

Self-Healable Dynamic Poly(Urea-Urethane) Gel Electrolyte for Lithium Batteries

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Supporting Information

SELF-HEALING at 80°C, 4 hours



Time= 0 min



Time= 4 hours



Squeeze clamp

Figure S1. Representative image of self-healing process at 80 °C applying pressure with a squeeze clamp for 4 h.

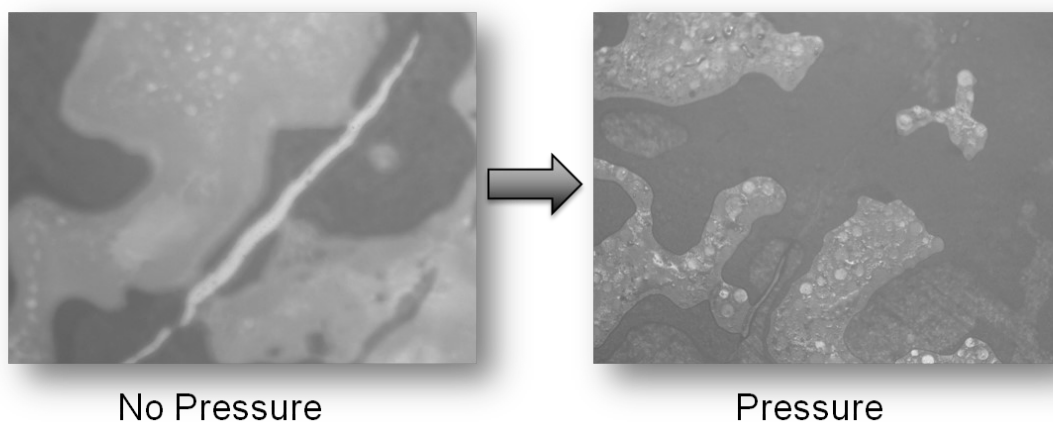
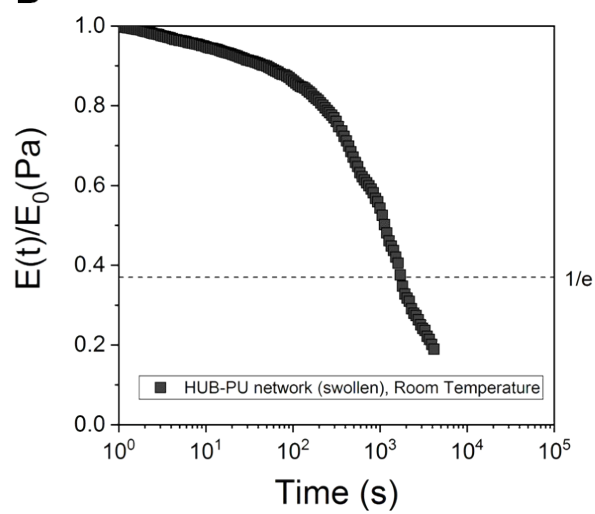
A**B**

Figure S2. **A)** Microscopic image of scratch disappearance and **B)** Stress-relaxation measurement at room temperature of swollen HUB-PU network.

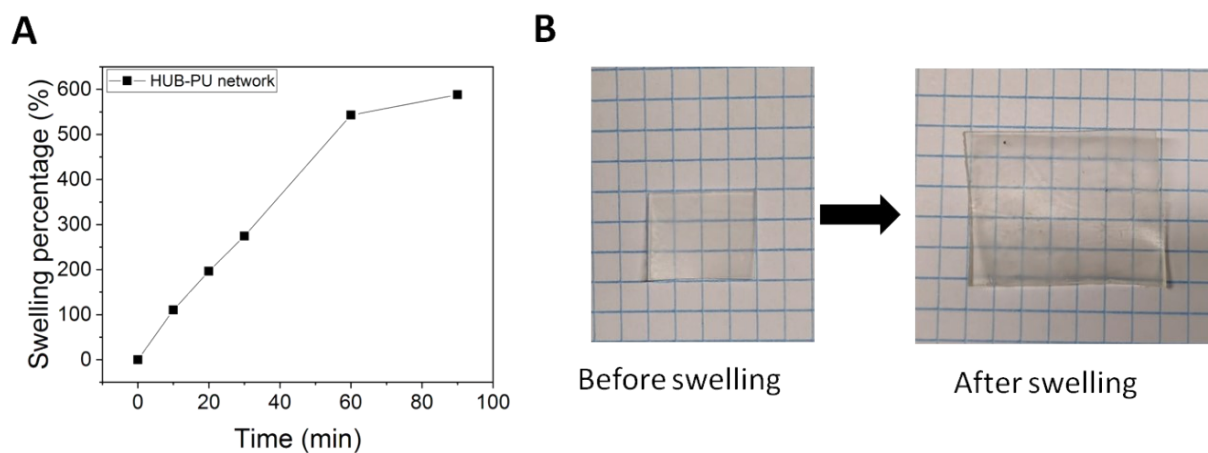


Figure S3. A) Swelling percentage (%) upon time (min) of HUB-PU network. **B)** Representative image before and after swelling of HUB-PU network in LiPF_6 EC:DEC (1:1 v:v).

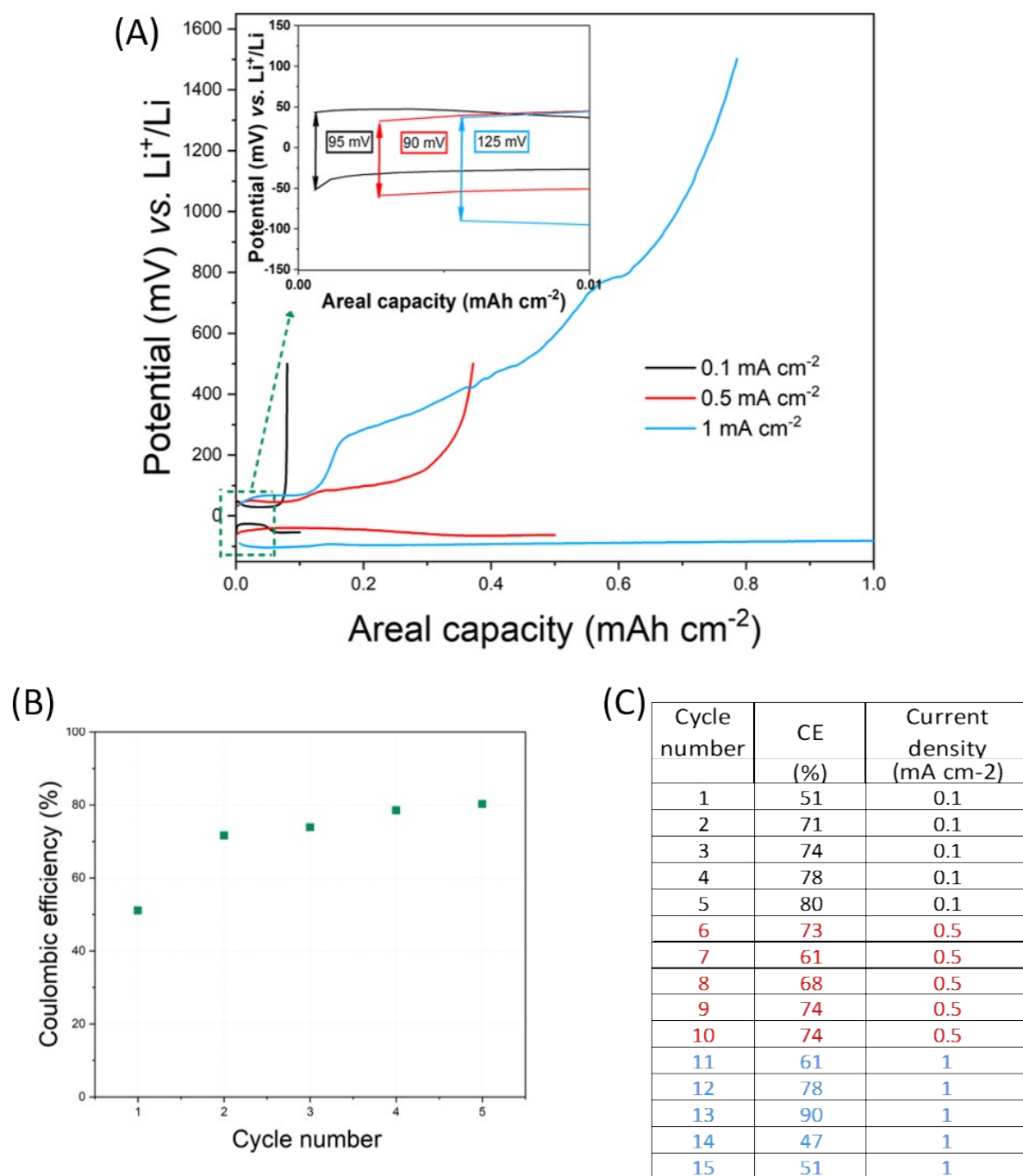


Figure S4 A) Li plating and stripping potential profiles vs. areal capacity, measured at different current density values (0.1, 0.5 and 1 mA cm⁻²) and referred to selected cycles (5th, 10th and 12th). In the inset, the magnification of the initial voltage hysteresis with related values is shown; it remains quite similar even when the current is increased by an order of magnitude. **B)** Increasing trend of the Coulombic efficiencies of the first 5 cycles at 0.1 mA cm⁻². **C)** Coulombic efficiencies values at different cycles and current density values.

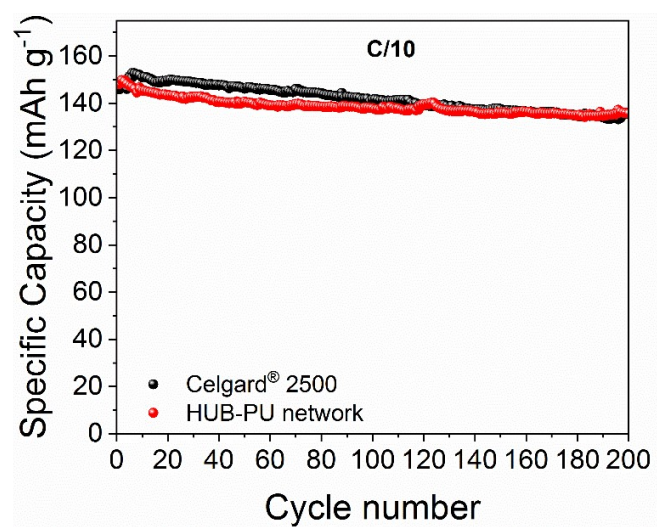


Figure S5. Comparison of specific capacities vs. cycle number of Celgard® 2500 and HUB-PU network at C/10 for 200 cycles.

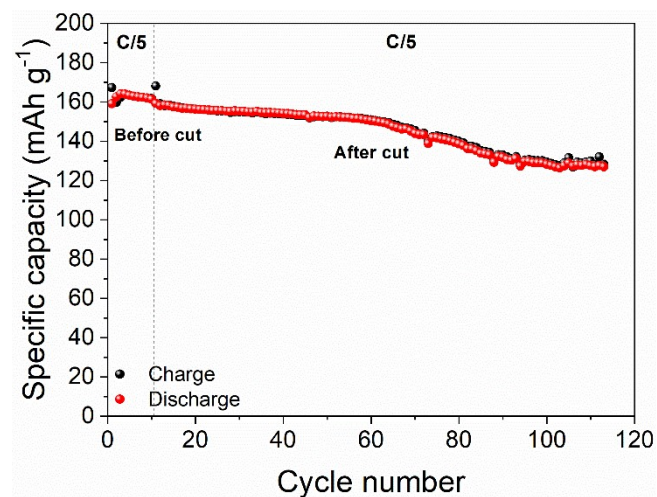


Figure S6. Cycling performances for 116 cycles of HUB-PU network mechanically damaged after 10 cycles.

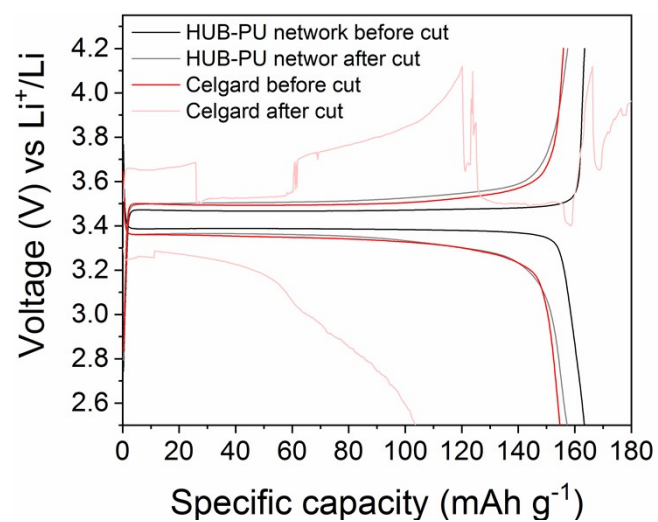


Figure S7. Comparison of voltage profiles before and after cut of commercial Celgard® 2500 and HUP-PU network.

Table S1. Comparison among the most authoritative publications in the field of self-healing polymer electrolytes for LIBs. Note: in the present work, the data relative to the last two columns are the following: 161 mAh g⁻¹ (1st cycle), then 159 mAh g⁻¹ after the cut (11th cycle) and 127 mAh g⁻¹ at the 100th cycle.

Ref.	Electrolyte	Self-healing mechanism	Electrode and its theoretical capacity	Cycles	Specific capacity of first and last cycles	Self-healing electrochemical test
[1]	CSE, PolyIL, 2D BN nanosheets, EMIMTFSI, LiTFSI	Electrostatic interaction between IL cations and salt anions	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	200	152 and 132.4 mAh g ⁻¹ (@ 0.1C, 55 °C)	Cut and healed outside, then used in cell, cycled @ 0.1C, 55°C
[2]	Ceramic-in-polymer, SPE, SiO ₂ NPs, PEG, PEO, LiTFSI	Chemical interaction of Li dendrites with silica	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	55	94 and 156 mAh g ⁻¹ (@ 0.05C, 70 °C)	None
[3]	SPE, dicationic quaternary ammonium 6-armed, EMIMTFSI	Electrostatic interaction between IL cations and salt anions	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	50	147 and 138 mAh g ⁻¹ (@ 0.1C, 60 °C)	None
[4]	IGPE, NH ₂ -PEG-NH ₂ , TPB, BMImTFSI	Dynamic covalent imine bonds	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	50	154 and 132 mAh g ⁻¹ (@ 0.1C, RT)	None
[5]	GPE, NH ₂ -PEG-NH ₂ , BTA, LiFSI, LiDFOB, LiPF ₆	Dynamic covalent imine bonds	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	125	142 and 139 mAh g ⁻¹ (@ 1C, 30 °C)	Cut and healed outside, then used in cell, cycled @ 0.1C, 55 °C
[6]	GPE, NH ₂ -PEG-NH ₂ , TFB, LiPF ₆	Dynamic covalent imine bonds	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	300	150 and 126 mAh g ⁻¹ (@ 0.1C, RT)	None
[7]	SPE, SBMA, HFBM, EMITFSI, LiTFSI	Ion-dipole interaction	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	100	144 and 118 mAh g ⁻¹ (@ 0.2C, 60 °C)	None
[8]	SIGPE, PEGMA, UPy-MA, SSPSILi	Hydrogen bonding	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	60	129 and 129 mAh g ⁻¹ (@ 0.1C, 60 °C)	None
[9]	SPE, PVT, EMIMTFSI, LiTFSI	Electrostatic interaction between IL cations and salt anions	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	40	145 and 144 mAh g ⁻¹ (@ 0.1C, RT)	None

[10]	SPE, UPy-MA, PEGMA, LiTFSI	Quadruple hydrogen bonding	LFP 0.8, CB 0.1, PVDF 0.1, 170 mAh g ⁻¹ , vs. Li-metal	100	157 and 143 mAh g ⁻¹ (@ 0.1C, 60 °C)	Cut and healed outside, then used in a cell, cycled @ 0.1C, 60 °C
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BMIm = bis-trifluoromethanesulphonimide; **BN** = boron nitride; **BTA** = benzene-1,3,5-tricarbaldehyde; **CSE** = composite solid electrolyte; **DFOB** = difluoro(oxalato)borate; **EMIMTFSI** = 1-ethyl-3-methylimidazoliumbis (trifluoromethylsulfonyl) imide; **HFBM** = hexafluorobutyl methacrylate; **IGPE** = ionic gel polymer electrolyte; **IL** = ionic liquid; **NPs** = nanoparticles; **PolyIL** = poly(N,N,N-trimethyl-N-(1-vinylimidazolium-3-ethyl)-ammonium bis(trifluoromethanesulfonyl)imide); **PVT** = poly(4-vinylpyridine)(propyl-trimethylammonium); **SBMA** = sulfobetaine methacrylate; **SIPE** = single-ion conducting gel polymer electrolyte; **SPE** = solid-state polymer electrolyte; **TPB** = 1,3,5-benzenetricarboxaldehyde; **TFB** = 1,3,5-triformylbenzene.

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