Supporting information

In-situ monitoring of cellulose etherification in solution: probing the impact of solvent composition on the synthesis of 3-allyloxy-2hydroxypropyl-cellulose in aqueous hydroxide systems

Shirin Naserifar^{a,b}, Petrus F. Kuijpers^c, Sylwia Wojno^{b,d}, Roland Kádár^{b,d},

Diana Bernin^a and Merima Hasani^{a,b}

^aDepartment of Chemistry and Chemical Engineering, Chalmers University of Technology, 412 96 Gothenburg, Sweden

^bWallenberg Wood Science Center, Chalmers University of technology, 412 96 Gothenburg, Sweden

°Mettler-Toledo B.V. Franklinstraat 5, 4004 JK Tiel, The Netherlands

^dDepartment of Industrial and Materials Science, Chalmers University of Technology,

412 96 Gothenburg, Sweden

*Corresponding author: shirin.naserifar@chalmers.se



Figure 1. Anton Paar MCR 702 Twin Drive rheometer





Figure 2. AGE hydrolysis



Figure 3. ATR-FTIR spectra of AHP-cellulose isolated form different solvents

ATR-FTIR (cm⁻¹): 3358 (OH), 3077 (=CH), 2921 (asymmetric CH₂), 2876 (symmetric CH₂) 1646 (C=C), 1422 (CH₂), 1367 (OH), 1060 (C-O), 930 (=CH)

NMR spectra

*For detailed peak assignmnets the reader is refered to the main text in the paper.



Figure 4. a) ¹H NMR b) ¹³C NMR of AHP-cellulose isolated from NaOH



Figure 5. a) ¹H NMR b) ¹³C NMR of AHP-cellulose isolated from NaOH/Triton B



Figure 6. a) ¹H NMR b) ¹³C NMR of AHP-cellulose isolated from NaOH/TMAH



Figure 7. a) ¹H NMR b) ¹³C NMR of AHP-cellulose isolated from Triton B



Figure 8. a) ¹H NMR b) ¹³C NMR of AHP-cellulose isolated from TMAH/Triton B



Figure 9. HSQC spectrum of AHP-cellulose isolated form TMAH



Figure 10. HSQC spectrum of AHP-cellulose isolated form TMAH/Triton B



Figure 11. HSQC spectrum of AHP-cellulose isolated form TMAH/NaOH



Figure 12. HSQC spectrum of AHP-cellulose isolated form Triton B/NaOH



Figure 13. HSQC spectrum of AHP-cellulose isolated form NaOH



Figure 14. Cascade reaction