Supporting Information

Achieving High Elasticity of Trans-1, 4-Polyisoprene with a Combination of Radiation Crosslinking and Thiol-ene Grafting

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Section 1. Preparation of irradiated TPI

Synthetic TPI pellets were provided by Qingdao Junxiang Technology Co. Ltd and without further purification. The Mooney viscosity is 59 $M^{L_3^{100}}$ (100 stands for 100 °C, 3 + 4 stands for preheating for 3 min and shear for 4 min with a rate of 2 rpm). The trans-structure content in the sample is more than 95 %, as determined by ¹H-NMR.

TPI films with 1 mm in thickness were prepared by compression molding at 120 °C under 10 MPa. The TPI plaques were cut into belts with a dimension of 12×2.5 cm². The belts were sealed in glass tubes with a diameter of 3.0 cm and a length of 20 cm. To ensure N₂ atmosphere, the glass tube was repeatedly evacuated and filled with high purity N₂.

The TPI was irradiated by γ -ray generated by a Co⁶⁰ source in the Department of Applied Chemistry, Peking University. The irradiation doses were 100 kGy, 200 kGy, 300 kGy, 500 kGy, 700 kGy, and 1000 kGy. The dose rate was ~ 100 Gy/min.¹



Section 2. Additional characterization data

Fig. S1 Example illustrating the fitting of the WAXD profile of modified xTPI.



Fig. S2 (a) The ¹H-NMR spectra of modified xTPI vary with S/D ratios (fixed reacton time 2 h), (b) The ¹H-NMR spectra of modified xTPI vary with reaction times (fixed S/D 2:1).



Fig. S3 (a) Thermal weight loss curves of g-xTPI with different S/D ratios (fixed reaction time 2 h). (b) The weight loss rate (DTG) curves of g-xTPI with different S/D ratios (fixed reaction time 2 h). The heating rate is 10 °C/min.

References

1. H. Zhao, C. Zhang, G. Liu, J. Li, B. Yang, H. Ma, X. Zhang and D. Wang, *Polymer Degradation and Stability*, 2022, **197**, 109869.