

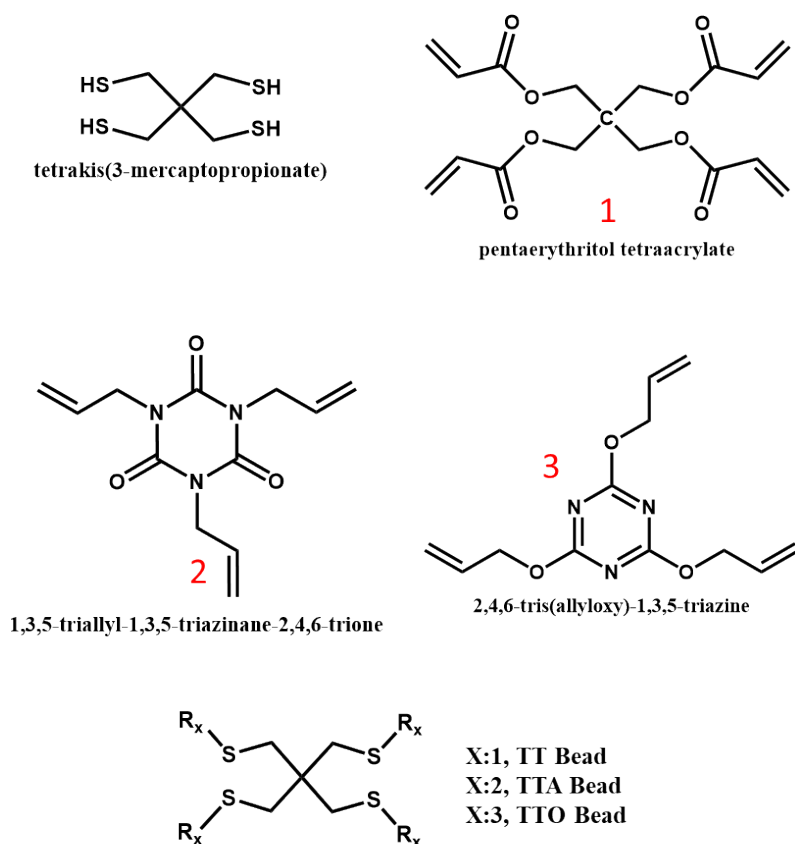
Supporting Information for

Thiol-ene Polymer Beads via Liquid-Liquid Printing: Armored Interfaces and Photopolymerization via Graphitic Carbon Nitride

Cansu Esen^a, Baris Kumru^{a,b,*}

^aMax Planck Institute of Colloids and Interfaces, Department of Colloid Chemistry, Am Mühlenberg 1, 14424 Potsdam, Germany.

^bDelft University of Technology, Faculty of Aerospace Engineering, Department of Aerospace Structures and Materials, Kluyverweg 1, 2629 HS Delft, the Netherlands.



Scheme S1. Chemical structures of utilized monomers in synthesis of thiol-ene polymer beads.

Table S1. ICP-OES results of TT@CMp-vTA and CTT@CMp-vTA in regard to residual boron amount.

Boron		
1	TT@CMp-vTA	0,541 mg/g
2	CTT@CMp-vTA	0,181 mg/g
*Calib Conc. Units 0.1-1-10 mg/L		

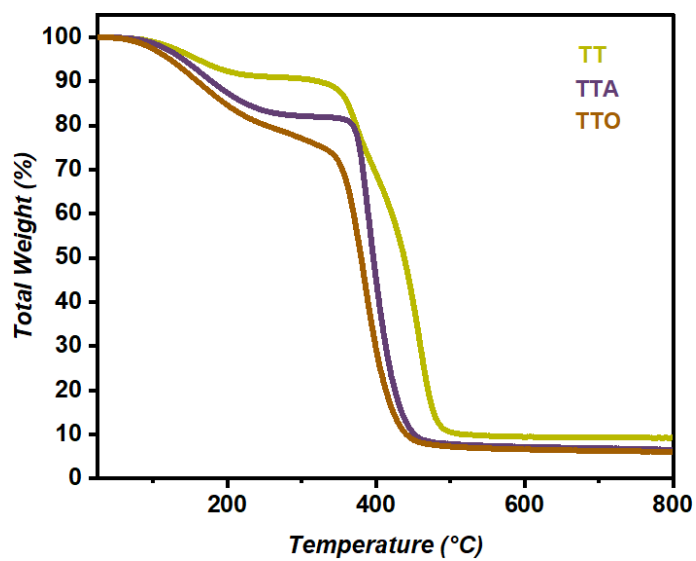


Figure S1. Thermogravimetric analysis of TT, TTA and TTO.

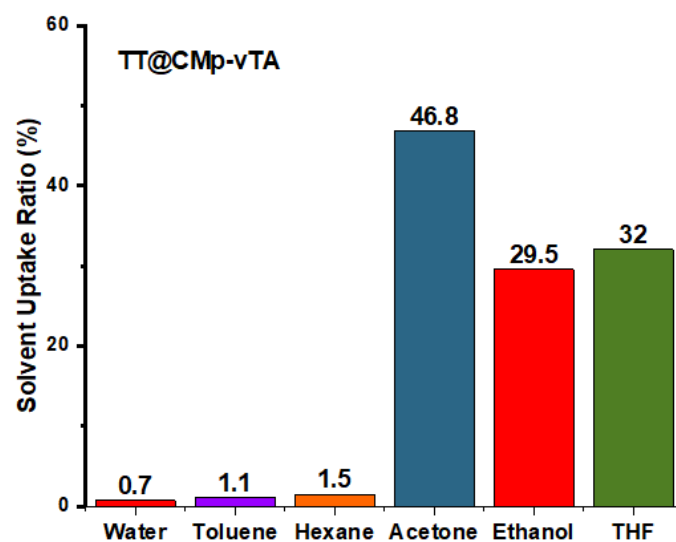


Figure S2. Solvent uptake results of TT@CMp-vTA.

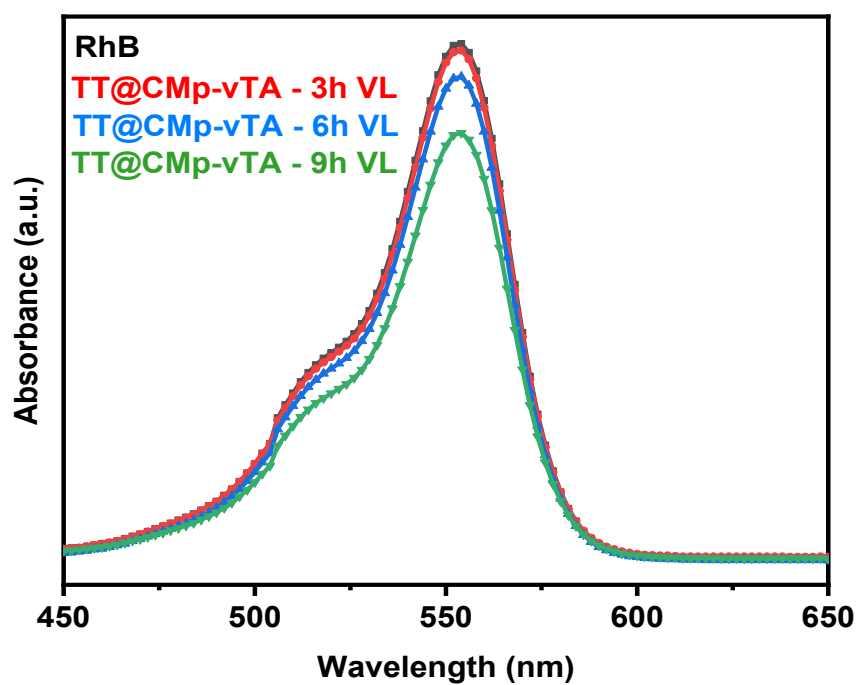
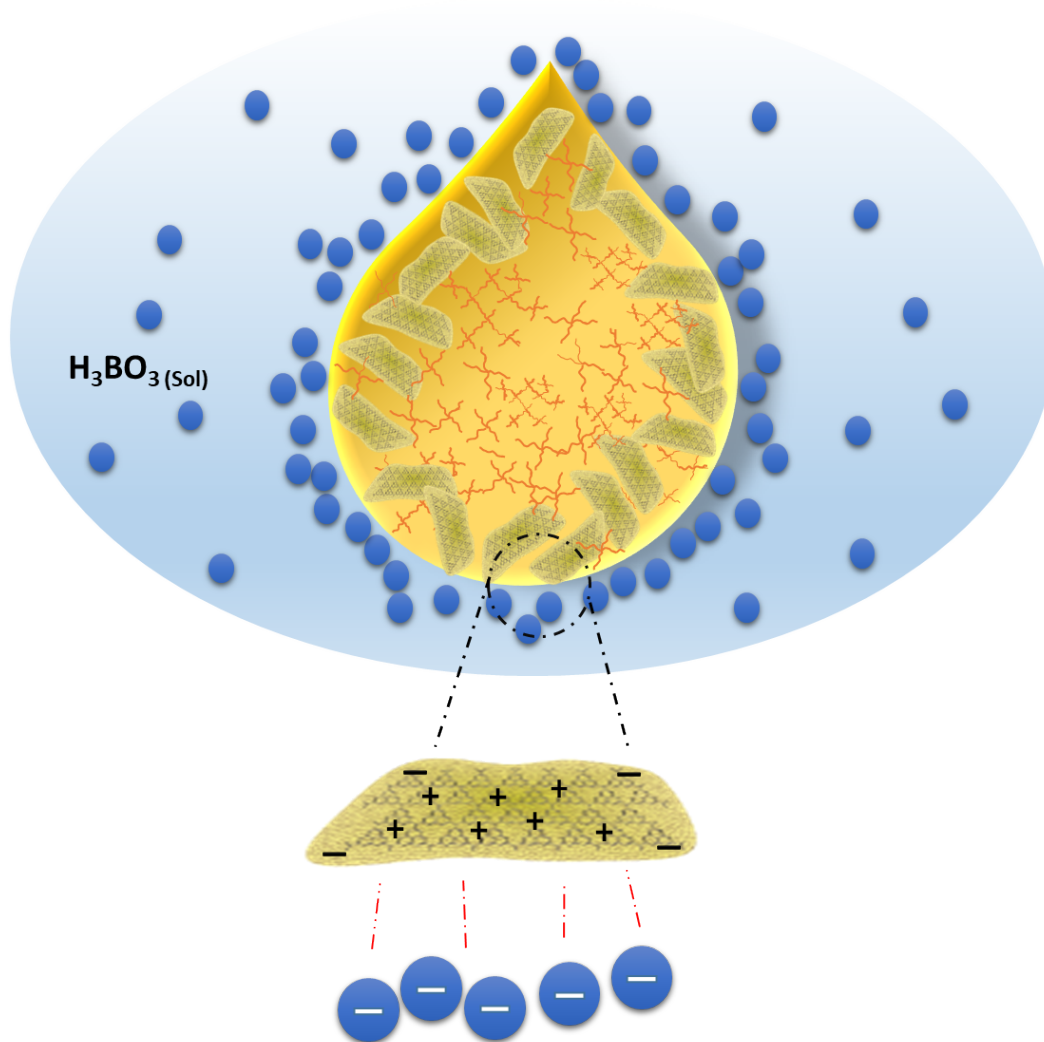


Figure S3. Visible light illumination on RhB solutions with hybrid beads (bare sample as a reference in black lines).



Scheme S2. Schematic depiction of interfacial interactions during liquid-liquid printing.

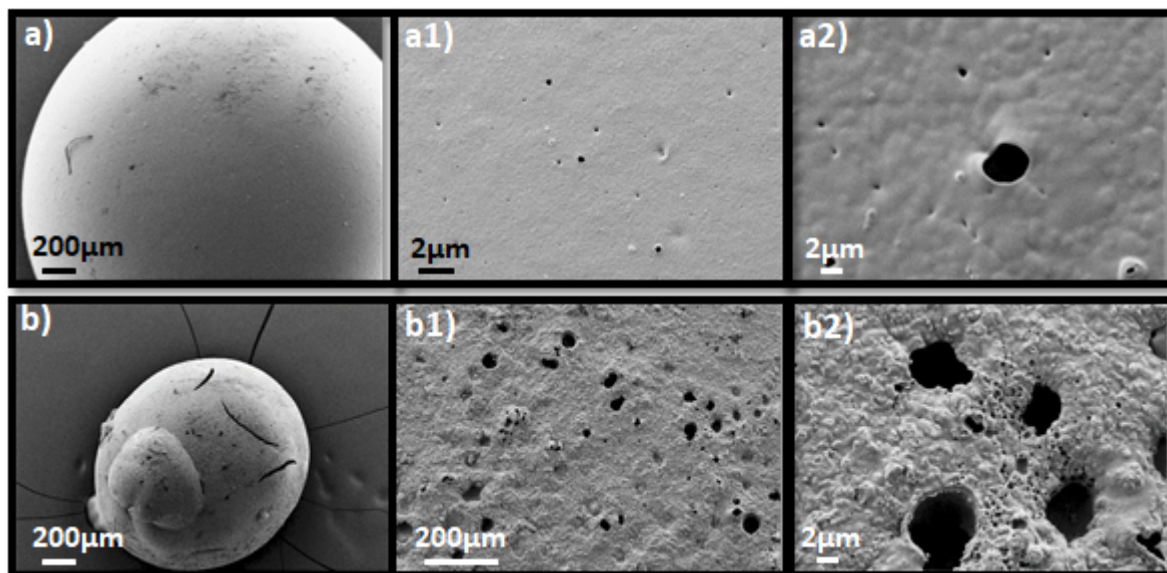


Figure S4. SEM images of TT@CMp-vTA (a1-2) and CTT@CMp-vTA (b1-2).

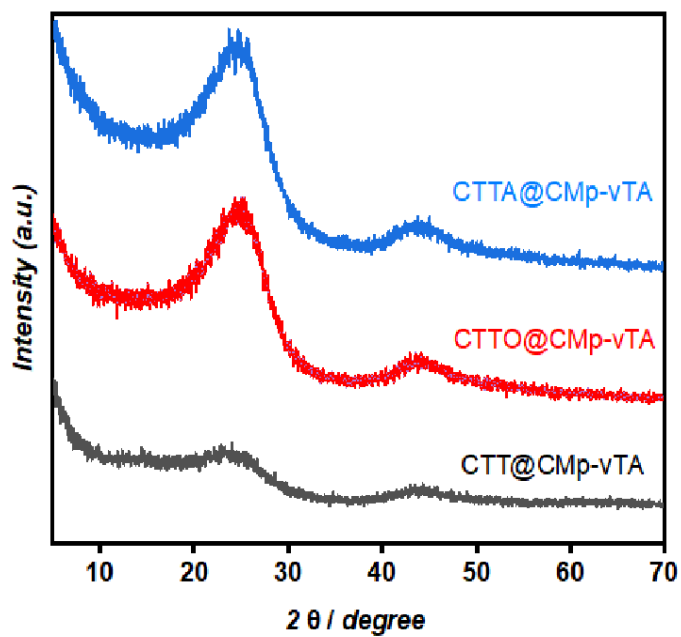


Figure S5. XRD profiles of CTT@CMp-vTA, CTTO@CMp-vTA and CTTA@CMp-vTA.

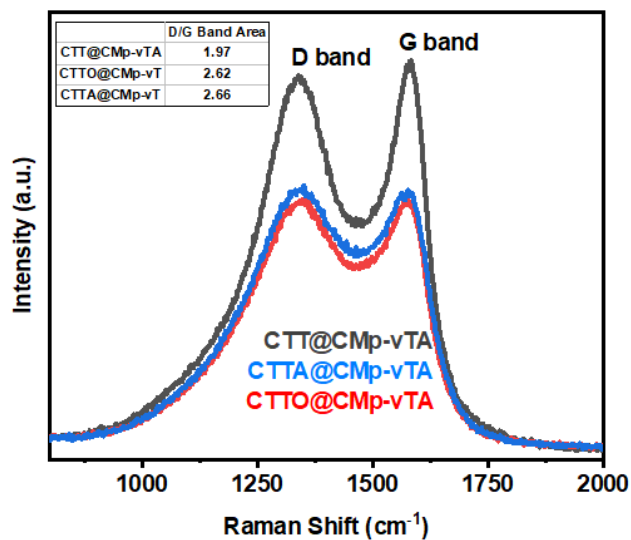


Figure S6. Raman spectra of CTT@CMp-vTA, CTTA@CMp-vTA and CTTO@CMp-vTA.

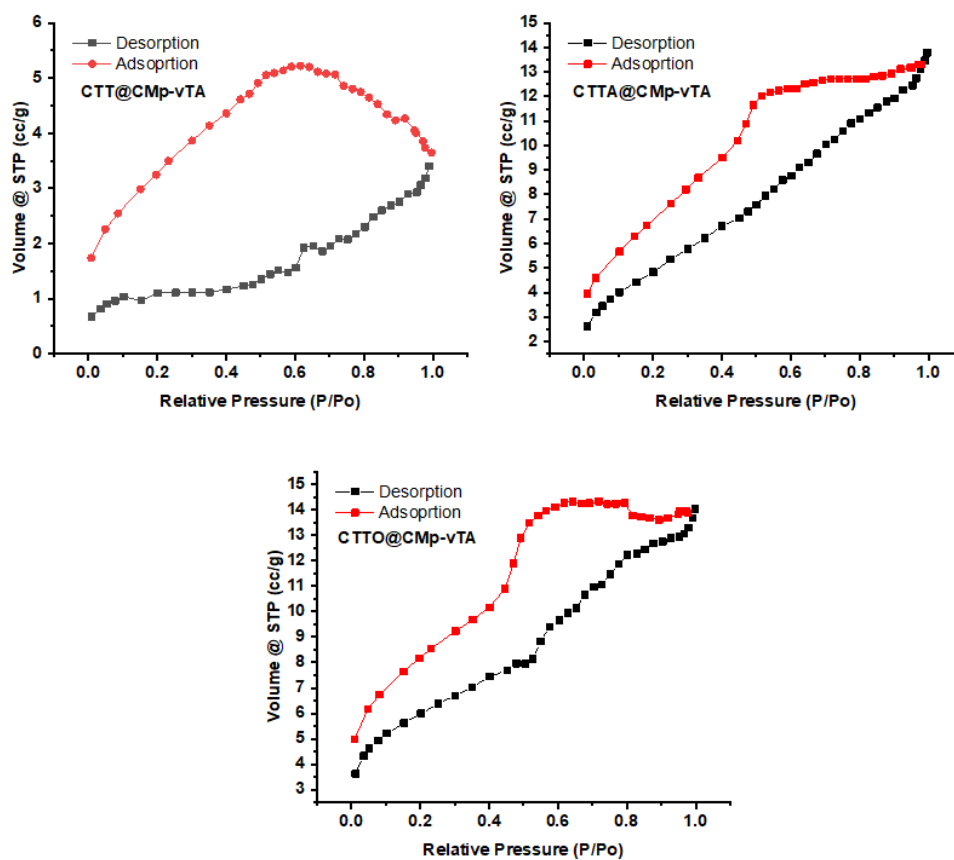


Figure S7. N₂ sorption isotherms of CTT@CMp-vTA, CTTA@CMp-vTA and CTTO@CMp-vTA, respectively.

Table S2. Chemical composition of TT, TTA, TTO, TT@CMp-vTA, TTA@CMp-vTA, TTO@CMp-vTA, CTT@CMp-vTA, CTTA@CMp-vTA and CTTO@CMp-vTA obtained by combustive elemental analysis.

	N [%]	C [%]	H [%]	S [%]
TT	0,04	47,2	5,53	11,91
TT@CMp-vTA	2,43	45,58	5,23	10,66
CTT@CMp-vTA	3,22	91,16	0,78	2
TTA	6,37	43,77	5,06	11,3
TTA@CMp-vTA	7,38	42,95	5,07	11,6
CTTA@CMp-vTA	8,68	85,98	0,9	1,45
TTO	6,25	41,14	4,75	11,04
TTO@CMp-vTA	7,62	44,4	5,18	12,16
CTTO@CMp-vTA	8,68	85,98	0,9	1,45