

Diverse Chemically Recyclable Polymers by Cationic Vinyl and Ring-Opening Polymerizations of Cyclic Ketene Acetal Ester “Dehydroaspirin”

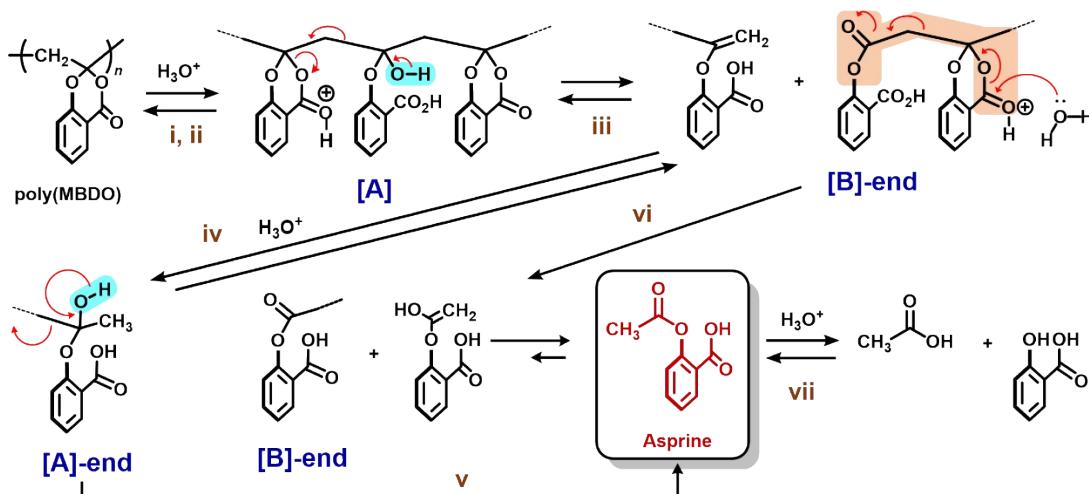
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Electronic Supplementary Information

Proposed mechanism



- i. A formation of hemiacetal [A] via hydrolysis of hemiacetal ester.
- ii. Protonation of the carbonyl group in neighboring unit.
- iii. Decomposition of hemiacetal [A] accompanying with main chain scission.
- iv. The formed exo-methylene accepts water addition to form hemiacetal [A]-end
- v. Elimination of aspirin from [A]-end
- vi. Hydrolysis of ester [B]-end to a similar [B]-end and aspirin in enol-form.
- vii. Hydrolysis of aspirin to acetic acid and salicylic acid

Scheme S1. Proposed mechanism of degradation of MBDO vinyl polymer.

Table S1. Radical copolymerization of MBDO and MMA initiated by AIBN in toluene at 60 °C

Entry ^a	[M ₁] ₀	[M ₂] ₀	F	Time [min]	Conv. [%] ^b		Comp. [%] ^b		$\frac{F^2}{f}$			
					MBDO	MMA	MBDO	MMA	Yield [%] ^c	MBDO MMA	f	α
					[M ₁]	[M ₂]	[M ₁]	[M ₂]				
S1	90.8	9.16	9.92	60	5.81	38.5	22.1	2.10	50.8	49.2	1.03	95.3
S2	70.9	29.1	2.43	120	4.56	36.9	20.7	5.06	29.2	70.8	0.412	14.3
S3	51.4	48.6	1.06	180	1.00	30.5	15.7	11.8	16.8	83.2	0.202	5.55
S4	31.6	68.4	0.462	180	1.27	28.8	15.0	18.6	10.4	89.6	0.116	1.85
S5	10.4	89.6	0.116	180	7.72	33.4	20.5	20.5	3.47	96.5	0.0360	0.371

^a [Monomer]₀/[AIBN]₀ = 1/0.02., [M]₀ = 1M. ^b Determined by ¹H NMR (400 MHz, CDCl₃, 25 °C). ^c [Yield] = [Polymer Weight]/[Monomer Weight] × 100

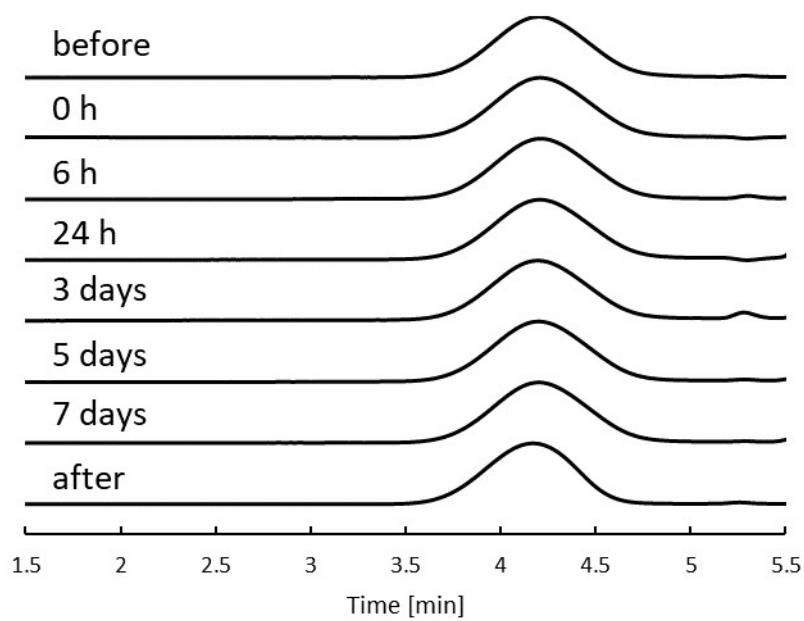


Figure S1. SEC spectra of acid hydrolysis of poly(MBDO-co-MMA). (40 °C, THF)

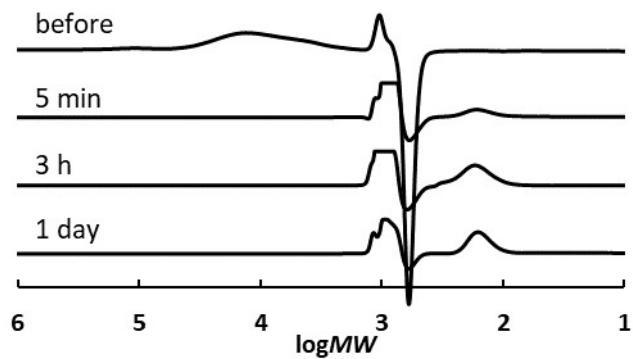


Figure S2. SEC spectra at each reaction time of base hydrolysis of vinyl poly(MBDO). (40 °C, DMF)

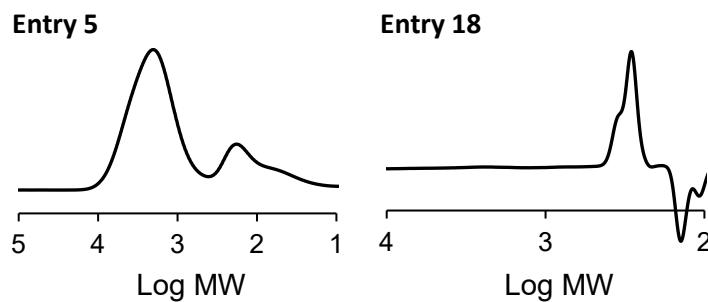


Figure S3. SEC curves of Entry 5 and 18 in Table 2. Entry 5 is THF-soluble fraction.

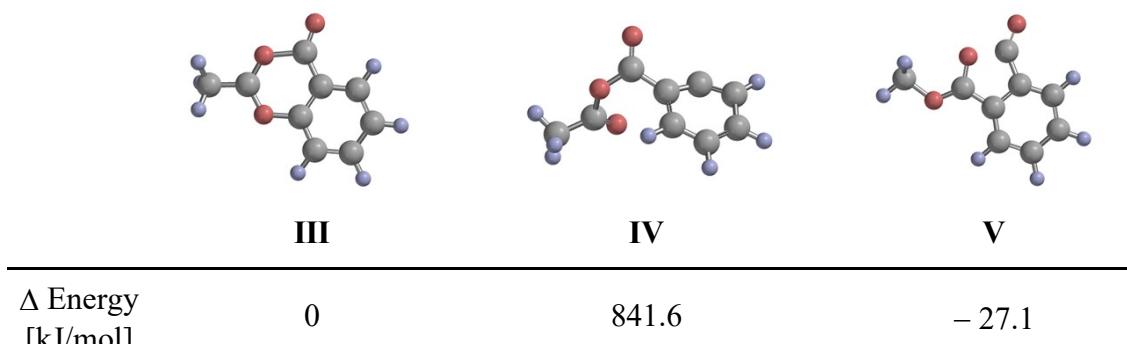


Figure S4. Structure of hemiacetal ester cation predicted by DFT calculation (B3LYP 6-31+G*).

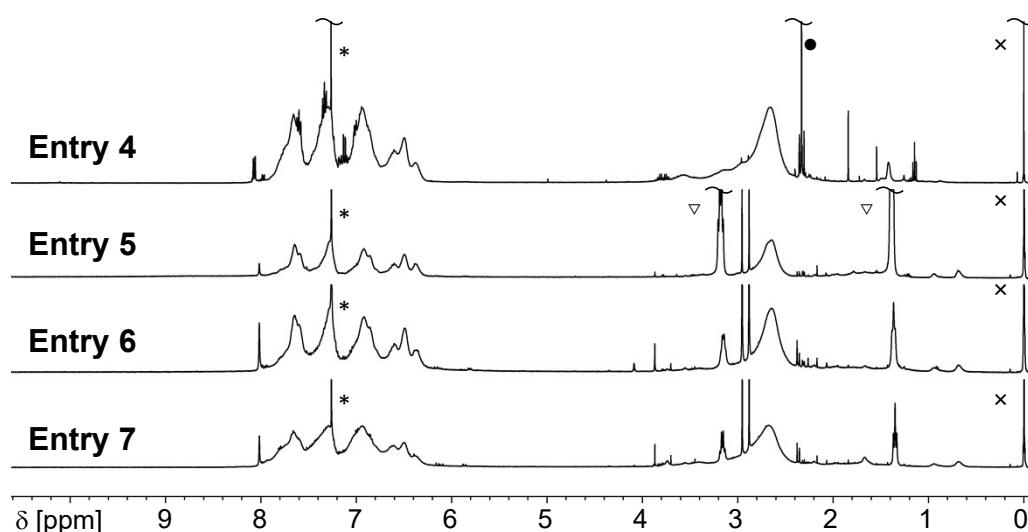


Figure S5. ^1H NMR spectra of cationic polymerization of MBDO initiated by $\text{BF}_3\text{Et}_2\text{O}$ and IBVE-OAc. (400 MHz, 26 °C, CDCl_3).
*: CHCl_3 , ●: Acetone, ▽: diethyl ether, X: TMS.

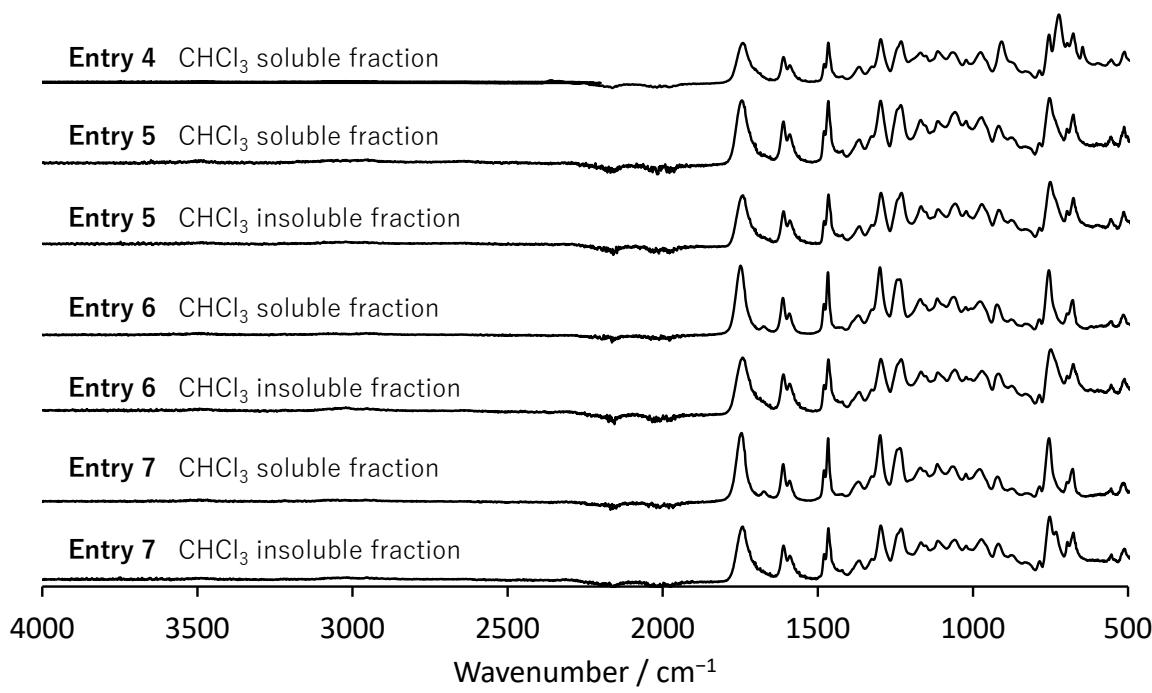


Figure S6. IR spectra of CHCl₃ soluble and insoluble fraction of Entries 0-3.

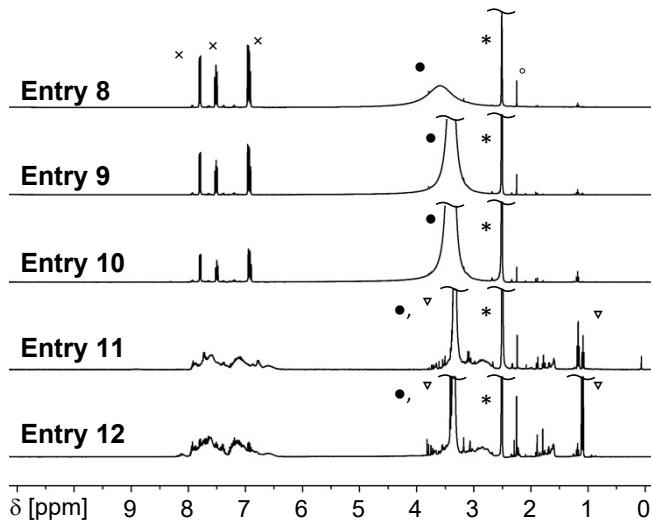


Figure S7. ¹H NMR spectra of cationic polymerization of MBDO initiated by IBVE-OAc, ZnCl₂ and ethyl acetate (400 MHz, 26 °C, DMSO-d₆). *:DMSO, ●:water, ○:acetic acid, ▽ :diethyl ether, x:salicylic acid.

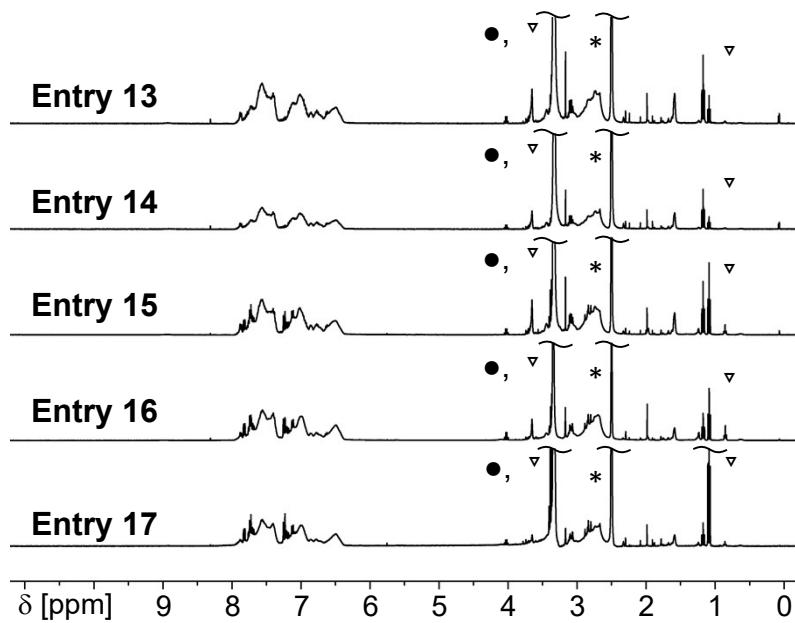


Figure S8. ¹H NMR spectra of cationic polymerization of MBDO initiated by IBVE-OAc, SnCl₄ and ethyl acetate (400 MHz, 26 °C, DMSO-*d*₆). *: DMSO, ●: water, ▽ : diethyl ether.

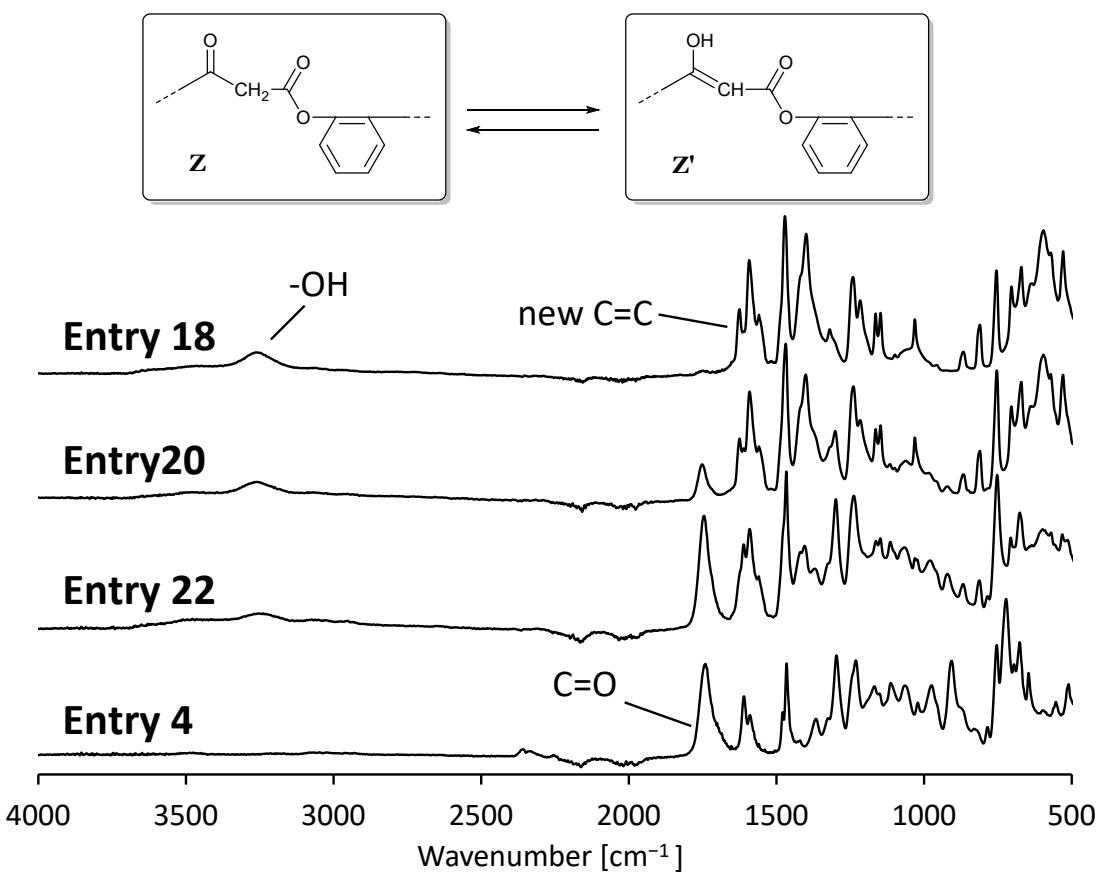
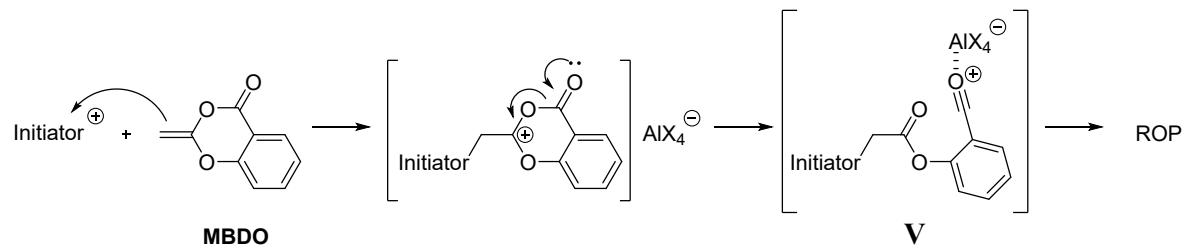


Figure S9. IR spectra of cationic polymerization of MBDO initiated by IBVE-OAc, EtAlCl₂ and ethyl acetate

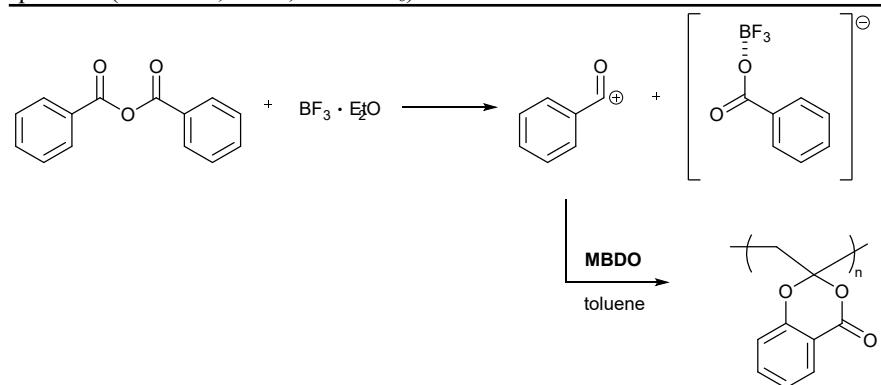


Scheme S2. Cationic polymerization of MBDO initiated with IBVE-OAc and EtAlCl₂ in the presence of ethyl acetate in toluene.

Table S2. Cationic polymerization of MBDO initiated with IBVE-OAc and EtAlCl₂ in the presence of ethyl acetate in toluene.

Entry	Temp [°C]	Conv. ^a [%]	Yield [%]	M _n ^b	D ^b	ROP ^c [%]
18	-78	53.8	4.3	1600	1.21	100
S6	-63	60.9	2.4	N. D.	N. D.	100
19	-40	35.3	3.3	1700	1.21	100
S7	-20	31.4	2.2	600 ^d	1.06 ^d	100
20	□□0	35.1	10.0	1600 ^d	1.24 ^d	73.4
21	□□25	28.2	11.3	1800 ^d	1.36 ^d	49.7
22	□□40	23.4	07.9	1800 ^d	1.43 ^d	42.2
S8	□□60	44.1	02.2	1400 ^d	1.53 ^d	45.9

^aDetermined by GC. ^bDetermined by SEC (40.0 °C, THF). ^cDetermined by ¹³C NMR spectrum (100 MHz, 25 °C, DMSO-d₆). ^dInsoluble in THF.



Scheme S3. Cationic polymerization of MBDO initiated with $\text{BF}_3 \cdot \text{Et}_2\text{O}$ and benzoic anhydride in toluene.

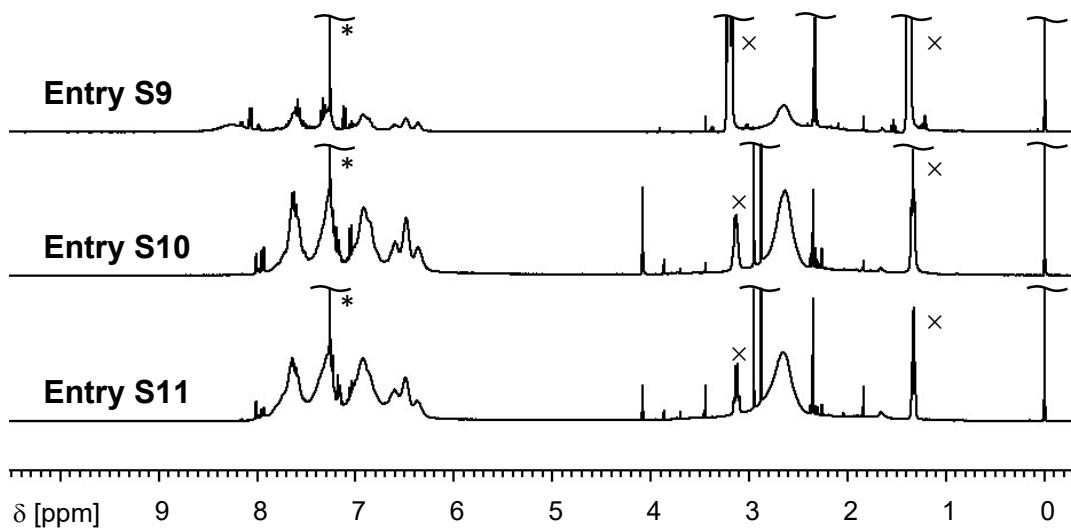


Figure S10. ^1H NMR spectra of the polymers obtained via cationic polymerization of MBDO initiated with $\text{BF}_3\cdot\text{Et}_2\text{O}$ and benzoic anhydride in toluene.(400 MHz, CDCl_3 , 25 °C). *: CDCl_3 , x: diethyl ether.

Table S3. Cationic polymerization of MBDO initiated with $\text{BF}_3\cdot\text{Et}_2\text{O}$ and benzoic anhydride in toluene.

Entry	Temp [°C]	Conv. ^a [%]	Yield [%]	M_n ^b	D ^b
S9	-78	19.9	14.9	2000 ^d	1.23 ^d
S10	0	38.5	32.8	1200 ^d	1.07 ^d
S11	40	70.0	14.9	1700 ^d	1.46 ^d

^aDetermined by GC. ^bDetermined by SEC(40.0 °C, THF). ^cDetermined by ^{13}C NMR spectrum(400 MHz, 25 °C, $\text{DMSO}-d_6$). ^dInsoluble in THF.