

Supplementary Information for

**Compositional dependence of Co- and Mo-supported Beta zeolite for
selective one-step hydrotreatment of methyl palmitate to produce bio jet
fuel range hydrocarbons**

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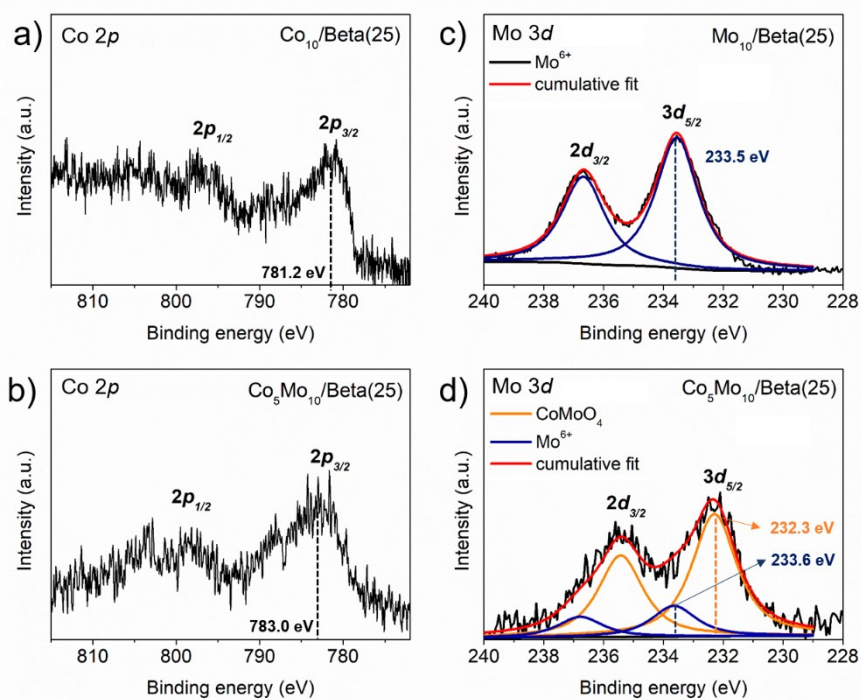


Fig. S1. XPS of Co 2p for (a) Co₁₀/Beta(25) and (b) Co₅Mo₁₀/Beta(25), and Mo 3d for (c) Mo₁₀/Beta(25) and (d) Co₅Mo₁₀/Beta(25). All the samples were obtained after the wet-impregnation and subsequent calcination.

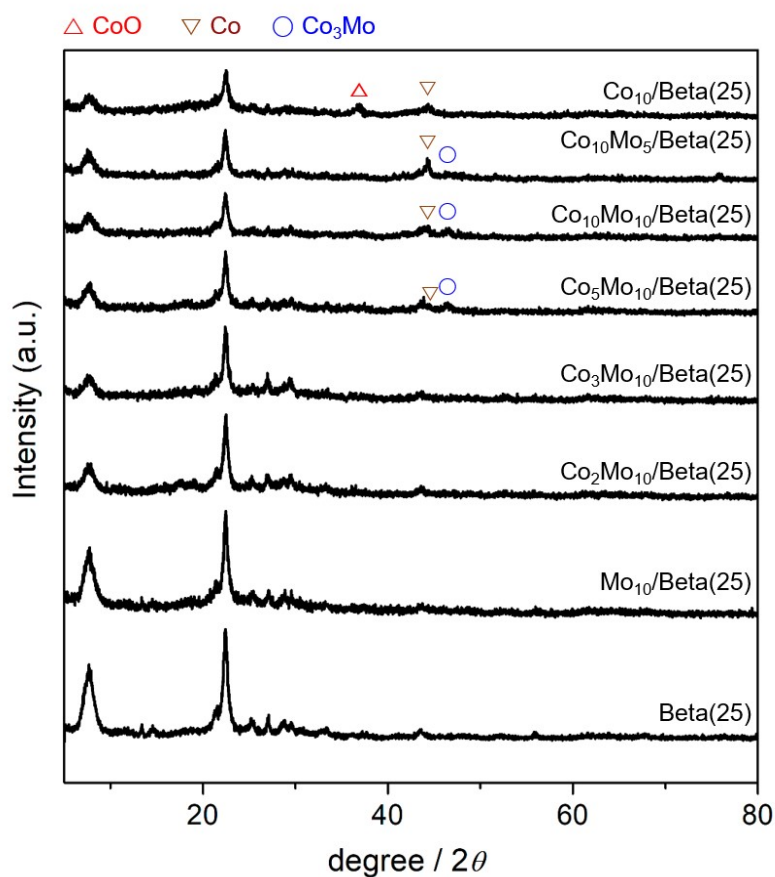


Fig. S2. XRD patterns of the Co- or/and Mo-supported Beta(25) and Beta(25) zeolite after the reduction under the same pretreatment condition of the catalytic reaction test. The positions of characteristic peaks are referenced from the JCPDS database (CoO: PDF#04-001-8626, Co: PDF#01-077-7456, Co₃Mo: PDF#04-004-3529).

Table S1. Physical properties of Co- or/and Mo-supported Beta(25) and Beta(25) zeolite after the reduction under the same pretreatment condition of the catalytic reaction test.

Sample	Surface area (BET) (m ² /g)			Pore volume (cm ³ /g)		
	Total ^a	Micropore ^b	Mesopore ^b	Total	Micropore ^b	Mesopore ^b
Co ₁₀ /Beta(25)	452	312	140	0.51	0.12	0.39
Co ₁₀ Mo ₅ /Beta(25)	466	320	146	0.63	0.13	0.50
Co ₁₀ Mo ₁₀ /Beta(25)	449	312	137	0.54	0.12	0.42
Co ₅ Mo ₁₀ /Beta(25)	447	312	135	0.57	0.12	0.45
Co ₃ Mo ₁₀ /Beta(25)	456	318	138	0.57	0.13	0.44
Co ₂ Mo ₁₀ /Beta(25)	444	296	148	0.62	0.12	0.50
Mo ₁₀ /Beta(25)	443	283	150	0.66	0.11	0.55
Beta(25)	643	439	204	0.79	0.18	0.61

^a Total surface area was determined by N₂ adsorption and calculated by BET method.

^b Surface area and volume of micropore and mesopore were determined by t-plot method.

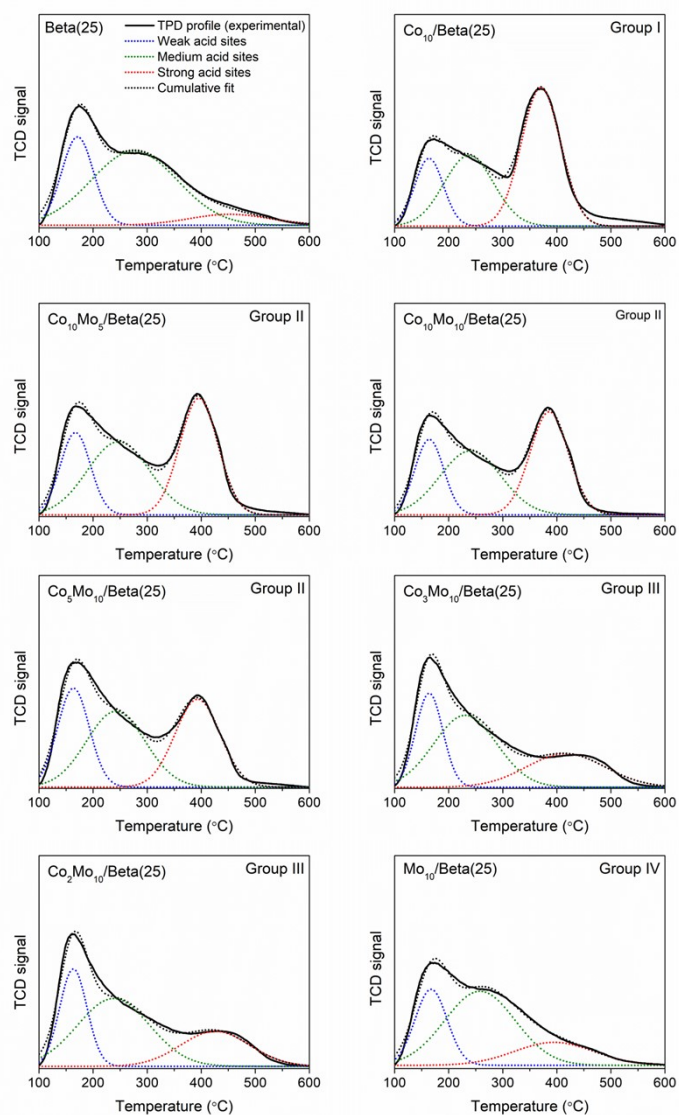


Fig. S3. NH₃-TPD profiles and the corresponding deconvolution results by the Gaussian curve fitting method.

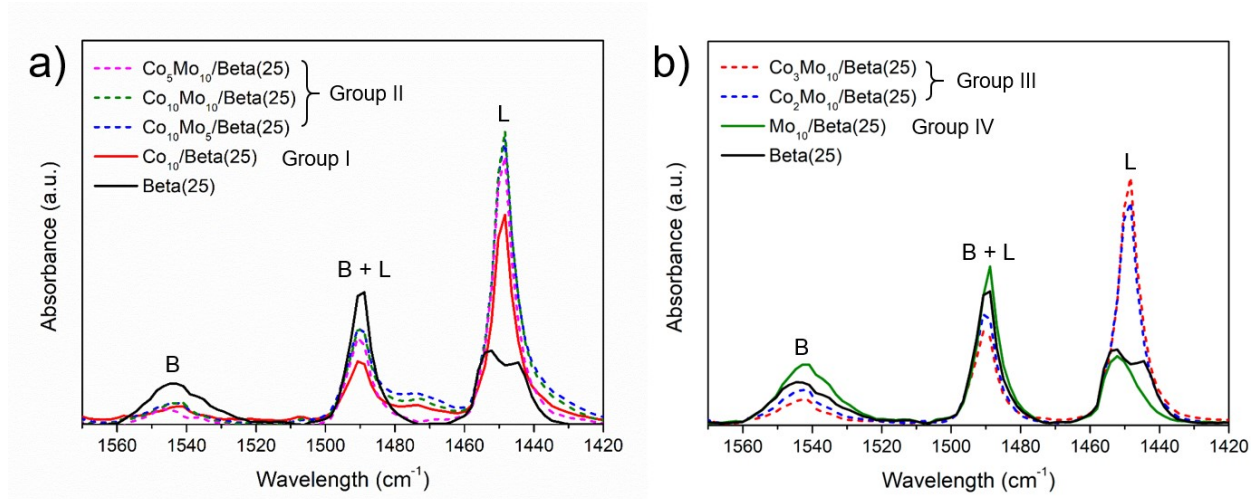


Fig. S4. FTIR spectra of adsorbed pyridine of catalysts after the reduction under the same pretreatment condition of the catalytic reaction test; (a) $\text{Co}_{10}/\text{Beta}(25)$, $\text{Co}_{10}\text{Mo}_5/\text{Beta}(25)$, $\text{Co}_{10}\text{Mo}_{10}/\text{Beta}(25)$, $\text{Co}_5\text{Mo}_{10}/\text{Beta}(25)$, and $\text{Beta}(25)$, and (b) $\text{Mo}_{10}/\text{Beta}(25)$, $\text{Co}_2\text{Mo}_{10}/\text{Beta}(25)$, $\text{Co}_3\text{Mo}_{10}/\text{Beta}(25)$, and $\text{Beta}(25)$, which are separately classified according to the combination of metal phases.

Table S2. Catalytic activities of the zeolite-based catalysts for bio jet fuel range hydrocarbons from FAMEs.

Catalysts	Feed	Reactor	T (°C)	P (bar)	Conversion (%)	Selectivity for jet fuel range (%)	Isomerization (%)	Ref
Co ₅ Mo ₁₀ /Beta(25)	Methyl palmitate	semi-batch	280	20	94.2	89.7 wt% (C ₈ -C ₁₆)	83.8 (C ₈ -C ₁₆)	This work
Ni/desilicated meso Y zeolite	Methyl palmitate	batch	390	20	-	64.8 (C ₈ -C ₁₆)	19.4 (C ₈ -C ₁₆)	<i>Fuel</i> 2019 , 244, 472.
10wt%Ni/Beta zeolite	Methyl laurate	batch	280	20	81.1	37.7 (C ₁₁ -C ₁₂)	-	<i>Fuel Process. Technol.</i> 2023 , 241, 107602
PtNi@hierarchical silicalite-1 zeolite	Methyl stearate	fixed-bed	360	30	100	45 (C ₉ -C ₁₅)	-	<i>Ind. Eng. Chem. Res.</i> 2020 , 59, 8601.
10 wt% Ni/HZSM-5 (Si/Al = 25)	Methyl oleate C _{18:1} (99.0%), methyl octadecanoate C _{18:0} (0.8%), methyl linoleate C _{18:2} (0.2%)	fixed-bed	280	8	85.1	32.5 (C ₈ -C ₁₆)	35.4 mol% (C ₈ -C ₁₆)	<i>Catal. Today.</i> 2016 , 259, 266.
Ni/meso Y zeolite	Microalgae (FAMEs, C16:1 (35.9%), C16:0 (30.0%), C14:0 (10.7%), C18:1(8.5%))	fixed-bed	275	20	91.5	56.2 (C ₈ -C ₁₆)	46.4 (C ₅ -C ₁₆ , in liquid products)	<i>Int. J. Hydrog. Energy.</i> 2019 , 44, 11765.
4% H ₃ PW ₁₂ O ₄ -10% Ni/meso Y zeolite	Microalgae (FAMEs, including C16:1 (35.9%), C16:0 (30.0%), C14:0 (10.7%), C18:1(8.5%))	fixed-bed	255	20	-	63.1 (C ₈ -C ₁₆)	20.5 (C ₅ -C ₁₆ , in liquid products)	<i>Fuel</i> 2019 , 245, 384
Ce/Beta zeolite	Algae oil	batch	400	27.5	98	85 (C ₁₀ -C ₁₄)	-	<i>RSC advances.</i> , 2016 , 6, 14626.

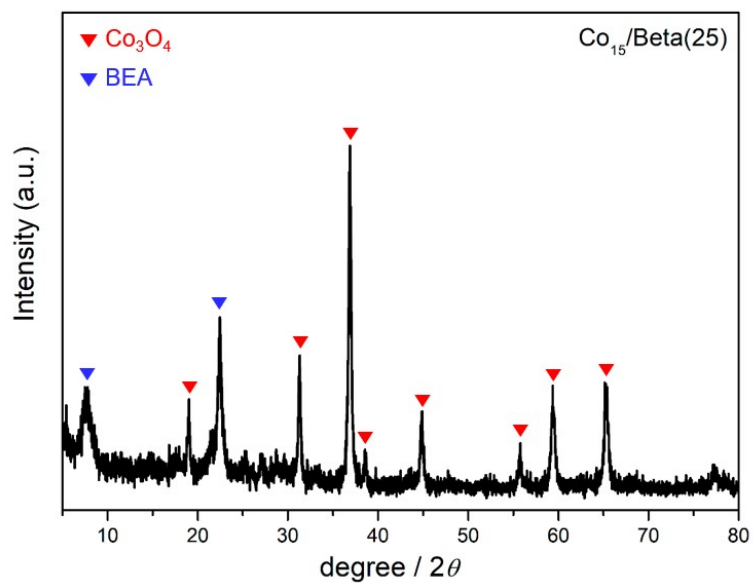


Fig. S5. XRD patterns of $\text{Co}_{15}/\text{Beta}(25)$ obtained by the wet-impregnation and subsequent calcination. The positions of characteristic peaks are referenced from the JCPDS database (BEA:01-074-8795, Co_3O_4 :00-042-1467).

Table S3. Acidic properties of Co₁₅/Beta(25) estimated by NH₃-TPD profiles and FTIR spectra of adsorbed pyridine, and their corresponding crystalline phase confirmed by XRD. Co₁₅/Beta(25) was reduced under the same pretreatment condition of the catalytic reaction test.

Sample	Metal phase	NH ₃ -TPD						FTIR of adsorbed pyridine			
		Strong acid sites ^a		Medium acid sites ^a		Strong acid sites ^a		Total acid sites (mmol/g)	B ^b (mmol/g)	L ^b (mmol/g)	B/L ^b
		T (°C)	Density (mmol/g)	T (°C)	Density (mmol/g)	T (°C)	Density (mmol/g)				
Co ₁₅ /Beta(25)	Co ₃ O ₄	164	0.20	233	0.33	359	0.60	1.13	0.05	0.05	1.08

^a Peak temperature and the corresponding amounts of acid sites calculated from the deconvolution results of NH₃-TPD profiles by the bian curve fitting method (Fig. S2)

^b Quantity of Brønsted (B) and Lewis (L) acid sites determined by multiplying the B/L ratio from FTIR spectra of adsorbed pyridine and the total acid sites concentration from NH₃-TPD profiles.

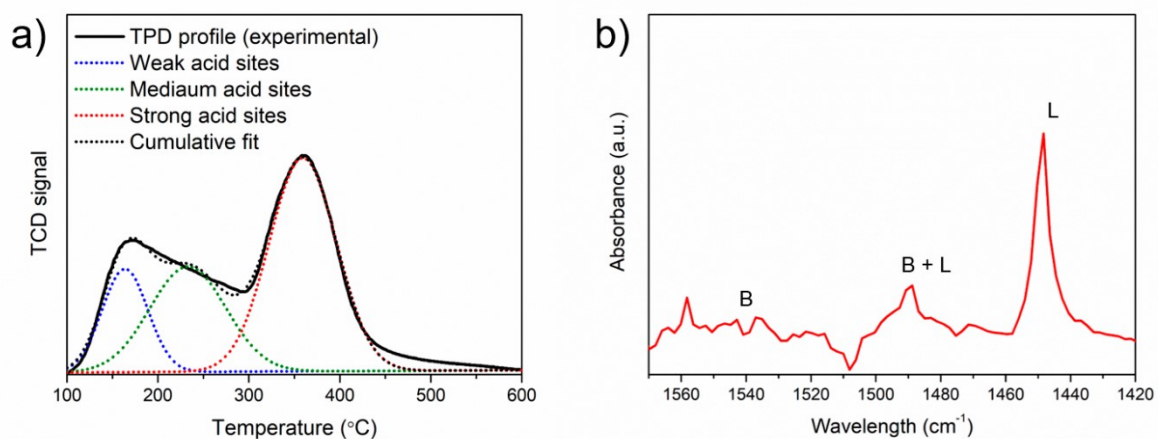


Fig. S6. (a) NH₃-TPD profiles and the corresponding deconvolution results by the Gaussian curve fitting method and (b) FTIR spectra of adsorbed pyridine of Co₁₅/Beta(25) after the reduction under the same pretreatment condition of the catalytic reaction test

Table S4. Catalytic activity of methyl palmitate over the Co₁₅/Beta(25) zeolite catalyst.

Catalyst	Conv. (%)	Gas product	Organic liquid product						Yield of jet fuel range hydrocarbons (C ₈ -C ₁₆ , %)	n-C ₁₆ / (n-C ₁₅ + n-C ₁₆)	Isomer ratio in C ₈ -C ₁₆ (%)
		Yield (%)	Yield (%)	Selectivity (wt%)							
				C ₅ -C ₇	C ₈ -C ₁₆	C ₁₇ -C ₁₈	C ₃₂ H ₆₄ O ₂	Palmitic acid			
Co ₁₅ /Beta(25)	100	27.3	72.7	10.4	89.6	0	0	0	65.1	0.74	77.7