Selective hydrogenolysis of bio-renewable tetrahydrofurfurylamine to piperidine on ReO_x -modified Rh catalysts

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Fig. S8 Transmission electron microscopy (TEM) micrographs (scale bar = 20 nm) and histograms of metal particle size distribution for the spent Rh-ReO_x/SiO₂ (2 wt% Rh, 1.4 wt% Re) catalyst.

Table S1 Turnover rate and selectivity in 5-amino-1-pentanol (APO) aminationon various supported catalysts.

General procedure for synthesis of N,N,N-trimethyl-1-(tetrahydrofuran-2yl)methanaminium chloride. N,N,N-Trimethyl-1-(tetrahydrofuran-2yl)methanaminium chloride (TMTHFAM) was synthesized by treatment of THFAM with iodomethane in ethanol. Iodomethane $(4.00 \times 10^{-2} \text{ mol})$ was added to an ethanol solution (20 mL) of THFAM (1.00×10⁻² mol) and sodium bicarbonate $(3.00 \times 10^{-2} \text{ mol})$ with vigorous stirring at 25 °C. After reaction at 25 °C for 12 h, the resulting precipitate N,N,N-trimethyl-1-(tetrahydrofuran-2yl)methanaminium iodide was collected by filtration, washing with diethyl ether and drying at 60 °C and ambient atmosphere. Afterward, N,N,N-trimethyl-1-(tetrahydrofuran-2-yl)methanaminium iodide was exchanged with 5.0 g Amberlite IRA402-Cl three times in water at 25 °C for 12 h. The reaction mixture was filtrated and the filtrate of TMTHFAM was evaporated to dryness at 65 °C under vacuum. The resulting powder TMTHFAM was dried in a vacuum at 60 °C.

¹H and ¹³C NMR data for N,N,N-trimethyl-1-(tetrahydrofuran-2yl)methanaminium chloride: ¹H NMR (600 MHz, Deuterium Oxide) δ 4.48 (dt, J = 11.5, 5.7 Hz, 1H), 3.93 – 3.80 (m, 2H), 3.50 – 3.42 (m, 2H), 3.18 (s, 9H), 2.23 – 2.13 (m, 1H), 1.99 – 1.83 (m, 2H), 1.60 (dq, J = 12.7, 8.0 Hz, 1H); ¹³C NMR (151 MHz, Deuterium Oxide) δ 72.93, 69.38, 69.36, 69.34, 68.83, 54.11, 54.09, 54.06, 29.97, 24.49.



Fig. S1 Transmission electron microscopy (TEM) micrographs (scale bar = 20 nm) and histograms of metal particle size distribution for (a) Rh-ReO_x/C (2 wt% Rh, 2.2 wt% Re), (b) Rh-ReO_x/ZrO₂ (2 wt% Rh, 2.2 wt% Re) and (c) Rh-ReO_x/Nb₂O₅ (2 wt% Rh, 2.2 wt% Re).



Fig. S2 Transmission electron microscopy (TEM) micrographs (scale bar = 20 nm) and histograms of metal particle size distribution for Rh-ReO_x/SiO₂ (2 wt% Rh, (a) 0.1 wt% Re, (b) 0.3 wt% Re, (c) 0.9 wt% Re, (d) 1.4 wt% Re and (e) 2.7 wt% Re).





Fig. S3 High angle annular dark field scanning transmission electron microscopy (HAADF-STEM) micrographs (scale bar = 20 nm) and electron dispersive X-ray (EDX) microanalyses of Rh-ReO_x/SiO₂ (2 wt% Rh, (a) 0.1 wt% Re, (b) 0.3 wt% Re, (c) 0.9 wt% Re, (d) 1.4 wt% Re and (e) 2.7 wt% Re).



Fig. S4 XRD patterns of Rh-ReO_x/SiO₂ (2 wt% Rh, (a) 0.1 wt% Re, (b) 0.3 wt% Re, (c) 0.9 wt% Re, (d) 1.4 wt% Re, (e) 2.2 wt% Re, (f) 2.7 wt% Re) and (g) the spent Rh-ReO_x/SiO₂ (2 wt% Rh, 1.4 wt% Re).



Fig. S5 Transmission electron microscopy (TEM) micrographs (scale bar = 20 nm) and histograms of metal particle size distribution for (a) $\text{Ir-ReO}_x/\text{SiO}_2$ (2 wt% Ir, 2.2 wt% Re), (b) Pd-ReO_x/SiO₂ (2 wt% Pd, 2.2 wt% Re) and (c) Pt-ReO_x/SiO₂ (2 wt% Pt, 2.2 wt% Re).



Fig. S6 FT-IR spectrum of pyridine adsorbed at 250 °C on Rh-ReO_x/SiO₂ (2 wt% Rh, 2.2 wt% Re).



Fig. S7 Conversion and selectivity in THFAM conversion to piperidine on Rh-ReO_x/SiO₂ (2 wt% Rh, 1.4 wt% Re) for four reaction cycles. Reaction conditions: 1 mmol THFAM, 1 mmol HCl, 0.1 g catalyst, 10 mL H₂O, 2.0 MPa H₂, 200 °C, 3 h.



Fig. S8 Transmission electron microscopy (TEM) micrographs (scale bar = 20 nm) and histograms of metal particle size distribution for the spent Rh-ReO_x/SiO₂ (2 wt% Rh, 1.4 wt% Re) catalyst.

Entry	Catalyst	Turnover rate (mol _{piperidine} mol _{surface-Rh} ⁻¹ h ⁻¹)	Molar selectivity (%)	
			Piperidine	Pentylamine
1	ReO _x /SiO ₂	0 ь	-	-
	(5 wt% Re)			
2	Rh/SiO ₂	79.6	94.1	1.5
	(2 wt% Rh)			
3	Rh-ReO _x /SiO ₂	152.5	97.4	0.7
	(2 wt% Rh, 2.2 wt% Re)			
4	Ir-ReO _x /SiO ₂	92.5	75.6	20.5
	(2 wt% Ir, 2.2 wt% Re)			

Table S1 Turnover rate and selectivity in 5-amino-1-pentanol (APO) amination onvarious supported catalysts ^a

^aReaction conditions: 1 mmol APO, 1 mmol HCl, 0.05 g catalysts, 10 mL H₂O, 2 MPa H₂, 200 °C. 20-30% APO conversions obtained by varying reaction time. ^bNo products were detected at 200 °C for 10 h.