

## Supporting Information

### A Selective and Stable Tetraphosphite for Rh-catalyzed Linear Hydroaminomethylation of Aliphatic and Aromatic Olefins

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## 1. General information

Unless otherwise mentioned, all the experiments were carried out using standard Schlenk techniques or under inert atmosphere in a glovebox. Anhydrous solvents and amines were purchased from commercial sources (Sigma-Aldrich or TCI) and used without further purification except for toluene, which was dried over  $\text{CaH}_2$ , distilled and stored under inert atmosphere. PE refers to petroleum ether.

**Reagents:** Commercially available reagents and solvents were purchased at the highest commercial quality from Sigma-Aldrich or TCI and were used as received, without further purification, unless otherwise stated.

**Analytical methods:** NMR spectra were recorded on a Bruker DPX 400 spectrometer at 400 MHz for  $^1\text{H}$  NMR, 101 MHz for  $^{13}\text{C}$  NMR and 162 MHz for  $^{31}\text{P}$  NMR or a Bruker DPX 500 spectrometer at 500 MHz for  $^1\text{H}$  NMR, 126 MHz for  $^{13}\text{C}$  NMR and 202 MHz for  $^{31}\text{P}$  NMR in  $\text{CDCl}_3$  with tetramethylsilane (TMS) as internal standard. Chemical shifts were reported in ppm and coupling constants were given in Hz. Chemical shifts were reported relative to TMS (0.00 ppm) or  $\text{CDCl}_3$  (7.26 ppm) for  $^1\text{H}$  NMR and relative to  $\text{CDCl}_3$  (77.0 ppm) for  $^{13}\text{C}$  NMR. The following abbreviations were used to indicate the multiplicity: s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; bs, broad signal .

High-resolution mass spectra (HRMS) were recorded on a Thermo Fisher Q Exactive focus using APCI-TOF (electrospray ionization-time of flight). Samples were introduced to the mass spectrometer ion source by direct injection using a syringe pump and were externally calibrated using sodium formate. The instrument was operating in the positive ion mode.

Reactions were monitored by TLC carried out on 0.25 mm silica gel or neutra-alumina glass plates. Flash column chromatography was carried out using forced flow of the indicated solvent on silica gel (300-400 mesh).

GC analysis was conducted on an Agilent 7890B gas chromatograph using HP-5 column (30 m  $\times$  0.32 mm  $\times$  0.25  $\mu\text{m}$ ) using 2-methoxyethyl ether as internal standard. Ar (99.99%),  $\text{N}_2$  (99.99%), CO (99.9%) and  $\text{H}_2$  (99.999%) were purchased from Air Products. All isolated compounds were estimated to be >98% pure as determined by GC and/or NMR.

GS-MS spectroscopy was carried out on a Agilent 7890B-5799A GC/MSD system, with a HP-5ms column (30 m × 0.25 mm × 0.25 μm), injector  $T = 250$  °C, helium flowrate 15 ml/min.

HPLC analysis was carried out on an Agilent HPLC 1260 Infinity II with CHIRALPAK® IB N-3 column, 285 nm, 30 °C, n-hexane: EtOH: Ethanolamine = 95: 5: 0.1; flow rate 1.0 mL/min.

### Qualitative analysis for hydroaminomethylation experiments

Qualitative analysis of the reaction mixtures was carried out on an Agilent 7890B-5799A GC/MSD system coupled with EI source and EM detector. For all olefins, a HP-5ms column (30 m × 0.25 mm × 0.25 μm) was used. Helium was used as carrier gas with a flow of 15 mL/min and a split ratio of 20/1. Table S1 shows the temperature profile for the GC/MSD.

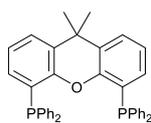
**Table S1.** Oven parameters for GC analysis

	Rate [°C/min]	Temperature [°C]	Hold time [min]
start	-	35	5
ramp 1	5	150	2
ramp 2	10	250	5
ramp 3	50	320	2

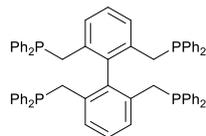
### Quantitative analysis for hydroaminomethylation experiments

Quantitative analysis of the reaction mixtures was carried out on an Agilent 7890B gas chromatograph coupled with a Flame Ionization Detector (FID). For all olefins, a HP-5 column (30 m × 0.32 mm × 0.25 μm) was used. Nitrogen was used as carrier gas with a flow of 20 mL/min and a split ratio of 20/1. The temperature profile for the GC is the same as GC/MSD.

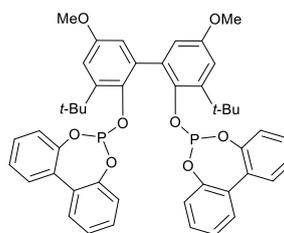
**Catalysis:** Ligands (**L4**, **L5**, **L6**, **L7**, **L2** and (**R**)-**DTBM-C<sub>3</sub>-TunePhos**) used in this protocol were synthesized according to the procedures reported by our group,<sup>1-5,8</sup> **L3** was synthesized according to a literature method,<sup>6</sup> **L1** was purchased from Sigma-Aldrich (Shanghai) (Figure S1). Rhodium (Rh(acac)(CO)<sub>2</sub>, Rh(COD)BF<sub>4</sub>, Rh(nbd)<sub>2</sub>BF<sub>4</sub>, [Rh(nbd)Cl]<sub>2</sub>, [Rh(OAc)<sub>2</sub>]<sub>2</sub>) and ruthenium (Ru(OAc)<sub>2</sub>) metal precursors were purchased from J&K Scientific.



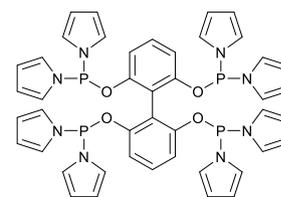
**L1**



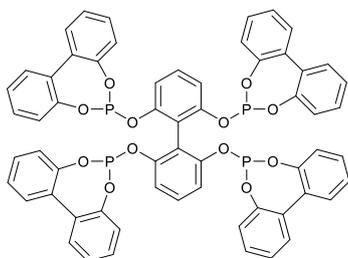
**L2**



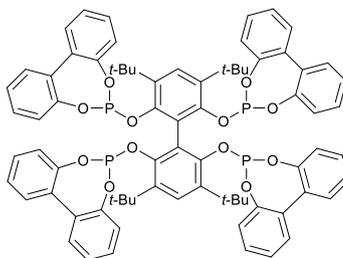
**L3**



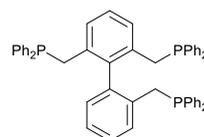
**L4**



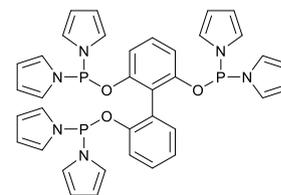
**L5**



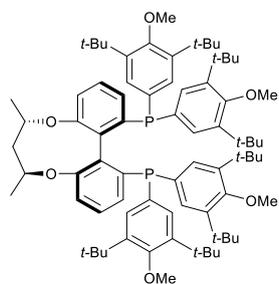
**L6**



**L7**



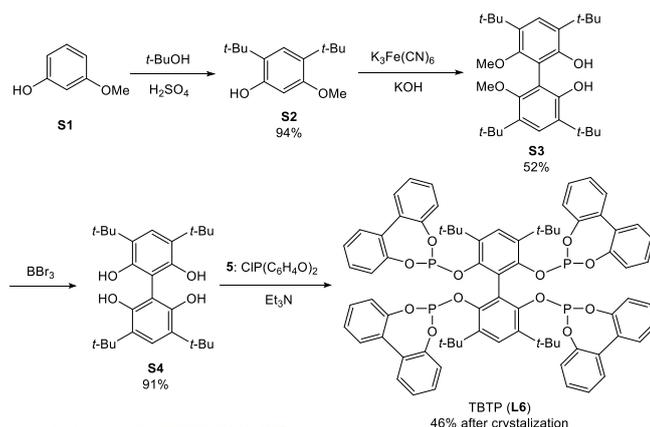
**L8**



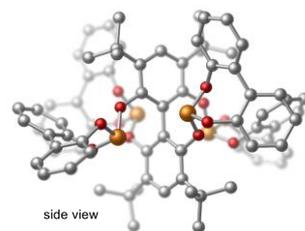
**(R)-DTBM-C<sub>3</sub>-TunePhos**

**Figure S1** Structures of tested ligands

## 2. Synthesis of TBTP ligand and substrates



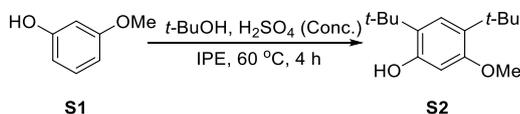
TBTP synthesized in kilogram scale



single crystal structure (CCDC No. 1993523)

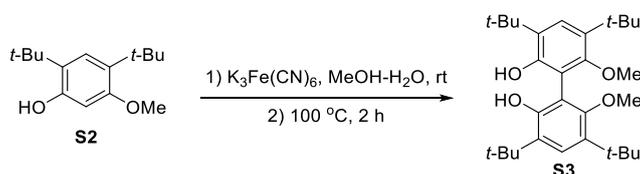
### 2.1 Synthesis of TBTP (L6):

#### 2.1.1 Synthesis of compound S2<sup>7</sup>



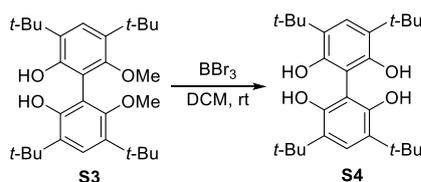
To a 500 mL flask was added 3-methoxyphenol **S1** (6.2 g, 50 mmol) and 50 mL dry IPE. *t*-BuOH (8.16 g, 110 mmol) was then added dropwise followed by the addition of concentrated H<sub>2</sub>SO<sub>4</sub> (2.5 mmol). The reaction mixture was allowed to stir at rt for 10 h till completion (TLC). The reaction was diluted by water at 0 °C. The organic layer was extracted with 100 mL EtOAc (x2). The combined organic phase was concentrated under reduced pressure to provide crude product **S2** as light-yellow solid (94% yield, 11.1 g). <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 7.16 (s, 1H), 6.27 (s, 1H), 4.69 (s, 1H), 3.78 (s, 3H), 1.40 (s, 9H), 1.35 (s, 9H); <sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>): δ 157.2, 152.7, 129.8, 126.6, 125.4, 101.5, 55.3, 34.6, 34.2, 30.2, 30.2.

#### 2.1.2 Synthesis of compound S3:



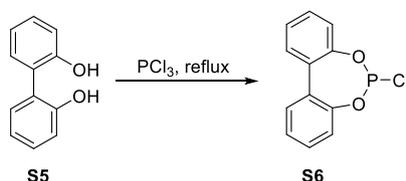
To a solution of MeOH (100 mL) in a 500 mL flask of **S2** (6.0 g, 25.4 mmol) was added an aqueous solution of  $\text{K}_3\text{Fe}(\text{CN})_6$  (8.36 g, 25.4 mmol) and KOH (4.58 g, 90.4 mmol), the reaction mixture was allowed to stir at rt for 4 h. The reaction mixture reacted at 100 °C for 2h, and the crude product was crystallized from petroleum ether to afford pure **S3** as white solid (3.1 g, 52%).  $^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ )  $\delta$  7.33 (s, 2H), 5.76 (s, 2H), 3.31 (s, 6H), 1.40 (d,  $J = 9.8$  Hz, 36H),  $^{13}\text{C}$  NMR (101 MHz,  $\text{CDCl}_3$ ):  $\delta = 155.4, 151.4, 134.1, 131.9, 126, 115.0, 59.7, 35.1, 35.0, 31.1, 29.9$ .

### 2.1.3 Synthesis of compound **S4**:



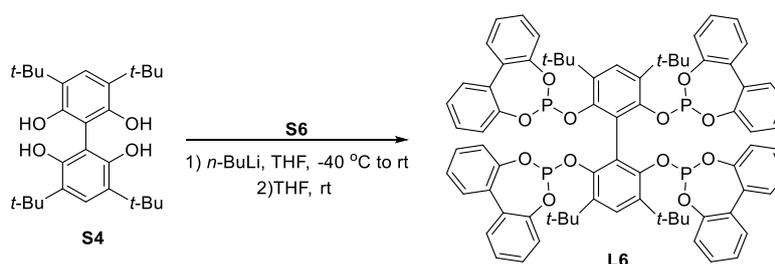
To a 100 mL flask containing a DCM (50 mL) solution of crude product **S3** (3.0 g, 6.4 mmol) was added  $\text{BBr}_3$  (3.51 g, 14.0 mmol). The reaction mixture was allowed to stir at -40 °C for 2 h. The crude product was purified by column chromatography (PE/EA = 50/1) to afford pure **S4** as white solid (2.6 g, 91%).  $^1\text{H}$  NMR (600 MHz,  $\text{CDCl}_3$ ):  $\delta = 7.35$  (s, 2H), 4.89 (s, 4H), 1.40 (s, 36H),  $^{13}\text{C}$  NMR (101 MHz,  $\text{CDCl}_3$ ):  $\delta = 151.2, 128.0, 127.9, 102.4, 34.8, 29.9$ .

### 2.1.4 Synthesis of compound **S6**:



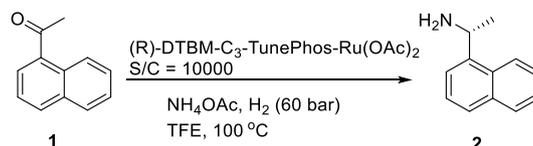
A solution of 2,2'-biphenol **S5** (28.1 g, 0.15 mol) in 49 mL phosphorus trichloride was heated at reflux for 2 h. The excess  $\text{PCl}_3$  was removed by distillation. The residue was purified by vacuum distillation (140-143 °C at 0.5mm Hg) to give 1,1'-biphenyl-2,2'-diyl phosphorochloridite **S6** (30.70 g, 81% yield) (as a clear viscous oil which solidified to give a white solid upon standing at RT in an inert atmosphere for an extended period of time).

### 2.1.5 Synthesis of ligand **L6**:



*n*-BuLi (2.82 g, 44 mmol) was added to a solution of **S4** (4.4 g, 10 mmol) in THF (50 ml) at -40 °C. The reaction mixture warmed up to rt for 2 h, and the reaction mixture was added to a solution of **S6** (15.0 g, 60 mmol) in THF (50 ml) dropwise followed by stirring at rt for 10 h till completion (detected by TLC). The reaction mixture was filtered in an inert atmosphere. The filtrate was evaporated under reduced pressure to produce crude solid **L6**. The solid was recrystallized from acetonitrile to give white powder (6.0 g, 46 % yield). <sup>1</sup>H NMR (600 MHz, CDCl<sub>3</sub>): δ = 7.43-7.35 (m, 12H), 7.32 (d, *J* = 8.1Hz, 2H), 7.22 (tdd, *J* = 6.7, 4.9, 1.6Hz, 15H), 6.88 (dt, *J* = 7.2, 1.5Hz, 5H), 1.84–0.95 (m, 36H); <sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>) δ = 152.3, 149.6, 134.9, 131.5, 129.5, 128.7, 124.9, 123.4, 35.4, 30.3. <sup>31</sup>P NMR (243 MHz, CDCl<sub>3</sub>): δ = 144.35; APCI-TOF/HRMS: Calculated for C<sub>76</sub>H<sub>71</sub>O<sub>12</sub>P<sub>4</sub> [M+H]<sup>+</sup>: 1299.3896; Found: 1299.3891.

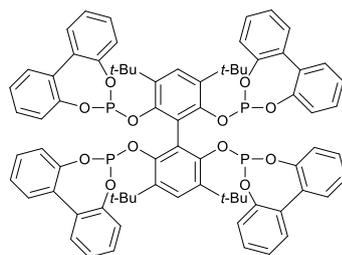
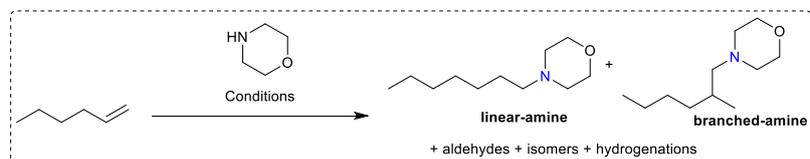
## 2.2 Asymmetric synthesis of (*R*)-1-(naphthalen-1-yl)ethan-1-amine<sup>8</sup>



In a glovebox, required amount of the catalyst, 2-acetonaphthone (0.2 mmol), ammonium salt and solvent were successively added to a 5 mL vial equipped with a magnetic stirring bar. The mixture was then transferred to a stain-less autoclave and purged by three cycles of pressurization/venting with H<sub>2</sub>. The required H<sub>2</sub> pressure was then installed and the autoclave was placed in an oil bath preheated to the indicated temperature. The autoclave was cooled down in an ice bath after the indicated reaction time and the pressure was slowly released. Hydrochloric acid (1 mL, 1M) was added to the reaction mixture and the aqueous phase was washed with diethyl ether for three times and basified with sodium hydroxide (0.5 mL, 5 M), followed by extraction with ethyl ether (1 mL x 3). The combined organic phase was dried over sodium sulfate, filtered and evaporated under reduced pressure. The resulting amine product was pure enough and directly subjected to NMR analysis (87%, 0.74 g). The enantiomeric excess was determined by HPLC 1260 II on CHIRALPAK® IB N-3 column, 285 nm, 30 °C, *n*-hexane : EtOH : Ethanolamine = 95: 5: 0.1; flow rate 1.0 mL/min; *t<sub>R</sub>* (minor) = 11.5 min, *t<sub>R</sub>* (major) = 11.9 min. <sup>1</sup>H NMR (400 MHz, Chloroform-*d*) δ = 8.14 (d, *J* = 8.4 Hz, 1H), 7.88 (dd, *J* = 7.9, 1.7 Hz, 1H), 7.75 (d, *J* = 8.2 Hz, 1H), 7.66 (d, *J* = 7.1 Hz, 1H), 7.58 – 7.43 (m, 3H), 4.97 (q, *J* = 6.6 Hz, 1H), 1.77 (s, 2H), 1.56 (d, *J* = 6.6 Hz, 3H); <sup>13</sup>C NMR (101 MHz, Chloroform-*d*) δ = 143.4, 134.0, 130.9, 129.1, 127.4, 126.1, 125.8, 125.6, 123.0, 121.5, 46.6, 24.9.

### 3. Optimization of reaction conditions

#### 3.1 Table S2 Solvent screening for HAM of 1-hexene with TBTP ligand

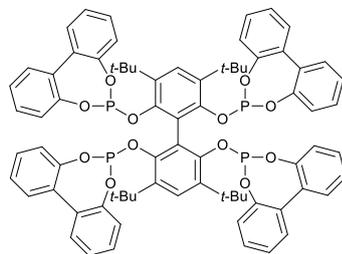
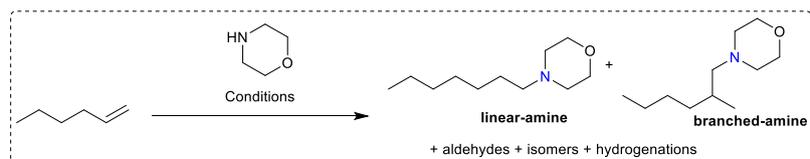


L6: Tetraphosphite-t-Bu (TBTP)

Entry	Solvent	Conversion [%]	amine select. [%] <sup>b</sup>	linear amine yield [%] <sup>c</sup>	linear select. [%] <sup>d</sup>
1	<i>i</i> -PrOH	99	96	95	97
2	Toluene	100	95	95	>99
3	PhMe/MeOH=1:1	80	98	78	97
4	MeOH	58	99	57	98
5	THF	100	96	96	99
6	EtOAc	99	97	96	99
7	EtOH	99	97	96	79
8	Butanol	95	97	92	99
9	PhMe/THF	99	97	96	99
10	Dioxane	98	98	96	99
11	2-butanol	98	97	95	99

Reaction conditions: olefin (1 mmol), amine (1 mmol), Rh(acac)(CO)<sub>2</sub> (1 μmol), TBTP (4 μmol), toluene (3 mL). *P*(CO/H<sub>2</sub>) = 10:30 bar, time = 2 h, T = 100 °C. Amine selectivity and yield were determined by GC analysis. 2-methoxyethyl ether (0.1 mL) was used as internal standard, no hydrogenation products were detected. [b] Amine selectivity: percentage of linear and branched amines from the reaction products including isomerized alkenes, aldehydes and hydrogenation productions, determined by GC; [c] Isolated yield of linear-amine; [d] Percentage of linear amine in all amines.

### 3.2 Table S3 Optimization for the HAM of 1-hexene with morpholine.<sup>a</sup>

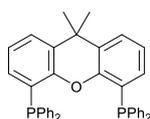
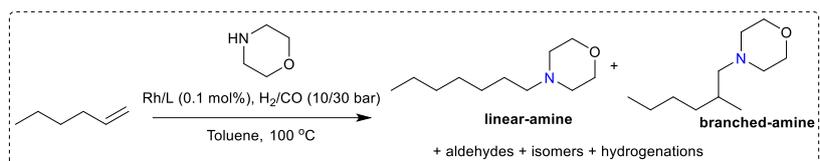


L6: Tetraphosphite-t-Bu (TBTP)

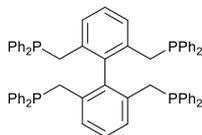
Entry	$P_{\text{CO}/\text{H}_2}$ [bar]	temp. [°C]	$t$ [h]	L/Rh	conv. [%]	amine select. [%] <sup>b</sup>	linear amine yield [%] <sup>c</sup>	linear select. [%] <sup>d</sup>
1	20:10	100	6	4	99.9	85.2	33.0	93.7
2	10:10	100	6	4	99.7	93.7	47.0	96.7
3	10:20	100	6	4	99.6	95.8	85.5	99.4
4	10:30	100	6	4	99.7	97.0	92.6	99.2
5	5:20	100	6	4	99.7	96.2	63.2	97.6
6	5:25	100	6	4	99.2	94.8	91.8	95.8
7	5:30	100	6	4	99.3	93.3	84.0	96.8
8 <sup>e</sup>	10:30	100	2	4	99.6	97.3	91.1	99.9
9	10:30	100	2	3	99.6	96.7	93.0	99.2
10	10:30	100	2	2	99.8	96.9	92.3	99.1
11	10:30	100	0.5	4	97.6	65.4	53.4	99.9
12	10:30	100	1	4	99.0	97.5	89.8	99.9
13	10:30	100	4	4	99.0	96.0	91.7	99.3
14	10:30	100	8	4	99.8	90.3	82.3	98.9
15	10:30	80	2	4	85.5	94.7	75.1	99.9
16	10:30	90	2	4	99.5	97.4	91.1	99.9
17	10:30	110	2	4	99.8	97.2	92.8	98.4
18	10:30	120	2	4	99.8	97.7	96.9	98.2

[a] Reaction conditions: 1-hexene (2 mmol), amine (2 mmol), Rh(acac)(CO)<sub>2</sub> (1 μmol), TBTP (4 μmol), toluene (3 mL). Amine selectivity and yield were determined by GC analysis. 2-methoxyethyl ether (0.1 mL) was used as internal standard; [b] Amine selectivity: percentage of linear and branched amines from the reaction products including isomerized alkenes, aldehydes and hydrogenation productions, determined by GC; [c] Isolated yield of linear-amine; [d] Percentage of linear amine in all amines; [e] entries 11-18: S/C=1000.

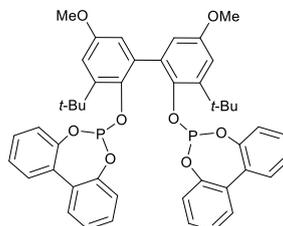
### 3.3 Table S4 Evaluation of various ligands for the HAM of 1-hexene with morpholine.<sup>a</sup>



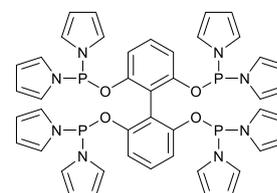
L1



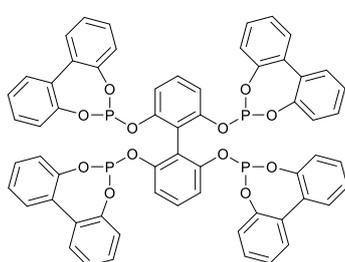
L2



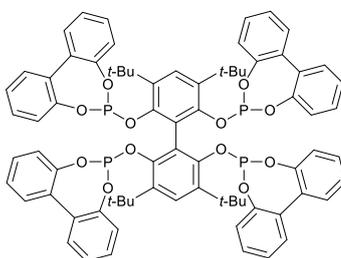
L3



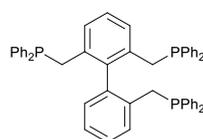
L4



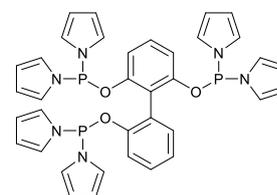
L5



L6



L7



L8

Entry	ligand	conv. [%]	amine select. [%] <sup>b</sup>	linear amine yield [%] <sup>c</sup>	linear select. [%] <sup>d</sup>
1	L1	99.0	90.5	86.3	99.9
2	L8	97.5	89.3	75.6	99.9
3	L4	83.7	99.1	12.6	99.9
4	L5	20.7	75.4	12.4	61.2
5	L6	99.0	97.5	89.8	99.9
6	L1	49.3	87.7	34.3	99.9
7	L7	30.9	91.6	25.7	99.9
8	L2	46.4	94.9	35.4	99.9

[a] Reaction conditions: CO/H<sub>2</sub> = 10 : 30 bar, 1-hexene (1 mmol), morpholine (1 mmol), Rh(acac)(CO)<sub>2</sub> (1 μmol), ligand (0.4 μmol), toluene (3 mL), T = 100 °C, t = 1 h. [b] Amine selectivity: percentage of linear and branched amines from the reaction products including isomerized alkenes, aldehydes and hydrogenation productions, determined by GC; [c] Isolated yield of linear-amine; [d] Percentage of linear amine in all amines.

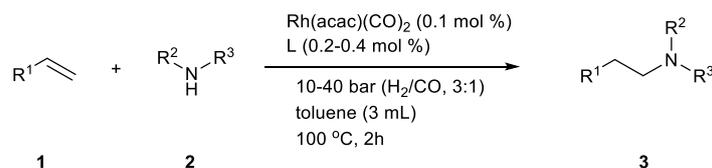
**3.4 Table S5** Time courses of 1-hexene HAM with TBTP ligand at S/C = 10000

<b>Entry</b>	<b>Time [h]</b>	<b>Conversion [%]</b>	<b>Amine Selectivity [%]</b>	<b>Linear Selectivity [%]</b>
1	0	0	0	0
2	0.5	60.3	92.7	99.9
3	1	88.4	93.2	99.9
4	2	96.8	99.9	99.9
5	4	99.8	97.3	99.7
6	6	99.9	96.8	99.7

Reaction conditions: olefin (10 mmol), amine (10 mmol), Rh(acac)(CO)<sub>2</sub> (1 μmol), TBTP (4 μmol), toluene (3 mL), P(CO/H<sub>2</sub>) = 10:30 bar, T = 100 °C. Amine selectivity and yield were determined by GC analysis. 2-methoxyethyl ether (0.1 mL) was used as internal standard, no hydrogenation products were detected.

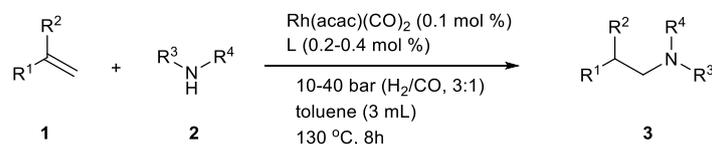
## 4. General procedures for Rh-catalyzed HAM with amines

**General procedure A** : rhodium-catalyzed HAM of monosubstituted terminal olefins with amines.



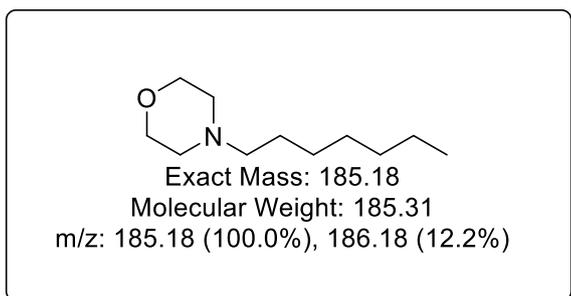
A 5 mL glass vial with a magnetic stirring bar was charged with Rh(acac)(CO)<sub>2</sub> (0.001 mmol) with tetraphosphite ligand **L6** (0.004 mmol) in 0.1 mL toluene. The mixture was stirred for 15 min. Olefins (1 mmol) and morpholine (1 mmol) was then added, followed by the addition of 2-methoxyethyl ether (1mmol) as internal standard. Additional toluene was added to bring the total reaction volume to 3 mL. The reaction mixture was transferred to an autoclave. The autoclave was purged with hydrogen three times and subsequently charged with H<sub>2</sub> (30 bar) and CO (10 bar). The autoclave was then immersed in a preheated oil bath (100 °C) and left stirring at 1000 rpm. After desired time, the autoclave was cooled in an ice-water bath, and the pressure was carefully released in a well-ventilated hood. The reaction mixture was immediately analyzed by GC to determine conversion and regioselectivity prior to the further purification on column chromatography.

**General procedure B** : rhodium-catalyzed HAM of disubstituted terminal olefins with amines.

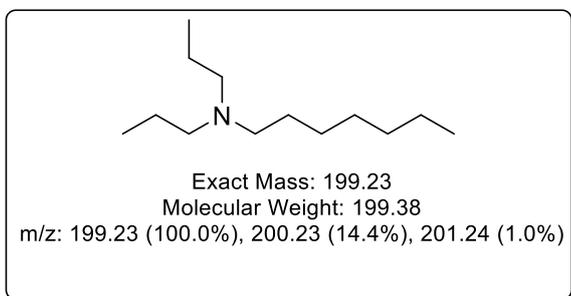


A 5mL glass vial with a magnetic stirring bar was charged with Rh(acac)(CO)<sub>2</sub> (0.001 mmol) with tetraphosphite ligand **L6** (0.004 mmol) in 0.1 mL toluene. The mixture was stirred for 15 min. Olefins (1 mmol) and morpholine (1 mmol) was then added, followed by the addition of 2-methoxyethyl ether (1 mmol) as internal standard. Additional toluene was added to bring the total reaction volume to 3 mL. The reaction mixture was transferred to an autoclave. The autoclave was purged with hydrogen three times and subsequently charged with H<sub>2</sub> (30 bar) and CO (10 bar). The autoclave was then immersed in a preheated oil bath (130 °C) and left stirring at 1000 rpm. After desired time, the autoclave was cooled in an ice-water bath, and the pressure was carefully released in a well-ventilated hood. The reaction mixture was immediately analyzed by GC to determine conversion and regioselectivity prior to the further purification on column chromatography.

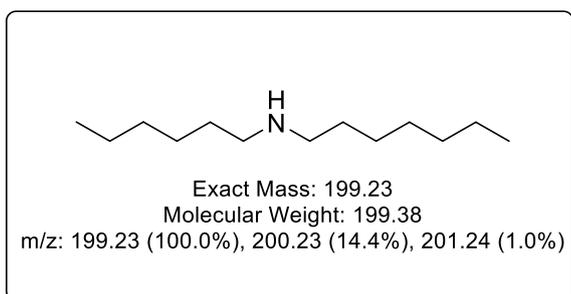
## 5. Characterization data for the synthesized amines



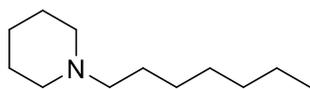
**4-heptylmorpholine (5-1<sup>9</sup>)**, clear viscous oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>9</sup> ESI-MS, Calcd for [M+H]<sup>+</sup>: 186.18, found: 186.24.



**N,N-dipropylheptan-1-amine (5-2)**, off-white solid, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz): δ = 2.69 (ddt, *J* = 12.2, 9.3, 4.7 Hz, 6H), 1.63 – 1.55 (m, 3H), 1.11 – 0.94 (m, 11H), 0.74 (t, *J* = 7.3 Hz, 6H), 0.64 – 0.59 (m, 3H); <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) δ: = 54.1, 52.5, 31.7, 28.8, 27.0, 23.2, 22.6, 17.0, 14.1, 11.4. ESI-MS, Calcd for [M+H]<sup>+</sup>: 200.38, found: 200.34.

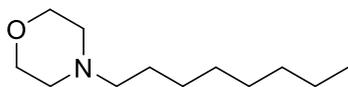


**N-hexylheptan-1-amine (5-3)**, clear viscous oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ: 2.82 – 2.57 (m, 4H), 1.33 – 1.20 (m, 19H), 0.88 – 0.85 (m, 6H); <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) δ: 49.2, 31.8, 31.7, 29.1, 28.4, 28.3, 27.3, 27.0, 22.7, 22.7, 14.1, 14.1. ESI-MS, Calcd for [M+H]<sup>+</sup>: 200.38, found: 200.23.



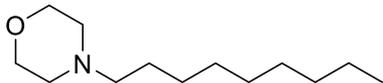
Exact Mass: 183.20  
Molecular Weight: 183.34  
m/z: 183.20 (100.0%), 184.20 (13.6%)

**1-heptylpiperidine (5-4<sup>10</sup>)**, clear viscous oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>10</sup> ESI-MS, Calcd for [M+H]<sup>+</sup>: 184.20, found: 185.26.



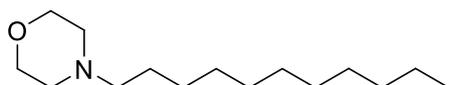
Exact Mass: 199.23  
Molecular Weight: 199.38  
m/z: 199.23 (100.0%), 200.23 (14.4%), 201.24 (1.0%)

**4-octylmorpholine (5-5<sup>11</sup>)**, clear viscous oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>11</sup> ESI-MS, Calcd for [M+H]<sup>+</sup>: 200.38, found: 200.24.



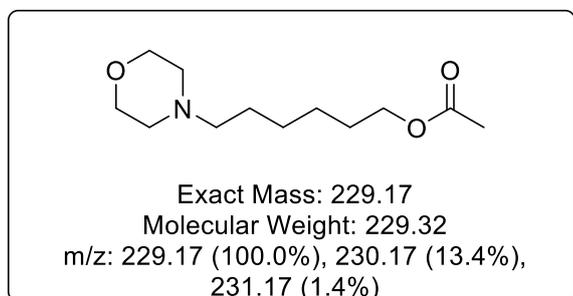
Exact Mass: 213.21  
Molecular Weight: 213.37  
m/z: 213.21 (100.0%), 214.21 (14.5%), 215.22 (1.0%)

**4-nonylmorpholine (5-6<sup>12</sup>)**, clear viscous oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>12</sup> ESI-MS, Calcd for [M+H]<sup>+</sup>: 214.37, found: 214.25.

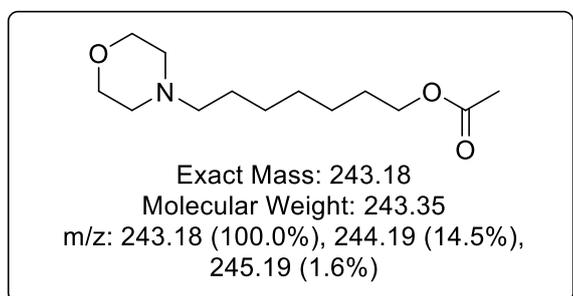


Exact Mass: 241.24  
Molecular Weight: 241.42  
m/z: 241.24 (100.0%), 242.24 (16.6%),  
243.25 (1.3%)

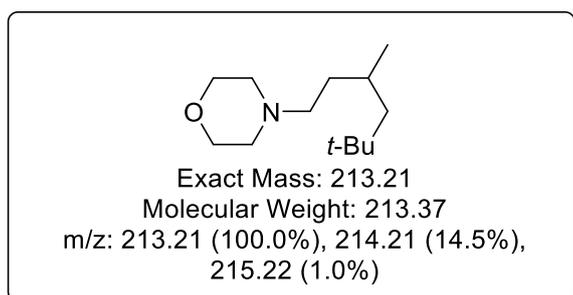
**4-undecylmorpholine (5-7<sup>13</sup>)**, clear viscous oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature <sup>13</sup>. ESI-MS, Calcd for[M+H]<sup>+</sup>: 242.42, found: 242.35.



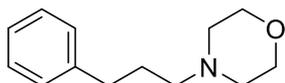
**4-(6-(prop-1-en-2-yloxy)hexyl)morpholine (5-8)**, light yellow oil, purified on chromatography by gradient elution (PE/Ethyl acetate= 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ: 4.03 (t, *J* = 6.7 Hz, 2H), 3.80 – 3.73 (m, 4H), 2.54 – 2.45 (m, 4H), 2.42 – 2.33 (m, 2H), 2.02 (s, 3H), 1.67 – 1.48 (m, 4H), 1.41 – 1.28 (m, 4H); <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) δ: = 171.4, 66.6, 64.6, 59.0, 53.6, 28.6, 27.1, 26.1, 25.9, 21.1. ESI-MS, Calcd for[M+H]<sup>+</sup>: 230.32, found: 230.20.



**7-morpholinoheptyl acetate (5-9)**, light yellow oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ: 4.04 (t, *J* = 6.7 Hz, 2H), 3.76 (t, *J* = 4.4 Hz, 4H), 2.52 (t, *J* = 4.6 Hz, 4H), 2.43 (t, *J* = 7.4 Hz, 2H), 2.04 (s, 3H), 1.66 – 1.55 (m, 4H), 1.42 – 1.27 (m, 6H); <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) δ: 172.3, 66.8, 64.6, 53.8, 40.5, 28.9, 28.6, 25.9, 23.69, 21.1. ESI-MS, Calcd for[M+H]<sup>+</sup>: 244.35, found: 244.23.

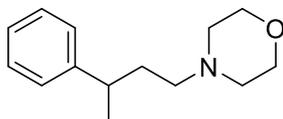


**4-(3,5,5-trimethylhexyl)morpholine (5-10)**, light yellow oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ: 3.80 – 3.68 (m, 4H), 2.50 (t, *J* = 4.7 Hz, 4H), 2.43 – 2.33 (m, 2H), 1.57 – 1.44 (m, 2H), 1.37 (tdd, *J* = 9.7, 6.9, 3.9 Hz, 1H), 1.25 – 1.15 (m, 2H), 1.05 (dd, *J* = 14.0, 6.1 Hz, 1H), 0.91 (d, *J* = 6.5 Hz, 3H), 0.86 (s, 9H); <sup>13</sup>C NMR (CDCl<sub>3</sub>, 100 MHz) δ: 66.7, 57.3, 53.7, 51.4, 35.6, 31.2, 30.1, 27.8, 22.9. ESI-MS, Calcd for[M+H]<sup>+</sup>: 214.37, found: 214.25.



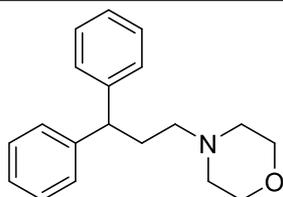
Exact Mass: 205.15  
Molecular Weight: 205.30  
m/z: 205.15 (100.0%), 206.15 (14.3%),  
207.15 (1.2%)

**4-(3-phenylpropyl)morpholine (5-11<sup>14</sup>)**, light yellow oil, purified on chromatography by gradient elution (PE/ Ethyl acetate= 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>14</sup> ESI-MS, Calcd for[M+H]<sup>+</sup>: 206.30, found: 206.15.



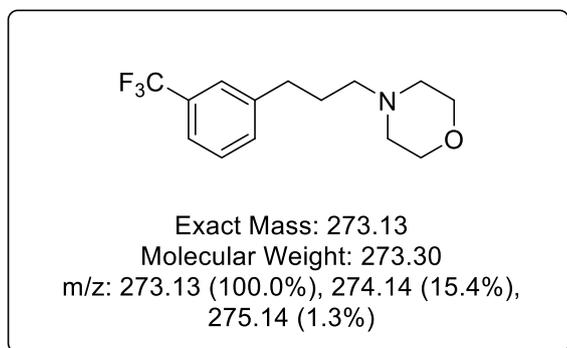
Exact Mass: 219.16  
Molecular Weight: 219.33  
m/z: 219.16 (100.0%), 220.17 (15.4%),  
221.17 (1.3%)

**4-(3-phenylbutyl)morpholine (5-12<sup>15</sup>)**, light yellow oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>15</sup> ESI-MS, Calcd for[M+H]<sup>+</sup>: 220.36, found: 220.20.

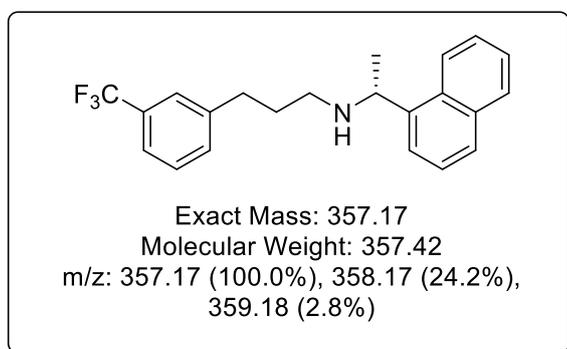


Exact Mass: 281.18  
Molecular Weight: 281.40  
m/z: 281.18 (100.0%), 282.18 (20.9%),  
283.18 (2.3%)

**4-(3,3-diphenylpropyl)morpholine (5-13<sup>16</sup>)**, light yellow oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). The <sup>1</sup>H NMR and <sup>13</sup>C NMR data obtained corresponded to the literature.<sup>16</sup> ESI-MS, Calcd for[M+H]<sup>+</sup>: 282.40, found: 282.18.



**4-(3-(3-(trifluoromethyl)phenyl)propyl)morpholine (5-14)**, light yellow oil, purified on chromatography by gradient elution (PE/Ethyl acetate = 1:1, Ethyl acetate, then 1% MeOH in Ethyl acetate with 0.1% Et<sub>3</sub>N). <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400 MHz) δ: 7.19 (dd, *J* = 4.7, 2.0 Hz, 2H), 7.14 – 7.10 (m, 2H), 3.56 (s, 4H), 2.47 (t, *J* = 7.7 Hz, 2H), 2.37 (s, 2H), 2.28 (s, 2H), 1.70 (s, 4H); <sup>13</sup>C NMR (151 MHz, CDCl<sub>3</sub>) δ 132.0, 129.0, 125.3, 123.1, 66.1, 57.9, 53.3, 32.1, 29.9. ESI-MS, Calcd for[M+H]<sup>+</sup>: 274.14, found: 274.18.



**(R)-N-(1-(naphthalen-1-yl)ethyl)-3-(3-(trifluoromethyl)phenyl)propan-1-amine (Cinacalcet)**, light yellow oil, purified on chromatography by gradient elution (2.55 g, 71.1% yield, >99% ee). The enantiomeric excess was determined by HPLC 1260 on CHIRALPAK<sup>®</sup> IA column, 280 nm, 35 °C, *n*-hexane : EtOH : trifluoroacetic = 96: 4: 0.1; flow rate 1.0 mL/min; t<sub>R</sub> (minor) = 8.0 min, t<sub>R</sub> (major) = 9.9 min. <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 8.22 – 8.13 (m, 1H), 7.92 – 7.84 (m, 1H), 7.76 (d, *J* = 8.1 Hz, 1H), 7.70 (d, *J* = 7.2 Hz, 1H), 7.55 – 7.45 (m, 3H), 7.40 (d, *J* = 9.3 Hz, 2H), 7.31 (q, *J* = 7.6 Hz, 2H), 4.85 – 4.60 (m, 1H), 2.76 – 2.55 (m, 4H), 1.88 (dd, *J* = 10.0, 5.0 Hz, 2H), 1.55 (d, *J* = 6.6 Hz, 3H). <sup>13</sup>C NMR (151 MHz, CDCl<sub>3</sub>) δ 143.0, 134.1, 131.9, 131.4 130.8, 130.6, 129.2, 128.8, 127.6, 126.1, 125.9, 125.6,

125.2, 125.2, 123.1, 122.8, 122.8, 53.7, 47.2, 33.5, 29.9, 23.4. ESI-MS, Calcd for[M+H]<sup>+</sup>: 358.17, found:  
358.17.

## 6. Correction factors for olefins and decane (internal standard)

$$\frac{n_s}{n_p} = \frac{M_p f_s A_s}{M_s f_p A_p}$$

$$\frac{n_s}{n_p} = K \frac{A_s}{A_p}$$

$n_s$  – molar amount of decane

$n_p$  – molar amount of olefin

$M_s$  – molecular weight of decane

$M_p$  – molecular weight of olefin

$A_s$  – peak area of decane

$A_p$  – peak area of olefin

$K$  – correction factor

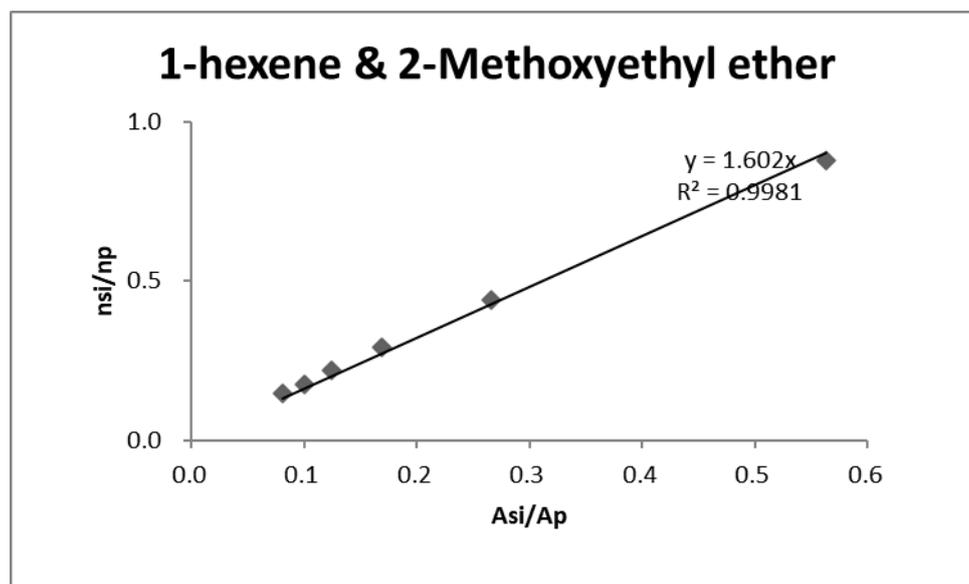


Figure S2. Correction factor ( $K$ ) for 1-hexene & 2-Methoxyethyl ether

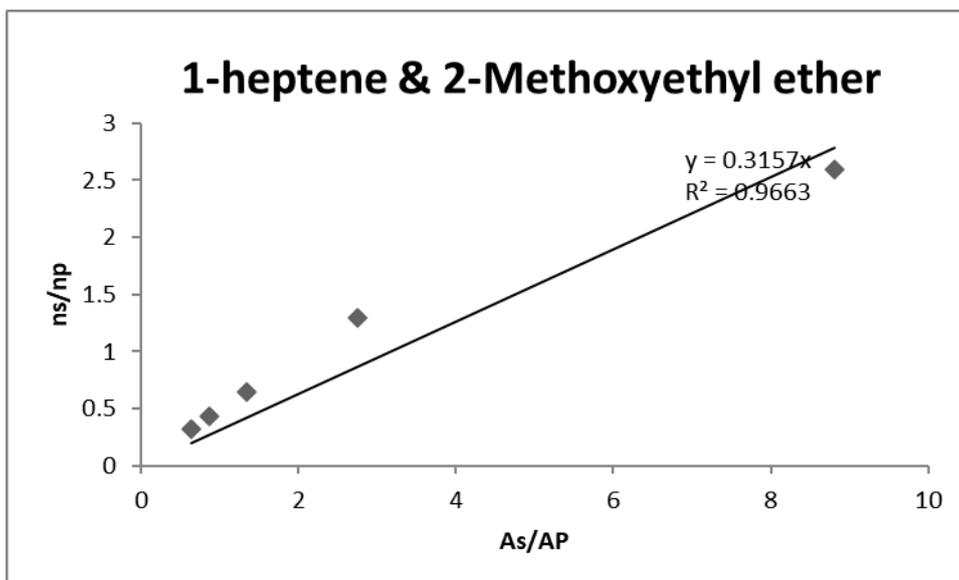


Figure S3. Correction factor (K) for 1-heptene & 2-Methoxyethyl ether

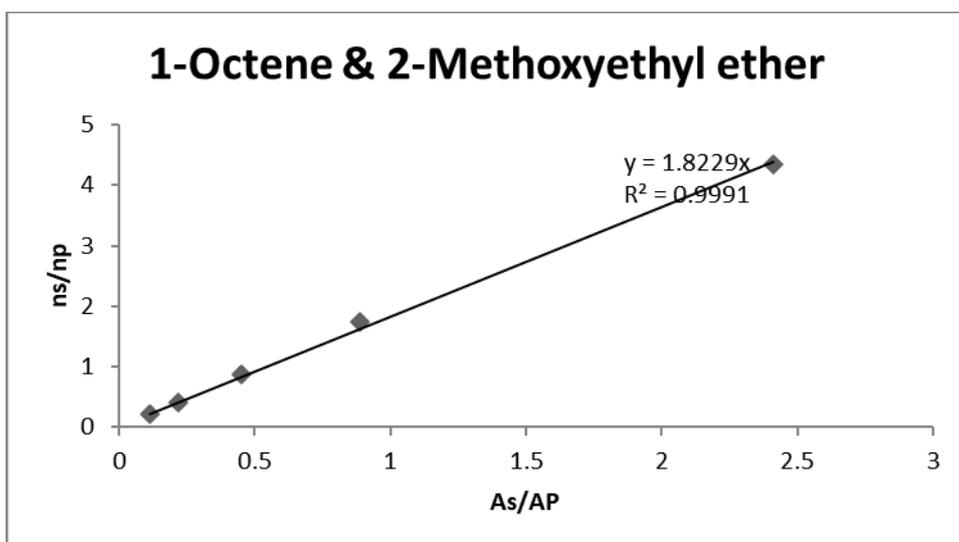


Figure S4. Correction factor (K) for 1-octene & 2-Methoxyethyl ether

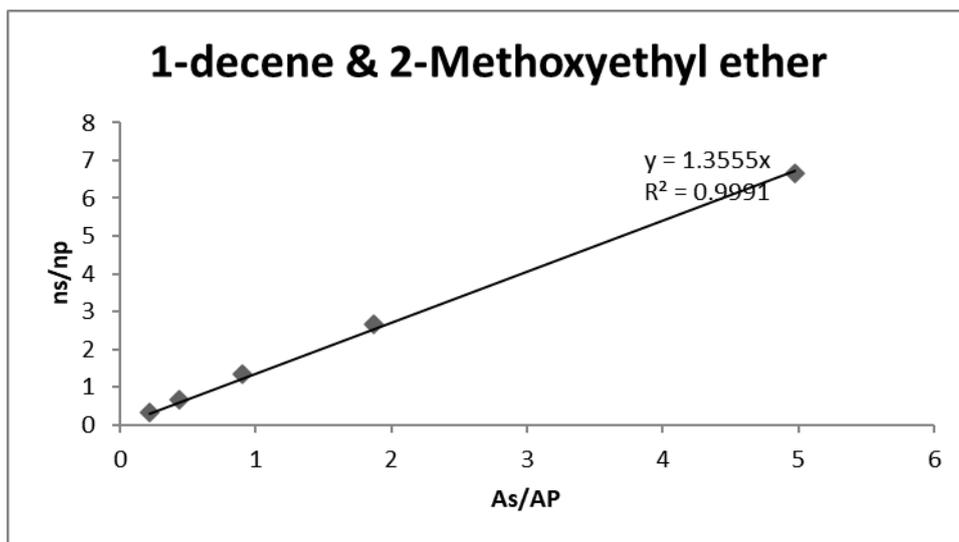


Figure S5. Correction factor (K) for 1-decene & 2-Methoxyethyl ether

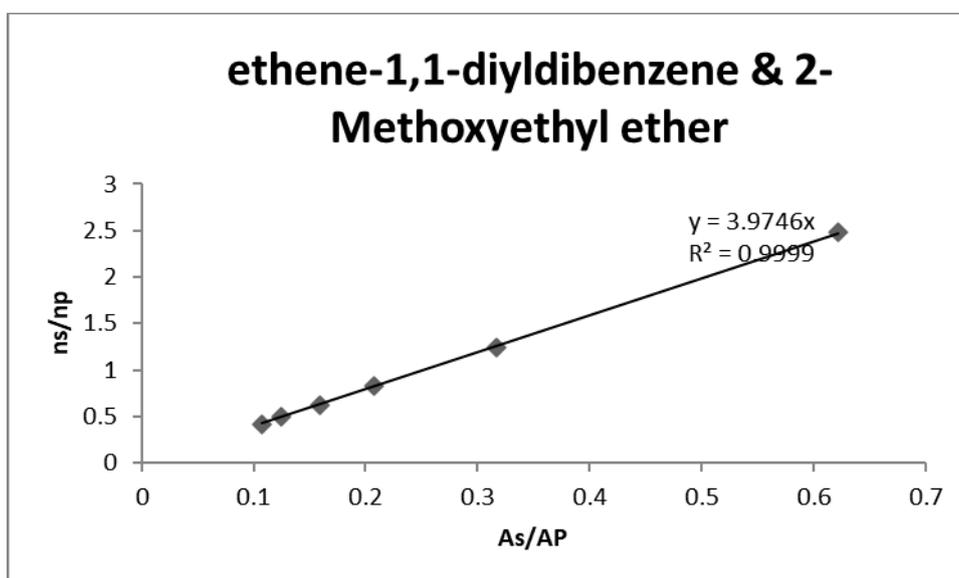


Figure S6. Correction factor (K) for ethene-1,1-diyldibenzene & 2-Methoxyethyl ether

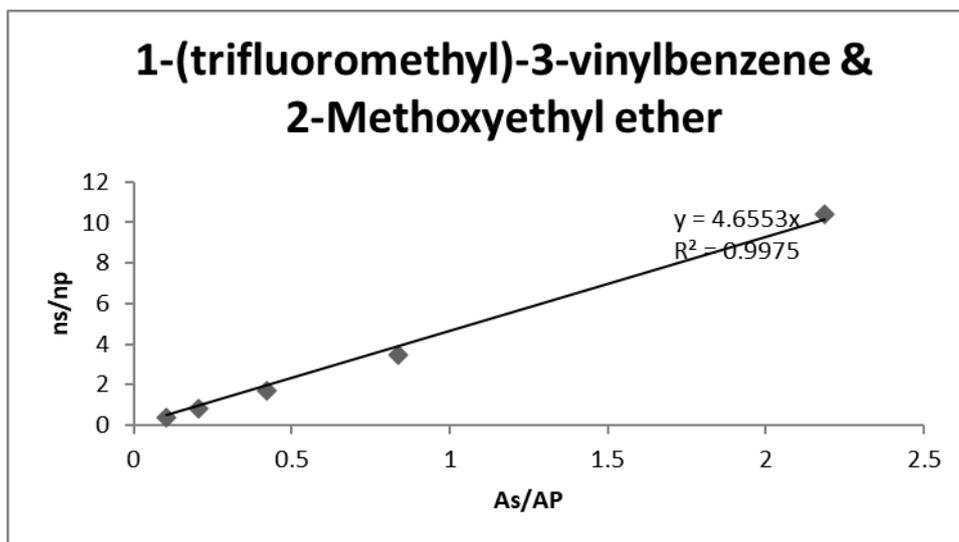
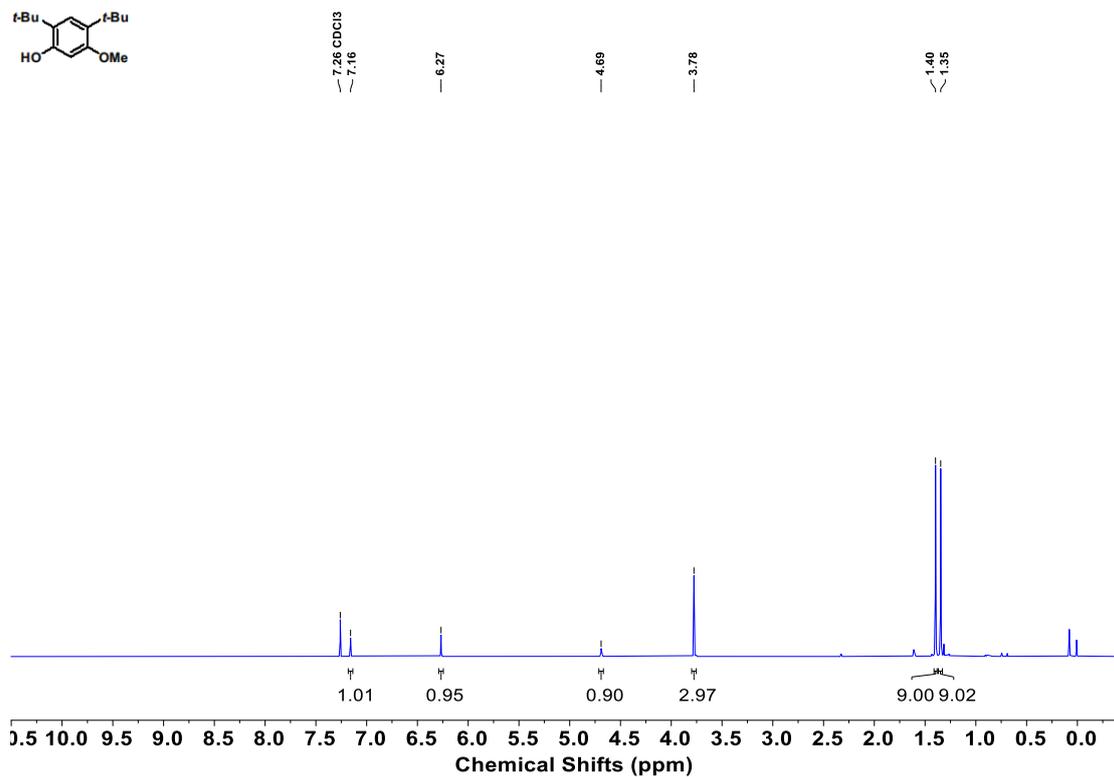
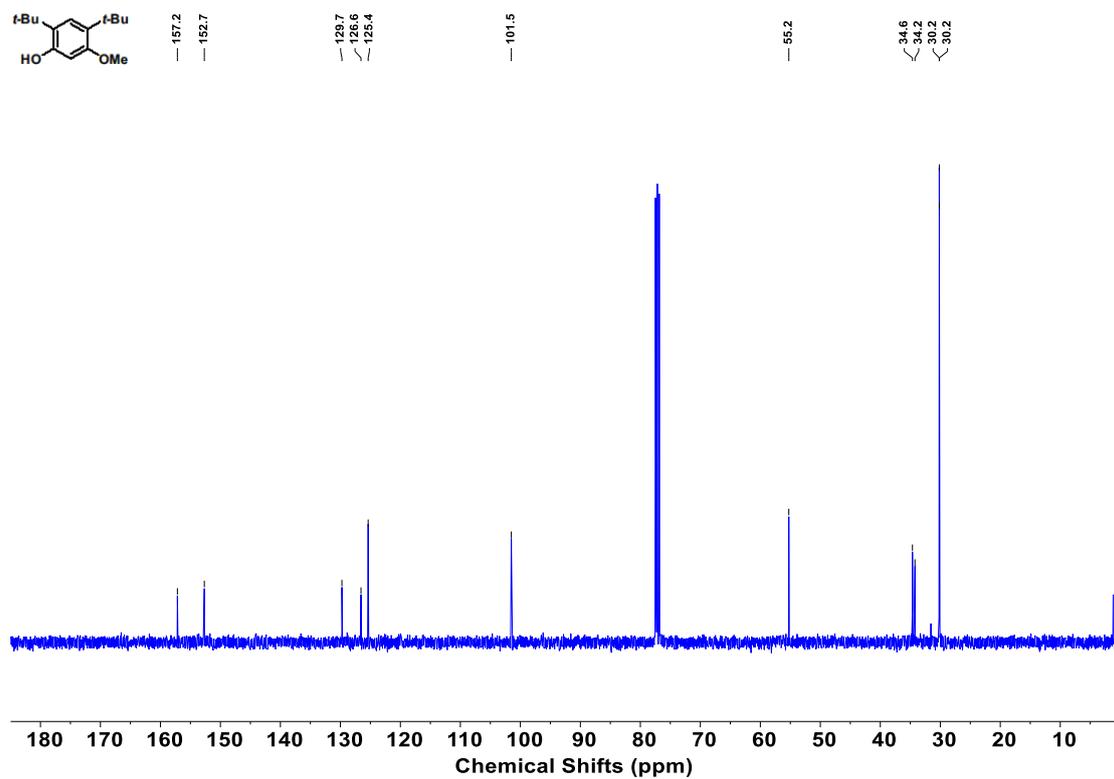


Figure S7. Correction factor (K) for 1-(trifluoromethyl)-3-vinylbenzene & 2-Methoxyethyl ether

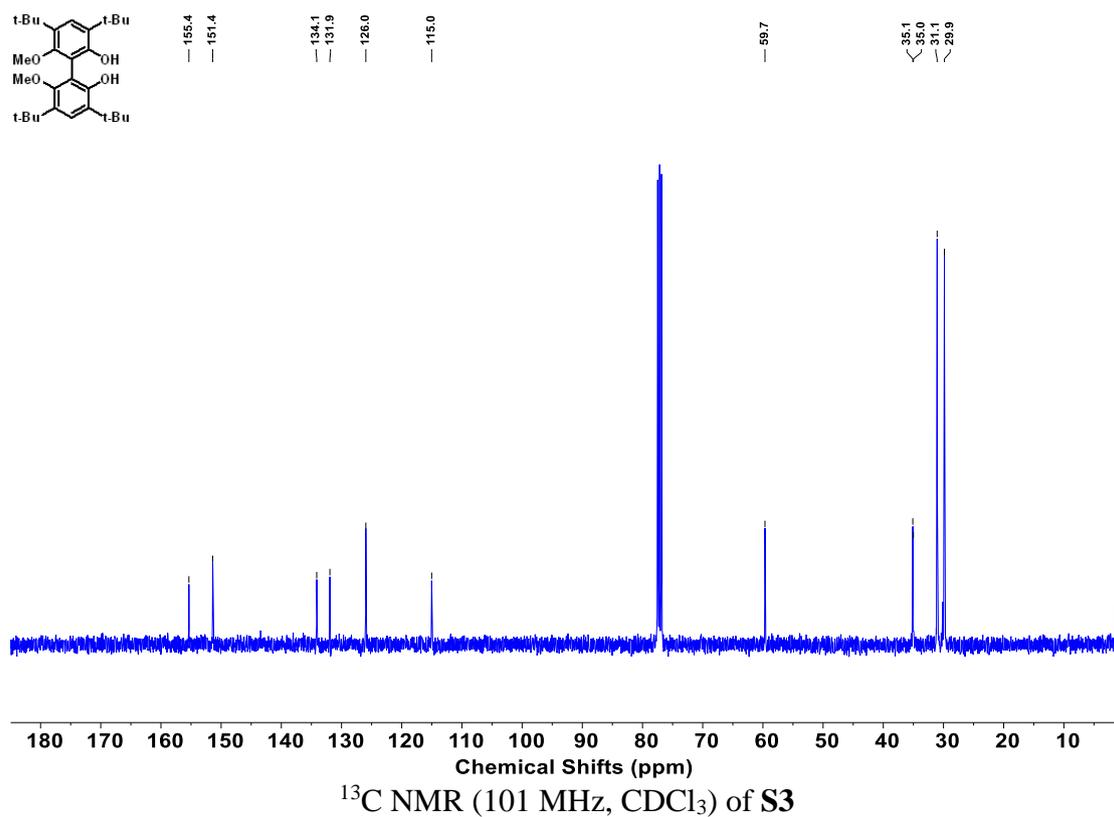
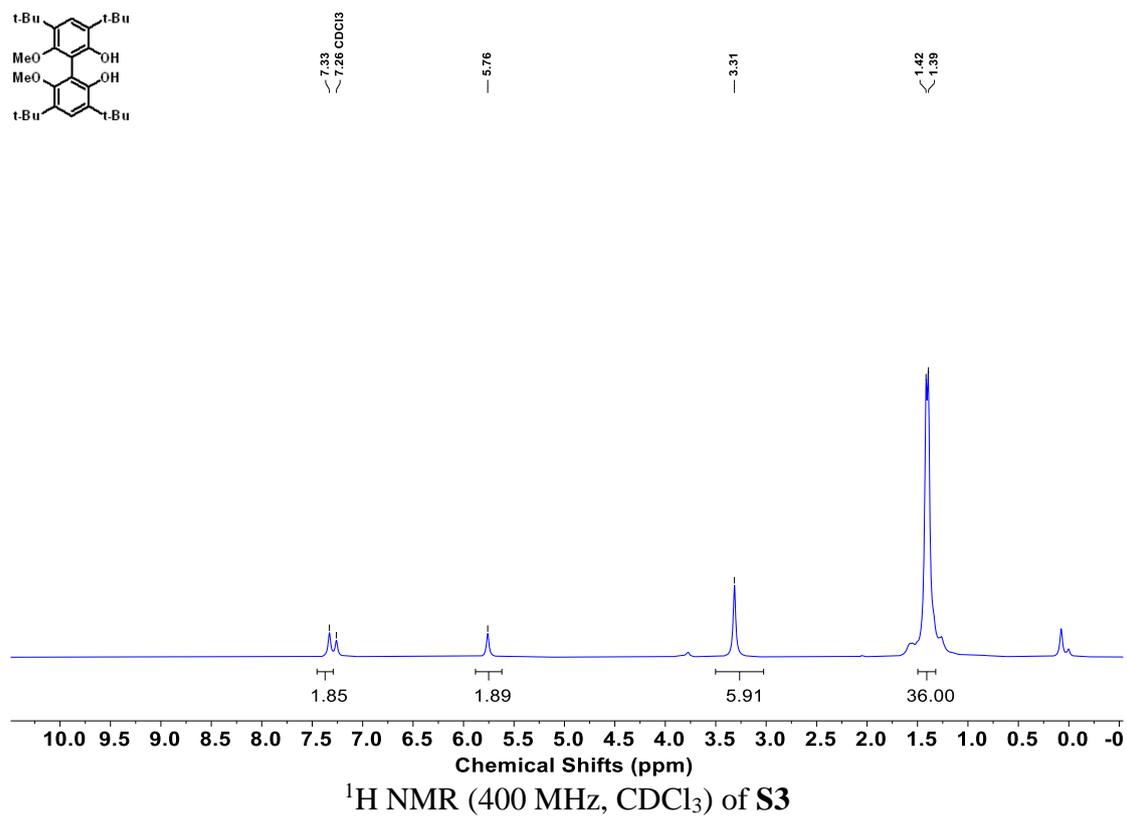
## 7. NMR Spectra of synthesized ligands and amines



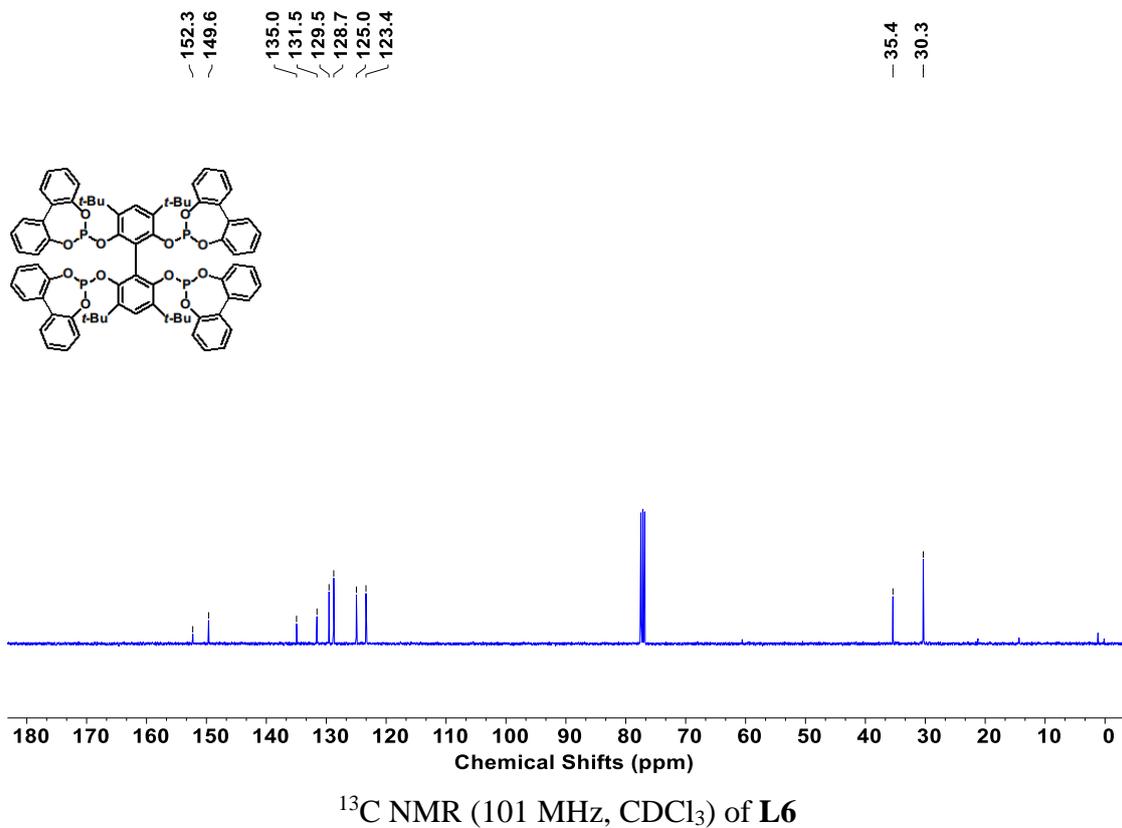
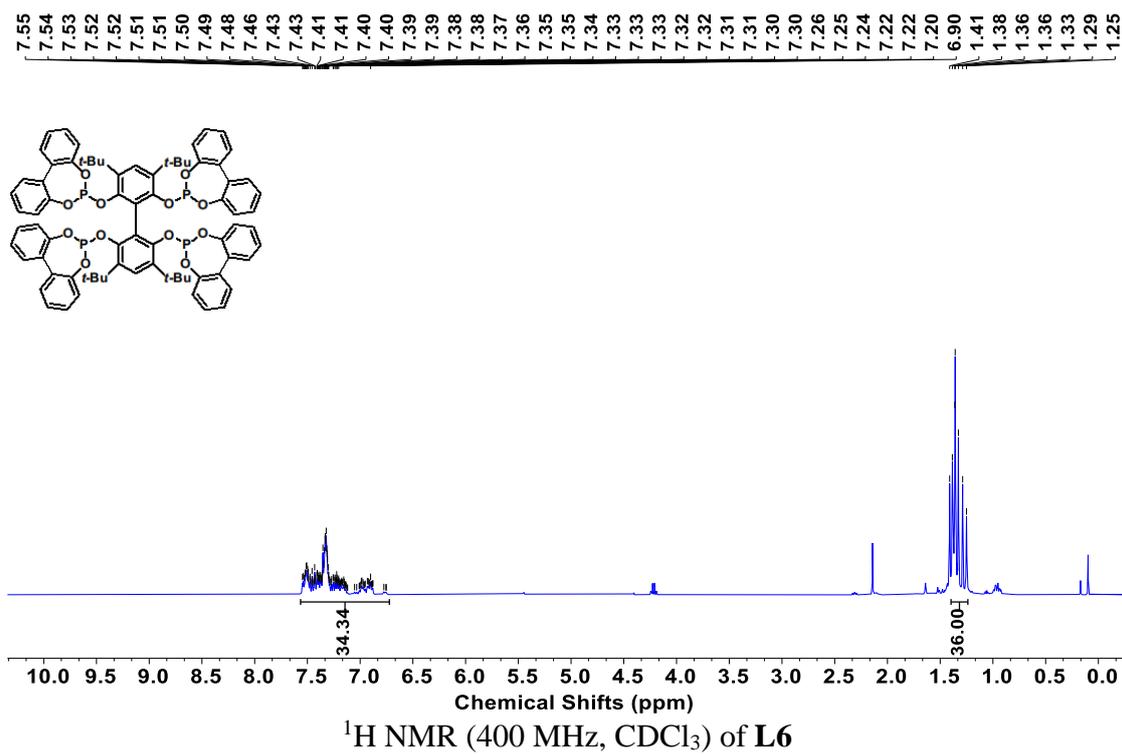
<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) of **S2**

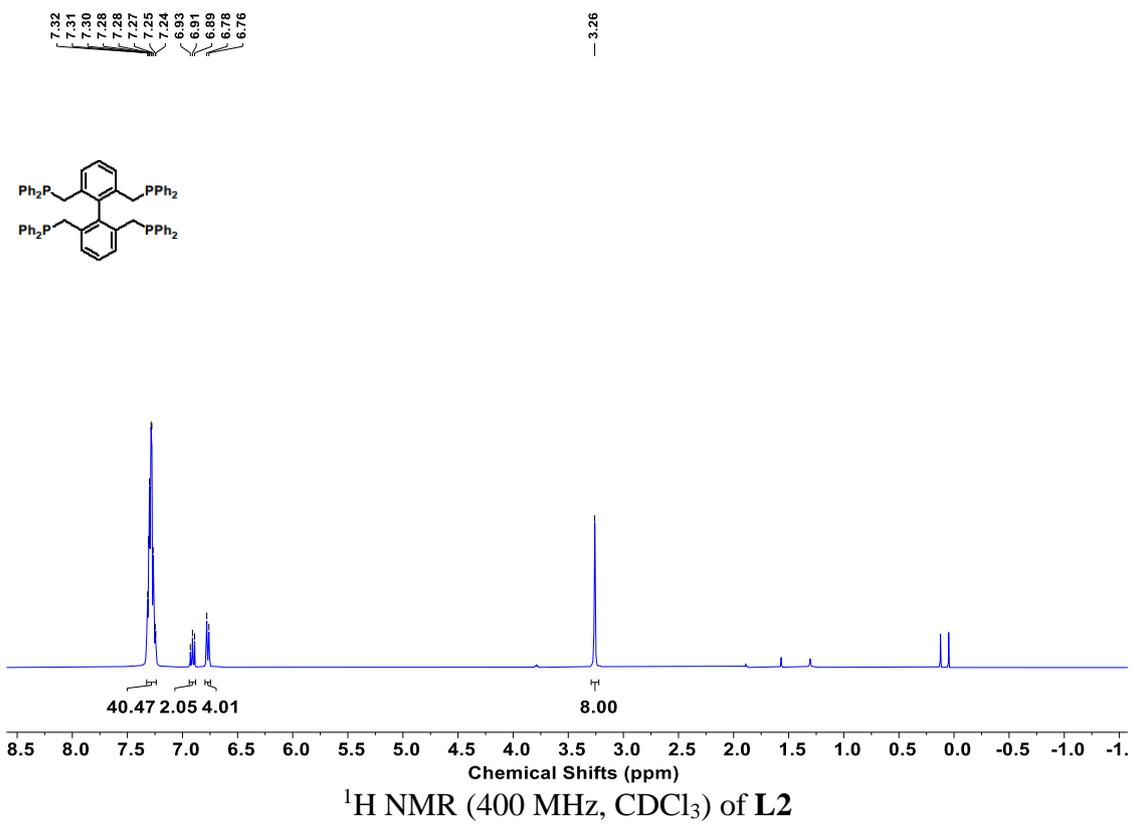
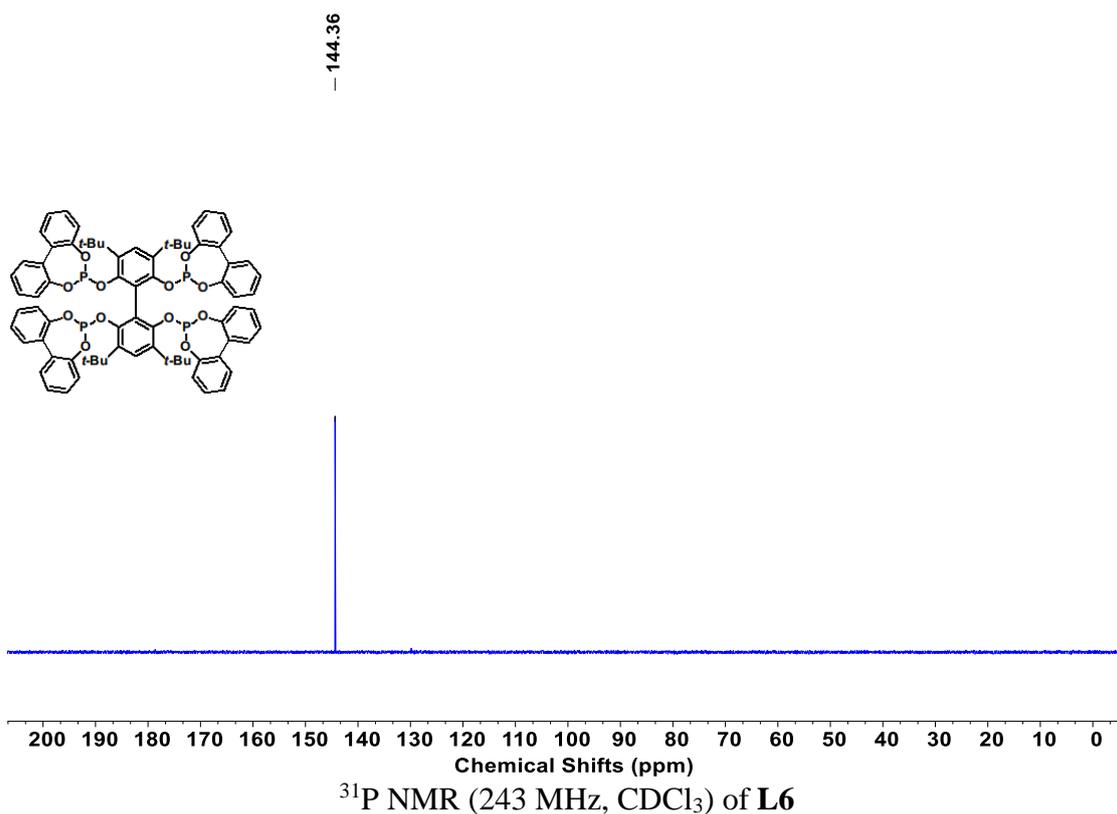


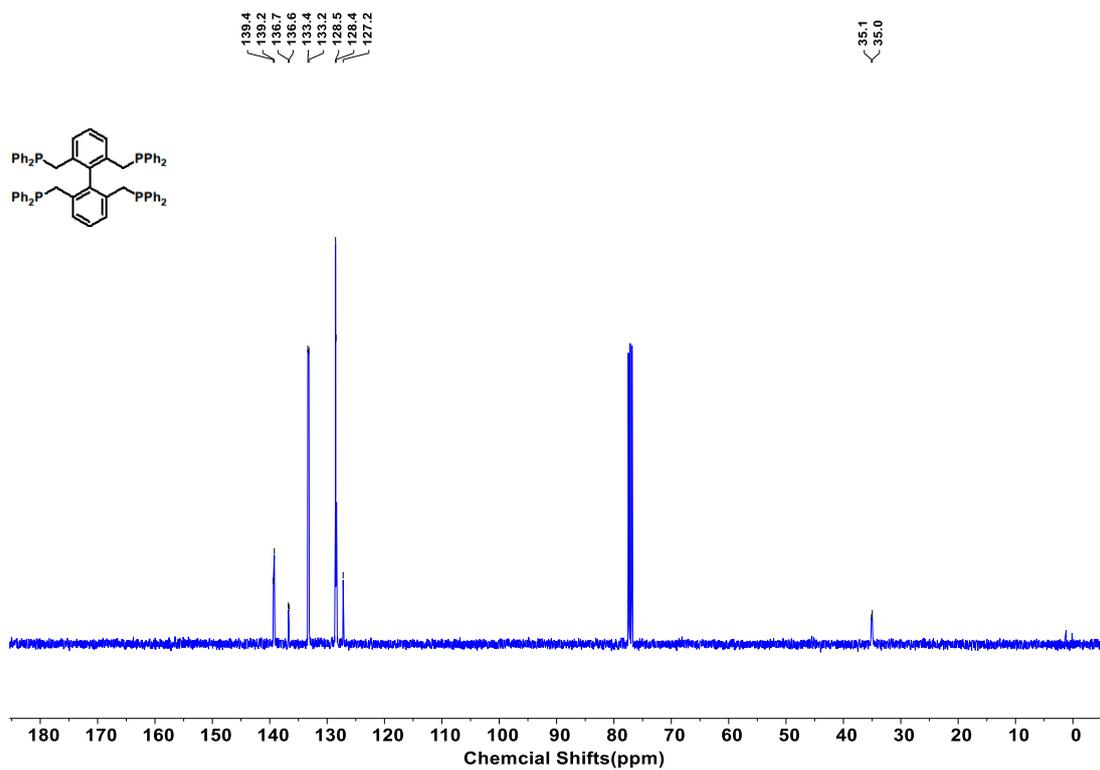
<sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>) of **S2**



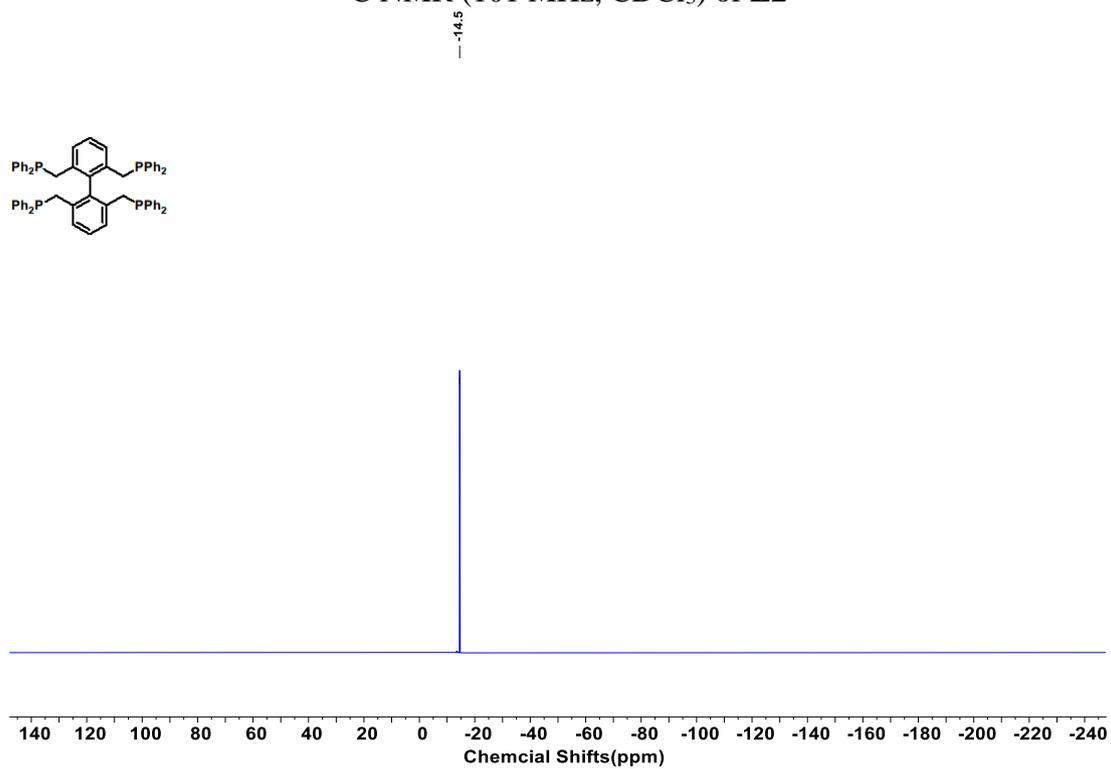




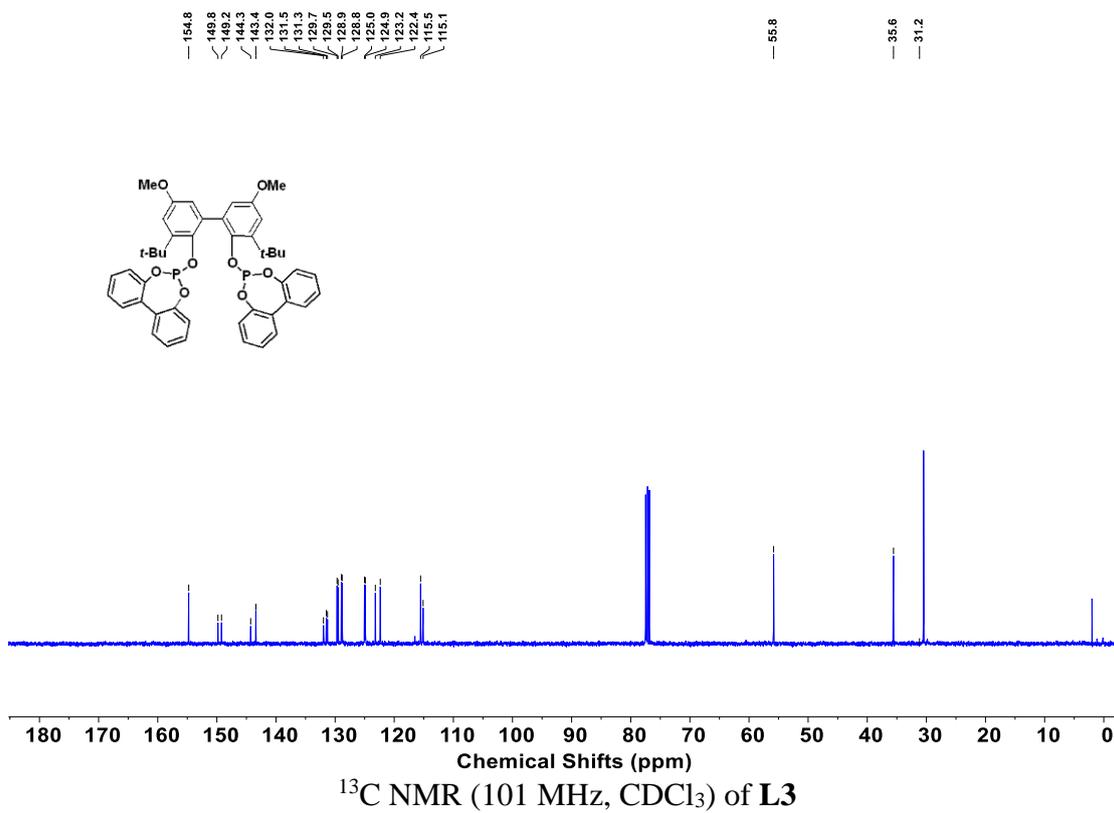
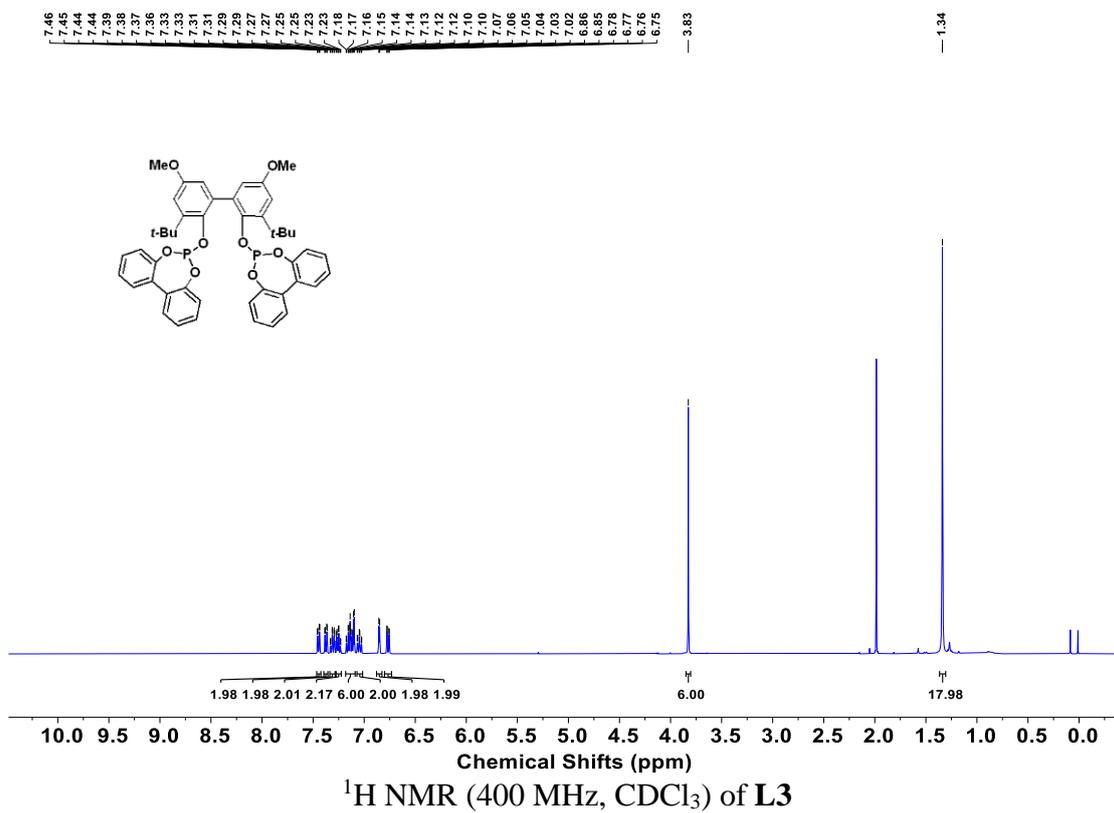


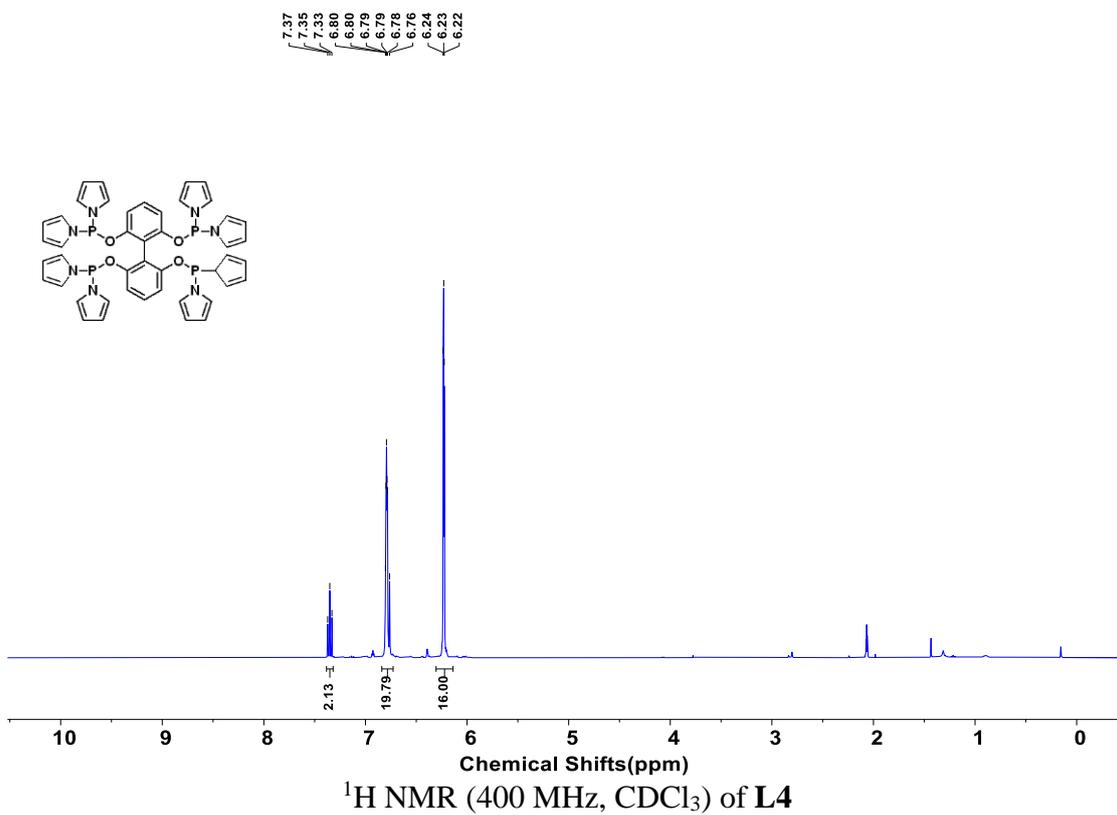
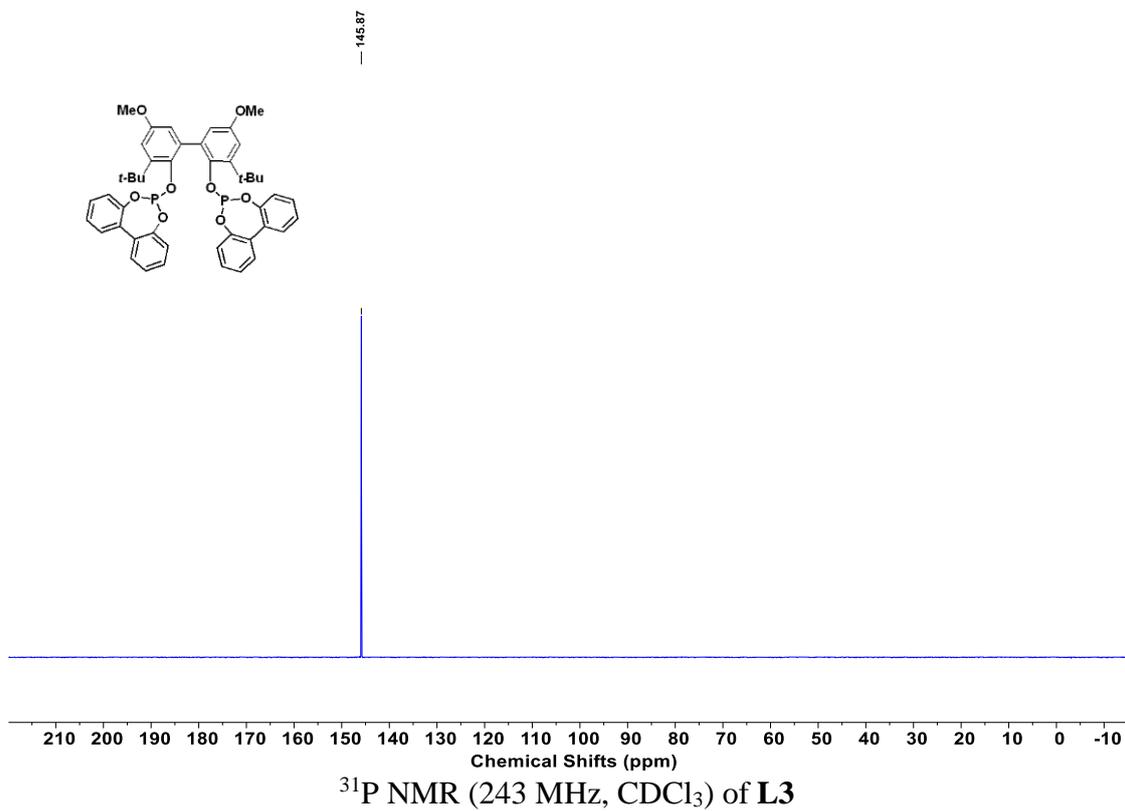


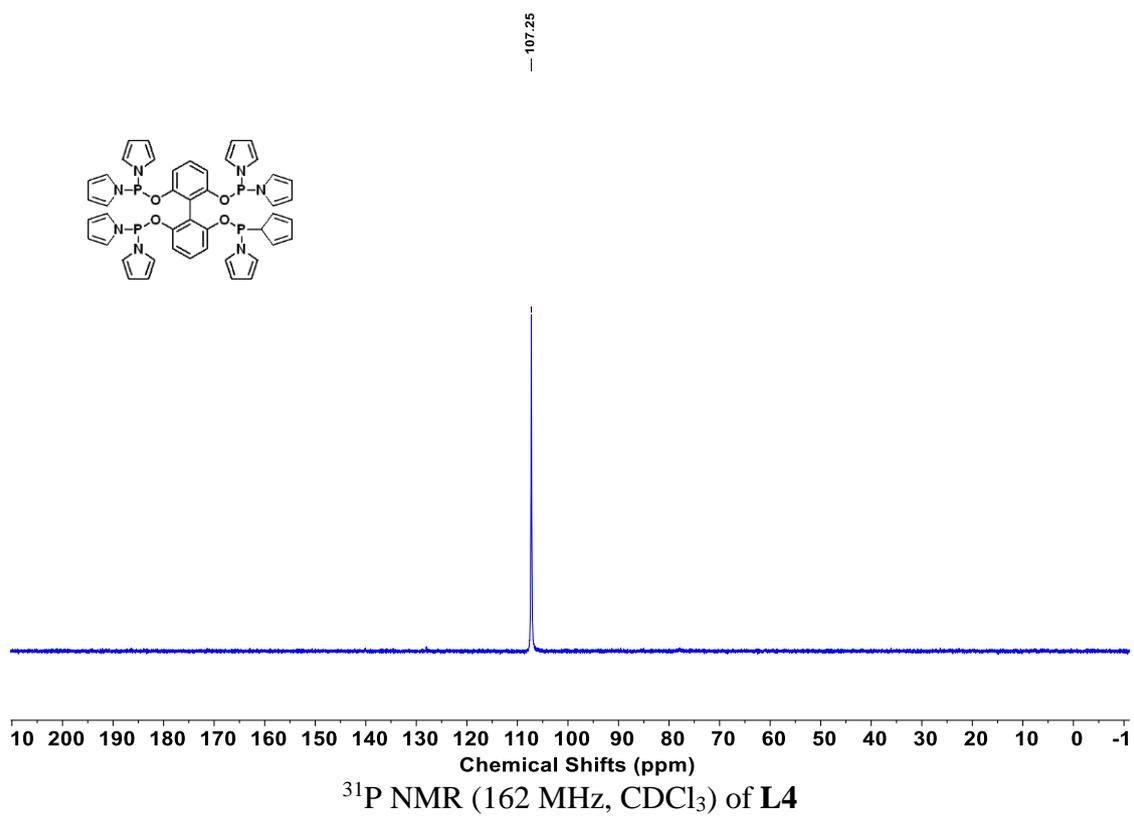
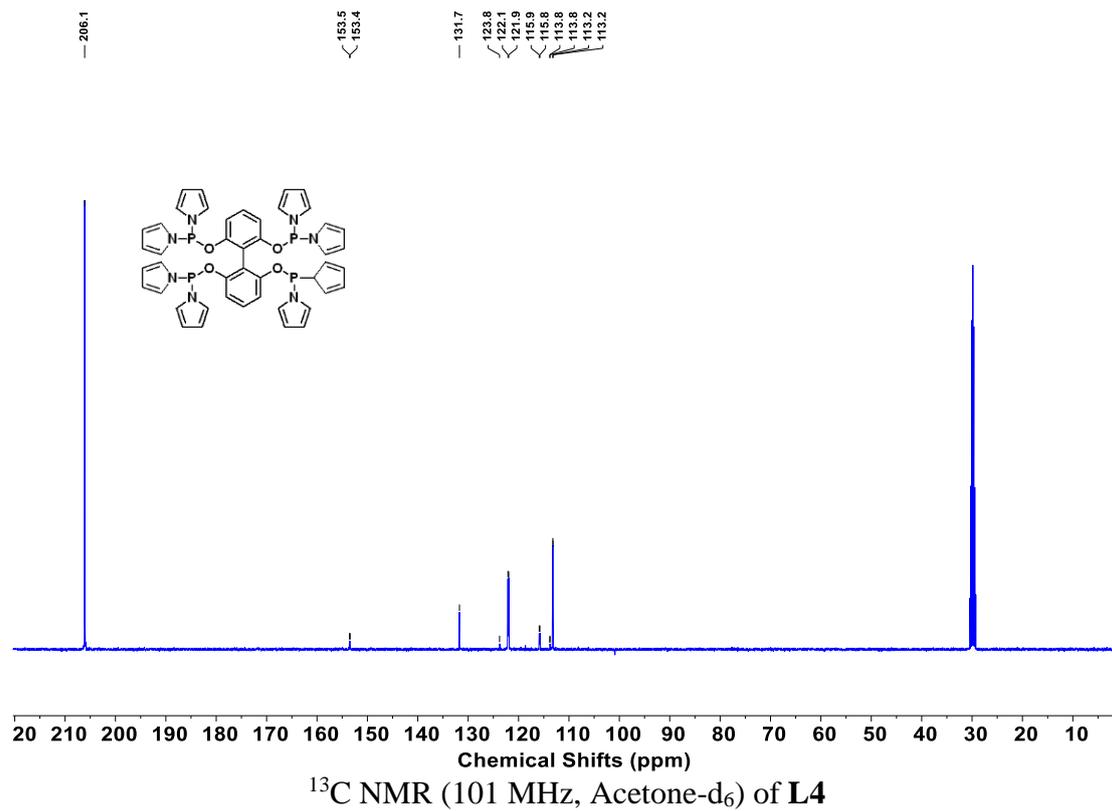
$^{13}\text{C}$  NMR (101 MHz,  $\text{CDCl}_3$ ) of **L2**

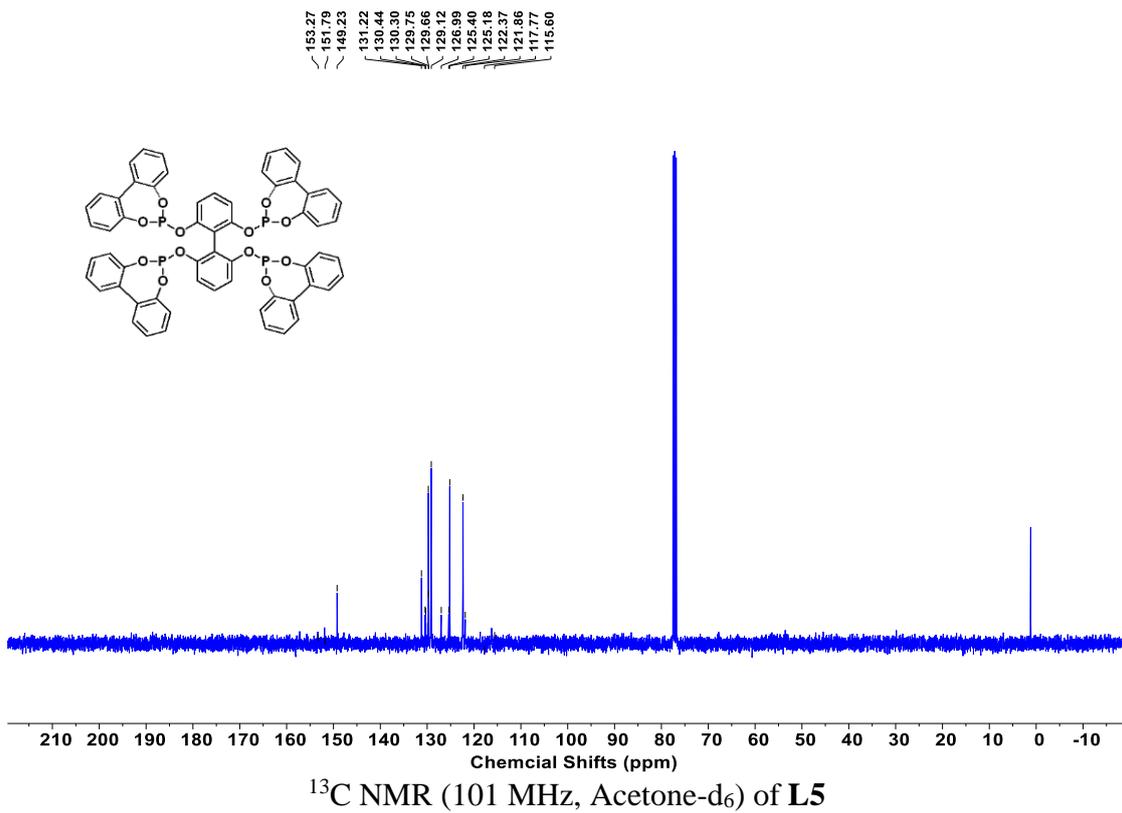
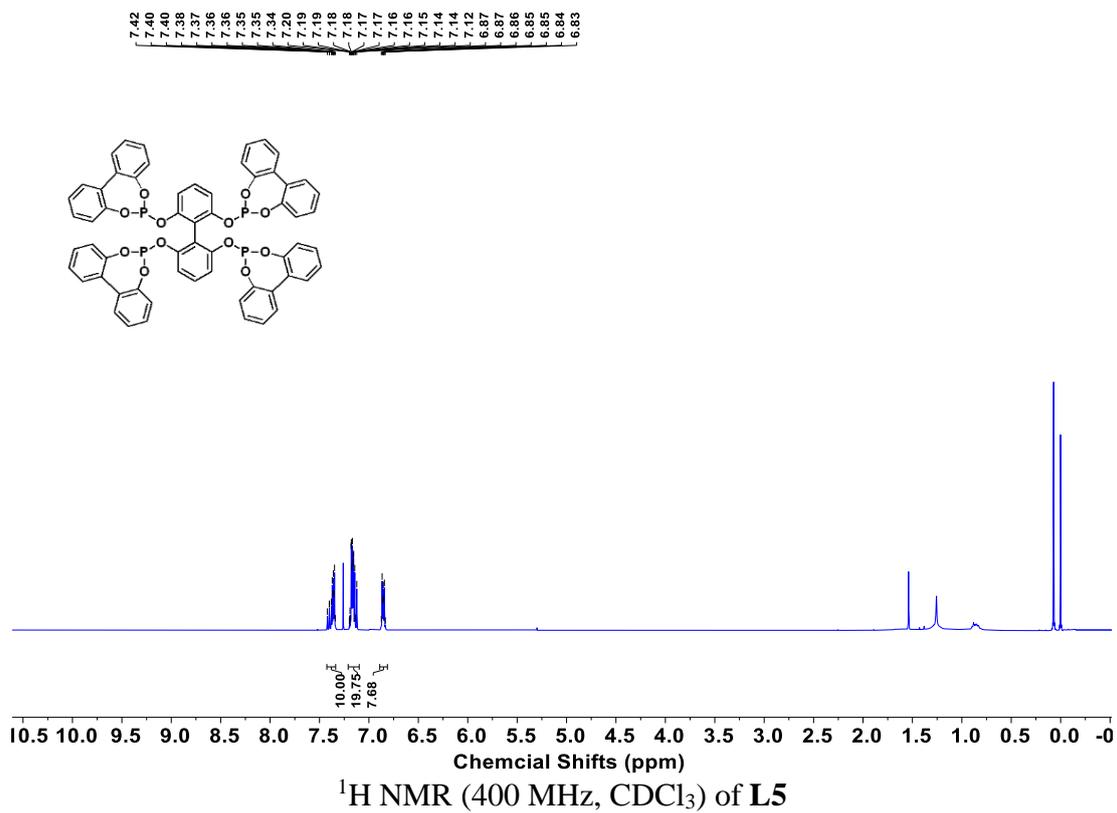


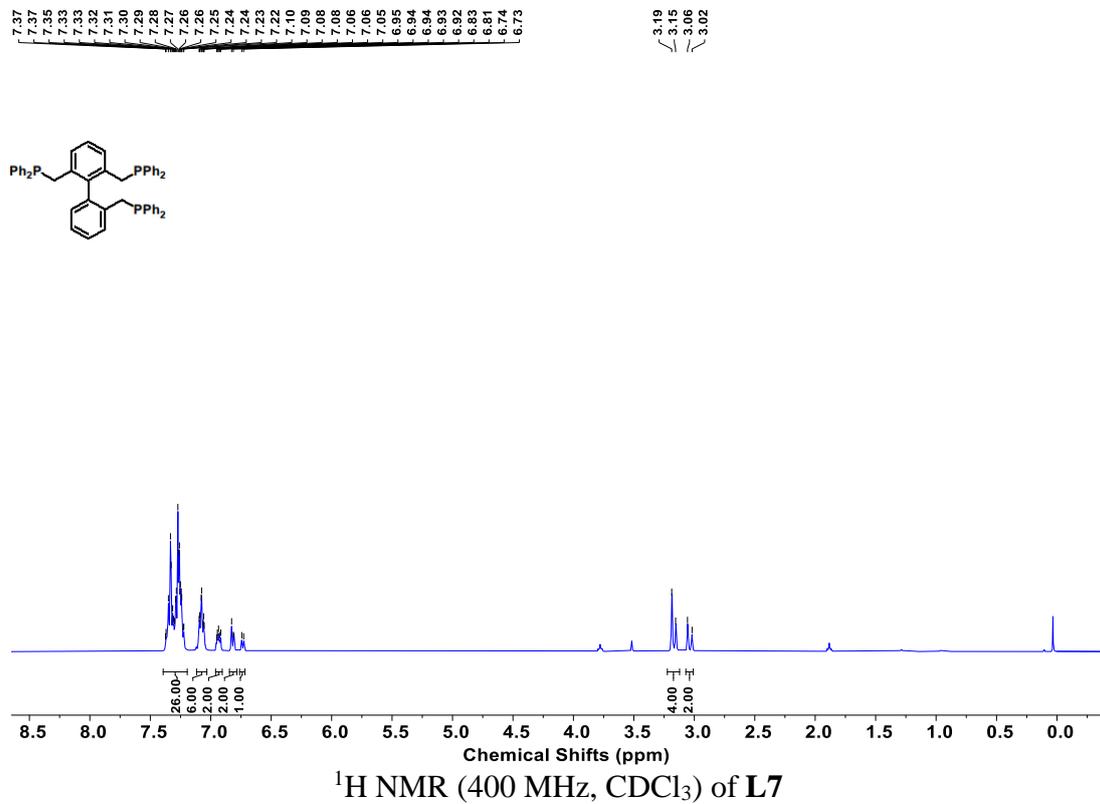
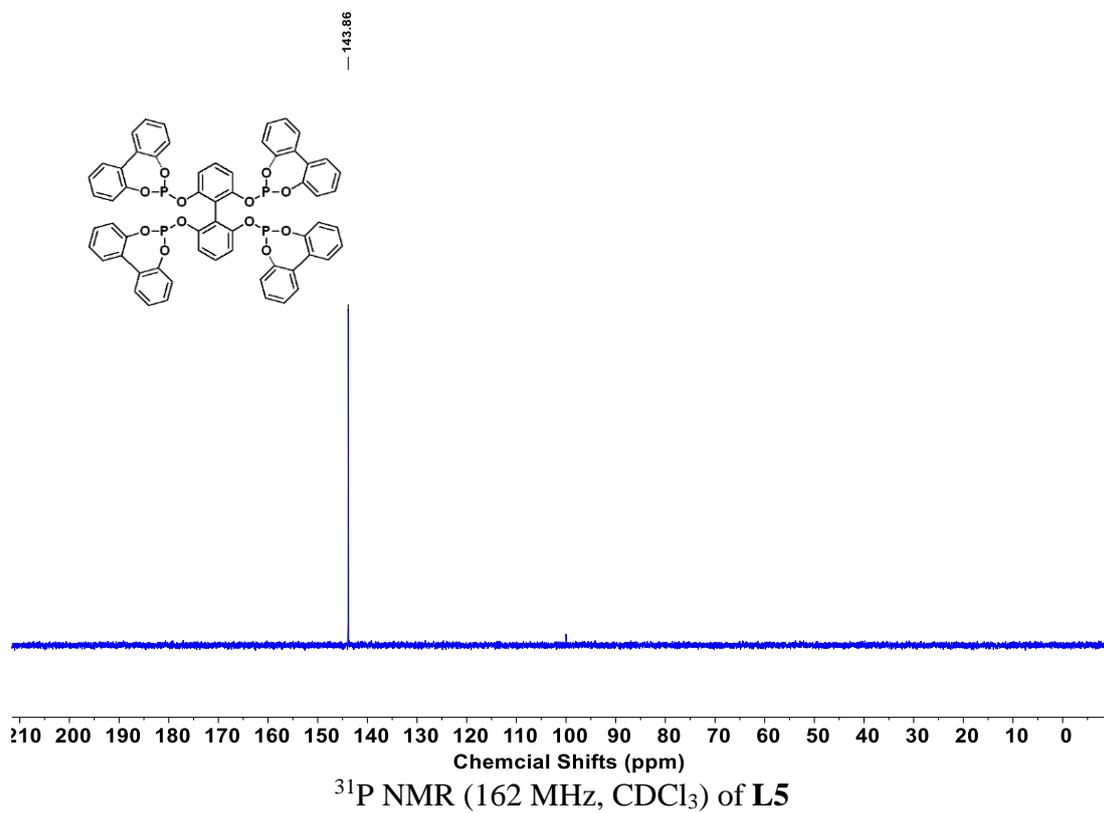
$^{31}\text{P}$  NMR (243 MHz,  $\text{CDCl}_3$ ) of **L2**

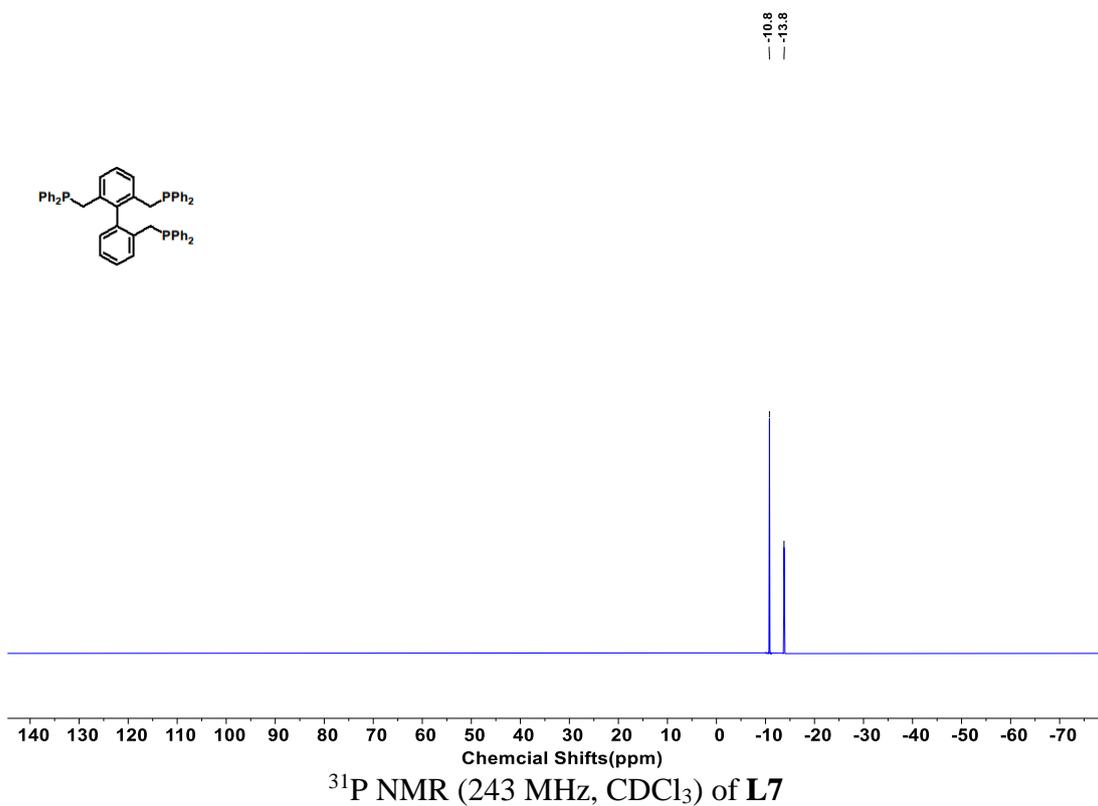
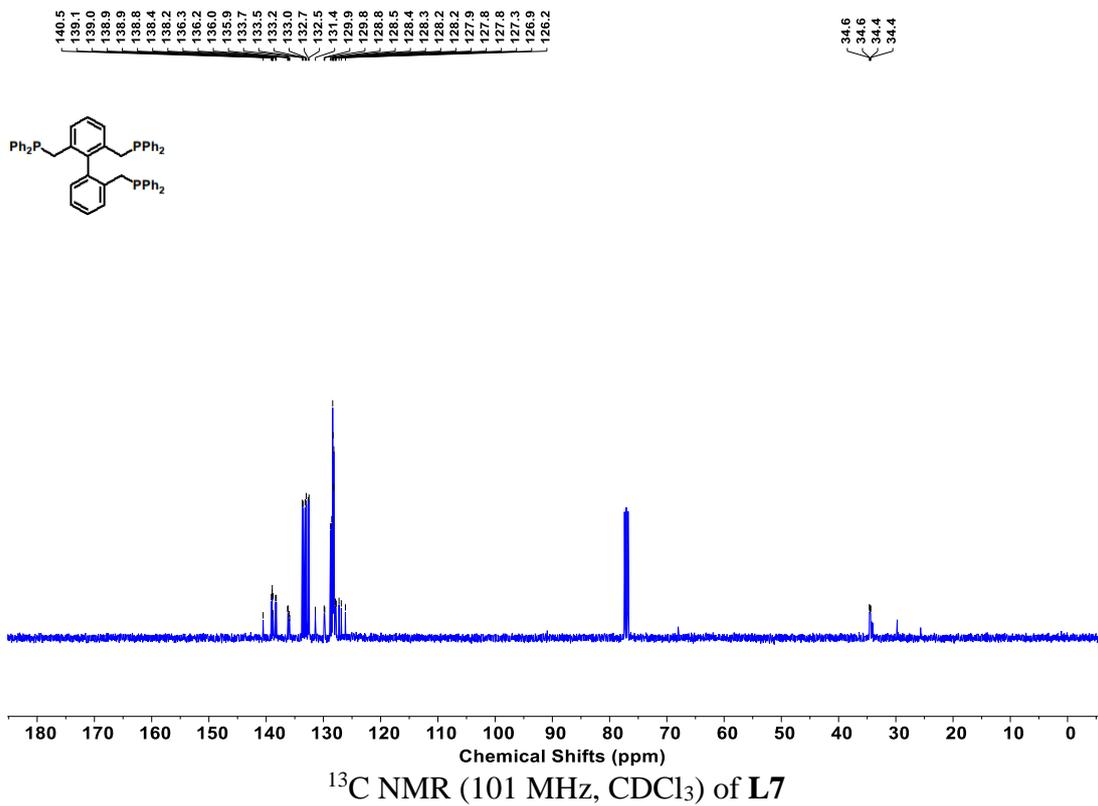


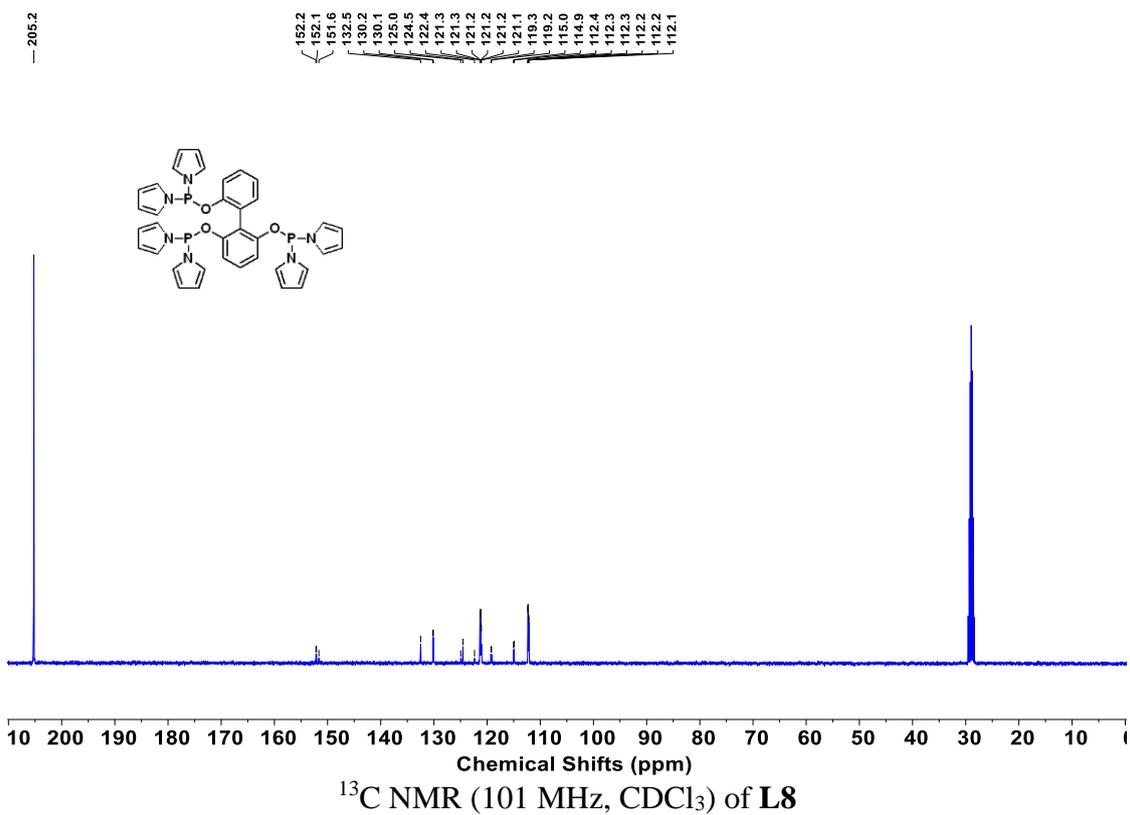
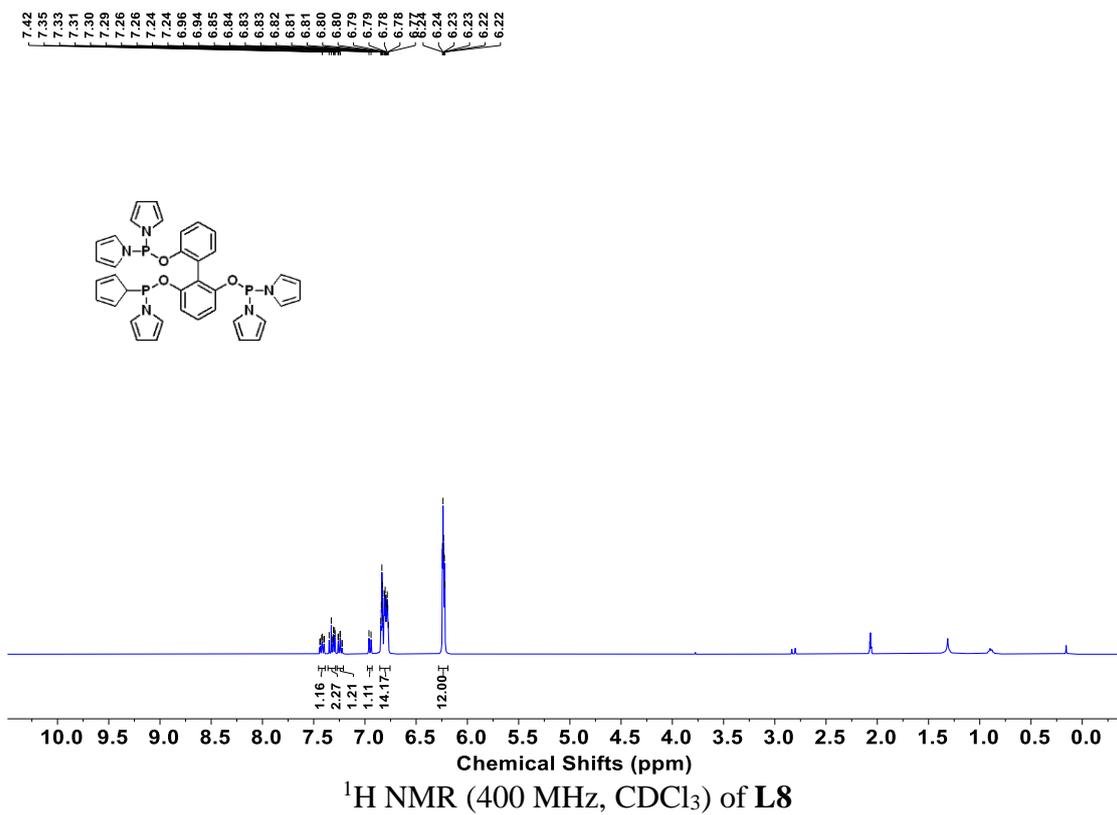




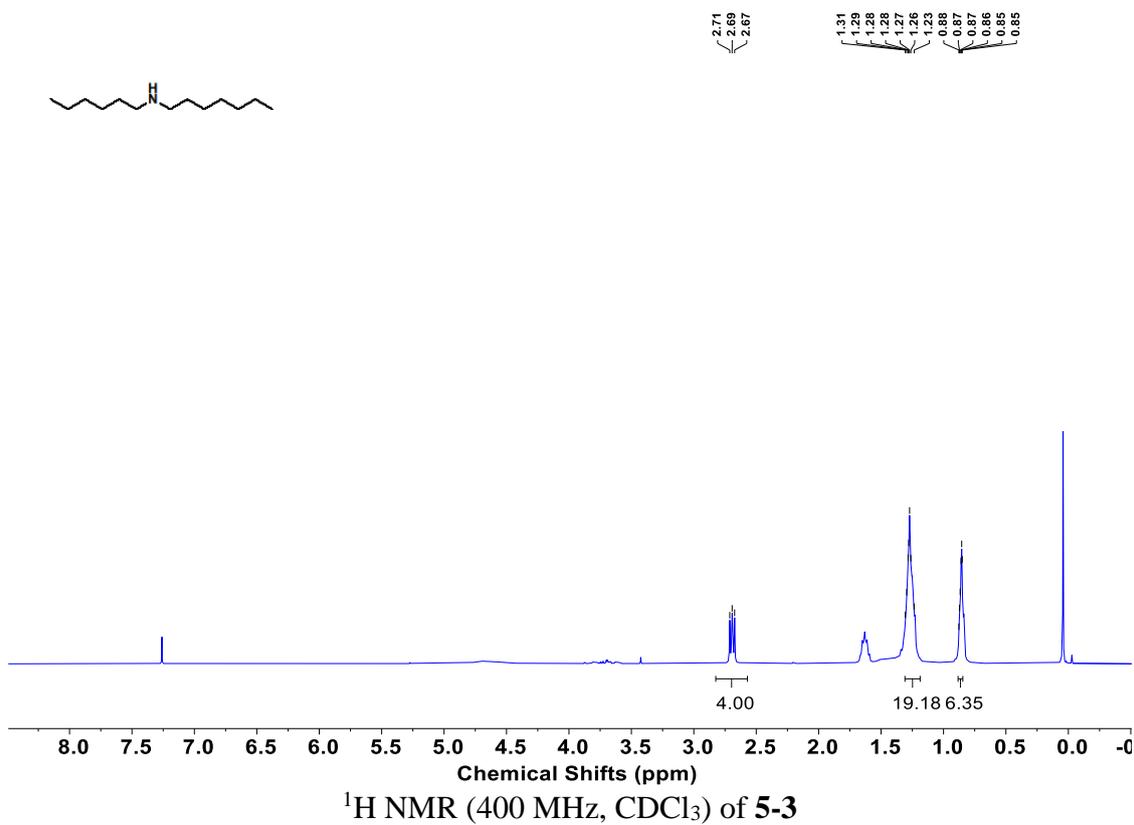
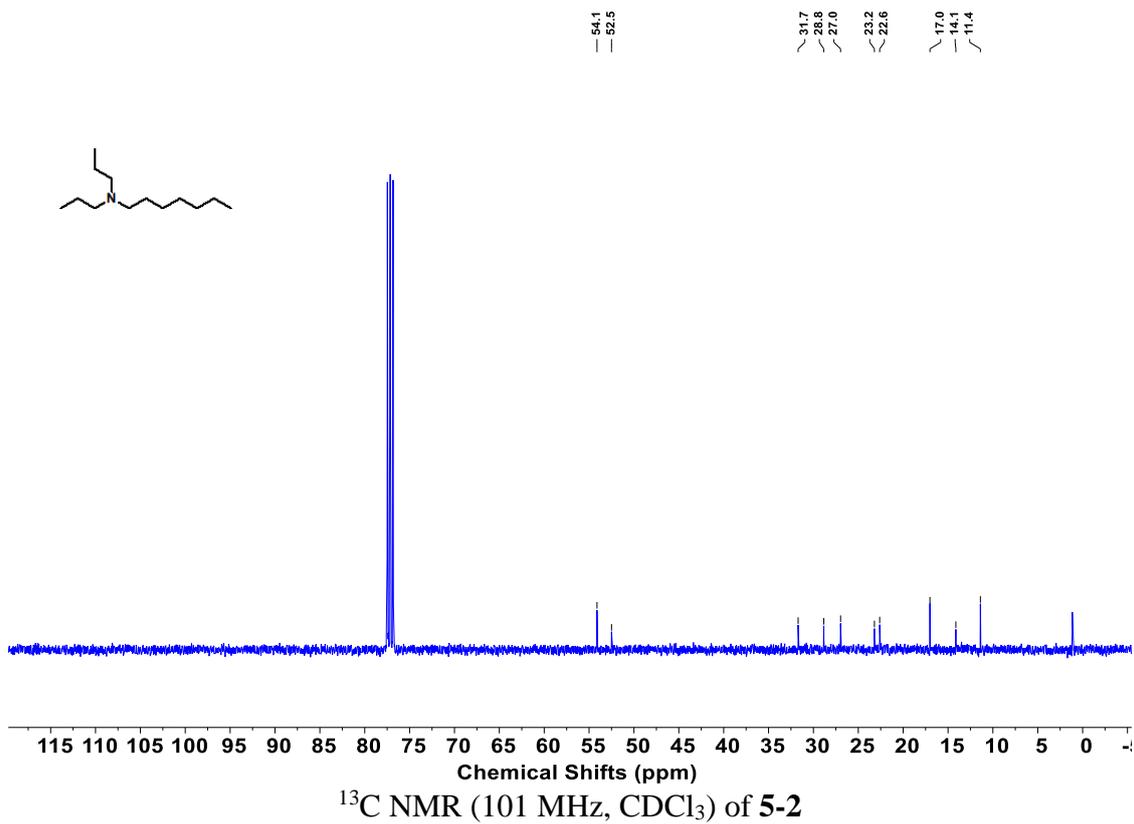


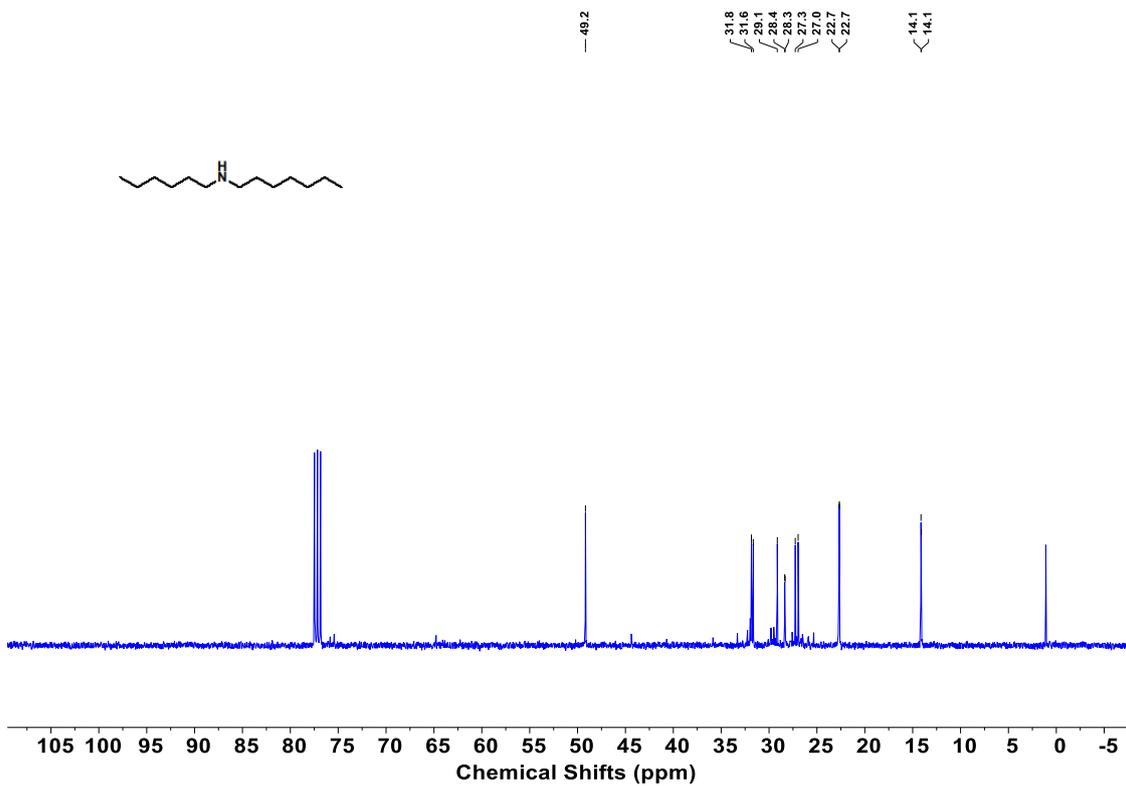
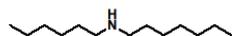




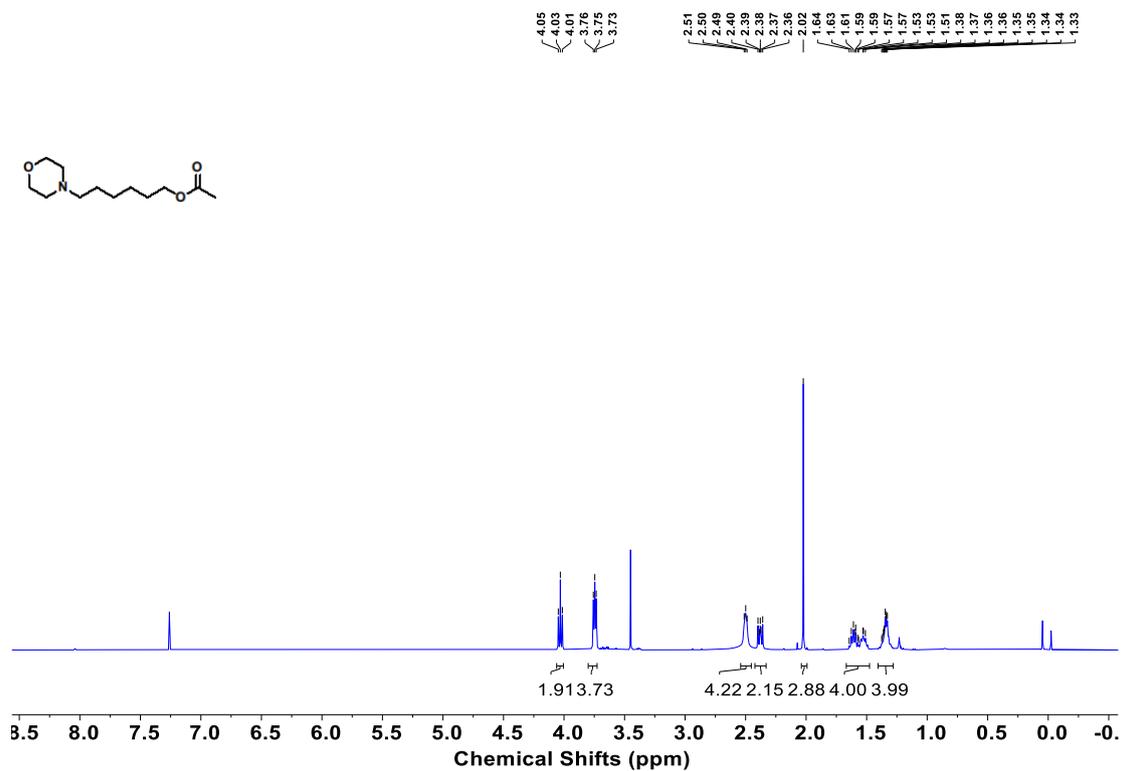
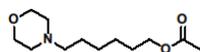




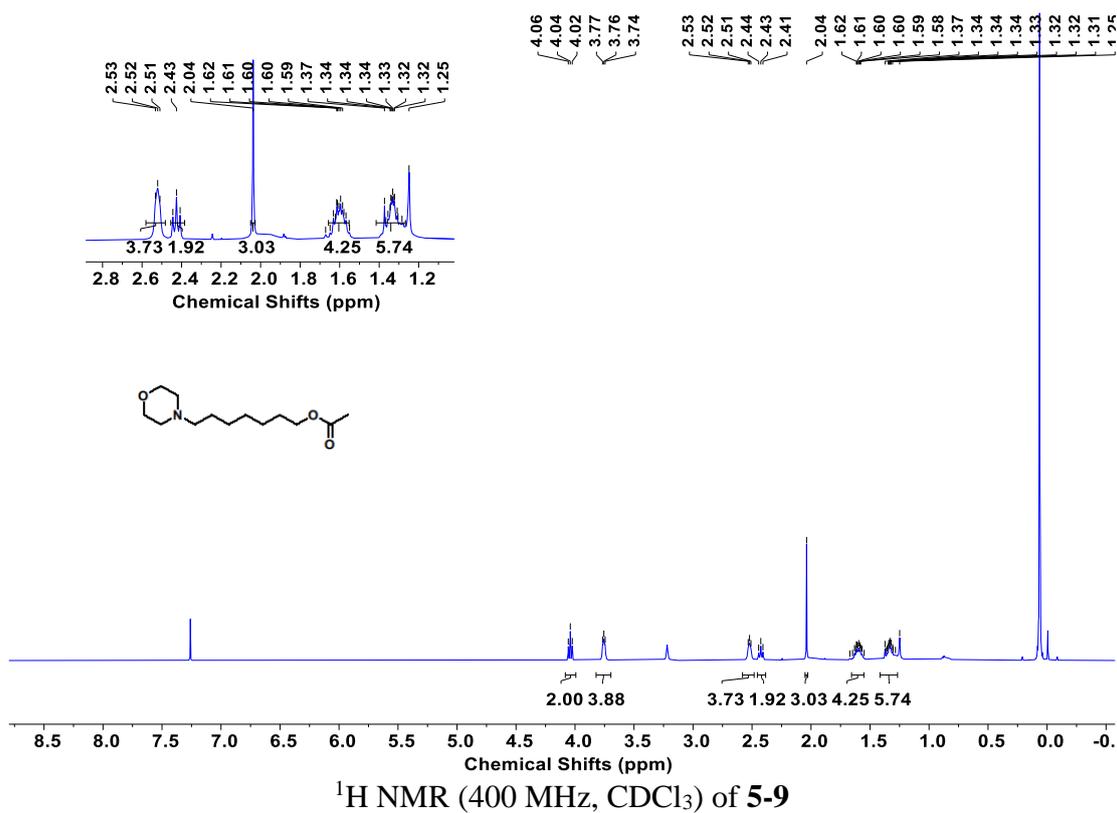
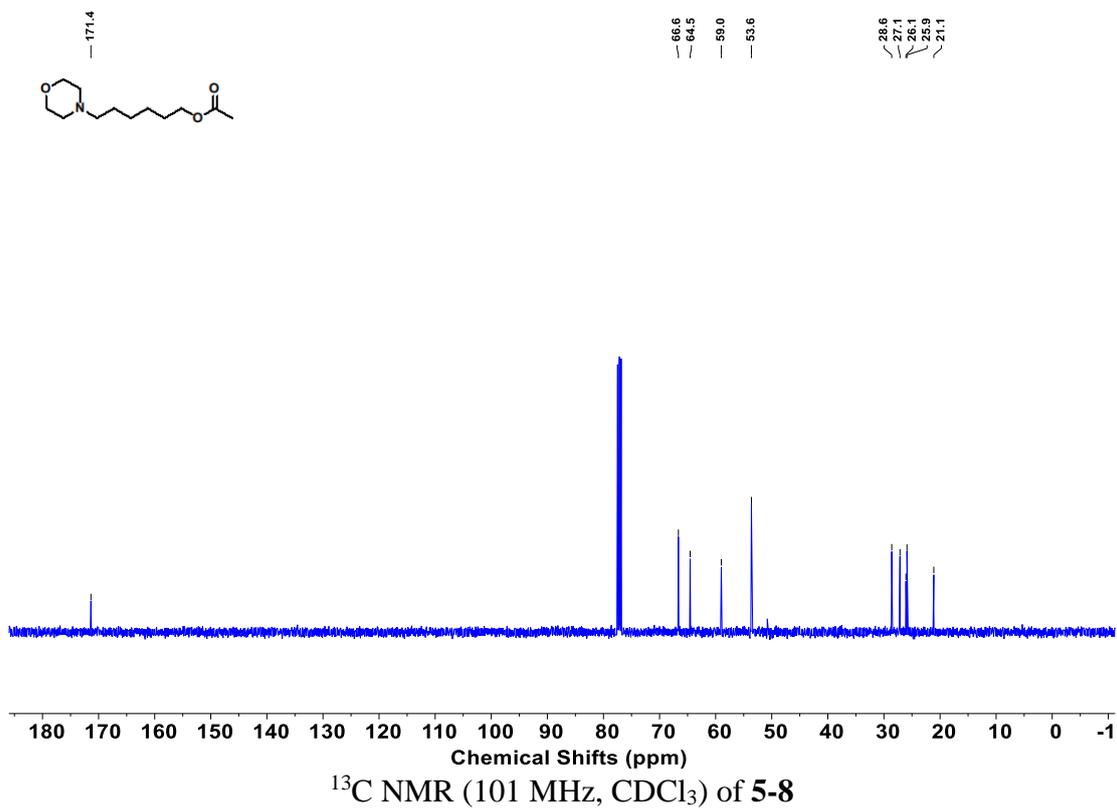


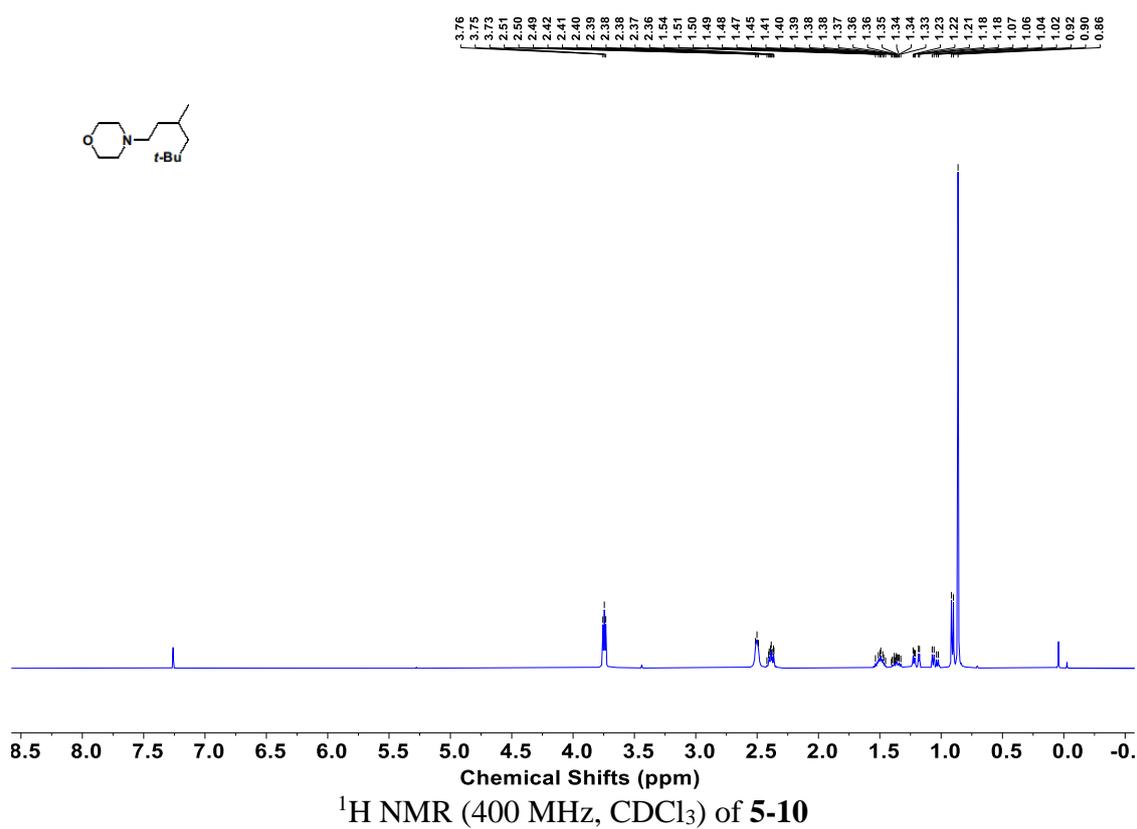
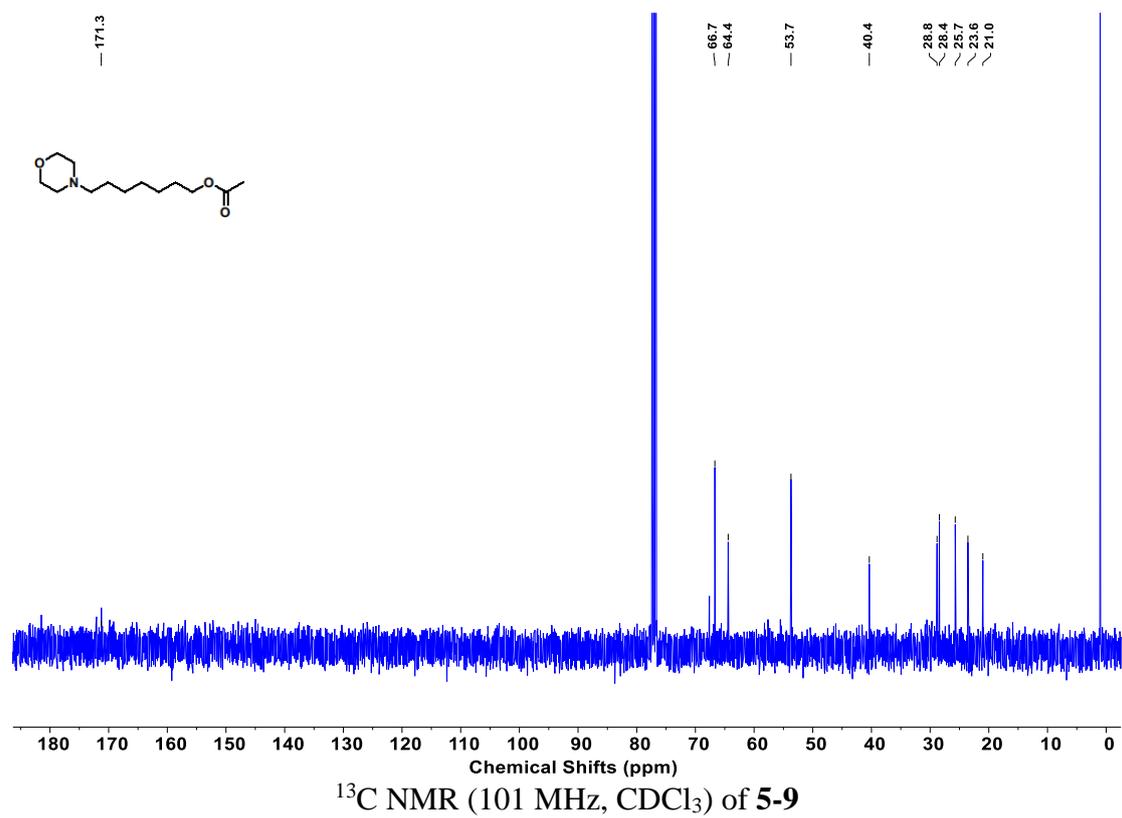


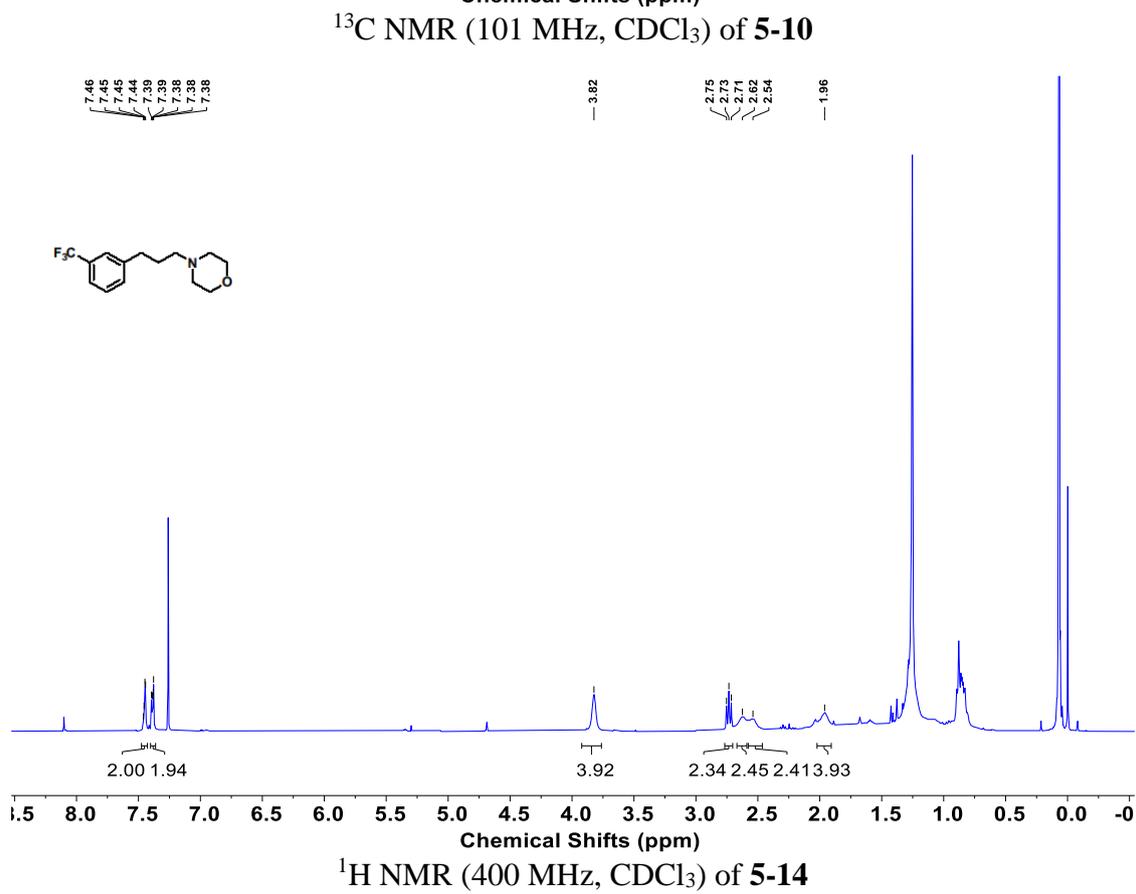
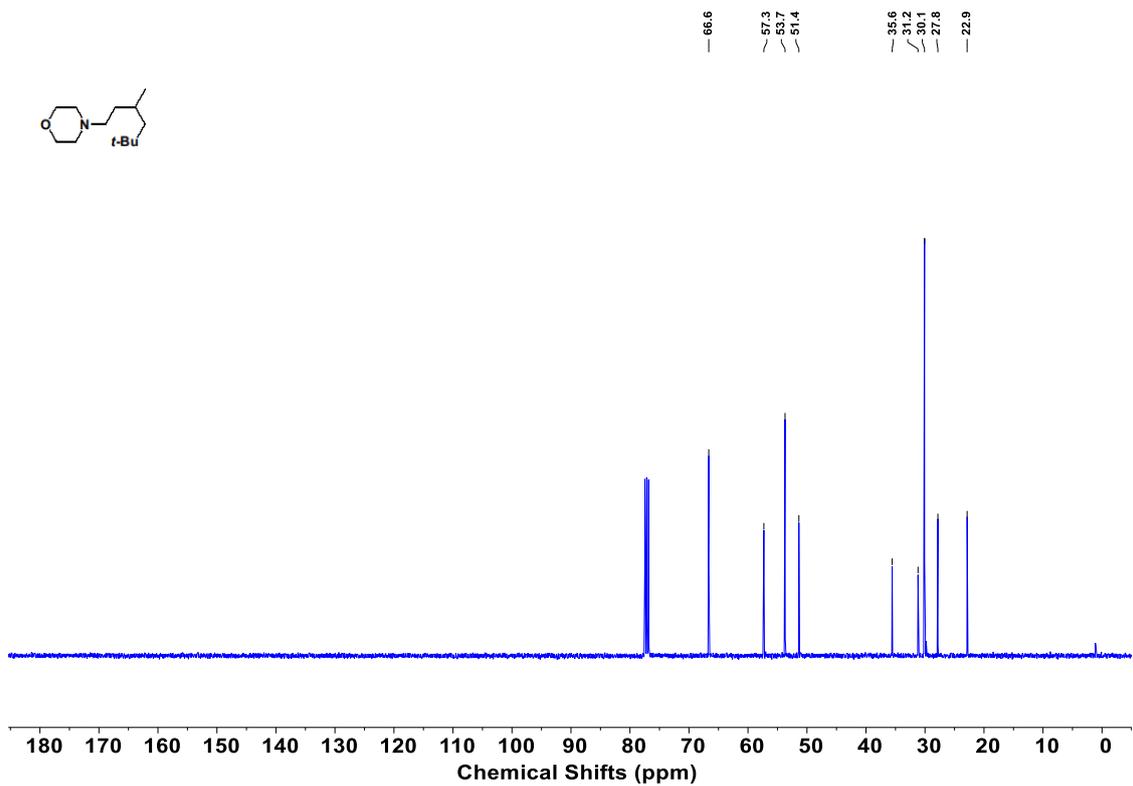
<sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>) of **5-3**

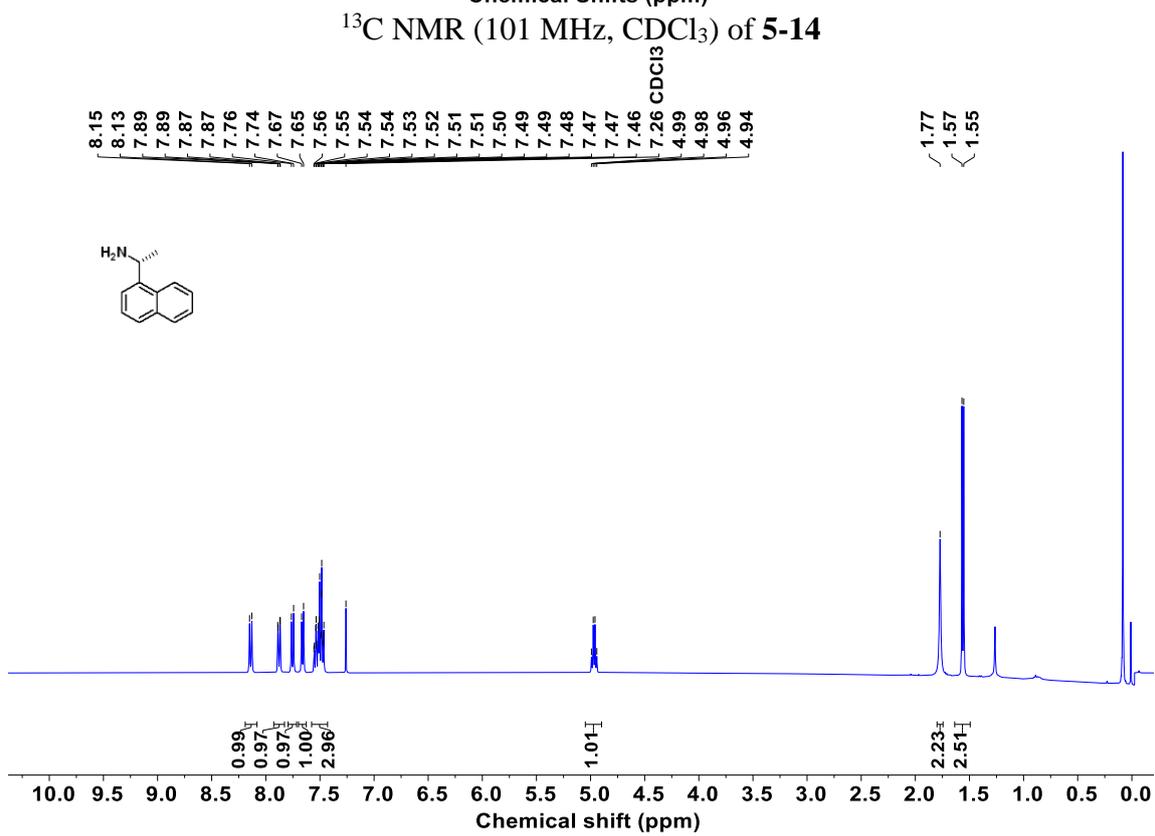
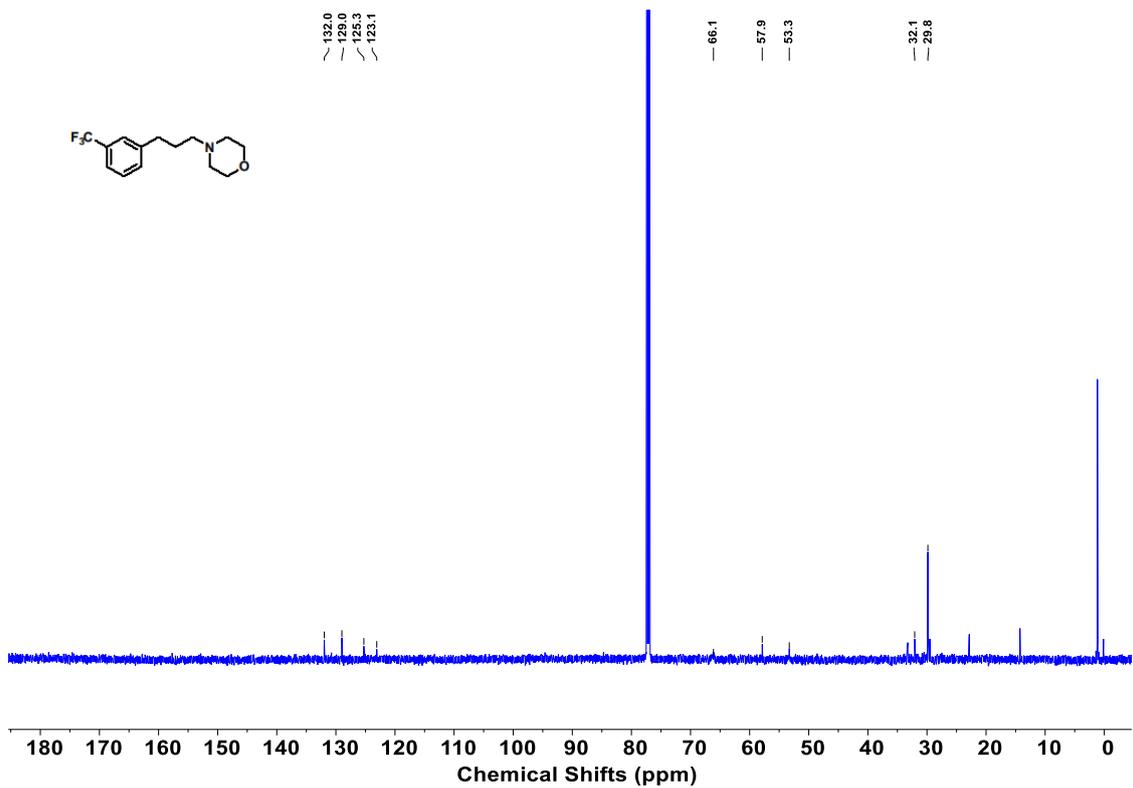


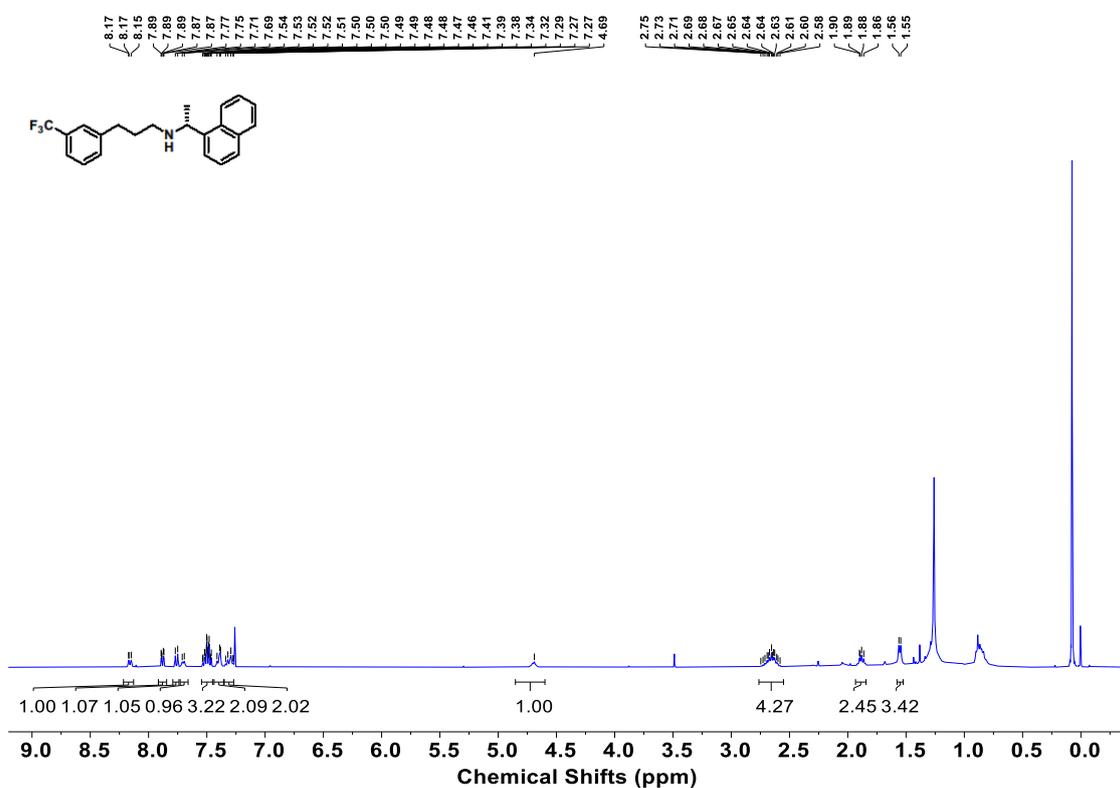
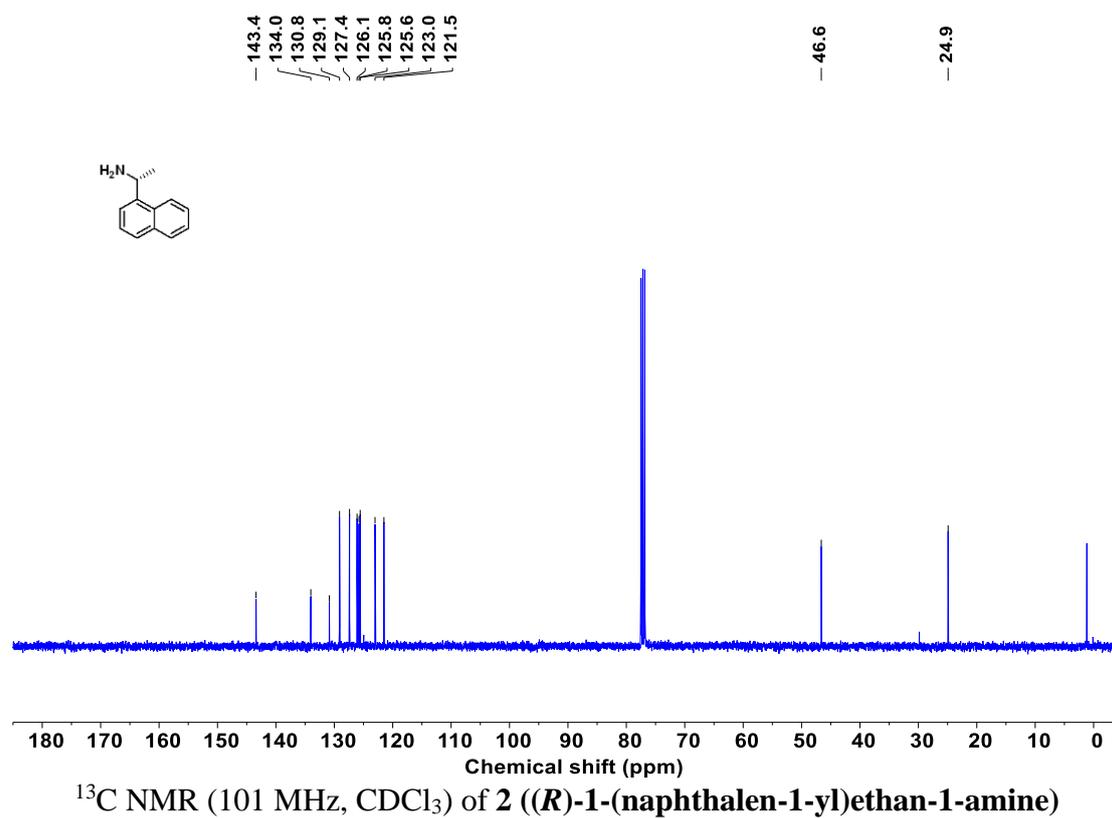
<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) of **5-8**



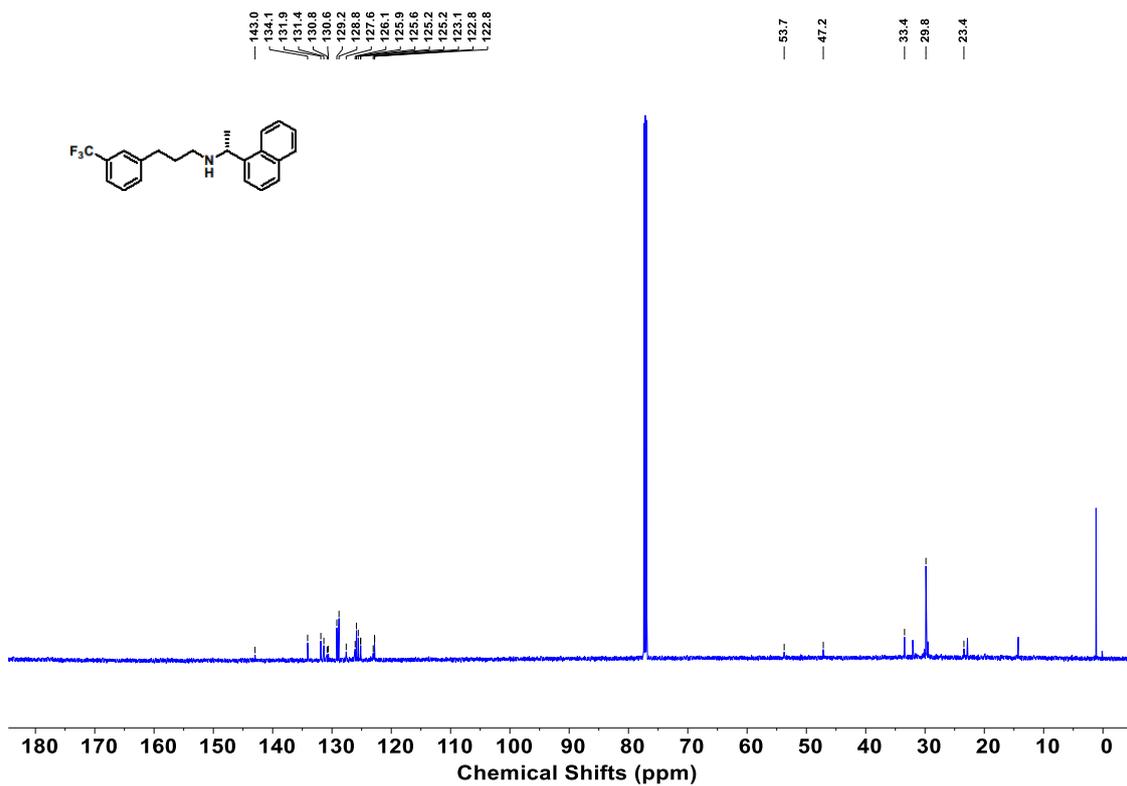








<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) of (*R*)-*N*-(1-(naphthalen-1-yl)ethyl)-3-(3-(trifluoromethyl)phenyl)propan-1-amine (Cinacalcet)

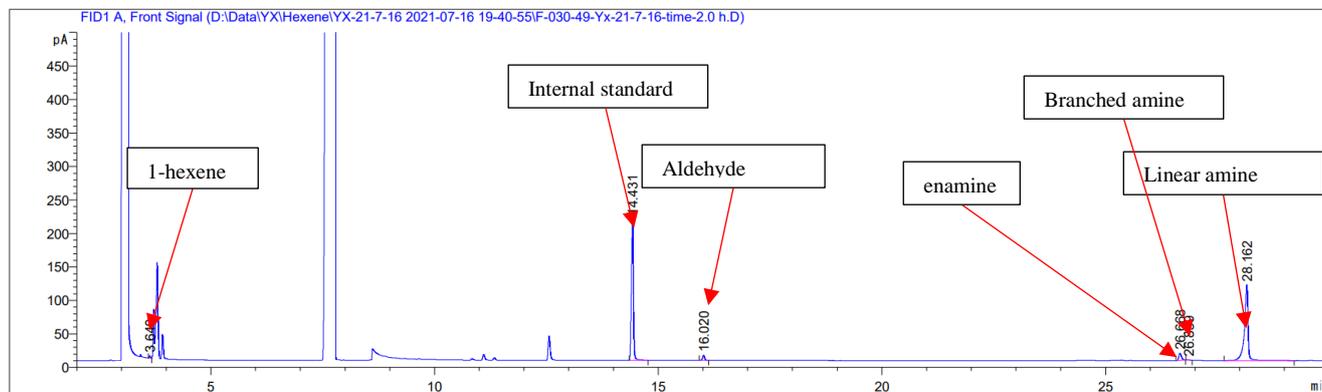


$^{13}\text{C}$  NMR (101 MHz,  $\text{CDCl}_3$ ) of (*R*)-*N*-(1-(naphthalen-1-yl)ethyl)-3-(3-(trifluoromethyl)phenyl)propan-1-amine (Cinacalcet)

## 8. Representative GC traces

### GC traces of the probable products in the optimization of hydroaminomethylation

#### 1-hexene with morpholine

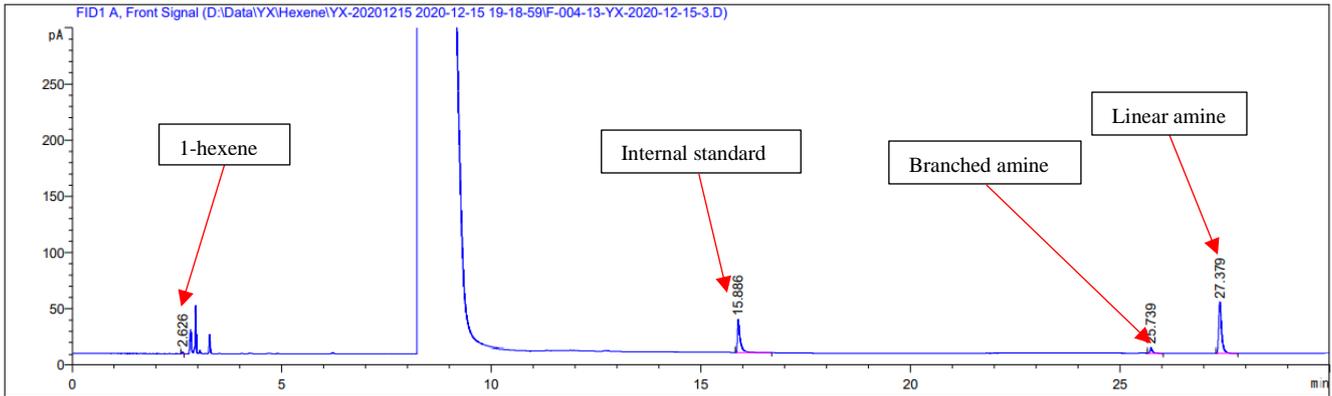


Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	3.640	MM R	0.0311	6.66555	3.56942	0.47966
2	14.431	BB	0.0503	679.52588	211.17171	48.89960
3	16.020	BB	0.0493	24.24740	7.74468	1.74488
4	26.668	MM R	0.0665	42.27722	10.59543	3.04233
5	26.859	MM R	0.0665	1.75040	4.38596e-1	0.12596
6	28.162	BB	0.0815	635.16852	113.19576	45.70758

Totals : 1389.63497 346.71558

=====  
\*\*\* End of Report \*\*\*

# 1-hexene with n-hexylamine

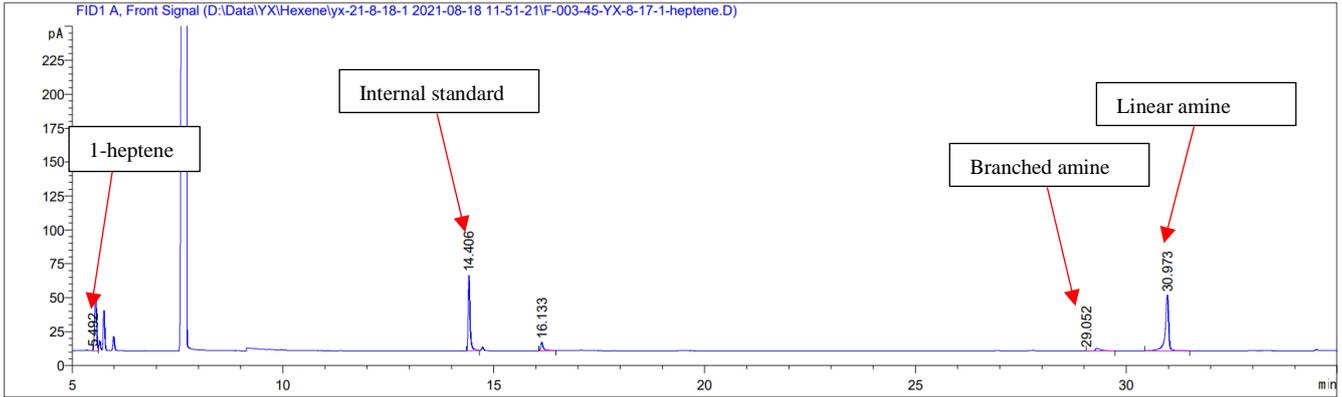


Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	2.626	BB	0.0245	1.96342	1.26308	0.54868
2	15.886	BB	0.0631	127.45654	28.65000	35.61760
3	25.739	BB	0.0675	17.94028	3.93898	5.01339
4	27.379	BB	0.0707	210.48685	44.89297	58.82033

Totals : 357.84709 78.74503

=====  
 \*\*\* End of Report \*\*\*

# 1-heptene with morpholine

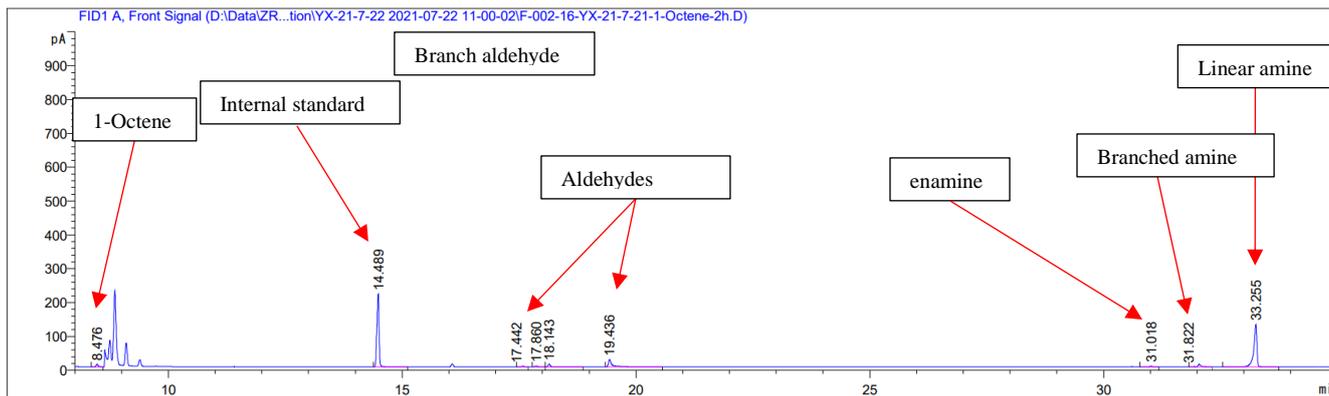


Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	5.492	MM R	0.0578	143.48712	3.26031e-1	24.36488
2	14.406	BB	0.0482	175.98598	55.46539	29.88335
3	16.133	BB	0.0622	25.50084	6.11781	4.33018
4	29.052	MM R	0.1372	15.23434	3.02422e-2	2.58687
5	30.973	BB	0.0824	228.70143	40.70325	38.83472

Totals : 588.90972 102.64272

\*\*\* End of Report \*\*\*

# 1-octene with morpholine



Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	8.476	BB	0.0482	26.13537	8.19186	1.66597
2	14.489	BB	0.0500	702.04449	215.74413	44.75092
3	17.442	MM R	0.0553	8.55441	3.15797e-2	0.54529
4	17.860	VV	0.0574	11.11761	2.79810	0.70868
5	18.143	VB	0.0570	32.20775	8.53433	2.05304
6	19.436	BB	0.0861	138.22537	22.38093	8.81100
7	31.018	BB	0.0630	10.66749	2.53752	0.67999
8	31.822	MM R	0.0938	47.20641	1.04015e-1	3.00911
9	33.255	BB	0.0683	592.62335	125.02903	37.77601

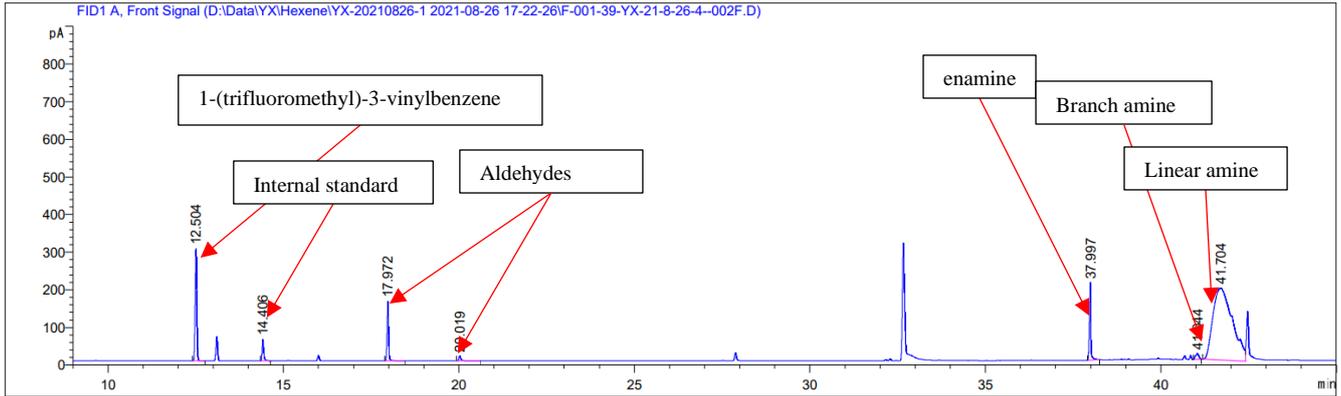
Totals : 1568.78225 385.35150

\*\*\* End of Report \*\*\*





# 1-(trifluoromethyl)-3-vinylbenzene with Naphthylethylamine



Peak #	RetTime [min]	Type	Width [min]	Area [pA*s]	Height [pA]	Area %
1	12.504	BB	0.0520	983.58759	298.80151	10.08389
2	14.406	BB	0.0478	180.18155	57.46218	1.84725
3	17.972	BB	0.0497	499.98431	158.26346	5.12592
4	20.019	BB	0.0605	56.01868	13.47058	0.57431
5	37.997	BB	0.0435	596.71277	205.53816	6.11759
6	41.044	BB	0.0840	101.18405	16.39051	1.03735
7	41.704	MM R	0.6382	7336.37549	191.59303	75.21368

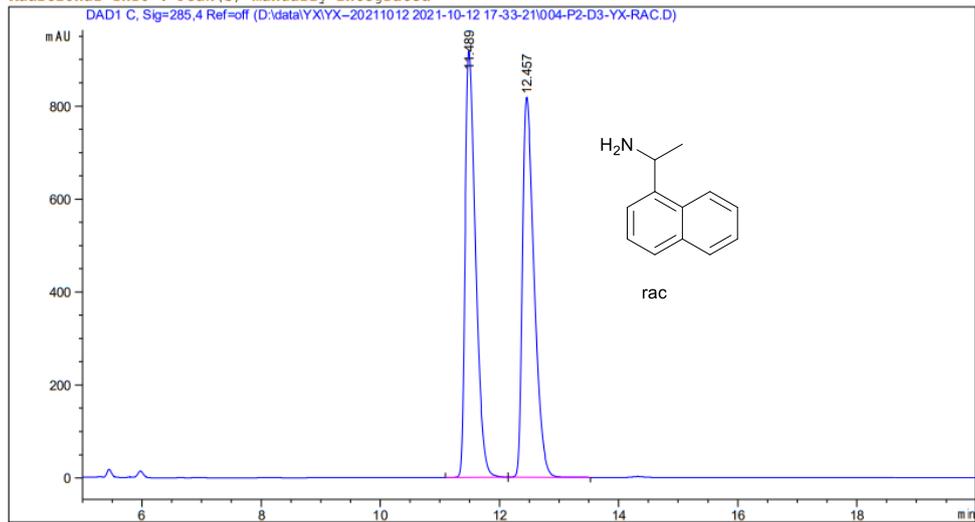
Totals : 9754.04444 941.51943

\*\*\* End of Report \*\*\*

## 9. HPLC spectra

### (rac)-1-(naphthalen-1-yl)ethan-1-amine:

```
=====
Acq. Operator   : SYSTEM                      Seq. Line :    4
Sample Operator : SYSTEM
Acq. Instrument : LC-1260                    Location  : P2-D-03
Injection Date  : 10/12/2021 7:11:51 PM      Inj       :    1
                                           Inj Volume: 5.000 µl
Acq. Method     : D:\data\YX\YX--20211012 2021-10-12 17-33-21\R&D-nya-IBN-3-0.1%AE-5-95-
alcohol-20210317.M
Last changed    : 3/17/2021 3:47:01 PM by SYSTEM
Analysis Method : D:\data\YX\YX--20211012 2021-10-12 17-33-21\R&D-nya-IBN-3-0.1%AE-5-95-
alcohol-20210317.M (Sequence Method)
Last changed    : 10/13/2021 9:36:24 AM by SYSTEM
                (modified after loading)
Additional Info  : Peak(s) manually integrated
=====
```



#### Area Percent Report

```
Sorted By      : Signal
Multiplier     : 1.0000
Dilution       : 1.0000
Use Multiplier & Dilution Factor with ISTDs
```

Signal 1: DAD1 C, Sig=285,4 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	11.489	BB	0.1856	1.11364e4	917.56555	49.9876
2	12.457	BV	0.2111	1.11419e4	817.09113	50.0124

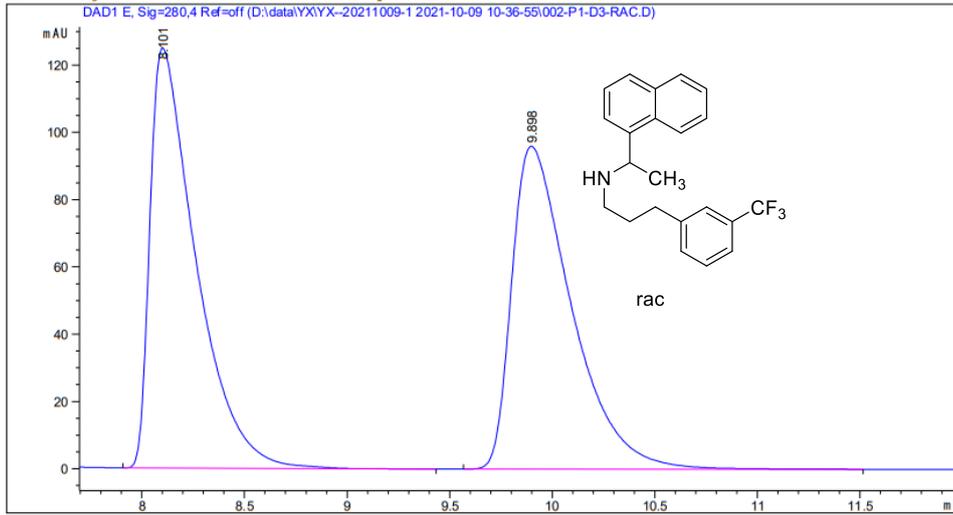
Totals : 2.22783e4 1734.65668



**(rac)-N-(1-(naphthalen-1-yl)ethyl)-3-(3-(trifluoromethyl)phenyl)propan-1-amine (Cinacalcet):**

Sample Name: RAC

```
=====
Acq. Operator   : SYSTEM                      Seq. Line :    2
Sample Operator : SYSTEM
Acq. Instrument : LC-1260                    Location  : P1-D-03
Injection Date  : 10/9/2021 11:13:45 AM      Inj       :    2
                                           Inj Volume: 5.000 µl
Acq. Method     : D:\data\YX\YX--20211009-1 2021-10-09 10-36-55\R&D-YX-IA-alcohol-0.1 TFA-
20211009-96-4.M
Last changed    : 10/9/2021 10:23:59 AM by SYSTEM
Analysis Method : D:\data\YX\YX--20211009-1 2021-10-09 10-36-55\R&D-YX-IA-alcohol-0.1 TFA-
20211009-96-4.M (Sequence Method)
Last changed    : 10/9/2021 1:47:20 PM by SYSTEM
=====
```



Area Percent Report

```
Sorted By      : Signal
Multiplier     : 1.0000
Dilution       : 1.0000
Use Multiplier & Dilution Factor with ISTDs
```

Signal 1: DAD1 E, Sig=280,4 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	8.101	BB	0.2293	1943.05212	125.00645	49.9643
2	9.898	BB	0.3044	1945.82800	96.03473	50.0357

Totals : 3888.88013 221.04118

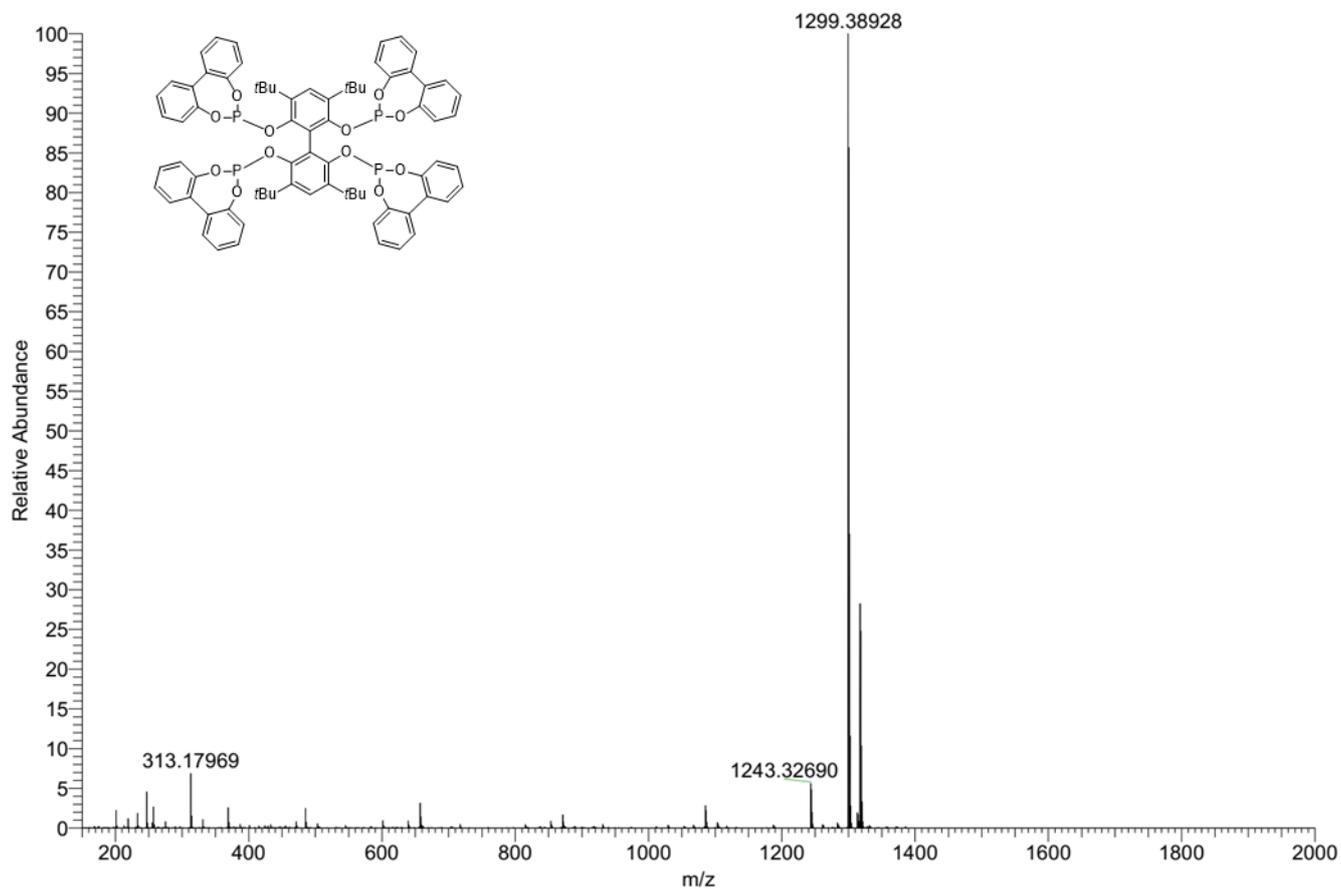


# 10. HRMS spectra for TBTP ligand

D:\Raw Data\...20200501Rec-pjh-3-48-2

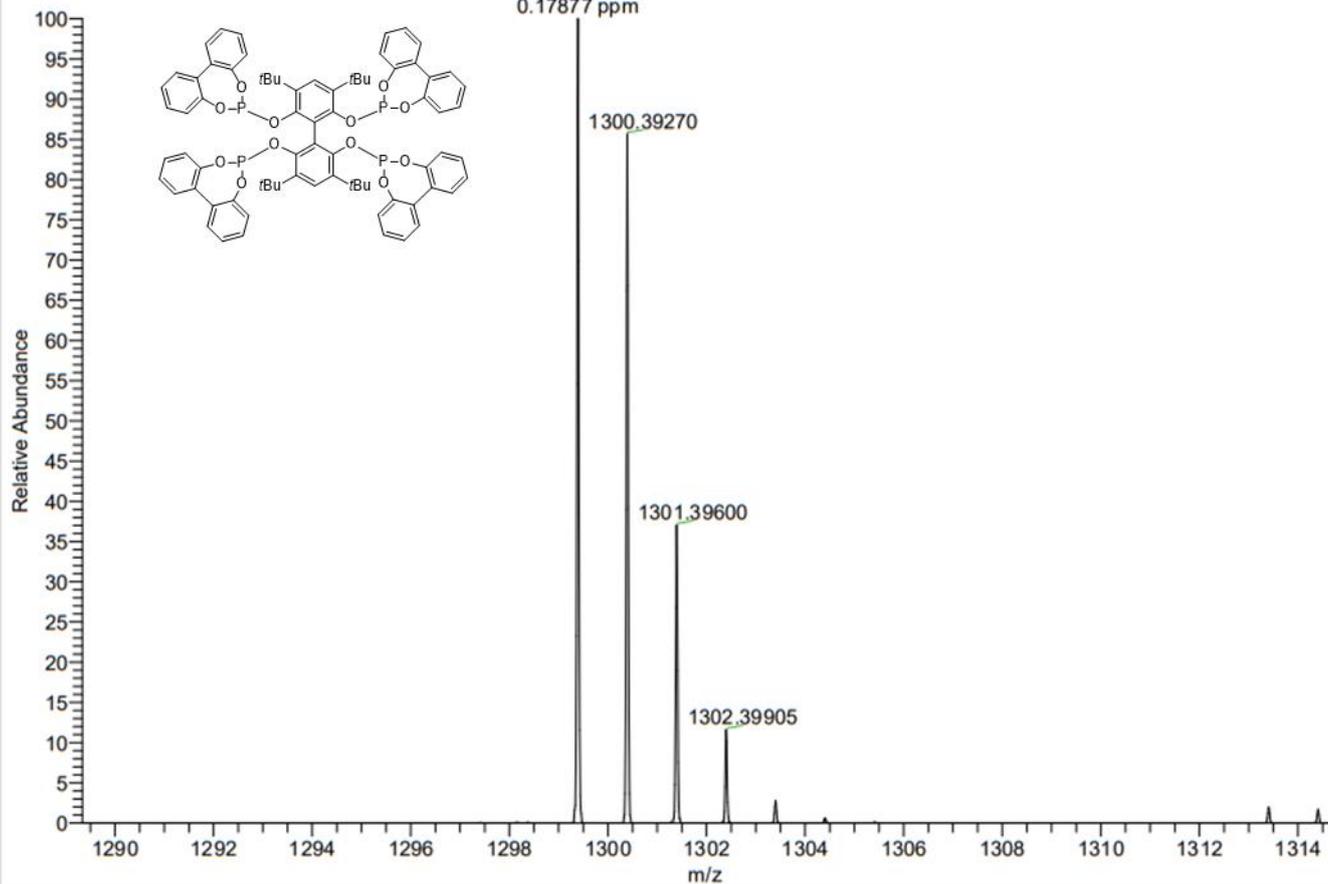
06/19/20 13:15:34

20200501Rec-pjh-3-48-2 #8 RT: 0.03 AV: 1 NL: 1.26E9  
T: FTMS + p APCI corona Full lock ms [150.0000-2000.0000]



20200501Rec-pjh-3-48-2 #8 RT: 0.03 AV: 1 NL: 1.26E9  
T: FTMS + p APCI corona Full lock ms [150.0000-2000.0000]

1299.38928  
C<sub>76</sub> H<sub>71</sub> O<sub>12</sub> P<sub>4</sub> = 1299.38905  
0.17877 ppm



## 11. References

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