

Supplementary Information

Hierarchically Porous, Biaxially Woven Carbon Nanotube Sheet Arrays for Next-Generation Anion-Exchange Membrane Water Electrolyzers

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Table S1. Comparison of ohmic, charge-transfer, and mass transport resistances of four

Sample name	Ohmic resistance	Charge-transfer resistance	Mass transport resistance
NiFeO _x _CNTS	65	177	0.112
NiFeO _x _NP	126	495	0.228
Pt_CNTS	75	12.0	0.06
Pt_NP	99	12.5	0.2

AEMWEs obtained using the Nyquist plot.

Table S2. Comparison of AEMWE performances using the non-noble metal-based HER

Reference number	Cathode material	Cathode loading [mg cm ⁻²]	Membrane	Anode material	Anode loading [mg cm ⁻²]	Temperature [°C]	Cell voltage [V]	Current density [A cm ⁻²]
This work	NiFeO_x	2	FAA-3-50	NiFe	1	70	2.05	1480
44	Ni ₁₂ P ₅ Ni ₃ (PO ₄) ₂	3	YAB	Ni ₁₂ P ₅ Ni ₃ (PO ₄) ₂	3	50	2.05	650
46	Ni	0.18	FAA-3-50	CuCoO	0.4	40	2.05	75
47	Ni	1.45	FAA-3-50	Ni	1.45	40	2.05	60
45	NiCoS	-	Nafion	IrO ₂	-	50	2.05	610
48	NiCoO-NiCo/C	1.5	X37-50	CuCoO	30	50	1.85	504
49	NiCu	5	Fumapem-3-pe-30	Ir	3	50	1.9	1350
50	Ni	0.38	FAA-3-50	CuCoO	0.4	-	2.05	110
51	NiFeCo-P	-	X37-50	NiFeO	-	50	1.72	500
52	NiMnO	1	Fumapem-3-pe-30	NiCoFe	3	50	2.0	1150
53	Ni/(CeO ₂ -La ₂ O ₃)/C	2.7	A201	ACTA 3030	-	-	1.9	300
54	Ni/(CeO ₂ -La ₂ O ₃)/C	7.4	A201	ACTA 3030	30	60	1.9	350

catalysts reported in the literature⁴⁴⁻⁵⁴ and in this work.

Table S3. Comparison of AEMWE performances using the noble metal-based HER catalysts

Reference number	Cathode material	Cathode loading [mg cm ⁻²]	Membrane	Anode material	Anode loading [mg cm ⁻²]	Temperature [°C]	Cell voltage [V]	Current density [A cm ⁻²]
This work	Pt	2	FAA-3-50	NiFe	1	70	2.05	4000
55	PtNi/CP	0.001856	A201	Ni/CP	0.00851	50	1.9	250
57	RuSe ₂	2	FAA-3-50	IrO ₂	2.5	80	1.8	730
56	TNTA+Pd	1.7	A201	IrO ₂	5	60	2.05	1000
58	Pt/C	-	A201	IrO ₂	-	50	1.8	1030
59	Pt/C	0.4	FAA-3-50	IrO ₂	2	70	2.05	2400
60	Pt/C	1	FAA-3-50	IrO ₂	0.5	80	1.73	1000
61	Pt/C	1		CuCoO		40	1.9	2250
62	Pt/C	1		CuCoO	0.2	45	1.9	1900
63	Pt/C	1	X37-50	COO-NP	3	50	2.0	1150
7	Pt/C	1	X37-50	NiFeOx		-	1.9	2000
64	Pt/C	-	X37-50	NiFeV	3.95	50	1.9	2850

reported in the literature^{7,55-64} and in this work.

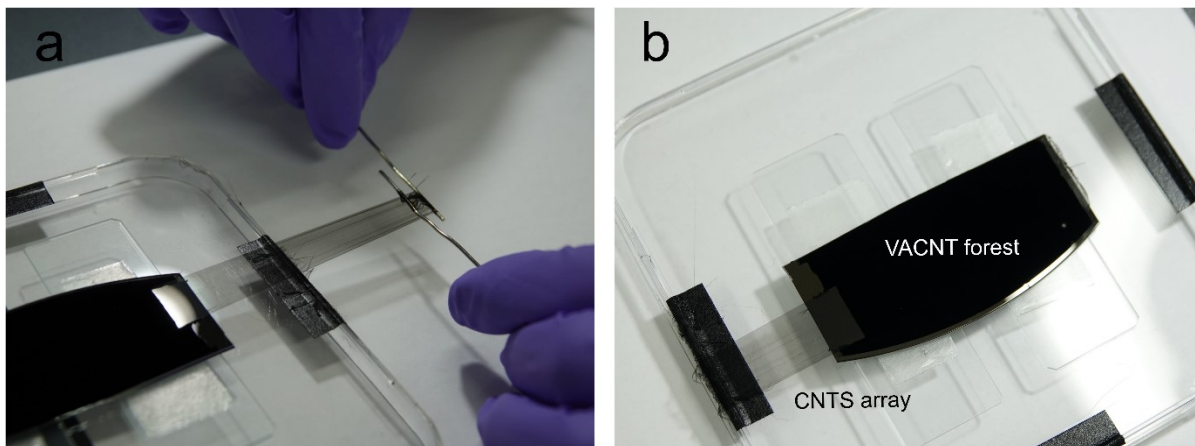


Figure S1. Photograph of process: (a) drawing carbon nanotube sheet (CNTS) from the vertically aligned carbon nanotube (VACNT) forest and (b) resulting single CNTS array.

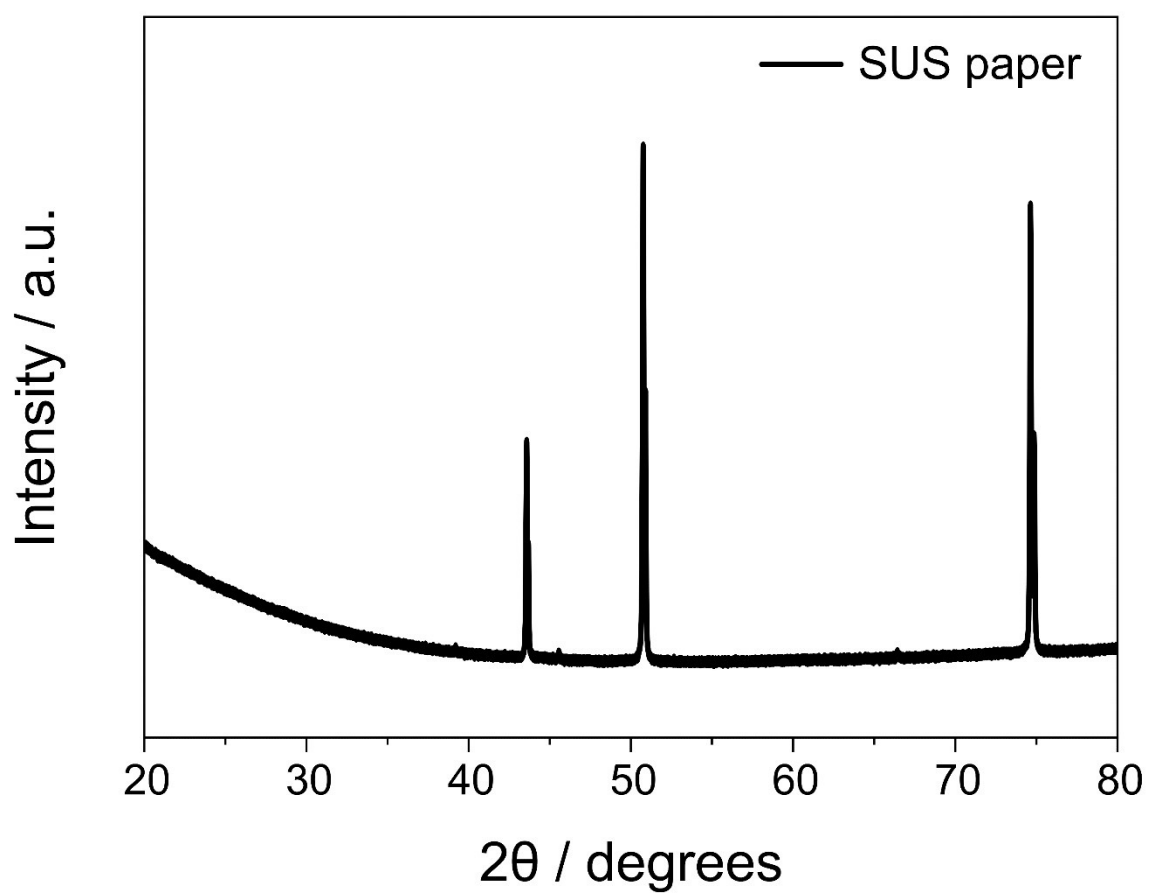


Figure S2. X-ray diffraction (XRD) patterns of SUS paper.

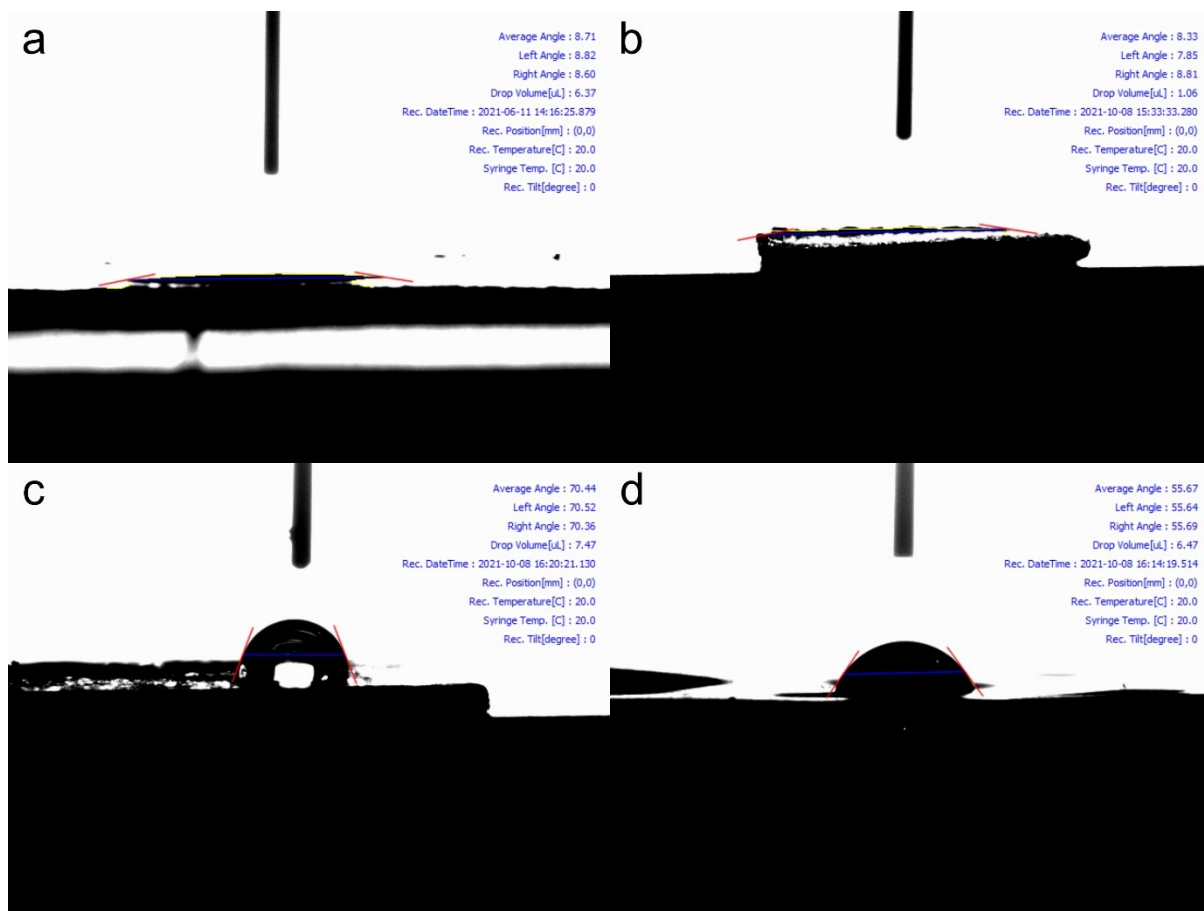


Figure S3. Contact angles of four electrodes: (a) NiFeO_x_CNTS, (b) NiFeO_x_NP, (c) Pt_CNTS, and (d) Pt_NP.

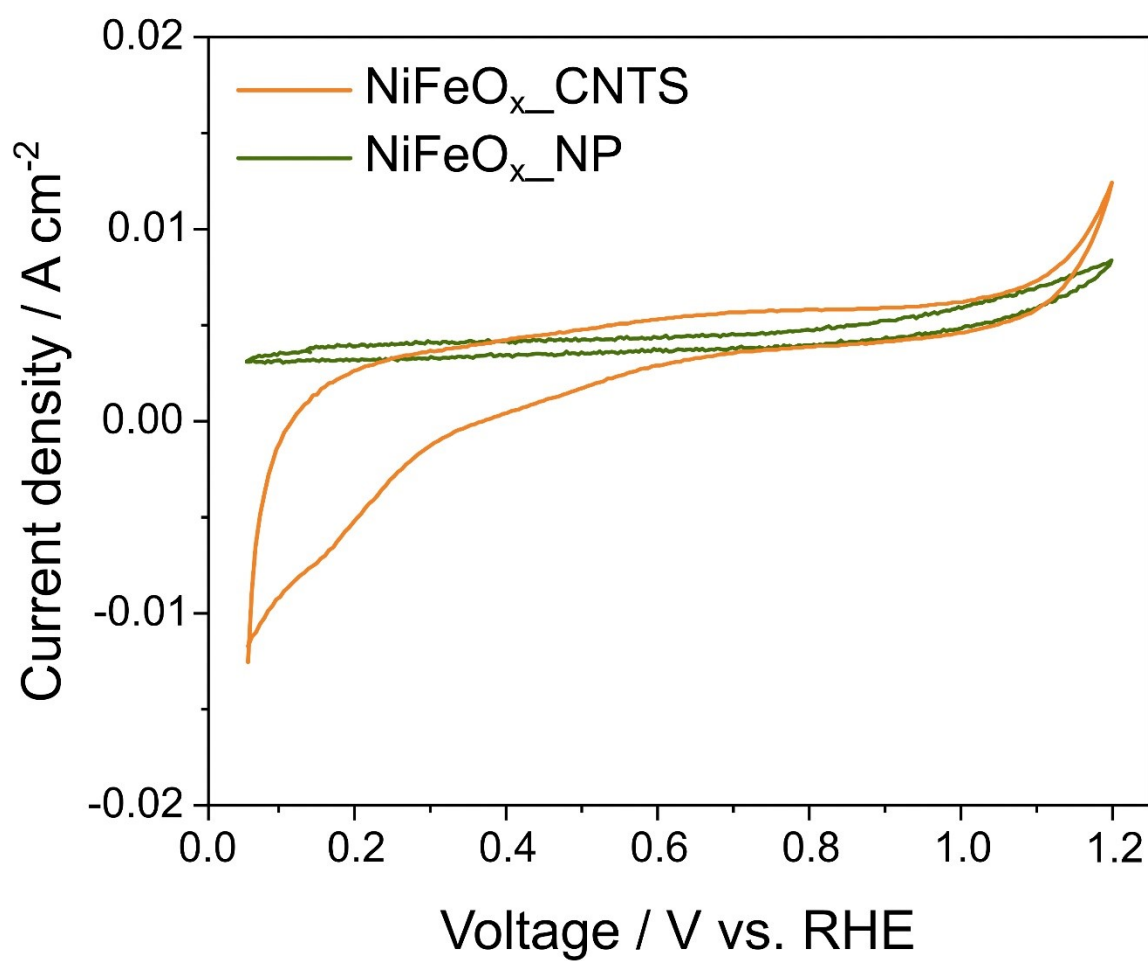


Figure S4. Cyclic voltammograms of NiFeO_x_CNTS and NiFeO_x_NP.

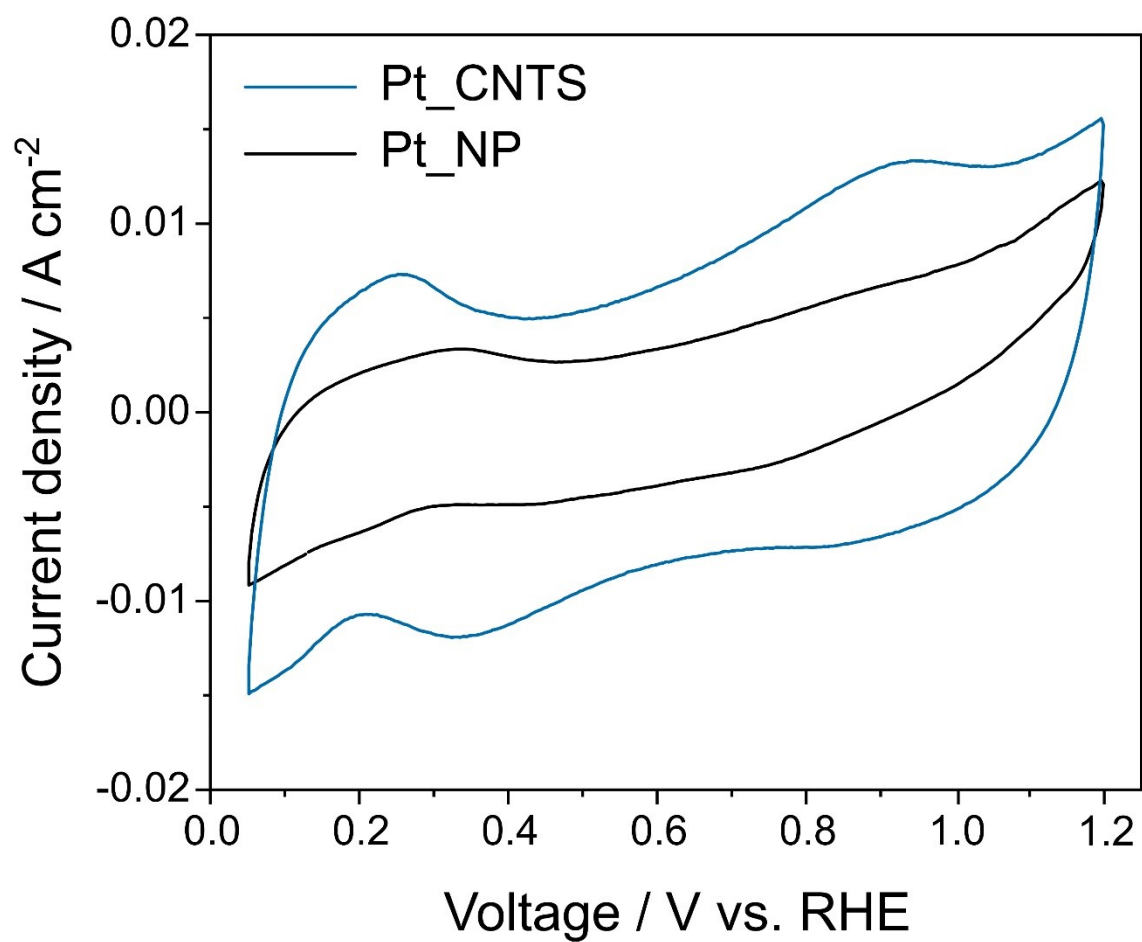


Figure S5. Cyclic voltammograms of Pt_CNTSs and Pt_NPs.

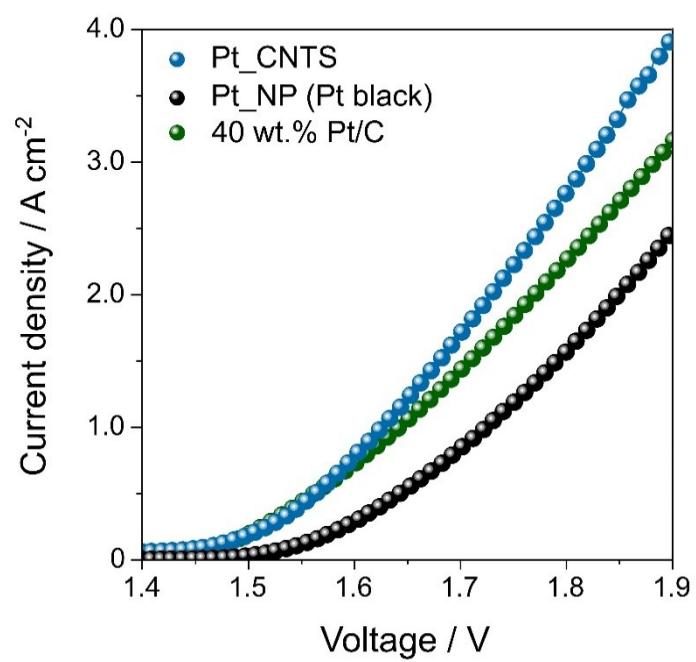


Figure S6. Polarization curves for AEMWE using Pt_CNTS, Pt_NP (Pt black), and 40 wt.% Pt/C.

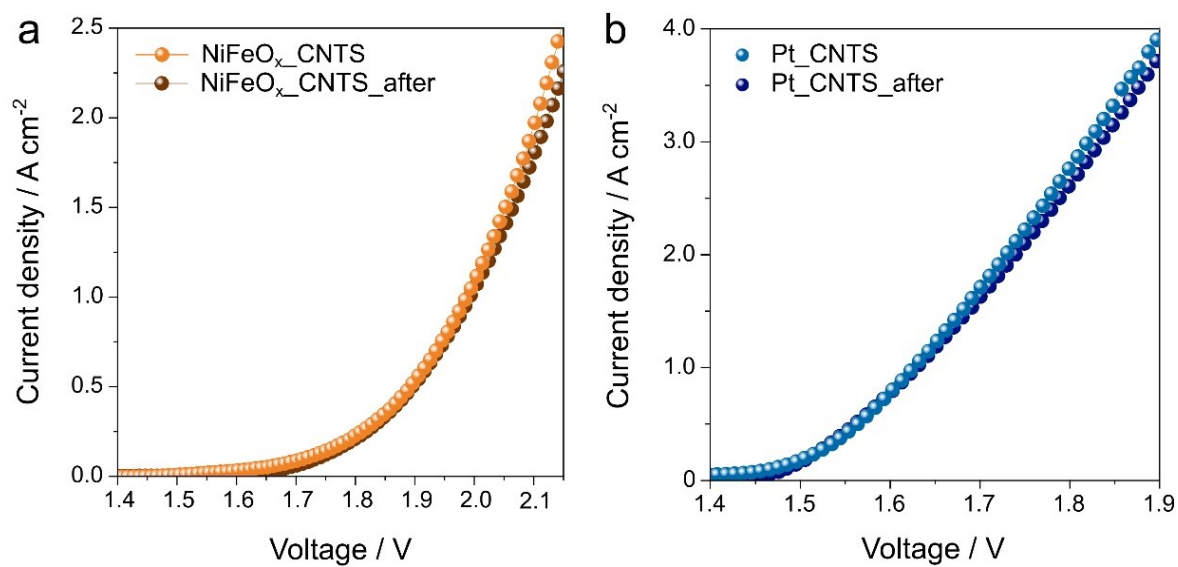


Figure S7. Comparison of polarization curves of two AEMWEs ((a) NiFeO_x_CNTS and (b) Pt_CNTS) before and after the durability test.