

SUPPORTING INFORMATION

Tailoring Robust Al-MOF for Trapping C₂H₆ and C₂H₂ towards Efficient C₂H₄ Purification from Quaternary Mixtures

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Materials and synthesis

All the reagents and solvents were commercially available and used as provided without further purification. $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ has been obtained from Sigma-Aldrich Chemical Company. 1,4-naphthalenedicarboxylic acid (1,4- H_2NDC) was obtained from Alfa Aesar Chemicals.

1,4-Naphthalenedicarboxylate (0.108 g, 0.5 mmol) and $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (0.375 g, 1 mmol) were introduced in a 30 mL wide-neck microwave vial, to this H_2O and EtOH (5 mL each) were added, and further sonicated for 10 minutes. After that, the reaction vial was sealed and placed in MONOWAVE 200 (Anton Paar Monowave Series; Serial Number: 81919734; Instrument

Software Version: 4.10.9376.7) microwave reactor. In microwave, the reaction mixture was heated to 150 °C (with a heating rate of 6 °C /min) and held at the same temperature from 5 to 220 minutes for achieving different products with diverse properties by following previous synthetic procedures.¹ The resulting white solid was filtered and washed with water repetitively and finally with ethanol and dried under vacuum. Products are labeled as Al-MOFM₅, Al-MOFM₁₅, Al-MOFM₃₀, Al-MOFM₆₀, Al-MOFM₁₂₀ and Al-MOFM₂₂₀ as the respective reaction times are 5, 15, 30, 60, 120, and 220 minutes. The PXRD pattern of the resulting MOFs reveals the formation of the pure crystalline phase as indexed with the simulated pattern of the parent framework.

Physical measurements

The powder XRD pattern of the compounds has been recorded by using Cu-K α radiation (Bruker D8 Discover; 40 kV, 30 mA). The PXRD pattern (Fig. S1) of the resulting MOFs of varied reaction conditions (5, 15, 30, 60, 120, 220 minutes) reveals the formation of the pure crystalline phase of $[\text{Al}(\text{OH})(1,4\text{-NDC})] \cdot 2\text{H}_2\text{O}$. Morphological studies have been carried out using Lica-S440I Field Emission Scanning Electron Microscope (FESEM) by placing samples on a silicon wafer under high vacuum with an accelerating voltage of 100 kV. Thermo gravimetric analysis (TGA) was carried out in N_2 atmosphere (50 mLmin⁻¹ flow rate) in the temperature range of 30 to 800 °C with a 5 °C min⁻¹ heating rate.

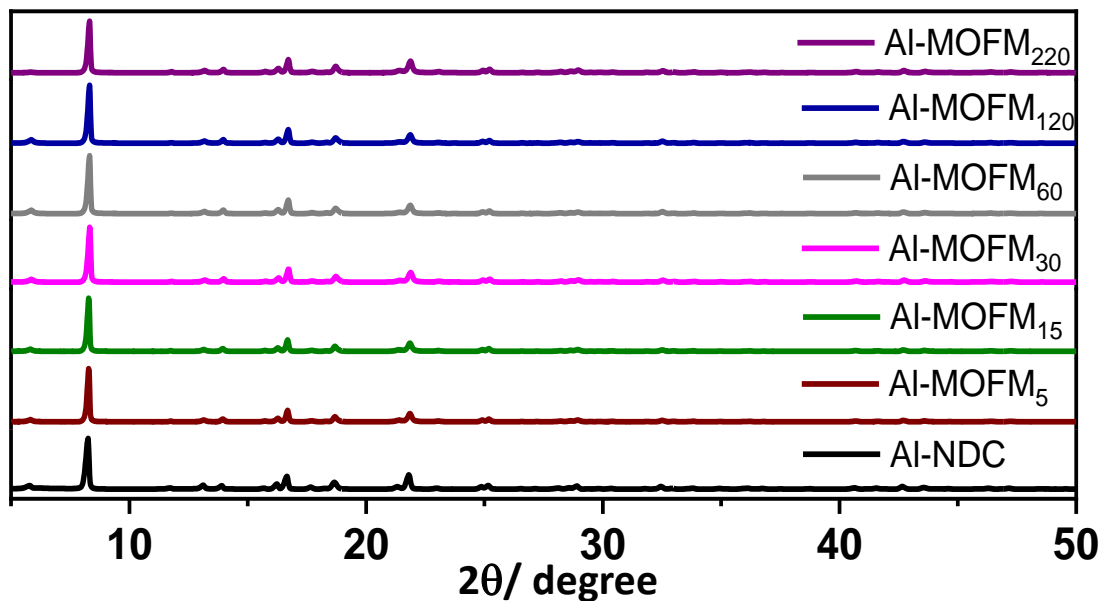


Fig. S1. PXRD patterns of Al-NDC (Al-MOFM₅, Al-MOFM₁₅, Al-MOFM₃₀, Al-MOFM₅₀, Al-MOFM₁₂₀ and Al-MOFM₂₂₀) synthesized through microwave reactor by varying reaction time.

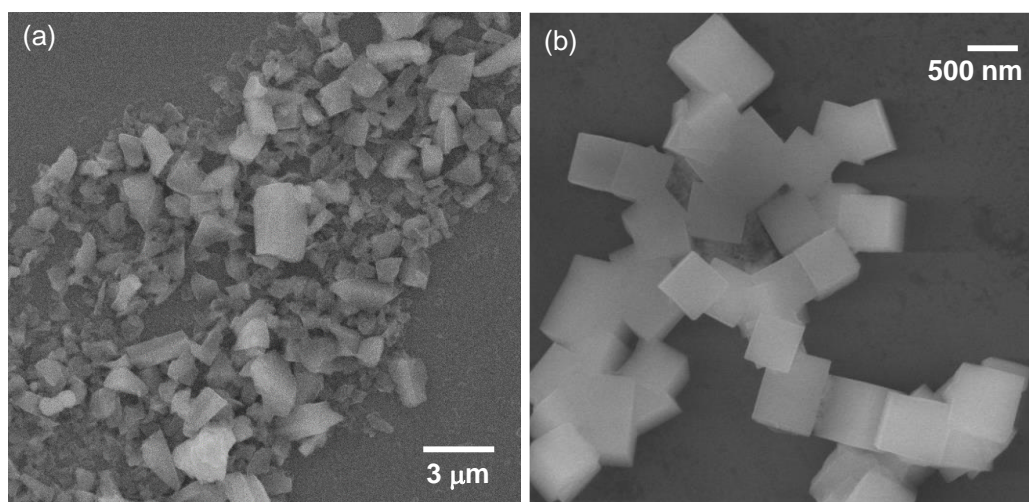


Fig. S2. FESEM images of (a) hydrothermally synthesized non-porous Al-MOF and (b) microwave synthesized tailor-made micro-mesoporous Al-MOFM₁₅.

Analysis of gas adsorption isotherms

The adsorption-desorption isotherms of hydrocarbons (CH₄, C₂H₂, C₂H₄ and C₂H₆) and CO₂ Al-MOFM₁₅ were measured using QUADRASORB-SI analyzer and AUTOSORB IQ₂ instrument at 273 and 293 K, additionally, N₂ isotherm was measured at 77 K. The surface area, pore volume and pore size distribution were calculated from the N₂ adsorption data of the corresponding samples using the ASiQwin software. All the compounds were activated at 150

°C under 1×10^{-1} Pa vacuum for about 16 h prior to isotherm measurements. All the gases used for adsorption measurements are of scientific/research grade with 99.999% purity. Dead volume is measured with helium gas. The surface area was calculated using the Brunauer–Emmett–Teller (BET) theory. The total pore volume is calculated from the amount of vapor adsorbed at a relative pressure close to unity, by assuming that the pores are then filled with a liquid adsorbate. The relation between isotherms derived from the above approaches and the experimental isotherm on a porous solid can be understood by GAI (Generalized Adsorption Isotherm) equation.

$$N\left(\frac{P}{P_0}\right) = \int_{W_{min}}^{W_{max}} N\left(\frac{P}{P_0}, W\right) f(W) dW$$

Where, $N(P/P_0)$ = experimental adsorption isotherm data,

W = pore width, $N(P/P_0, W)$ = isotherm on a single pore of width W ,

$f(W)$ = pore size distribution function.

The assumption which is reflected from the GAI equation is that the total isotherm consists of a number of individuals “single pore” isotherms multiplied by their relative distribution, $f(W)$, over a range of pore sizes. The set of $N(P/P_0, W)$ isotherms (kernel) for a given system can be obtained by the DFT as indicated above. The pore size distribution can then be derived by solving the GAI equation numerically via a fast non-negative least square algorithm. The ASiQwin software has been used to calculate the pore size distribution using the NLDFT–N₂-carbon equilibrium transition kernel at 77 K based on a slit-pore model. The water adsorption-desorption isotherm was carried out at 293 K under vapor state by using BELSORP-aqua analyzer. All operations were automatic and software controlled.

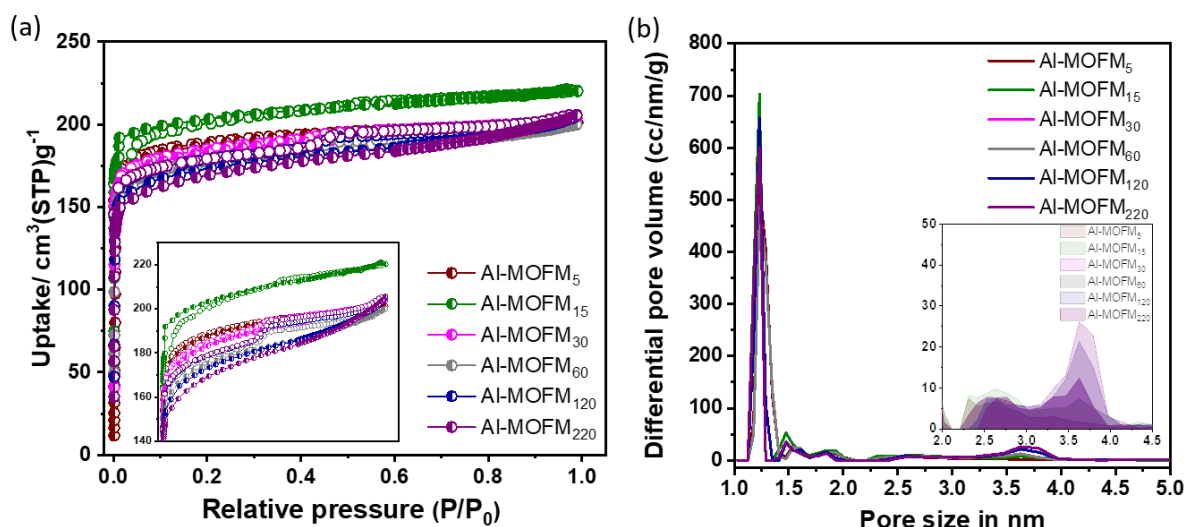


Fig. S3. (a) N_2 adsorption-desorption isotherm of Al-MOFM₅, Al-MOFM₁₅, Al-MOFM₃₀, Al-MOFM₆₀, Al-MOFM₁₂₀ and Al-MOFM₂₂₀ at 77 K (*inset*: Focusing on the pressure part of the isotherms) (b) Corresponding pore size distribution plot calculated through non-local density functional theory (NLDFT) method (*inset*: differential pore volume at mesopore region).

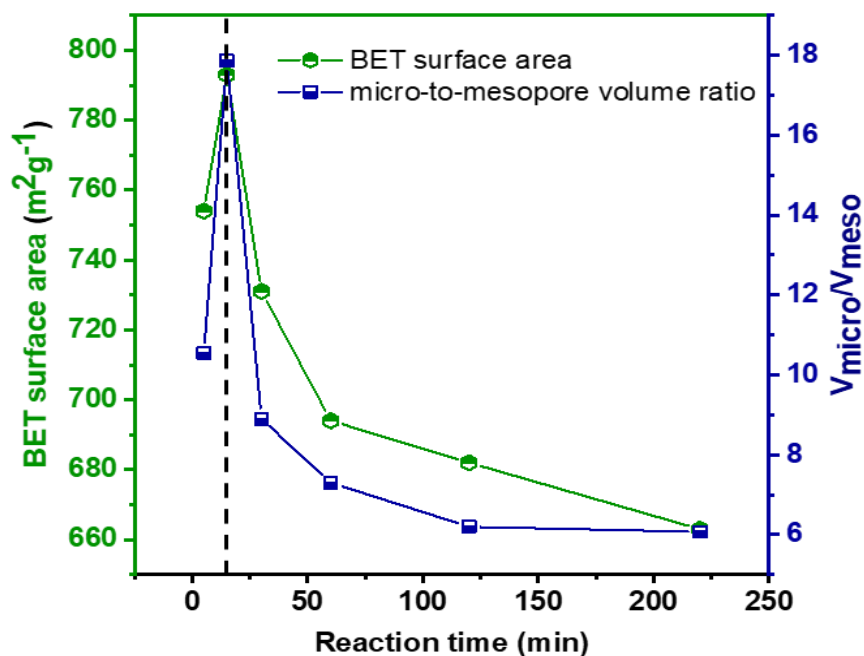


Fig. S4. Comparative BET surface area and micro-to-mesopore volume ratio for Al-MOFM synthesized through microwave reactor under varied reaction time.

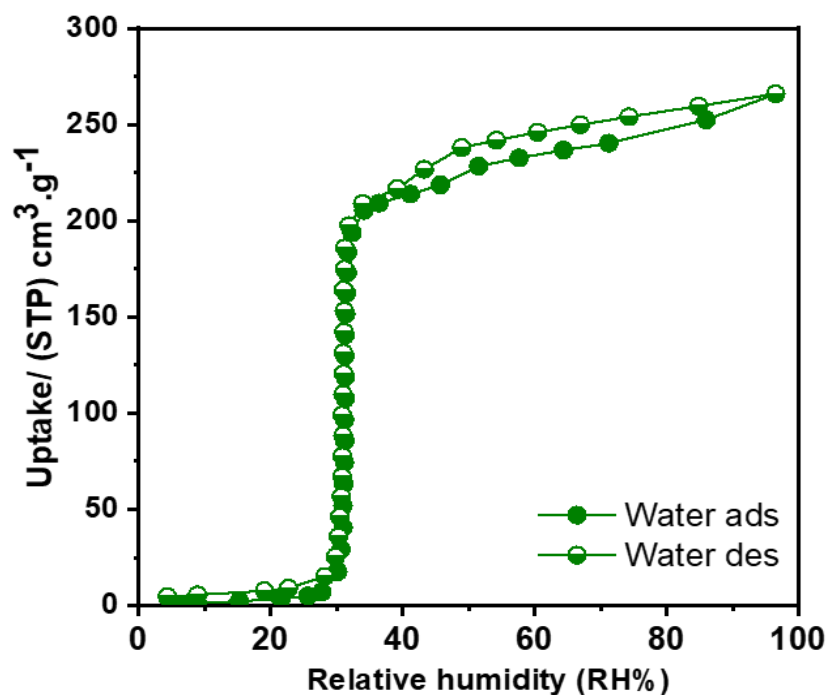


Fig. S5. Water adsorption-desorption isotherm was measured at 293 K for Al-MOFM₁₅.

Table S1: Physical parameters of selected gas adsorbates.^{2,3}

	Molecular dimension (Å)			Kinetic diameter r (Å)	Boiling point (K)	Polarizability×10 ⁻²⁵ cm ³	Quadrupole moment×10 ⁻²⁶ esu cm ²
	x	y	z				
CO₂	3.18	3.33	5.36	3.30	194.7	29.11	4.30
CH₄	3.63	3.98	3.98	3.78	111.5	25.93	0
C₂H₂	3.32	3.34	5.76	3.30	188.4	33.3-39.3	--
C₂H₄	3.28	4.18	4.84	4.16	169.4	42.52	1.50
C₂H₆	3.81	4.08	4.82	4.44	184.6	44.3-44.7	0.65

Heat of adsorption

Virial fitting: The virial expression of the following type has been used to simultaneously fit combined single component isotherms at 273, 283 and 293 K.

$$\ln(p) = \ln(A) + \frac{1}{T} \sum_{i=0}^m a_i A^i + \sum_{i=0}^n b_i A^i \quad (\text{eq. 1})$$

p is the pressure expressed in torr, A is the amount adsorbed in mmol/g, T is the temperature in K, a_i and b_i are virial coefficients, and m, n represents the number of coefficients required to adequately describe the isotherms (eq. 1). The values of the virial coefficient a_i were taken to calculate the isosteric heat of adsorption using the following expression.⁴

$$Q_{st}(A) = -R \sum_{i=0}^m a_i A^i \quad (\text{eq. 2})$$

Where R is the universal gas constant.

Freundlich-Langmuir (FL) fitting: First, the isotherms measured at different temperatures are fitted independently using the Freundlich-Langmuir isotherm model using the expression,

$$A = \frac{a \cdot b \cdot p^c}{1 + b \cdot p^c} \quad (\text{eq. 3})$$

Then eq. 3 can be rearranged to obtain the pressure as a function of uptake amount.

$$p(A) = \sqrt[c]{\frac{A}{a \cdot b - A \cdot b}} \quad (\text{eq. 4})$$

expressions p_1 and p_2 were obtained for FL fits of adsorption isotherms measured at temperatures T_1 and T_2 , respectively. Upon applying Clausius-Clapeyron equation, the expression for the isosteric heat of adsorption (Q_{st}) becomes

$$Q_{st}(A) = -R \cdot \ln\left(\frac{p_2}{p_1}\right) \cdot \frac{T_1 \cdot T_2}{T_2 - T_1} \quad (\text{eq. 5})$$

R is the universal gas constant. Q_{st} was calculated using single-component adsorption isotherms at 273, 283 and 293 K for each of the five gases.

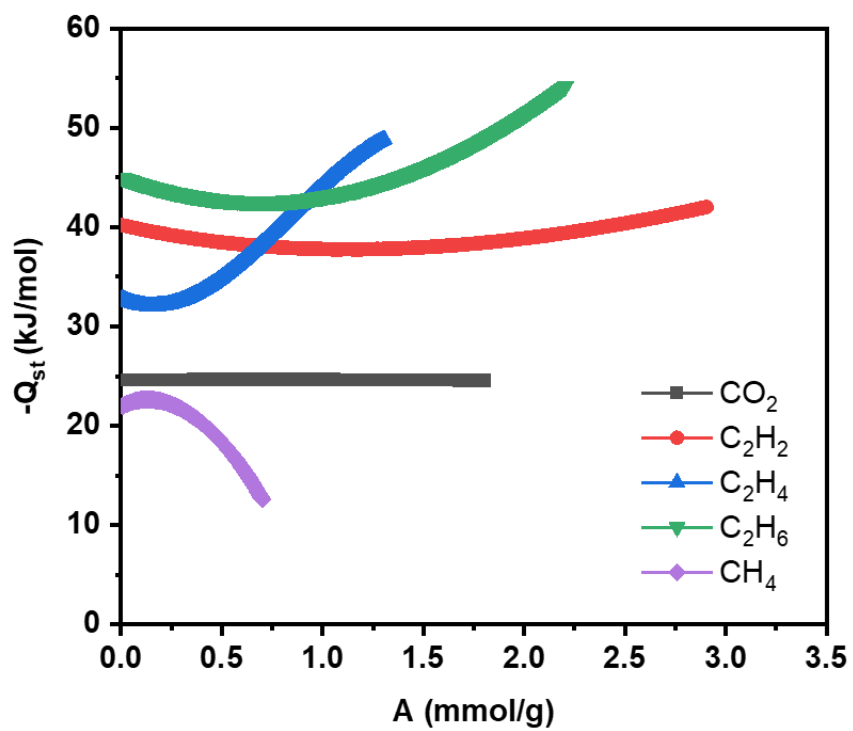


Fig. S6. Isosteric heat of adsorption (Q_{st}) estimated by virial fitting at various loading amounts of CO₂, C₂H₂, C₂H₄, C₂H₆, and CH₄.

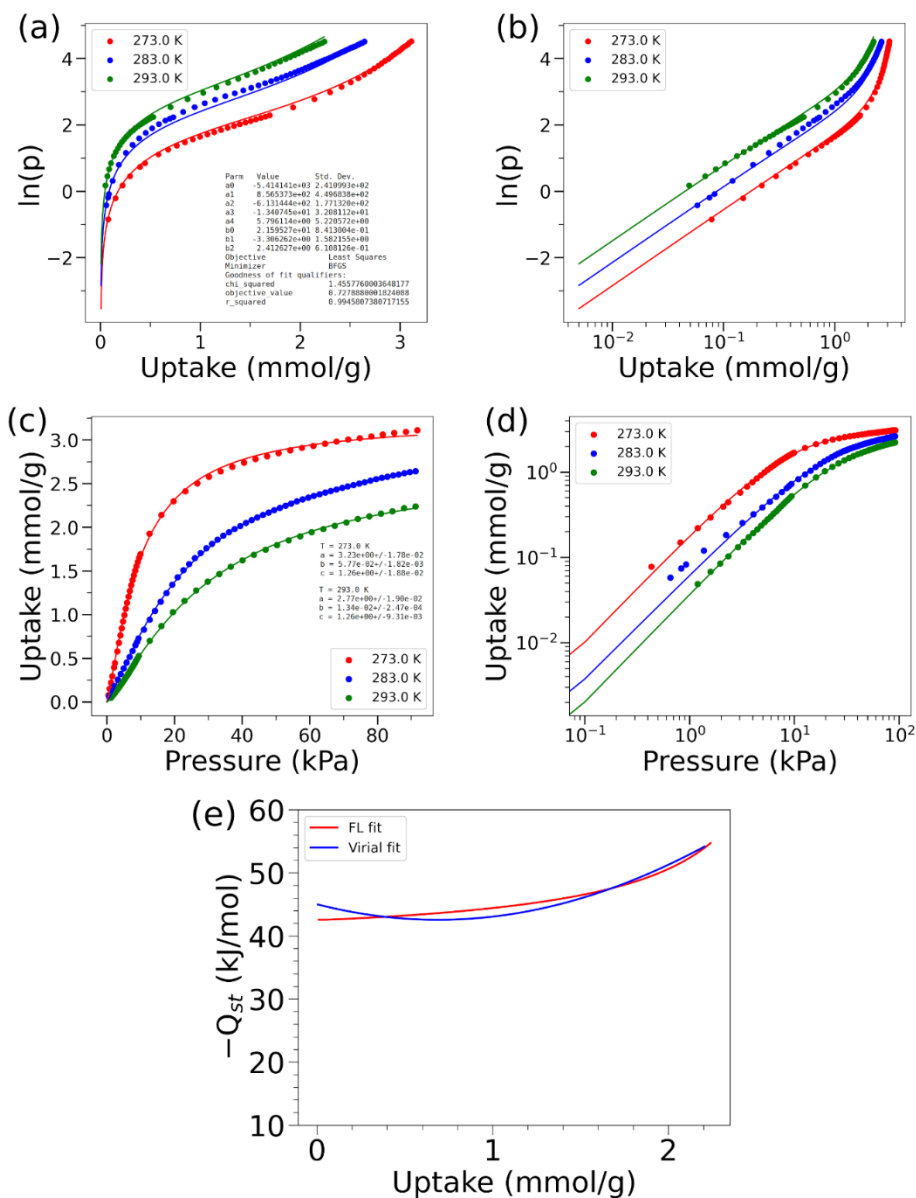


Fig. S7. (a)-(d) Measured adsorption isotherm data (filled circles) and the corresponding (a) & (b) virial and (c) & (d) Freundlich-Langmuir (FL) fits (solid lines) for C₂H₆ in Al-MOFM₁₅. (a) and (c) are reproduced with logarithmic scales in (b) and (d), respectively. (e) Isosteric heats of adsorption (Q_{st}) calculated using virial (blue) and FL fits (red), respectively. Q_{st} from Virial fitting were estimated from the fits obtained for 273, 283, and 293 K isotherm data while that from FL-fits were estimated using the 273 and 293 K isotherm fits.

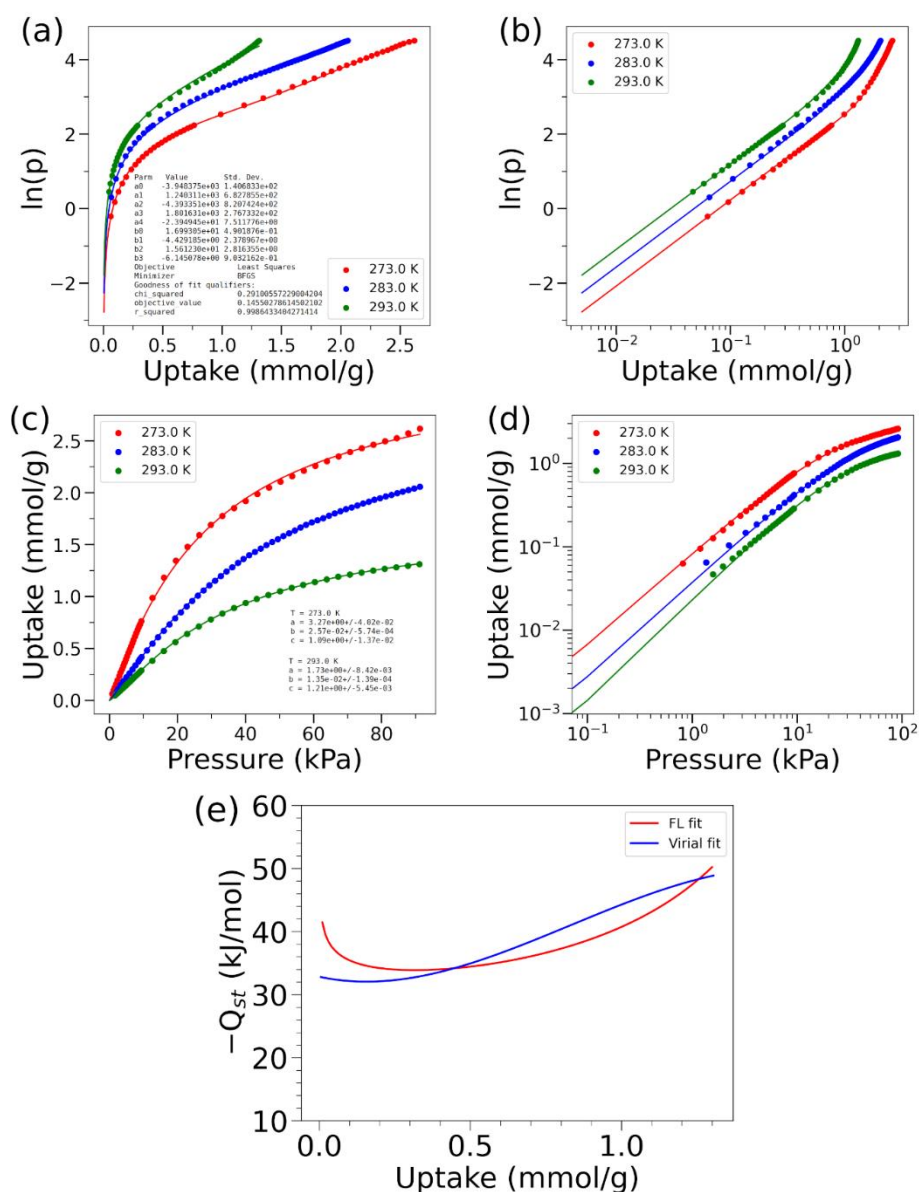


Fig. S8. (a)-(d) Measured adsorption isotherm data (filled circles) and the corresponding (a) & (b) virial and (c) & (d) Freundlich-Langmuir (FL) fits (solid lines) for C₂H₄ in Al-MOFM₁₅. (a) and (c) are reproduced with logarithmic scales in (b) and (d), respectively. (e) Isothermic heats of adsorption (Q_{st}) calculated using virial (blue) and FL fits (red), respectively. Q_{st} from virial fitting were estimated from the fits obtained for 273, 283, and 293 K isotherm data while that from FL-fits were estimated using the 273 and 293 K isotherm fits.

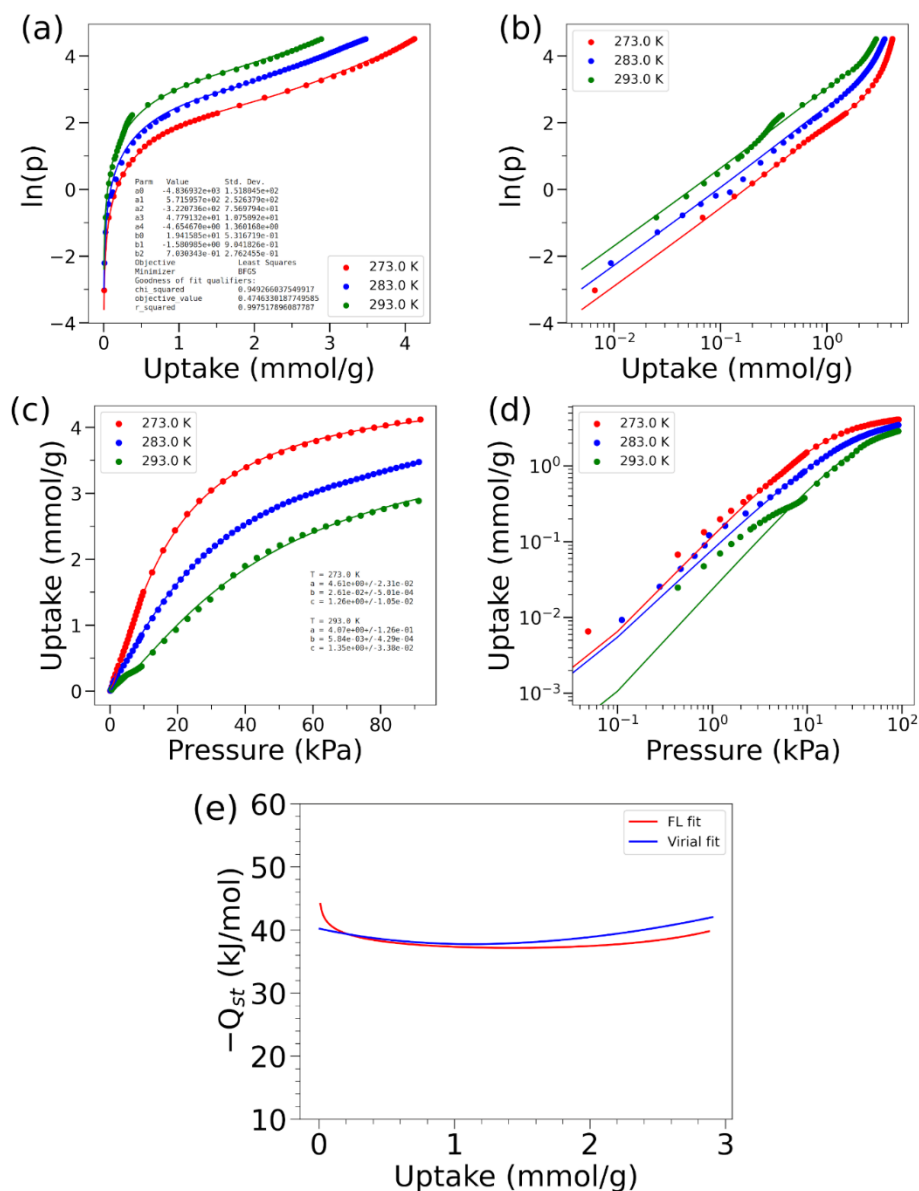


Fig. S9. (a)-(d) Measured adsorption isotherm data (filled circles) and the corresponding (a) & (b) virial and (c) & (d) Freundlich-Langmuir (FL) fits (solid lines) for C_2H_2 in Al-MOFM₁₅. (a) and (c) are reproduced with logarithmic scales in (b) and (d), respectively. (e) Isosteric heats of adsorption (Q_{st}) calculated using virial (blue) and FL fits (red), respectively. Q_{st} from virial fitting were estimated from the fits obtained for 273, 283, and 293 K isotherm data while that from FL-fits were estimated using the 273 and 293 K isotherm fits.

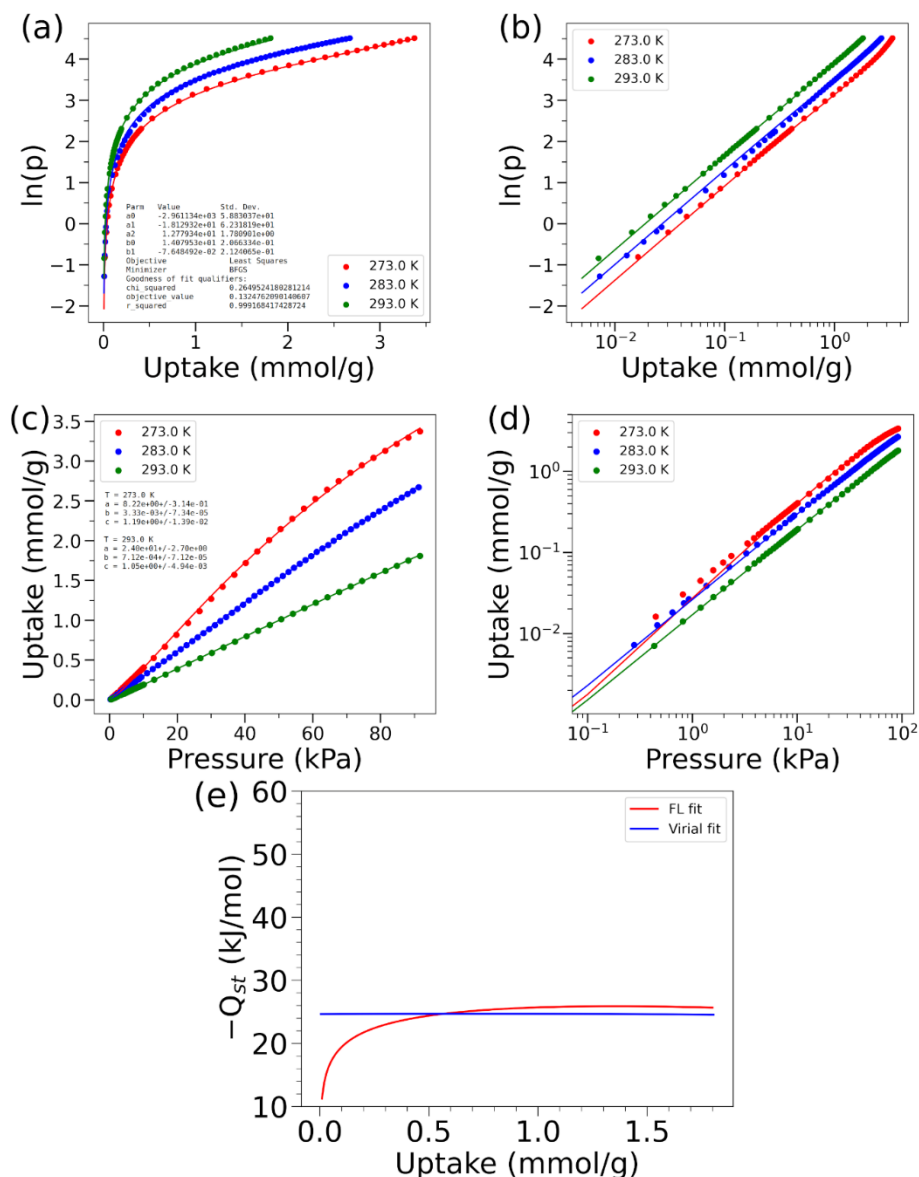


Fig. S10. (a)-(d) Measured adsorption isotherm data (filled circles) and the corresponding (a) & (b) virial and (c) & (d) Freundlich-Langmuir (FL) fits (solid lines) for CO₂ in Al-MOFM₁₅. (a) and (c) are reproduced with logarithmic scales in (b) and (d), respectively. (e) Isothermic heats of adsorption (Q_{st}) calculated using virial (blue) and FL fits (red), respectively. Q_{st} from virial fitting were estimated from the fits obtained for 273, 283, and 293 K isotherm data while that from FL-fits were estimated using the 273 and 293 K isotherm fits.

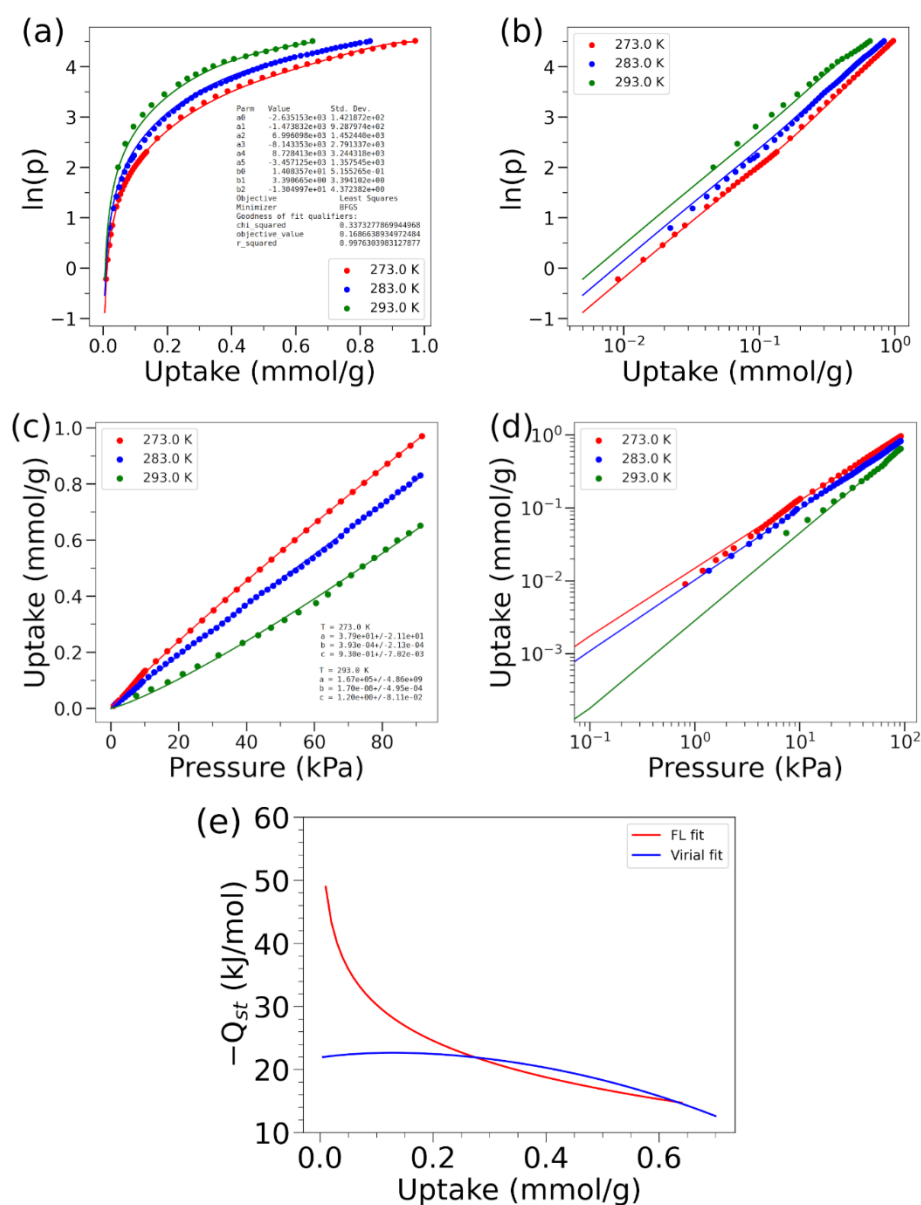


Fig. S11. (a)-(d) Measured adsorption isotherm data (filled circles) and the corresponding (a) & (b) virial and (c) & (d) Freundlich-Langmuir (FL) fits (solid lines) for CH₄ in Al-MOFM₁₅. (a) and (c) are reproduced with logarithmic scales in (b) and (d), respectively. (e) Isothermic heats of adsorption (Q_{st}) calculated using virial (blue) and FL fits (red), respectively. Q_{st} from virial fitting were estimated from the fits obtained for 273, 283, and 293 K isotherm data while that from FL-fits were estimated using the 273 and 293 K isotherm fits.

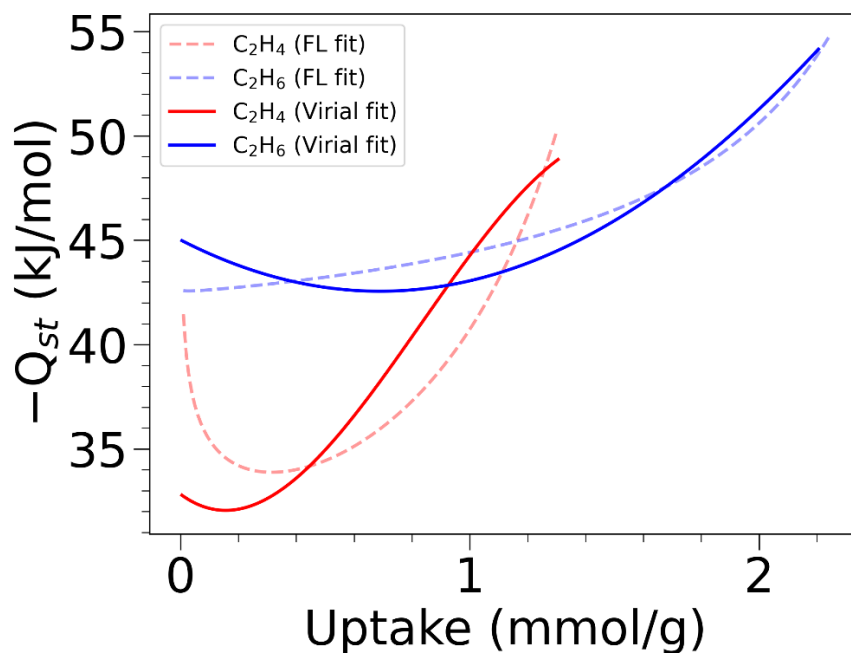


Fig. S12. Estimated coverage dependent isosteric heats of adsorption for C_2H_4 or C_2H_6 loading using virial and Freundlich-Langmuir (FL) fitting as indicated by the legend. A clear cross-over in the isosteric heats of adsorption w.r.t loading exists irrespective of the method employed to estimate them (virial at ~ 0.9 mmol/g and FL at ~ 1.1 mmol/g, respectively).

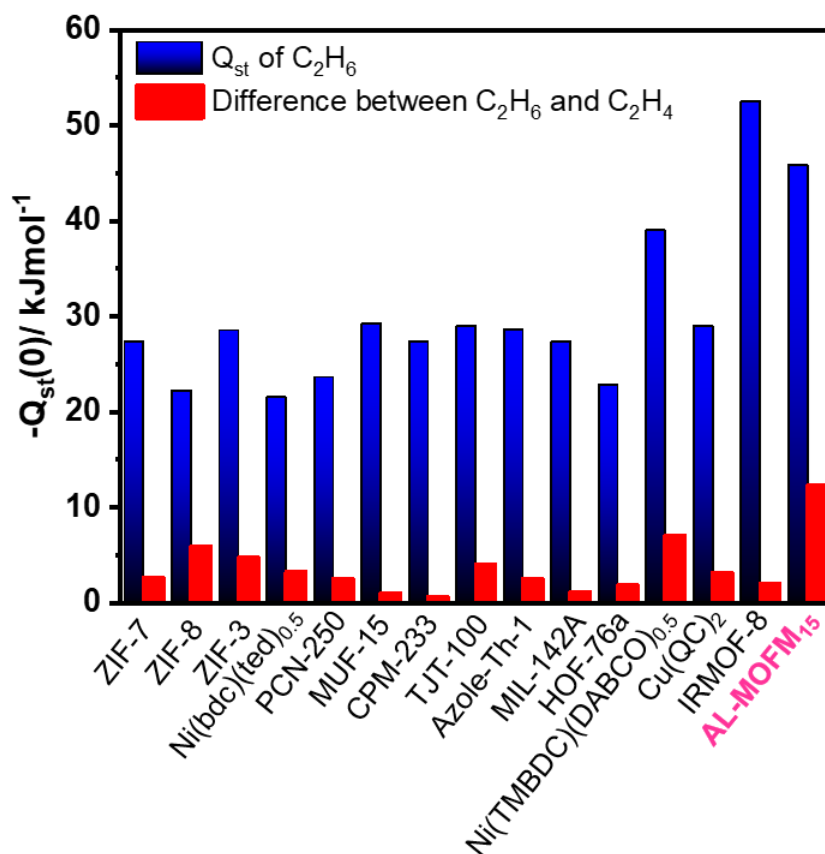


Fig. S13. Comparison of the isosteric heat of adsorption at zero loading ($Q_{st}(0)$) of C_2H_6 and C_2H_4 among representative porous materials.

Adsorption rate measurements

For diffusion, the relation of particle-vapor speed can be expressed by film thickness and diffusion coefficient. The graph represents $(C - C_{e1}) / (C_{01} - C_{e1})$ vs time (sec), where C is the density of the adsorbate. Additionally, C_{e1} , C_{01} are the gas phase density at equilibrium point and saturated vapor pressure by considering n-th (here we choose the 1st point where n=1) point at p/p_0 . For measuring the adsorption rate from CO_2 and CH_4 adsorption, we choose the very first point or the zero coverage and the corresponding kinetic plot with LDF (linear driving force) fitting are as given below.^{5,6} Note that, at first point, the rate of adsorptions (k) are **0.184** and **2.25×10^{-3}** for CO_2 and CH_4 , respectively.

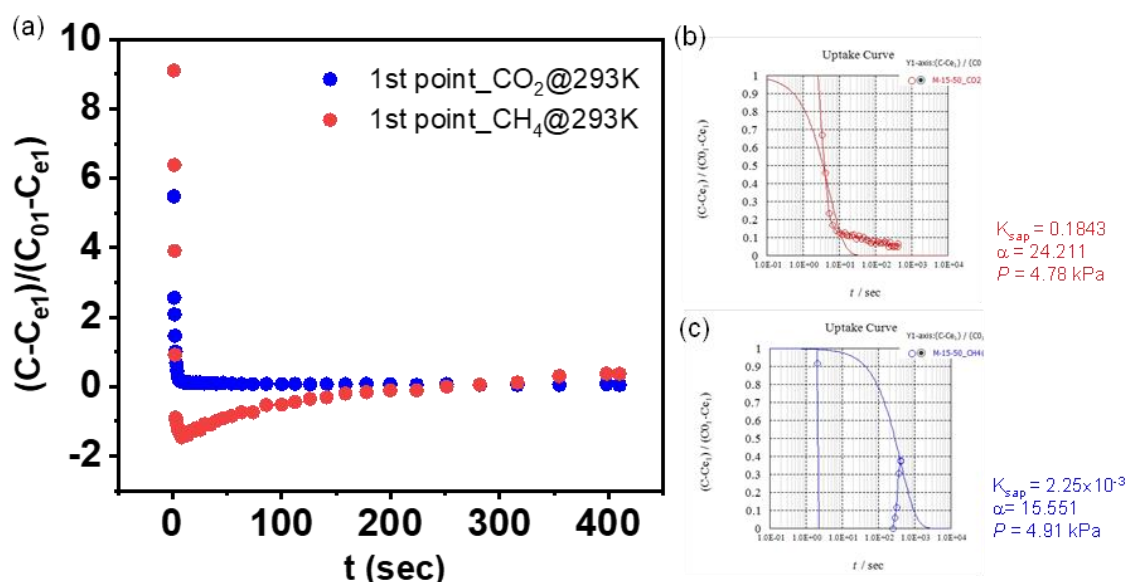


Fig. S14. (a) Adsorption rate measurement graph for CO_2 and CH_4 in Al-MOFM₁₅ at 293 K with respective (b, c) LDF fitting considering zero coverage adsorption point at ~ 4 kPa.

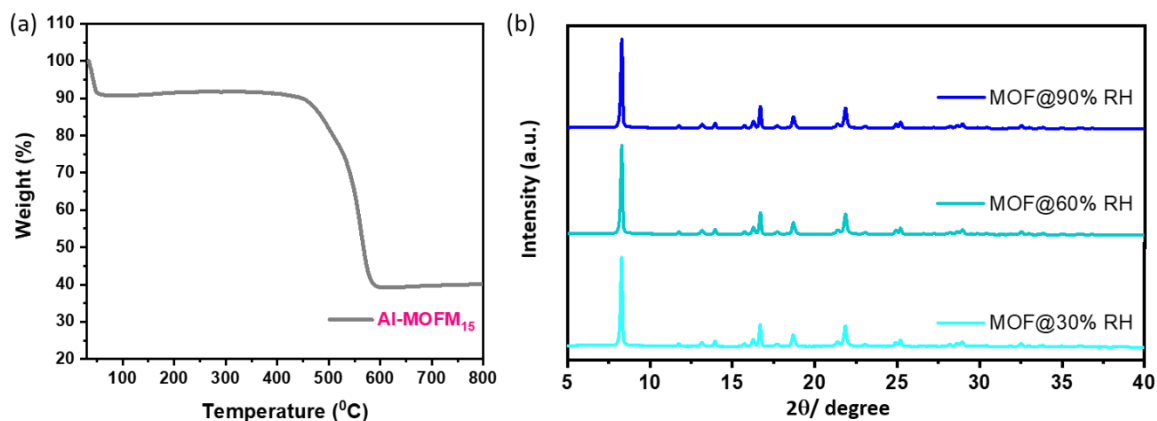


Fig. S15. (a) TGA thermogram represents the stability of the material under varied temperature and (b) PXRD of Al-MOF₁₅, after treating the material under different humid conditions.

Computational details; on obtaining binding sites and the corresponding binding energies

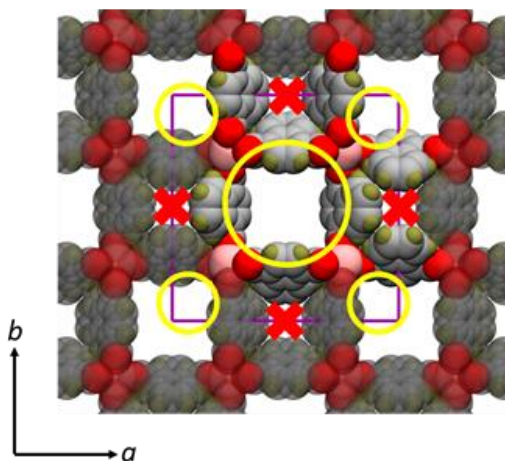


Fig. S16. Pore channels in a $1 \times 1 \times 2$ supercell (purple square) of Al-MOF. Note that the replicated unit cell lies in plane of paper. Two small pore channels are indicated by red ‘cross’ marks and are forbidden for gas adsorption. Two large channels are indicated by yellow circles—one at the centre while the four corners of the supercell together constitute another large pore channel.

The initial configurations of one/multiple guest molecules in large pore channels of Al-MOF were obtained using the ‘Adsorption Locator’ module of the Materials Studio 2020 suite.⁷ The adsorption locator module employs simulated annealing⁸ algorithm to locate binding sites. A total of five Monte Carlo cycles with 50,000 steps per cycle was used. Translation, rotation,

regrowth moves were allowed for the guest molecules in a 1×1×2 supercell of Al-MOF constructed from the published CIF file;⁹ only the two large pore channels were made available for the guest molecule insertion by blocking small pore channels by placing argon and helium atoms in them. The interaction energy of the MOF-guest system was calculated using a classical force field assuming a rigid framework. Lennard-Jones parameters for atoms of the framework and the guests were taken from the Universal Force Field (UFF).⁹ The partial charges on the atoms were calculated for the periodic framework and the guests separately using the charge equilibration method.¹⁰ Note that Q_{eq} assigned zero charge to helium/argon atoms inserted to block small pore channels, thus, not affecting the framework charges due to their presence.

Several binding sites were obtained for CO₂, CH₄, C₂H₂, C₂H₄, or C₂H₆ in the Al-MOF supercell. A few distinct configurations were selected for a given guest and then used as the initial configurations for binding energy calculations. Configurations of four/six C₂H₄/C₂H₆ molecules were also obtained. The configurations were classified based on how the guest molecules were distributed into the two large pore channels (Fig. S14) present in the simulation box. For example, simulation cells with four guest molecules can be classified into three categories--all the four in one channel, three in one and the other in the other channel, and two in each channel, called 4/0, 3/1, and 2/2 configurations, respectively. The same can be referred to as 2/0, 1.5/0.5, 1/1 configurations, i.e., based on the number of guest molecules per pore channel per unit cell. Similarly, six guest molecule (i.e., 3 molecules per unit cell) configurations were classified into four categories--3/0, 2.5/0.5, 2/1, and 1.5/1.5.

Mixture adsorption and selectivity study

The binary mixture adsorption isotherms and selectivity values were obtained using ideal adsorbed solution theory (IAST).¹¹ For IAST calculations, single component adsorption isotherms were fitted using Freundlich-Langmuir adsorption isotherm model:

$A = \frac{a bp^c}{1+bp^c}$, where A is adsorption uptake, p is pressure, and $a, b, and c$ are parameters for Freundlich-Langmuir isotherm model.

Table S2: Fitted Freundlich-Langmuir isotherm model parameters for different gases.

	Temperature (K)	a (mol/kg)	b(Pa ^{-c})	c
CO ₂	273	184.02	9.15e-7	1.19
CH ₄	273	476.97	1.04e-6	0.94
C ₂ H ₂	273	103.37	4.2e-6	1.26
C ₂ H ₄	273	73.35	1.33e-5	1.09
C ₂ H ₆	273	72.38	9.44e-6	1.26
CO ₂	293	537.83	5.01e-7	1.05
CH ₄	293	298.00	4.25e-8	1.22
C ₂ H ₂	293	96.24	4.4e-6	1.14
C ₂ H ₄	293	38.82	3.22e-6	1.21
C ₂ H ₆	293	62.07	2.17e-6	1.26

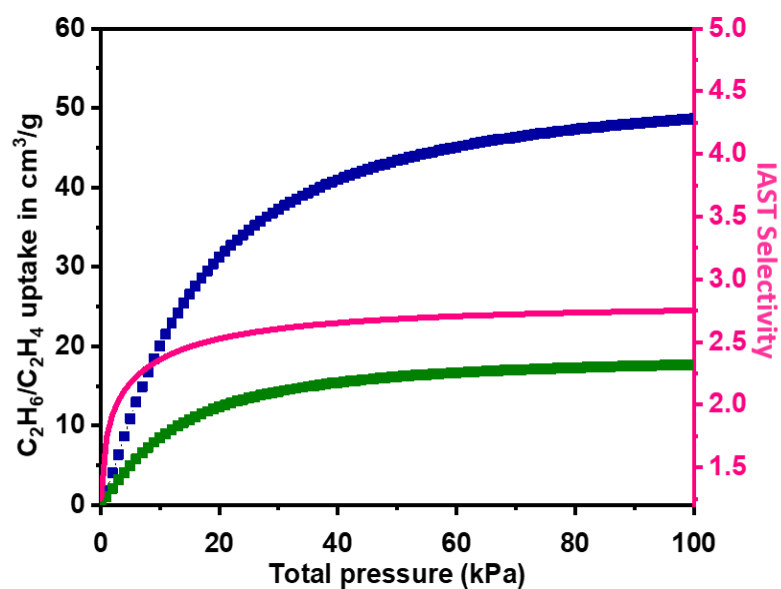


Fig. S17. Predicted mixture adsorption isotherm and IAST selectivity of Al-MOFM₁₅ for C₂H₆/C₂H₄ (50:50) at 273 K. Uptake for C₂H₆ and C₂H₄ are represented in dark blue and green, respectively.

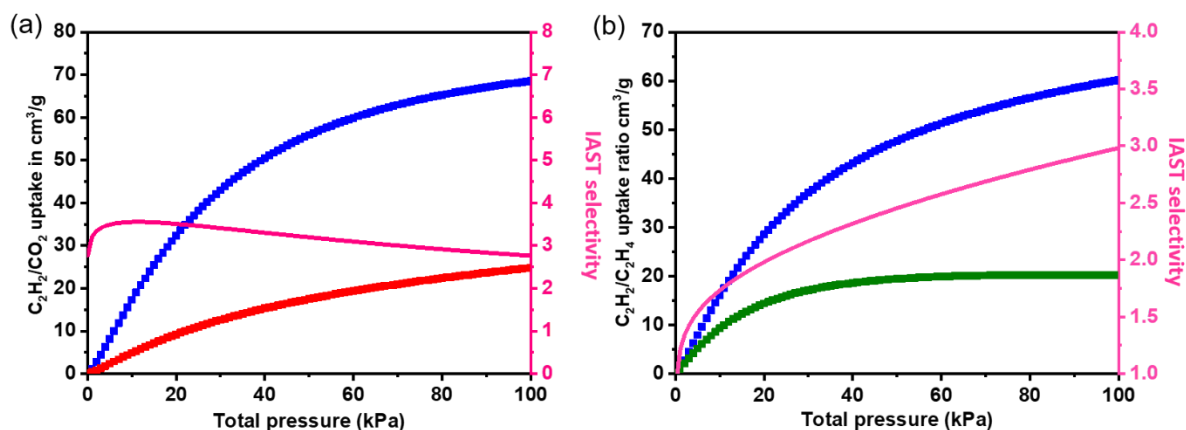


Fig. S18. Predicted mixture adsorption isotherm and IAST selectivity of Al-MOFM₁₅ for (a) C₂H₂/CO₂ (50:50), (b) C₂H₂/C₂H₄ (50:50) at 273 K. Uptake for C₂H₂, CO₂ and C₂H₄ are represented in blue, red and green, respectively.

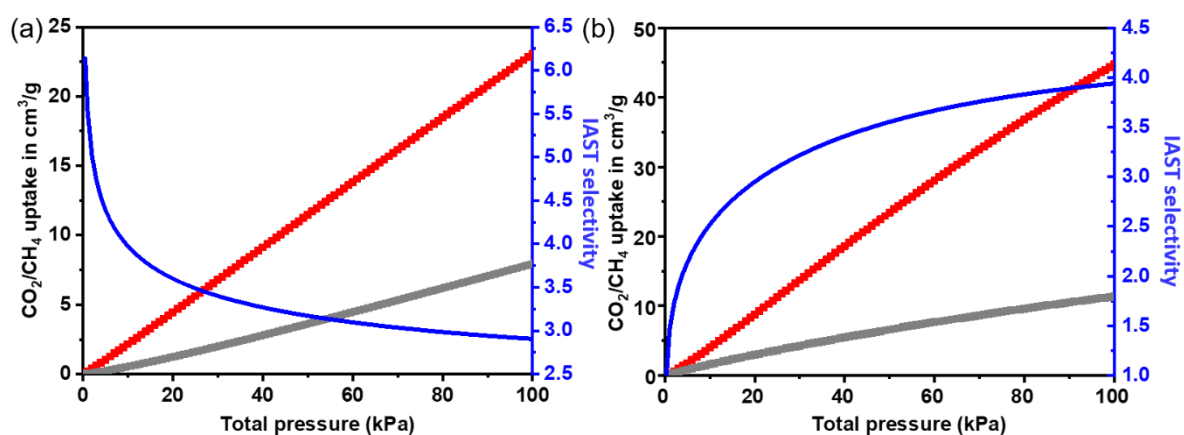


Fig. S19. Predicted mixture adsorption isotherm and IAST selectivity of Al-MOFM₁₅ for (a) CO₂/CH₄ (50:50), (b) CO₂/CH₄ (50:50) at 293 and 273 K, respectively. Uptake for CO₂ and CH₄ are represented in red and grey, respectively.

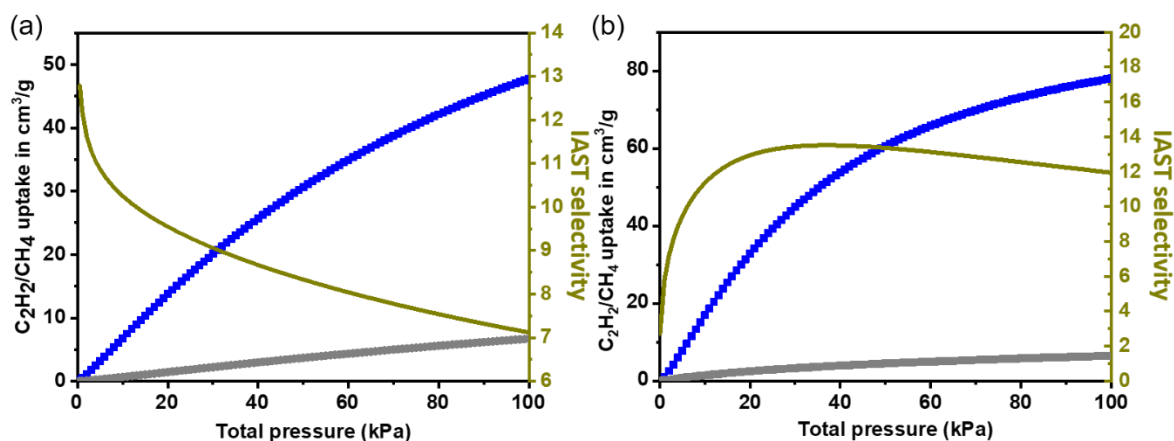


Fig. S20. Predicted mixture adsorption isotherm and IAST selectivity of Al-MOFM₁₅ for (a) C₂H₂/CH₄ (50:50), (b) C₂H₂/CH₄ (50:50) at 293 and 273 K, respectively. Uptake for C₂H₂ and CH₄ are represented in blue and grey, respectively.

Table S3: Calculated IAST selectivity and mixed gas uptake ratio at 100 kPa for specific hydrocarbon combinations.

Gas mixture A:B (50:50)	IAST selectivity		Mixed gas uptake (A) in cm ³ /g		Mixed gas uptake (B) in cm ³ /g	
	273 K	293 K	273 K	293 K	273 K	293 K
C ₂ H ₆ /C ₂ H ₄	2.75	2.51	48.64	29.85	17.67	11.94
C ₂ H ₂ /CO ₂	2.76	2.54	68.51	44.65	24.8	17.54
C ₂ H ₂ /C ₂ H ₄	2.98	3.32	60.21	37.91	20.19	11.38
CO ₂ /CH ₄	3.93	2.90	44.73	23.06	11.53	7.94
C ₂ H ₂ /CH ₄	11.94	7.11	78.06	47.76	6.53	6.70

DFT calculations

Density functional theory (DFT) calculations in this work were carried out using the CP2K package version-7.1^{12, 13} using Gaussian Plane Wave (GPW) method implemented in the QUICKSTEP¹⁴ module. Perdew-Burke-Ernzerhof (PBE)¹⁵ exchange-correlation (XC) functional with Grimme-D3^{16, 17} dispersion correction method was employed. Goedecker-Teter-Hutter (GTH) pseudo-potentials¹⁸⁻²⁰ was used to represent the core electrons. Triple- ζ with two sets of polarization functions basis sets optimized for molecular calculations (TZV2P-MOLOPT-GTH)²¹ were used to represent the valence electrons of hydrogen, carbon, and oxygen while the short range variant (TZV2P-MOLOPT-SR-GTH) was used for aluminium. Five multi-grids for mapping electron density were used. Plane wave and relative cut-offs were set to 600 and 60 Ry, respectively. The inner and outer SCF convergence criteria were set to 1.0×10^{-7} Ha. Poisson solver (with XYZ periodicity) was employed to calculate the electrostatic potential contribution to the Hamiltonian. A simulation box comprising of $1 \times 1 \times 2$ Al-MOF unit

cells was used for all DFT calculations. A 3.4% relative change in volume of the simulation box after cell optimization exhibit the robustness of the DFT parameters employed.

Geometry Optimization: The built-in ‘GEO_OPT’ feature in CP2K employing BFGS optimizer was used for geometry optimizations of pristine or guest loaded Al-MOF simulation cells. All the atoms in the simulation box were relaxed during optimization. Root mean square and maximum force convergence were set to 3.0×10^{-4} and $4.5 \times 10^{-4} \text{ Ha} \cdot \text{\AA}^{-1}$, respectively. The initial configurations of the simulation cells loaded with one or more guest molecules were obtained using Materials studio as described in the previous section.

Binding energy and adsorbate-adsorbate interaction energy calculations: Binding energy (BE) quantifies the strength of guest-framework interactions. Three SCF cycle calculations, to obtain total energy of a geometry optimized simulation cell comprising of (1) the whole system, i.e., framework and guest(s) ($E_{fw+guest}$), (2) framework (E_{fw}), and (3) one guest molecule (E_{guest}) is required to determine the binding energy of guest molecule(s) using the following expression,

$$BE = \frac{E_{fw+guest} - (E_{fw} + n \times E_{guest})}{n},$$

where ‘ n ’ is the number of guest molecules.

The extent to which the guest molecules cooperate (for $n > 1$) amongst themselves is quantified by adsorbate-adsorbate interaction energy or cooperativity (E_c).

$$E_c = \frac{n \times E_{guest} - E_{guest*}}{n},$$

where E_{guest*} is the total energy of the guest molecules in the simulation box without the presence of any other atom.

Table S4: Comparison of range of DFT calculated binding energies (BE) against isosteric heat of adsorption estimated by virial fitting (Q_{st}) of the experimental isotherms at near-zero coverage for various guest molecules in Al-MOF.

Guest	# of independent calculations	BE	$Q_{st}(0)$ (virial)
		kJ/mol	

CO₂	5	-19.1 to -36.0	-24.6
C₂H₂	4	-34.5 to -37.3	-40.2
C₂H₄	5	-33.2 to -38.7	-32.8
C₂H₆	6	-34.8 to -39.9	-45.0
CH₄	3	-25.2 to -25.4	-22.0

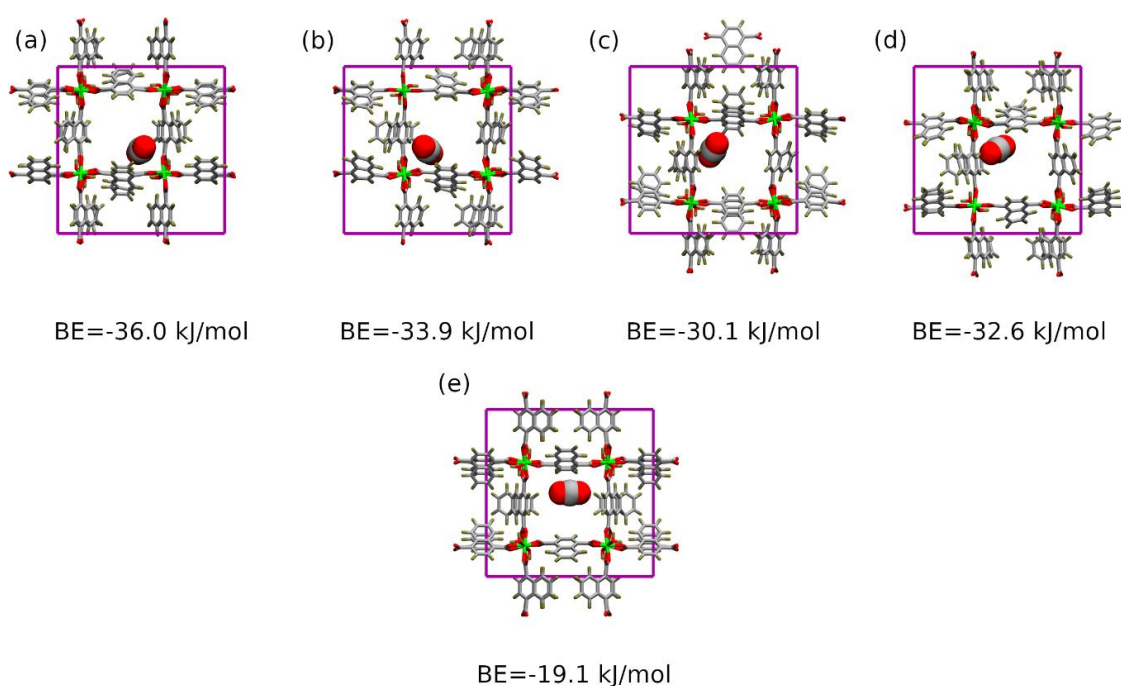


Fig. S21: Binding sites and the corresponding binding energies (BE) for a CO₂ molecule in a large pore of Al-MOF obtained by DFT optimizations.

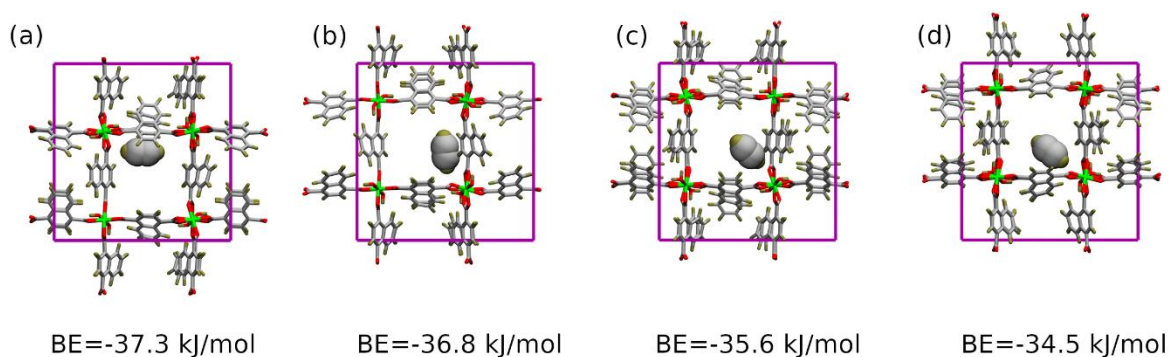


Fig. S22: Binding sites and the corresponding binding energies (BE) for a C₂H₂ molecule in a large pore of Al-MOF obtained by DFT optimizations.

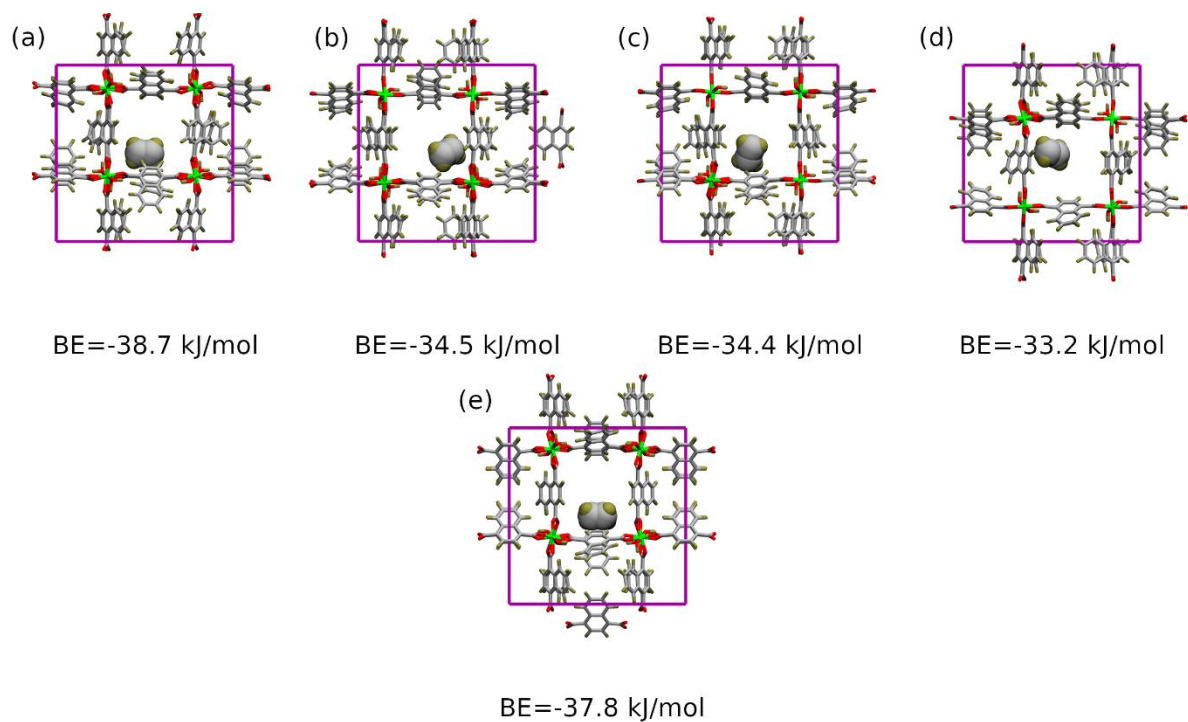


Fig. S23. Binding sites and the corresponding binding energies (BE) for a C_2H_4 molecule in a large pore of Al-MOF obtained by DFT optimizations.

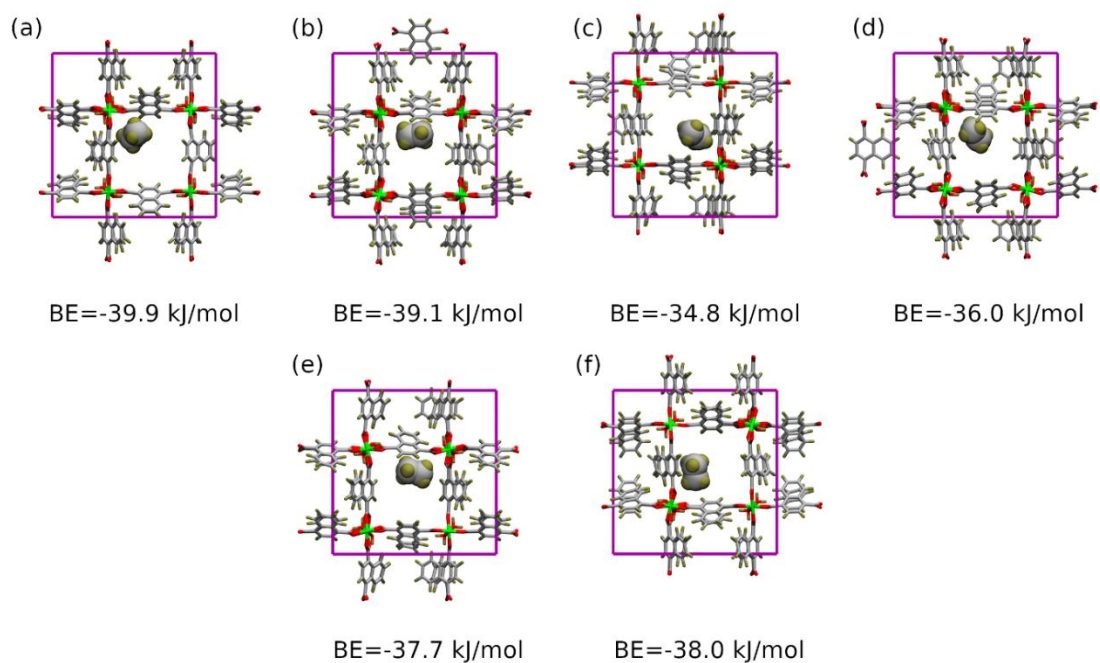


Fig. S24. Binding sites and the corresponding binding energies (BE) for a C_2H_6 molecule in a large pore of Al-MOF obtained by DFT optimizations.

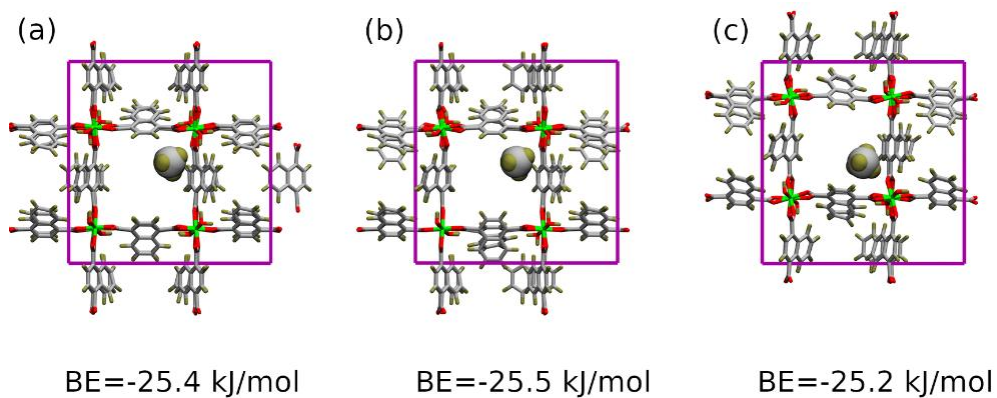


Fig. S25. Binding sites and the corresponding binding energies (BE) for a CH₄ molecule in a large pore of Al-MOF obtained by DFT optimizations.

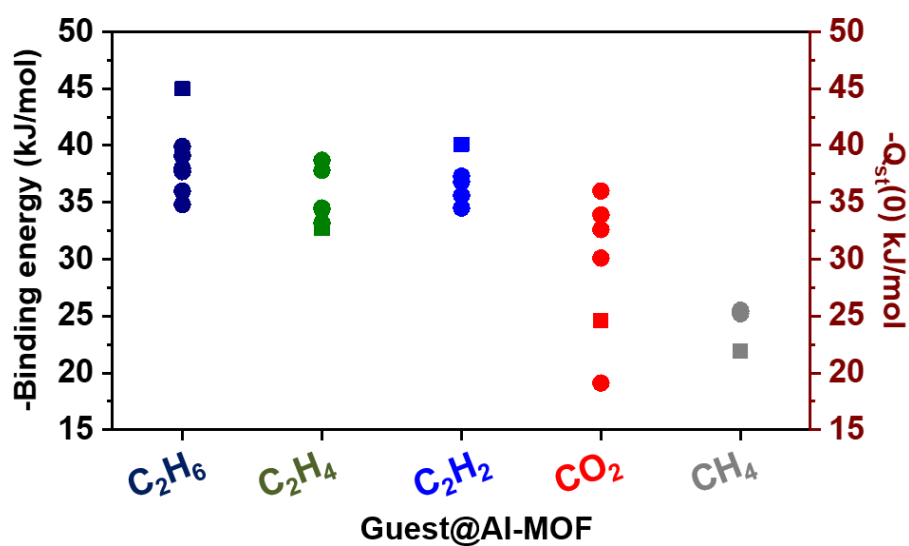
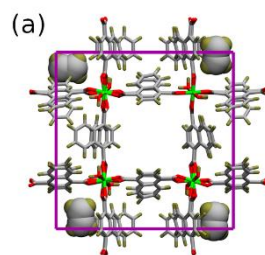


Fig. S26. Range of calculated binding energies and $Q_{st}(0)$ for the five guest molecules. Closed circles and squares are representing the BE and $Q_{st}(0)$, respectively.

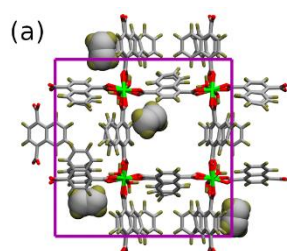
Table S5: Binding energy (BE) and cooperativity (E_c) for Al-MOF loaded with two or three molecules per unit cell with C_2H_4/C_2H_6 in various configurations.

Guest	mol/UC	configuration	#independent calculations	BE	E_c
				kJ/mol	
C₂H₄	2	2/0	1	-41.1	-3.0
		1.5/0.5	5	-34.6 to -40.6	-1.4 to -3.6
		1/1	5	-35.1 to -37.3	-0.4 to -2.6
	3	3/0	3	-40.2 to -41.1	-5.6 to -6.9
		2.5/0.5	3	-39.2 to -41.1	-3.9 to -4.8
		2/1	6	-38.0 to -40.9	-2.8 to -3.7
		1.5/1.5	6	-36.4 to -40.6	-2.6 to -4.0
C₂H₆	2	2/0	1	-43.1	-3.8
		1.5/0.5	6	-35.8 to -40.3	-1.9 to -3.9
		1/1	4	-38.0 to -42.0	-1.9 to -3.6
	3	3/0	0	--	--
		2.5/0.5	3	-39.0 to -41.6	-5.1 to -6.6
		2/1	7	-37.5 to -41.8	-2.8 to -4.4
		1.5/1.5	8	-37.1 to -41.3	-3.0 to -4.7

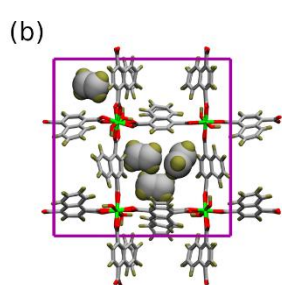


BE=-41.1 kJ/mol
Ec=-3.0 kJ/mol

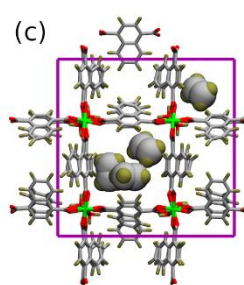
Fig. S27. Locations of the four C_2H_4 molecules in a channel in its 2/0 configuration obtained from DFT optimization.



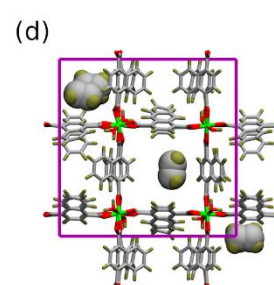
BE=-39.6 kJ/mol
Ec=-2.7 kJ/mol



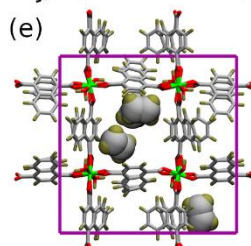
BE=-37.7 kJ/mol
Ec=-3.1 kJ/mol



BE=-36.0 kJ/mol
Ec=-2.8 kJ/mol



BE=-34.6 kJ/mol
Ec=-3.6 kJ/mol



BE=-37.4 kJ/mol
Ec=-1.4 kJ/mol

Fig. S28. Various 1.5/0.5 configurations of C_2H_4 with three molecules in one pore channel and one in the other obtained by DFT optimizations.

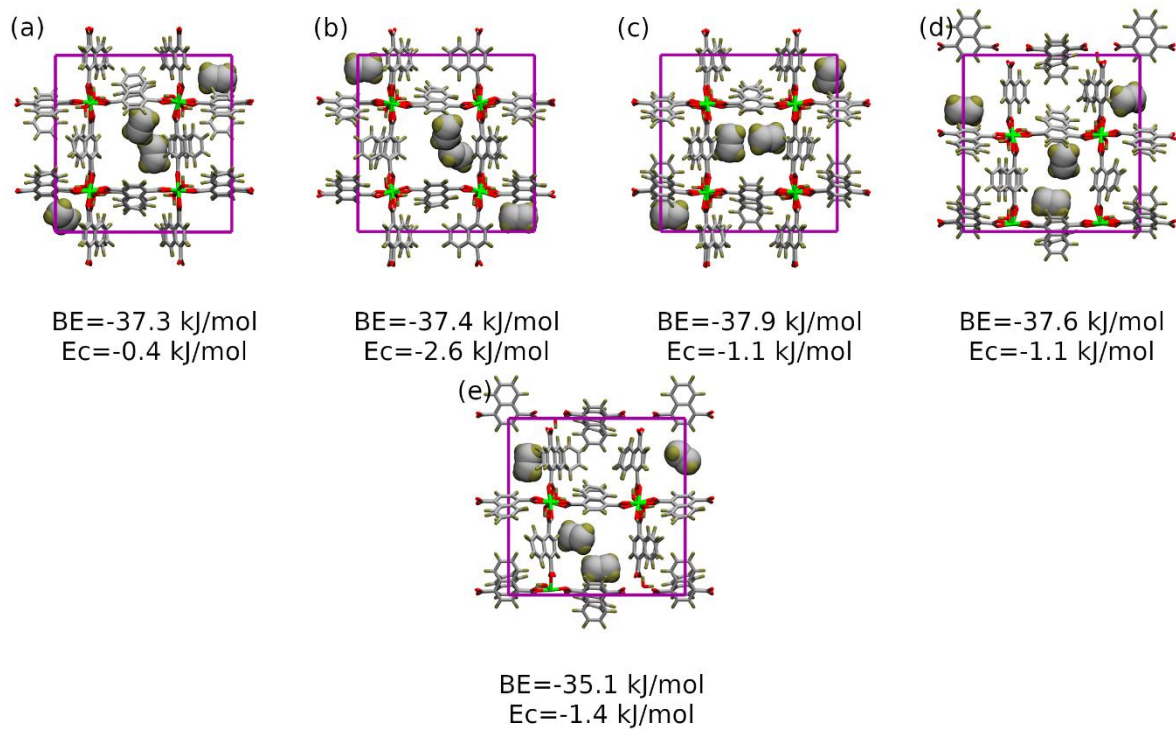


Fig. S29. Various 1/1 configurations of C_2H_4 with two molecules in one pore channel each obtained by DFT optimizations.

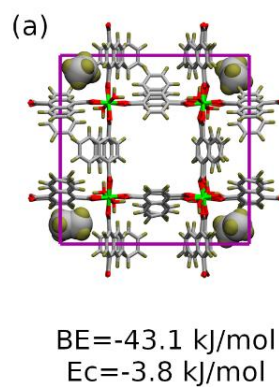


Fig. S30. Locations of the four C_2H_6 molecules in a channel in its 2/0 configuration obtained from DFT optimization.

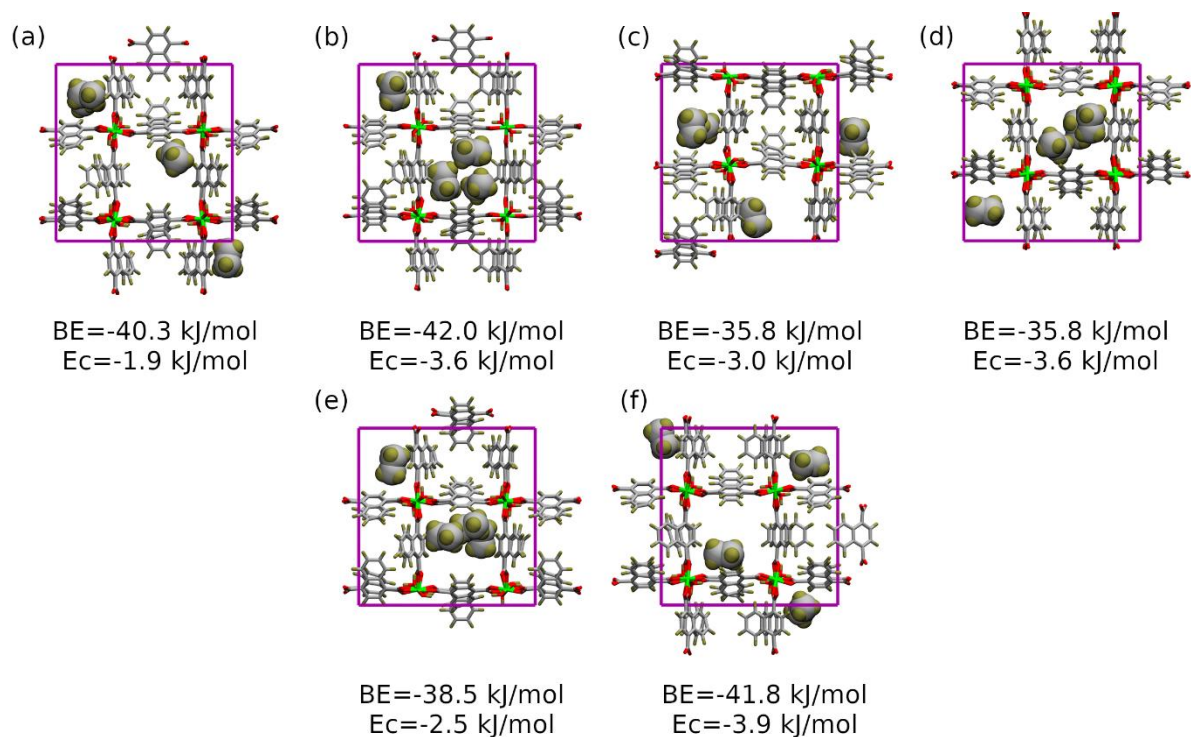


Fig. S31. Various 1.5/0.5 configurations of C_2H_6 with three molecules in one pore channel and one in the other obtained by DFT optimizations.

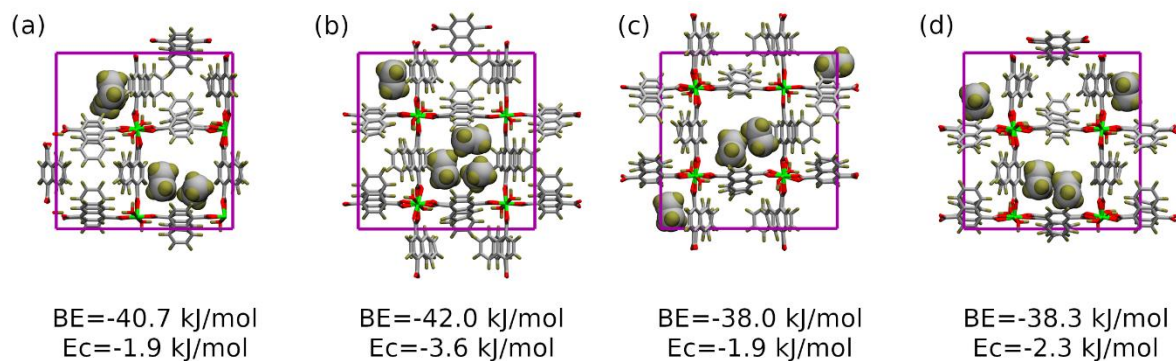


Fig. S32. Various 1/1 configurations of C_2H_6 with two molecules in one pore channel each obtained by DFT optimizations.

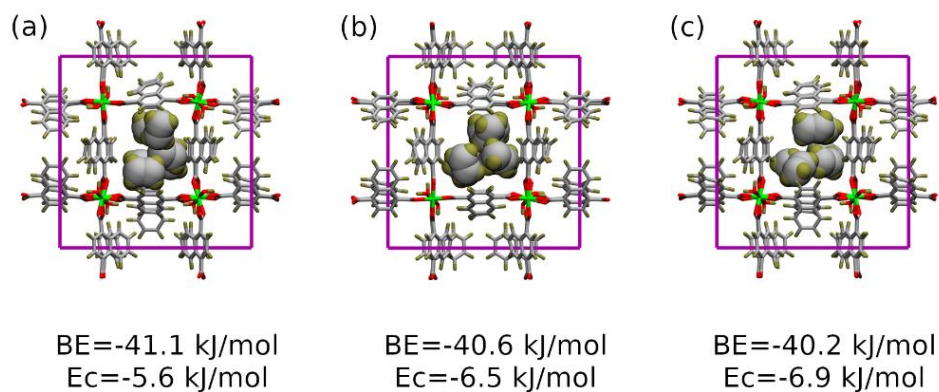


Fig. S33. Various 3/0 configurations of C_2H_4 with all six molecules in one pore channel obtained by DFT optimizations.

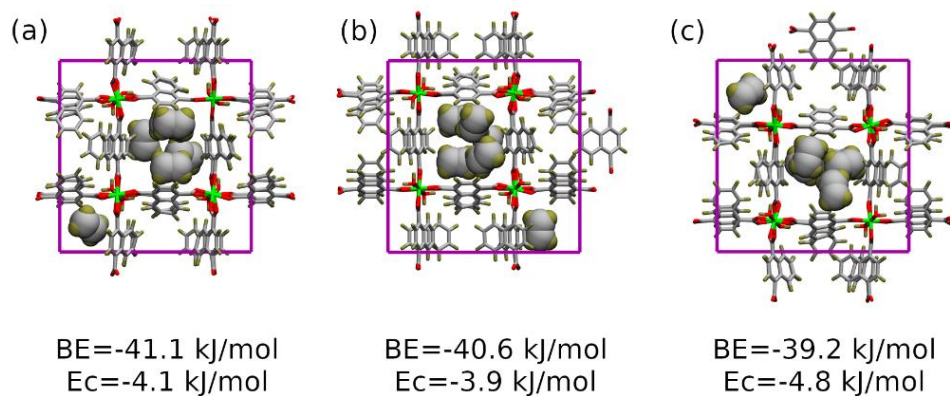


Fig. S34. Various 2.5/0.5 configurations of C_2H_4 with five molecules in one pore channel and the other in the other pore channel obtained by DFT optimizations.

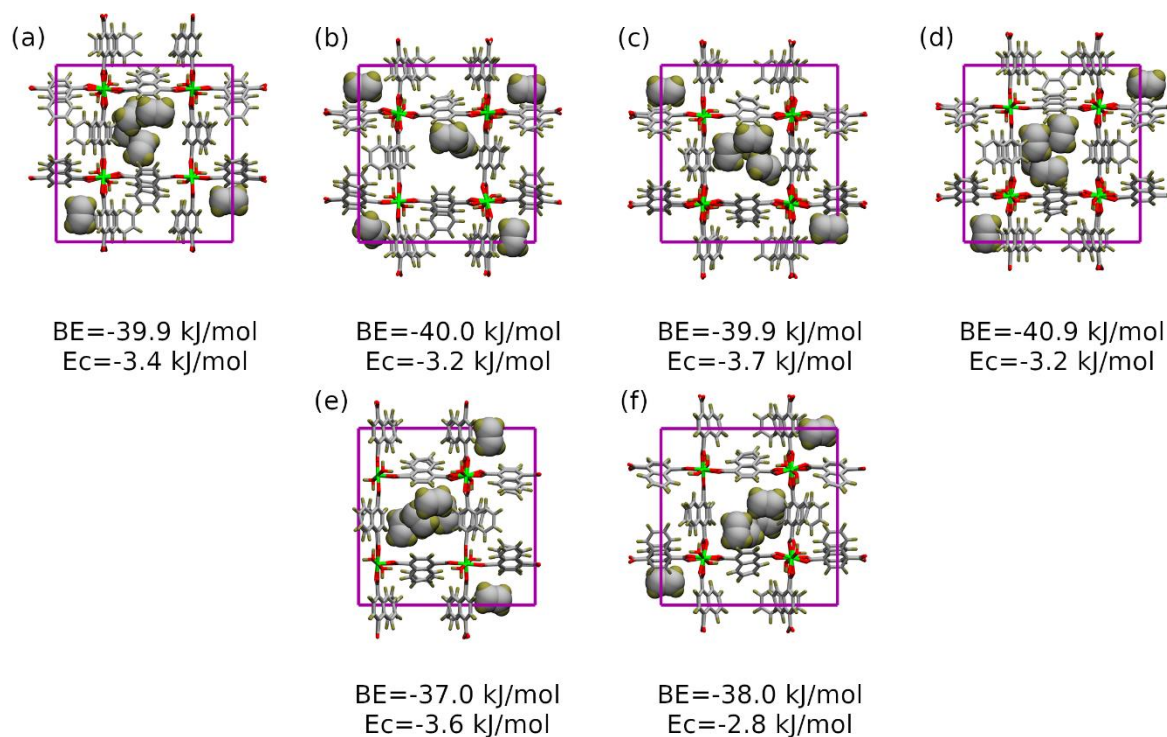


Fig. S35. Various 2/1 configurations of C_2H_4 with four molecules in one pore channel and two others in the other pore channel obtained by DFT optimizations.

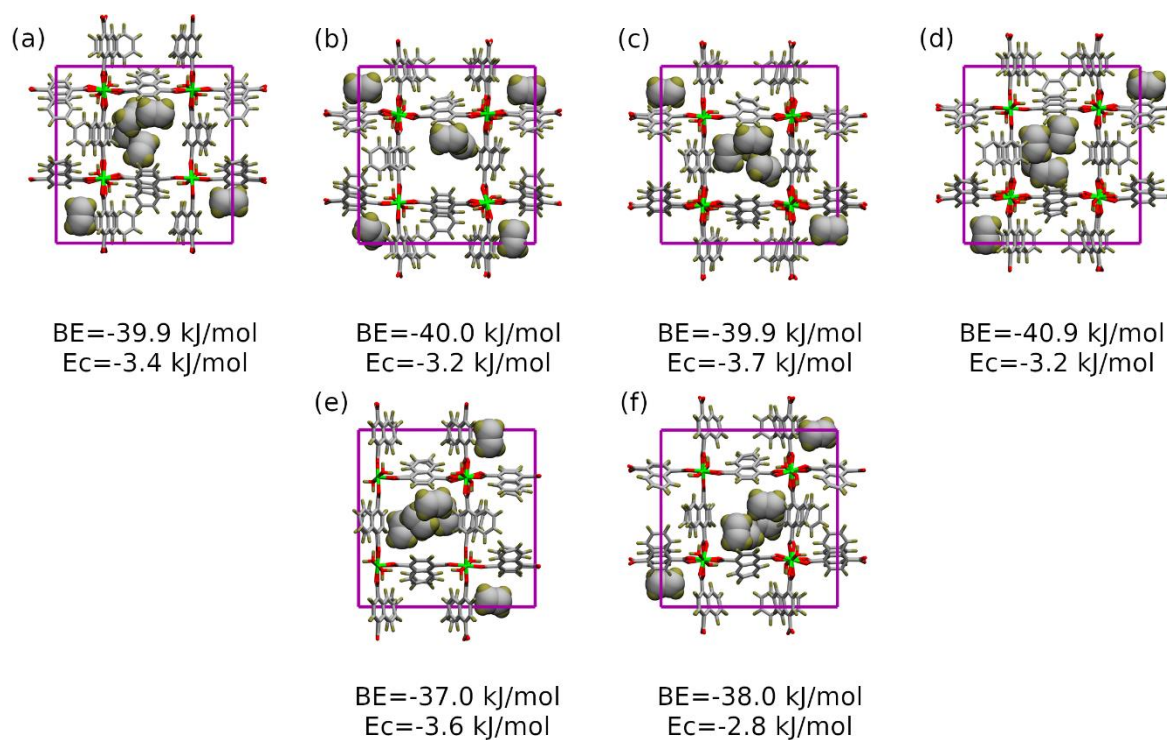


Fig. S36. Various 1.5/1.5 configurations of C_2H_4 with three molecules in each pore channel obtained by DFT optimizations.

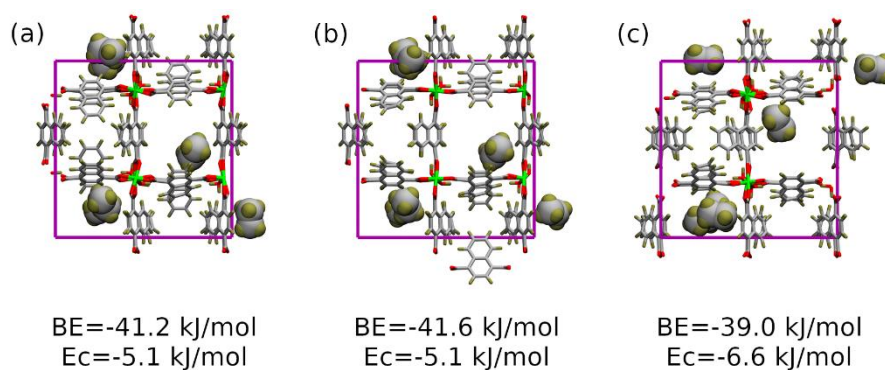


Fig. S37. Various 2.5/0.5 configurations of C_2H_6 with five molecules in one pore channel and the other in the other pore channel obtained by DFT optimizations.

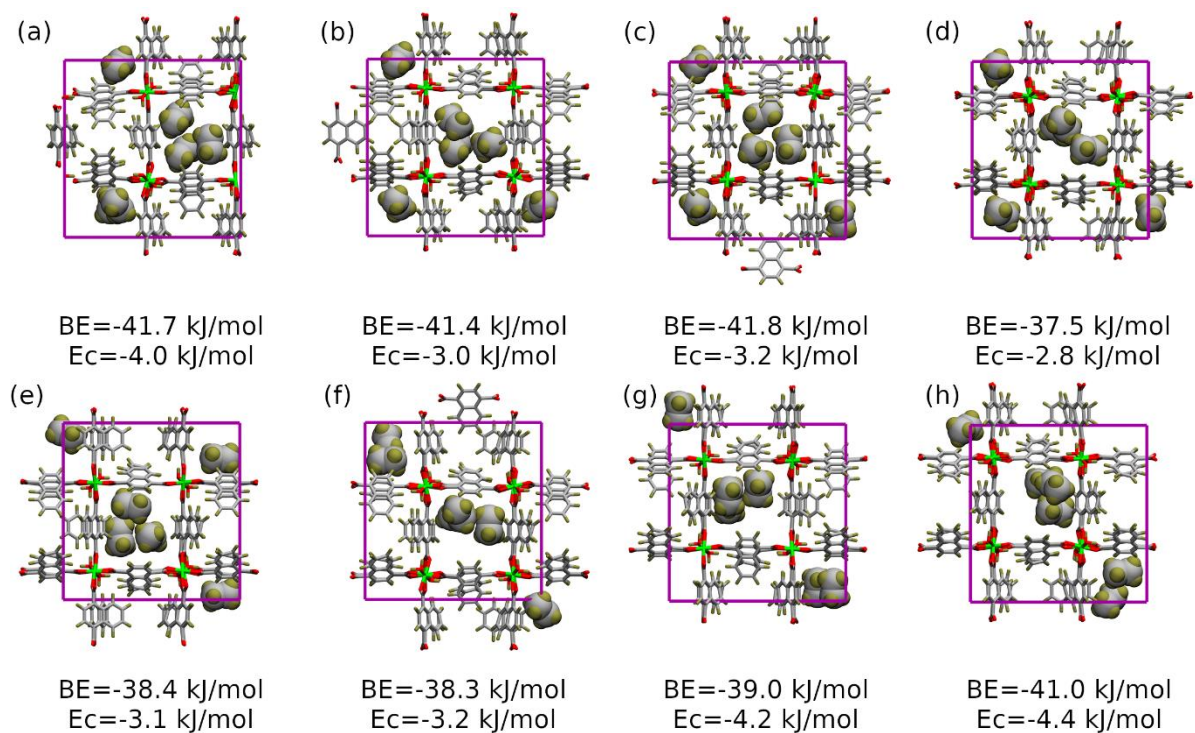


Fig. S38. Various 2/1 configurations of C_2H_6 with four molecules in one pore channel and two others in the other pore channel obtained by DFT optimizations.

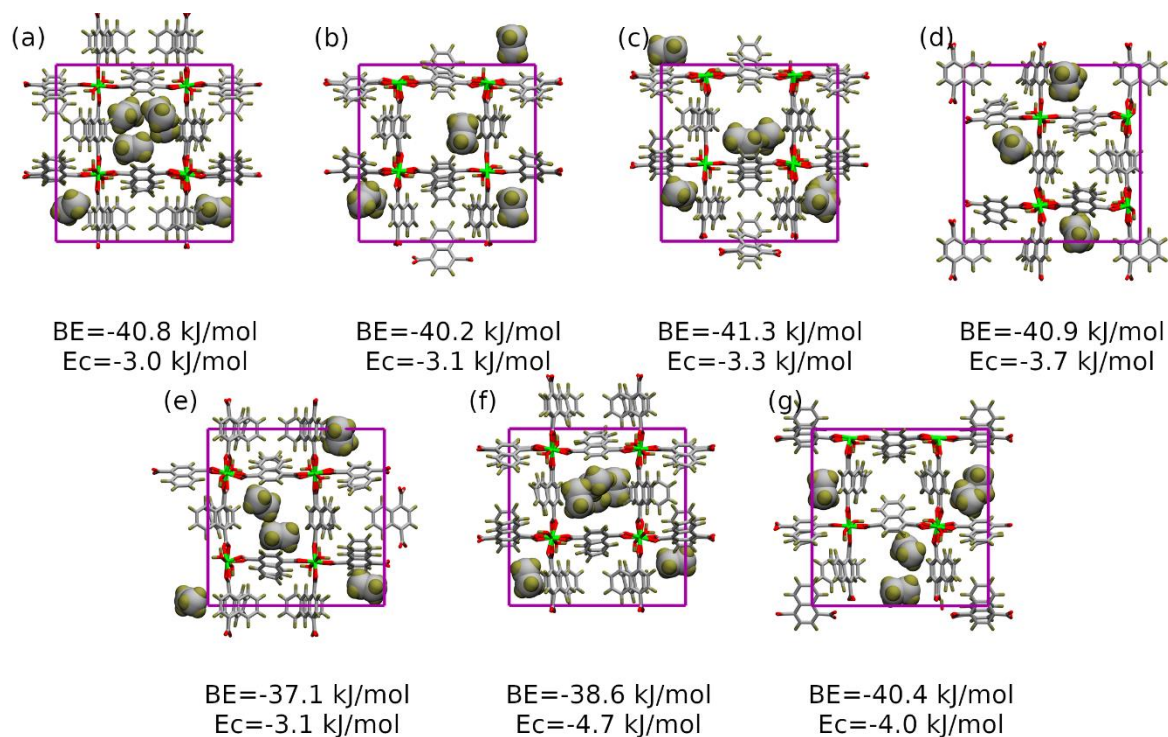


Fig. S39. Various 1.5/1.5 configurations of C_2H_6 with three molecules in each pore channel obtained by DFT optimizations.

Ab initio molecular dynamics (AIMD) simulations

Ab initio molecular dynamics (AIMD) simulations of Al-MOF simulation box without any guest molecules in NVT-ensemble at 293 K was carried out. The equations of motion were integrated with a time step of 0.5 fs with the forces calculated using DFT parameters mentioned in the previous section. The temperature was fixed using the CSVR²² thermostat with a damping constant of 100 fs. The system was equilibrated for ~4.5 ps before generation of a 5 ps trajectory.

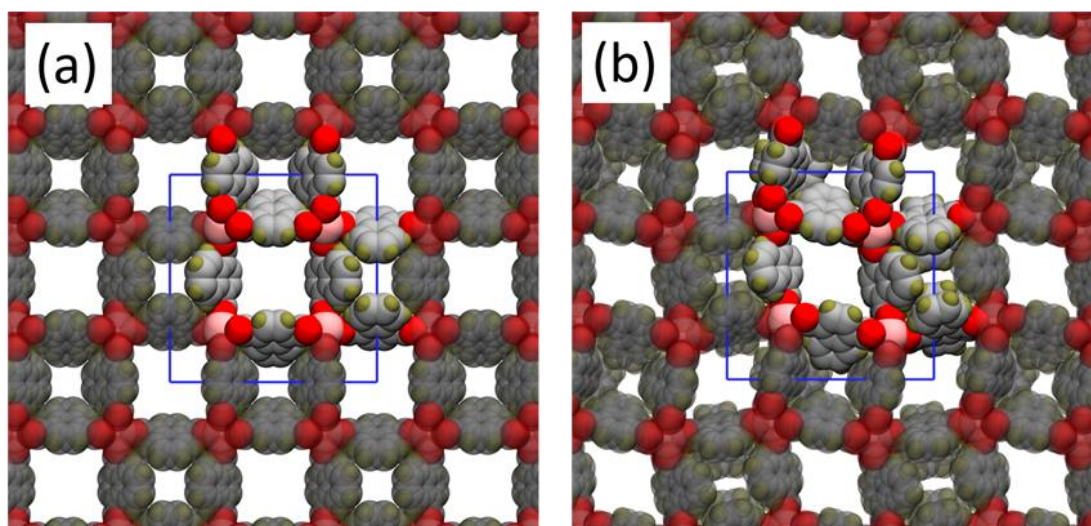


Fig. S40. Shows (a) The Al-MOF crystal structure and (b) a snapshot from the AIMD trajectory at 293 K. The periodic images (dark & transparent) are also shown along with the atoms in the simulation cell (bright & opaque). (b) clearly shows the closing of small pore channels. Supplementary movie of the AIMD trajectory also shows spontaneous closure of small pore channels at the start of the simulation and which continue to remain closed during the course of the simulation.

Grand canonical Monte Carlo (GCMC) simulations

Grand Canonical Monte Carlo (GCMC) simulations a $2 \times 2 \times 5$ super cell of Al-MOF was performed using the RASPA-2.0²³⁻²⁵ package. Given pressures was converted into fugacities, a GCMC control parameter using the Peng-Robinson equation of state. Translation, rotation, insertion, and deletion moves of guest molecules while no moves neither of the framework atoms nor on the internal degrees of freedom the guest molecules were exercised during the simulations. Lennard-Jones (LJ) parameters for the framework atoms were taken from the Universal Force Field (UFF)²⁶ while the point charges on the atoms were assigned using the DDEC6²⁷ charge partitioning scheme. Transferable potentials for phase equilibria (TraPPE)²⁸⁻³² was used for CO₂, CH₄, C₂H₄, and C₂H₆. The three hydrocarbons used the United Atom (UA) flavour of TraPPE with no partial charges on their constituting atoms.

Isotherms were calculated at 273 K and 293 K by (a) unrestricted occupation of molecules in small and large pore channels and (b) blocking the small pore channels.

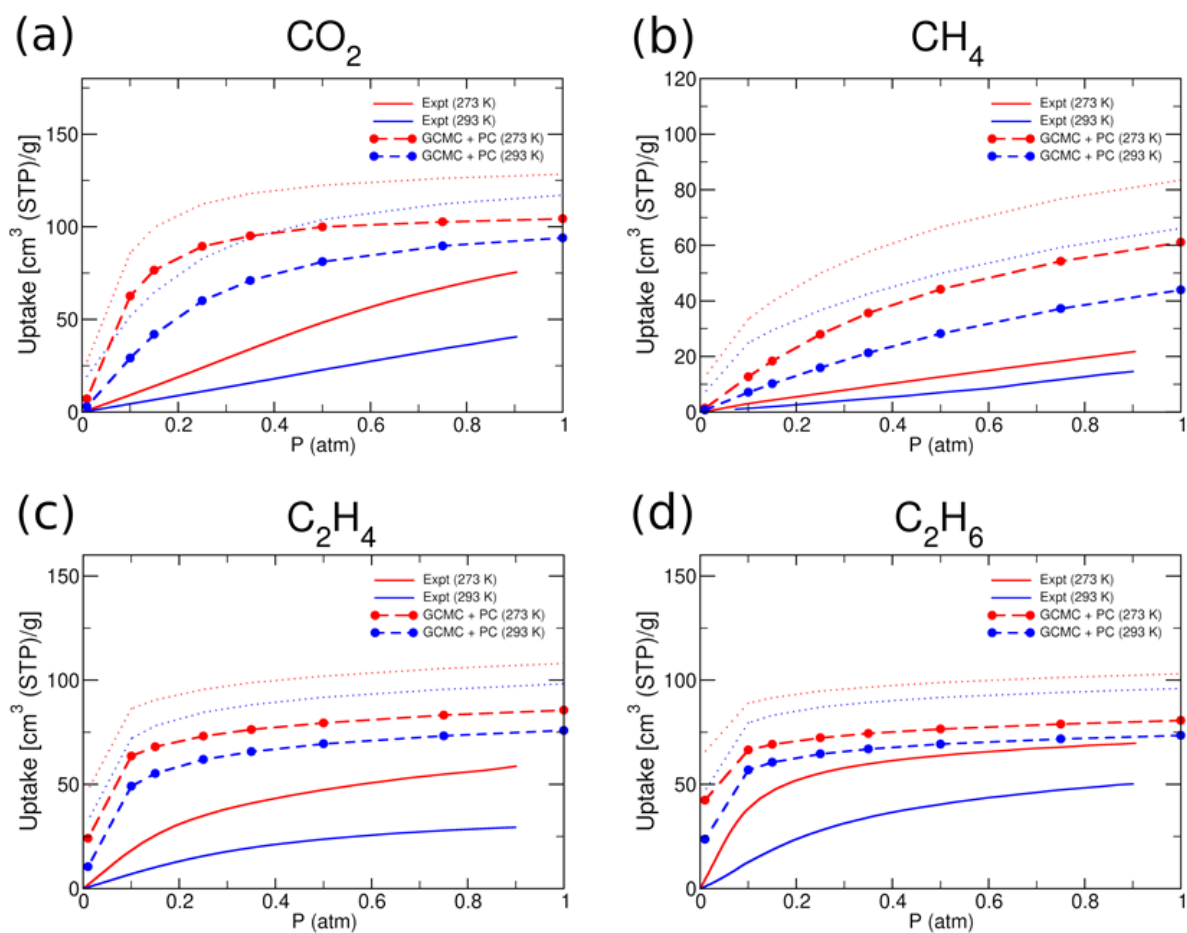


Fig. S41. Comparison of experimentally determined isotherms with those of GCMC predicted isotherms. Solid, dotted, and dashed lines represent experimental, GCMC predicted, and GCMC (with small pore channel blocking) predicted isotherms. Red and blue lines represent isotherms measured/calculated at 273 and 293 K, respectively.

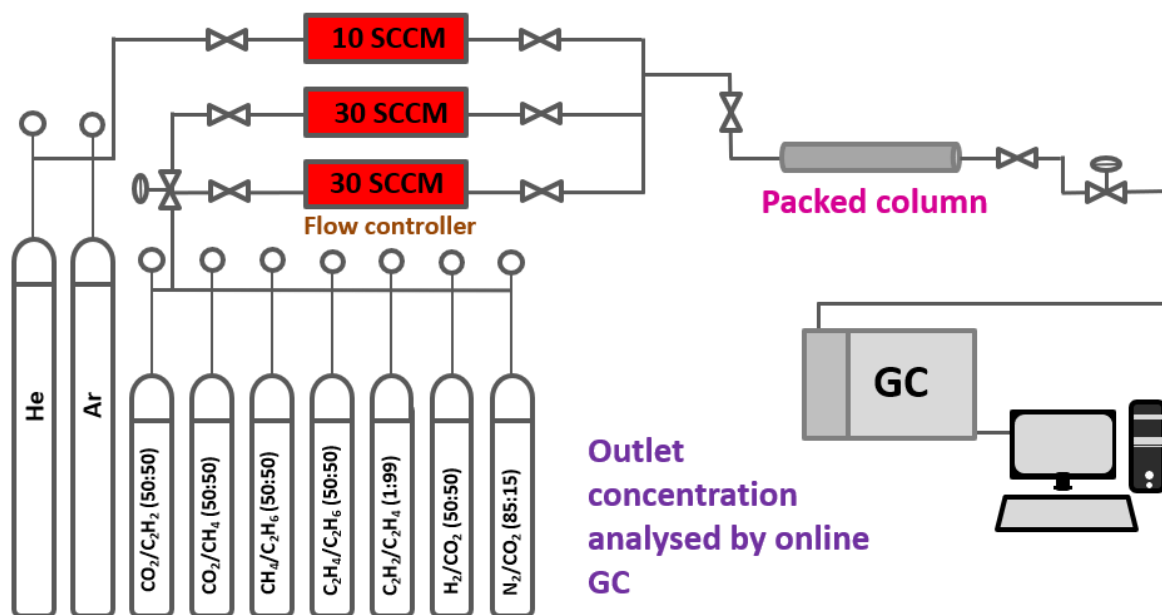


Fig. S42. Schematic representation of custom-made column breakthrough separation arrangement.

Stepwise dynamic breakthrough separation

Stepwise dynamic breakthrough separation (SDBS) minutely differs from usual breakthrough operation as it involves complete desorption of both the gas mixtures from the packed column by making the material regenerated for subsequent experiments with ultrahigh purification of each commodity. The material was first activated prior to loading in the column and further after loading it was further regenerated by continuous flowing of carrier gas for 1 h. The SDBS of the M15 (~1.048 g) for CO₂/CH₄, CH₄/CO₂, C₂H₂/CO₂, C₂H₄/C₂H₆ gas mixtures were analyzed by using packed column of 16.5 cm length and 0.3 cm diameter. The continuous flow was regulated by mass flow controller by using Helium as a carrier gas with a total flow of 2.2-2.9 mL/min (Figure 4). Further breakthrough separation was performed by using quaternary gas mixtures as C₂H₄/C₂H₆/C₂H₂/CO₂ (0.25:0.25:0.25:0.25; v/v/v/v) and C₂H₄/C₂H₆/C₂H₂/CH₄ (0.75:0.12:0.01:0.12; v/v/v/v). Likewise, He used as a carrier gas contributes 85% of total concentration with a flow of 3.2-3.5 mL/min. The relative percentage of outlet gas was analyzed by gas chromatography (Agilent 7890 B).

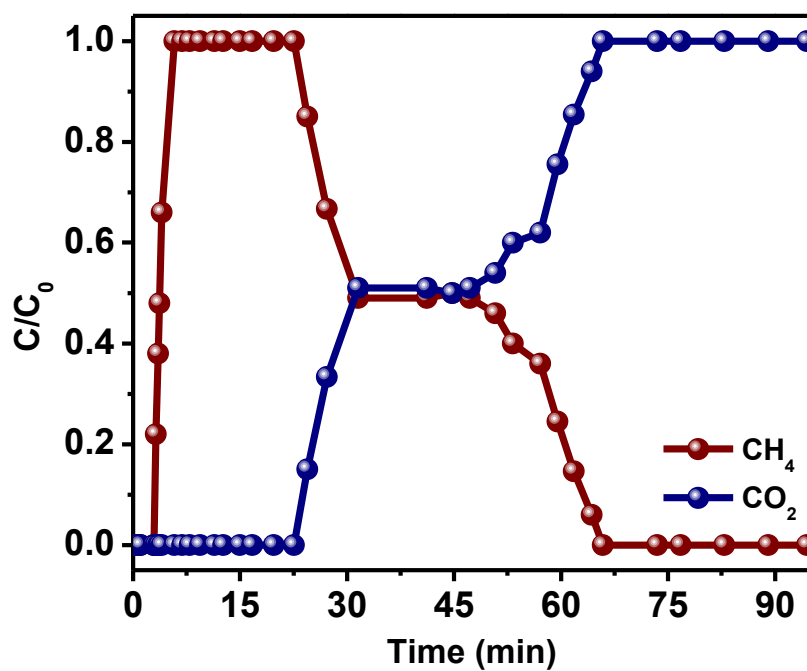


Fig. S43. Experimental column breakthrough curves for equimolar CO₂/CH₄ gas mixtures.

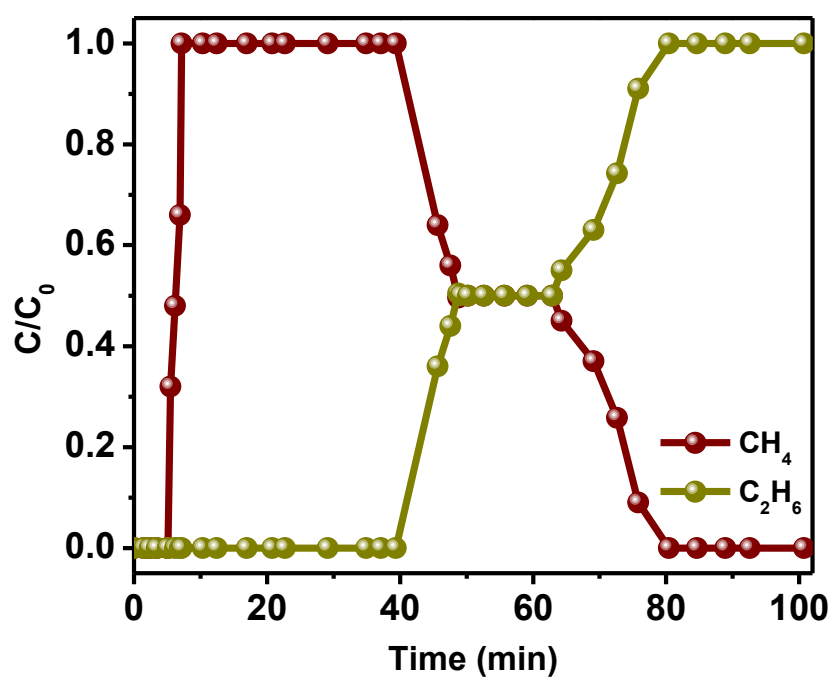


Fig. S44. Experimental column breakthrough curves for equimolar C₂H₆/CH₄ gas mixtures.

Table S6: Summary of the adsorption uptake (mmol/g) and selectivity for C₂H₆ over C₂H₄ in different ethane-selective adsorbents (~ 100 kPa, 293 or 298 K).

Adsorbents	Uptake ratio % A:B (C ₂ H ₆ /C ₂ H ₄)	Adsorptive capacity (mmol/g)		IAST selectivity	Q _{st} (kJ/mol)		Ref.
		A	B		C ₂ H ₆	C ₂ H ₄	
ZIF-7	101.6	1.83	1.80	1.5	27.3	24.7	33
ZIF-8	132.6	2.03	1.53	1.7	22.2	16.3	34
Ni(bdc)(ted)_{0.5}	147.05	5.0	3.4	1.6	21.5	18.3	35
PCN-250	123.22	5.2	4.22	1.9	23.6	21.1	36
UTSA-33	101.47	2.76	2.72	1.4	--	--	37
UTSA-35	112.5	2.43	2.17	1.4	--	--	38
MIL-142A	131.03	3.8	2.9	1.5	27.3	26.2	39
MUF-15	113.01	4.69	4.15	1.96	29.2	28.2	40
CPM-233	114.2	7.45	6.52	1.64	27.3	26.7	41
TJT-100	107.5	4.71	4.38	1.2	29	25	42
IRMOF-8	104.84	5.02	4.79	1.8	52.5	50.5	43
Cu(Qc)₂	237.17	1.85	0.78	3.75	29	25.4	44
Ni(TMBDC) (DABCO)_{0.5}	143	4.36	3.04	1.98	39	32	45
Azole-Th-1	132.12	4.73	3.58	1.46	28.6	26.1	46

HOF-76a	176.64	2.95	1.67	2	22.8	21	47
Al-MOFM₁₅	172.42	2.23	1.29	2.51	45.25	33.03	This work

Table S7: Comparison of uptake ratios of C₂H₂ over CO₂ and CH₄ individually in different acetylene-selective adsorbents (~ 100 kPa, 293 or 298 K).

Adsorbent	Uptake ratio A:B (C ₂ H ₂ /CO ₂)	Adsorptive capacity (mmol/g)		Selectivity (50:50)	Uptake ratio C:D (C ₂ H ₂ /C ₂ H ₄)	Adsorptive capacity (mmol/g)		Selectivity (50:50)	Reference
		A	B			C	D		
Na-CM	1.01	0.95	0.94	--	1.079	0.95	0.88	7.1	48
UiO-66-(COOH)₂	1.29	2.32	1.58	2.1	--	2.32	--	--	49
JCM-1	1.97	3.34	1.69	4.4	2.14	3.34	1.56	3.1	50
HKUST	1.78	8.97	5.03	2.4	1.77	8.97	5.04	2.0	51
Mg(HCOO)₂	1.47	2.94	2	--	--	2.94	--	--	52
UTSA-74-Zn	1.53	4.82	3.16	7.6	--	4.82	--	--	53
SIFSIX-1-Cu	1.74	8.5	4.88	--	2.07	8.5	4.11	10.63	54
SIFSIX-3-Zn	1.43	3.64	2.54	--	1.62	3.64	2.24	8.82	54
MOF-74-Co	--	8.16	--	--	1.16	8.16	7	2.2	55

MOF-74-Fe	--	6.8	--	--	1.11	6.8	6.1	2.08	55
TJT-100	--	5.37	--	--	1.31	5.37	4.38	--	42
NOTT-300	--	6.34	--	--	1.48	6.34	4.28	2.17	55
Al-MOFM₁₅	1.6	2.85	1.78	2.54	2.2	2.85	1.29	3.32	This work

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