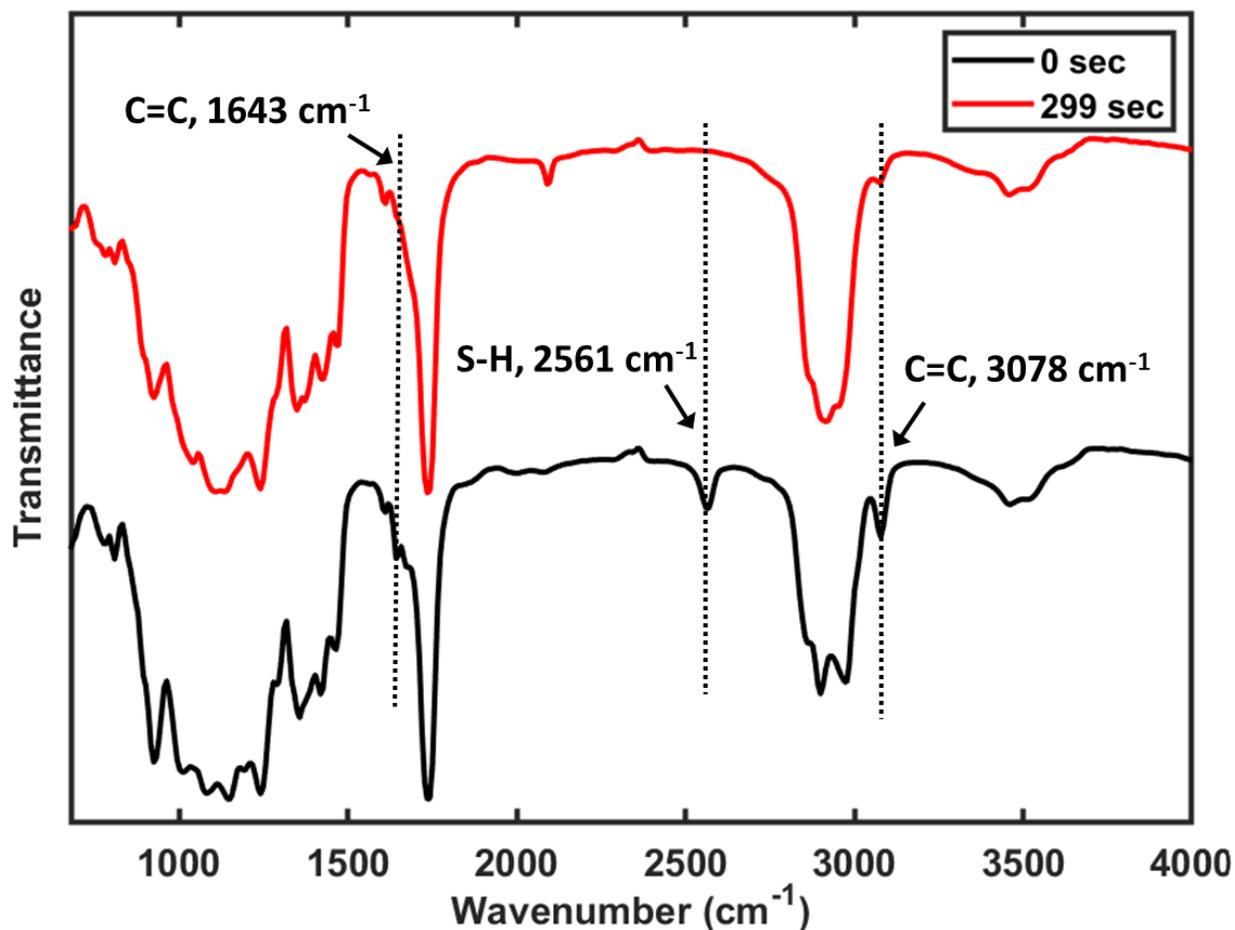
**Figure S1.** FTIR spectra of TALG-3SH-0.5 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.



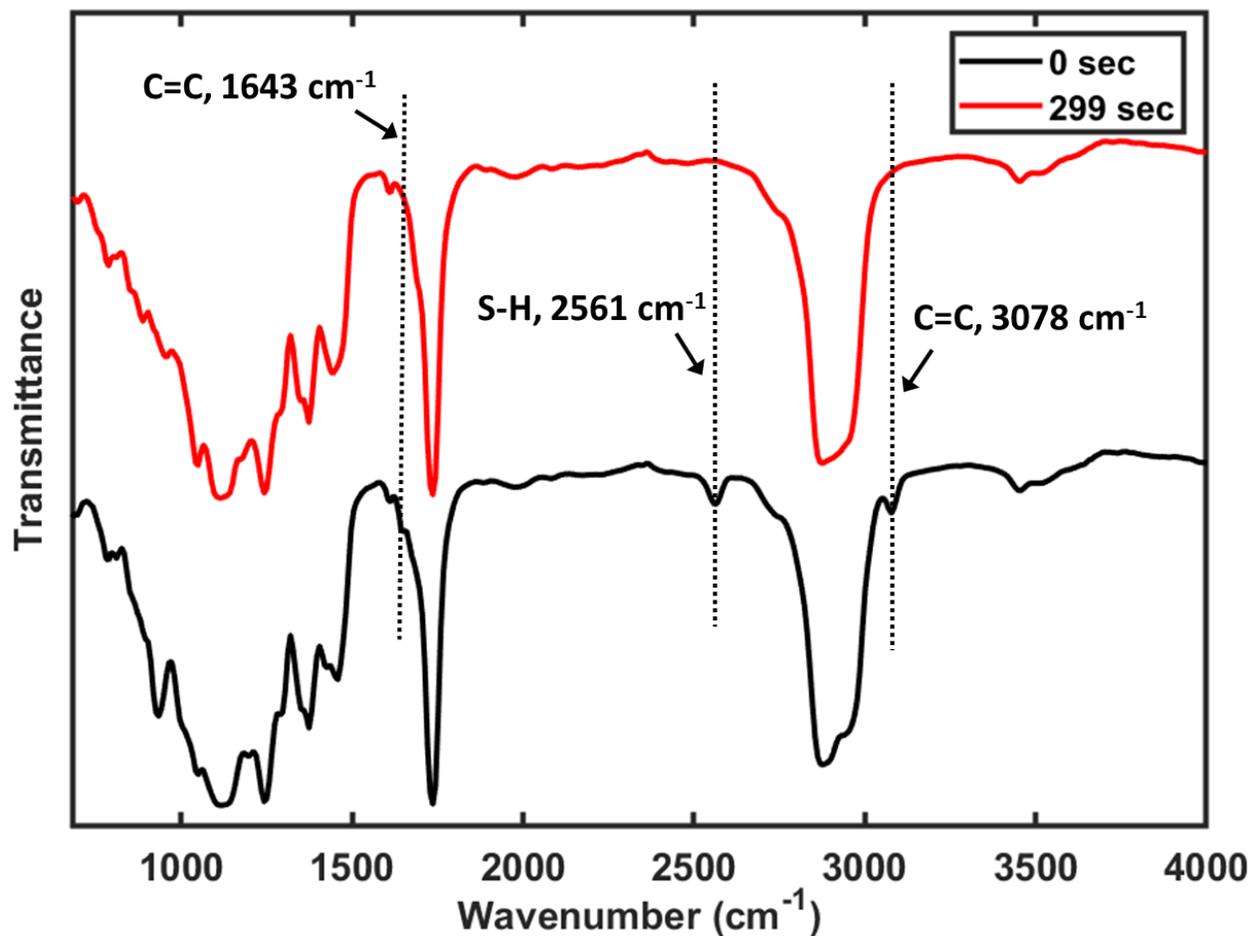
**Figure S2.** FTIR spectra of TALG-4SH-0.5 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.



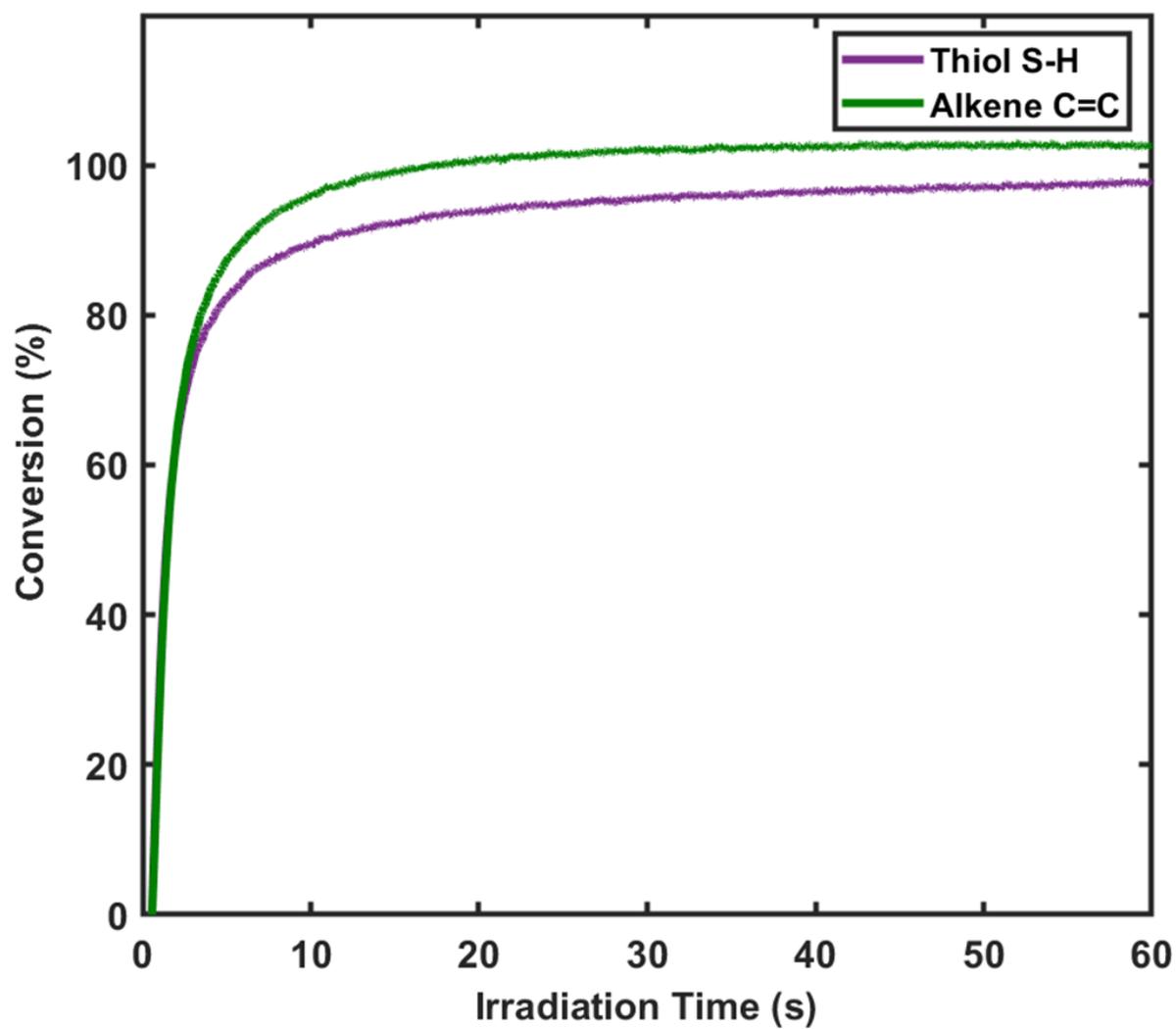
**Figure S3.** FTIR spectra of TALG-2SH-1 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.



**Figure S4.** FTIR spectra of TALG-3SH-1 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.



**Figure S5.** FTIR spectra of TALG-poly3SH-1 at 0 sec (before UV irradiation) and after UV irradiation for 299 sec.



Fi

Figure S6. Conversion of alkene and thiol for TALG-3SH-0.5.

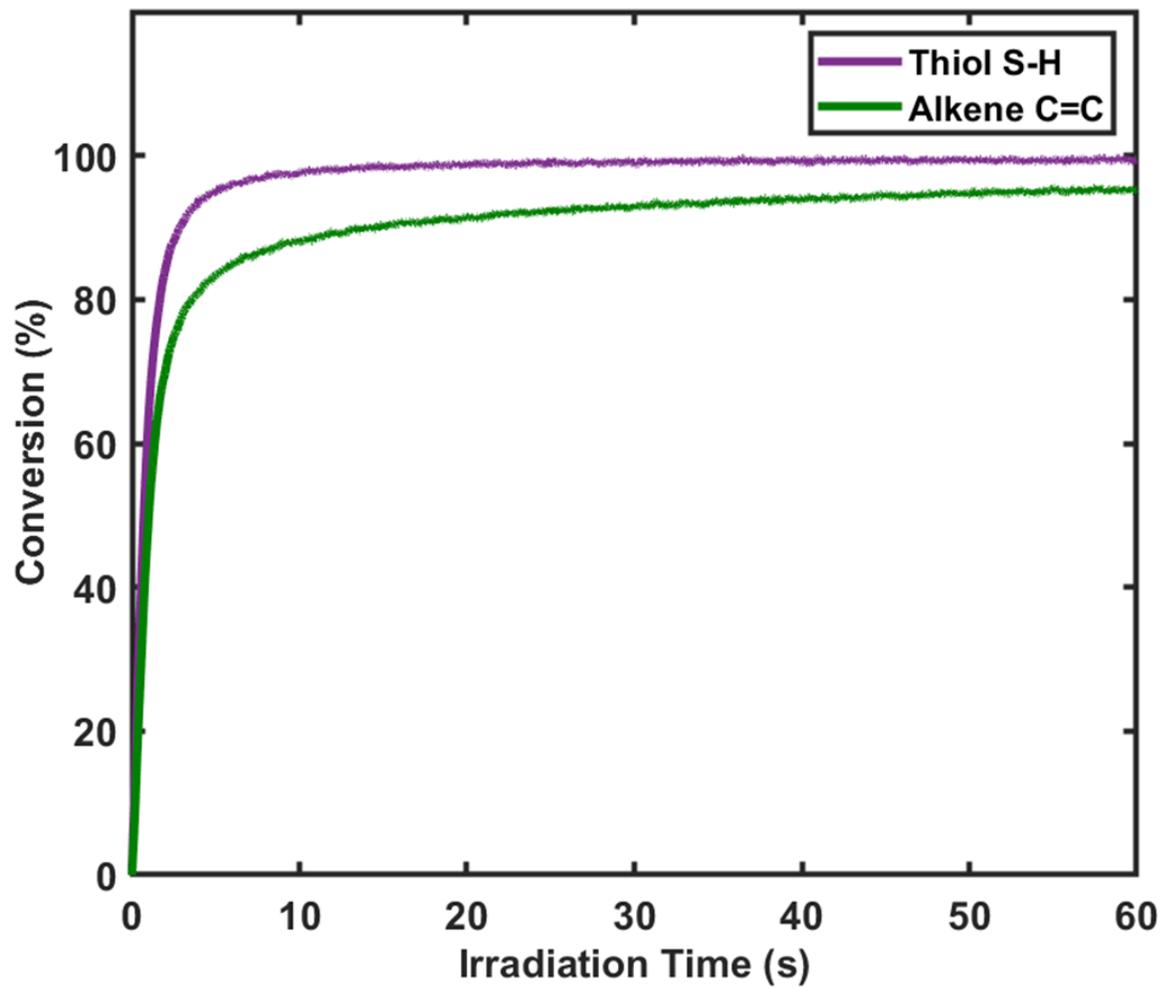
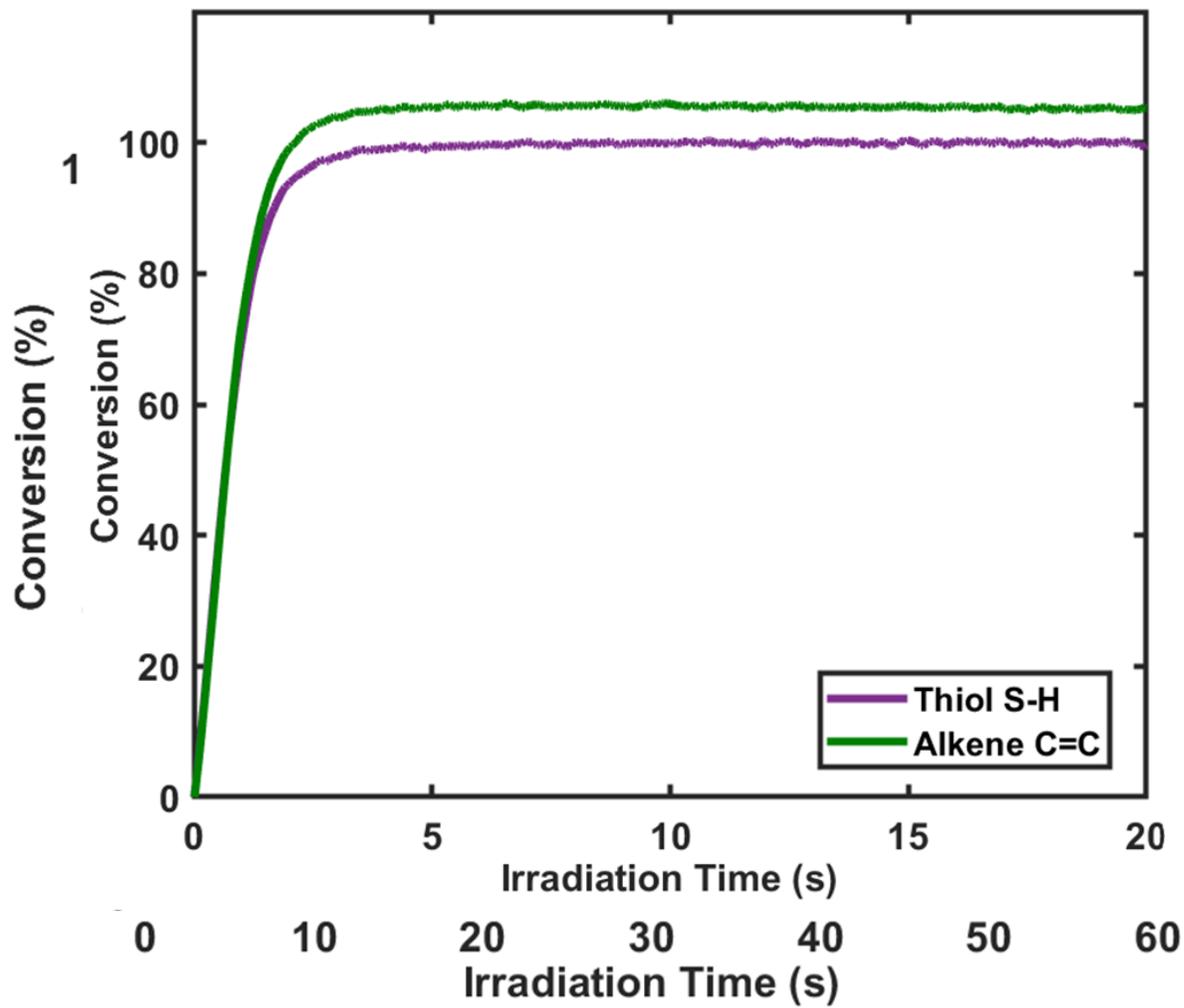


Figure S7. Conversion of alkene and thiol for TALG-3SH-1.



**Figure S8.** Conversion of alkene and thiol for TALG-2SH-1.

**Figure S9.** Conversion of alkene and thiol for TALG-poly3SH-1.

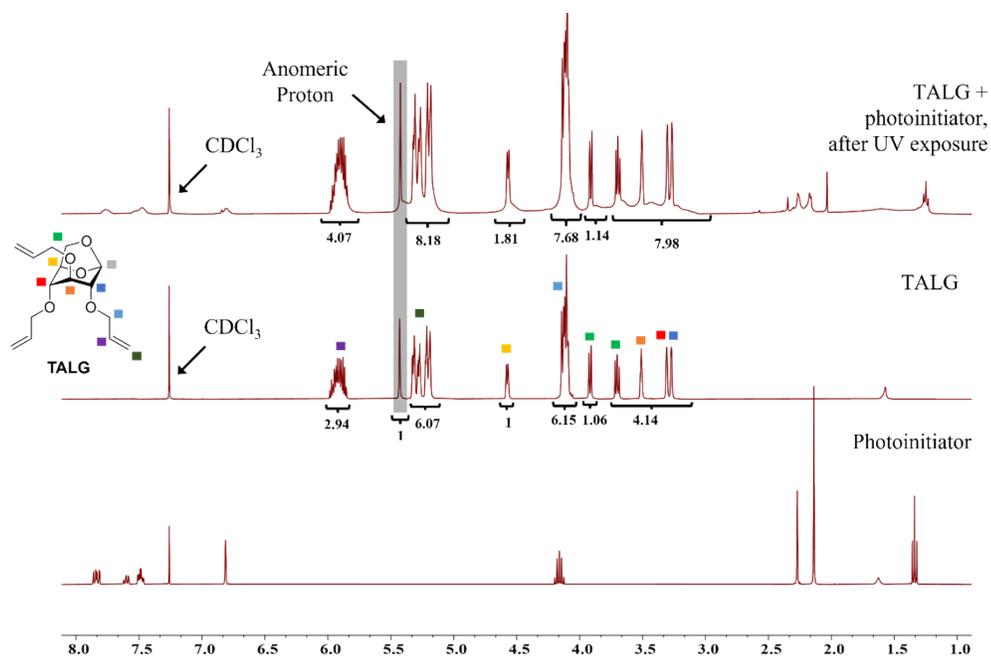


Figure S10. <sup>1</sup>H NMR spectrum of the UV-irradiated TALG-photoinitiator mixture in CDCl<sub>3</sub>.

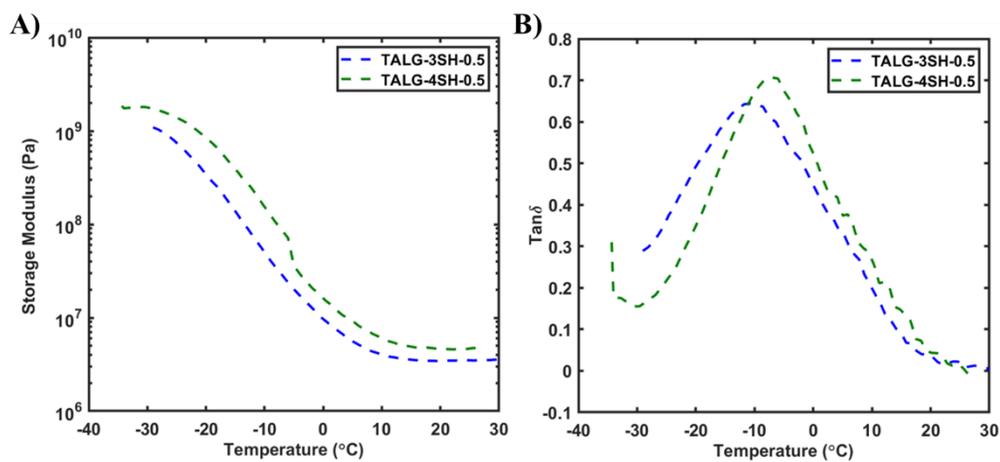
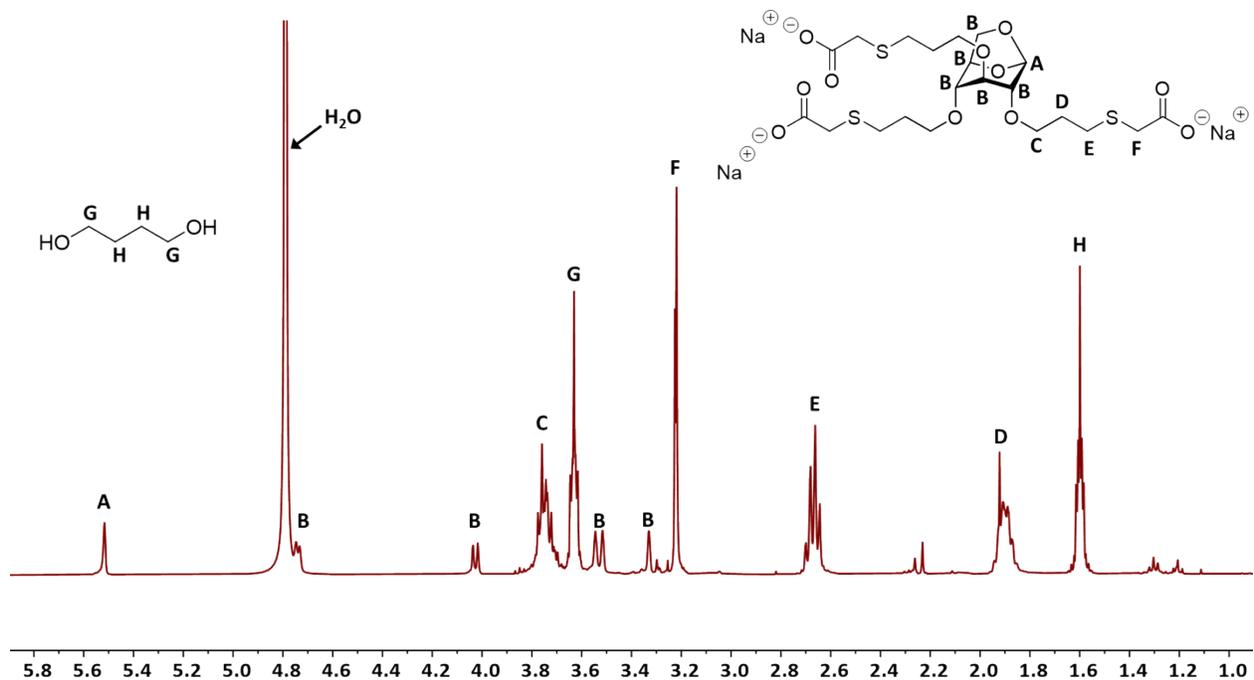
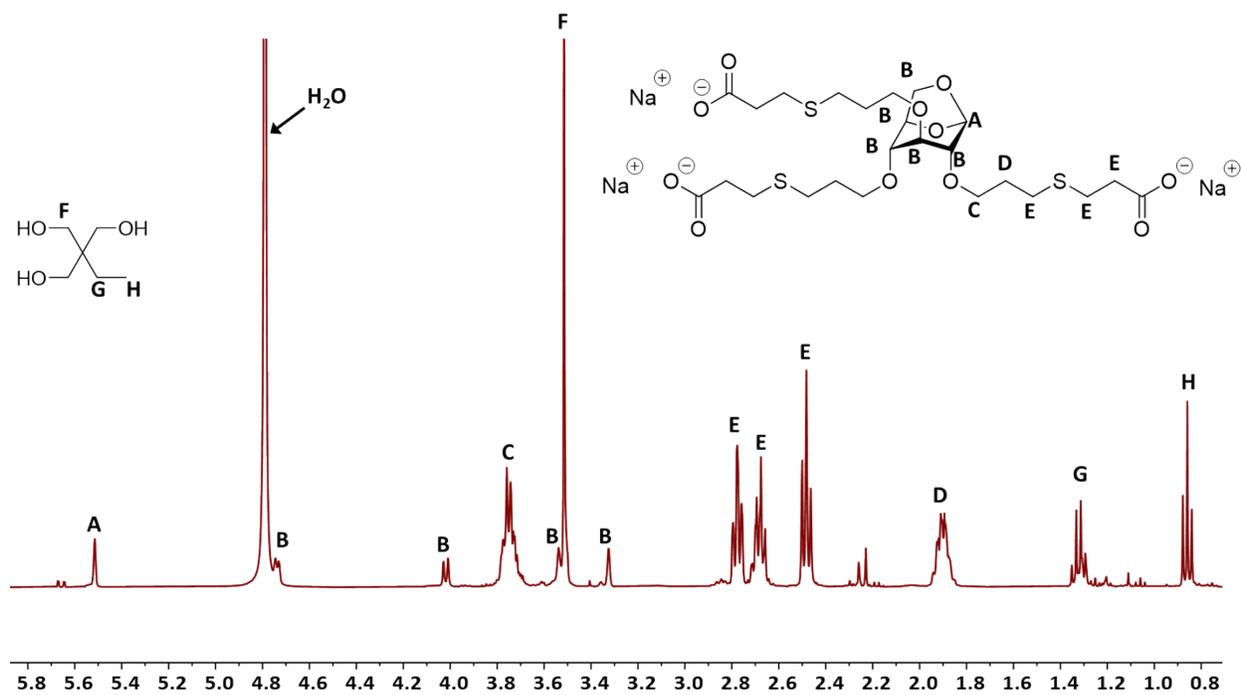


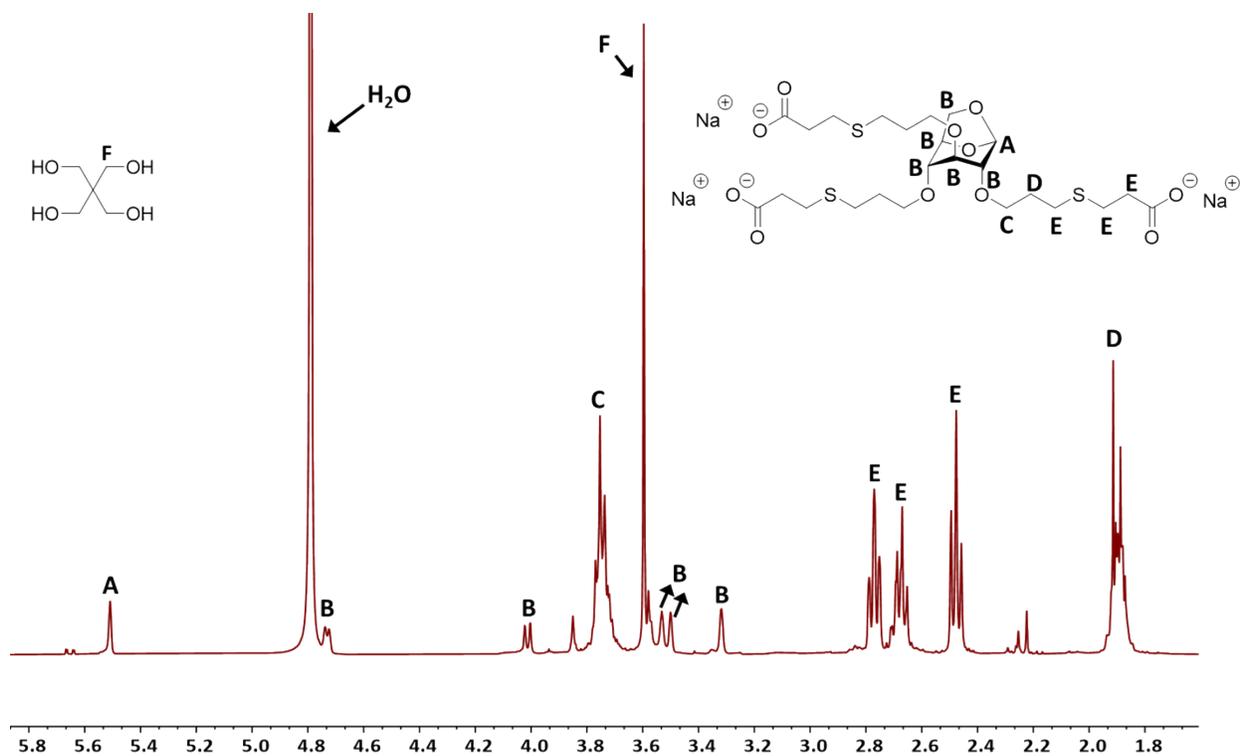
Figure S11. DMA curves depicting A) storage modulus B) tan δ for 0.5:1 thiol:ene networks.



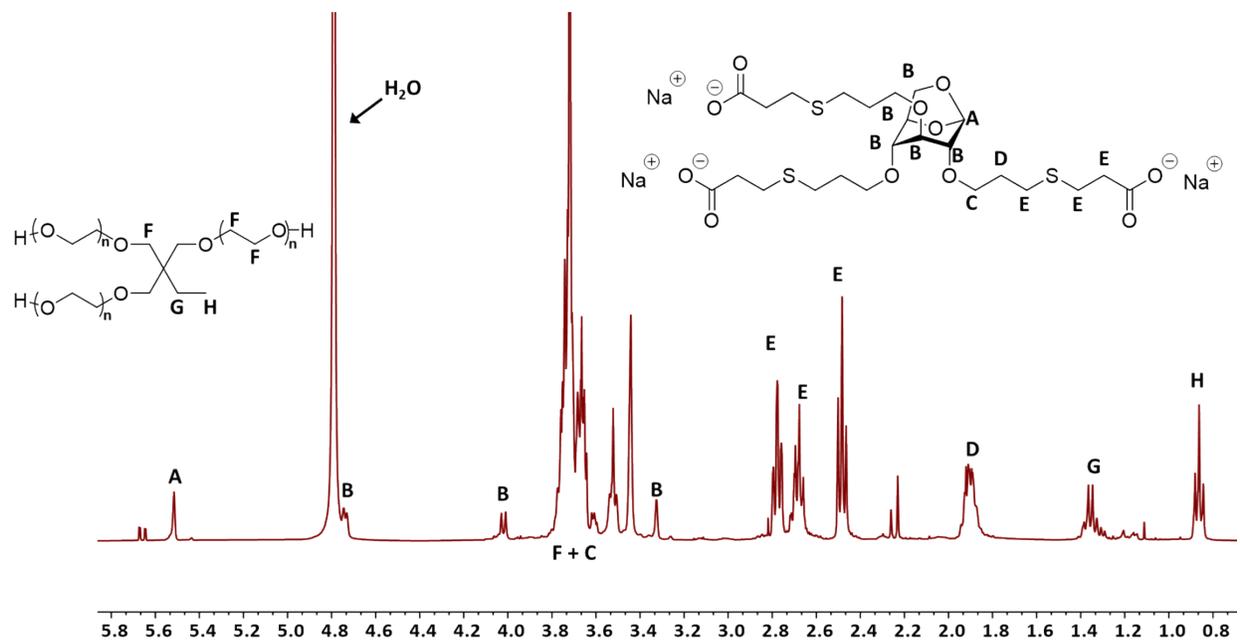
**Figure S12.**  $^1\text{H}$  NMR spectrum of the degradation products from TALG-2SH-1 in  $\text{D}_2\text{O}$ .



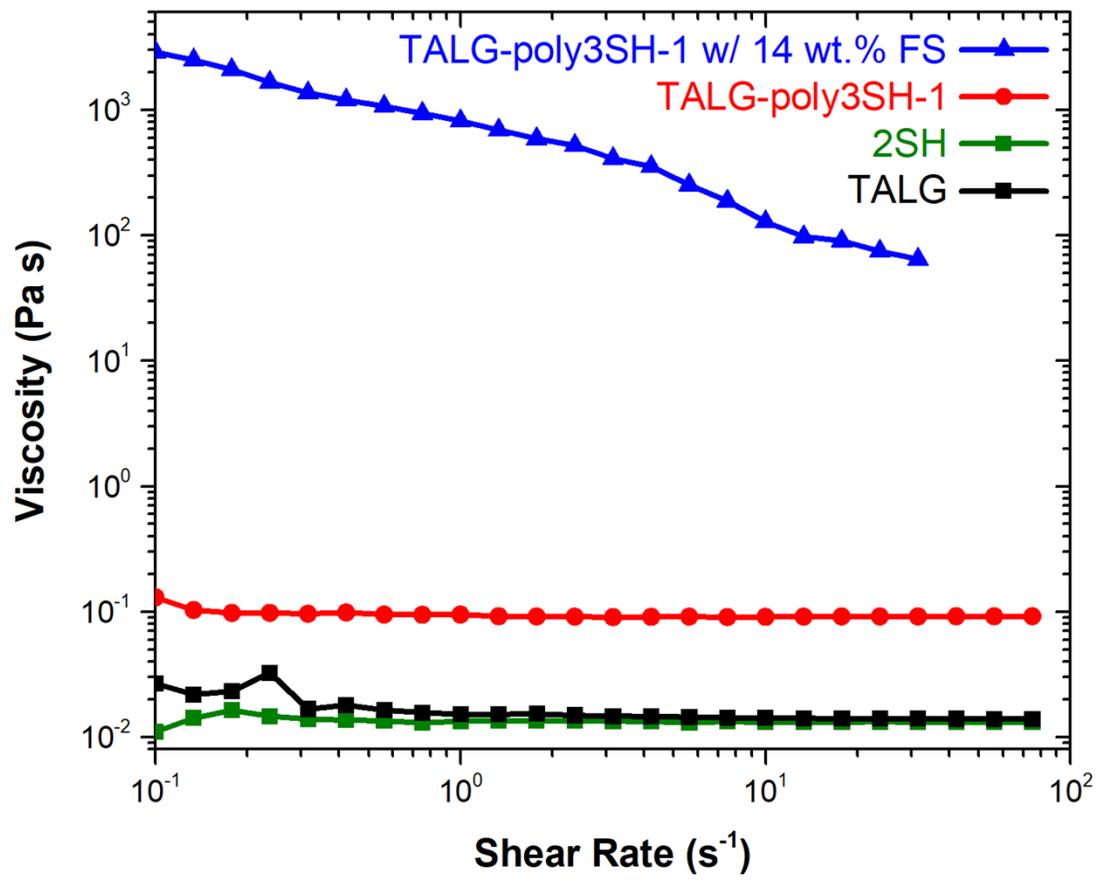
**Figure S13.**  $^1\text{H}$  NMR spectrum of the degradation products from TALG-3SH-1 in  $\text{D}_2\text{O}$ .

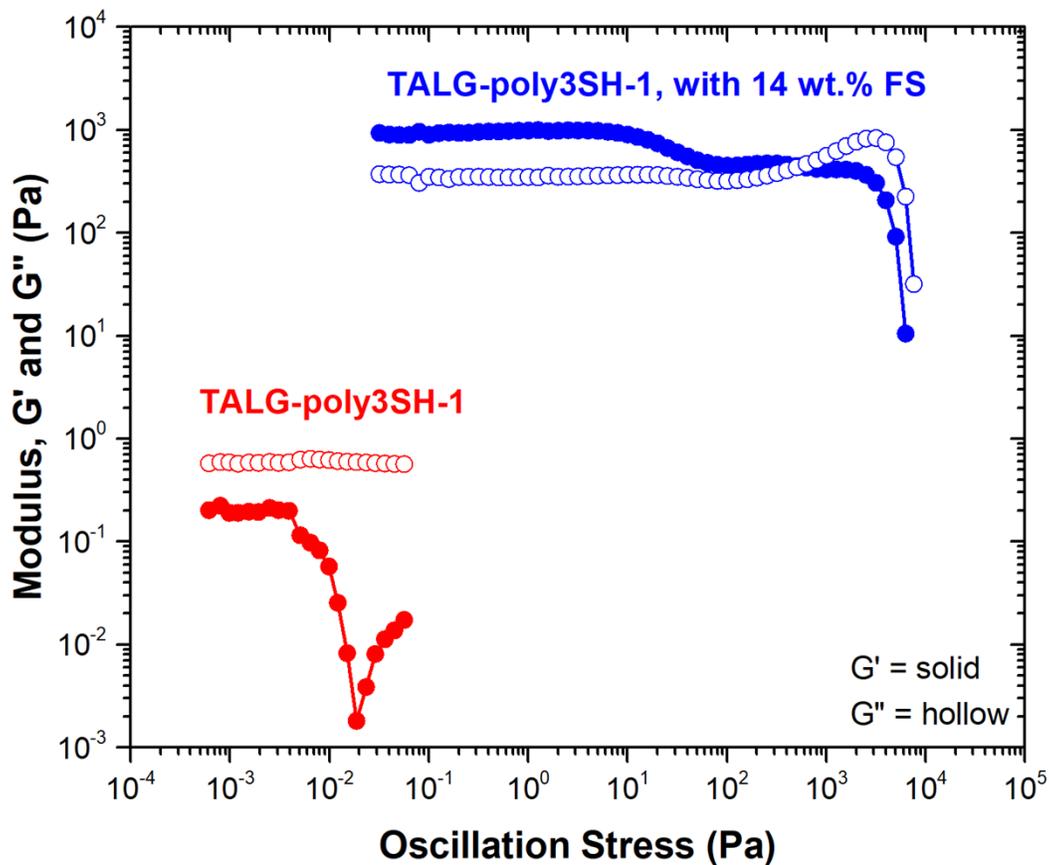


**Figure S14.** <sup>1</sup>H NMR spectrum of the degradation products from TALG-4SH-1 in D<sub>2</sub>O.



**Figure S15.** <sup>1</sup>H NMR spectrum of the degradation products from TALG-poly3SH-1 in D<sub>2</sub>O.





**Figure S16.** Viscosity curves for TALG, TALG-poly3SH-1 (without Silica), and TALG-poly3SH-1 (with Silica).

**Figure S17.** Oscillatory amplitude sweeps of TALG-poly3SH-1 and TALG-poly3SH-1 with 14 wt.% fumed silica, showing transformation from low viscosity Newtonian fluid to yield stress fluid, with solid-like structure at low shear stresses, with the addition of fumed silica