

**Fe₃O₄@N-doped carbon derived from dye wastewater flocculates as
heterogeneous catalyst for degradation of methylene blue**

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Experimental

2.1 Materials

Iron pieces ($2 \times 55 \times 50 \text{ mm}^3$) were received from Feiyue Metal Products Co., Ltd., which was used as anode and cathode materials. Sigma-Aldrich provided all chemical reagents without further purification. The simulated dye wastewater contains 2.7 mM Malachite Green (MG) dye and 10 mM Na_2SO_4 .

2.2 Characterizations

X-ray diffraction (XRD) measurements were carried out using an X-ray powder diffractometer (Smart Lab 9KW, Japan). The morphology of the sample was recorded via scanning electron microscopy (SEM, SU8220, Japan) and high-resolution transmission electron microscopy (HRTEM, Tecnai G2 F20). X-ray photoelectron spectroscopy (XPS) patterns were collected using a non-monochromatic Al $K\alpha$ X-ray source and a hemispherical energy analyzer (ESCALAB Xi+, English). Thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC) were performed on a STA PT1600 system in a nitrogen atmosphere with a heating rate of $0 \text{ }^\circ\text{C min}^{-1}$ in the temperature range of 30 –1000 $^\circ\text{C}$. N_2 adsorption-desorption isotherms were recorded using an automated gas sorption analyzer (BET, Autosorb-iQ-C, USA). EPR signals were recorded using a Bruker E500 spectro-meter. The settings for the EPR spectrometer were as follows: center field, 3502 G; sweep width, 100 G; power, 6.325mW. Ultraviolet-visible (UV-vis) spectra were recorded using the Shimadzu spectrophotometer (UV-3600 Plus, Japan).Magnetic hysteresis loops at room temperature were obtained using a VSM (LAKESHORE-7404, USA, $\pm 2\text{T/MH}$) at room temperature. The iron content of the sample obtained by microwave-digested samples and the iron concentration were determined using inductively coupled plasma (ICP-MS, NexION 300D).

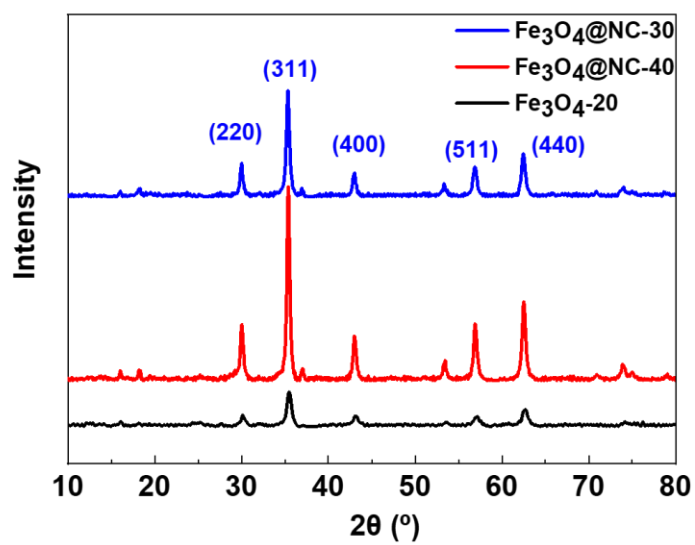


Figure S1. The XRD pattern of $\text{Fe}_3\text{O}_4@\text{NC-30}$, $\text{Fe}_3\text{O}_4@\text{NC-40}$ and $\text{Fe}_3\text{O}_4\text{-20}$.

Table S1. The removal efficiency of MG dye with different electrolysis time.

method	Electrolysis time	Removal efficiency	Concentrations (mg/L)
EC	5 min	95.37%	46.3
	10 min	99.08%	9.2
	20 min	100%	undetected
	30 min	100%	undetected
	40 min	100%	undetected

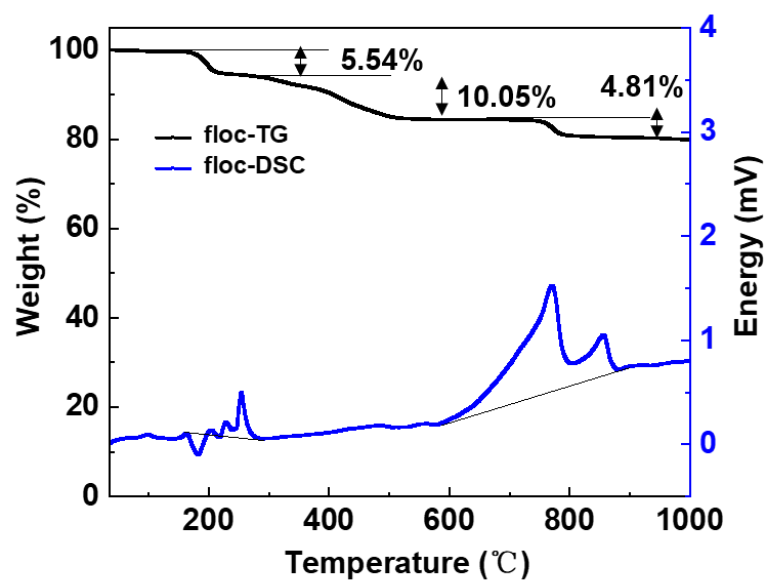


Figure S2. TGA and DSC curve of MG dye molecular.

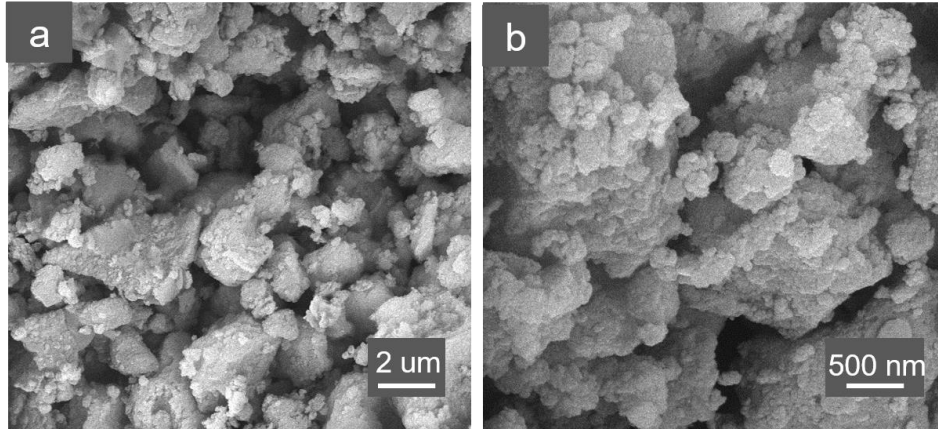


Figure S3. SEM images of the sample flocc-20-r (Fe₃O₄-20 precursor).

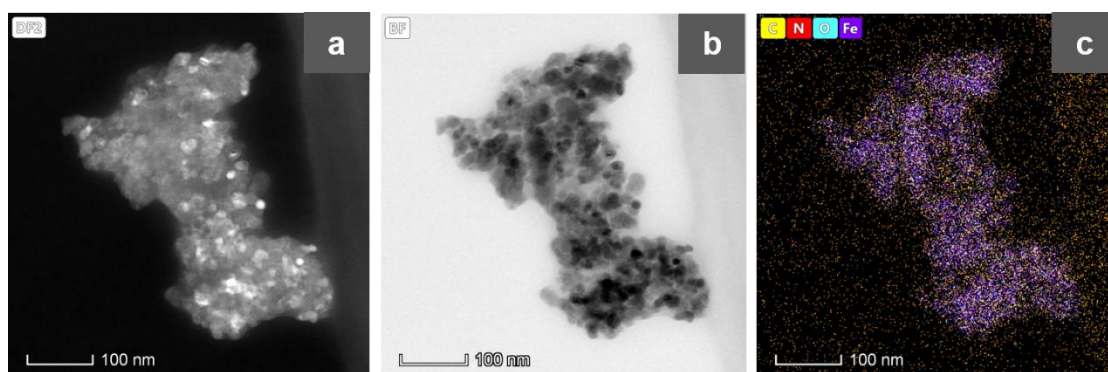


Figure S4. (a, b) the HAADF-STEM images; (c) the EDX elemental mapping image

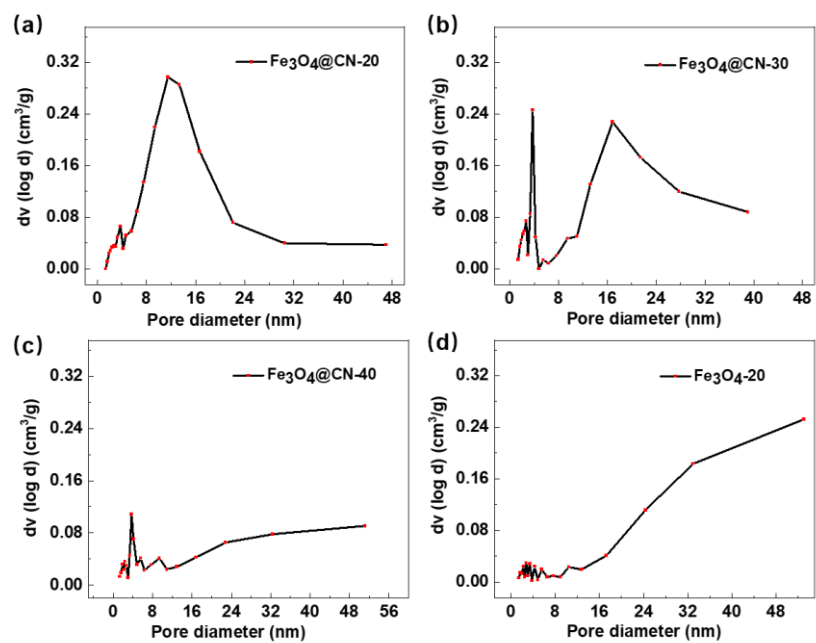


Figure S5. the BJH pore size distribution of $\text{Fe}_3\text{O}_4@\text{NC}-20$, $\text{Fe}_3\text{O}_4@\text{NC}-30$, $\text{Fe}_3\text{O}_4@\text{NC}-40$ and Fe_3O_4-20 .

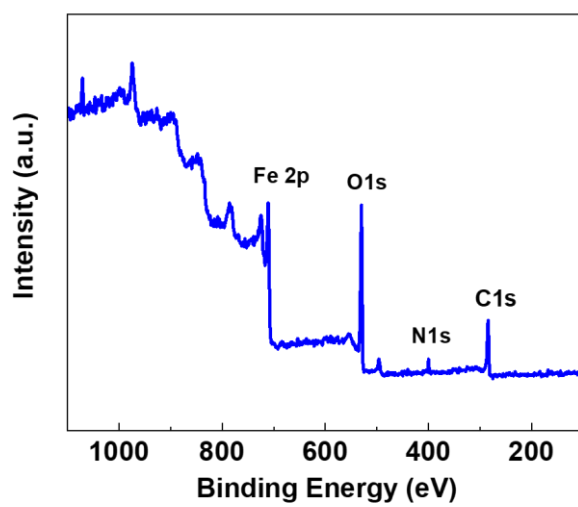


Figure S6. XPS spectra of Fe₃O₄@NC-20.

Table S2. Comparison of catalytic ability between Fe₃O₄@NC-20 and other reported Fe-based heterogeneous Fenton catalysts.

Sample	catalyst dosage(g/L)	MB (ppm) /Volume	H ₂ O ₂ (mmol/L)	Time (min)	TOC (%) /MB (%)	leaching Fe (ppm)	References
Fe ₃ O ₄ @C	2.0	40 (10 ml)	16	40	68/100	0.5	[1]
Fe ₃ O ₄ @C	2.0	60 (20 ml)	293	300	65/90	-	[2]
Fe ₃ O ₄ /SiO ₂ /C	1.0	50 (20 ml)	440	15	96/68 ^a	-	[3]
Fe ₃ O ₄ /FeMnO _x	0.5	25 (200ml)	743	250	-/98	1	[4]
Fe ₃ O ₄ /TiO ₂	50	1600 (1ml)	990	5	-/99	-	[5]
Fe ₃ O ₄ @PDA-MnO ₂	0.17	40 (25ml)	1650	240	97.36	-	[6]
MoS ₂ -Fe ₃ O ₄	0.5	20 (100ml)	50	20	-/100	-	[7]
Fe ₃ O ₄ @MAFCC	0.6	50 (50 ml)	59.4	20	37.2/100	<2	[8]
Fe ₃ O ₄ /usGO	0.0029	5 (50 ml)	10	120	-/100	0.03	[9]
Fe ₃ O ₄ @NC-20	0.75	50 (20 ml)	239	50	64/100	0.435	This work

(-) Iron ions leaching is not reported. ^a COD removal (%).

Table S3. Magnetic Properties and Iron Content of Fe₃O₄@NC-20, Fe₃O₄@NC-30, Fe₃O₄@NC-40 and Fe₃O₄-20.

Sample	Fe ₃ O ₄ (wt%)	Magnetic properties		
		Ms(emu/g)	Hc(Oe)	M _r (emu/g)
Fe ₃ O ₄ @NC-20	55.02%	63.1	113.1	5.8
Fe ₃ O ₄ @NC-30	66.21%	69.3	122.5	7.6
Fe ₃ O ₄ @NC-40	73.47%	72.3	133.6	6.1
Fe ₃ O ₄ -20	95.03%	76.2	142.3	5.3

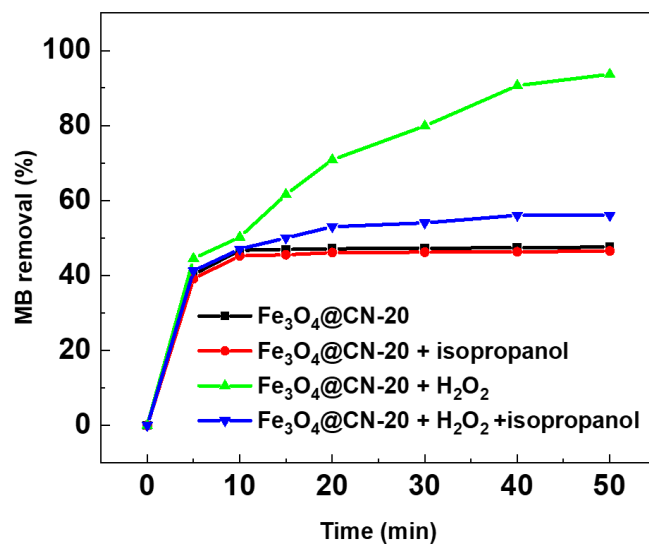


Figure S7. Removal efficiency of MB dye. Reaction conditions: catalyst, 0.75 g L^{-1} ; H_2O_2 , 239 mmol L^{-1} ; MB, 50 mg L^{-1} ; pH, 5.0.

References

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