

Supplementary Information

How Hydrogen-bonding Interactions and Nanocrystal Aspect Ratio Influence the Morphology and Mechanical Performance of Polymer Nanocomposites Reinforced with Cellulose Nanocrystals

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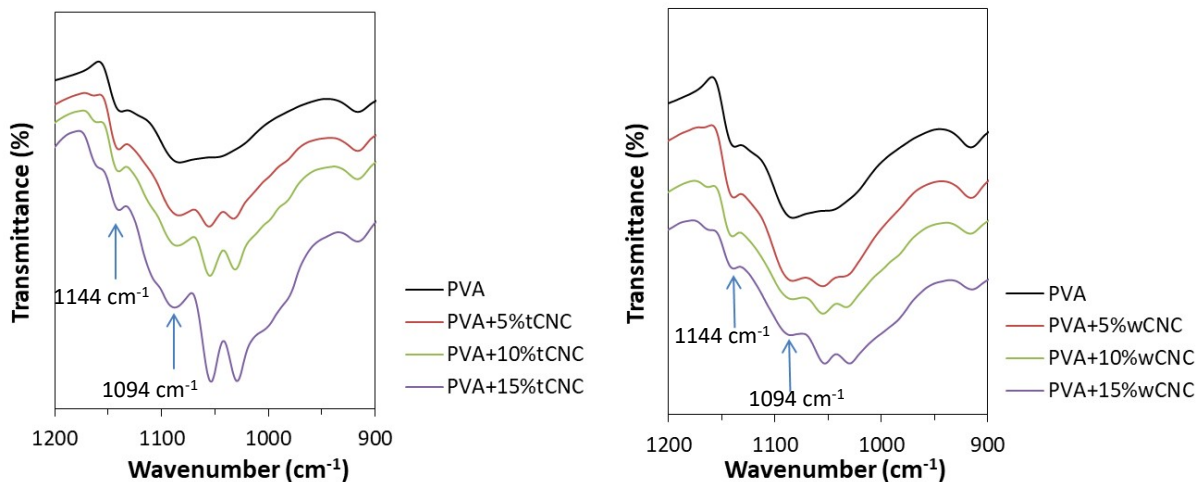


Fig. S1. FTIR spectra for calculating the crystallinity degree of PVA.

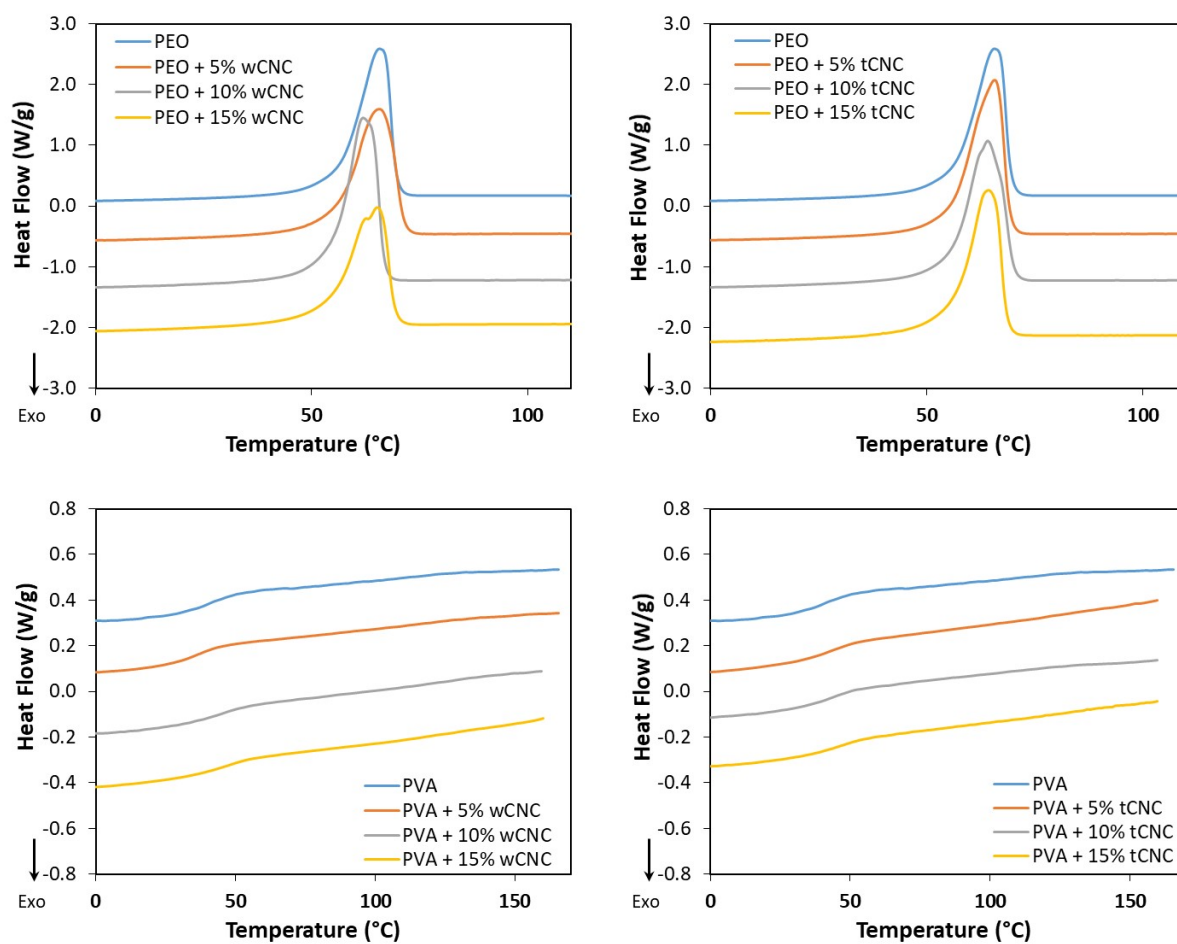


Fig. S2. DSC curves of PEO, PVA, and their nanocomposites reinforced with wCNC or tCNC.

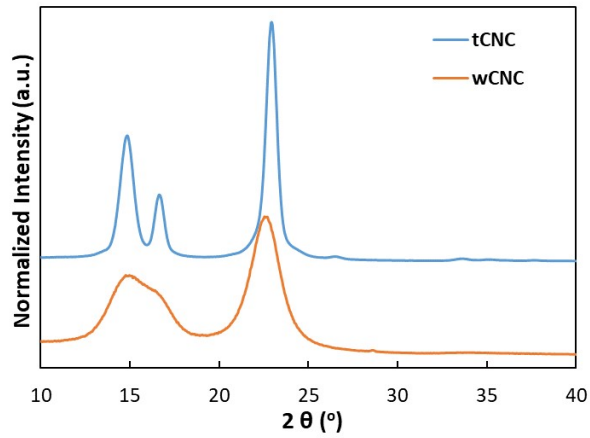


Fig. 3. X-ray diffraction patterns of wCNC and tCNC illustrating the crystal structures of wCNC and tCNC are cellulose I_{β} and cellulose I_{α} , respectively, which is ascribed to their different sources.

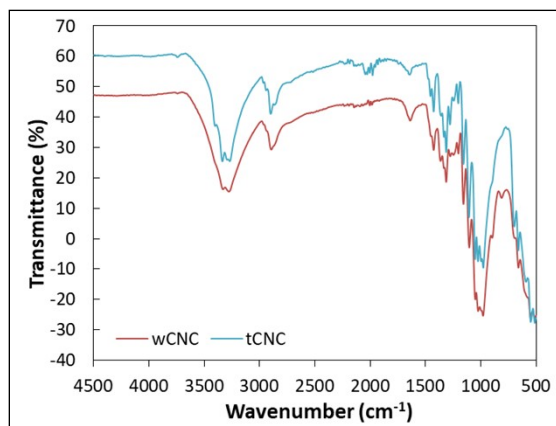


Fig. S4. Full FTIR spectra of wCNC and tCNC.

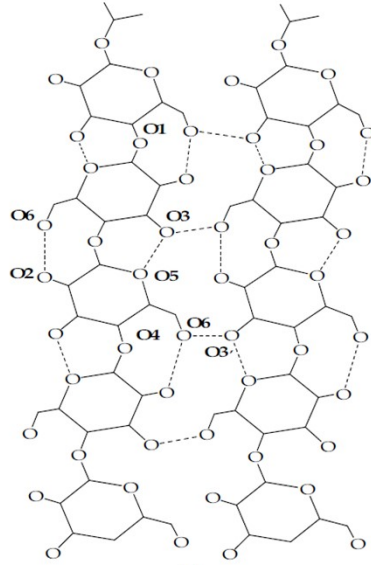


Fig. S5. Formation of intra-molecular hydrogen bonding, O(2)H-O(6) and O(3)H-O(5), and inter-molecular hydrogen bonding, O(6)H-O(3'), between parallel cellulose chains (Fan, Dai, & Huang, 2012).

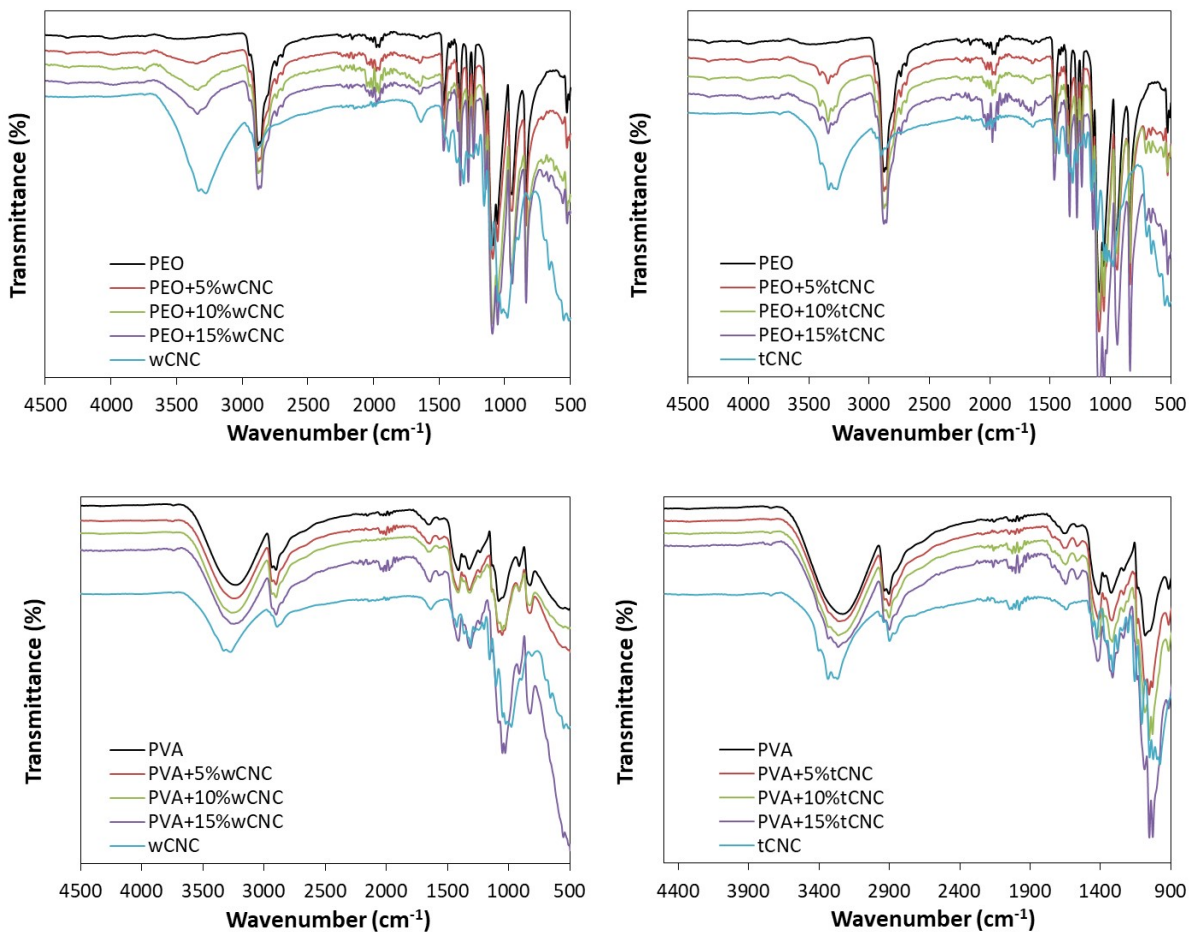


Fig. S6. Full FTIR spectra of PEO, PVA, and their nanocomposites with wCNCs or tCNCs.

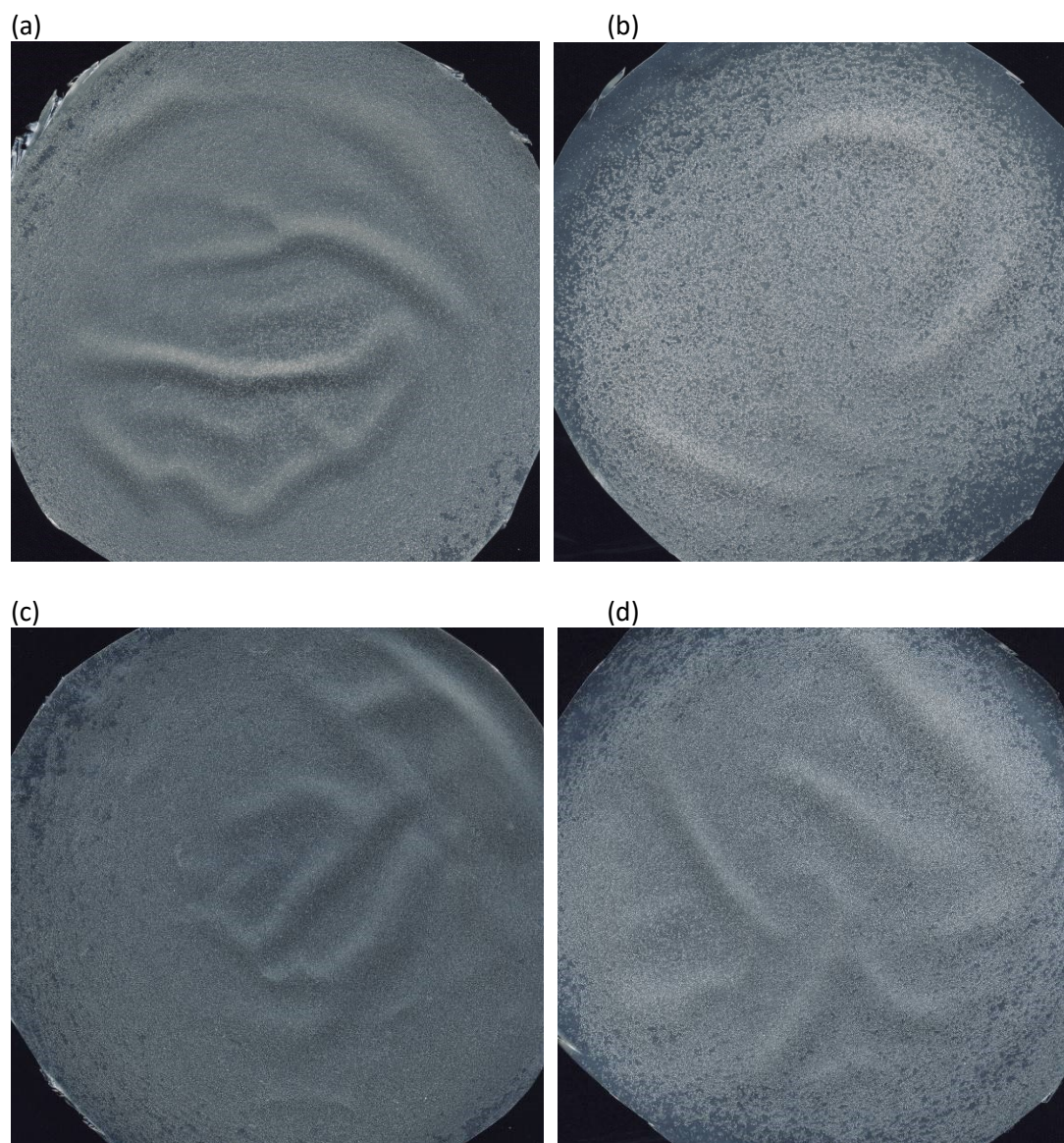


Fig. S7. Photos of cast films of (a) PEO-5-wCNC, (b) PEO-5-tCNC, (c) PEO-10-wCNC, and (d) PEO-10-tCNC. The diameter of films is 15 cm.

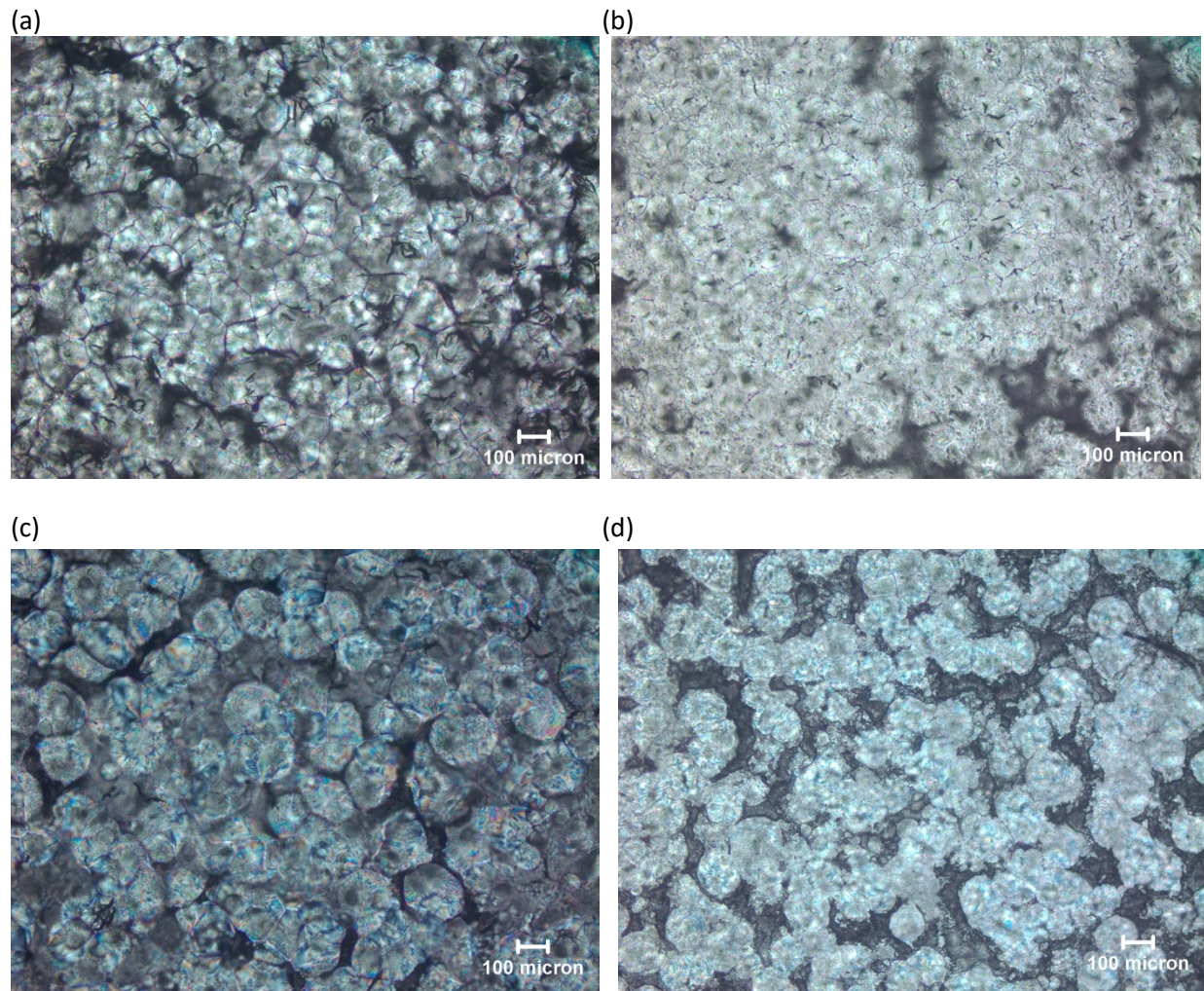
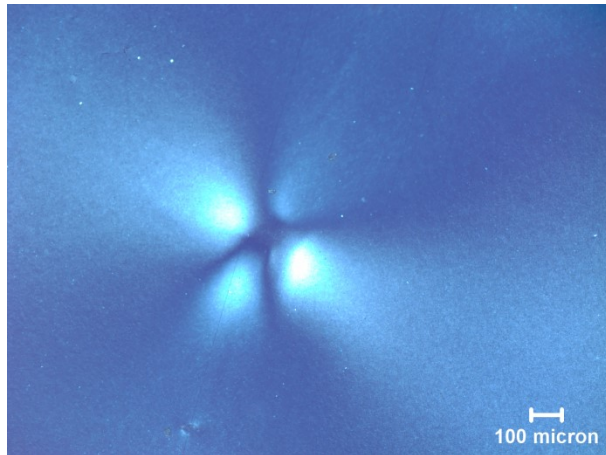


Fig. S8. POM images of (a) PEO-5-wCNC, (b) PEO-5-tCNC, (c) PEO-10-wCNC, and (d) PEO-10-tCNC cast nanocomposite films.

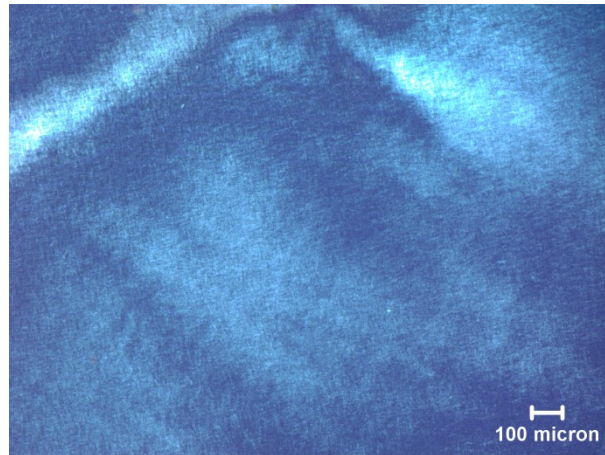


Fig. S9. Photos of (a) neat PVA, (b) PVA-10-wCNC, and (c) PVA-10-tCNC films.

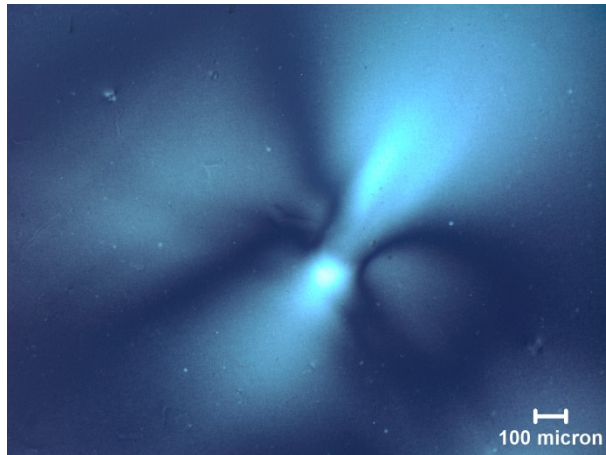
(a) PVA-5%-wCNC



(b) PVA-5%-tCNC



(c) PVA-15%-wCNC



(d) PVA-15%-tCNC

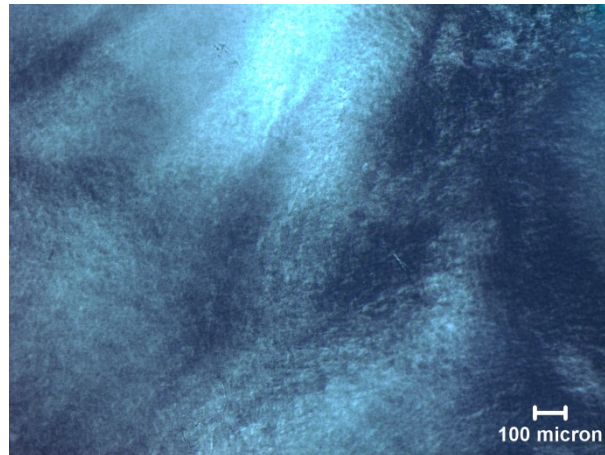


Fig. S10. POM images of PVA and its nanocomposite films.

Table S1. Elemental analysis summary for wCNCs and tCNCs.

	C (%)	H (%)	O (%)	N (%)	S (%)
wCNCs	39.22	5.98	48.69	<0.30	0.73
tCNCs	42.60	5.90	47.71	<0.30	<0.30

Table S2. Degrees of crystallinity for neat polymers and nanocomposite films at different CNC contents based on calculations using DSC (for PEO) and FTIR (for PVA) data.

	Neat	[wCNC]			[tCNC]		
	Polymer	5%	10%	15%	5%	10%	15%
PEO	69 %	71 %	73 %	65 %	72 %	72 %	70 %
PVA	43 %	43 %	45 %	40 %	42 %	42 %	41 %

Table S3. Summary of the tensile properties of PEO and PEO/CNC nanocomposites and their levels of change relative to neat PEO.

Nanocomposite and CNC content (wt. %)	Young's Modulus (MPa)			Strength at Yield (MPa)			Strain at Break (%)			
	Ave.	Sdv.	Change	Ave.	Sdv.	Change	Ave.	Sdv.	Change	
Neat PEO	617	82	-	10.5	1.4	-	32	1.9	-	
PEO- wCNC	5%	840	33	36%	15.3	0.9	46%	684	96	2038%
	10%	1309	77	112%	20.0	0.7	91%	691	63	2059%
	15%	1220	85	98%	19.1	0.9	82%	646	64	1919%
PEO- tCNC	5%	1185	25	92%	18.6	0.6	77%	75	37	134%
	10%	1553	63	152%	23.6	1.0	125%	28	15	-13%
	15%	1857	55	201%	29.2	0.6	178%	38	14	19%

Table S4. Summary of the tensile properties of PVA and PVA/CNC nanocomposites and their levels of change relative to neat PVA.

Nanocomposite and CNC content (wt. %)	Young's Modulus (MPa)			Strength at Yield (MPa)			Strain at Break (%)			
	Ave.	Sdv.	Change	Ave.	Sdv.	Change	Ave.	Sdv.	Change	
	Neat PVA	2457	291	-	54.2	6.1	-	210	85	-
PVA- wCNC	5%	2723	168	11%	54.5	3.2	1%	228	75	9%
	10%	3461	120	41%	65.7	1.3	21%	224	90	7%
	15%	3842	137	56 %	69.0	3.2	27%	188	98	-11%
PVA- tCNC	5%	3248	214	32%	87.1	2.7	61%	85	35	-60%
	10%	3256	221	33%	90.6	3.4	67%	8	2	-96%
	15%	2686	103	9%	88.1	2.9	63%	6	1	-97%

Table S5. The glass transition temperature (T_g) and peak melting temperature (T_m) of PEO/CNC and PVA/CNC nanocomposites determined by DSC.

[CNC] %	T_g (°C)				T_m (°C)			
	0	5	10	15	0	5	10	15
PEO-wCNC	-	-	-	-	65.5	65.5	61.3	62.0 & 65.0
PEO-tCNC	-	-	-	-	65.5	65.5	64.0	64.4
PVA-wCNC	44.3	43.1	43.3	46.1	-	-	-	-
PVA-tCNC	44.3	43.3	43.3	45.2	-	-	-	-

Reference

Fan, M., Dai, D., & Huang, B. (2012). *Fourier transform infrared spectroscopy for natural fibres*. In S. Salih (Ed.), *Fourier transform-materials analysis* (pp. 45-68): InTech