

Supporting information

For

Small pore SAPO-14-based zeolites with improved propylene selectivity in methanol to olefins

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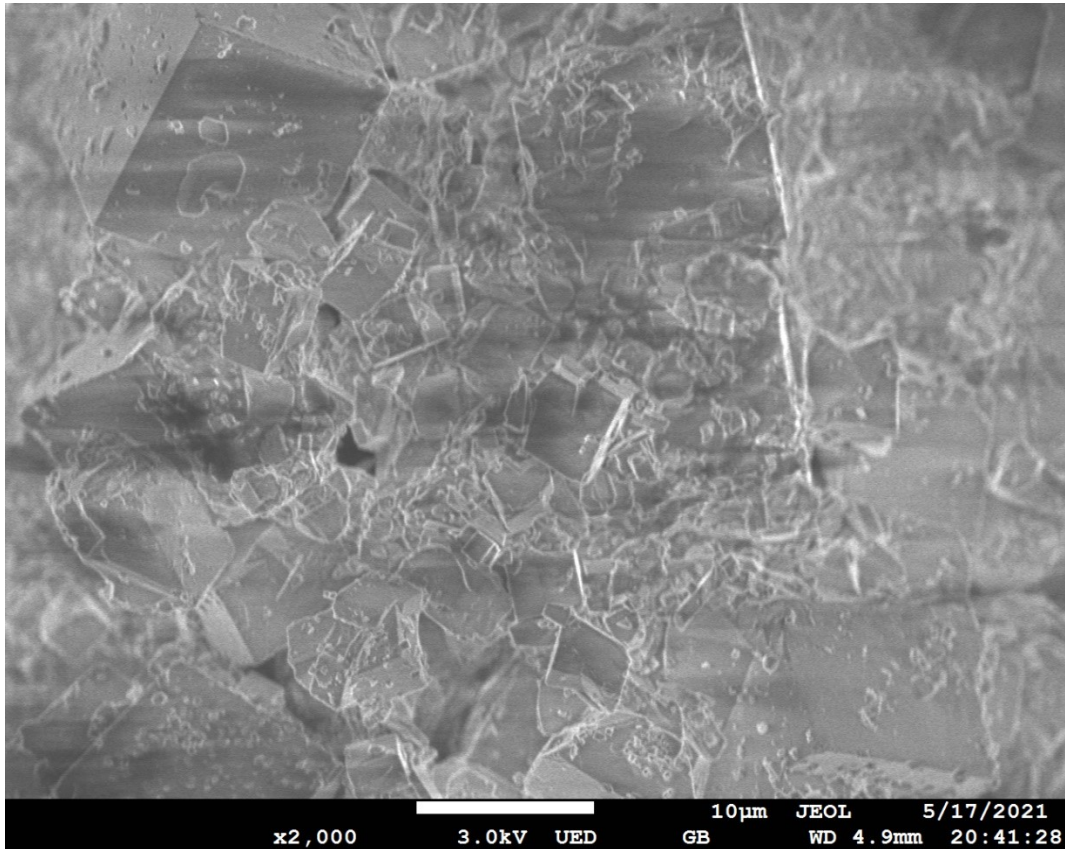


Fig. S1 SEM image of S-M sample (the mixture of S-14 and S-34)

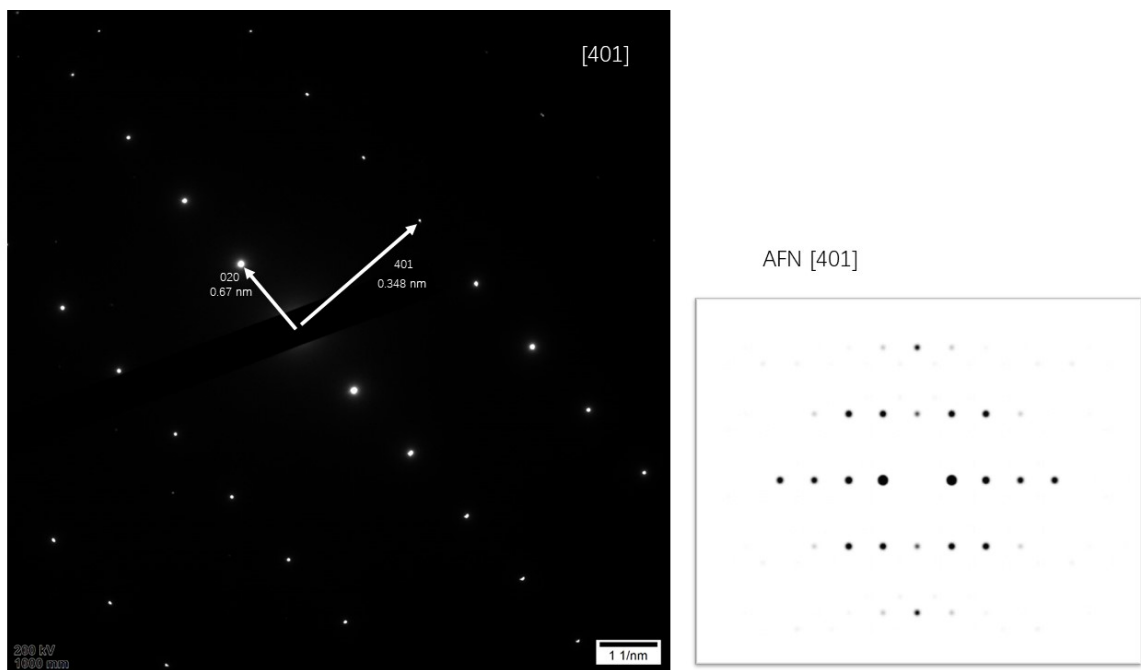


Fig. S2 The electron diffraction of S-14

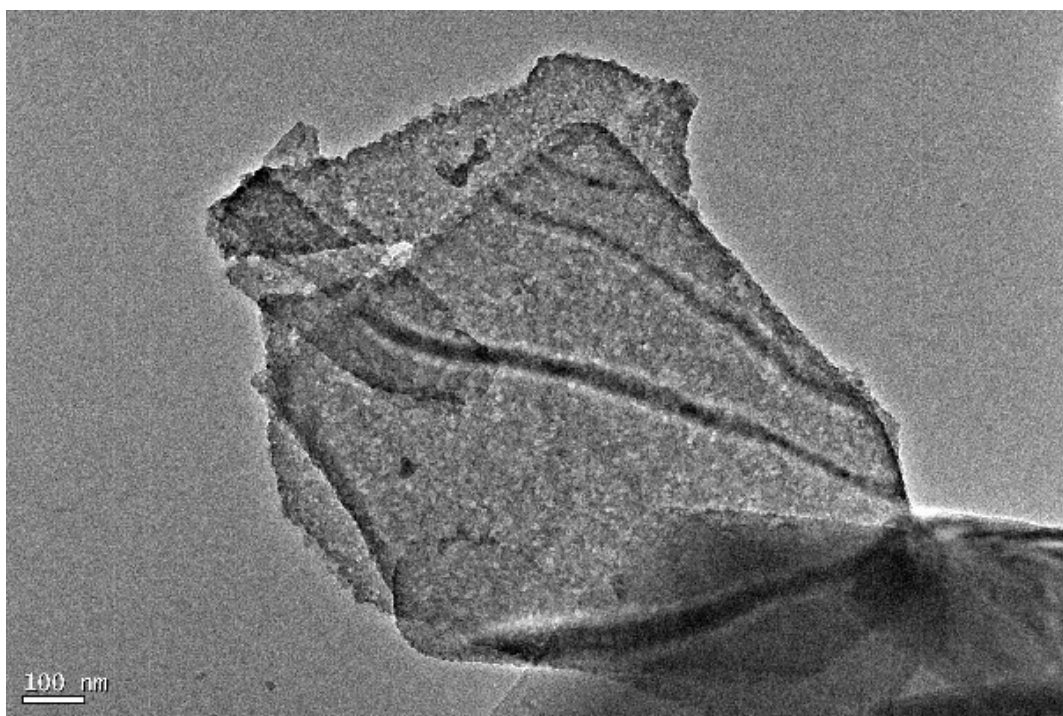
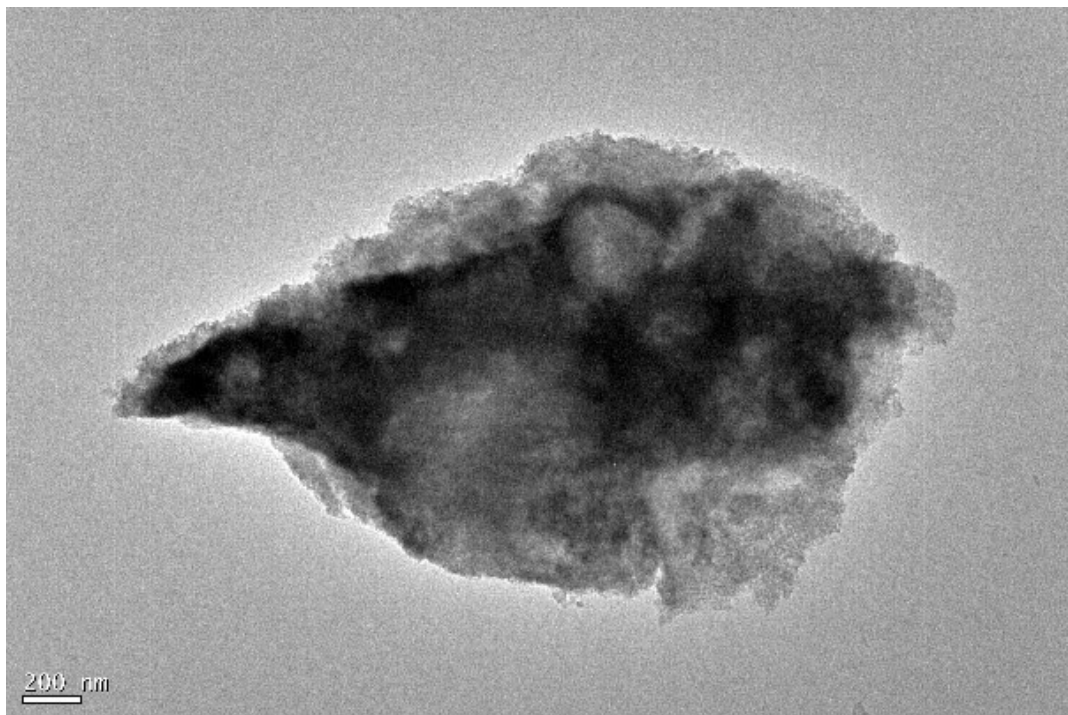


Fig. S3 Hierarchical porous structure observed in TEM images of SAPO-34/SAPO-14 particles in S-2 sample

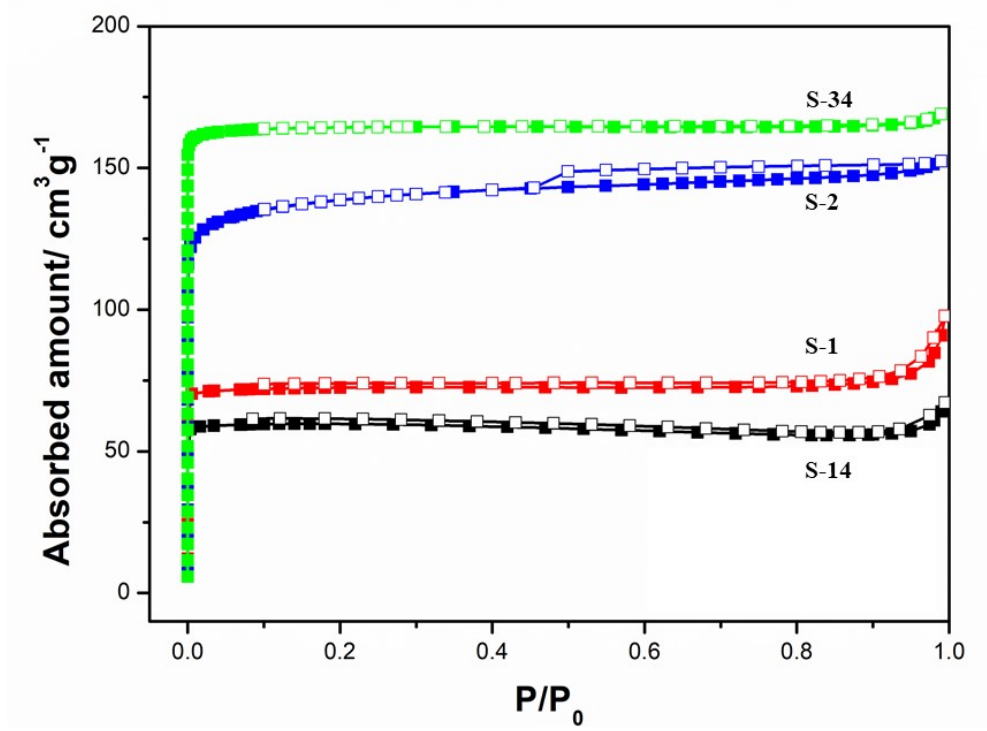


Fig. S4 N_2 adsorption-desorption curves of S-34, S-14, S-1 and S-2 samples.

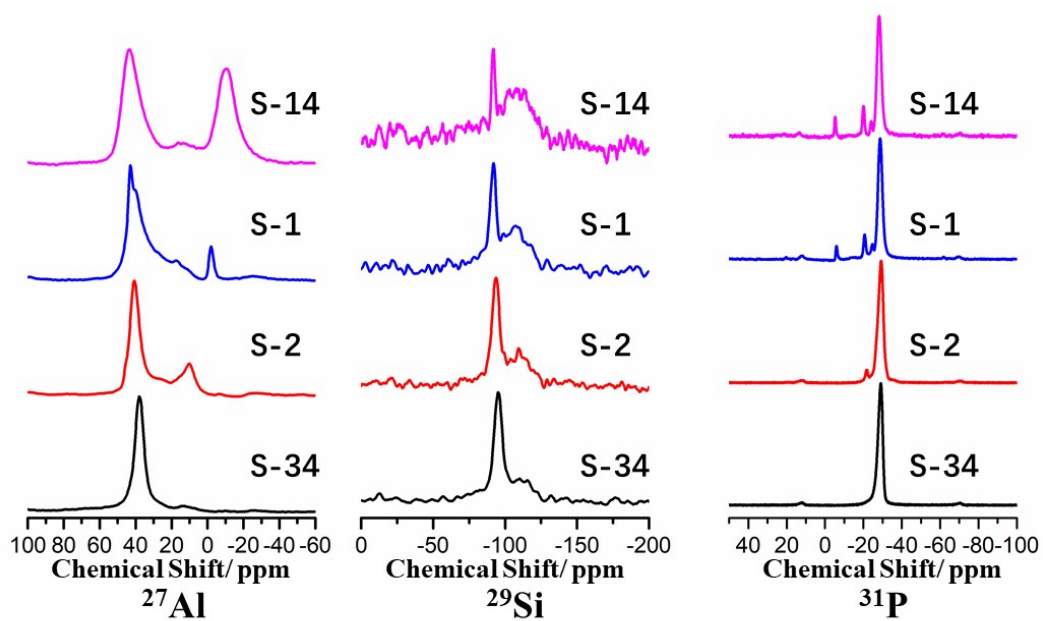


Fig. S5 ^{27}Al , ^{29}Si and ^{31}P solid state MAS NMR of S-34, S-14, S-1 and S-2 samples.

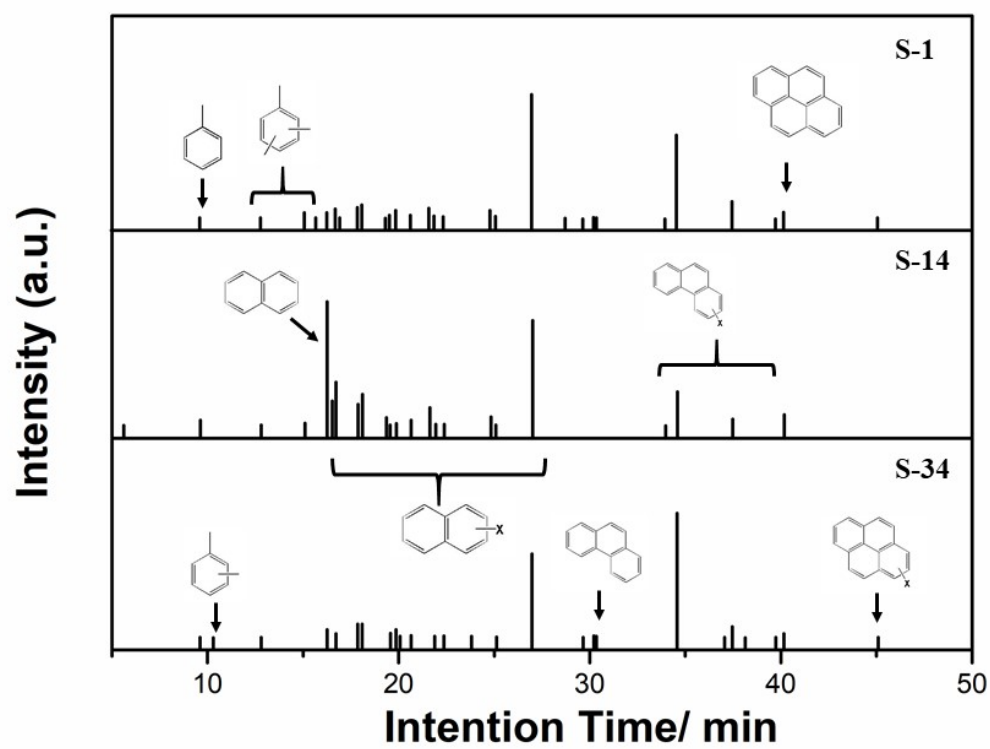


Fig. S6 Coke analyst by GC-MS of S-34, S-14 and S-1 samples.

Table S1 SAPO-14 zeolites with different Si/Al ratios obtained from the gel consists of 1.0 Al₂O₃:1.0 P₂O₅: x SiO₂: 3.0 i-PA: 50.0 H₂O

| Sample name | X | Si/Al ratio ^a | Topological |
|-------------|-----|--------------------------|-----------------------|
| 1 | 0 | 0 | AFN |
| 2 | 0.1 | 0.054 | AFN |
| 3 | 0.2 | 0.101 | AFN |
| 4 | 0.3 | 0.148 | AFN |
| 5 | 0.4 | 0.228 | AFN |
| 6 | 0.5 | 0.241 | AFN (slight impurity) |
| 7 | 0.6 | 0.243 | AFN-CHA |
| 8 | 0.7 | 0.292 | AFN-CHA-AFI |

^a calculated from ICP.

Table S2 Textural properties of as-synthesized samples.

| Sample names | $S_{\text{BET}}(\text{m}^2/\text{g})^{\text{a}}$ | $S_{\text{micro}}(\text{m}^2/\text{g})^{\text{b}}$ | $S_{\text{ext}}(\text{m}^2/\text{g})^{\text{b}}$ | $V_{\text{micro}}(\text{cm}^3/\text{g})^{\text{b}}$ |
|--------------|--|--|--|---|
| S-34 | 694.1 | 682.5 | 11.55 | 0.26 |
| S-14 | 195.0 | 194.9 | 0.1 | 0.09 |
| S-1 | 242.1 | 233.1 | 8.9 | 0.11 |
| S-2 | 408.7 | 336.2 | 72.5 | 0.18 |

a. S_{BET} (total surface area) is calculated by BET formula, the data from $0.05 < P/P_0 < 0.30$. b. S_{micro} (micropore surface area), S_{ext} (external surface area) and V_{micro} (micropore volume) are calculated by t-plot method.

Table S3 The selectivity of sample S-1.

| Sample names | TOS (min) | Selectivity(%) | | | | | | |
|--------------|-----------|-----------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|
| | | CH ₄ | C ₂ H ₄ | C ₂ H ₆ | C ₃ H ₆ | C ₃ H ₈ | C ₄ H ₈ | C ₄ H ₁₀ |
| S-1 | 126 | 3.6 | 18.2 | 0.87 | 48.4 | 3.8 | 14.7 | 5.0 |