

Supplementary Information

Synthesis of renewable diesel and jet fuel range alkanes using 2-methylfuran and cyclohexanone

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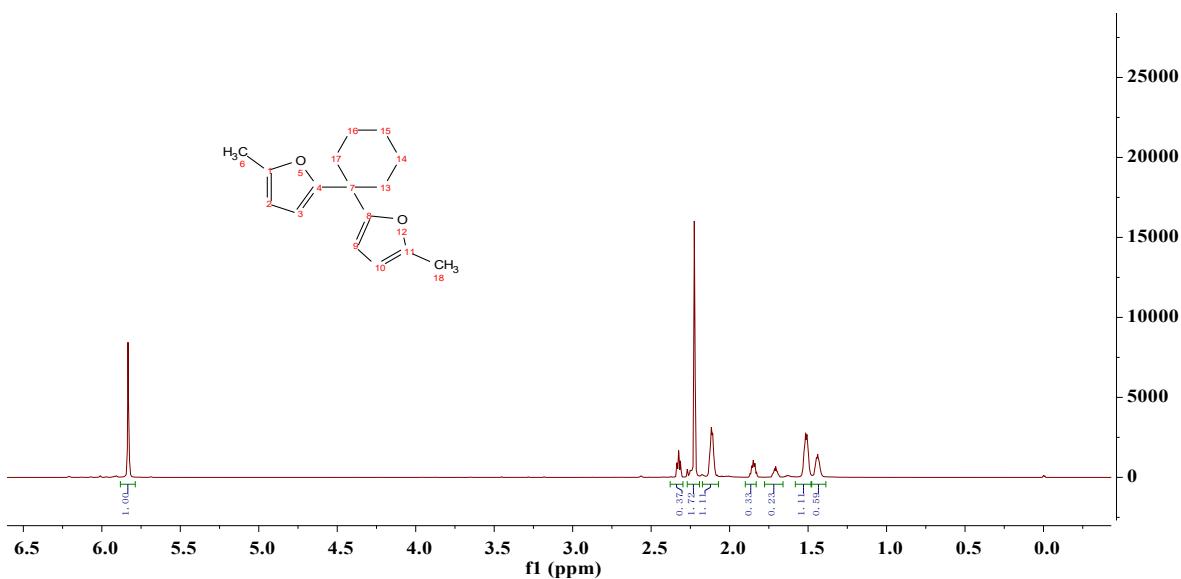
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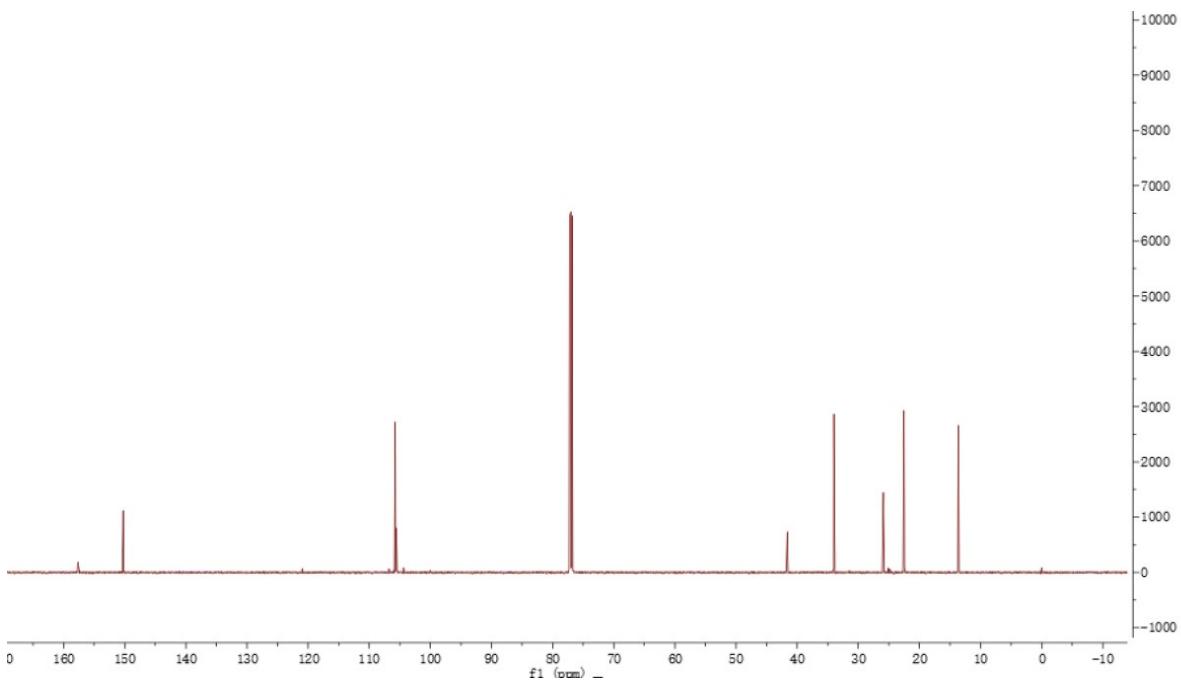
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S1 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran) ¹H NMR spectrum of HAA production of 2-MF with cyclohexanone.

Synthesis of 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran): ¹H NMR (CDCl₃-d), δ: 5.99 (s, 2H), 5.96 (s, 2H), 2.30 (s, 6H), 2.09 (d, 4H, J=12), 1.51 (m, 6H);



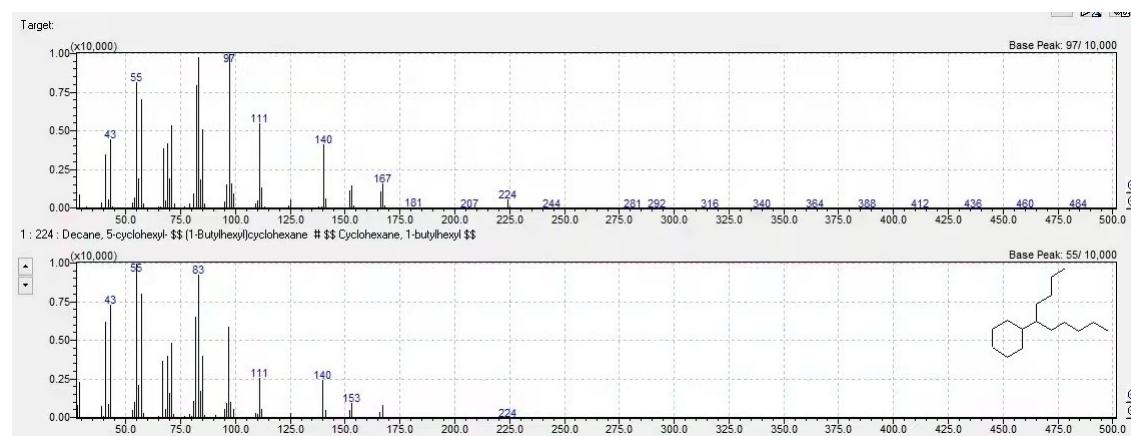
S2 ¹³C NMR spectrum of 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran) produced by HAA of 2-MF with cyclohexanone.

Synthesis of 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran): ¹³C NMR (CDCl₃-d), δ: 154.8 (2C), 150 (2C), 106.2 (2C), 105.6 (2C), 45.7 (1C), 36.1 (2C), 25.1 (1C), 18 (2C), 13.7 (2C).



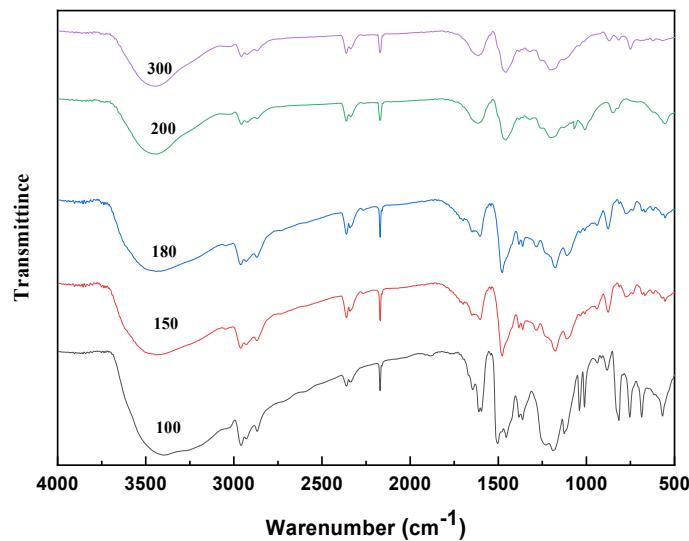
S3 Hydrodeoxygenation gas chromatogram of 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran).

Reaction conditions: 553 K, 3.0-4.0 MPa H₂, 0.20 g catalyst(SiO₂), rotating speed 800 r/min. 0.50 g 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran).



S4 Mass spectrum of 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran) hydrodeoxygenation product.

Reaction conditions: 553 K, 3.0-4.0 MPa H₂, 0.20 g catalyst, rotating speed 800 r/min. 0.50 g 5,5'-(cyclohexane-1,1-diyl)bis(2-methylfuran).



S5 Infrared spectra of phenolic resin carrier calcined at different temperatures.