

Supplementary Information for

High molecular weight PE elastomers through 4,4-difluorobenzhydryl substitution in symmetrical α -diimino-nickel ethylene polymerization catalysts

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^1H NMR (400 MHz, CDCl_3 , 25 $^\circ\text{C}$) spectra

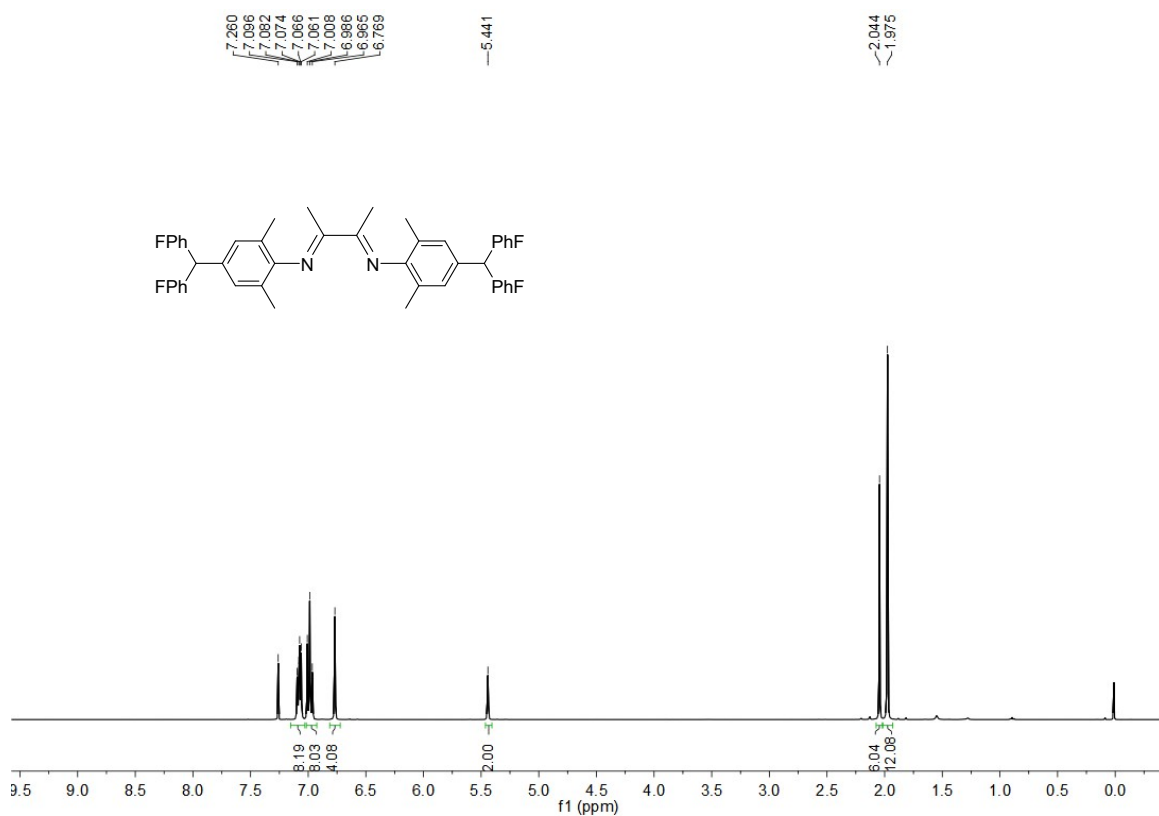


Figure S1 ^1H NMR spectrum of L1

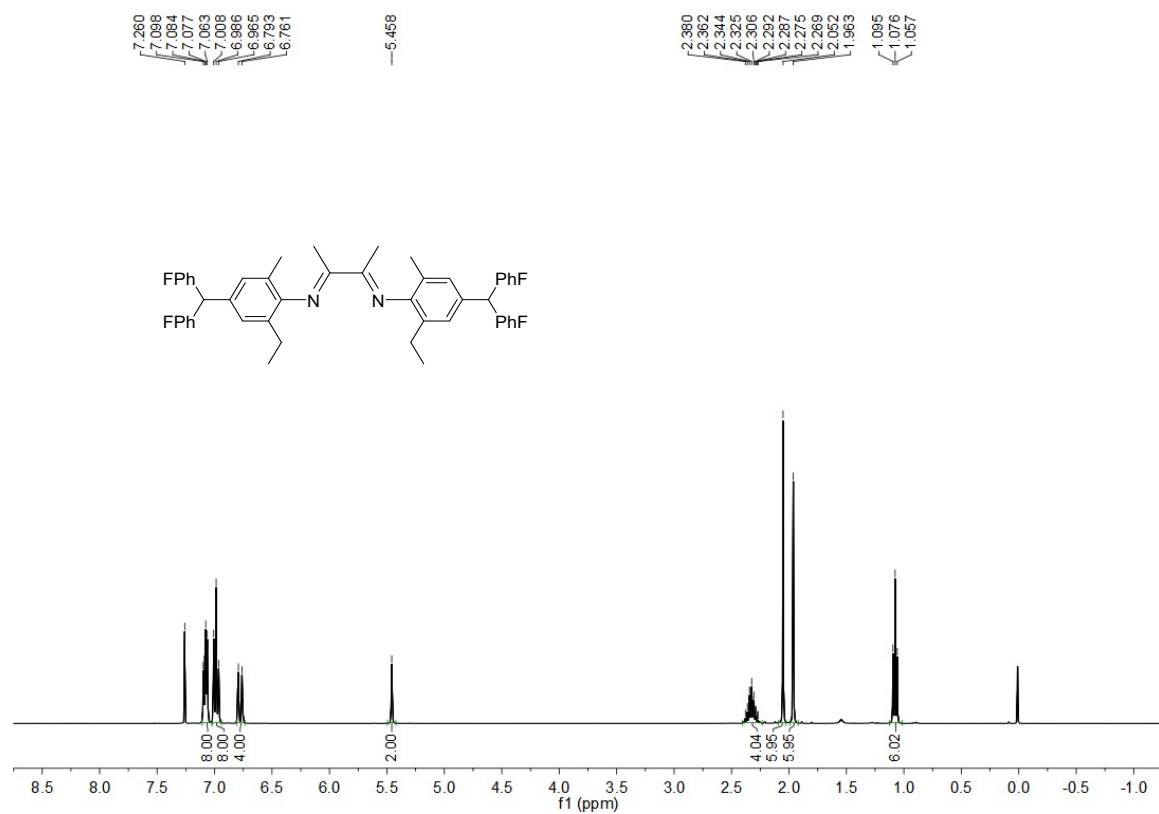
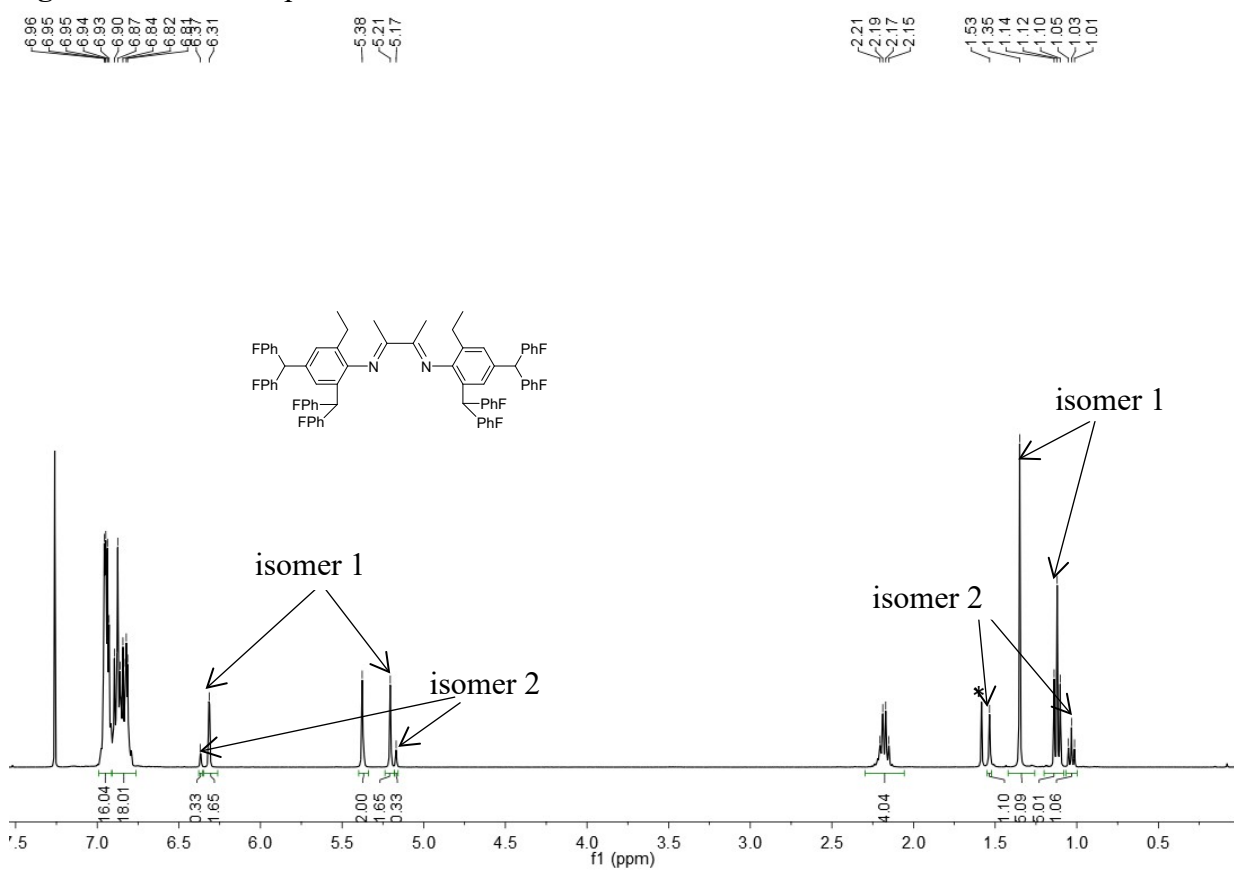
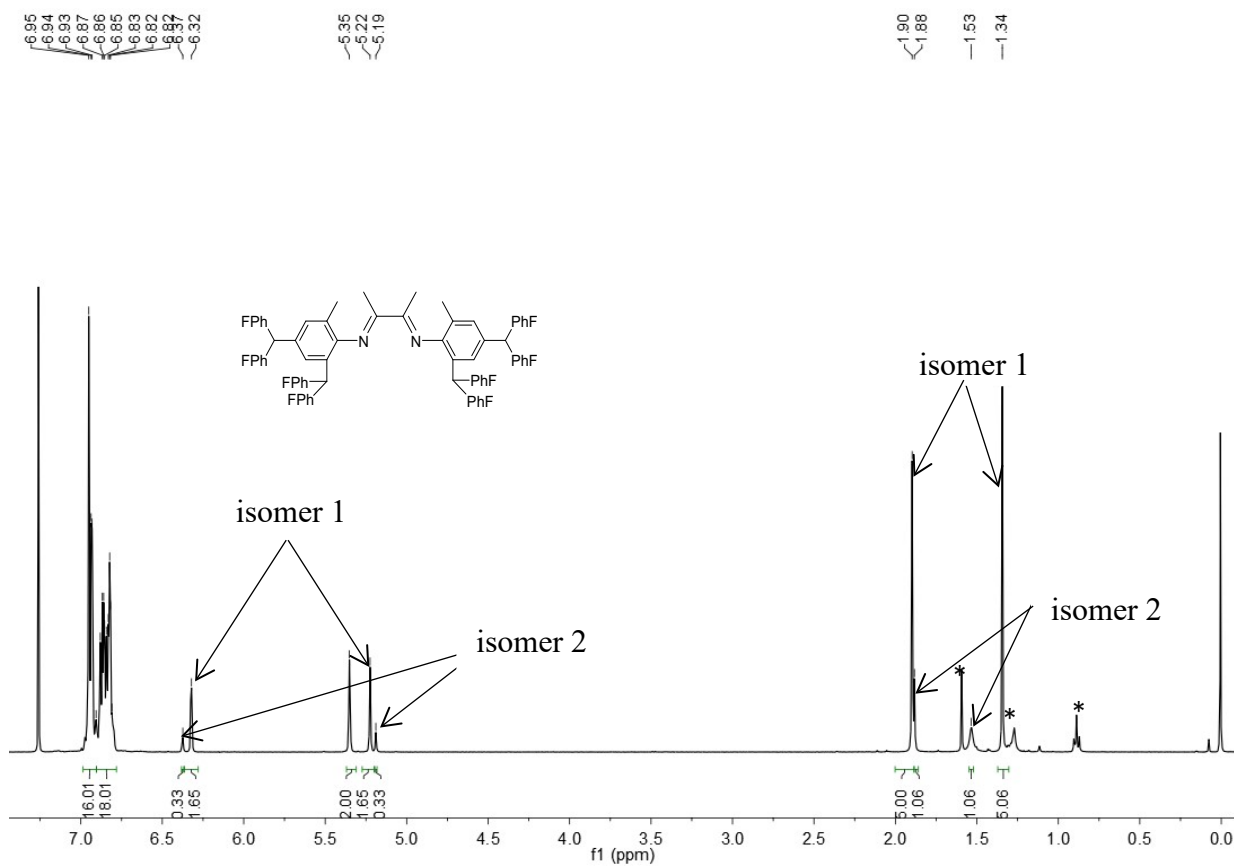


Figure S2 ^1H NMR spectrum of L2



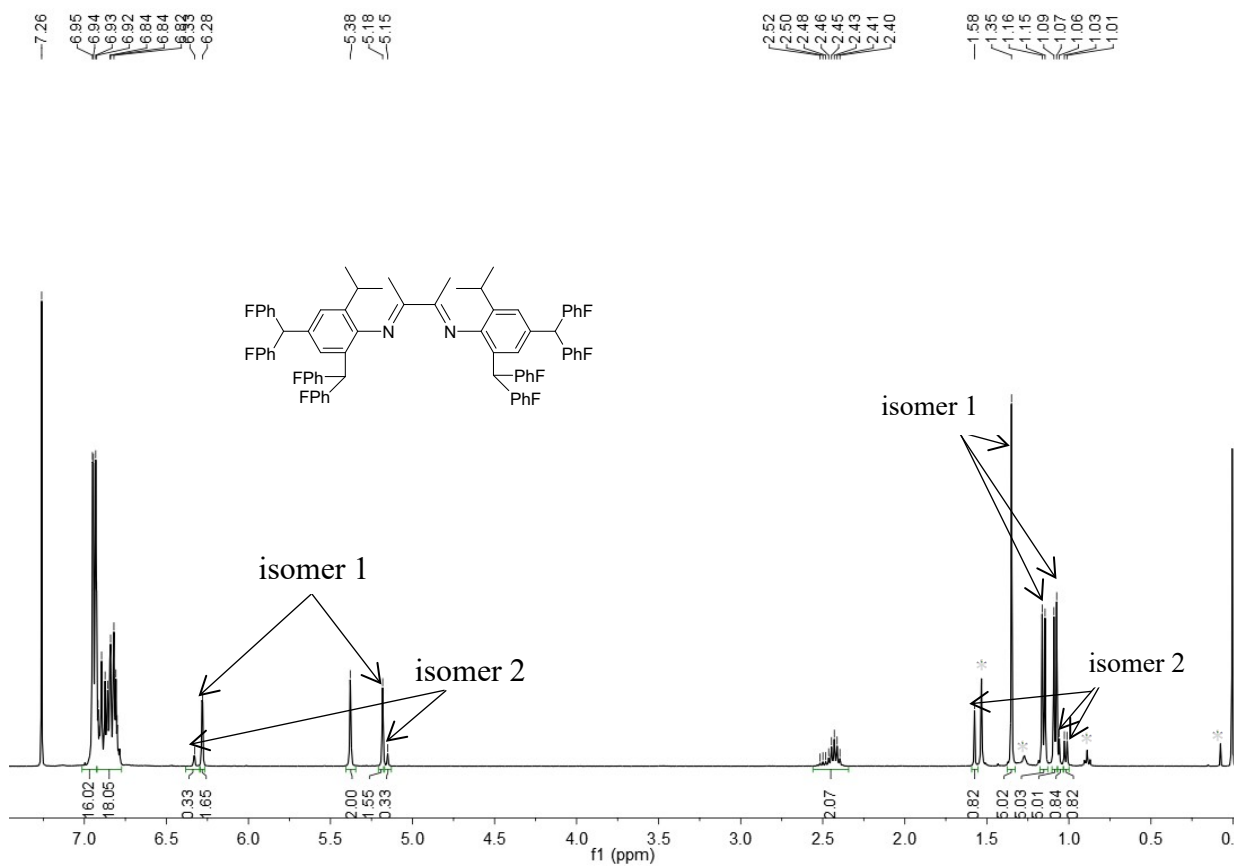


Figure S5 ¹H NMR spectrum of L5; * refers to δ H for water, n-hexane and grease.

^{13}C NMR (100 MHz, CDCl_3 , 25 °C) spectra

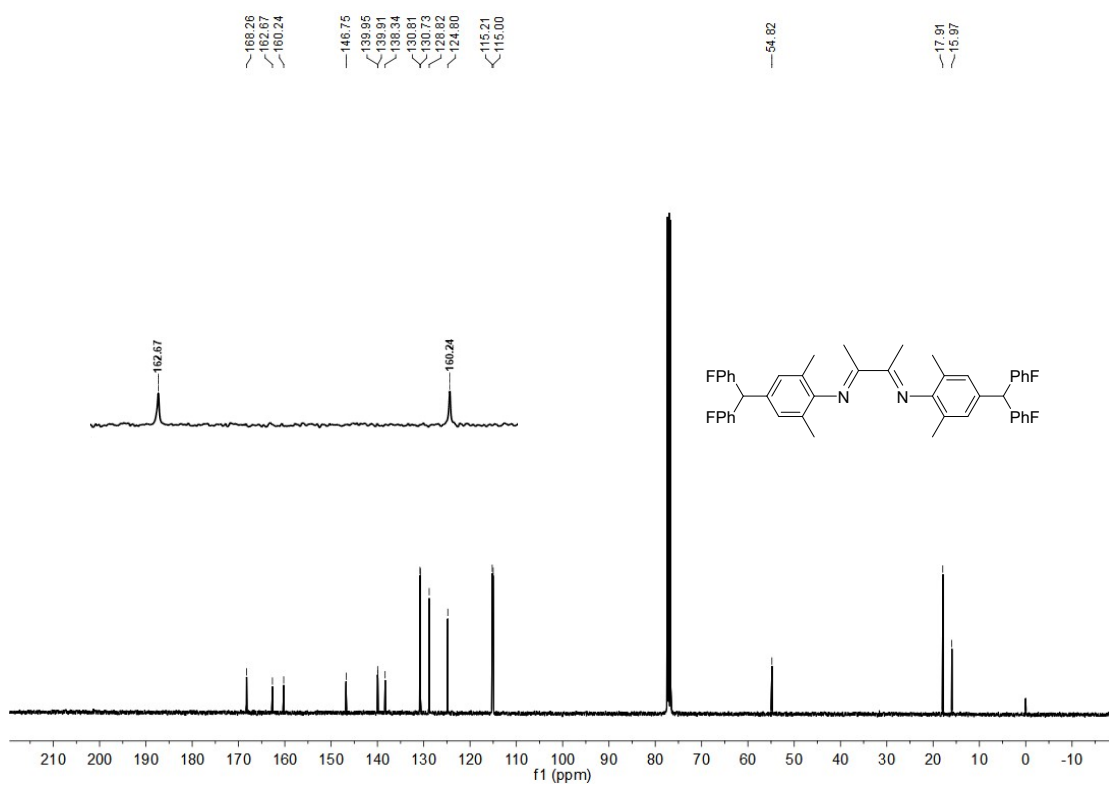


Figure S6 ^{13}C NMR spectrum of L1

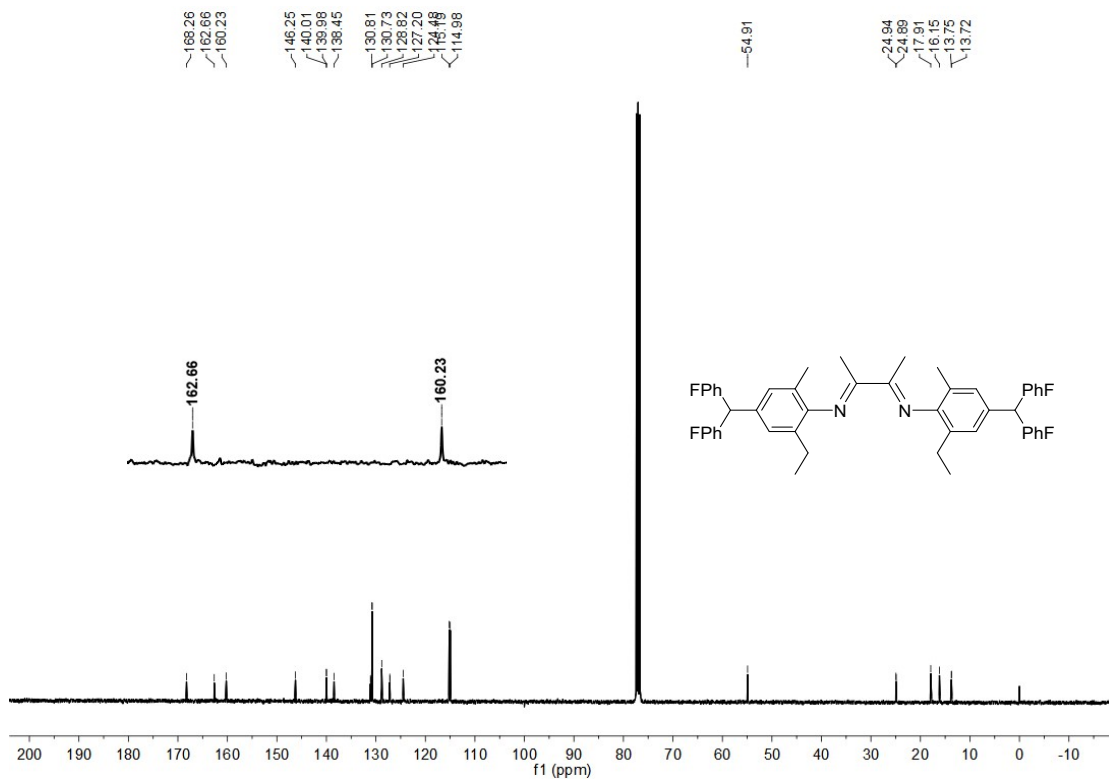
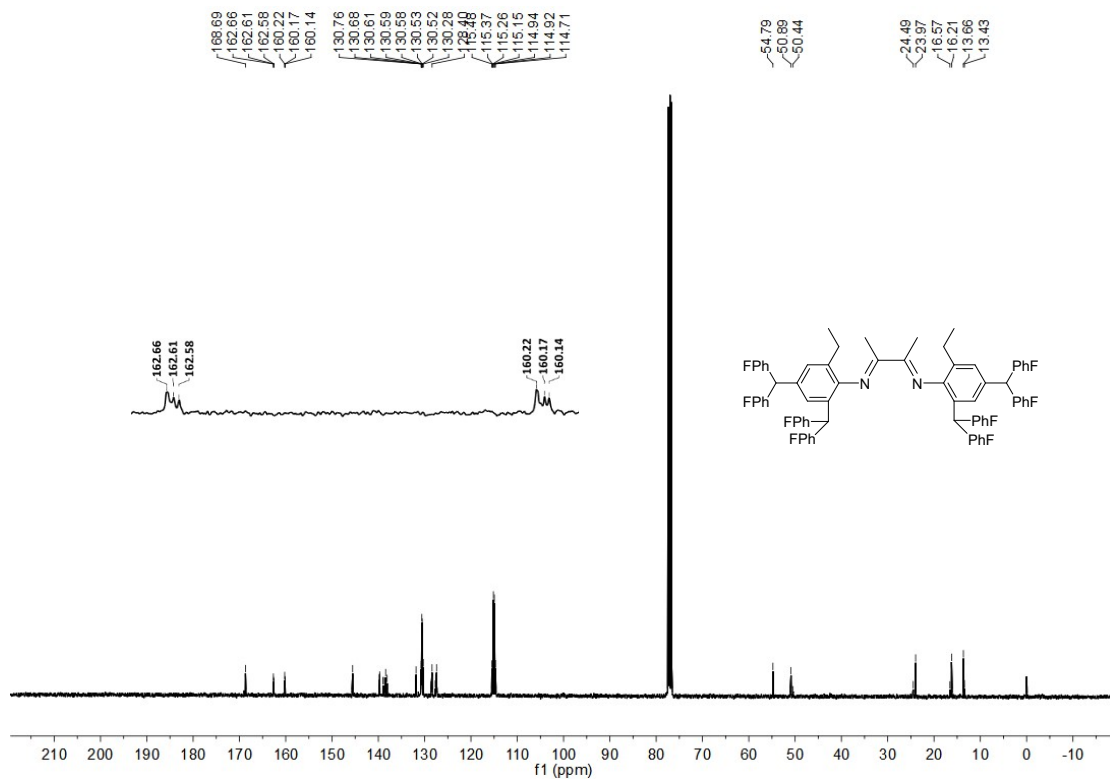
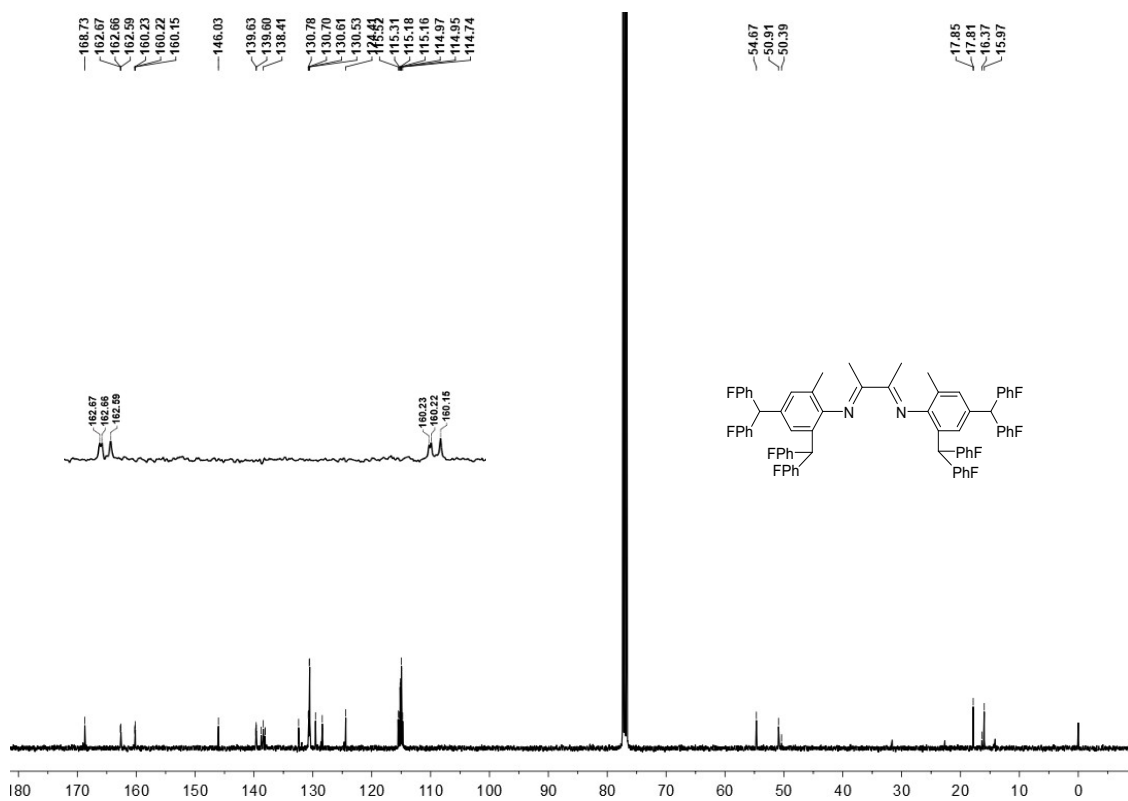


Figure S7 ^{13}C NMR spectrum of L2



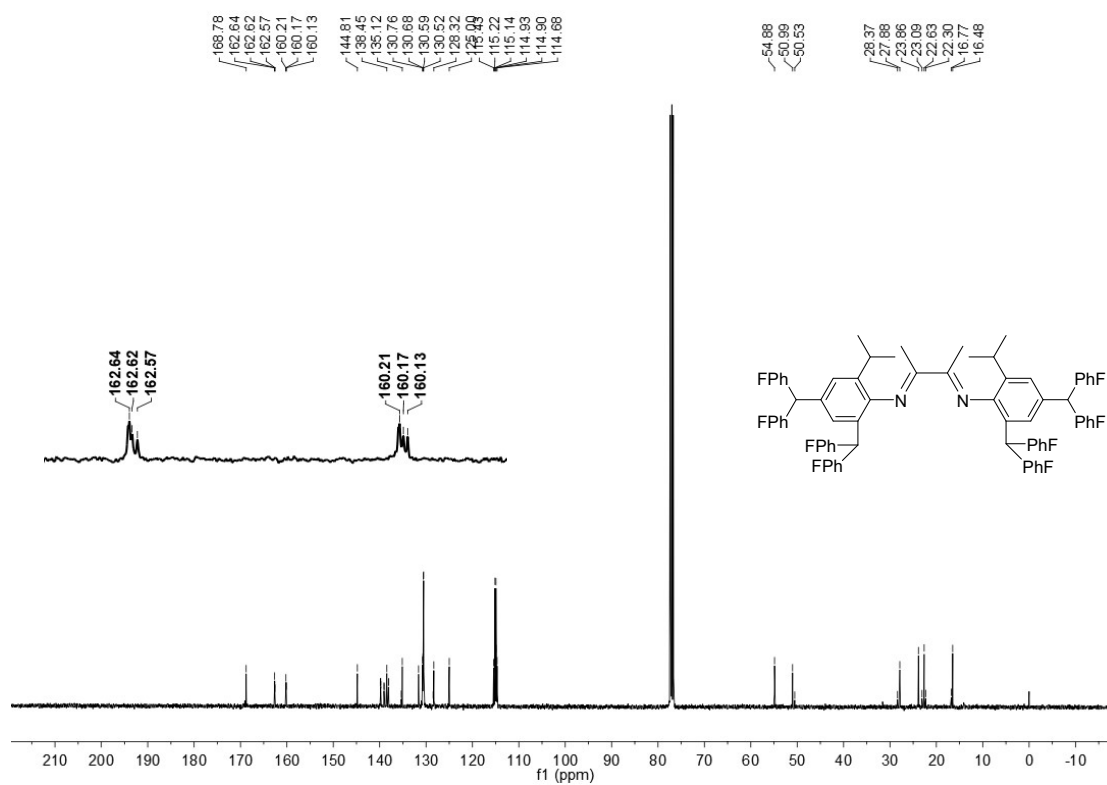


Figure S10 ^{13}C NMR spectrum of **L5**

FT-IR spectra

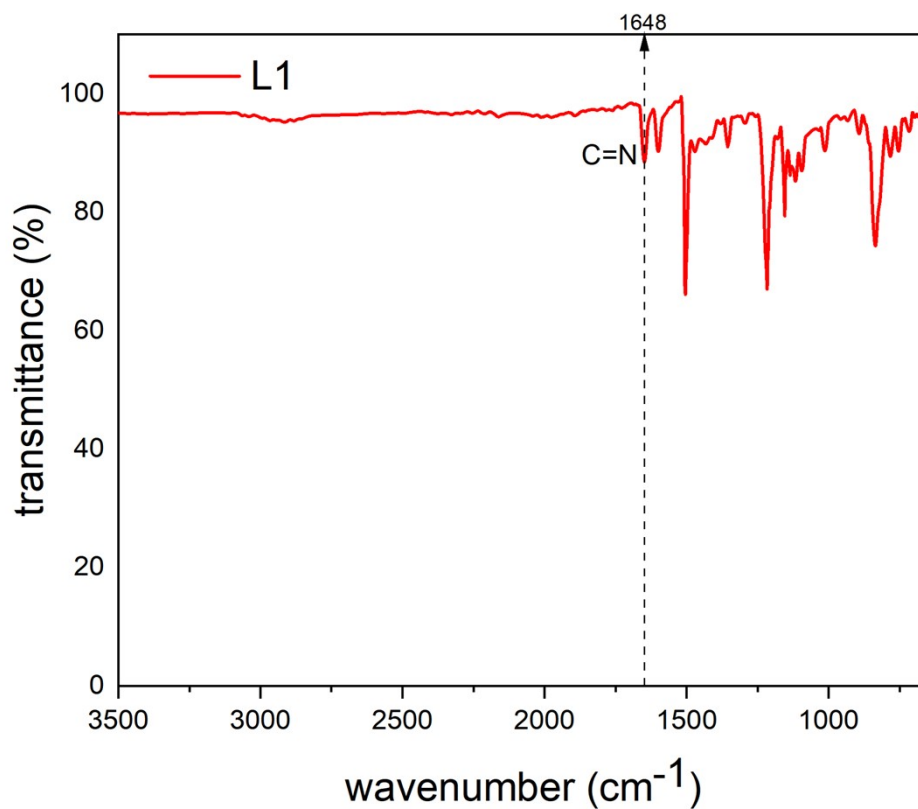


Figure S11 FT-IR spectrum of L1

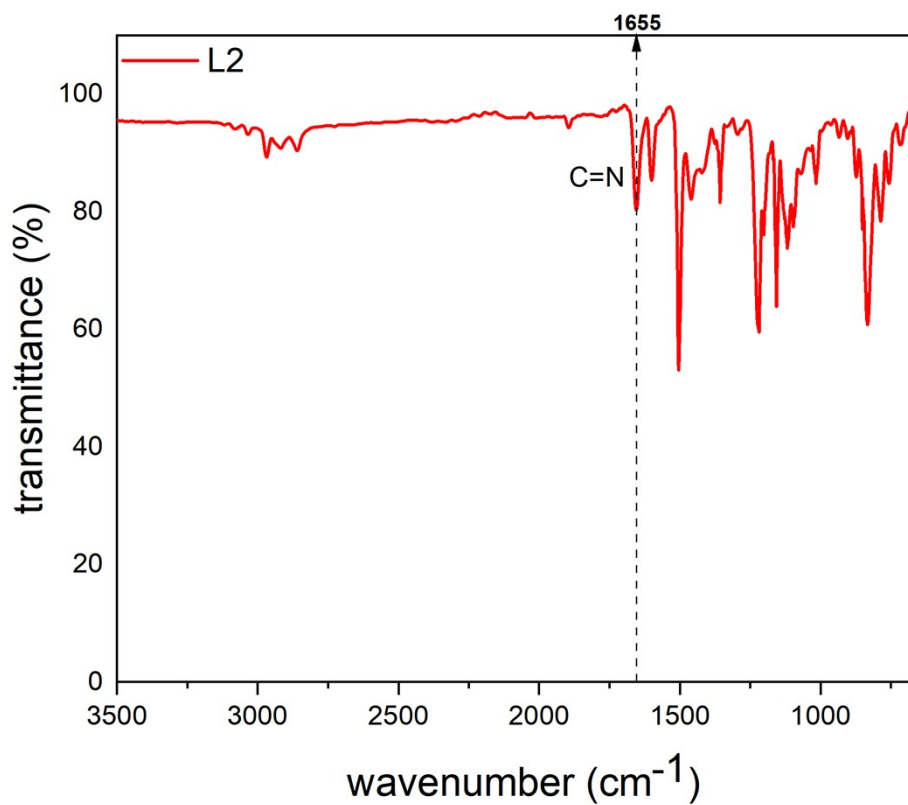


Figure S12 FT-IR spectrum of L2

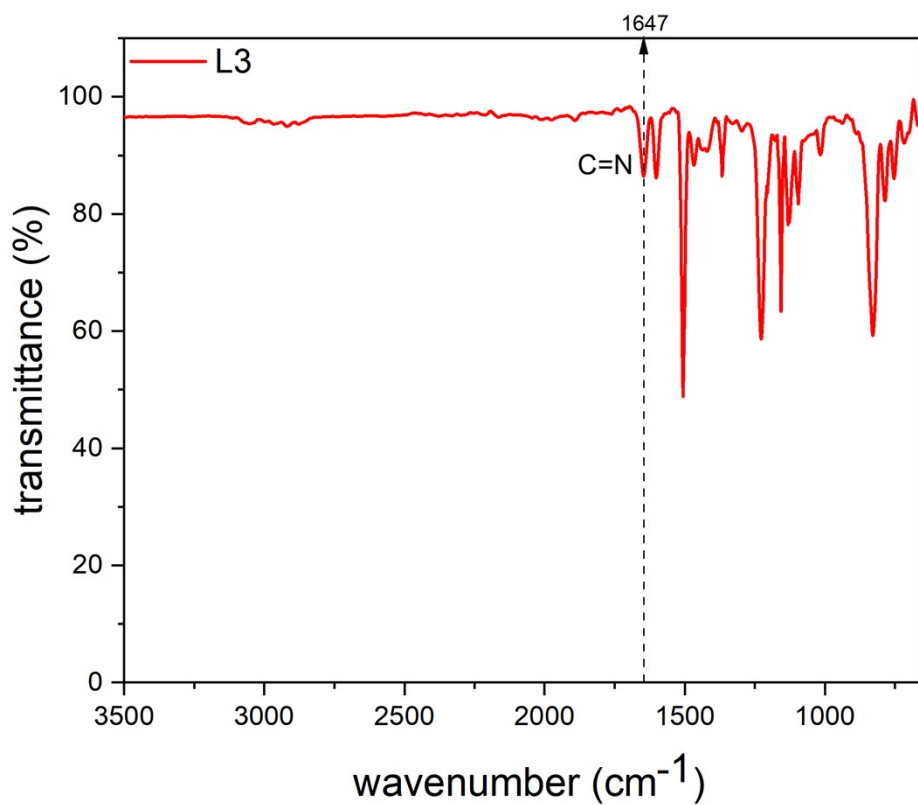


Figure S13 FT-IR spectrum of L3

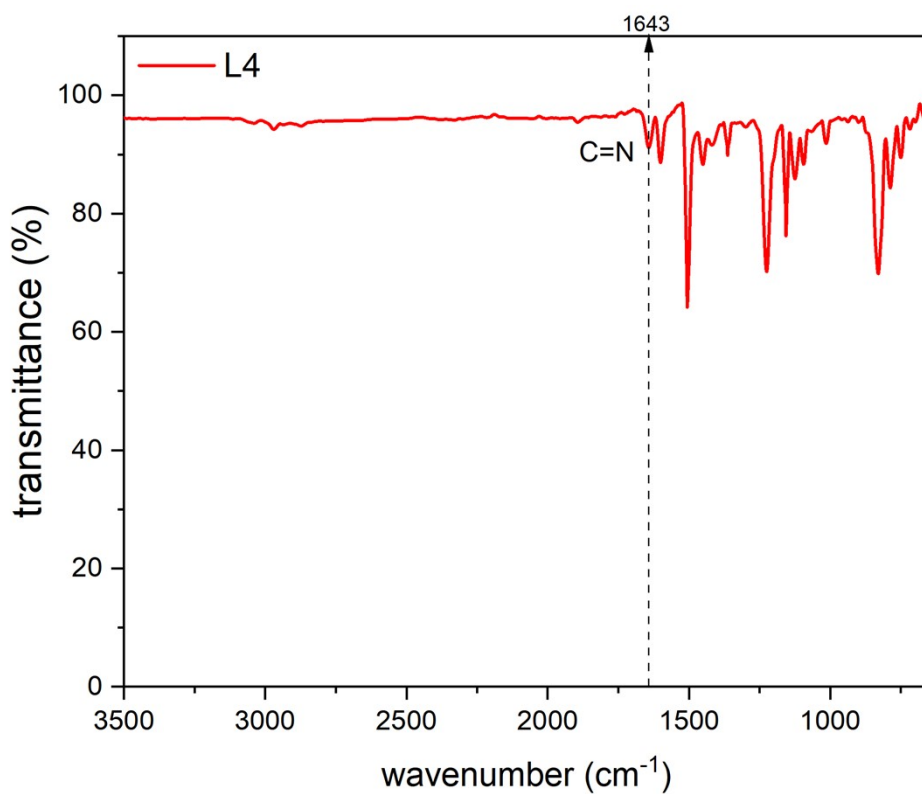


Figure S14 FT-IR spectrum of L4

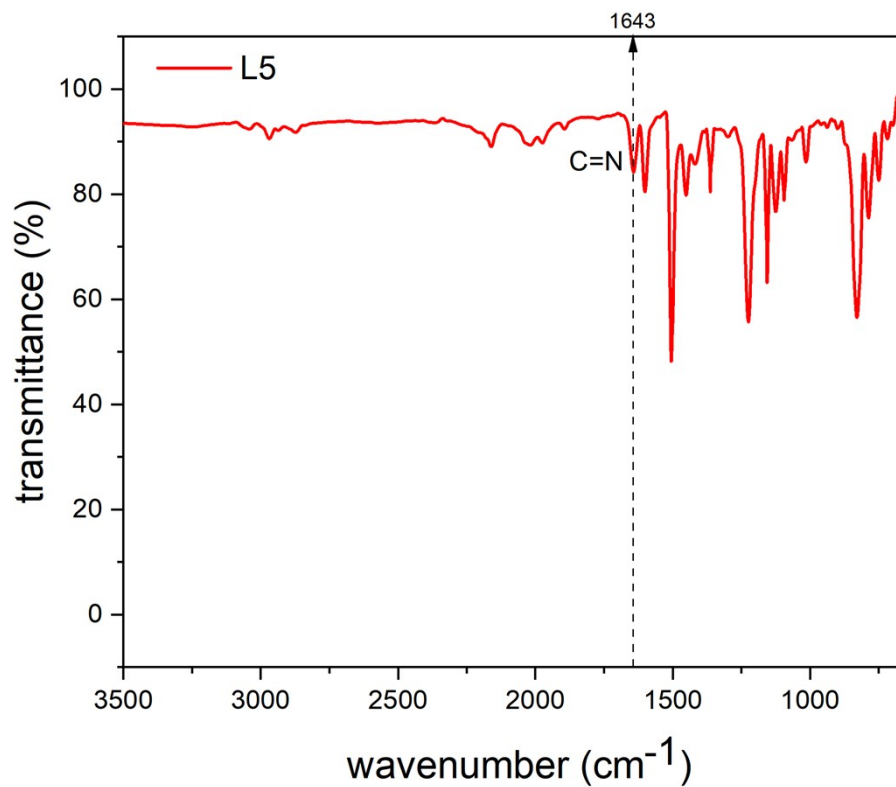


Figure S15 FT-IR spectrum of **L5**

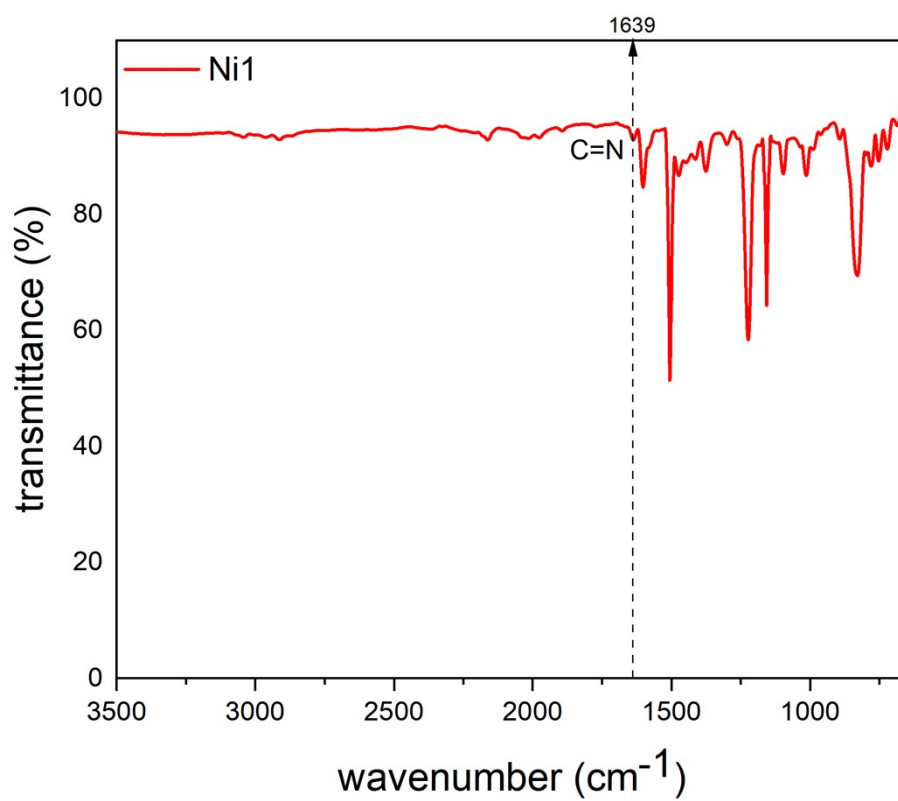


Figure S16 FT-IR spectrum of **Ni1**

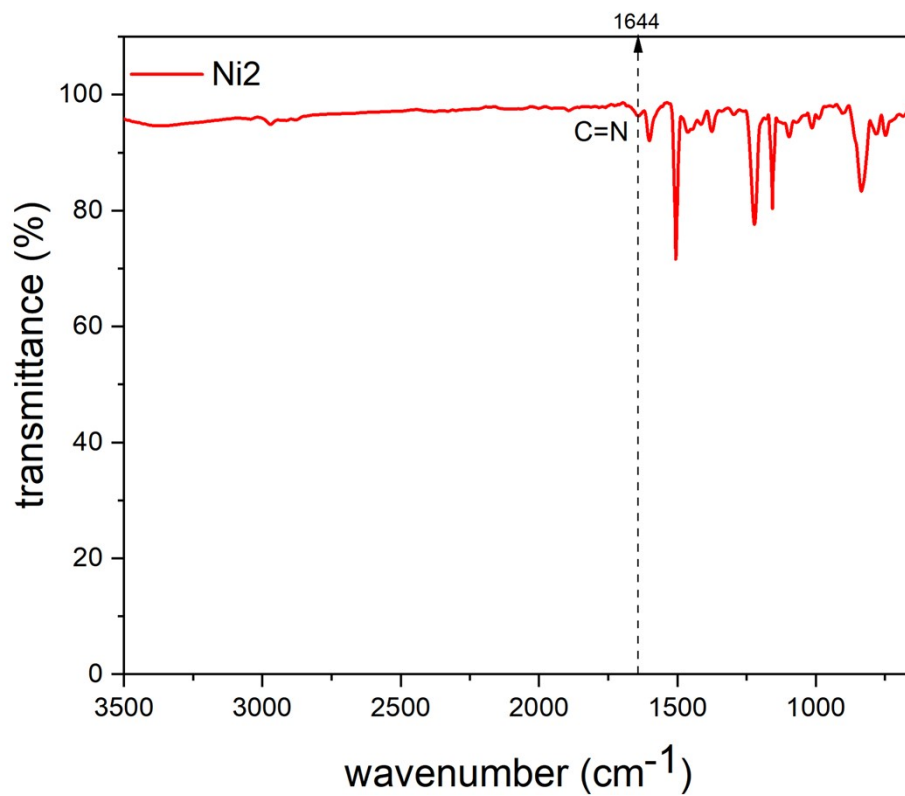


Figure S17 FT-IR spectrum of Ni2

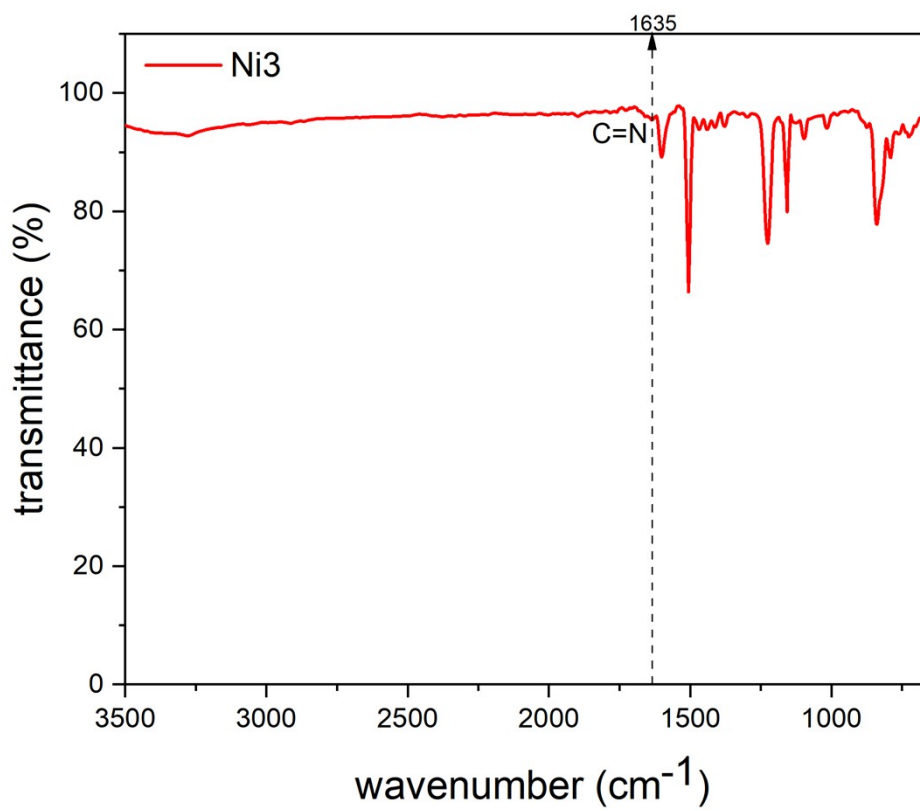


Figure S18 FT-IR spectrum of Ni3

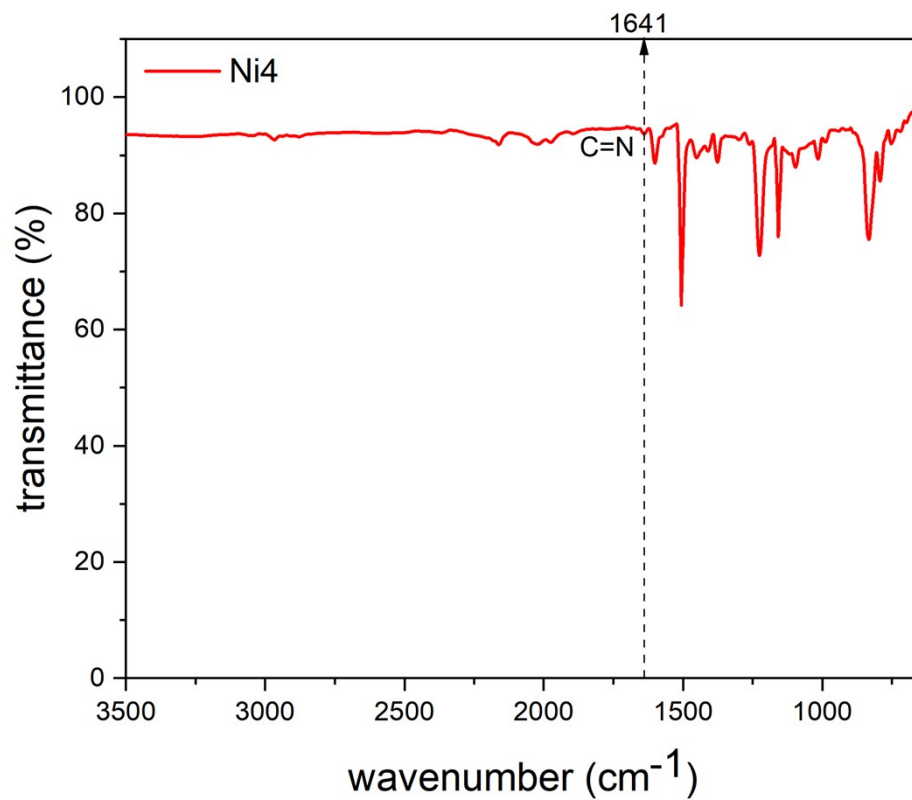


Figure S19 FT-IR spectrum of Ni4

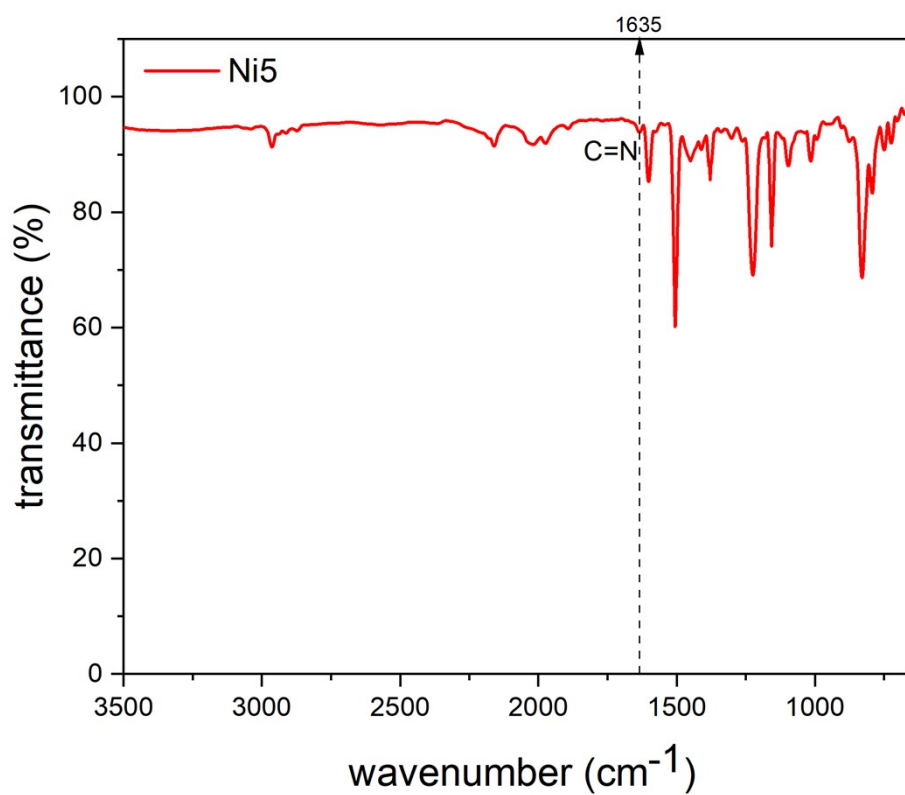


Figure S20 FT-IR spectrum of Ni5

^1H NMR (470 MHz, CDCl_3 , 25 $^\circ\text{C}$) spectra

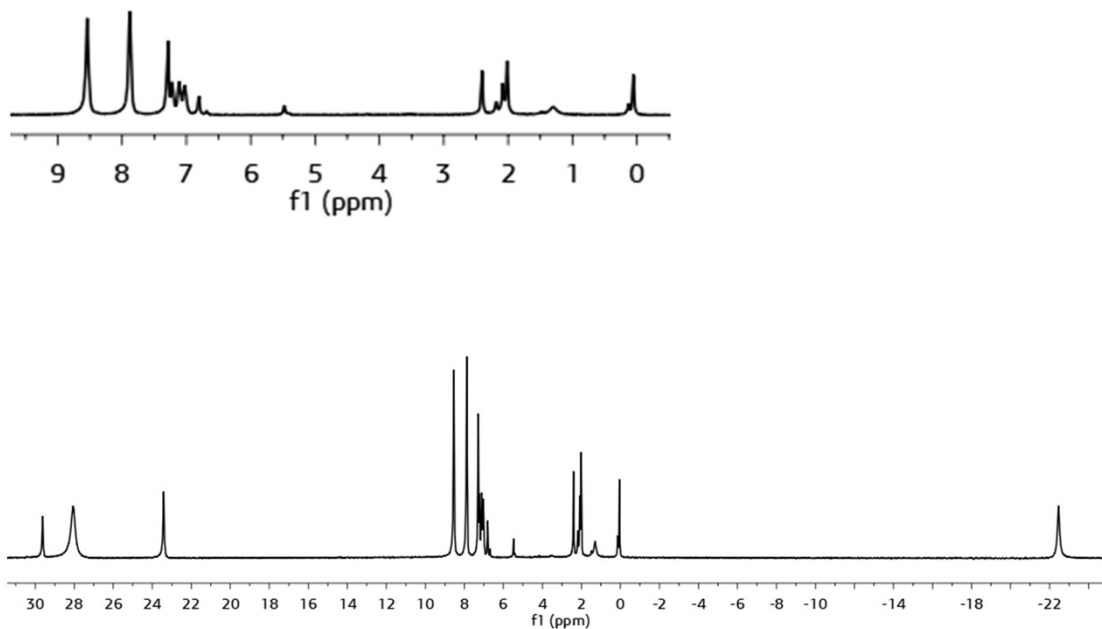


Figure S21 ^1H NMR spectrum of Ni1 along with an expansion of the δ 10.0 to 0.0 ppm region

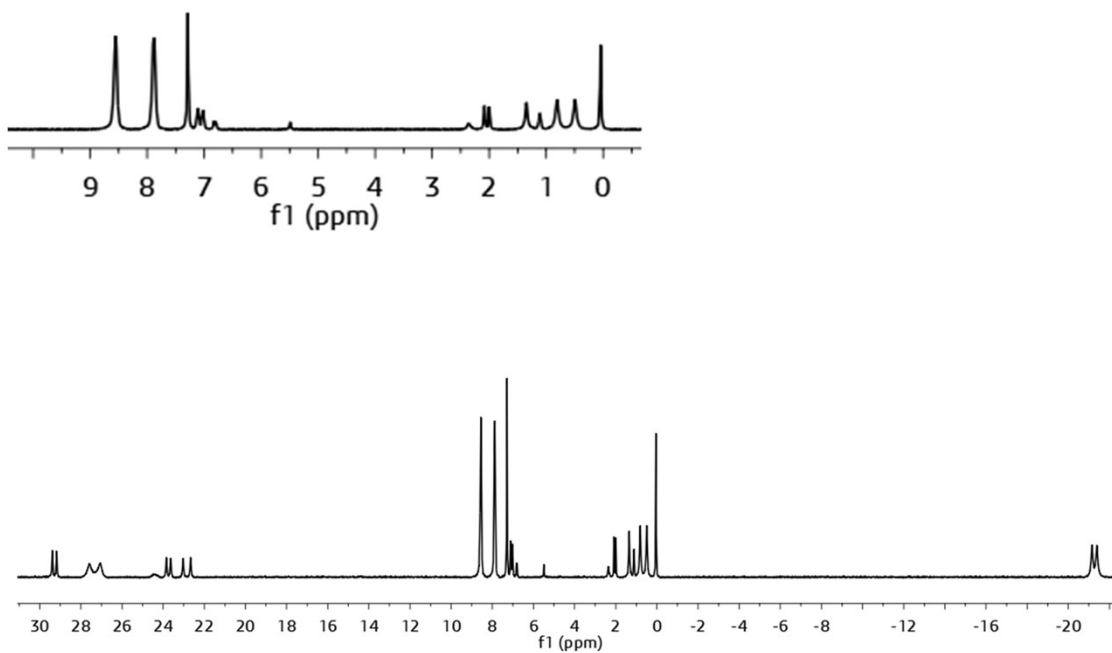


Figure S22 ^1H NMR spectrum of Ni2 along with an expansion of the δ 10.0 to 0.0 ppm region

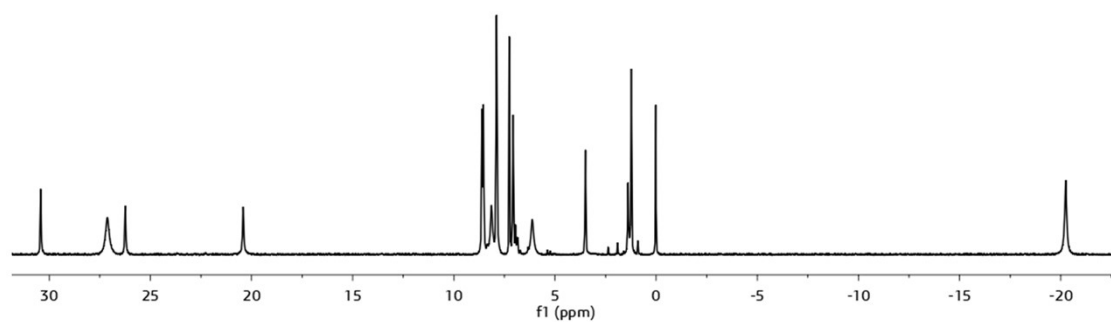
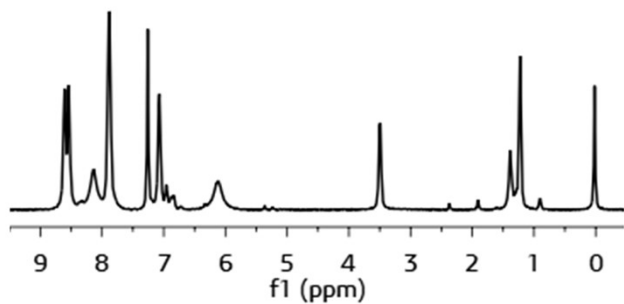


Figure S23 ¹H NMR spectrum of Ni3 along with an expansion of the δ 10.0 to 0.0 ppm region

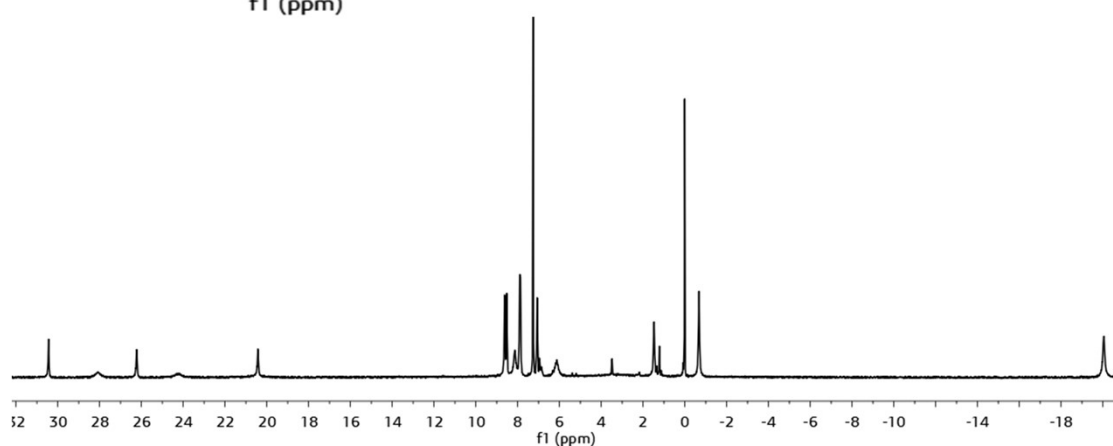
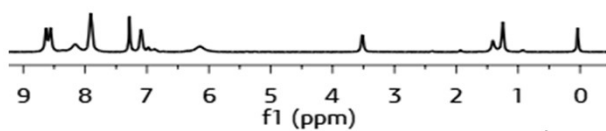


Figure S24 ¹H NMR spectrum of Ni4 along with an expansion of the δ 10.0 to 0.0 ppm region

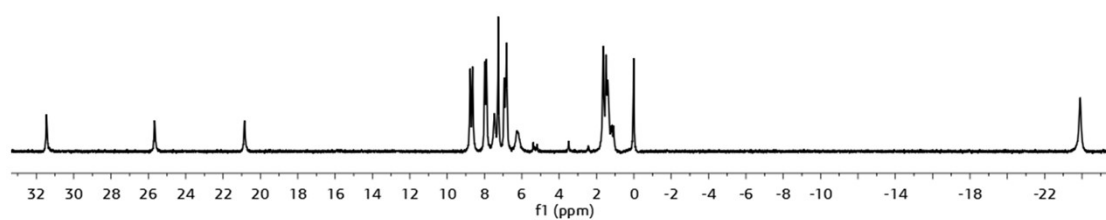
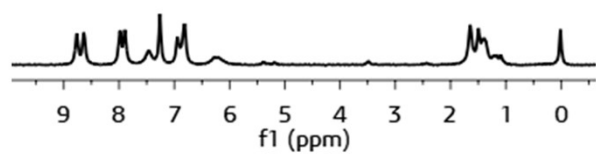


Figure S25 ¹H NMR spectrum of **Ni5** along with an expansion of the δ 10.0 to 0.0 ppm region

^{19}F NMR (470 MHz, CDCl_3 , 25 °C) spectra

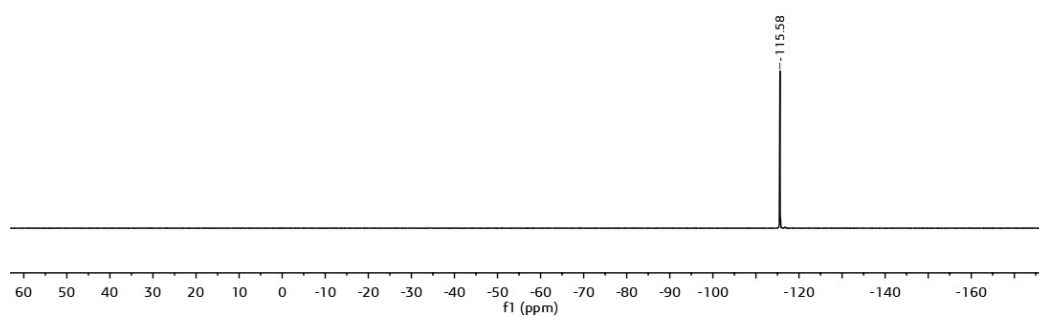


Figure S26 ^{19}F NMR spectrum of Ni1

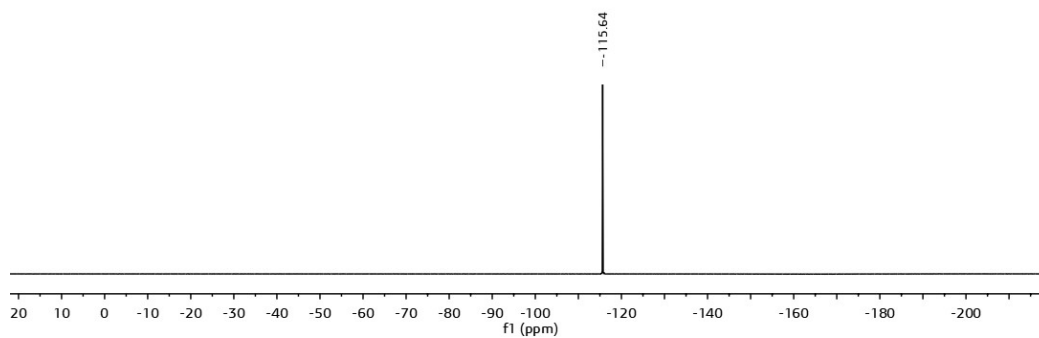


Figure S27 ^{19}F NMR spectrum of Ni2

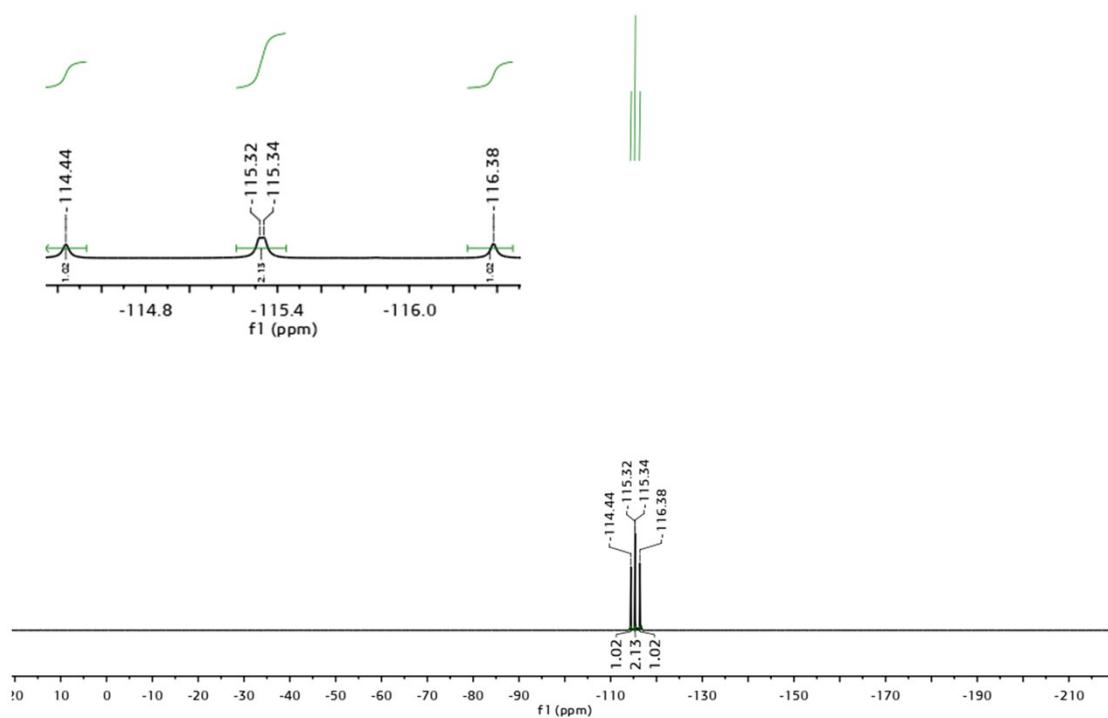


Figure S28 ^{19}F NMR spectrum of Ni3

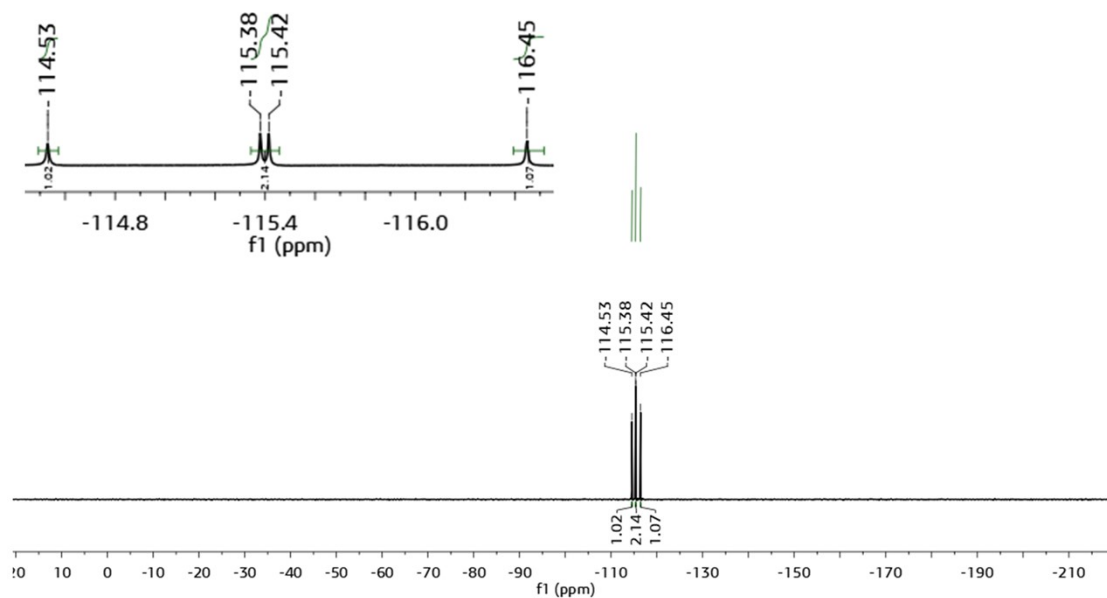


Figure S29 ^{19}F NMR spectrum of Ni4

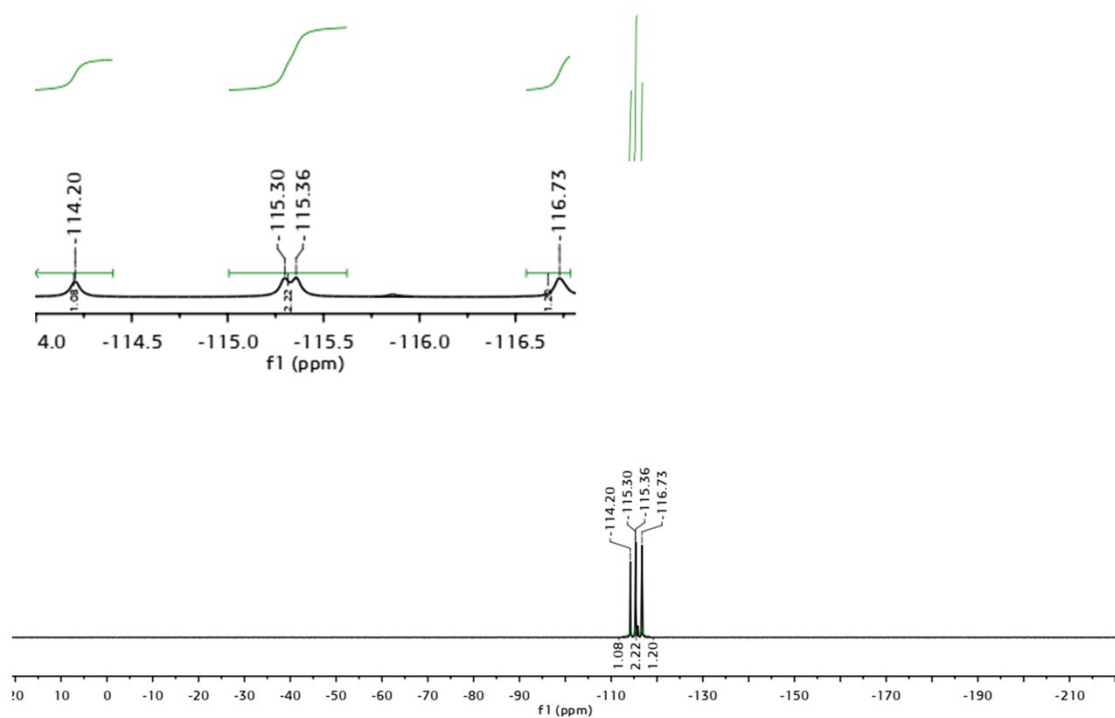


Figure S30 ^{19}F NMR spectrum of Ni5

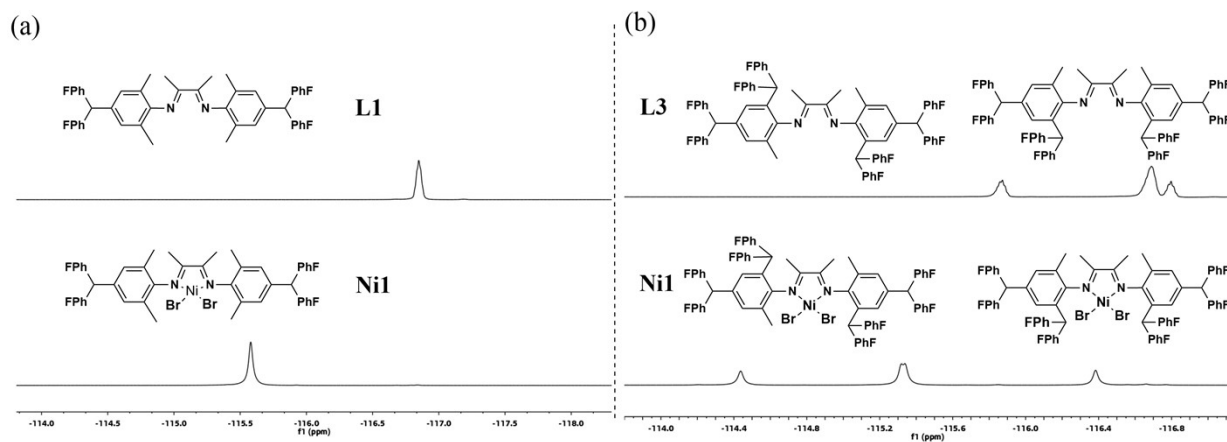


Figure S31 ^{19}F NMR spectra of a) L1 and its nickel complex Ni1 along with that for b) L3 and Ni3.

GPC traces for the polyethylenes

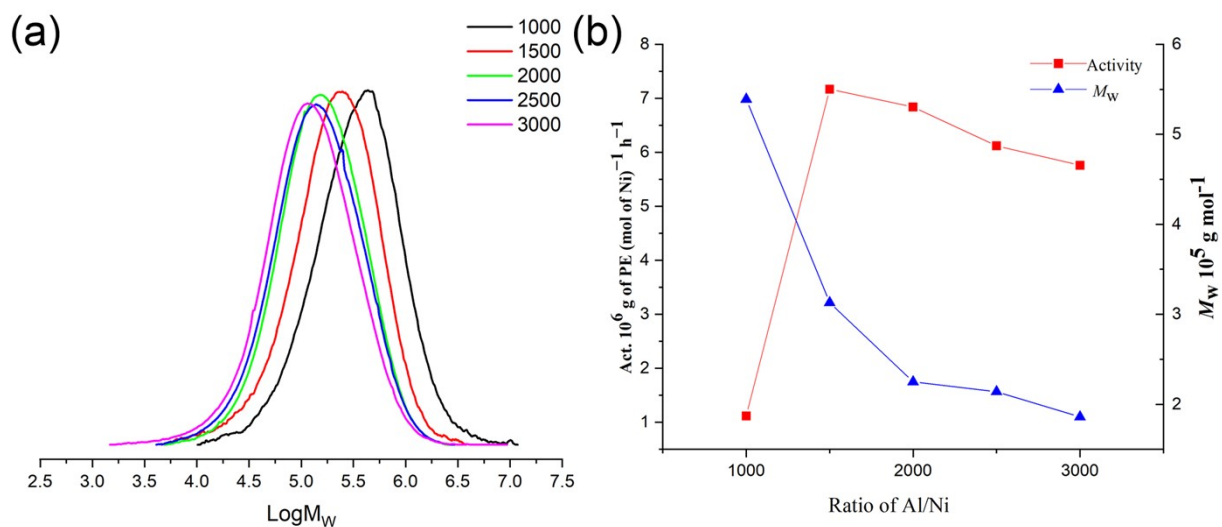


Figure S32 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni2/MAO at different Al:Ni molar ratios (entries 1 – 5, Table 3).

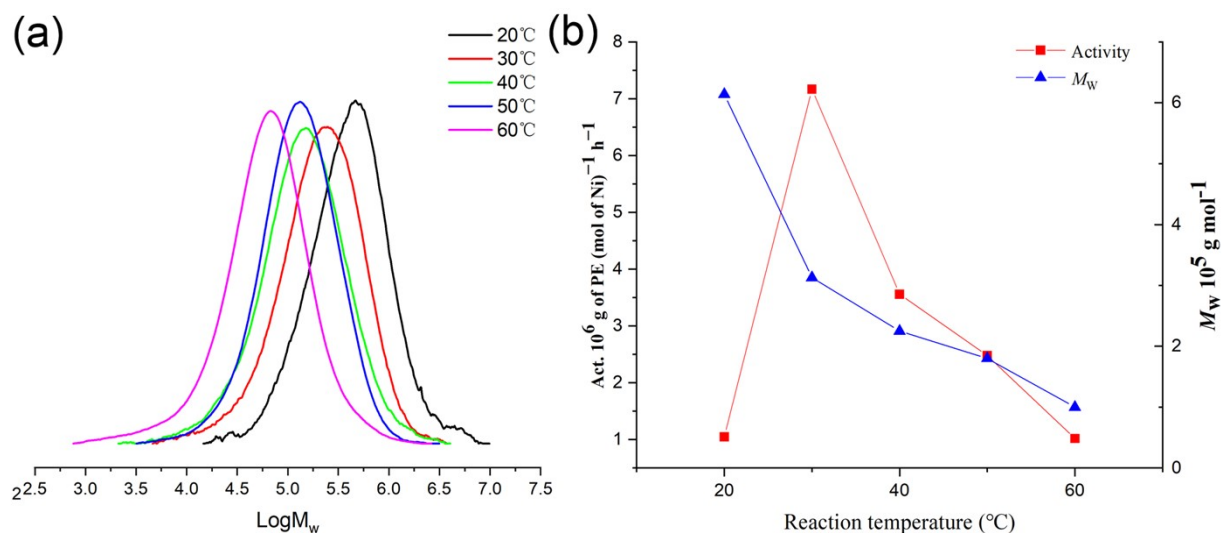


Figure S33 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni2/MAO at various run temperatures (entries 2 and 6 – 9, Table 3).

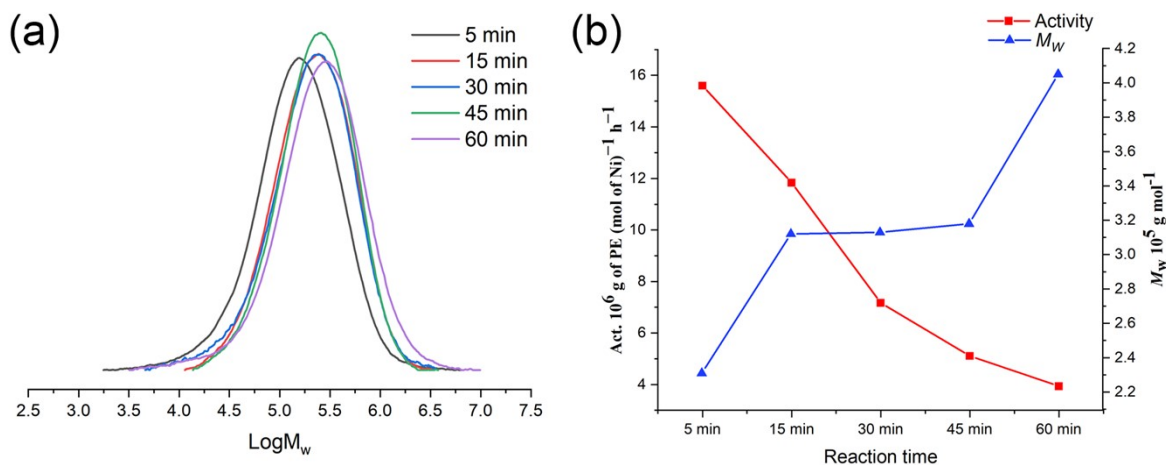


Figure S34 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni2/MAO at various time (entries 2 and 10-13, Table 3).

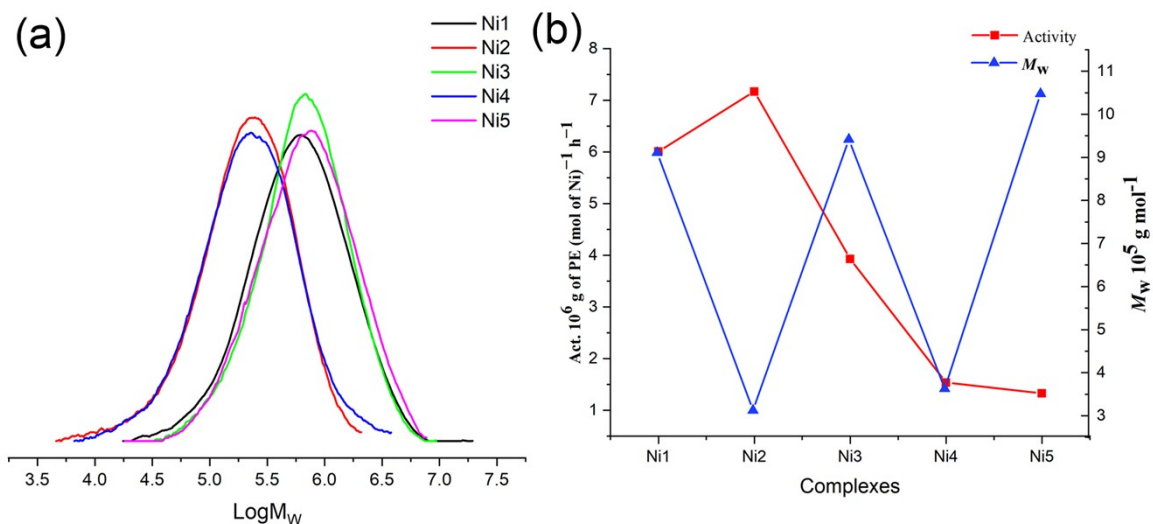


Figure S35 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni1 – Ni5 in combination with MAO (entries 2 and 16 – 19, Table 3).

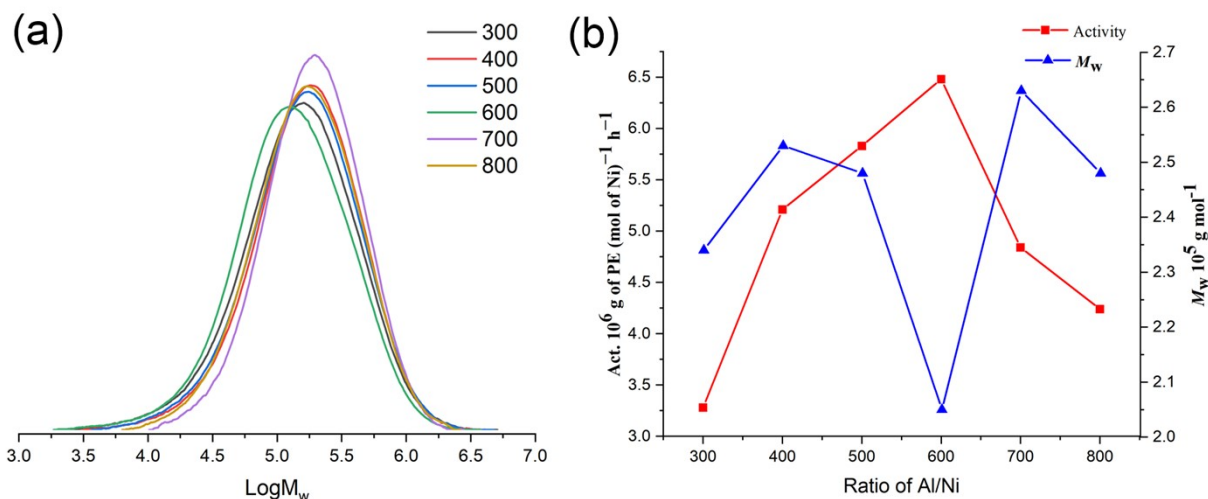


Figure S36 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni₂/ EtAlCl₂ at different Al:Ni molar ratios (entries 1-6, Table 4)

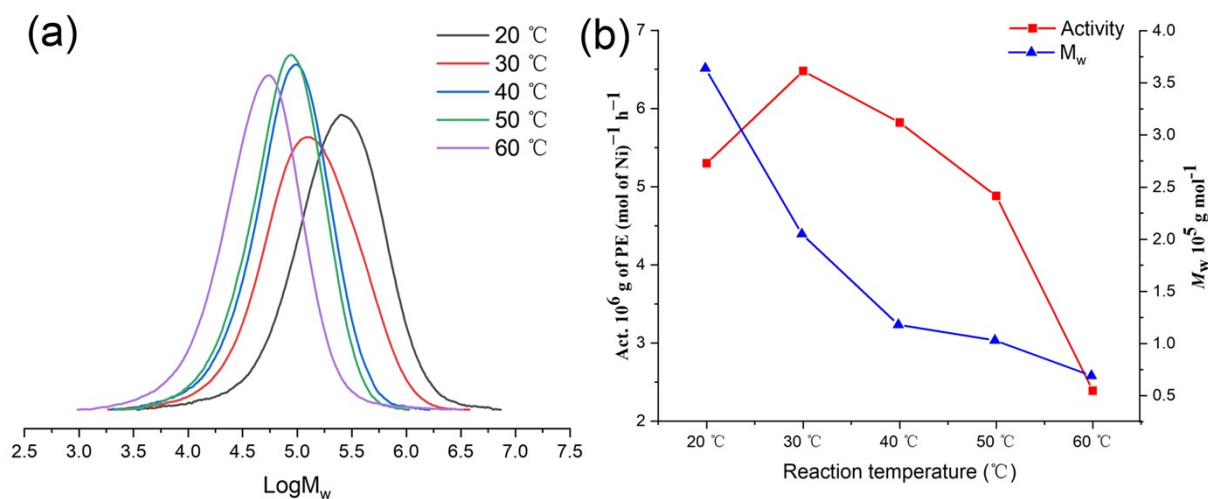


Figure S37 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni₂/ EtAlCl₂ at different run temperatures (entries 4 and 7-10, Table 4)

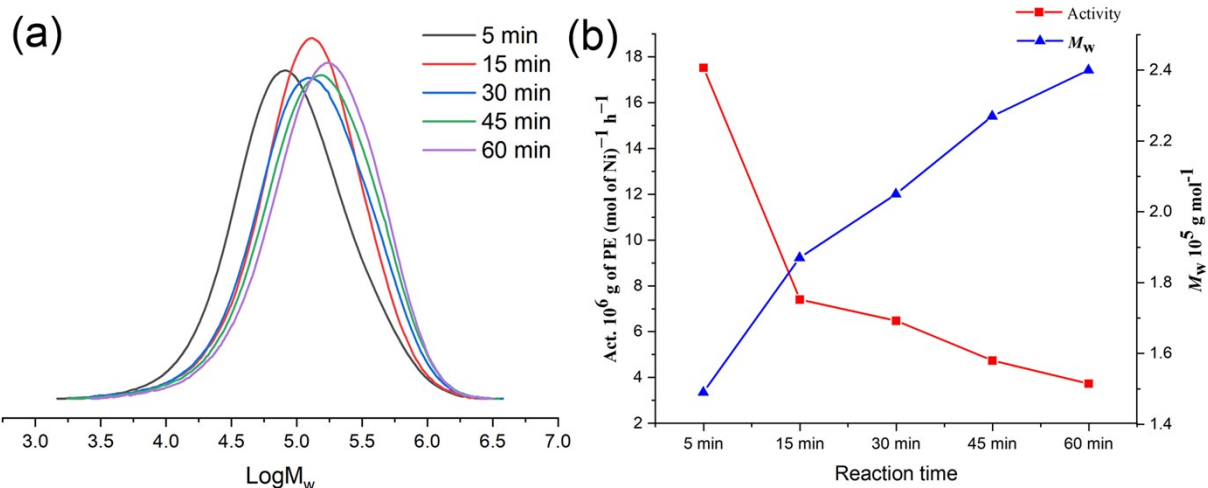


Figure S38 a) GPC traces and b) plots of catalytic activity and molecular weight of the polyethylene produced using Ni2/ EtAlCl₂ at different run time (entries 4 and 7-10, Table4)

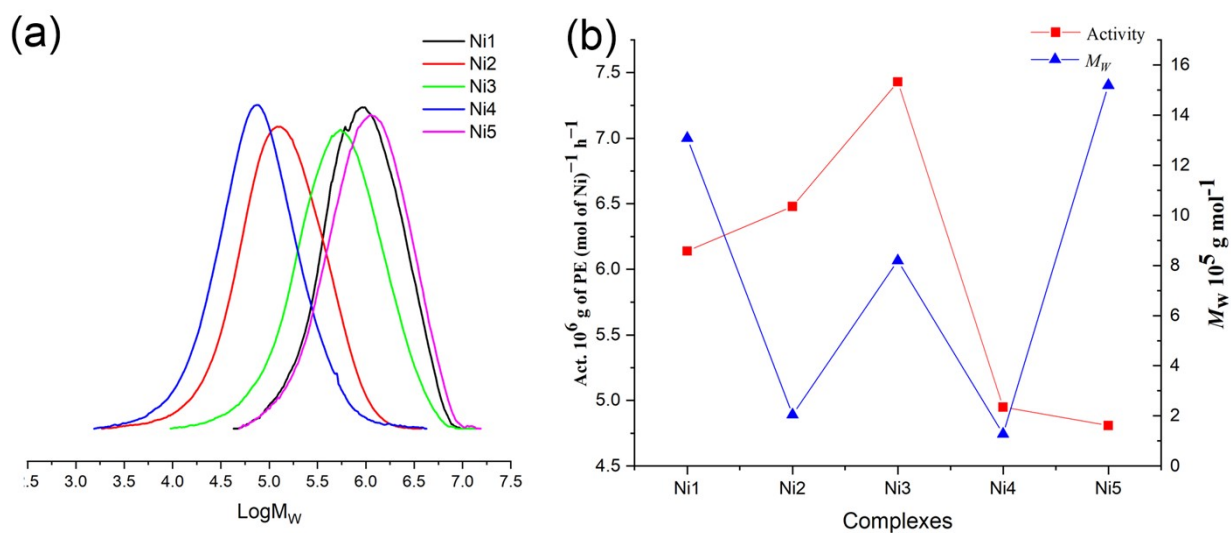


Figure S39 a) GPC traces and b) plots of the catalytic activity and molecular weight of the polyethylene produced using Ni1 – Ni5 in combination with EtAlCl₂ (entries 2 and 17 – 20, Table 4).

¹³C NMR (470 MHz, chlorobenzene-*d*₅, 100 °C) spectra

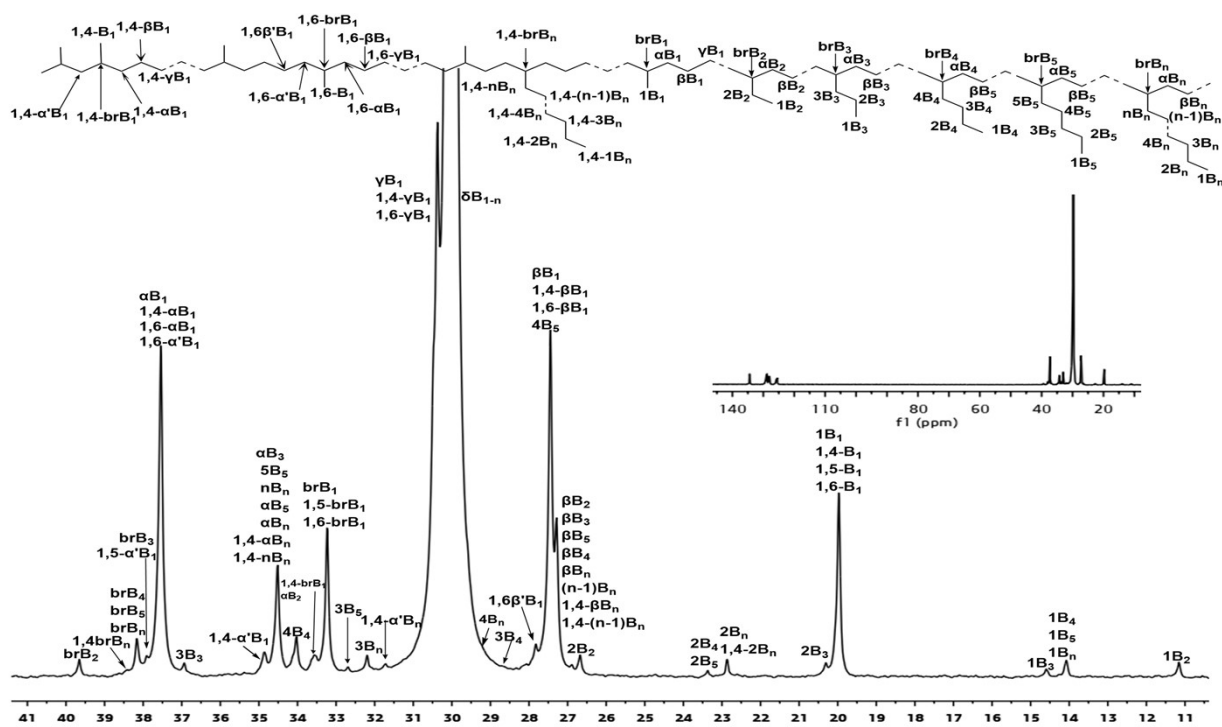


Figure S40 ^{13}C NMR spectrum of PE-MAO30Ni2 produced using Ni2/MAO (entry 2, Table 3)

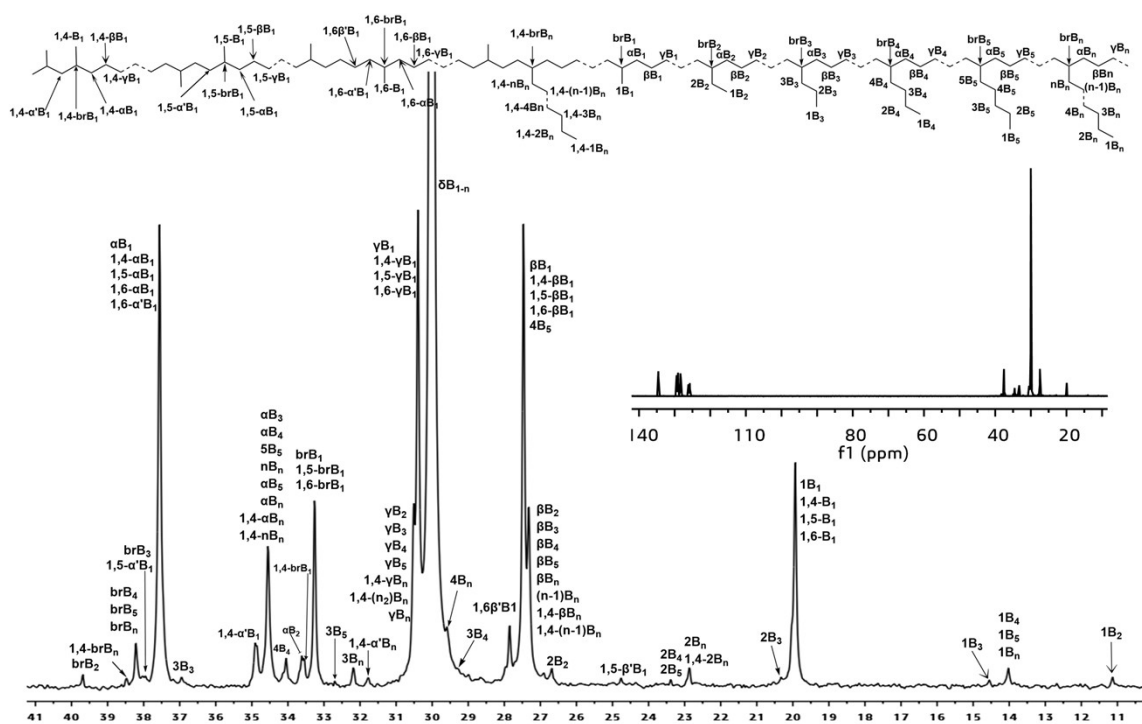


Figure S41 ^{13}C NMR spectrum of PE-EtAlCl₂40Ni5 produced using Ni5/EtAlCl₂ (entry 21, Table 4)

^{13}C NMR (470 MHz, *o*-dichlorobenzene-*d*₄, 100 °C) spectra

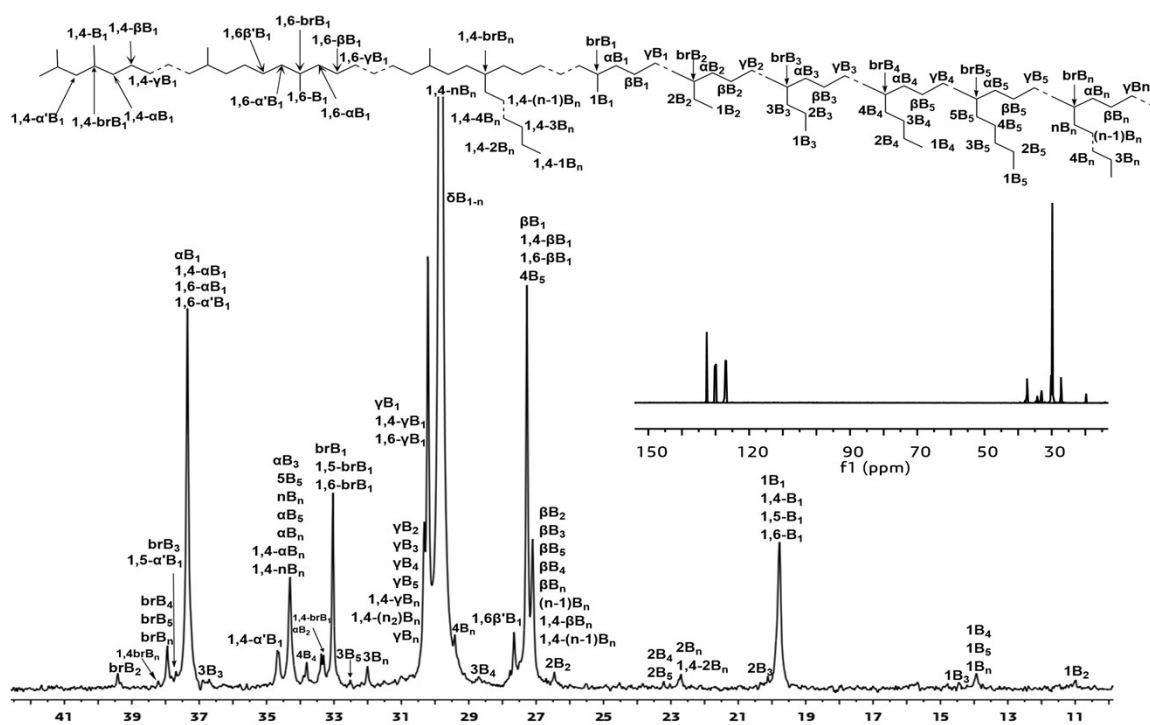


Figure S42 ^{13}C NMR spectrum of PE-Et₂AlCl₄₀Ni₅ produced using Ni₅/Et₂AlCl (entry 23, Table 4)

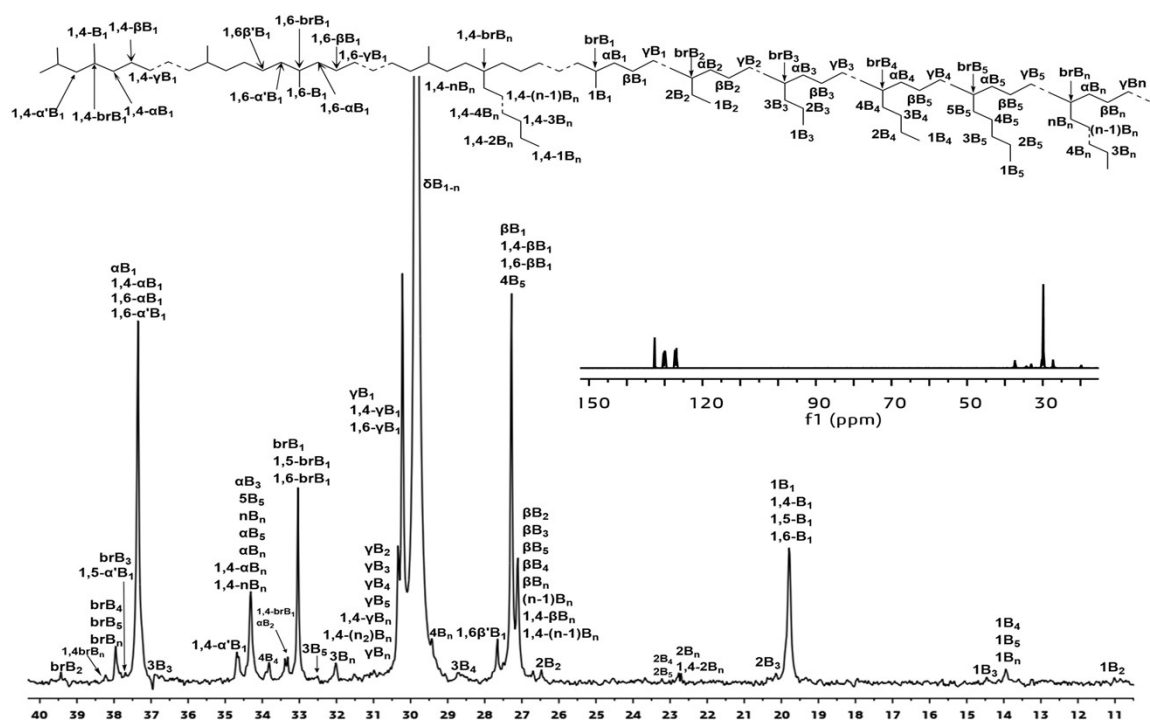


Figure S43 ^{13}C NMR spectrum of PE-EASC₄₀Ni₅ produced using Ni₅/EASC (entry 24, Table 4)

Stress-strain recovery test (performed at 30 °C)

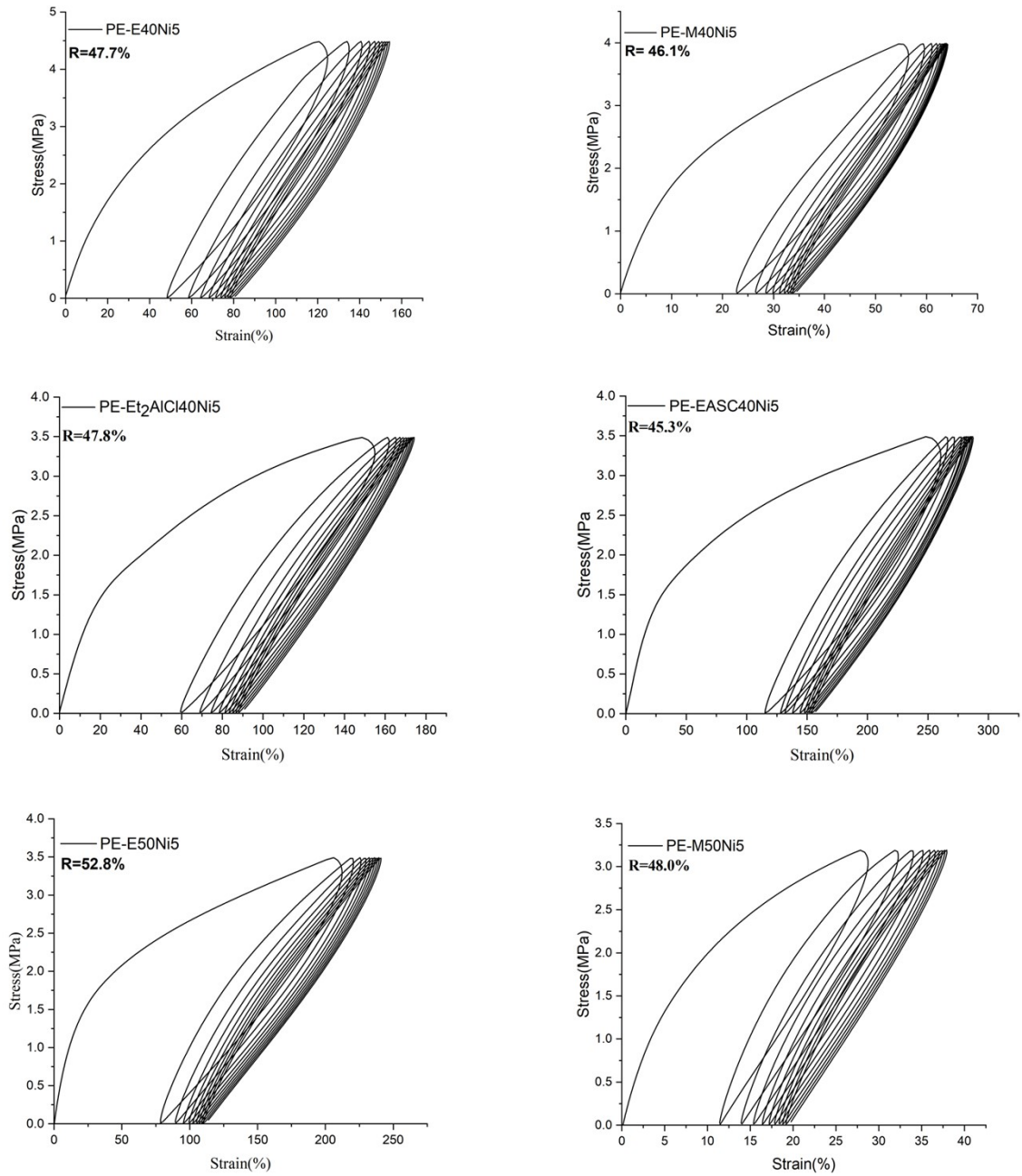


Figure S44 Stress-strain recovery tests for samples PE-EtAlCl₂40Ni₅, PE-EtAlCl₂50Ni₅, PE-M40Ni₅, PE-Et₂AlCl₄0Ni₅ and PE-EASC40Ni₅

Table S1 Crystal data and structure refinements for **L3**, **Ni1** and **Ni5**

	Ni1	Ni5	L1
Empirical formula	C ₂₁₀ H ₁₅₆ F ₂₄ N ₆	C ₉₂ H ₈₁ Br ₄ F ₈ N ₄ Ni ₂	C ₇₄ H ₆₀ Br ₂ F ₈ N ₂ Ni
Formula weight	3219.40	1831.67	1347.77
Temperature/K	170.00(10)	170.00(13)	169.99(12)
Crystal system	triclinic	triclinic	monoclinic
Space group	P-1	P-1	P2 ₁ /n
a/Å	11.08370(10)	15.1623(12)	10.8443(4)
b/Å	19.80860(10)	15.6426(9)	36.4718(12)
c/Å	37.8410(3)	18.6622(9)	16.3540(7)
α/°	89.0030(10)	78.343(4)	90
β/°	84.9140(10)	78.089(5)	106.635(4)
γ/°	83.4140(10)	78.104(6)	90
Volume/Å ³	8220.55(11)	4178.7(5)	6197.5(4)
Z	2	2	4
ρ _{calc} /g/cm ³	1.301	1.456	1.444
μ/mm ⁻¹	0.778	3.337	2.542
F(000)	3348.0	1858.0	2752.0
Crystal size/mm ³	0.2 × 0.15 × 0.1	0.1 × 0.05 × 0.02	0.3 × 0.1 × 0.02
Radiation	Cu Kα (λ = 1.54184)	Cu Kα (λ = 1.54184)	Cu Kα (λ = 1.54184)
2θ range for data collection/°	4.49 to 150.728	4.908 to 133.2	4.846 to 151.324
Index ranges	-13 ≤ h ≤ 13, -24 ≤ k ≤ 24, -47 ≤ l ≤ 41	-18 ≤ h ≤ 18, -18 ≤ k ≤ 18, -22 ≤ l ≤ 22	-12 ≤ h ≤ 13, -32 ≤ k ≤ 44, -20 ≤ l ≤ 20
Reflections collected	120556	55023	46177
Independent reflections	32478 [R _{int} = 0.0293, R _{sigma} = 0.0299]	14739 [R _{int} = 0.1001, R _{sigma} = 0.0840]	12209 [R _{int} = 0.1010, R _{sigma} = 0.0654]
Data/restraints/parameters	32478/0/2173	14739/1068/1200	12209/0/790
Goodness-of-fit on F ²	1.281	1.344	0.998
Final R indexes [I ≥ 2σ (I)]	R ₁ = 0.1097, wR ₂ = 0.2897	R ₁ = 0.1352, wR ₂ = 0.3446	R ₁ = 0.1343, wR ₂ = 0.3939
Final R indexes [all data]	R ₁ = 0.1223, wR ₂ = 0.3090	R ₁ = 0.1802, wR ₂ = 0.3816	R ₁ = 0.1634, wR ₂ = 0.4189
Largest diff. peak/hole / e Å ⁻³	1.37/-0.55	2.88/-0.96	3.39/-1.02