Electronic Supplementary Material (ESI) for Journal of Materials Chemistry C. This journal is © The Royal Society of Chemistry 2022

## Supporting information

## Heavily Doped Germanium Pyramid Array for Tunable Optical Antireflection in Broadband Mid-Infrared Range

BONGKWON SON,<sup>1,2,‡</sup> SANGHO SHIN,<sup>1,‡</sup> YUHAO JIN,<sup>1</sup> YIKAI LIAO,<sup>1</sup> ZHI-JUN ZHAO,<sup>3</sup> JUN-HO JEONG,<sup>3</sup> QI JIE WANG,<sup>1</sup> XINCAI WANG,<sup>2</sup> CHUAN SENG TAN<sup>1,4,\*</sup>, MUNHO KIM<sup>1,\*</sup>

School of Electrical and Electronic Engineering, Nanyang Technological University, 50 Nanyang Avenue, Singapore 639798

<sup>&</sup>lt;sup>2</sup>Singapore Institute of Manufacturing Technology (SIMTech), A\*STAR, 2 Fusionopolis Way, #08-04, Innovis, Singapore 138634

<sup>&</sup>lt;sup>3</sup>Nano-Convergence Mechanical Systems Research Division, Korea Institute of Machinery and Materials, 156, Gajeongbuk-ro, Yuseong-gu, Daejeon 34103, South Korea

<sup>&</sup>lt;sup>4</sup>Low Energy Electronic Systems (LEES), Singapore-MIT Alliance for Research and Technology (SMART), Singapore 138602

<sup>‡</sup>These authors contributed equally to this work

<sup>\*</sup>Corresponding authors: <u>TanCS@ntu.edu.sg</u>, <u>munho.kim@ntu.edu.sg</u>

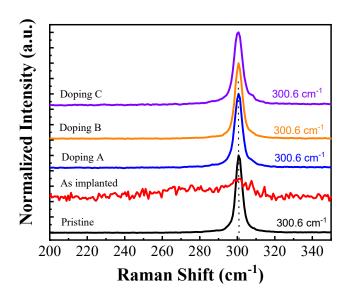


Figure S1. Raman spectra of pristine Ge and implanted Ge for Doping A, Doping B, and Doping C. The peak position is stated at the right side of peak positions.

Name	Ion	Acceleration Voltage (kV)	Ion Does (ions/cm <sup>2</sup> )	Laser Fluence (mJ/cm <sup>2</sup> )	Pulse No.	Doping Concentration (/cm³)	Doping Depth (nm)
Doping A	P	25	$1.0 \times 10^{15}$	825	1	$4.0 \times 10^{19}$	100
Doping B	P	25	$1.0 \times 10^{15}$	825	10	$1.0 \times 10^{19}$	300
Doping C	P	25	$4.0 \times 10^{15}$	825	10	$4.0 \times 10^{19}$	300

Table S1. Ion implantation and laser annealing conditions for Doping A, Doping B, and Doping C. The activated doping concentration and depth after the laser annealing are shown.

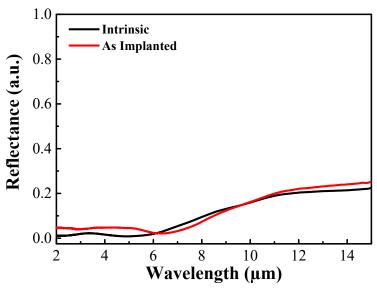


Figure S2. Reflectance spectra of as-implanted inverted Ge pyramid array and intrinsic inverted Ge pyramid array.

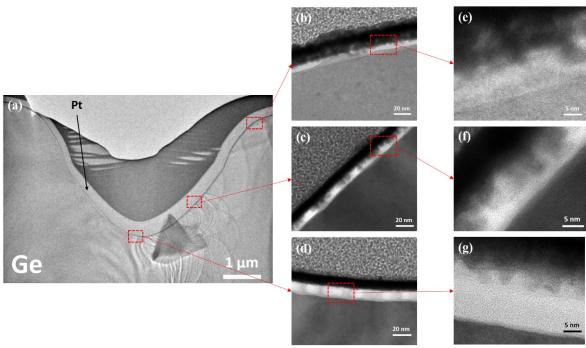


Figure S3. (a) A SEM image of the inverted pyramid. Zoom-in TEM images of the inverted pyramid at (b) edge, (c) sidewall, and (d) center. Enlargement with the image detail in the TEM image for the inverted pyramid at (e) edge, (f) sidewall, and (g) center.

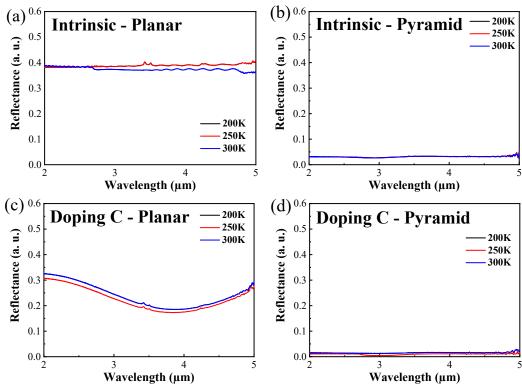


Figure S4. (a,b) Reflectance spectra of intrinsic planar and inverted pyramid array. (c,d) Reflectance spectra of doped planar and inverted pyramid array with Doping C at 200, 250, and 300 K.

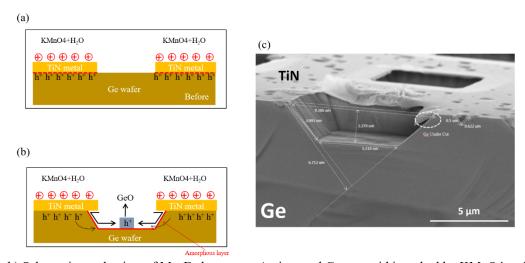


Figure S5. (a,b) Schematic mechanism of MacEtch process: An inverted Ge pyramid is etched by KMnO4 and H2O solutions on a Ge (100) substrate. Holes are generated from TiN/Ge interface and injected into the exposed Ge region. Accumulated holes oxidize the exposed Ge, followed by etching of the oxidized Ge. (c) SEM image of the MacEtched inverted pyramid. Undercut region is clearly observed at the edge of the inverted pyramid.