

**Support Information**

**Fly ash derived calcium silicate hydrate as a highly efficient  
and fast adsorbent for Cu(II) ions: roles of copolymer  
functionalization**

Shengrui Sun,<sup>a,b</sup> Ya Tang,<sup>a,c</sup> Jiayi Li,<sup>a</sup> Jiahui Kou,<sup>\*,c</sup> and Yangqiao Liu<sup>\*,a,b</sup>

<sup>a</sup>Shanghai Institute of Ceramics, Chinese Academy of Sciences, Shanghai 200050, China

<sup>b</sup>Jiangsu Research Institute of Advanced Inorganic Materials, Taicang 215488, China

<sup>c</sup>College of Materials Science and Engineering, Nanjing Tech University, Nanjing211816, China

\* Corresponding authors

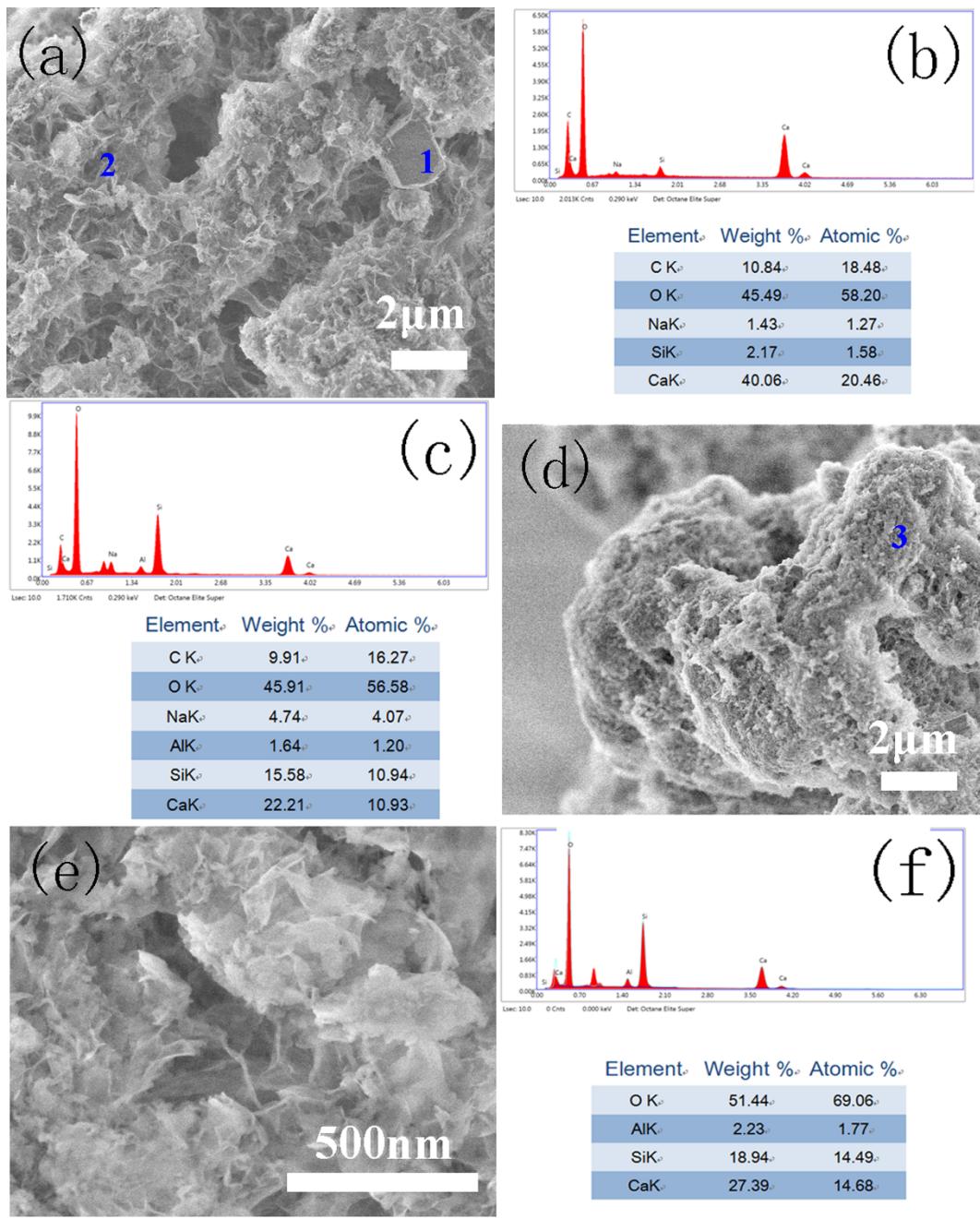


Figure S1 SEM (a) and EDS (b-c) of CSH(b and c corresponding to point 1 and 2, respectively); SEM (d-e) and EDS(f) (corresponding to point 3) of ACSH

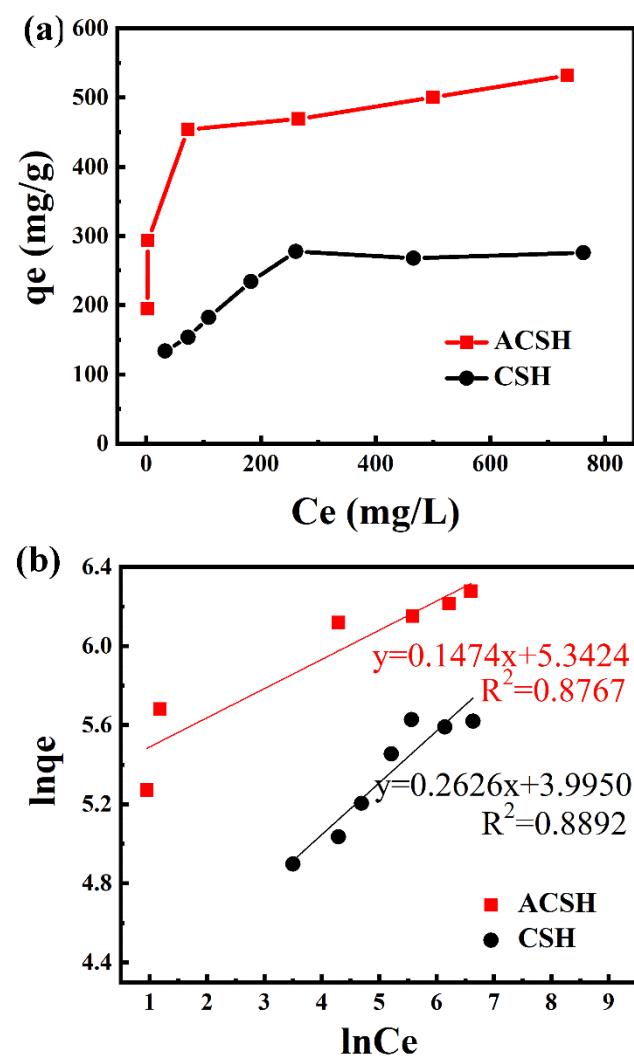


Figure S2 (a) Isothermal adsorption and (b) linearized fitting curves of Freundlich model.

Table S1 Chemical components of raw fly ash and desilication fly ash.

wt%	SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	CaO	TiO <sub>2</sub>	MgO	Na <sub>2</sub> O	SO <sub>3</sub>	Total
<b>Raw fly ash</b>	48.25	24.04	6.41	11.25	1.12	1.47	1.54	2.72	96.80
<b>Desilication fly ash</b>	38.63	24.83	8.78	15.18	1.24	1.64	8.028	0.06	98.39

Table S2 Chemical components of desilication solution.

mg/( fly ash g)	Si	Al	Fe	Ca	Mg	Na
<b>Desilication solution</b>	86.3	9.9	0.05	0.12	0.01	902. 1

Table S3.Fitting parameters for Ca 2p of CSH and ACSH samples.

		CSH	ACSH
	<b>Ca-Si-O</b>	<b>Peak BE<sup>a</sup> (eV)</b>	347.1
		<b>FWHM<sup>b</sup> (eV)</b>	346.8
<b>Ca 2p</b>		<b>Area %</b>	1.79
<b>3/2</b>			2.05
	<b>CaCO<sub>3</sub></b>	<b>Peak BE<sup>a</sup> (eV)</b>	149712
		<b>FWHM<sup>b</sup> (eV)</b>	201430
		<b>Area %</b>	/
	<b>Ca-Si-O</b>	<b>Peak BE<sup>a</sup> (eV)</b>	346.7
		<b>FWHM<sup>b</sup> (eV)</b>	/
		<b>Area %</b>	/
<b>Ca 2p</b>		<b>Peak BE<sup>a</sup> (eV)</b>	350.7
<b>1/2</b>		<b>FWHM<sup>b</sup> (eV)</b>	350.4
		<b>Area %</b>	1.55
	<b>CaCO<sub>3</sub></b>	<b>Peak BE<sup>a</sup> (eV)</b>	71856
		<b>FWHM<sup>b</sup> (eV)</b>	2.12
		<b>Area %</b>	100715
	<b>Ca-Si-O</b>	<b>Peak BE<sup>a</sup> (eV)</b>	/
		<b>FWHM<sup>b</sup> (eV)</b>	/
		<b>Area %</b>	/
	<b>CaCO<sub>3</sub></b>	<b>Peak BE<sup>a</sup> (eV)</b>	350.3
		<b>FWHM<sup>b</sup> (eV)</b>	/
		<b>Area %</b>	1.5
	<b>Ca-Si-O</b>	<b>Peak BE<sup>a</sup> (eV)</b>	32452
		<b>FWHM<sup>b</sup> (eV)</b>	/
		<b>Area %</b>	/

a:Binding Energy

b:Full Width Half Maximum

Table S4 Comparison of various reported adsorbents with ACSH for Cu(II) Adsorption

Adsorbent type	Adsorption capacity (mg/g)	Temperature (K)	Initial pH of Cu(II) solution	BET surface (m <sup>2</sup> /g)	Ref.
activated carbon	10.00	Not mentioned	Not mentioned	921	[1]
walnut shell ash/starch/Fe <sub>3</sub> O <sub>4</sub>	45.40	Not mentioned	6	53	[2]
sodium alginate grafted polyacrylamide/graphene oxide hydrogel	68.76	298	5	2	[3]
calcium silicate hydrate from coal gangue	70.42	313	6	24	[4]
Mg/Al layered double hydroxides	137.00	303	5	8	[5]
mesoporous silica	153.00	298	6	462	[6]
alginate@polyethylenimine	163.70	Not mentioned	4.5	19	[7,8]
PEI-functionalized calcium silicate hydrates	203.25	298	4	88	[9]
ethylenediamine tetramethylene-phosphonic acid / UiO-66	210.89	298	5.5	131	[10]
humulus scandens-derived biochars	221.00	298	5	450	[11]
resin based amorphous molybdenum Sulphide	259.00	293	Not mentioned	28	[12]
N-methylene phosphonic chitosan aerogels	276.12	298	5	491	[13]
calcium silicate obtained by template method	389.85	293	Not mentioned	239	[14]
chitosan-coated calcium silicate hydrate	425.00	Room temperature	6	356	[15]
CSH	278.00	293	5	240	This work
ACSH	532.00	293	5	356	This work

Table S5 Comparison of various reported adsorptive membranes for Cu(II) Adsorption

Adsorbent type		Flux (L*m <sup>2</sup> /h)	Concentration of Cu(II) (mg/L)	Rejection (%)	Ref.
Modified membrane	CNTs-ceramic	~23	100	77	[16]
Polysulfone Bentonite	added with	46	5	59	[17]
Polysulfone Sepiolite	added with	144	5	22	[17]
Polysulfone added with Zeolite		126	5	97	[17]
3-Aminopropyltriethoxysilane modified alumina membranes		Not mentioned	20	87	[18]
ZIF-8 membranes on alumina hollow fiber support		133	10	90	[19]
ACSH based membrane		~143	20	94	This work

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